

DESIGN NOTES

- 1. POLE AND FOUNDATIONS ARE DESIGNED IN ACCORDANCE WITH THE FOLLOWING CODES:
- 1.1. 2023 FLORIDA BUILDING CODE, 2021 INTERNATIONAL BUILDING CODE
- 1.2. AASHTO LRFD SPECIFICATIONS FOR STRUCTURAL SUPPORT FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS LATEST EDITION.
- 1.3. CERTAIN SECTIONS OF THE SPECIFICATIONS ABOVE ARE SUPERCEDED/MODIFIED BY "FDOT MODIFICATIONS TO LRFDLTS-1" THIS CAN BE FOUND AT THE FOLLOWING HYPERLINK (CLICK HERE FOR FDOT MODIFICATIONS TO LRFDLTS-1)
- 1.4. FDOT STANDARD SPECIFICATIONS 700-3.1
- 2. POLE ANALYSIS AND FOUNDATION DESIGN ARE BASED ON THE FOLLOWINGCRITERIA

2.1. DESIGN WIND SPEED (Vult)): 110 MPH
2.2. RISK CATEGORY: II
2.3. EXPOSURE CATEGORY: C

2.4. TOPOGRAPHIC CATEGORY:2.5. SEISMIC DESIGN CRITERIA:

 2.5.1. SOIL SITE CLASS:
 D
 (ASSUMED)

 2.5.2. SPECTRAL RESPONSE, Ss:
 1.000g
 (MAXIMUM)

 2.5.3. SPECTRAL RESPONSE, S1:
 0.400G
 (MAXIMUM)

2.5.4. SEISMIC DESIGN CATEGORY: B

2.6. SHOULD ANY OF THE SITE-SPECIFIC PARAMETERS BE HIGHER THAN WHAT IS NOTED ABOVE, THE EOR SHALL BE CONTACTED TO PROVIDE A REVISED DESIGN.

CONTRACTOR IS RESPONSIBLE FOR VERIFYING SOIL CONDITIONS PRIOR TO INSTALLATION.

4. FOUNDATION TO CONSIST OF CONCRETE SURROUNDING THE PROPSED POLE WITH A MINMUM OF 3,000-PSI COMPRESSIVE STRENGTH.

GENERAL & CONSTRUCTION NOTES

- I. CONTRACTOR SHALL CONTACT DESIGNATED AGENCY TO LOCATE ALL UNDERGROUND UTILITIES PRIOR TO CONSTRUCTION.
- 2. CONTRACTOR SHALL APPLY AND OBTAIN AN APPROVED TRAFFIC CONTROL PLAN IN ACCORDANCE WITH MUTCD AND LOCAL JURISDICTION STANDARDS.
- CONTRACTOR SHALL RESTORE ALL DISTURBED AREAS TO ORIGINAL SITE CONDITION TO THE SATISFACTION OF STATE DEPARTMENT OF TRANSPORTATION AND LOCAL JURISDICTION.
- ALL WORK SHALL CONFORM TO APPLICABLE ELECTRICAL CODES EXCEPT WHEN STATE DEPARTMENT OF TRANSPORTATION
 OR LOCAL JURISDICTION STANDARDS SUPERSEDE.
- 5. ALL CONSTRUCTION SHALL BE IN ACCORDANCE WITH SPECIFICATIONS DEFINED BY THE STATE DEPARTMENT OF TRANSPORTATION OR LOCAL JURISDICTION, UNLESS SPECIFICALLY STATED OR SHOWN OTHERWISE HEREIN.

ADA COMPLIANCE NOTES

- ALL SIDEWALK CONSTRUCTION SHALL BE IN ACCORDANCE WITH ADA TITLE II, STATE DEPARTMENT OF TRANSPORTATION, AND LOCAL JURISDICTION STANDARDS,
- STATE DEPARTMENT OF TRANSPORTATION CURRENT EDITION STANDARDS SHALL BE USED FOR PEDESTRIAN CONTROL PLANS WHEN CLOSURE OF SIDEWALK IS REQUIRED FOR CONSTRUCTION.
- 3. MINIMUM CLEAR PEDESTRIAN ACCESS ROUTE (PAR) SHALL BE 48" WIDE.
- 4. NO OBSTRUCTION IS PERMITTED ALONG THE WIDTH OF THE SIDEWALK. UP TO AN ELEVATION OD 7'-0" ABOVE GRADE.

TYPICAL DETAIL

FLOCK SAFETY CAMERA ON X2 REDI-TORQUE POLE - CONCRETE FOUNDATION

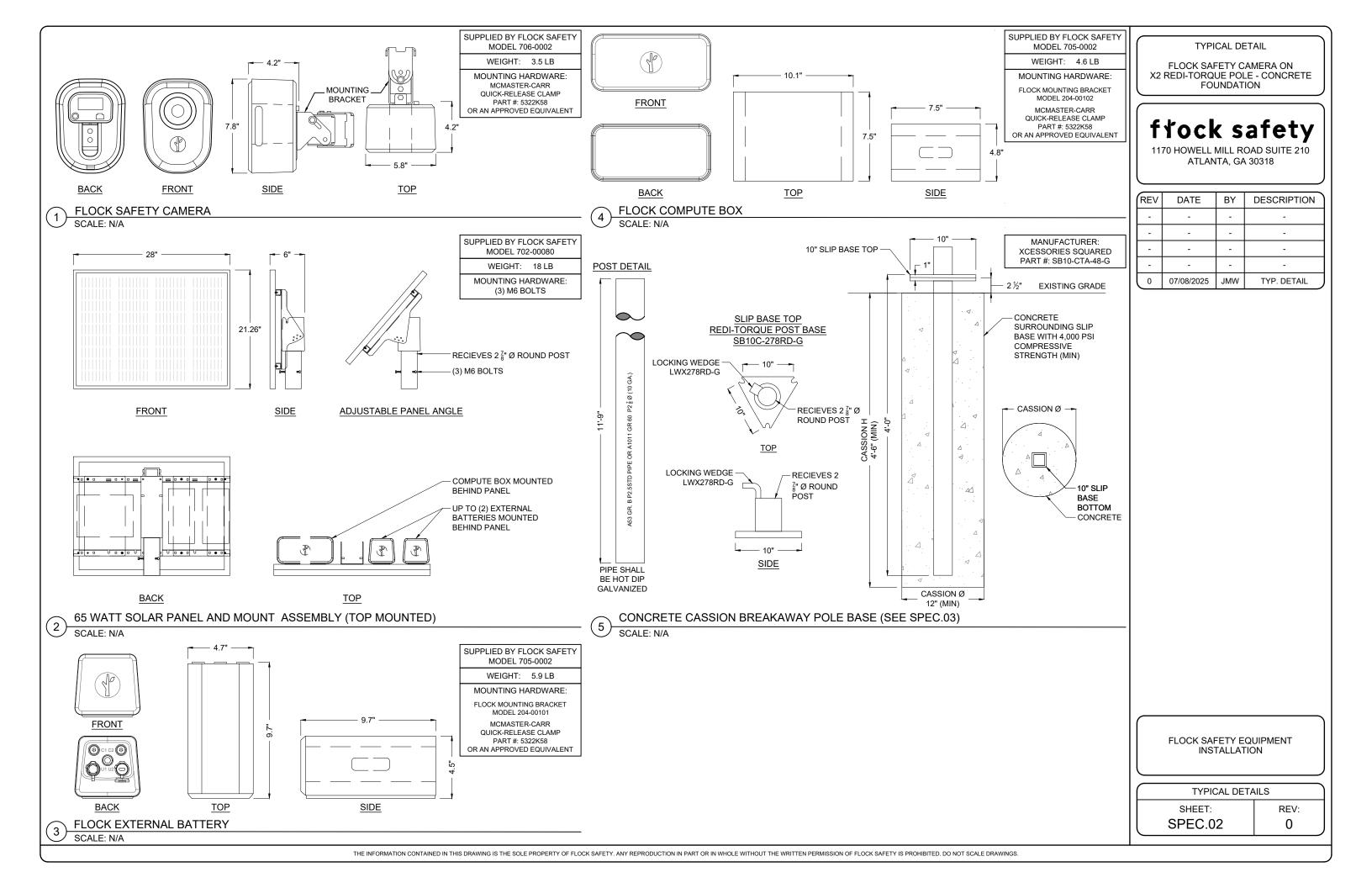
frock safety

1170 HOWELL MILL ROAD SUITE 210 ATLANTA, GA 30318

REV	DATE	BY	DESCRIPTION				
1	-	-	-				
-	-	-	-				
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0	07/08/2025	JMW	TYP. DETAIL				

FLOCK SAFETY EQUIPMENT INSTALLATION

SHEET: REV:
SPEC.01 0





INSTALLATION GUIDE REDI-TORQUE MODEL 280 OMNI DIRECTIONAL SLIP BASE (COMBINATION ANCHOR WITH LOWER SLIP PLATE). RECEIVES ROUND SIGN SUPPORT

MASH-16 COMPLIANT FOR INTERSECTIONS and MAINLINE ROADWAYS RT280U-RD1 NCHRP 350 CRITERIA - FHWA ACCEPTANCE LETTERS SS-134 & SS-134A

November 15, 2022

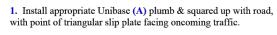
XCESSORIES SQUARED DEV. & MFG. CO., INC. AUBURN, IL 62615 TEL: (800) 621-7948 FAX: (217) 438-3917

www.x-sard.com

PARTS LIST Unibase - Lower Slip Plate

STEP A

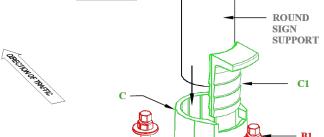
EM	QTY	DESCRIPTION
A	1	Combination Anchor/Lower Slip Plate





NOTE: If installing in concrete, auger the footing hole shallow enough to be able to drive 3-4 inches of Unibase (A) into the bottom of the hole. This will help stabilize the unit as concrete is being poured and cured while also allowing for proper drainage.

NOTE: On multi-leg installations, be sure that all Unibases are squared & lined up with each other



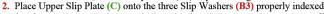


ITEM	QTY	DESCRIPTION	
B1	3	½"-13 x 3" Gr. 8 Redi-Torque Bolt	
B2	6	5/8" U.S.S. Flat Washer	
В3	3	3/16" thick, Teflon Coated Slip Washer 1/2"-13 Gr. 8 large diameter Flange Nut	
B4	3		
B5*	0	1/16" thick Leveling Shim	
* many mot be managemy for avery installation			

may not be necessary for every installation



1. Place one each teflon coated Slip Washer (B3) on top of Lower Slip Plate of Unibase (A) at each notched point with open end of slot facing center of triangular slip plate. Leave enough room between the closed ends of the

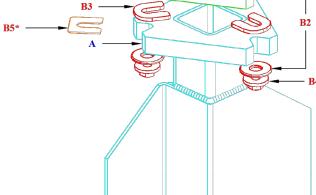


so that the round post receiver notched portion is pointing toward oncoming traffic.

3. Slide 1 each %" Flat Washer (B2) on to each Redi-Torque Bolt (B1) then insert Bolt (B1) with Washer (B2) down through notched points of Upper Slip Plate (C), slot of Slip Washer (B3) and notched point of Lower Slip Plate of Unibase (A).

4. Slide 1 each 1/8" Flat Washer (B2) up on exposed thread of each Bolt (B1) followed by threading 1 each 1/2" Flange Nut (B4)

on to each Bolt (B1) as tight as can reasonably be attained using the $\frac{N}{4}$ " (larger) hex and NOT the $\frac{N}{6}$ " (smaller) hex.



Upper Slip Plate Sub-Assembly

ITEM	QTY	DESCRIPTION Top Receiver for Round Sign Support	
C	1		
C1	1	Round Sign Support Locking Wedge	

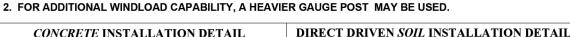


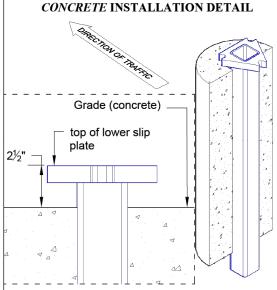
1. Insert Round Sign Support into Upper Slip Plate (C) top receiver until support bottoms out. 2. With a hand held hammer, drive the round sign support Locking Wedge (C1) into the Slip Base Top (C) receiver at the pre-determined notch. (The Locking Wedge does not need to be driven flush with top of Upper Slip Plate receiver)

*SHIMMING: Before moving on to step 3, check the plumb of the sign support(s). If necessary, 1/6" thick Leveling Shim(s) (B5) may be used at the appropriate point(s) between slip plates. To re-plumb, loosen Bolt (B1) at desired point enough to lean the Upper Slip Plate (C) back and slide Leveling Shim (B5) into place. Shim(s) should be placed under Teflor Coated Slip Washer. Maximum of 2 each Leveling Shims per notched point.

3. After Locking wedge (C1) is securely in place. loosen each Bolt (B1) and Nut (B4), one at a time, then retighten each Bolt (B1), using the $\frac{\%}{6}$ " (smaller) hex, until the $\frac{\%}{6}$ " hex head twists off from the $\frac{\%}{6}$ " hex head. This will set the proper torque level







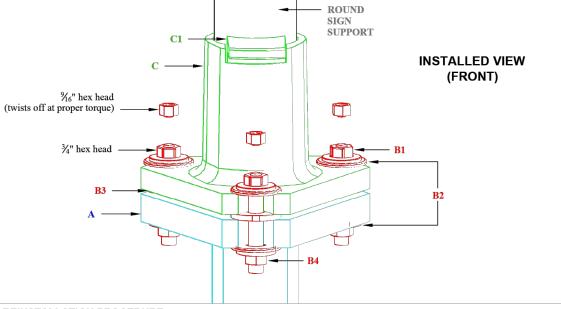
NOTE: Recommended footing size a

minimum of 12" in diameter and 30" deep.

top of lower slip plate

NOTE: Install with the widest bearing surface of the stabilizing wing parallel with the face of the sign.

Grade (soil)



REINSTALLATION PROCEDURE:

- NOTE: All match plate hardware components are generally reusable except the Redi-Torque Bolts (B1)
- 1. Remove sign support Locking Wedge (C1) from Upper Slip Plate(C) receiver with a hand held hammer.
- 2. Place Upper Slip Plate(C) on Lower Slip Plate of Unibase (A) to check for warpage and level of slip plates.
- 3. Visually check all welds and castings for fractures or other damage.
- 4. When assured both Lower Slip Plate (A) and Upper Slip Plate (C) are reusable employ new or reused hardware (B) with NEW Redi-Torque Bolts (B1) then follow installation procedures, starting with STEP B

FLOCK SAFETY EQUIPMENT INSTALLATION

TYPICAL DETAIL

FLOCK SAFETY CAMERA ON X2 REDI-TORQUE POLE - CONCRETE FOUNDATION

frock safety

1170 HOWELL MILL ROAD SUITE 210

ATLANTA, GA 30318

JMW

DESCRIPTION

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TYP. DETAIL

REV

DATE

07/08/2025

TYPICAL DETAILS					
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SPEC.03	0				