

BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RETROFIT RESEARCH PROJECT

ALUMINUM ORTHOTROPIC DECK RESEARCH PROGRAM NOTES *FINAL*

FPID 419497-1-B2-01

Prepared for:



**Florida Department of Transportation
Structures Design Office**

Prepared by:

**Hardesty & Hanover, LLC
18302 Highwoods Preserve Parkway, Suite 114
Tampa, Florida 33647**

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1.0 INTRODUCTION

The purpose of this document is to describe the research and development of a new 5-inch deep aluminum orthotropic deck system developed by the Florida Department of Transportation in consultation with AlumaBridge, SAPA, et al. The deck system was developed specifically to replace 5-inch deep steel open grid deck on typical Florida bascule bridges on an approximately weight neutral basis.

The new deck system is a derivative of an 8-inch deep aluminum orthotropic deck system originally developed by Reynolds Metals Company in the mid 1990's. This earlier deck system was the subject of a laboratory and in-service field testing program sponsored by FHWA and Virginia Department of Transportation and performed by Virginia Tech^{1,2}. The deck system was initially installed on two bridges including Route 58 over Little Buffalo Creek near Mecklenburg, Virginia and Corbin Bridge near Huntingdon, Virginia.

The aluminum orthotropic deck system received renewed interest following the acquisition of Reynolds Metal Company by SAPA and the development of friction stir welding (FSW) technology. FSW addresses many of the concerns with the previous metal inert gas (MIG) welding of extrusions including improved weld quality and reduced cost. The 8-inch deep aluminum orthotropic deck with FSW was recently installed on a bridge in Sandisfield, Massachusetts and St. Ambroise River Bridge, Ontario, Quebec. There are several proposals for additional installations in the United States and Canada.

Although the new 5-inch deep deck system is a derivative of a previously tested deck system, there are a number of differences between the proposed design and the earlier design that warrants additional research and testing before the deck system is placed into service. This document describes the research performed to date and details of first phase of the proposed test program.

1.1 DECK SYSTEM DESCRIPTION

Deck Panels: The new deck system consists of 5-inch deep panels fabricated from a series of closed shape aluminum extrusions (ASTM B221 Alloy 6063-T6) with integrally connected top and bottom plates and series of inclined web members. The configuration of the extrusions has undergone several iterations during development. Current primary extrusions (AlumaBridge Gen II) are 5" deep x 1'-6" or 1'-1½" wide in both "female" and "male" configurations. The primary extrusions include a vertical web and seats at one or both ends that act as built-in weld backing that permits single-sided FSW. End extrusions are 5" deep x 1'-1½" wide. (See Figures 1, 2 and 3) End extrusions finish the ends of the panels and include a lip at the deck top to better retain the wearing surface at the panel edge, and a lip to retain an expansion joint seal. End extrusions also provide a means for varying the width of the panel

¹ Dobmeier, Barton, Gomez, Massarelli, and McKeel (1999), *Analytical and Experimental Evaluation of an Aluminum Bridge Deck Panel, Part I: Service Load Performance and Part II: Failure Analysis*

² Misch, Barton, Gomez, Massarelli, and McKeel (1999), *Experimental and Analytical Evaluation of an Aluminum Deck Bridge*

up to 4½" by trimming the top and bottom flanges. (See Figure 4) The two primary extrusion widths and variable width end extrusions allow for panels of any width. The individual extrusions are spliced together using single-sided FSW to create deck panels. (See Figure 4) Extrusion trials confirm that the proposed profiles can be extruded to maximum lengths of 32.0'. FSW limits the width of panels to 14.0'. The unit weight of the deck without wearing surface and fasteners is approximately 17.4 psf, although weight can vary slightly depending on panel widths. (See Figure 5 for Deck Section Properties)

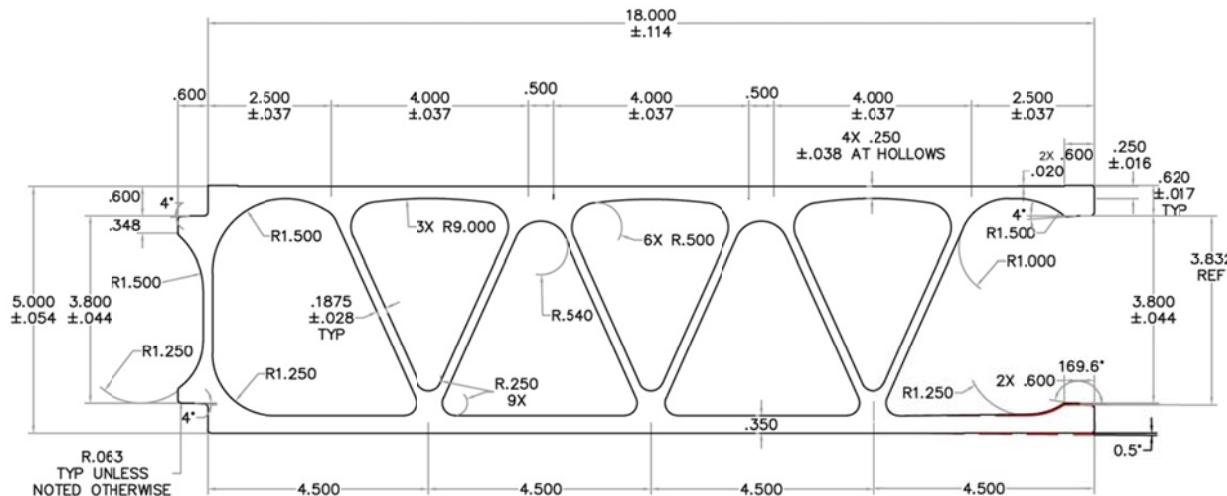


Figure 1 - 5-inch Gen II Female Primary Extrusion

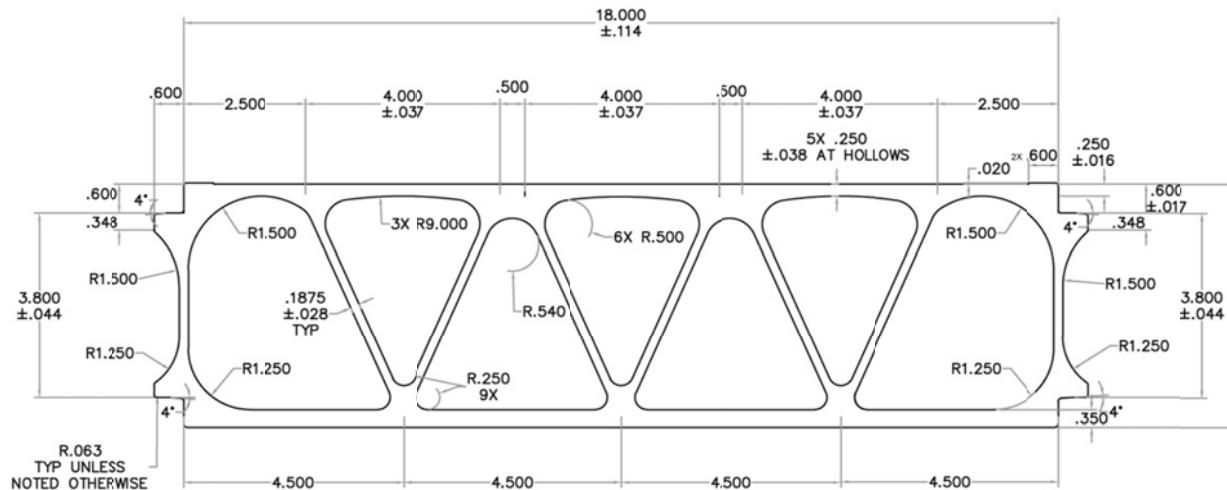


Figure 2 - 5-inch Gen II Male Primary Extrusion

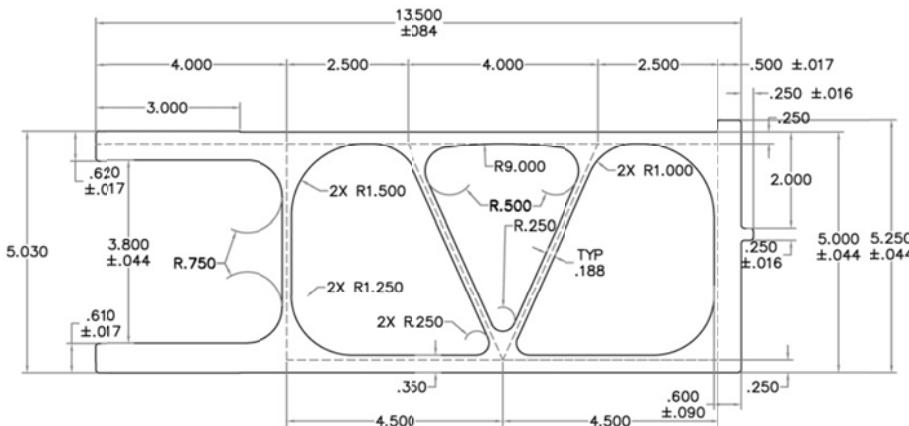


Figure 3 - 5-inch End Extrusion

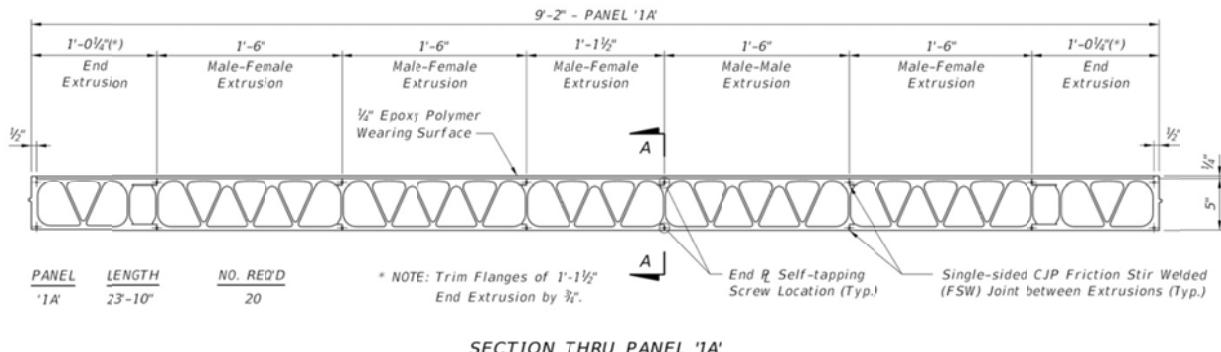


Figure 4 - Typical Deck Panel

PRIMARY DIRECTION SECTION PROPERTIES	
PARAMETER	VALUE
Cross Section Area, A	14.29 in ² /ft
Moment of Inertia, I _x	58.09 in ⁴ /ft
Neutral Axis Ref., y _{bott}	2.527 in
Neutral Axis Ref., y _{top}	2.473 in
Section Modulus, S _x _{bott}	23.49 in ³ /ft
Section Modulus, S _x _{top}	22.99 in ³ /ft
Weight (w/o Wear. Surf.)	17.4 psf
Weight (w/ Wear. Surf.)	20.9 psf

SECONDARY DIRECTION SECTION PROPERTIES	
PARAMETER	VALUE
Cross Section Area, A	10.13 in ² /ft
Moment of Inertia, I _x	51.82 in ⁴ /ft
Neutral Axis Ref., y _{bott}	2.450 in
Neutral Axis Ref., y _{top}	2.550 in
Section Modulus, S _x _{bott}	21.15 in ³ /ft
Section Modulus, S _x _{top}	20.32 in ³ /ft

NOTE: Minimum Section Properties conservatively based on 1'-6" Wide Male-Female Extrusions.

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Figure 5 – Deck Section Properties

Support Framing: The deck panel design has been developed specifically to replace 5" deep steel open grid deck in typical stringer and floorbeam steel framing systems commonly found on bascule bridges. Similar to steel open grid deck, the aluminum orthotropic deck panels are supported on top of the stringers and span perpendicular to the direction of traffic. Stringers on existing Florida bascule bridges are typically spaced from 3.5' to 5.0' on center. Preliminary analysis of the new deck system indicates that the stringers can be spaced at a maximum spacing of 6.0' with a maximum deck transverse cantilever of 2.0'. (See Figure 6)

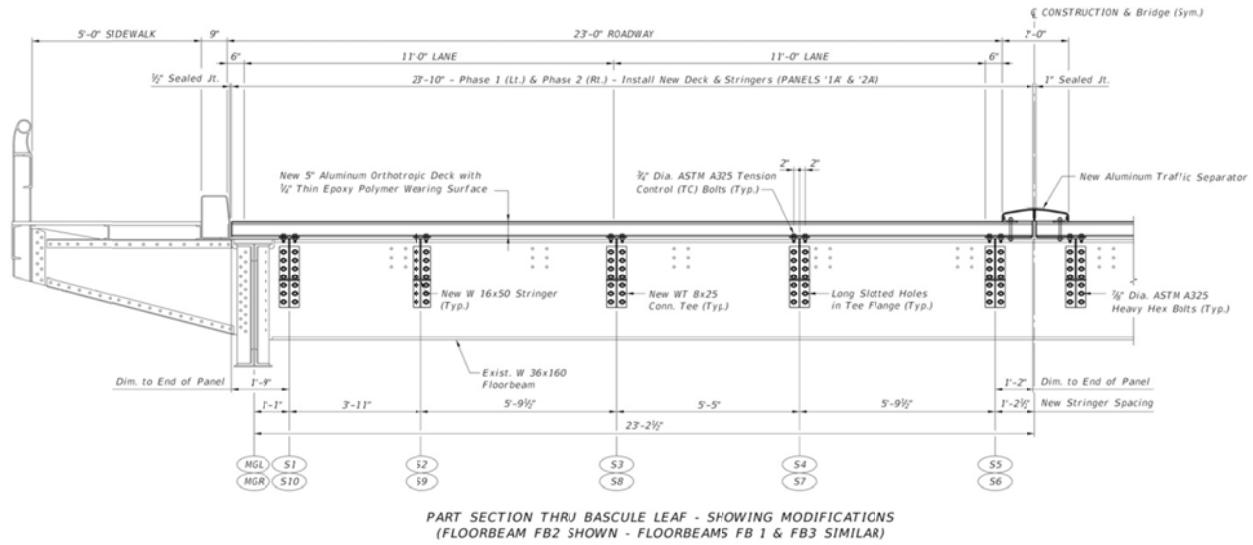


Figure 6 – Typical Bascule Bridge Partial Transverse Section

Replacement of existing stringers is recommended in conjunction with the new deck system to facilitate accelerated bridge construction and reduce the amount of field work required in consideration of the significant number of fasteners used in connecting the deck to the stringers. Replacement of the stringers permits respacing of the stringers to a configuration that avoids support of the deck on the main girders where connection can be difficult.

In order to facilitate pre-bolting of stringers, stringer to floorbeam connections must be detailed such that the stringers clear the floorbeam top flange. (See Figures 7 and 8) Proposed connections utilize a new tee member bolted to the web of the floorbeam with the stem of the tee aligned with the web of the stringer and a pair of connection plates each side of the stringer web/tee stem. The strength and stiffness of the deck panels, which is similar in transverse and longitudinal directions, permits the deck to cantilever in the longitudinal direction from the end of the stringer flange over the floorbeam. This avoids connection to the floorbeam flange where connection can be difficult. The deck and stringer should typically be detailed such that the juncture of the deck inclined webs and bottom plate align with the end of the stringer flange to avoid localized bending of the bottom flange.

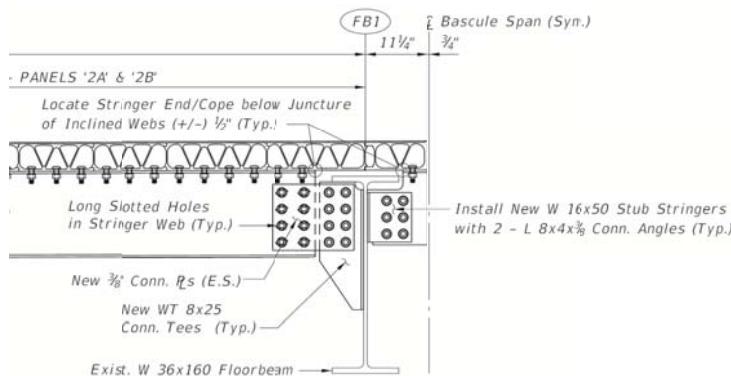


Figure 7 – Typical Bascule Bridge Partial Longitudinal Section at End Floorbeam

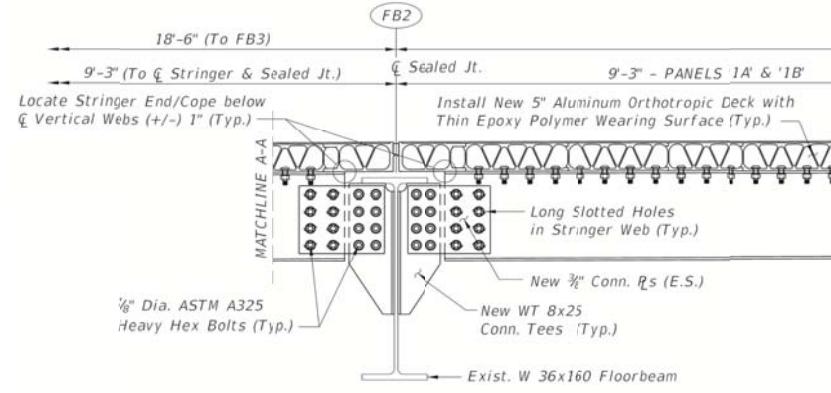


Figure 8 – Typical Bascule Bridge Partial Longitudinal Section at Intermediate Floorbeam

Expansion Joints: The deck system includes transverse expansion joints between individual panels with the joints typically located over the floorbeams and at intermediate points within the stringer span (e.g. near stringer midspan). Longitudinal expansion joints may also be provided between panels where the size of the panels is limited for phased construction and/or shipping considerations. The proposed expansion joints consist of a 1" maximum openings between panels filled with continuous joint filler. The preferred joint filler by the Department is a Watson Bowman, Wabo Evazote Seal (1¼" wide x 2" deep), although other joint fillers such as a backer rod with low modulus joint sealant may also be used. (See Figure 9) The narrowest recommended joint opening between panels to accommodate panel tolerances is ½". Expansion joints are recommended for the following reasons:

- Simplifies panel details by avoiding need for bolted panel splices.
- Expansion joints over the floorbeams accommodate live load deflections and corresponding end rotations of the simple span stringers without restraint from deck continuity.
- Expansion joints spaced at 8.0' to 10.0' intervals mitigate thermal effects in consideration of the difference in coefficients of thermal expansion between aluminum and steel ($12.8 \times 10^{-6}/F$ vs. $6.5 \times 10^{-6}/F$). The reduced tributary thermal length reduces thermal restraint forces in the stringers and stringer end connections.
- Expansion joints between panels accommodate deck panel fabrication tolerances.

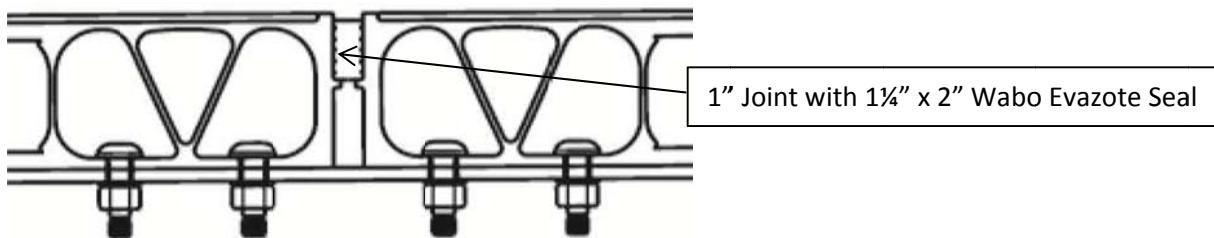


Figure 9 - Expansion Joint Seal

Deck to Stringer Connection: A slip-resistant connection is recommended to resist live loading. Repeated cycles of slip between the deck and stringers are anticipated to cause fretting that might wear protective coatings on the stringers. Slip can be permitted under thermal loading where the number of cycles of slip is low. To resist slip, deck panels are fastened to the top flange of the stringers with a bolted connection using fully pre-tensioned, conventional 3/4" diameter ASTM A325 bolts of heavy hex (HH) or tension control (TC) type. Bolts, nuts and washers are mechanically galvanized per ASTM B695 Class 50 with nuts over-tapped for fastener assembly and with a lubricant containing a visible dye. A hardened washer shall be provided between the HH nut and aluminum surface. A washer is not required under the head of the TC bolt. Threads are to be excluded from the shear plane. Bolts are to be inserted in standard oversize (15/16" diameter) holes in both the deck plate and stringer flange.

Because aluminum deck panels are hollow, special tooling is required to install and tension the fasteners. With HH type, the nut is located on the interior of the deck and a special tool is required to deliver and temporarily secure the nut and washer while the bolt is tensioned from the exterior using turn-of-nut method. With TC type, the bolt is located on the interior of the deck and special tools are required to deliver and install the bolt in the hole. With TC type bolts, the bolt and nut are held from the exterior and so there is no need for additional means to secure the elements during tensioning. (See Figure 10)

Also considered for future maintenance purposes are 3/4" Lindapter High-Clamping Force Hollo-Bolts (LHB-HCF) (Product Code LHB20#1 Hexagonal Stainless Steel). The LHB-HCF fastener can be field installed to anchor the hollow aluminum deck panels. The fastener is installed in 1 3/8" diameter standard size holes (1/16" in diameter larger than the split-sleeve). Because sustained pre-tensioning proof loads for this type of fastener is significantly lower than similarly sized conventional ASTM A325 bolts, the bolt is not recommended as the primary fastener type in a slip-resistant connection. The bolt is only recommended in maintenance applications to replace a limited number of conventional ASTM A325 bolts, where required. (See Figure 10)

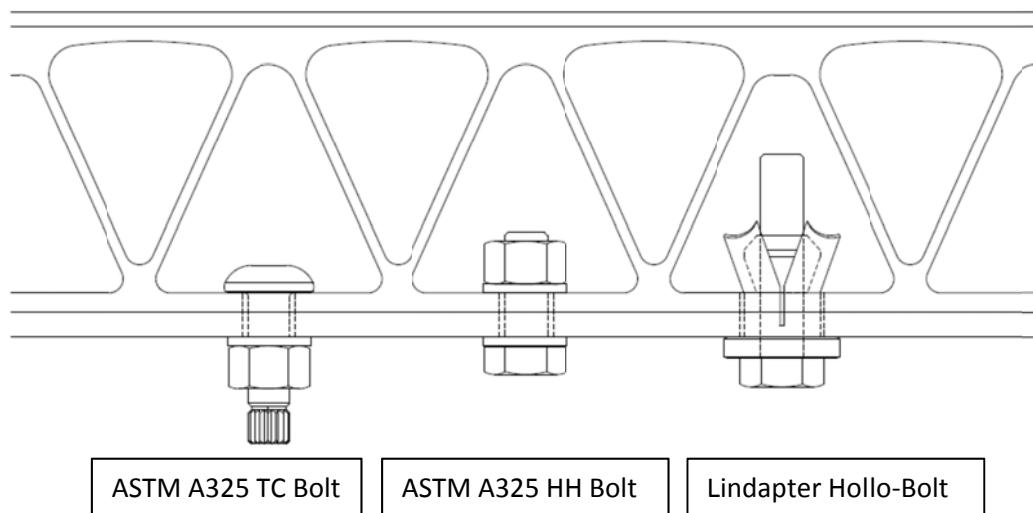


Figure 10 - Fastener Details

The faying surface between the aluminum deck and steel framing have been previously certified by the Research Council on Structural Connections (RCSC) as meeting the requirements for a ASTM A325 Class 'B' (0.5 coefficient of friction). This certification was based on an abrasion blasted aluminum surface per Society for Protective Coatings, SSPC-SP5 (White-Metal Blast Cleaning) to an average substrate profile of 2.0 mils and steel members containing either hot-dip galvanized coating in accordance with ASTM D123 or an approved solvent based inorganic zinc primer (e.g. Carbozinc 11) with 6.0 mils dry film thickness.

Wearing Surface: The aluminum deck receives a skid-resistant wearing surface applied to the top of the panels consisting of two-coats Flexolith (low modulus epoxy coating system manufactured by Euclid Chemical Company) and a broadcast overlay (1/4" thickness with unit weight of 3 to 4 psf.) (See Figure 11) Three-coats (3/8" thickness with unit weight of 5 to 6 psf) can be used to achieve a longer service life on bridges that can support the additional weight.



Figure 11 – Wearing Surface

Materials: The Flexolith two-part epoxy resin is applied at a spread rate of 40 to 45 sq. ft/gal in the first coat and 22 to 25 sq. ft/gal in the second coat. The epoxy resin shall meet the following requirements:

PROPERTY	REQUIREMENTS (at 75 +/- 3 deg F and 50% RH)	TEST METHOD
Gel Time	>30 minutes	ASTM C881 Class B (150 g sample)
Tensile Strength (7 day)	2,000 to 5,000 psi	ASTM D638
Tensile Elongation (7 day)	30 – 60 %	ASTM D638
Viscosity (7 day)	1,500 to 2,000 cp	ASTM D2393 (Model RVT Brookfield Viscometer Spindle No. 3 at 20 rpm)
Compressive Strength (24 hr)	5,000 psi	ASTM D695
Part A	9.1 - 9.7 lbs/gal	
Part B	8.0 – 8.6 lbs/gal	

The broadcast overlay includes a basalt aggregate with spread rate of 1.0 to 1.5 lbs/sq. ft in first coat and 1.5 to 2.0 lbs/sq. ft in second coat. Basalt aggregate shall be clean, free of other materials, and meet the following requirements:

PROPERTY	REQUIREMENT
Moisture Content	0.2%
Min. Mohs' Scale Hardness	6
Density (Loose)	94 pcf
Distribution (Sieve Size)	% Weight Passing
# 4	100
# 6	97 - 100
#12	70 - 90
# 20	3 - 20
>#20	0 - 3

Surface Preparation: Prior to applying the wearing surface to panel surfaces, surfaces shall be prepared in an environmentally controlled facility. Panel surfaces shall be abraded with abrasive, non-metallic pad specified for use on aluminum. The abraded surface shall be pressure washed with 5% solution of Chemetall Aluminum NSS cleaner and water heated to 120 – 140 deg F. The pressure washed deck shall be cleaned with pressurized tap water until all soap and suds are removed and cleaning repeated until no water beads on the surface. Panels shall be air dried without application of compressed air. The dried panels shall receive a 15% solution of Chemetall Permatreat 1500 in de-ionized or distilled water using lint free rollers with 3/8-inch or finer nap. Panel surface shall be air dried in clean environment with temperature of 75 – 85 deg F and 40 – 60% relative humidity for a minimum of 24 hours prior to coating application.

Application: Wearing surface shall only be applied by qualified applicator certified by Euclid Chemical Company. Two-part resin shall be mixed per manufacturer's recommendations. Resin shall be applied to panel in clean environment with temperature of 75 – 85 deg F and 40 – 60% relative humidity. Application shall be performed in increments to 1/8" uniform thickness. Aggregate shall be broadcasted to full saturation until no wet spots are visible. Panels shall remain undisturbed for minimum of 24 hours in same controlled environment as application.

Quality Control: A separate aluminum test piece shall be prepared with same wearing surface as the production panel at made at the same time, and under the same environmental, surface preparation, and application conditions as the production panels. The size of each test piece shall be as required to verify bond strength of the wearing surface to the aluminum deck panel in accordance with ASTM C1583. The bond strength of the production panels will be considered adequate if the bond strength for the test piece exceeds 250 psi. Production panels shall be accompanied with a report with the panel identification, inspection date, tested bond strength, and inspector signature certifying adequacy of the test performance.

Previous Testing: The bond durability of the Flexolith wearing surface was previously tested and evaluated for a number of factors including moisture, temperature and applied loading³.

Future Maintenance: The two-coat wearing surface is anticipated to have a service life of 10 to 15 years and three-coat wearing surface a service life of 15 to 20 years depending on traffic. The original three-coat wearing surface on the Route 58 Bridge over Little Buffalo Creek near Mecklenburg, Virginia is still in service despite 18 years of heavy truck traffic and snow plowing.

It is recommended that the wearing surface be resurfaced before it is worn to the depth of the aluminum substrate. Resurfacing can then consist of a simple water blast of the remaining wearing surface and reapplication of one or two coats of the epoxy resin and broadcast overlay aggregate. Otherwise the wearing surface will need to be reapplied in accordance with the original procedures. The bottom coat of epoxy resin can be tinted with a different color than the top coats to alert maintenance that wear of the wearing surface has reached the bottom coat.

Friction Stir Welded Joints: Friction-stir welding (FSW), developed by The Welding Institute in 1991, is a solid-state, hot-shear joining process, where a rotating tool moves along the joint between butting surfaces of two rigidly clamped plates or extruded profiles. The tool includes a shoulder positioned above and in direct contact with the surface of the plates and a smaller threaded pin positioned within the depth of the plate. The tool shoulder makes firm contact with the top of the plates and generates heat by friction at the shoulder surface and, to a lesser degree, at the pin surface. Softening of material from the heat and rapid rotation of the tool produces plastic deformation and flow of the material. The plasticized material is transported from the front of the tool to the trailing edge as the tool advances. The material recrystallizes and forges into a solid joint as the material cools. (See Figure 12)

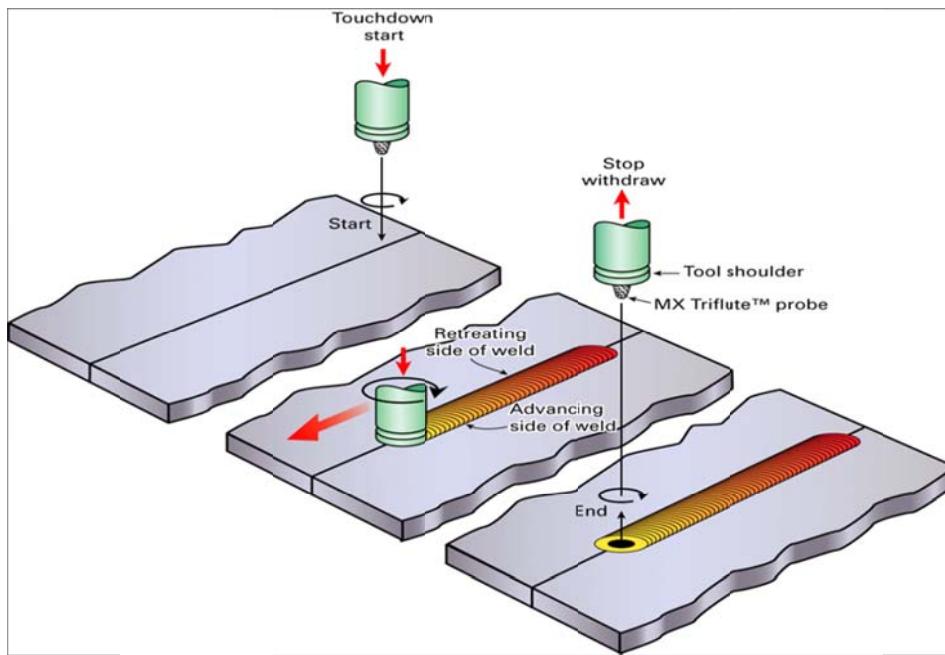


Figure 122 - Friction Stir Welding Process

³ Zhang (1999), *An Evaluation of the Durability of Polymer Concrete Bonds to Aluminum Bridge Decks*

FSW involves complex thermo-mechanical processes where varying deformation and temperature yields varying recrystallization of the plasticized material with different resulting microstructures within the limits of the joint. Temperatures of the plasticized material are below (typically 0.7 to 0.9) the melting point of the material. The combination of translation and rapid rotation of the tool yields a slightly asymmetric weld profile about the joint axis. (See Figure 13) The FSW joint consists of several distinct zones including:

- Weld Nugget (Fine-grained, Homogeneous, Fully Plasticized and Recrystallized Microstructure)
- Thermo-mechanically Affected Zone (TMAZ) (Variable-grained, Inhomogeneous, Partially Plasticized and Recrystallized Microstructure)
- Heat-affected Zone (HAZ) (Non-plasticized, Softened Normal-grained Microstructure)
- Unaffected Material

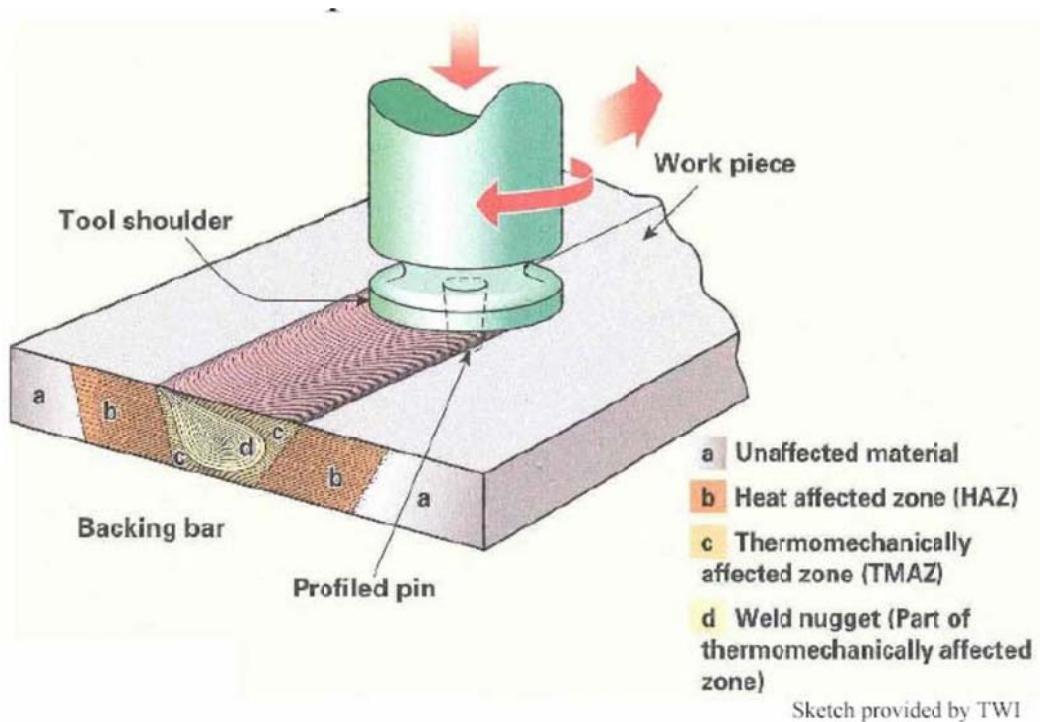


Figure 13 – Friction Stir Welded Joint

The FSW process for the aluminum orthotropic deck is automated using a machine developed specifically for FSW welding of aluminum deck systems. The FSW is single-sided with use of built-in backing seat and vertical web that are integral to the extrusions and that resist the applied vertical clamping force. The welds for the top and bottom plates are performed simultaneously so that the forces are self-reacting. (See Figures 14 thru 17)



Figure 14 – Friction Stir Welding Machine



Figure 15 –Friction Stir Welding Machine



Figure 16 – Top Plate Friction Stir Welding

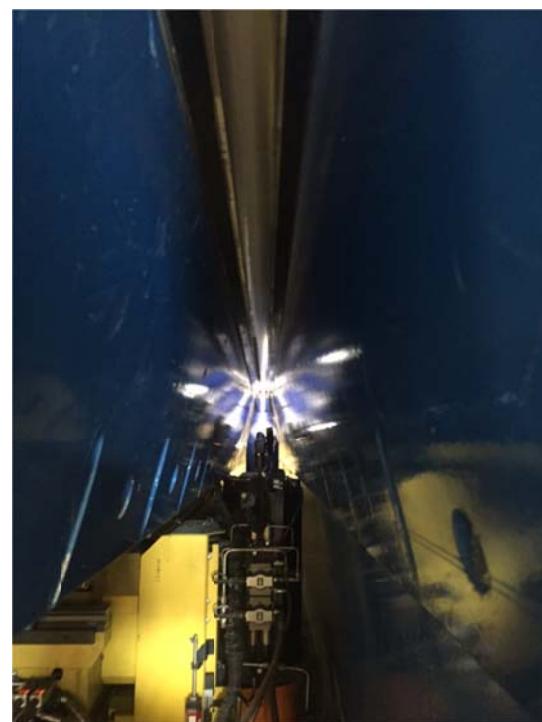


Figure 17 – Bottom Plate Friction Stir Welding

The single-sided friction stir welding with equal top and bottom weld sizes yields significantly lower weld distortion and flatter deck panels than the previous two-sided friction stir welding and unequal top and bottom weld sizes. It also permits faster and more efficient welding, which reduces fabrication costs.

Fatigue crack development is often associated with material and weld defects. Although FSW can produce welded joints of a much higher quality than that of metal inert gas (MIG) welding, FSW can still yield flaws that may contribute to the development of fatigue cracks including:

- Voids
- Lack of fusion
- Lack of penetration
- Faying surface defects

- Presence of entrapped oxides that can affect fusion
- Tooling marks.

The quality of the friction stir welds is dependent on a number of factors that are influenced by the following:

- Tooling including:
 - Width of the tool shoulder,
 - Height, depth and thread configuration of the tool pin (probe)
 - Adequate support of the tool(s) that prevents lift-off during testing.
- Friction stir welding processes including:
 - Welding speed (rotational and advancement),
 - Tool inclination angle
 - Welding pre-load force.
- Adequate clamping of the profiles that preloads and prevents separation.

Significant advancements and experience in FSW processes has greatly reduced the potential for weld defects. The above factors are controlled by the panel supplier. Although FSW is a different process than traditional aluminum welding, quality control of the FSW joint is performed using similar methodology to that of MIG welded joints including radiographic and/or ultrasonic NDT, coupon sampling and testing, and hardness tests. Welding and Weld Quality Control requirements for FSW joints are specified in AWS D1.2, Structural Welding Code – Aluminum (2014 Edition) and shall be implemented by the deck panel fabricator as follows:

- Aluminum deck will be considered as cyclically loaded, tubular structures in establishing requirements for welding and weld inspection.
- Joining of extrusions will only be made with friction stir welds and friction stir welds shall be considered complete joint penetration groove welds.
- A Procedure Qualification Records (PQR) shall be prepared and submitted to the Engineer for approval for each Weld Procedure Specification (WPS) including those for weld repairs.
- Welding shall only be performed by qualified welders. A Welder Performance Qualification Record (WPQR) shall be prepared and submitted for approval for each welder, welding operator, and tack welder performing the welding or weld repairs.
- Records shall be maintained for each weld including the panel identification, WPS used, date welded, welder, weld location, identified defects, and weld repairs.
- All welds shall be inspected by AWS certified weld inspectors.
- All welds shall be visually inspected prior to grinding.
- A tension test, bend test and macroetch test shall be performed on one weld tab for both the top and bottom plate of each panel. If the test results do not equal or exceed the acceptance criteria, the full length of the weld shall be inspected using ultrasonic inspection (UT).
- All welds shall be inspected using UT at an initial frequency of 10% of the length of the welds. If welding does not pass the acceptance criteria for cyclically loaded, tubular structures, the full

length of the failed weld shall be inspected and supplemental bend tests and macroetch tests shall be performed on weld tabs corresponding to the failed weld.

- Records shall be maintained for weld inspection and testing including panel identification, inspection date, inspector, method, acceptance criteria, results, and disposition.

Panel Fabrication Requirements and Dimensional Tolerances: Panels shall be required to meet the following requirements and dimensional tolerances after fabrication. Panel fabricator shall be responsible for performing required inspections and measurements, documenting, and making corrective actions:

- All exposed edges, except at top surface, shall be ground smooth to a 1/4" radius.
- Scratches and dents that exceed the limits in AWS D1.2, Table 5.3, shall be removed by grinding smooth. Repaired areas shall be inspected using dye-penetrant testing (PT). Parts that reveal cracks after PT and/or do not meet the dimensional requirements shall not be used.
- Dimensional tolerances relative to nominal value:

PARAMETER	TOLERANCE
Length	+/- 1/4"
Width	-1/4", +1/2"
Squareness (Diagonal Variation)	+/- 1/4"
Flatness	1/2"
Edge Straightness	1/4"

- Measurement shall be performed using calibrated tools (e.g. steel tape, chains, straight edges, and machinist scales) accurate to at least 1/32" (0.03"). Measured values shall be reported to the nearest 1/16" (0.06"). Nominal dimensions shall be considered at baseline temperature of 70 deg F. Where temperatures at the time of measurement vary from 70 deg F, measured values shall be adjusted accounting for the difference in temperature. Records shall be maintained for dimensional tolerances including panel identification, measurement date, temperature, inspectors, tools, tool accuracy, nominal values, measured values, and difference between measured and nominal. Wearing surface shall not be applied until fabricated panels have been recorded, submitted to and approved by the Engineer.

Deck Panel to Stringer Assembly: The deck panel to stringer assembly shall be shop fabricated and assembled as follows after the fabricated deck panels have been delivered to a steel fabricator with the wearing surface already installed: (See Figures 18 thru 23):

- Stringers shall be fabricated in accordance with the latest editions of the Florida Department of Transportation Standard Specifications for Road and Bridge Construction, corresponding Supplemental Specifications and referenced AWS D1.5 Bridge Welding Code. Stringers shall receive specified protective coatings previously certified by RCSC as meeting requirements for ASTM A325 Class 'B'. Bottom of deck shall receive abrasion blast finish at faying surface.
- Alignment of the deck panels and stringers shall be established in a floor layout for each floorbeam bay prior to drilling bolt holes. Floor layout shall be of sufficient accuracy to establish

alignment at the deck panel ends and expansion joints within specified tolerances. Layout may be performed with the panels inverted. Care shall be taken to protect the wearing surface from damage. Hole locations in the stringer flange shall be established at assembly such that corresponding holes in the deck will be accurately located within the deck panel voids. The stringers and deck panels shall be match marked during initial alignment so that the alignment can be re-established at any stage during the operations.

- Bolt holes in the stringer flange shall be drilled using a portable magnetic drill and made with the stringers removed from the layout assembly and prior to drilling corresponding holes in the deck.
- Before drilling holes in the deck panels, steel stringers and deck panels shall be brought into matching temperatures, within 5 deg F, using heating blankets or other approves methods. Deck panels shall not be heated to a temperature greater than 150 deg F. Holes in the deck shall be made using the holes in the stringer flange as a template. Stringers shall be adequately secured to the panels by way of blocking and/or clamping to prevent relative movement during drilling operations.
- Deck panels and stringers shall be bolted together after all holes are drilled. Bolt installation and tensioning shall be performed one stringer at a time starting either at one end of the panel. The first panel shall be fully bolted to the stringer, starting at the deck panel voids near the center of the panel and working in progressive sequence on each side of the center until the connection for the panel is complete. The second panel shall then be bolted to the stringer in a similar fashion. This process shall be followed until all stringers are bolted to the deck panels.



Figure 18 – Transferring Holes to Deck Panel



Figure 19 – Sand Blasting Panel Bottom



Figure 20 – Bolt Installation



Figure 21 – TC Bolt Tightening



Figure 22 – Completed Deck Unit



Figure 23 – Completed Deck Unit Shipping

2.0 PRELIMINARY STRUCTURAL ANALYSIS AND EVALUATION

Preliminary finite element analysis (FEA) and manual calculations have been performed of the deck system for the proposed test panel size, support configuration, and each of the proposed loading scenarios. The purpose of this analysis was to:

- Analyze and evaluate adequacy of the proposed deck panel design (i.e. proposed deck panel extrusion profile dimensions and span capability) for AASHTO LRFD design loading, stress limits including strength, fatigue stress, and deflection limits,
- Analyze and evaluate deck panel load distribution, corresponding shear lag effects, and combined System 2 and 3 stress effects, and compare with simple closed-form equations, to avoid need for FEA for each deck design,
- Verify loading configuration that produces maximum effects,
- Identify locations for strain gauge placement required for meaningful comparison of analytical and experimental results,
- Determine the number and pitch of fasteners required to resist slip at Service II Live Loading.

Aluminum orthotropic decks have traditionally been evaluated for a combination of stresses using orthotropic plate theory as follows:

System 1 Stresses: Longitudinal compression stresses in the deck panels, introduced as a result of loading of the simply supported longitudinal support members (stringers) and corresponding deformations with the deck panels acting compositely with the supporting members. {NOTE: For the proposed Phase 1 (Component Testing), the support conditions will not generate System 1 Stresses. System 1 Stresses will be included in subsequent testing.]

System 2 Stresses: Transverse flexural compression or tension stresses and corresponding deformations in the deck panels introduced as a result of loading of the deck panels between the longitudinal support members (stringers). Panels experience positive and negative flexural

stresses at different locations and loading conditions due to continuity of the deck over intermediate supports. Because stresses are distributed throughout the deck by way of the inclined webs, System 2 Stresses in the top and bottom plates vary due to shear lag effects with slightly higher stresses at the juncture of the top and bottom plates with the inclined webs and slightly lower stresses between the inclined webs.

System 3 Stresses: Localized flexural compression or tension stresses and corresponding deformations in the deck top plate and adjacent inclined webs introduced from wheel patch loads acting on the deck top plate. Because the top plate, bottom plate, and inclined webs are integral, the extrusions experience frame action.

[NOTE: System 2 Stresses are normal to System 1 and System 3 Stresses and thus are not directly additive. However, because of bi-axial states of stress, loading for System 3 Stresses also includes corresponding stresses that are parallel and additive to System 2 Stresses. System 1 and System 3 Stresses are parallel and thus are directly additive.]

2.1 SERVICE AND STRENGTH LIMIT STATES

Loading Magnitudes: The deck panel performance was analyzed and evaluated in accordance with AASHTO LRFD Articles 7.5.1 thru 7.5.3. Static loading was configured and applied in accordance with AASHTO LRFD Live Load (LL) and Dynamic Load Allowance (IM) in Articles 3.6.1.1, 3.6.1.2 and 3.6.2. Loading magnitudes are based on Load Combinations and Load Factors, γ_{LL} , in Article 3.4.1 at the Service I (Deflections), Service II (Slip-Critical Connections), Strength I and Strength II Limit States. [NOTE: Strength II Limit State evaluates the deck for the Florida FL-120 Overload Permit Vehicle.]

The deck system was evaluated for AASHTO LRFD HL-93 Design Truck and Design Tandem, and Florida FL-120 Overload Permit Truck wheel loads. Based on preliminary finite element analysis, it appears that the AASHTO LRFD HL-93 Design Truck governs over the Design Tandem, although the difference in magnitude of the stresses is relatively small.

By inspection, a single lane of traffic governs over multiple lanes when considering AASHTO LRFD Multiple Presence Factors, m . For example, in evaluating System 2 Stresses, a single-lane of traffic (Multiple Presence Factor, $m = 1.20$) with two wheel lines spaced at 6'-0" on center produces greater negative moment intensity than two lanes of traffic (Multiple Presence Factor, $m = 1.00$) with adjacent wheel lines from different lanes spaced at 4'-0" on center. For similar reasons, a single-lane of traffic (i.e. single wheel line) produces greater positive moment intensity than two lanes of traffic.

Wheel loads were applied in the configurations shown in the Test Set-up Drawings and as described below:

1. Apply wheel loads to deck top surface as 20" (transverse) x 10" (longitudinal) patch load using a neoprene pad to uniformly distribute load.
2. Apply wheel loads at the loading levels below.

TABLE 1 - STATIC WHEEL PATCH LOADS (kips) (1)			
AASHTO LRFD LOAD CASE	LOAD FACTOR, γ_{LL}	HL-93 DESIGN TRUCK	HL-93 DESIGN TANDEM
SERVICE I	1.00	25.54 (2)	19.95 (3)
SERVICE II	1.30	33.20 (2)	25.94 (3)
STRENGTH I	1.75	44.69 (2)	34.91 (3)
STRENGTH II	1.35	57.46 (4)	N/A

TABLE FOOTNOTES:

- (1) Wheel patch loads calculated as follows: $\gamma_{LL} Q(1 + IM)m$
- (2) AASHTO LRFD HL-93 Design Truck 32-kip Rear Axle ($Q=16$ -kip Wheel), magnified for Dynamic Load Allowance ($IM=0.33$) and Single-Lane Multi-Presence Factor ($m=1.20$).
- (3) AASHTO LRFD HL-93 Design Tandem 25-kip Axle ($Q=12.5$ -kip Wheel), magnified for Dynamic Load Allowance ($IM=0.33$) and Single-Lane Multiple Presence Factor ($m=1.20$).
- (4) FDOT FL-120 Permit Truck (HL-93 Truck Magnified $\times 1.67$) 53.33-kip Rear Axle ($Q=26.67$ -kip Wheel), magnified for Dynamic Load Allowance ($IM=0.33$) and Single-Lane Multi-Presence Factor ($m=1.20$).

System 2 Static Loading Configurations and Analysis: Analysis for static loading is generally as follows:

- *Analysis Approach:* System 2 Stresses and Deflections were computed using three-dimensional plate and shell models using LUSAS computer software. Loading was based on 10 kip unit wheel patch loads and the stresses and deflections magnified based on the wheel patch loads in Table 1. Plots of the System 2 Stresses and Deflections were made to summarize the results. (See Figure 24)

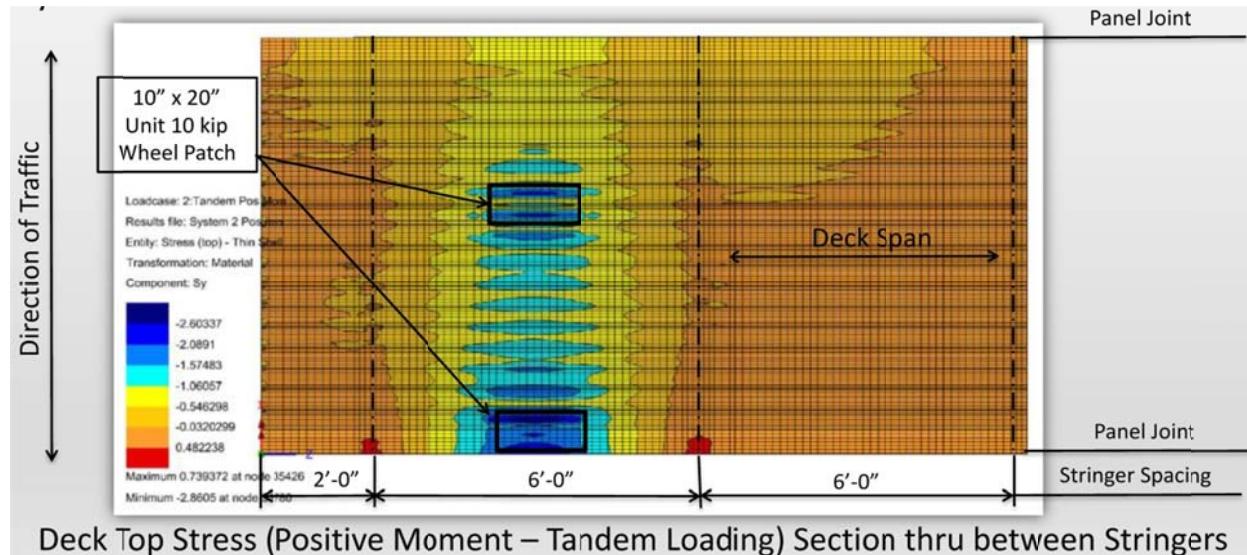


Figure 24 - FEA (3D Plate and Shell Model) Typical Stress Contour

- *Positive Flexure:* The deck experiences maximum positive flexure (tension in the bottom of the deck and compression in the top of the deck) between the stringers with the primary stresses oriented perpendicular to the direction of the moving load. A single wheel line located mid-distance between the supports, with one wheel patch always located adjacent to the panel transverse edge, produces maximum stresses and deflection for positive flexure. A simple-span configuration

produced conservative results. For the HL-93 Design Truck or FL-120 Permit Truck, a single wheel patch is applied. For the HL-93 Design Tandem, two wheel patches spaced longitudinally at 4'-0" on center are applied. Based on FEA, the calculated maximum stresses and deflections for each of the loading scenarios are as follows:

TABLE 2 – SYSTEM 2 POSITIVE FLEXURE MAXIMUM STRESSES AND DEFLECTIONS				
Limit State	Loading	Max. Stress (ksi)		Max. Deflection (in)
		Tension (Bottom)	Compression (Top)	
Service I	HL-93 Design Truck	6.3	6.7	0.090
	HL-93 Design Tandem	5.6	5.7	0.082
Service II	HL-93 Design Truck	8.2	8.7	0.117
	HL-93 Design Tandem	7.3	7.4	0.107
Strength I	HL-93 Design Truck	11.1	11.7	0.158
	HL-93 Design Tandem	9.7	10.0	0.144
Strength II	FL-120 Permit Truck	14.3	15.0	0.203
Limits	$\Phi_i F_{nb} =$	26.3	26.3	0.090

Stress and deflection contours for Positive Flexure are shown below (See Figures 25 thru 30):

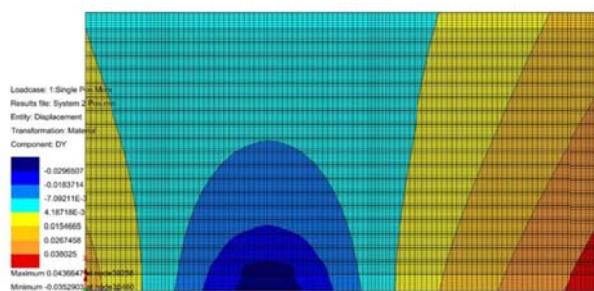


Figure 25 – Deflection Contour – Truck Loading

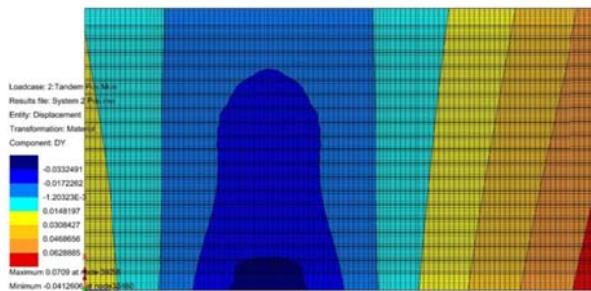


Figure 26 – Deflection Contour – Tandem Loading

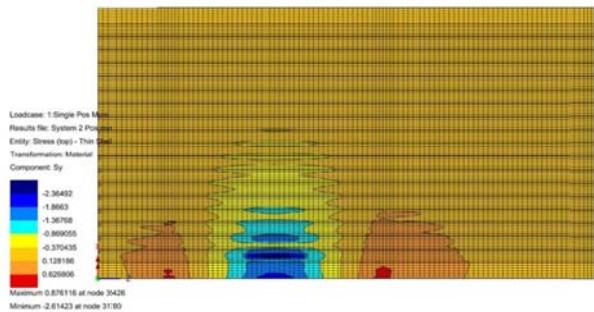


Figure 27 – Top Plate Stress Contour – Truck Loading

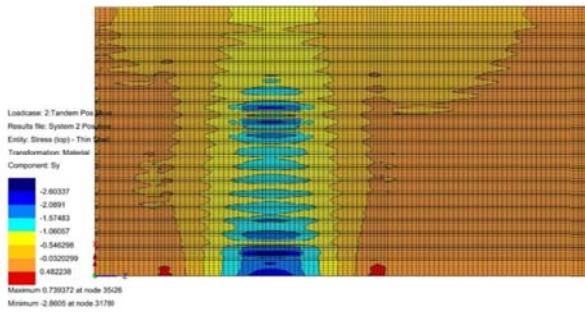


Figure 28 – Top Plate Stress Contour – Tandem Loading

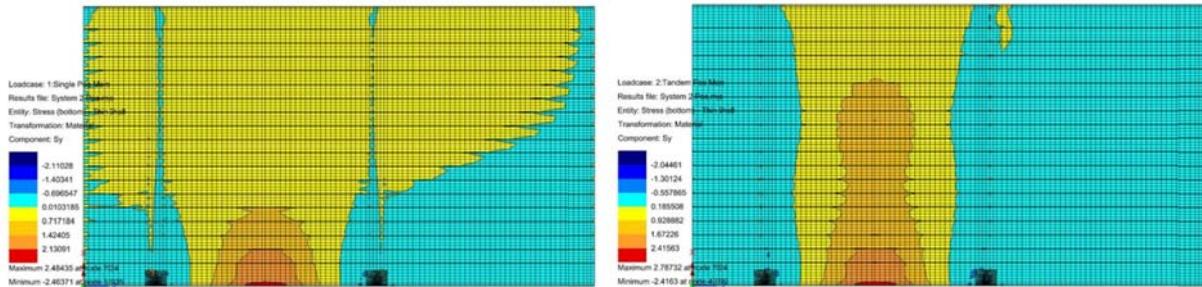


Figure 29 – Bottom Plate Stress Contour – Truck Loading Figure 30 – Bottom Plate Stress Contour – Tandem Loading

- Negative Flexure:** The deck experiences maximum negative flexure (tension in the top of the deck and compression in the bottom of the deck) over the intermediate support (intermediate stringer) with the primary stresses oriented perpendicular to the direction of the moving load. A pair of wheel lines spaced at 6'-0" on center transversely and centered over the intermediate support, with one wheel patch always located adjacent to the panel transverse edge, produces maximum stress for negative flexure in a two-span continuous support configuration. For the HL-93 Design Truck or FL-120 Permit Truck, a single wheel patch per wheel line is applied. For the HL-93 Design Tandem, two wheel patches per wheel line spaced at 4'-0" on center longitudinally are applied. The calculated maximum stresses and deflections for each of the loading scenarios are as follows:

TABLE 3 –SYSTEM 2 NEGATIVE FLEXURE MAXIMUM STRESSES AND DEFLECTIONS				
Limit State	Loading	Max. Stress (ksi)		Max. Deflection (in)
		Tension (Top)	Compression (Bottom)*	
Service I	HL-93 Design Truck	6.3	8.7	0.069
	HL-93 Design Tandem	5.0	6.8	0.056
Service II	HL-93 Design Truck	8.2	11.3	0.090
	HL-93 Design Tandem	6.5	8.8	0.073
Strength I	HL-93 Design Truck	11.0	15.1	0.121
	HL-93 Design Tandem	8.7	11.9	0.097
Strength II	FL-120 Permit Truck	14.2	19.5	0.156
Limits	$\Phi_f F_{nb} =$	26.3	26.3	0.090

* Results influenced by FEA stress singularity where deck bottom plate bears at stringer top flange.

Stress and deflection contours for Negative Flexure are shown below (See Figures 31 thru 36):

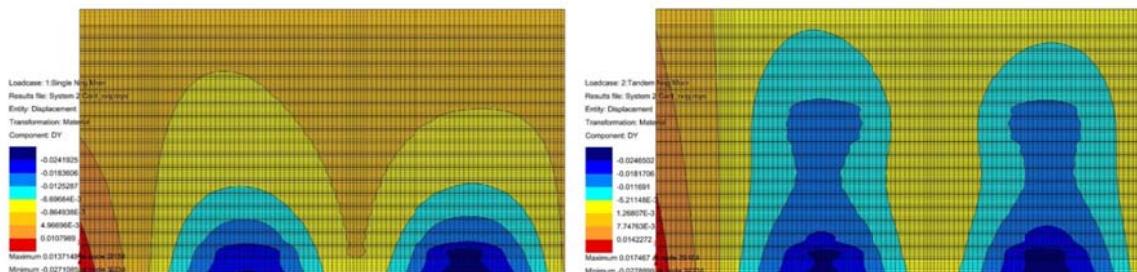


Figure 31 – Deflection Contour – Truck Loading

Figure 32 – Deflection Contour – Tandem Loading

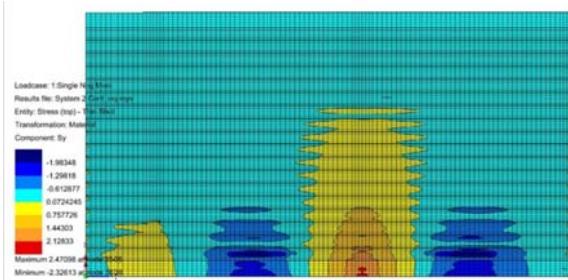


Figure 33 – Top Plate Stress Contour – Truck Loading

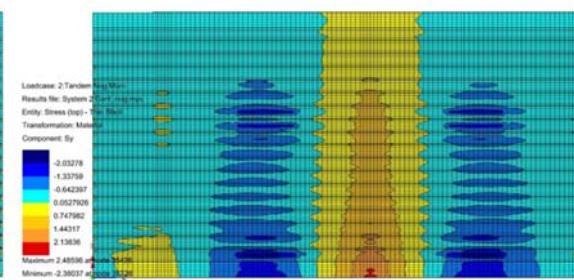


Figure 34 – Top Plate Stress Contour – Tandem Loading

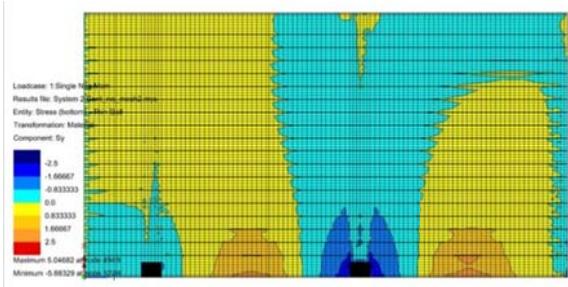


Figure 35 – Bottom Plate Stress Contour – Truck Loading

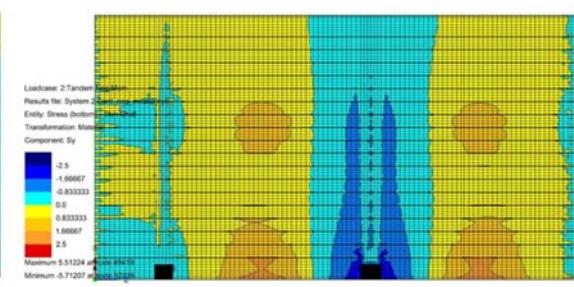


Figure 36 – Bottom Plate Stress Contour – Tandem Loading

- Cantilever Negative Flexure:** The deck experiences maximum negative flexure (tension in the top of the deck and compression in the bottom of the deck) over the exterior support (exterior stringer) with the primary stresses oriented perpendicular to the direction of the moving load. A single wheel line on the cantilever, located 1'-0" transversely from the center of the exterior support, with one wheel patch always located adjacent to the panel transverse edge, produces maximum stresses and deflections for negative flexure in the cantilever support configuration. For the HL-93 Design Truck or FL-120 Permit Truck, a single wheel patch per wheel line is applied. For the HL-93 Design Tandem, two wheel patches per wheel line spaced at 4'-0" on center longitudinally are applied. The calculated maximum stresses and deflections for each of the loading scenarios are as follows:

TABLE 4 – SYSTEM 2 CANTILEVER NEGATIVE FLEXURE MAXIMUM STRESSES AND DEFLECTIONS				
Limit State	Loading	Max. Stress (ksi)		Max. Deflection (in)
		Tension (Top)	Compression (Bottom)*	
Service I	HL-93 Design Truck	5.7	8.1	0.107
	HL-93 Design Tandem	4.6	6.8	0.097
Service II	HL-93 Design Truck	7.4	10.5	0.139
	HL-93 Design Tandem	6.0	8.8	0.126
Strength I	HL-93 Design Truck	10.0	14.3	0.187
	HL-93 Design Tandem	8.1	11.9	0.169
Strength II	FL-120 Permit Truck	12.9	18.3	0.241
Limits	$\Phi_F_{nb} =$	26.3	26.3	0.090

* Results influenced by FEA stress singularity where deck bottom plate bears at stringer top flange.

Stress and deflection contours for Cantilever Negative Flexure are shown below (See Figures 37 thru 42):

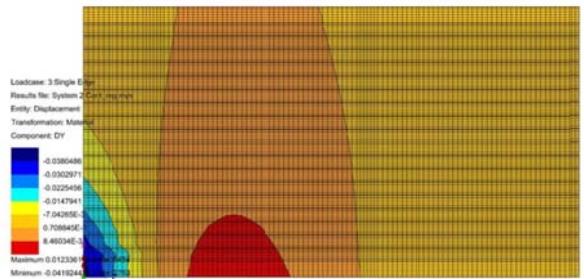


Figure 37 – Deflection Contour – Truck Loading

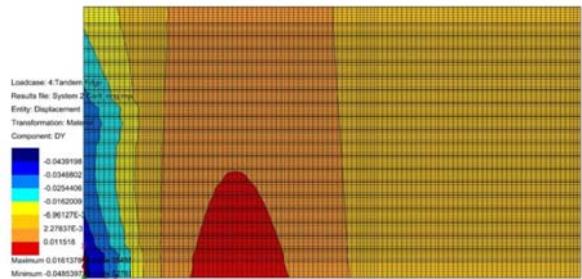


Figure 38 – Deflection Contour – Tandem Loading

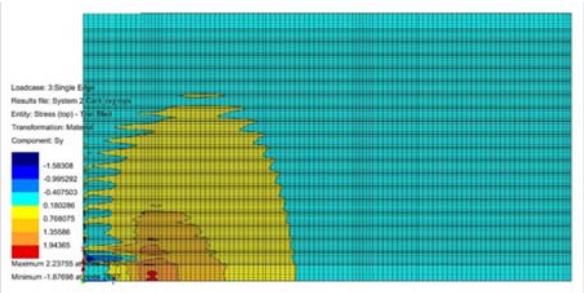


Figure 39 – Top Plate Stress Contour – Truck Loading

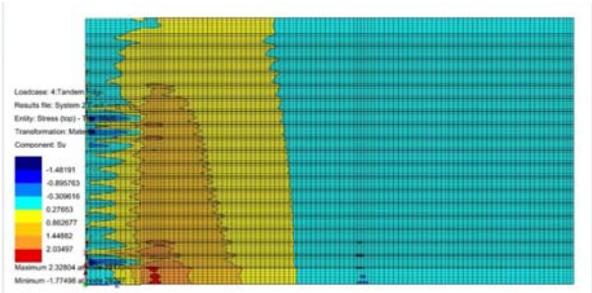


Figure 40 – Top Plate Stress Contour – Tandem Loading

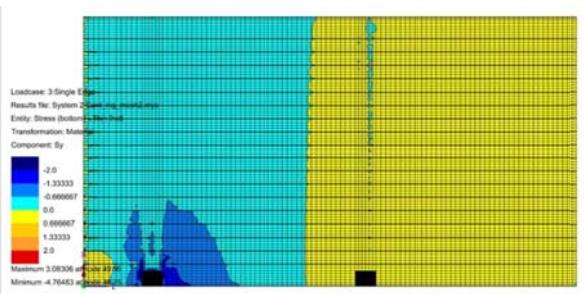


Figure 41 – Bottom Plate Stress Contour – Truck Loading

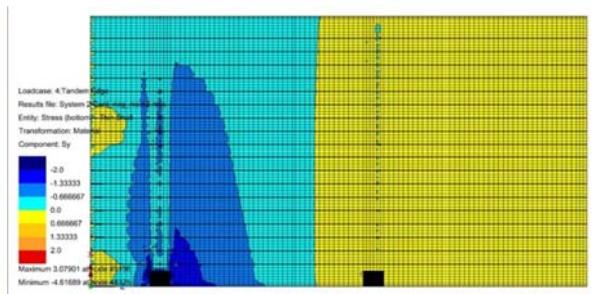


Figure 42 – Bottom Plate Stress Contour – Tandem Loading

- Shear Lag Effects:** Because stresses are distributed throughout the deck by way of the inclined webs, System 2 Stresses in the top and bottom plates vary due to shear lag effects with slightly higher stresses at the juncture of the top and bottom plates with the inclined webs and slightly lower stresses between the inclined webs. The shear lag effects are exhibited in the stress contours as “ripples”. The magnitude of the shear lag effects were evaluated by analyzing the variation in stress within the top and bottom plates. FEA System 2 Positive Flexure Stresses (Truck Loading) for the top and bottom plates (top, mid and bottom surfaces of the plates) were plotted along a longitudinal line mid-distance between the stringers (i.e. along the applied wheel line.) Trendlines for each of the stress lines were then established and plotted. A shear lag multiplier was applied to the trendlines and adjusted until the magnified trendlines generally enveloped the FEA stresses. (See Figures 43 and 44) The shear lag multiplier for the top plate is 1.20 and for the bottom plate is 1.09. It is conservatively recommended to use a shear lag multiplier of 1.20 for both the top and bottom plates. The FEA results already include the effects of shear lag and thus values do not need

to be magnified. However, stresses computed using simple closed-form equations need to be magnified by the shear lag multipliers to yield accurate results.

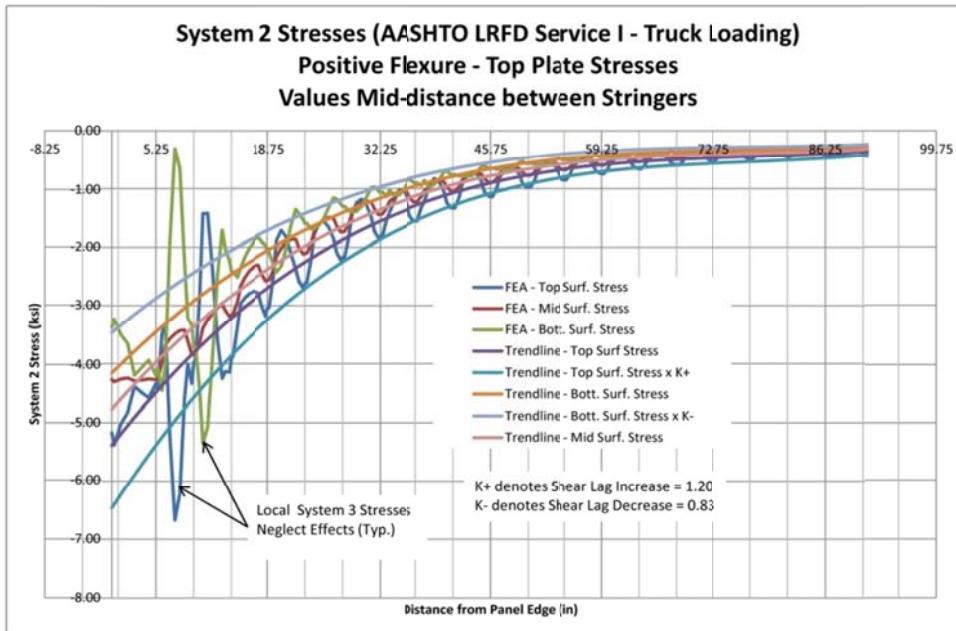


Figure 43 – Top Plate Longitudinal Stress Distribution showing Shear Lag Effects

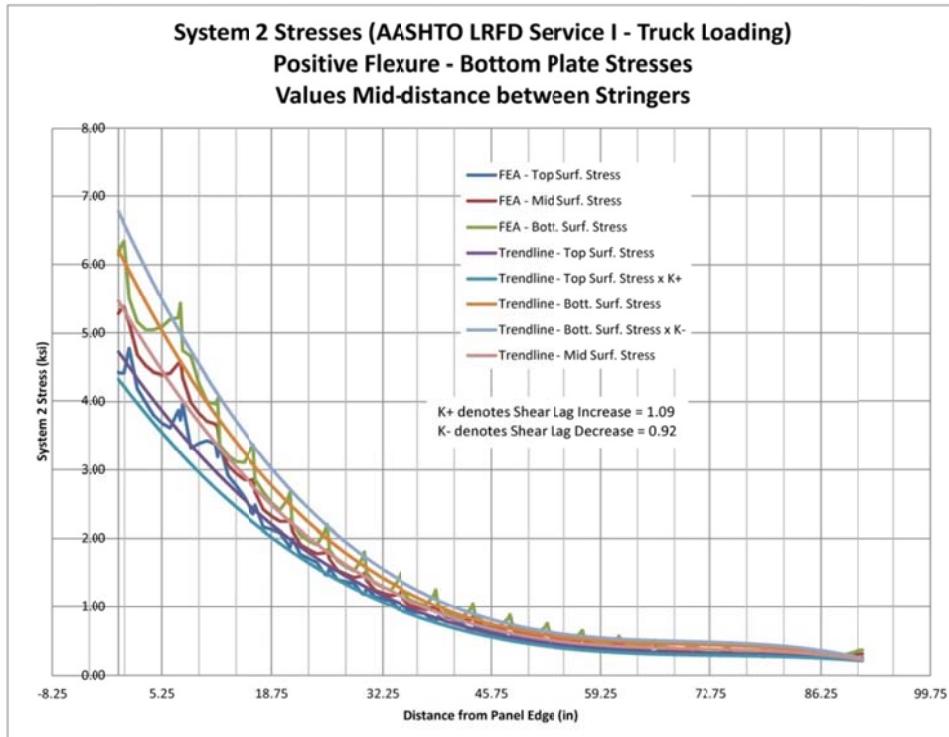


Figure 44 – Bottom Plate Longitudinal Stress Distribution showing Shear Lag Effects

- *Local System 3 Effects:* Wheel patch loading on the top plate introduces flexural stresses (System 3 Stresses) in the top plate. The variable depth top plate experiences maximum flexural stresses in the base metal at the center of the plate span mid-distance between the inclined webs. FSW produces softening of the base metal within 1-inch of the center of the welded joints. The maximum stress within the heat affected zone (HAZ) occurs within a distance of 1-inch from the center of the welded joint. The calculated maximum stresses for each of the loading scenarios are as follows:

TABLE 5 – SYSTEM 3 TOP PLATE MAXIMUM STRESSES					
Limit State	Loading	Base Metal Max. Stress (ksi)		HAZ Max. Stress (ksi)	
		Tension (Top)	Compression (Bottom)	Tension (Top)	Compression (Bottom)
Service I	HL-93 Design Truck	7.1	6.7	1.4	2.3
	HL-93 Design Tandem	5.6	5.2	1.1	1.7
Service II	HL-93 Design Truck	9.3	8.6	1.9	3.0
	HL-93 Design Tandem	7.2	6.8	1.4	2.2
Strength I	HL-93 Design Truck	12.5	11.6	2.4	3.8
	HL-93 Design Tandem	9.8	9.1	1.9	3.0
Strength II	FL-120 Permit Truck	16.0	15.0	3.1	4.9
Limits	$\Phi_i F_{nb} =$	29.3	29.3	9.4	9.4

Although the direction of primary stress is in the longitudinal direction, there are corresponding secondary stresses in the transverse direction due to plate bending biaxial state of stress. These secondary stresses are directly additive to primary System 2 Stresses. For maximum positive flexure, the secondary wheel patch stresses correspond with the location of the maximum System 2 Stresses. In other governing maximum stress locations (e.g. maximum System 2 Negative Flexure Stress and maximum System 2 Cantilever Negative Flexure Stress), the location of the wheel patch secondary stresses does not correspond with the location of maximum System 2 Stress and thus the stresses need not be added. The magnitude of the secondary stresses that should be added to the maximum System 2 Positive Flexure Stresses are as follows:

TABLE 6 – SECONDARY STRESSES ADDED TO MAXIMUM SYSTEM 2 POSITIVE FLEXURE STRESSES	
Limit State	Top Plate Secondary Flexural Stress (ksi)
Service I	2.3 ksi
Service II	3.0 ksi
Strength I	4.0 ksi
Strength II	5.2 ksi

The FEA results already include the effects of local wheel patch loading and thus the secondary stress values need not be added to the System 2 Positive Flexure Stresses. However, when stresses are computed using simple closed-form equations, the above secondary stresses should be added to the maximum System 2 Positive Flexural Stresses to yield accurate results.

- *Simple Closed-Form Equations (Equivalent Strip Width):* In order to avoid the need to perform FEA for each aluminum orthotropic deck design, simple closed-form equations for estimating the governing bending moment intensity in the aluminum orthotropic deck panels is preferable. The previous testing for the 8-inch aluminum orthotropic deck, performed by FHWA, Virginia Department of Transportation, and Virginia Tech, demonstrated that the live load moment distribution within the aluminum orthotropic deck panels closely matches that of a reinforced concrete deck. As such, the same simple closed-form equations (AASHTO LRFD Articles 4.6.2.1.3 and 4.6.2.1.4c) used to determine the equivalent strip width for reinforced concrete slab design can be used for aluminum orthotropic deck design. Comparison of FEA and simple-closed form equations confirms that similar results are obtained. The applicable equations for equivalent strip widths (in units of inches) are as follows:

Interior Strip Width (Positive Flexure):	26.0 + 6.6S
Interior Strip Width (Negative Flexure):	48.0 + 3.0S
Transverse Edge Width (Positive Flexure):	0.5*(26.0 + 6.6S)
Transverse Edge Width (Negative Flexure):	0.5*(48.0 + 3.0S)

Where: S denotes stringer spacing (ft)

2.2 FATIGUE LIMIT STATE

Fatigue Loading: The deck panel performance was analyzed and evaluated for fatigue in accordance with AASHTO LRFD Article 7.6.1. Fatigue loading was configured and applied in accordance with AASHTO LRFD Live Load (LL) and Fatigue Dynamic Load Allowance (IM) in Articles 3.6.1.4 and 3.6.2. (See Figure 45) Loading magnitudes are based on Load Combinations and Load Factors, γ_{LL} , in Article 3.4.1 at the Fatigue I Limit State, which corresponds to infinite fatigue life.

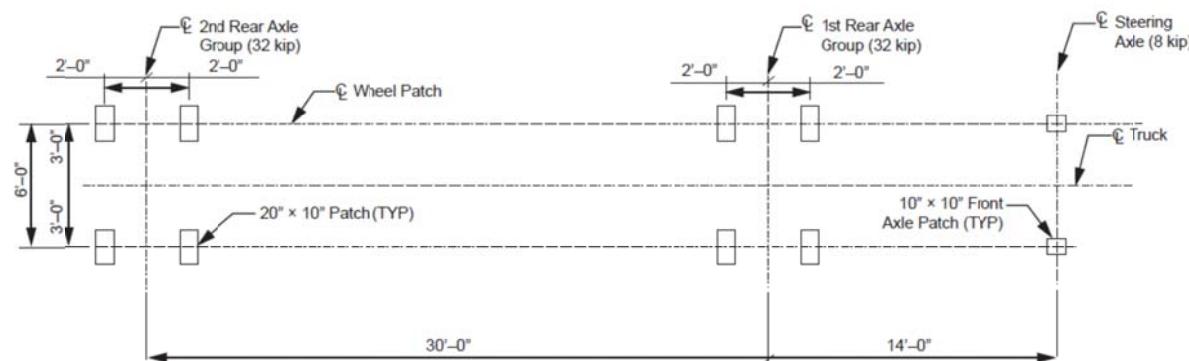


Figure 45 – Fatigue Truck

Each fatigue detail shall satisfy:

$$\gamma (\Delta f) \leq (\Delta F)_n \text{ where} \quad (\text{AASHTO LRFD Equation 7.6.2.2-1})$$

γ denotes load factor, (Δf) denotes the force effect stress due to the passage of the design fatigue load, and $(\Delta F)_n$ denotes Nominal Fatigue Resistance (see below.)

In order to evaluate the performance of specific fatigue sensitive details, the details should be analyzed for a stress range equal to the design Nominal Fatigue Resistance, $(\Delta F)_n$ for a number of cycles considered equivalent to infinite fatigue life.

Wheel patch loads that correspond to the factored design fatigue load, $\gamma (\Delta f)$, are as follows:

$$\gamma_{LL} Q(1 + IM) = 1.50 \text{ (8 kips)} (1+0.15) = 13.8 \text{ kips where}$$

γ_{LL} denotes the Fatigue I Limit State load factor, Q denotes the fatigue truck wheel load and IM denotes the fatigue dynamic load allowance.

Fatigue Sensitive Details: The fatigue sensitive details for the aluminum orthotropic deck system are generally classified in accordance with AASHTO LRFD Article 7.6.2.3 with the following clarifications:

1. *Base Metal:* Category 'A' [NOTE: Applies to base metal throughout the deck panels loaded for System 2 or 3.]
2. *Welded Joint (Stresses Normal to Weld Axis):* Category 'E' [NOTE: This detail applies to the welded joint in the top plate subject to System 3 Stresses. This fatigue detail classification is consistent with AASHTO LRFD for complete joint penetration groove welded splices with primary stresses normal to the axis of the weld. The friction stir welding produces a smooth weld profile and surface condition similar to that produced by grinding of a weld. In previous laboratory tests for similar aluminum orthotropic decks, the testing verified that the welded joint detail provided fatigue resistance equal to or better than Category 'C'. With the previous aluminum orthotropic decks, the welded splices were made using metal inert gas (MIG) welding. MIG welding produces a larger heat affected zone, greater distortion and residual tensile stresses, and higher likelihood of weld defects that adversely affect fatigue resistance. Fatigue testing of friction stir welded joints of Alloy 6063-T6 material has demonstrated good fatigue resistance (equal or better than that of the base metal in some instances.) With the AlumaBridge Gen II deck system, permanent backing was implemented in the form of vertical webs with seats at each weld location. As a result of the permanent backing, the welds are conservatively classified as Category 'E' for the purpose of this analysis.]
3. *Mechanically Fastened Connections:* Category 'C' to Category 'E' depending on the stress ratio. [NOTE: Fatigue of the base metal at the net section through the holes for the mechanical fasteners is not considered in the analysis. This portion of the deck will remain in compression under all fatigue loading scenarios and thus is not subject to tension or stress reversal.]

4. *Welded Joint (Stresses Parallel to Weld Axis):* Category 'B' [NOTE: This detail applies to the welded joint in the top and bottom plate subject to System 2 Stresses. This fatigue detail classification is consistent with AASHTO LRFD for complete joint penetration groove welded splices with the stresses parallel to the axis of the weld.]

Stress Range and Number of Fatigue Cycles: The number of cycles, N, of stress range corresponding to infinite fatigue life for the AASHTO LRFD fatigue design loading is listed in the table below for each of the fatigue sensitive details. This relationship is based on the following equation:

$$(\Delta F)_n = C_f N^{-1/m} = (\Delta F)_{TH} \text{ where } \quad (\text{AASHTO LRFD Equation 7.6.2.5-1 and 2})$$

$(\Delta F)_n$ denotes Nominal Fatigue Resistance, C_f and m denote Constants representing the x-intercept and slope, respectively, of the logarithmic S-N curves, N denotes number of cycles, and $(\Delta F)_{TH}$ denotes Constant Amplitude Fatigue Threshold for the specific Fatigue Detail. (See Figure 46)

[NOTE: As noted in AASHTO LRFD Commentary Article C7.6.1.2.4, the Design Nominal Fatigue Resistance, $(\Delta F)_N$ is considered to be one-half the Constant Amplitude Fatigue Threshold, $\frac{1}{2}(\Delta F)_{TH}$, in recognition that "the maximum stress range is assumed to be twice the live load stress range due to the passage of the factored design fatigue load." This provision recognizes that actual traffic produces variable amplitude loading and includes trucks of a wide range of gross vehicle weights and axle configurations. Although actual traffic produces variable amplitude loading, the fatigue design provisions are based on constant amplitude fatigue loading for simplicity. The design fatigue loading, load factors, dynamic load allowance, and nominal fatigue resistance have been established and calibrated to be equivalent to the actual variable amplitude traffic loading.]

TABLE 6 - INFINITE FATIGUE VARIABLES				
Variable	System 2		System 3	
	Category 'A'	Category 'B'	Category 'A'	Category 'E'
$(\Delta F)_{TH}$	10.2 ksi	5.4 ksi	10.2 ksi	1.8 ksi
Design $(\Delta F)_n=k(\Delta F)_{TH}$	3.85 ksi	3.85 ksi	4.25 ksi	0.63 ksi
C_f	96.5 ksi	130 ksi	96.5 ksi	160 ksi
m	6.85	4.84	6.85	3.45
N at $(\Delta F)_{TH}$	5×10^6	5×10^6	5×10^6	5×10^6
N at $k(\Delta F)_{TH}$	3.83×10^9	2.50×10^7	1.95×10^9	1.98×10^8
ADTT _{SL} (n)	69,954 (n=2)	457 (n=2)	14,246 (n=5)	1446 (n=5)

The Average Daily Truck Traffic for a single lane, $(ADTT)_{SL}$, that would produce the number of cycles of Fatigue Design Loading equivalent to infinite fatigue life for a 75-year service life are based on the following equation:

$$N = (365) (75) n (ADTT)_{SL} \text{ where } \quad (\text{AASHTO LRFD Equation 7.6.2.5-3})$$

n denotes the Load Cycles per Truck Passage from AASHTO LRFD Table 6.6.1.2.5-2.

The minimum $(ADTT)_{SL}$ value of 457 trucks per single lane per day listed above is reasonable for most bascule bridges in Florida (i.e. most bascule bridges in Florida experience traffic volumes and corresponding truck percentages equal to or less than this value).

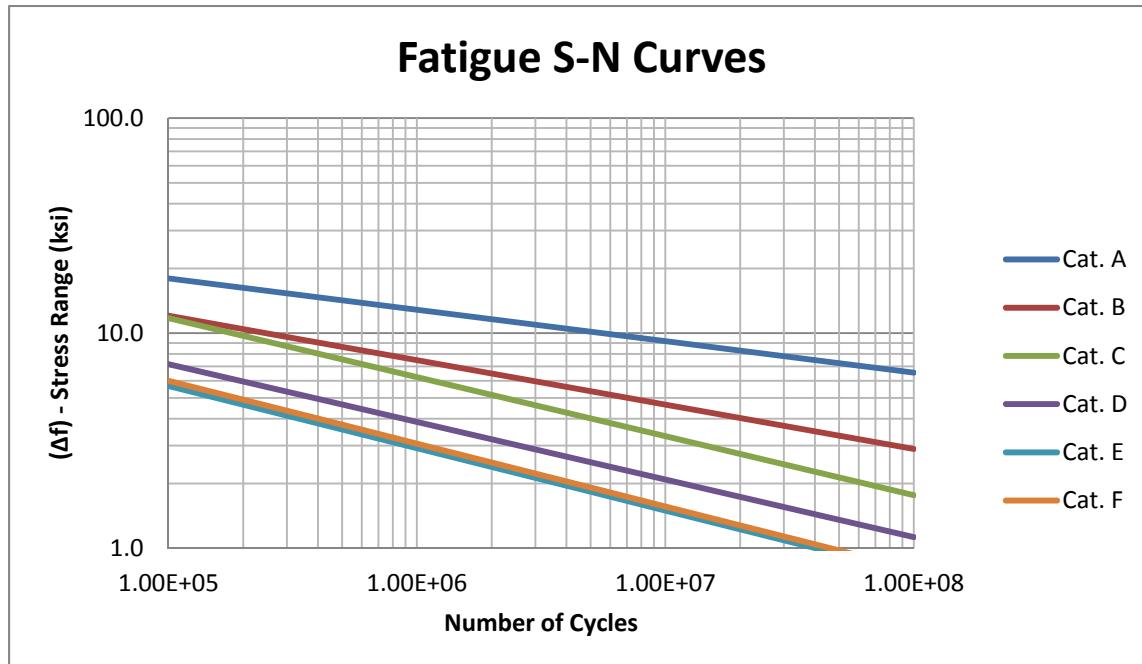


Figure 46 – AASHTO LRFD Fatigue S-N Curves

System 2 Fatigue Stresses: System 2 fatigue analyses was performed using the same three-dimensional plate and shell models used in the static Strength and Service Limit State Analysis. System 2 fatigue analyses evaluated the following:

- *Bottom of Panel in Positive Flexure:* The bottom of the deck panel between the supports (stringers) experiences tension stress range due to positive flexure with the primary stresses oriented perpendicular to the direction of the moving load. The base metal is considered Category 'A' while the FSW welded joints are considered Category 'B' with tension stress range parallel to the axis of the joint. A single wheel line located mid-distance between the supports with two wheel patch loads longitudinally spaced at 4'-0" on center produces the governing stress range, with the maximum stress range located at the edge of the test panel. Based on FEA, the calculated maximum tension stress range, produced by the moving wheel line for the factored fatigue design loading (13.8 kips per wheel patch), is approximately 3.85 ksi, which is lower than the Constant Amplitude Fatigue Threshold, $(\Delta F)_{TH}$, of 5.4 ksi for Category 'B'. Given that FSW welded joints have shown to yield greater fatigue resistance than Metal Inert Gas (MIG) welding used to develop the fatigue thresholds, it is anticipated that this stress range will not be a concern.

- *Top of Panel in Negative Flexure:* The top of the deck panel over the intermediate supports (stringers) experiences tension stress range due to negative flexure with the primary stresses oriented perpendicular to the direction of the moving load. The base metal is considered Category 'A' while the FSW welded joints are considered Category 'B' with tension stress range parallel to the axis of the joint. A pair of wheel lines transversely spaced at 6'-0" on center and centered over the intermediate support with two wheel patch loads each longitudinally spaced at 4'-0" on center produces the governing stress range, with the maximum stress range located at the edge of the test panel. Based on FEA, the calculated maximum tension stress range, produced by the moving wheel line for the factored fatigue design loading (13.8 kips per wheel patch), is approximately 3.44 ksi, which is lower than the Constant Amplitude Fatigue Threshold, $(\Delta F)_{TH}$, of 5.4 ksi for Category 'B'. Given that FSW welded joints have shown to yield greater fatigue resistance than Metal Inert Gas (MIG) welding used to develop the fatigue thresholds, it is anticipated that this stress range will not be a concern.
- *Top of Panel in Cantilever Negative Flexure:* The top of the deck panel over the outboard support (stringer) adjacent to the deck cantilever experiences tension stress range due to negative flexure with the primary stresses oriented perpendicular to the direction of the moving load. The base metal is considered Category 'A' while the FSW welded joints are considered Category 'B' with tension stress range parallel to the axis of the joint. A single wheel line transversely spaced at 1'-0" outboard the support with two wheel patch loads each longitudinally spaced at 4'-0" on center produces the governing stress range, with the maximum stress range located at the edge of the test panel. Based on FEA, the calculated maximum tension stress range produced by the moving wheel line for the fatigue design loading (13.8 kips per wheel patch) is approximately 3.22 ksi, which is lower than the Constant Amplitude Fatigue Threshold, $(\Delta F)_{TH}$, of 5.4 ksi for Category 'B'. Given that FSW welded joints have shown to yield greater fatigue resistance than Metal Inert Gas (MIG) welding used to develop the fatigue thresholds, it is anticipated that this stress range will not be a concern.

System 3 Fatigue Stress Loading: System 3 fatigue analyses was performed using a three-dimensional solid element model using the LUSAS software and included moving fatigue loading, thermal stress range, and braking loads. (See Figures 47 thru 51) System 3 fatigue analyses evaluated the following:

- *Base Metal in Top Plate between Inclined Webs:* The relatively thin (0.25" minimum) top plate between the inclined webs experiences stress reversal from the moving wheel loads. A single wheel patch load produces the governing stress range. Based on FEA, the calculated maximum stress range, produced by the moving wheel patch for the fatigue design loading (13.8 kips), is approximately 4.25 ksi, which is less the Constant Amplitude Fatigue Threshold, $(\Delta F)_{TH}$, of 10.2 ksi for Category 'A'. As such fatigue is not anticipated to be a concern with this fatigue detail.
- *Base Metal Immediately Adjacent to FSW Joint:* The FSW joint between the extrusion profiles experiences stress reversal from the moving wheel loads. A single wheel patch load produces the governing stress range. The tooling marks in the top of the deck plate from the FSW operations are considered to produce a potential fatigue sensitive detail. The edge of the tooling marks is located at a distance equal to the radius of the FSW tool shoulder, which is 0.5"

(i.e. half of the 1" diameter shoulder.) Based on previous research, the HAZ for the FSW joint generally extends approximately 0.75" from the center of the joint with maximum softening (i.e. loss in base metal strength) occurring at approximately 0.5" from the center of the joint. The effects of the tooling marks are anticipated to govern the formation of fatigue cracking of the FSW joint and the softening of the base material generally does not have a significant effect on the fatigue resistance of the base metal. Conservatively, the FSW joint will be considered as Category 'E' for a distance of 0.5" from the center of the welded joint. Based on FEA, the calculated maximum stress range at 0.5" from the center of the FSW joint, produced by the moving wheel patch for the fatigue design loading (13.8 kips), is less than 0.63 ksi, which is less than the Constant Amplitude Fatigue Threshold, $(\Delta F)_{TH}$, of 1.80 ksi for Category 'E'. As such fatigue is not anticipated to be a concern with this fatigue detail.

- *Base Metal in Inclined Webs:* The relatively thin (0.188" minimum) inclined webs, which are integral with the top plate, experience stress reversal from the moving wheel loads. A single wheel patch load produces the governing stress range. Based on FEA, the calculated maximum stress range produced by the moving wheel patch for the fatigue design loading (13.8 kips) is less than 3.25 ksi, which is less than the Constant Amplitude Fatigue Threshold, $(\Delta F)_{TH}$, of 10.2 ksi for Category 'A' and lower than the stress range in the top plate produced from the same loading. As such, the inclined webs are not anticipated to control the fatigue design of the deck and not anticipated to be a concern with this fatigue detail.
- *Unfused Seam Tip at FSW Joint Seats:* The FSW joint includes built-in permanent backing (vertical web) with horizontal seats for the top and bottom plates to facilitate single-sided FSW. FSW is such that the vertical leg of the weld is complete fused while the horizontal leg is typically unfused for all or portion of the seam. The tip of the unfused horizontal seam of the FSW joint introduces stress raisers that could be fatigue concern. This fatigue detail is not classified by AASHTO. A single wheel patch load produces the governing stress range. Based on FEA, the calculated maximum stress range at the tip of the unfused seam, produced by the moving wheel patch for the fatigue design loading (13.8 kips), is 1.78 ksi. [NOTE: Stress range due to braking forces and thermal effects produce lower stress range than fatigue live load.] The stress range includes stress reversal subject primarily to compression with a maximum tension value of 0.32 ksi. Research⁴ of this detail indicates that a crack at the seam tip would propagate at a very slow rate (i.e. 2.2×10^{-12} mm/cycle.) This is primarily due to the presence of residual compression at the seam tip produced by the FSW. The low tension component of the applied fatigue stress range combined with the residual compression is such that the seam tip remains in compression. The low stress range at this joint is due to several factors. First, the FSW joint is significantly thicker than the surrounding top plates and vertical web members and contains a large fillet. Based on relative stiffness principals, the thin top plate and vertical web greatly relieves the stress in the thick welded joint. Second, longitudinal deformations from thermal and live load braking forces are resisted by the significant stiffness of the repeating inclined web patterns. Third, the FSW joint is located in a bay without inclined web members. Some of the

⁴ Moreira, Jesus, Ribeiro, Castro (2008) *Fatigue Crack Growth Behaviour of the Friction Stir Welded 6082-T6 Aluminum Alloy*.

macroetch testing of the trial FSW joints revealed lack of fusion through the horizontal leg of the "L" shaped joint and the presence of a thin horizontal feature along the joint seat and emanating from the reentrant corner. Because one-half of the FSW joint is solid, as a fully integral part of the extrusion, the risk is low that the horizontal feature will propagate into the solid half of the joint. Despite the above considerations, this is a fatigue detail that will need additional scrutiny during laboratory testing. Further discussion with HF Webster, the fabricator that performed the trial FSW, is warranted to determine if adjustments can be made to the FSW to achieve consistent fusion of the horizontal leg of the welded joint.

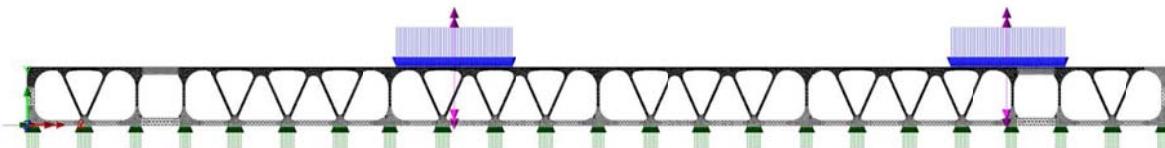


Figure 47 – System 3 Model

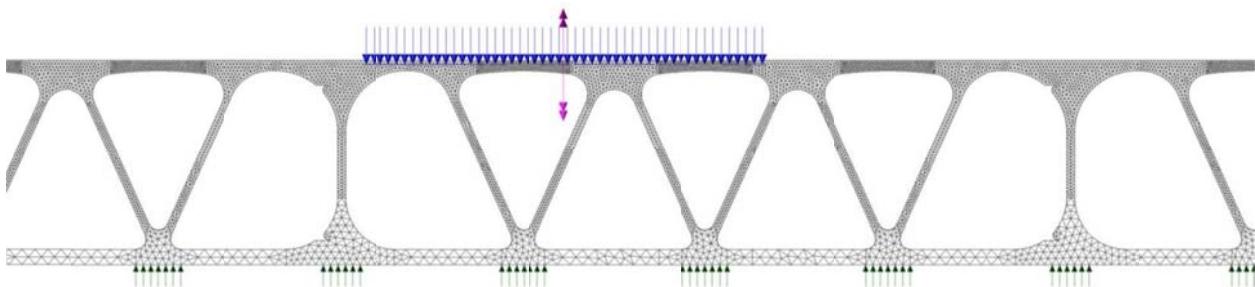


Figure 48 – System 3 Model Close-up

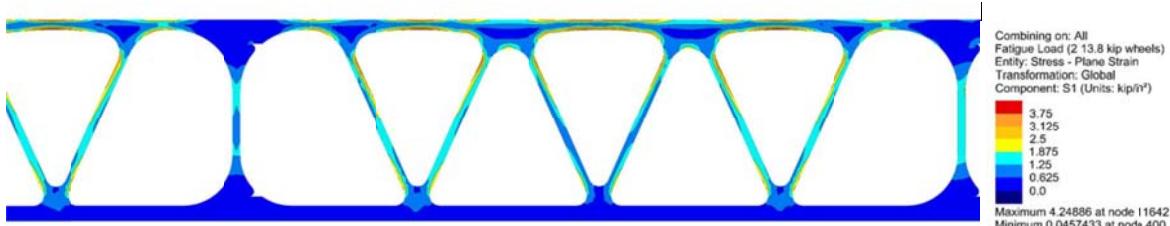


Figure 49 – System 3 Fatigue Analysis Results

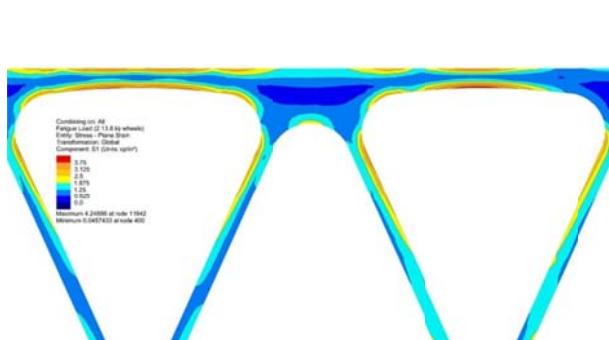


Figure 50 – System 3 Fatigue Analysis Results

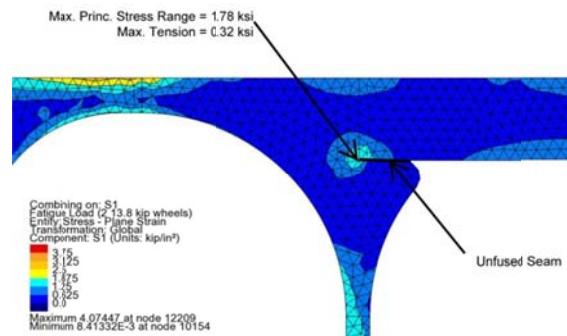


Figure 51 – System 3 Fatigue Analysis Results

2.3 DECK TO STRINGER CONNECTION

Deck to Stringer Connection: A slip-resistant connection for live loading is recommended for the deck to stringer attachment as the high number of repeated cycles of slip (i.e. in the tens-of-millions over a 25 to 75 year period) between the deck and stringers may cause fretting that could wear protective coatings on the stringers needed to prevent corrosion. Analysis demonstrates that it is practical to design a slip-resistant connection with a reasonable number of fasteners to resist slip from live load.

However, the combination of thermal forces due to the difference in coefficient of thermal expansion between aluminum and steel and forces due to live load are too large to design a practical slip-resistant connection. Slip can be permitted under thermal loading as the number of cycles of thermal loading that cause slip is low. Once slip due to thermal loading occurs, the built-up forces are relieved until the next significant thermal variation occurs. Significant changes in temperature large enough to cause slip tend to be more seasonal and not daily. Even if slip occurred daily, the number of cycles is low (i.e. in the tens-of-thousands over a 25 to 75 year period) and not anticipated to cause fretting.

In order to make the build-up of thermal forces more manageable for the stringer-to-floorbeam end connection design, sealed expansion joints are recommended between at the floorbeams and at midway between the floorbeams.

To resist slip, deck panels are fastened to the top flange of the stringers with a bolted connection using fully pre-tensioned, conventional 3/4" diameter ASTM A325 bolts of heavy hex (HH) or tension control (TC) type. Bolts are to be inserted in standard oversize (15/16" diameter) holes in both the deck plate and stringer flange. The faying surface between the aluminum deck and steel framing have been previously certified by the Research Council on Structural Connections (RCSC) as meeting the requirements for a ASTM A325 Class 'B' (0.5 coefficient of friction).

The shear flow between the deck and stringers is computed using manual calculations (e.g. spreadsheet calculations.) In the calculations, the deck is considered fully composite with the stringers but with discontinuity at the expansion joints. In addition, the deck bottom plate is bolted directly to the stringer top flange, while the top plate is only attached to the bottom plate by a series of inclined and vertical web members. The above features introduce shear lag effects, which introduce variations in the composite section properties along the length of the stringers. The deck is fully non-composite at the expansion joints and the effective width of the deck increases away from the joints until the full effective width is achieved. Because the top plate is not directly connected to the stringer and is only indirectly connected by the deck web members, additional shear lag effects must be considered for the top plate.

A finite-element analysis confirmed that the bottom plate effective width increases linearly from the expansion joints at 45 degree angle each side of the axis of the stringer (i.e. effective width = 2 x distance from the joint.) The top plate effective width increases at a slower rate equal to the square of the fraction of the bottom plate effective width to the full composite width. (See Figure 55)

The non-prismatic features introduce differences in how the shear flow between the deck and stringers is calculated compared to typical composite deck and stringer systems, where the shear flow is computed simply as VQ/I . With the aluminum orthotropic deck, shear flow must be determined by computing the rate in change (i.e. slope) of the deck compressive force along the length of the stringers. The compressive force in the deck is computed using AASHTO LRFD live load moments at the Service II Load Combination (both Truck and Tandem Loading with Lane Component), and composite section properties as described above (i.e. based on effective width of the deck, transformed area, and strain compatibility.)

The increase in bending moment at the center of the stringer and the discontinuity in the deck at the mid-span expansion joint, results in a rapid rate of change in deck compression approaching the discontinuity with a corresponding increase in shear flow. (See Figures 52 thru 54)

The pitch of the bolts is a function of the voids in the deck panel, which are typically at $4\frac{1}{2}$ " on center. At the end extrusions, bolts must be omitted from the bay with the thicker top and bottom flange. Bolts can be provided each side of the stringer web and at each of the voids if necessary or can be omitted from voids as permitted by calculation. The required pitch can be reduced by increasing the stiffness (i.e. moment of inertia) of the stringer or reducing the stringer spacing.



Figure 52 – Stringer Live Load Moments

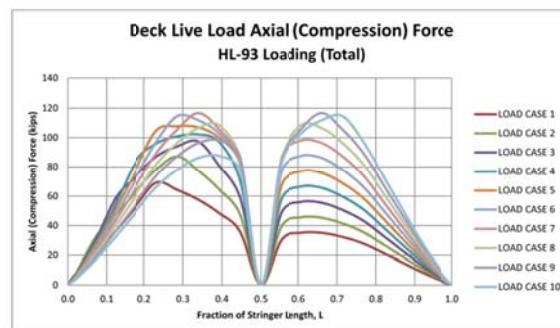


Figure 53 – Deck Compressive Forces

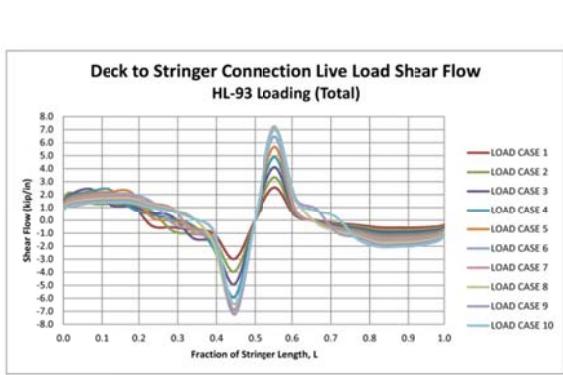


Figure 54 – Deck-to-Stringer Shear Flow

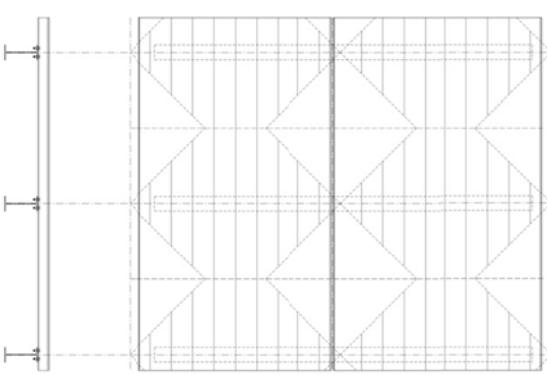


Figure 55 – Deck Effective Width

2.4 STRINGER DESIGN

Stringer Member: The stringers can be designed accounting for the composite behavior of the deck or can be conservatively designed as non-composite. The stringer is typically designed conservatively as a simple-span between floorbeams. Stringers should be analyzed for AASHTO LRFD Service II (Deflections), Strength I and Strength II Load Combinations. AASHTO LRFD Live Loads should include Truck and Tandem vehicles in combination with lane components as is customary.

Stringer End Connections: The stringer end connections should be designed for combined shear and resisting end moments. Although stringers are customarily considered simple-span for sizing the member, the end connections provide significant moment resistance due to the resistance of the stringer on the opposite side of the intermediate floorbeam. The stringer end connections should consider the effects of live load and thermal effects due to the difference in coefficients of thermal expansion between aluminum and steel including both thermal rise and fall. [NOTES: Attempts were made to introduce a more flexible end connection that would relieve end moments due to thermal effects. However, the more flexible end connection lacked sufficient capacity to also support live load.]

The proposed stringer connections have been designed to accommodate accelerated bridge construction. The intent is for the deck to be attached to the stringers in the shop and ship the deck-stringer unit as an assembly. In order to erect the assembled unit, the stringers must clear the existing floorbeam top flange. As such, the stringers are cut short, a tee section bolted to the web of the floorbeam with the stem of the tee aligned with the web of the stringer, and connection plates used each side of the stringer web similar to a web splice. (See Figures 7 and 8)

Because the aluminum orthotropic deck has the ability to span greater distances than steel open grid deck, the stringers can be respaced at a greater spacing. The resspacing permits the stringers to be offset from the existing stringers so that the holes of the existing connections can be avoided. It also permits the new tees to be installed prior to removing the existing steel open grid deck and stringers from service.

3.0 PROPOSED TEST PROGRAM

Phase 1 – Component Testing: The deck system is to be tested at Florida Department of Transportation, Structures Research Center, Tallahassee, Florida. (See Test Program Sketches in the Appendix.) The purpose of Phase 1 of the laboratory load test program is generally to:

1. Verify performance and response of individual deck panels of similar size and boundary conditions to those proposed for actual in-service conditions, and under loading configurations and magnitudes consistent with AASHTO LRFD.
 - a. Measured stresses and deflections will be compared with AASHTO LRFD limits. The comparison is used to confirm the structural adequacy of the proposed deck design.
 - b. Measured stresses and deflections will be compared with values computed from finite element analysis. The comparison is used to confirm the validity of the finite element

- analysis so that the finite element analysis can be used to accurately evaluate additional loading scenarios not evaluated in the testing as required.
- c. Measured stresses and deflections will be compared with those computed using manual calculations based on use of AASHTO LRFD equivalent strip widths and shear lag effects based on effective flange width concepts.
2. Verify performance of the proposed wearing surface when the panels are subject to design level loading. The wearing surface is to be included on the test panels during the testing.
 3. Establish temperature gradient design values for the aluminum deck panel and steel stringer system. Measure thermal variations within the deck panel and stringer during full range of daily temperature variations to establish values to be used in design.
 4. Verify performance of proposed conventional ASTM A325 high-strength fasteners (heavy hex type and tension control types) and Lindapter Hollo-Bolt High-Clamping Force blind-type fasteners and for attachment of the deck to the supporting steel framing and performance of the deck panel at the connection. Measure static tension strength, sustained tension proof load, static shear strength, and slip-critical shear resistance for each of the fastener types using supplemental test pieces of the deck. Evaluate constructability of each of the fastener types.
 5. The test set-up includes two test panels measuring 7'-7½" x 14'-0" (Gen I Panel) and 8'-3" x 14'-0" (Gen II Panel) mounted to three W16x36 Stringers spaced at 6'-0" on center with 1'-4½" and 7½" cantilevers, each side respectively. The deck is attached to the stringers with a series of ¾" ASTM A325 Tension Control (TC) Bolts. The stringers are painted with an inorganic zinc primer and the bottom of the aluminum panels are abrasion blasted to achieve a Class 'B' Slip Surface. The test set-up has specifically been configured for use in Phase 2 – In Service Structural System Testing. (See Figures 18 thru 23) The shop fabrication will demonstrate constructability.

Phase 2 – In Service Structural System Testing: Following successful Phase 1 - Component Testing, the Department may consider an additional expanded test program that tests and evaluates the response and performance of the full structural floor system under actual in service loads on an existing bascule bridge. (See Test Program Sketches in the Appendix.) Details of Phase 2 – In Service Structural System Testing are generally anticipated to include the following:

- The recommended test configuration will consist of a single-lane of one intermediate floorbeam bay of a typical bascule leaf. North Causeway Bridge (940045) in Ft. Pierce, Florida, has been identified for this purpose. The test can make use of the Phase 1 – Components Testing test set-up described above. The stringers will frame into three W30x108 (or similar) floorbeams spaced at 16'-9" on center using the proposed stringer to floorbeam end connection details described above. The existing steel open grid and stringers in this bay will be removed as a single unit and stored for future use if needed. Trim pieces will be added to the existing steel open grid deck and the center stringer modified to facilitate the new aluminum deck unit.
- The deck system will be initially tested by the Department's Load Rating Trucks. Upon successful performance the lane will be reopened to vehicular traffic of in service testing.
- Measured stresses and deflections from the Phase 2 – In Service Structural System Testing will be compared with those from the Phase 1 – Component Testing.

- The overall performance of the structural system including deck panels, wearing surface, deck to stringer connections, and stringer to floorbeam connections will be evaluated.
- The constructability of the structural system will be further demonstrated and evaluated.

3.1 DESCRIPTION OF TEST PANELS AND SUPPLEMENTAL TEST PIECES

AlumaBridge, LLC has agreed to provide two (2) panels and supplemental test pieces for the testing. The first panel consists of Gen I deck panel that measures 7'-7½" wide x 14'-0" long fabricated by splicing together six (6) 1'-1½" wide Primary Extrusions and two (2) 5¼" wide End Extrusions using two-sided, self-reacting friction stir welding. The second panel consists of Gen II deck panel that measures 8'-3" x 14'-0" long fabricated by splicing together three (3) 1'-6" wide Male-Female Primary Extrusions, one (1) 1'-6" wide Male-Male Primary Extrusions, and two (2) 1'-1½" wide End Extrusions. The Gen I aluminum extrusion profiles were extruded at SAPA in Connersville, Indiana and the Gen II aluminum extrusion profiles were extruded by Taber Extrusions, LLC, Russellville, Arkansas. Panels were fabricated by friction stir welding at HF Webster in Rapid City, South Dakota. The wearing surface was applied to the panels at HRI, Inc. in Williamsport, Pennsylvania. (See Test Program Sketches in the Appendix.)

Supplemental test pieces for additional use and testing consist of a series of 1'-0" long partial deck panels cut from the individual Gen I Primary Extrusions (12 Req'd).

3.2 PANEL COMPONENT STATIC LOAD TESTING

A series of load tests are proposed using the test set-up described above. Loading is to be applied to the Gen II Panel only. (See Test Set-up Drawings in Appendix.) The panel is to receive a series of static loads in different magnitudes and configurations to simulate the governing AASHTO LRFD design loadings for the Service I, Service II, Strength I and Strength II Load Combinations. Biaxial strain gauges and deflection gauges placed at specified locations will be used to record the panel stresses and deflections. (See Test Program Sketches in the Appendix.)

2.5 CONNECTION TESTS

Fasteners: The primary purpose of the fasteners is to connect the deck to the supporting steel framing. The design of the deck and floor system does not rely on composite behavior between the deck and supporting stringers. However, it is recognized that some composite behavior is inherent in this connection. Prevention of slip (relative movement between the deck and stringers) at this connection under traffic loading is generally desirable for serviceability reasons as repeated slip between the deck and stringers under traffic loading may cause undesirable fretting that can result in premature deterioration of protective coatings at the faying surfaces. As such, it is preferable that the fasteners resist slip under live loads at the Service II Limit State by way of adequate clamping action produced by sustained preload from properly tensioned high-strength fasteners. Due to the significant difference in coefficients of thermal expansion between aluminum and steel, large temperature variations will yield relative movement between the aluminum deck and steel framing that can also result in slip at the faying surfaces of the connection. Because large variations in temperature typically occur slowly over

long periods of time, the number of cycles of slip caused by large temperature variations is anticipated to be low.

Conventional High-Strength Fasteners: AASHTO LRFD recognizes and permits use of ASTM A325 high-strength bolts in slip-critical connections for aluminum structures. ASTM A490 high-strength bolts are not permitted for aluminum structures. Hardened washers are required between the bolt head or nut and the aluminum surface to prevent galling and relaxation. Sustained proof-load values for ASTM A325 high-strength bolts in aluminum structures using ASTM B221 Alloy 6063-T6 are the same as those for steel structures, with no measurable relaxation. Pre-tensioning of high-strength fasteners prevents fasteners from loosening under vibration.

Laboratory testing is to be performed to verify the design values in AASHTO LRFD for ASTM A325 high-strength bolts used in the aluminum deck to steel stringer connection. As the testing is to be performed using pieces of the aluminum extrusion, the testing will also be used to evaluate the constructability of the bolted connections (i.e. bolt installation and tensioning) and performance of the deck panel at the connections.

Blind-Type Fasteners: Currently, *AASHTO LRFD Bridge Design Specifications*, *AASHTO LRFD Bridge Construction Specifications*, and the *FDOT Structures Design Guidelines and Standard Specifications for Road and Bridge Construction* do not address use of blind-type fasteners. As such, laboratory testing is recommended to verify that the fasteners will adequately perform as intended in this application and to establish parameters that can be used in development of design and construction specifications.

Blind-type fasteners should be load tested and evaluated for the following:

1. Static Shear Strength (Bearing)
2. Static Tension Strength
3. Static Tension Proof Load
4. Static Slip-Critical Shear Resistance.

Based on discussions with the District 4 Bridge Maintenance Office, only one type of blind-fastener will be considered: 3/4" Lindapter High-Clamping Force Hollo-Bolts (LHB-HCF) (Product Code LHB20#1 Hexagonal Stainless Steel). The LHB-HCF fastener can be field installed to anchor the hollow aluminum deck panels if required to retrofit a connection. Because sustained pre-tensioning proof loads for this type of fastener is significantly lower than similarly sized conventional ASTM A325 bolts, the bolt is not recommended as the primary fastener type in a slip-resistant connection. The bolt is only recommended in maintenance applications to replace a limited number of conventional ASTM A325 bolts, where required. The fastener is installed in 1-3/8" diameter standard size holes (1/16" in diameter larger than the split-sleeve).

LHB-HCF were previously tested and evaluated for use in structural steel connections by ICC Evaluation Service, LLC (ICC-ES), subsidiary of the International Code Council. The testing and evaluation of this fastener and connection was performed with the purpose of obtaining recognition in the *International Building Code (IBC)*. The procedures and acceptance criteria for the testing and evaluation are described

in *Report AC437 – Acceptance Criteria for Expansion Bolts in Structural Steel Connections (Blind-Bolts)*. No testing and evaluation of the LHB-HCF has been performed for aluminum to steel connections. It is recommended that testing and evaluation be performed for LHB-HCF in aluminum to steel connection using similar protocol described in Report AC437 and as described below.

The protocol described in Report AC437 evaluates the fasteners to the provisions of the following AISC Specifications:

- AISC 360 – Specification for Structural Steel Buildings
- AISC 348 – Specification for Structural Joints using ASTM A325 or A490 Bolts
- AISC 341 – Seismic Provisions for Structural Steel Buildings.

Given the intended use, it is not necessary to evaluate the performance of the fasteners for the provisions of AISC 341 at this time.

The testing and evaluation criteria generally assess the strength and deformation capacity, service conditions, design procedures and quality control.

Lindapter reports that LHB-HCF type blind-fasteners can be used as an alternative to bolts conforming to ASTM A325 Specifications. LHB-HCF fasteners produce a pre-tensioned connection, although the reported sustained pre-load values are significantly lower than those for standard high-strength steel connections using ASTM A325 bolts. Published information for steel-on-steel connections lists an initial pre-load for 3/4" diameter LHB-HCF fasteners of approximately 14.0 kips and initial loss in pre-load of approximately 4.0 kips for a net sustained preload of 14.0 kips (approximately half of typical preload for ASTM A325 of 28.0 kips.)

Fastener installation and tensioning is performed in accordance with Manufacturer's published installation instructions using a torque wrench to produce controlled tension forces on the bolt to the requirements of AISC Specification 348.

Elements to be fastened to each other shall be aligned with uniform bearing and no significant gap between faying surfaces at the time of bolt tensioning. Clamps or preloading shall be used as required to eliminate gaps.

LHB-HCF bolts are installed in standard holes as defined in AISC Specification 360, with diameters no greater than the blind-bolt shell diameter plus 1/16". Burrs in the holes shall be removed before inserting the LHB-HCF bolts. Holes are to be drilled from solid with the components in assembly and in the required alignment. Alternatively, holes can be pre-drilled in the steel support stringer flange and the holes used as a template to drill the holes in the aluminum orthotropic deck bottom plate. Holes shall be temporarily aligned with a mandrel (i.e. tapered pin) as required during bolt installation.

In order to establish design values, the protocol described in Report AC437 specifies a minimum of three tests for each type of test (shear strength, slip-critical shear resistance, and tension strength), and each size, length and material (including finishes) for the proposed fasteners. In general, the grip length for the structural connections is anticipated to be relatively consistent (i.e. approximately 1/2" +/- 1/8"

thick for typical stringer flange plus approximately 3/8" thick for aluminum orthotropic deck bottom plate.) As such, it will only be necessary to test a single length fastener for each type of blind-fastener. Based on preliminary analysis of the connections and due to dimensional restrictions associated with the aluminum orthotropic deck, only 3/4" diameter fastener sizes will be considered. Due to the need for a pre-tensioned connection only high-strength material (ASTM A325/SAE Grade 5 material or similar) will be considered. Due to the anticipated salt-water environment, corrosion resistant material or corrosion resistant finishes will be used. Type 316 stainless steel is available for the LHB-HCF fastener components. Given the above considerations, there will be only one size, length and material for each type of fastener that requires testing.

The tested capacity from each of the test protocol shall be the average peak strength of all tested values. The tested capacity shall be adjusted downward from the actual measured ultimate strength of the test specimens if the results exceed that of the minimum specified strength of any of the individual components including that of the aluminum orthotropic deck components.

For the LHB-HCF fasteners, the adjusted fastener capacities for shear and tension are as follows:

Adjusted Shear Capacity = Tested Shear Capacity $\times \alpha_v$, where:

$$\alpha_v = \frac{[D_c^2 F_{uc} + (D_{s2}^2 - D_{s1}^2) F_{us}]_{Specified}}{[D_c^2 + (D_{s2}^2 - D_{s1}^2) F_{us}]_{Actual}} \leq 1.0$$

Adjusted Tension Capacity = Tested Tension Capacity $\times \alpha_t$, where:

$$\alpha_t = \frac{[D_c^2 F_{uc}]_{Specified}}{[D_c^2 F_{uc}]_{Actual}} \leq 1.0$$

and where:

D_c denotes Core Diameter

F_{uc} denotes Core Ultimate Strength

D_{s1} denotes Shell Inner Diameter

D_{s2} denotes Shell Outer Diameter

F_{us} denotes Shell Ultimate Strength

The nominal capacity, R_n , of the fastener shall be the lowest adjusted tested capacity from the tests performed.

All components of the testing apparatus shall have capacities that exceed the ultimate capacity of the fastener for the test type in question.

A resistance factor, φ , shall be determined and applied to the nominal capacity for determining the AASHTO LRFD load and resistance factor strength. The resistance factor shall be computed per Chapter F of AISI S100 as follows:

$$\varphi = 1.672e^{-4.0\sqrt{0.053+C_pV_p^2}}, \text{ where}$$

V_p = Coefficient of variation of test results ≥ 0.065

$C_p = 5.7$ for $n = 3$

n = Number of tests

Static Tension Test: Each fastener type shall be tested to determine tension strength and to verify proof-load in an assembly using the following approach:

For each test, a single blind-fastener unit shall be installed in a Tension Calibrator (a.k.a. Skidmore-Wilhelm Calibrator) as an assembly with an aluminum plate equal to the thickness of the aluminum orthotropic deck bottom plate (3/8"), a steel plate equal to the thickness of the top flange of the steel support stringer (1/2"), and with fastener installed per the Manufacturer's recommendations.

Initial assemblies shall be tested to failure as described below to determine the ultimate strength of the blind-fastener assembly in tension.

1. The blind-fastener shall be initially fastened in a snug-tight condition in accordance with Section 8.1 of AISC 348.
2. A continuous monotonic load shall be increasingly applied at a rate ranging from 25 percent to 100 percent of the blind-fastener anticipated ultimate tension strength until one of the following occurs:
 - a. There is a sudden failure or zero measured load resistance.
 - b. There is a 20 percent or greater reduction in measured load resistance.
3. Load application for each test shall be performed over a period of time no less than one minute.

For purpose of estimating a maximum anticipated test load, the ultimate capacity of the bolt in tension shall be calculated in accordance with Section J3.6 of AISC 360. For the LHB-HCF fasteners, only the contribution from the bolt core shall be considered with no contribution from the sleeve.

After failure, examine the assembly and report the governing mode(s) of failure of each assembly.

After the ultimate strength of the blind-fastener assembly in tension is determined, verify tension proof load of the assembly, using a methodology similar to that used to determine the ultimate strength, with the assembly loaded to a maximum tension equal to 70 percent of the measured ultimate strength in tension.

1. The blind-fastener shall be initially fastened in a snug-tight condition in accordance with Section 8.1 of AISC 348.

2. A continuous monotonic load shall be increasingly applied at a rate ranging from 25 percent to 70 percent of the blind-fastener anticipated ultimate tension strength.
3. Load application for each test shall be performed over a period of time no less than one minute.
4. The tension proof load shall be sustained for a minimum of five days to determine the amount of relaxation in the assembly, if any.

Static Shear Test: Each fastener type shall be tested for shear in an assembly using the following approach:

The fasteners shall be installed in a four bolt, single shear lap type joint assembly using the aluminum orthotropic deck test pieces and the top flange of the steel support stringer.

A displacement measuring device shall be positioned to measure the shear displacement at the interface between the aluminum orthotropic deck test piece and the steel support stringer in the direction of loading.

For purpose of estimating a maximum anticipated test load for the LHB-HCF fasteners, the fastener may be assumed to be a single solid shaft with a nominal diameter equal to the outer diameter of the shell and ultimate stress of either the shell or outer core.

1. The connection shall be fastened in a snug-tight condition in accordance with Section 8.1 of AISC 348.
2. An initial load equal to five percent of the bolt anticipated ultimate shear capacity shall be applied in order to bring all members into full bearing.
3. A continuous monotonic load shall be increasingly applied at a rate ranging from 25 percent to 100 percent of the bolt anticipated ultimate shear strength until one of the following occurs:
 - a. There is a sudden failure or zero measured load resistance.
 - b. There is a 20 percent or greater reduction in measured load resistance. This reduction shall not be attributed to slip or sudden loss in friction strength as verified by the measured displacement. Loading shall continue if reduction is attributed to slip.
4. Load application for each test shall be performed over a period of time no less than one minute.

After failure, examine the assembly and report the governing mode(s) of failure of each assembly.

Static Slip-Critical Shear Test: Each fastener type shall be tested for slip-critical shear in an assembly using the following approach:

The fasteners shall be installed in a four bolt, single shear lap type joint assembly using the aluminum orthotropic deck test pieces and the top flange of the steel support stringer. The faying surfaces shall be prepared for a Class B surface (0.50 mean slip coefficient.) [NOTE: The use of Class B is consistent with AISC 360 Section J3.8, ADM Section J3.8, and previous laboratory testing of abrasion blast cleaned aluminum in contact with hot-dip galvanized or zinc-rich painted steel surfaces. Tests of mill finish aluminum surfaces that have been degreased and dried exhibited relatively low coefficients of friction, and thus mill finished aluminum surfaces should not be used.]

A displacement measuring device shall be positioned to measure the shear displacement at the interface between the aluminum orthotropic deck test piece and the steel support stringer in the direction of loading.

The fastener shall be pre-tensioned to the established tension proof load values from the previously performed Static Tension Tests and in accordance with the Manufacturer's recommended installation methods. If the blind-fastener is subject to relaxation, as determined in the Static Tension Tests, the minimum time for full relaxation to occur shall lapse between the time the fasteners are pre-tensioned and the testing to allow relaxation to occur.

The anticipated slip friction capacity may be calculated in accordance with Section J3.8 of AISC 360 with the following parameters:

$$\mu = 0.50 \text{ assuming Class B surface}$$

$$D_u = 1.13 \text{ bolt pretension factor}$$

$$h_{sc} = 1.0 \text{ for standard size hole}$$

$$N_s = 1.0 \text{ for a single slip plane}$$

$$T_b = \text{pretension value.}$$

1. A continuous monotonic load shall be increasingly applied at a rate equal to the lesser of 25 kips per minute or 0.003 inch of slip displacement per minute until any of the following occurs:
 - a. There is 0.05 inch of displacement.
 - b. There is a 20 percent or greater reduction in measured load resistance.
 - c. There is a sudden failure or zero measured load resistance.
2. Load application for each test shall be performed over a period of time no less than one minute.

**BASCULE BRIDGE LIGHTWEIGHT SOLID DECK
RETROFIT RESEARCH PROJECT**

**ALUMINUM ORTHOTROPIC DECK
RESEARCH PROGRAM NOTES
*FINAL***

FPID 419497-1-B2-01

APPENDICES

- | | |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Appendix 1 | Sample 30% Deck Replacement Plans
Las Olas Boulevard Bridge |
| Appendix 2 | Sample Deck Design Calculations
<ul style="list-style-type: none">a. Deck Design Stressesb. Deck-Stringer Bolted Connection Design |
| Appendix 3 | Test Program Sketches |

APPENDIX 1

Sample 30% Deck Replacement Plans
Las Olas Boulevard Bridge

COMPONENTS OF CONTRACT PLANS SET

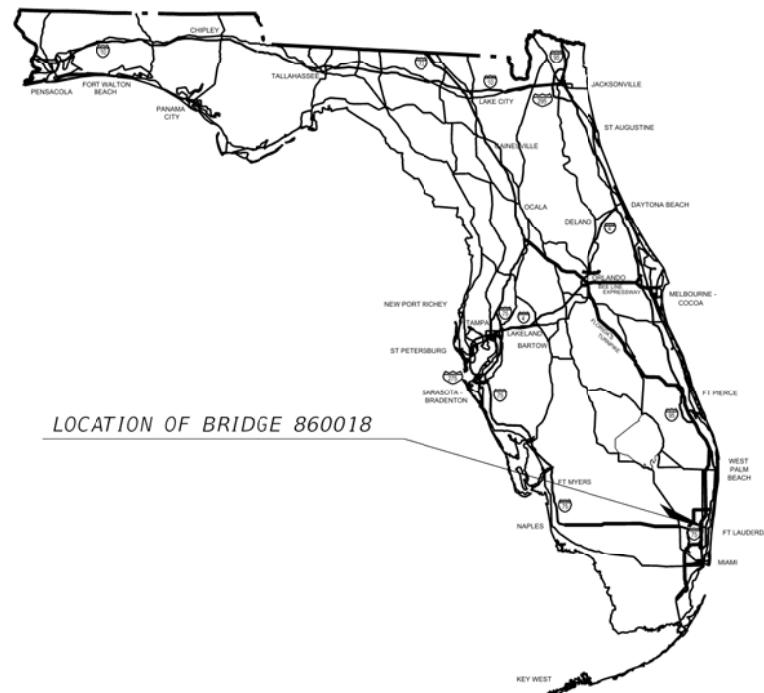
STRUCTURE PLANS

INDEX OF STRUCTURE PLANS

SHEET NO.	SHEET DESCRIPTION
B1-1	KEY SHEET
B1-2	GENERAL NOTES
B1-3	EXISTING BASCULE LEAF FRAMING PLAN
B1-4	MODIFIED BASCULE LEAF FRAMING PLAN
B1-5	MODIFIED BASCULE LEAF DECK PLAN
B1-6	EXISTING BASCULE LEAF TRANSVERSE SECTION (1 OF 2)
B1-7	EXISTING BASCULE LEAF TRANSVERSE SECTION (2 OF 2)
B1-8	MODIFIED BASCULE LEAF TRANSVERSE SECTION (1 OF 2)
B1-9	MODIFIED BASCULE LEAF TRANSVERSE SECTION (2 OF 2)
B1-10	EXISTING BASCULE LEAF LONGITUDINAL SECTION
B1-11	MODIFIED BASCULE LEAF LONGITUDINAL SECTION
B1-12	ALUMINUM ORTHOTROPIC DECK PANEL DETAILS

**STATE OF FLORIDA
DEPARTMENT OF TRANSPORTATION**

CONSTRUCTION CONTRACT NO. TBD



CONTRACT PLANS

**FINANCIAL PROJECT ID 419497-1-B2-01
BROWARD COUNTY (86XXX)
STATE ROAD NO. A1A
LAS OLAS BOULEVARD BRIDGE DECK REPLACEMENT**

STRUCTURE PLANS

**SHOP DRAWINGS TO BE SUBMITTED TO
GEORGE PATTON, P.E.
HARDESTY & HANOVER, LLC
18302 HIGHWOODS PRESERVE PKWY.
SUITE 114
TAMPA, FL 33647**

PLANS PREPARED BY:

**HARDESTY & HANOVER, LLC
18302 HIGHWOODS PRESERVE PKWY.
SUITE 114
TAMPA, FL 33647
VENDOR NO. VF-131-842-518-001
CERTIFICATE OF AUTHORIZATION
NO. 29741**

**NOTE: THE SCALE OF THESE PLANS MAY
HAVE CHANGED DUE TO REPRODUCTION.**

**GOVERNING STANDARDS & SPECIFICATIONS:
FLORIDA DEPARTMENT OF TRANSPORTATION, 2016 DESIGN
STANDARDS AND REVISED INDEX DRAWINGS AS APPENDED
HEREIN, AND JANUARY 2016 STANDARD SPECIFICATIONS FOR ROAD
AND BRIDGE CONSTRUCTION, AS AMENDED BY CONTRACT
DOCUMENTS.**

**FOR DESIGN STANDARDS CLICK ON THE "DESIGN STANDARDS"
LINK AT THE FOLLOWING WEB SITE:
[HTTP://WWW.DOT.STATE.FL.US/RDDESIGN/](http://WWW.DOT.STATE.FL.US/RDDESIGN/)**

**FOR THE STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE
CONSTRUCTION CLICK ON THE "SPECIFICATIONS" LINK AT
THE FOLLOWING WEB SITE:
[HTTP://WWW.DOT.STATE.FL.US/SPECIFICATIONSOFFICE/](http://WWW.DOT.STATE.FL.US/SPECIFICATIONSOFFICE/)**

REVISIONS

**RESEARCH PROGRAM
30% SAMPLE PLANS**

LENGTH OF PROJECT		
	LINEAR FT.	MILES
ROADWAY	0.00	0.000
BRIDGES	1095.25	0.207
NET LENGTH OF PROJ.	1095.25	0.207
EXCEPTIONS	0.00	0.000
GROSS LENGTH OF PROJ.	1095.25	0.207

FDOT PROJECT MANAGER: ALBERTO O. SARDINAS

KEY SHEET REVISIONS	
DATE	DESCRIPTION

**STRUCTURES PLANS
ENGINEER OF RECORD: GEORGE PATTON, PE**

P.E. NO.: 45966

FISCAL YEAR	SHEET NO.
16	B1-1

GENERAL NOTES

A. DESIGN SPECIFICATIONS

1. FDOT Structures Manual dated January 2016.
2. American Association of State Highway and Transportation Officials (AASHTO) Load and Resistance Factor (LRFD) Bridge Design Specifications, 7th Edition and all subsequent interims.
3. American Association of State Highway and Transportation Officials (AASHTO) Load and Resistance Factor (LRFD) Movable Highway Bridge Design Specifications, 2nd Edition and all subsequent interims.

B. CONSTRUCTION SPECIFICATION

FDOT Standard Specifications for Road and Bridge Construction, 2016 Edition and supplements thereto.

C. VERTICAL DATUM

Vertical datum referenced to National Geodetic Vertical Datum, 1929 (NGVD 29)

D. ENVIRONMENT

Superstructure: Extremely Aggressive

E. DESIGN METHODOLOGY

Load and Resistance Factor Design (LRFD) method using strength, service, and fatigue limit states.

F. DESIGN LOADINGS

1. Live Loads: HL-93 with Impact

2. Dead Loads (for Structural Design):

Element	Unit Weight
Steel	490 pcf
Aluminum	175 pcf
Aluminum Orthotropic Deck (incl. Wearing Surface)	21 psf

G. MATERIALS

1. Structural Steel (U.N.O.)

Main Structural Members: * ASTM A709 Grade 50
Secondary Members: ASTM A709 Grade 36

* Main Structural Members: Stringers incl. Connection Rs, Tees and Angles

2. Structural Steel Bolting

All deck panel-to-stringer shop connections shall be made with $\frac{3}{4}$ " Dia. ASTM A325 high-strength tension control (TC) bolts. All stringer-to-floorbeam field connections shall be made with $\frac{7}{8}$ " Dia. ASTM A325 high-strength heavy hex bolts (U.N.O.).

Bolts, nuts and washers shall be mechanically galvanized per ASTM B695 Class 50. Overtap nuts to minimum required for fastener assembly and coat with lubricant containing a visible dye. Fasteners shall be passivated with a non-chromate conversion process in accordance with ASTM B940. Tension indicator washers shall be not be used. Steel-to-steel connections shall be slip-critical with Class "A" Surface Condition (0.33 Min. Slip-Coefficient). Steel-to-aluminum connections shall be slip critical with Class "B" Surface Condition (0.50 Slip-Coefficient).

3. Structural Aluminum

Structural aluminum shall be ASTM B221 Alloy 6063-T6. Welding and weld inspection shall be in accordance with AWS D1.2 Structural Welding Code - Aluminum. Deck panels shall be welded using Friction Stir Welding (FSW). See Sheet B1-10 for additional details.

4. Stainless Steel

Where specified, stainless steel fasteners shall be ASTM A276, Type 316.

5. Metal Coatings

New steel stringers and associated connection components shall receive hot-dip galvanized coating after fabrication including bolt holes in accordance with ASTM A123. Prepare hot-dip galvanized surfaces for painting in accordance with ASTM D638 and apply intermediate and finish (top) coats in accordance with Section 560 of the Specifications. Where specified, existing structural steel shall receive a thermal spray applied aluminum anode (aluminum metallizing) primer in accordance with joint standard NACE No. 12/AWS C2.23/SSPC-CS 23 and the Specifications and shall receive intermediate (seal) and finish coats in accordance with Section 560 of the Specifications. Prime coatings shall be applied prior to shop assembly and field erection. Seal and finish coats shall be applied after field erection.

H. CONSTRUCTION

1. Construction Phasing

Work phasing and progression of the work shall be in accordance with the Traffic Control Plans located in the Roadway Plans and the Traffic Control Phasing in the Structures Plans.

2. Construction over Navigation Traffic

Construction activities not allowed over navigation traffic include but are not limited to the following:

- Demolition
- Erection of components (e.g. deck-stringer assemblies incl. associated end connections)

A barge shall occupy the channel below where active work is performed. No more than half of the channel shall be restricted at any given time.

3. Demolition

Conform to all Federal, State and Local regulations when working with the existing steel paint coating which has been determined to contain hazardous levels of lead and other heavy metals. Subcontractors performing any work on components coated with lead-based paint shall be QP2, Category "A" certified by the Society of Protective Coatings (SPC).

4. Shop Assembly

Shop align the fabricated aluminum deck panels to the steel stringers and shop drill the holes in the deck and stringers. Preassemble the deck and stringers on site and erect the pre-assembled units.

5. Field Erection

New stringers are offset from the existing stringers to permit new stringer end connection tees to be erected in advance of existing deck and stringer demolition. Slotted holes in the connection tees and stringer webs have been provided for field adjustment. Bolt tensioning shall be performed after deck-stringer units are properly aligned.

6. Span Balance

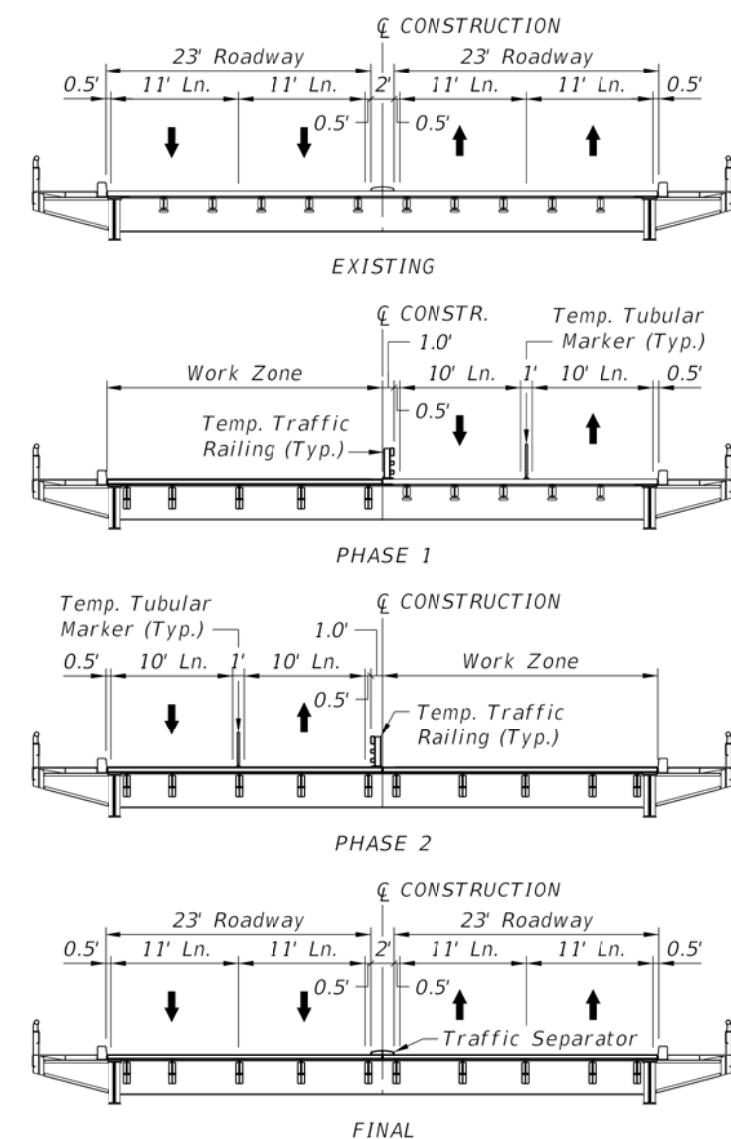
Maintain the bascule leaves in an acceptable level of balance during construction and achieve an acceptable final balanced condition. Prepare Balance Calculations and a Construction Balance Plan in accordance with the requirements of the Specifications.

7. Temporary Restraints

Provide temporary restraints to secure the bascule leaves in the lowered position and prevent the span from raising inadvertently during construction due to imbalanced conditions. Do not rely on the drive machinery and span locks to secure the bascule leaves. Temporary restraints shall be designed and constructed in accordance with the Specifications.

8. Dimensional Verification

Dimensions shown in the Plans are based on Original Design Plans and Shop Drawings. Field verify current bascule leaf dimensions and conditions prior to preparing shop drawings for the new deck system. Bring to the attention of the Engineer any dimensions and conditions that vary significantly from the Plans and that effects the work. A 3D Lidar survey of the bascule span shall be used to verify the current dimensions and conditions.



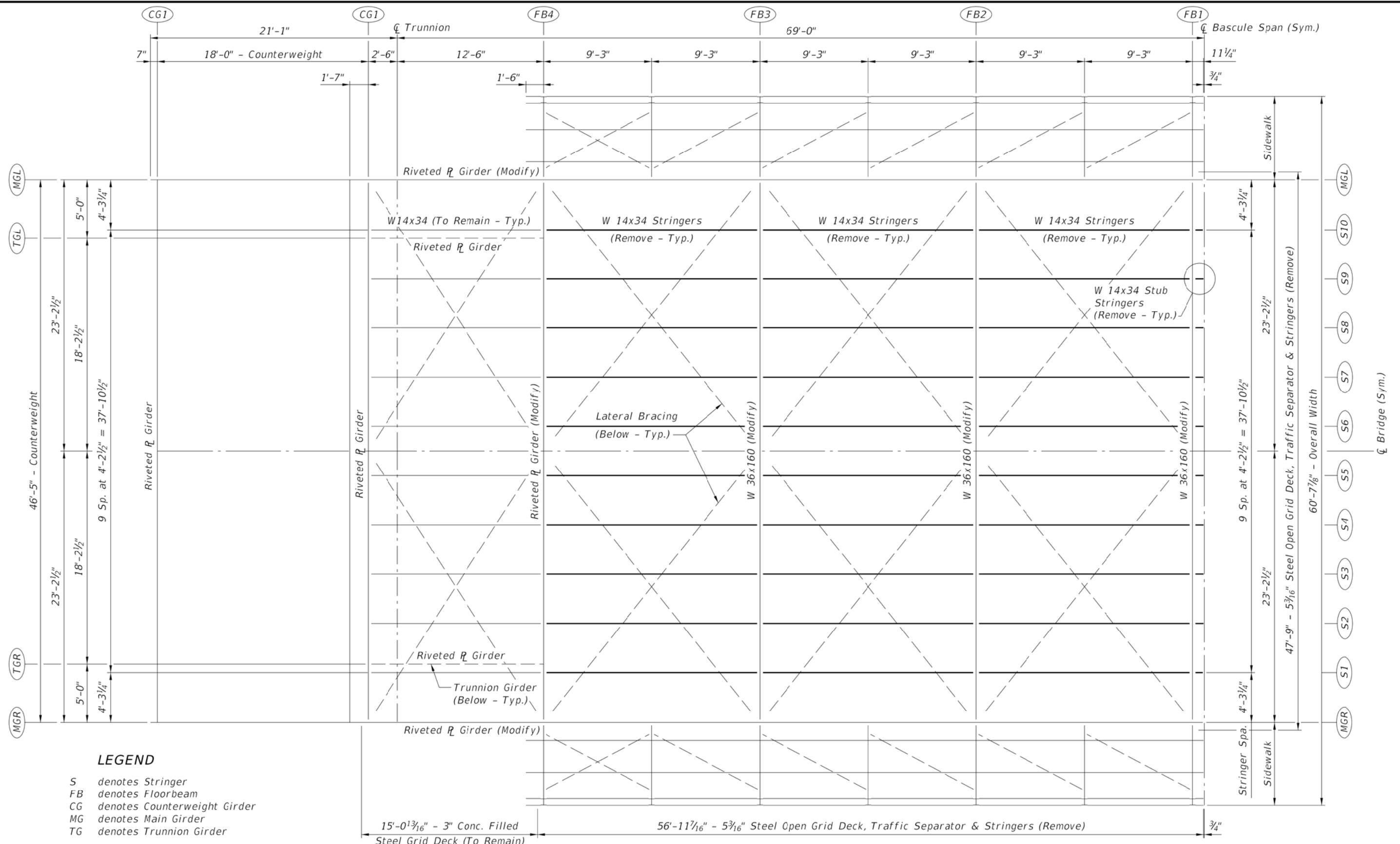
TRAFFIC CONTROL PHASING

BRIDGE NO. 860018

REVISIONS					
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION
RESEARCH PROGRAM 30% SAMPLE PLANS					

George C. Patton, PE P.E. License No: 45966 HARDESTY & HANOVER, LLC 18302 Highwoods Preserve Parkway Suite 114, Tampa, Florida 33647 Certificate of Authorization No. 29741		DRAWN BY: GCP 12-15 CHECKED BY: DESIGNED BY: GCP 12-15 CHECKED BY:	STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION		SHEET TITLE: GENERAL NOTES
AIA	BROWARD	ROAD NO. FINANCIAL PROJECT ID 419497-1-B2-01	SUSERS	SDATES	REF. DWG. NO. SHEET NO. B1-2

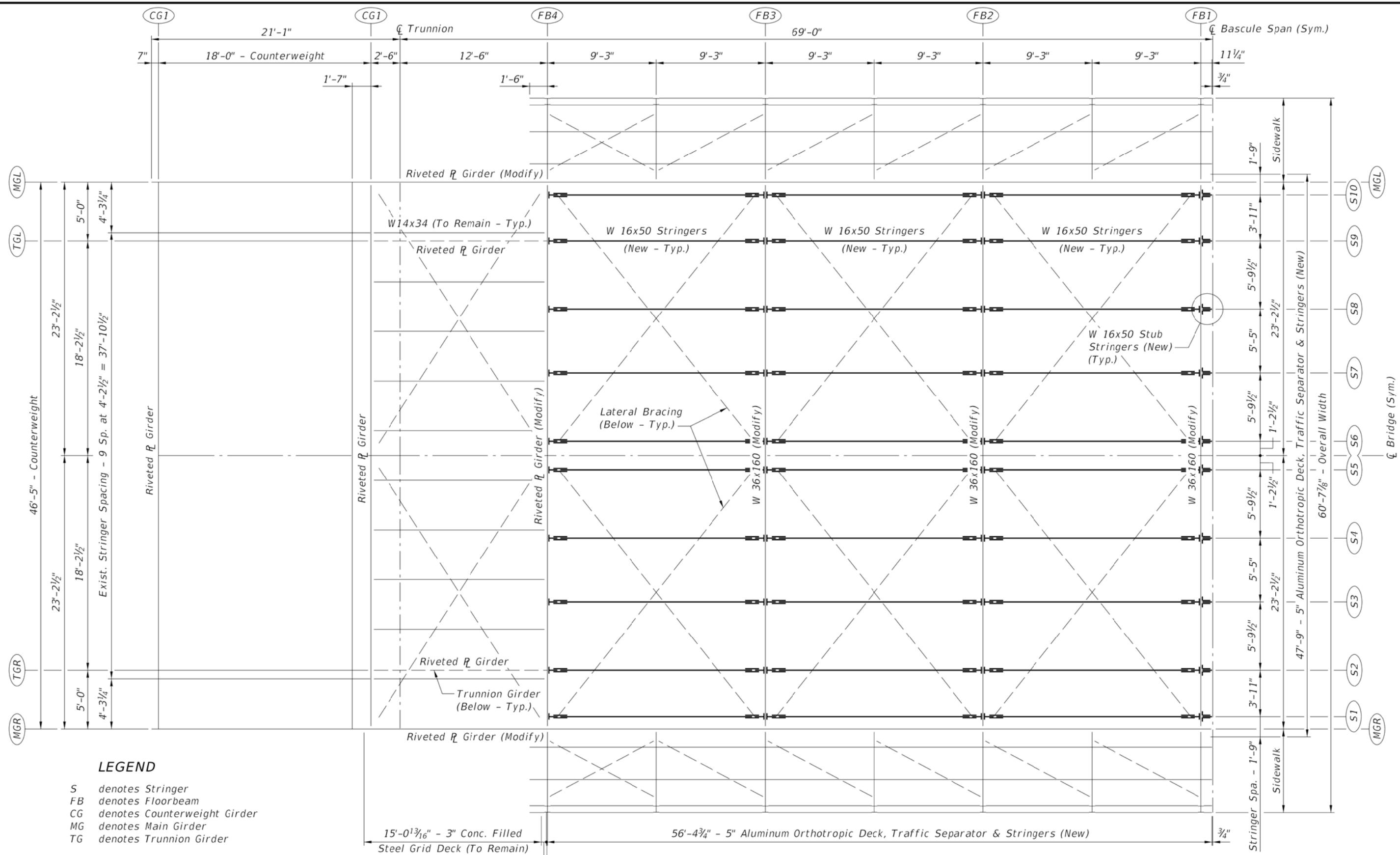
PROJECT NAME: LIGHTWEIGHT SOLID DECK RESEARCH PROJECT - SAMPLE PLANS LAS OLAS BOULEVARD BRIDGE DECK REPLACEMENT	SFILED
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BASCULE LEAF FRAMING PLAN
(WEST LEAF SHOWN - EAST LEAF SIMILAR)

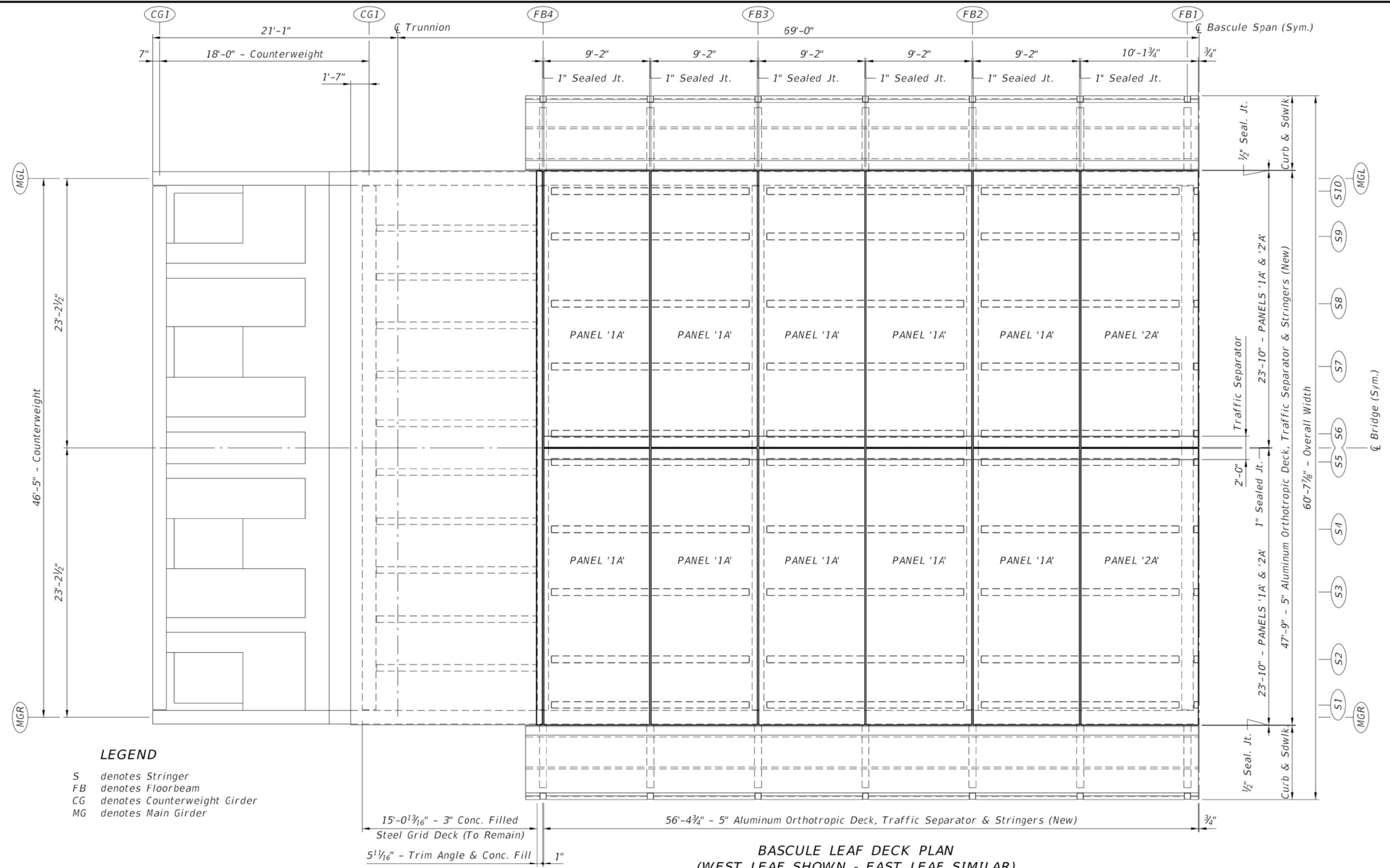
BRIDGE NO. 860018

REVISIONS				George C. Patton, PE P.E. License No: 45966 HARDESTY & HANOVER, LLC 18302 Highwoods Preserve Parkway Suite 114, Tampa, Florida 33647 Certificate of Authorization No. 29741		STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION			EXISTING BASCULE LEAF FRAMING PLAN			REF. DWG. NO.
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION	DRAWN BY: GCP 12-15 CHECKED BY:	ROAD NO.	COUNTY	FINANCIAL PROJECT ID	PROJECT NAME:	SHEET NO.	
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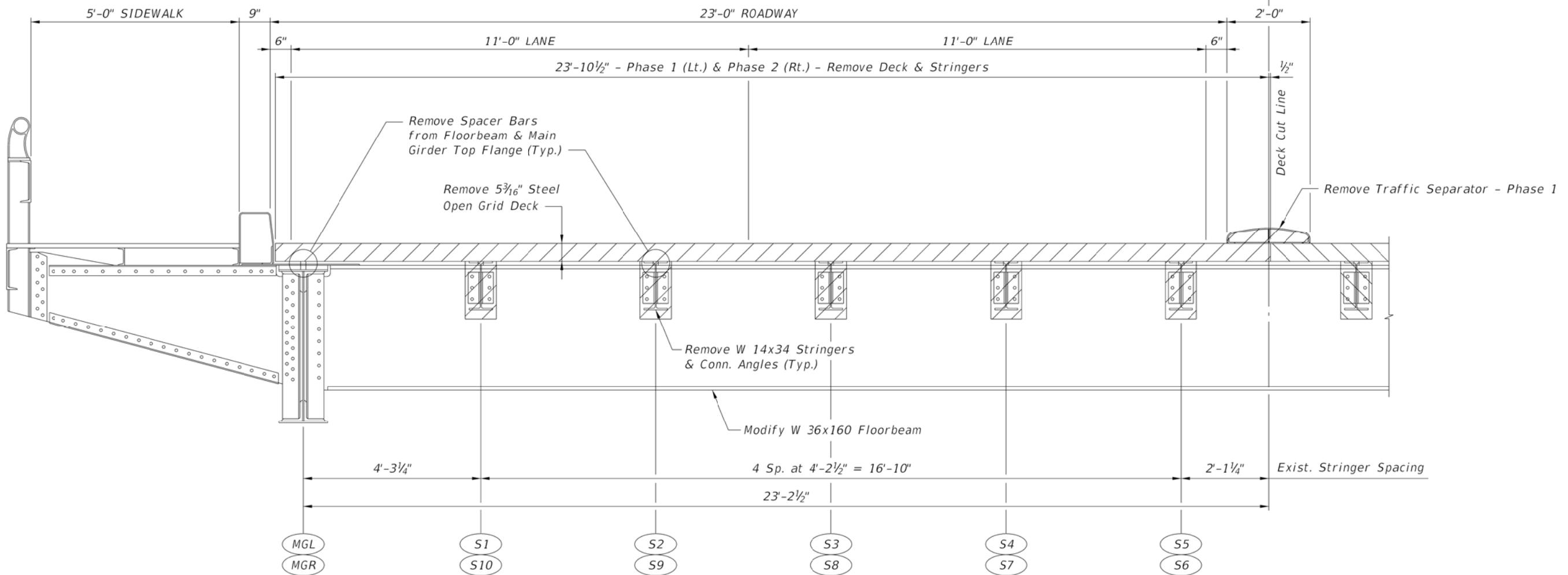
BASCULE LEAF FRAMING PLAN
(WEST LEAF SHOWN - EAST LEAF SIMILAR)

BRIDGE NO. 860018



BRIDGE NO. 860018

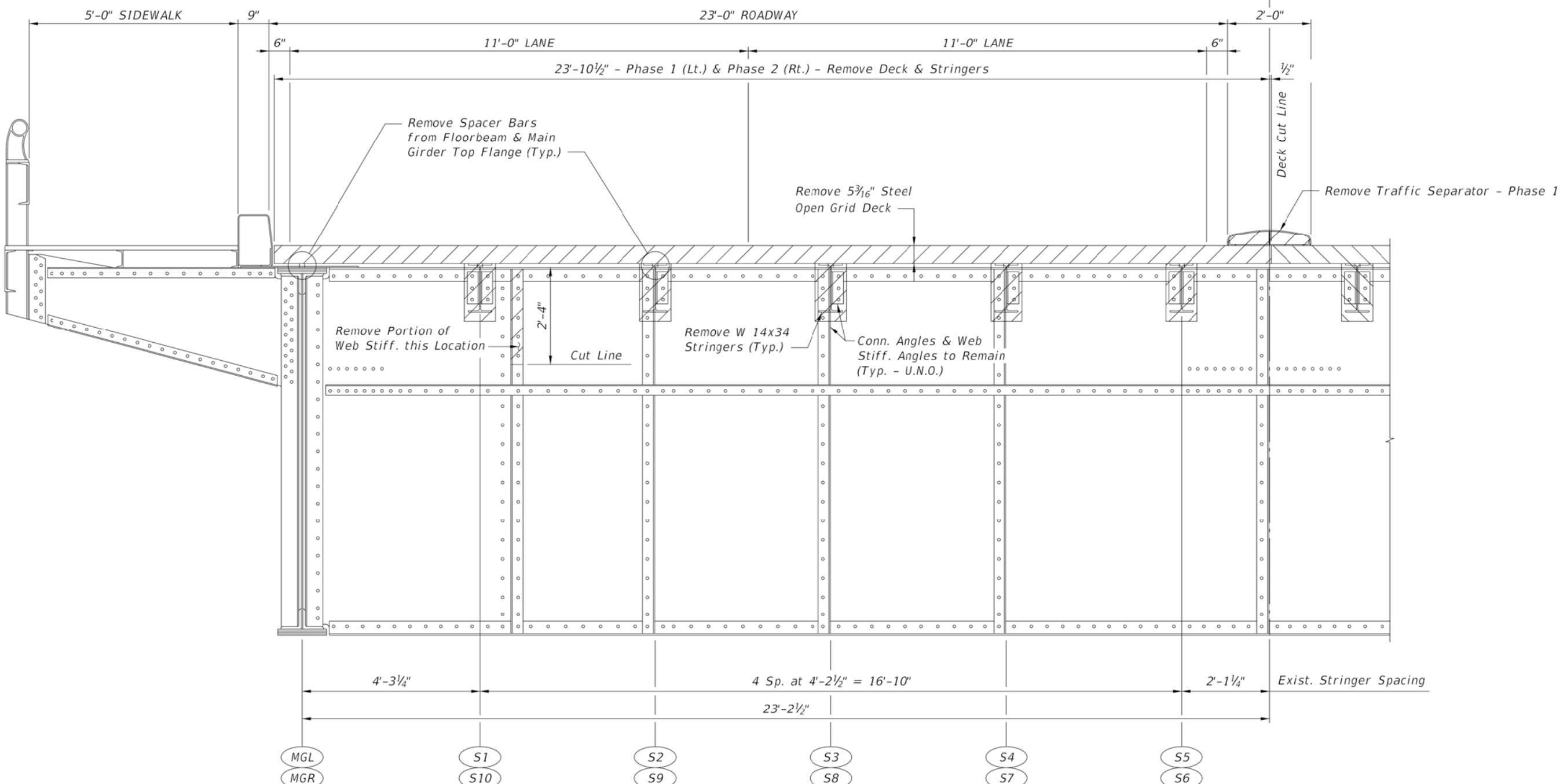
REVISIONS				George C. Patton, PE P.E. License No: 45966 HARDESTY & HANOVER, LLC 18302 Highwoods Preserve Parkway Suite 114, Tampa, Florida 33647 Certificate of Authorization No. 29741	DRAWN BY: GCP 12-15 CHECKED BY: DESIGNED BY: GCP 12-15 CHECKED BY: AIA	STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION ROAD NO. COUNTY FINANCIAL PROJECT ID BROWARD 419497-1-B2-01	SHEET TITLE: MODIFIED BASCULE LEAF DECK PLAN PROJECT NAME: LIGHTWEIGHT SOLID DECK RESEARCH PROJECT - SAMPLE PLANS LAS OLAS BOULEVARD BRIDGE DECK REPLACEMENT	REF. DWG. NO. SHEET NO. B1-5
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION			
		RESEARCH PROGRAM 30% SAMPLE PLANS						



PART SECTION THRU BASCULE LEAF - SHOWING DEMOLITION
(FLOORBEAM FB2 SHOWN - FLOORBEAMS FB 1 & FB3 SIMILAR)

BRIDGE NO. 860018

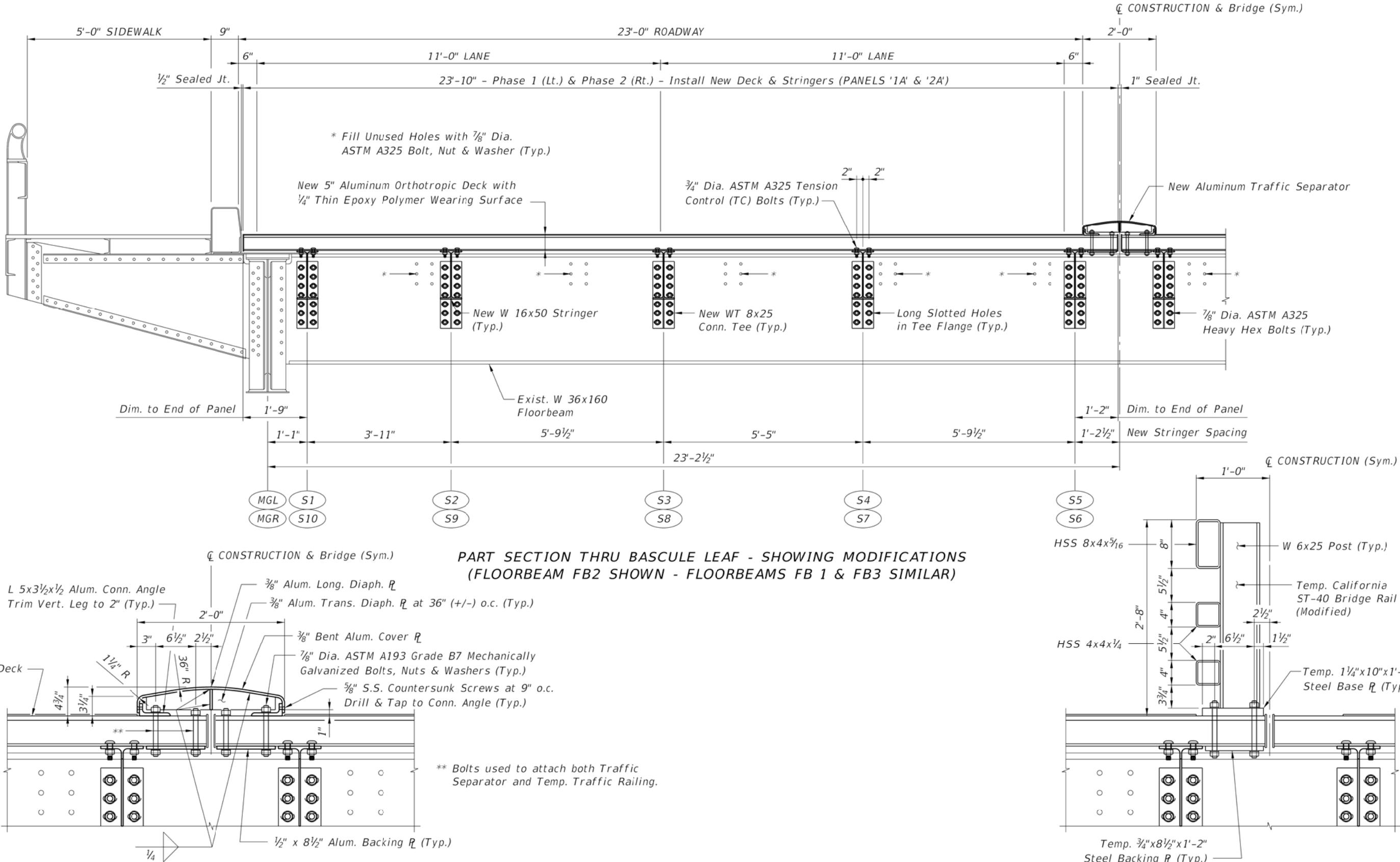
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DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION				ROAD NO.	COUNTY	FINANCIAL PROJECT ID	PROJECT NAME:	LIGHTWEIGHT SOLID DECK RESEARCH PROJECT - SAMPLE PLANS LAS OLAS BOULEVARD BRIDGE DECK REPLACEMENT	SHEET NO.
		RESEARCH PROGRAM 30% SAMPLE PLANS				AIA	BROWARD	419497-1-B2-01						B1-6



PART SECTION THRU BASCULE LEAF - SHOWING DEMOLITION
(FLOORBEAM FB4 SHOWN)

BRIDGE NO. 860018

REVISIONS			George C. Patton, PE P.E. License No: 45966 HARDESTY & HANOVER, LLC 18302 Highwoods Preserve Parkway Suite 114, Tampa, Florida 33647 Certificate of Authorization No. 29741		DRAWN BY: GCP 12-15 CHECKED BY: DESIGNED BY: GCP 12-15 CHECKED BY:			STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION			SHEET TITLE: EXISTING BASCULE LEAF TRANSVERSE SECTION (2 OF2)			REF. DWG. NO.
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION	ROAD NO.	COUNTY	FINANCIAL PROJECT ID	PROJECT NAME:	LIGHTWEIGHT SOLID DECK RESEARCH PROJECT - SAMPLE PLANS LAS OLAS BOULEVARD BRIDGE DECK REPLACEMENT	STIMES	SFILE\$	SHEET NO.	
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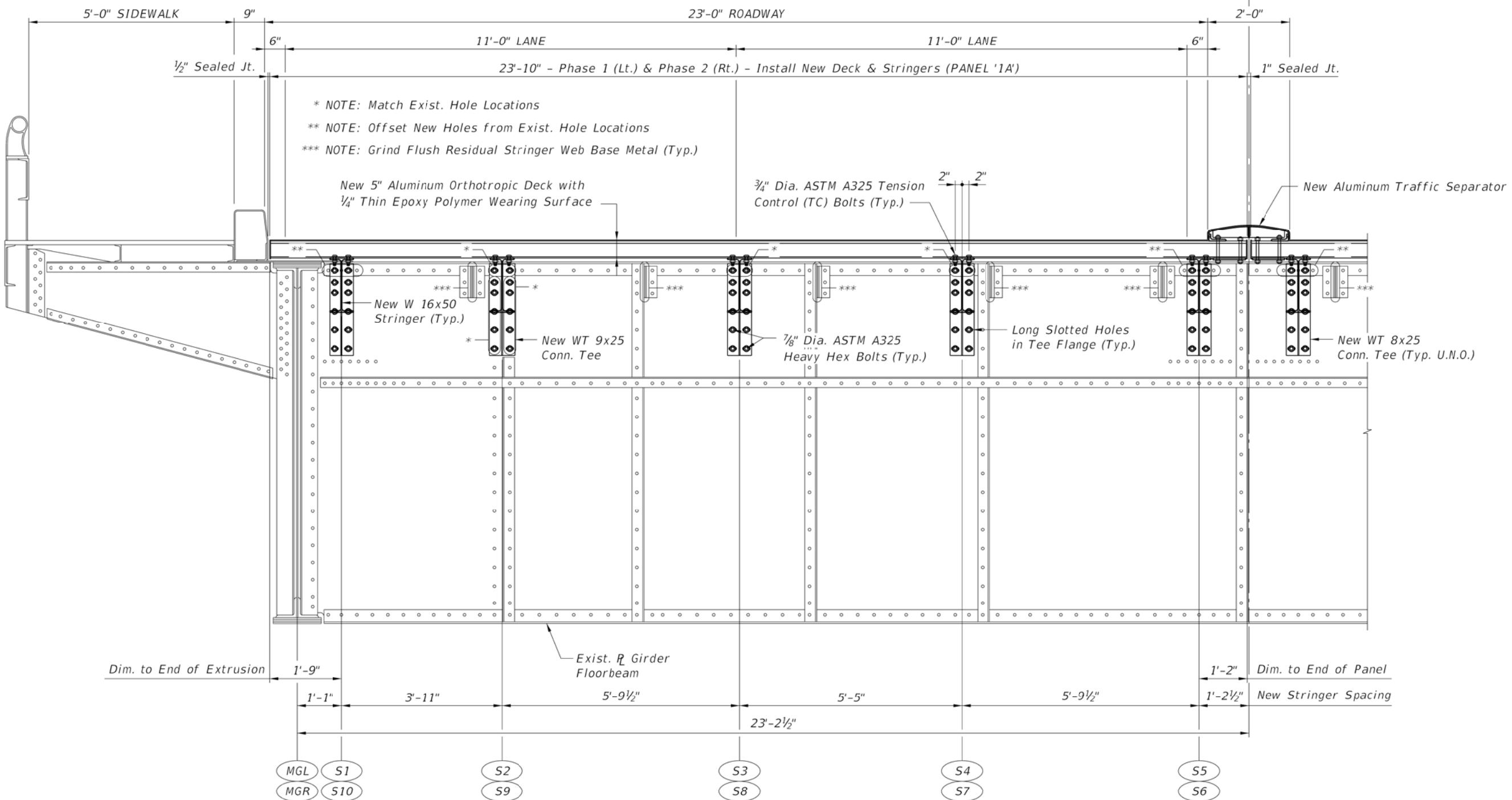


MEDIAN TRAFFIC SEPARATOR DETAIL

TEMPORARY TRAFFIC RAILING

BRIDGE NO. 860018

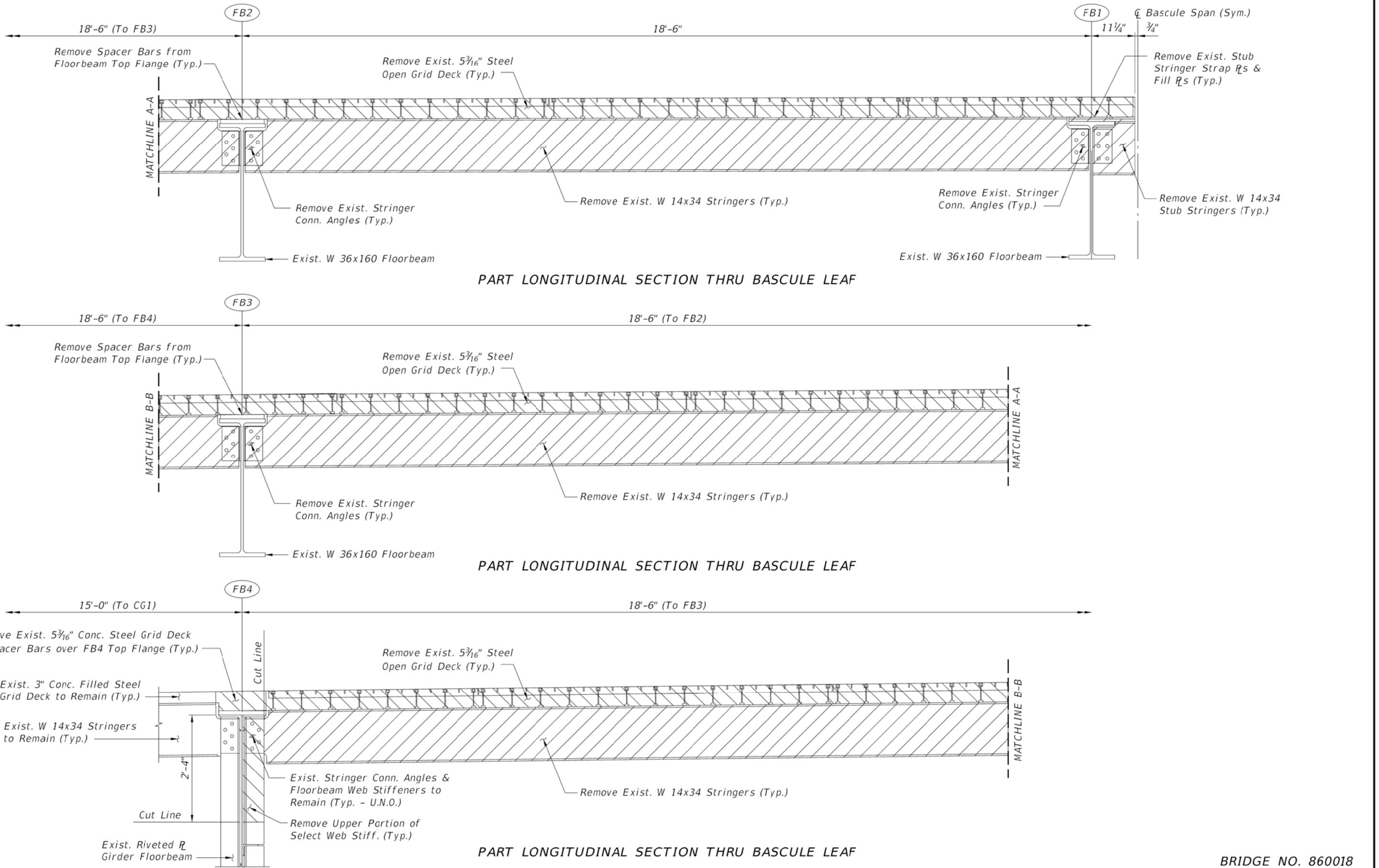
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DATE	BY																	
RESEARCH PROGRAM 30% SAMPLE PLANS			RESEARCH PROGRAM 30% SAMPLE PLANS															



PART SECTION THRU BASCULE LEAF - SHOWING MODIFICATIONS
(FLOORBEAM FB4 SHOWN)

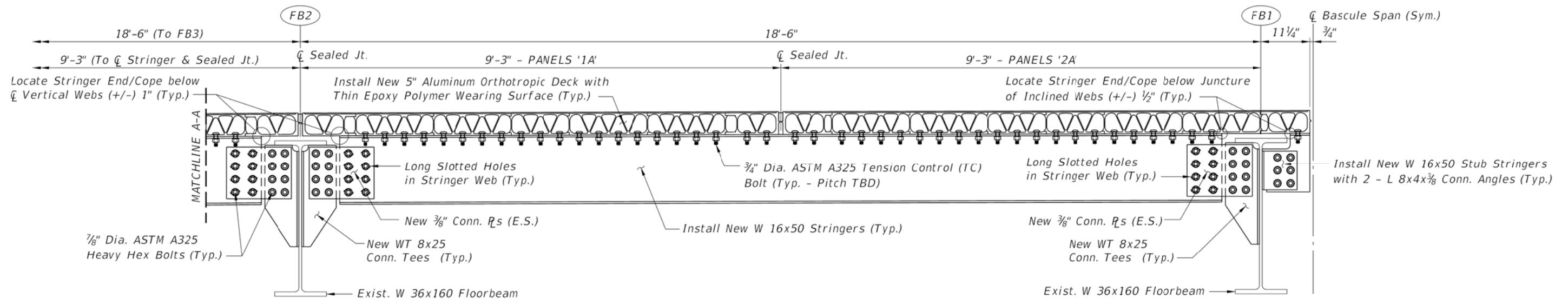
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REVISIONS			George C. Patton, PE P.E. License No: 45966 HARDESTY & HANOVER, LLC 18302 Highwoods Preserve Parkway Suite 114, Tampa, Florida 33647 Certificate of Authorization No. 29741		STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION			MODIFIED BASCULE LEAF TRANSVERSE SECTION (2 OF 2)			REF. DWG. NO.
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION	DRAWN BY: GCP 12-15 CHECKED BY:	ROAD NO.	COUNTY	FINANCIAL PROJECT ID	PROJECT NAME: LIGHTWEIGHT SOLID DECK RESEARCH PROJECT - SAMPLE PLANS LAS OLAS BOULEVARD BRIDGE DECK REPLACEMENT	SHEET NO.
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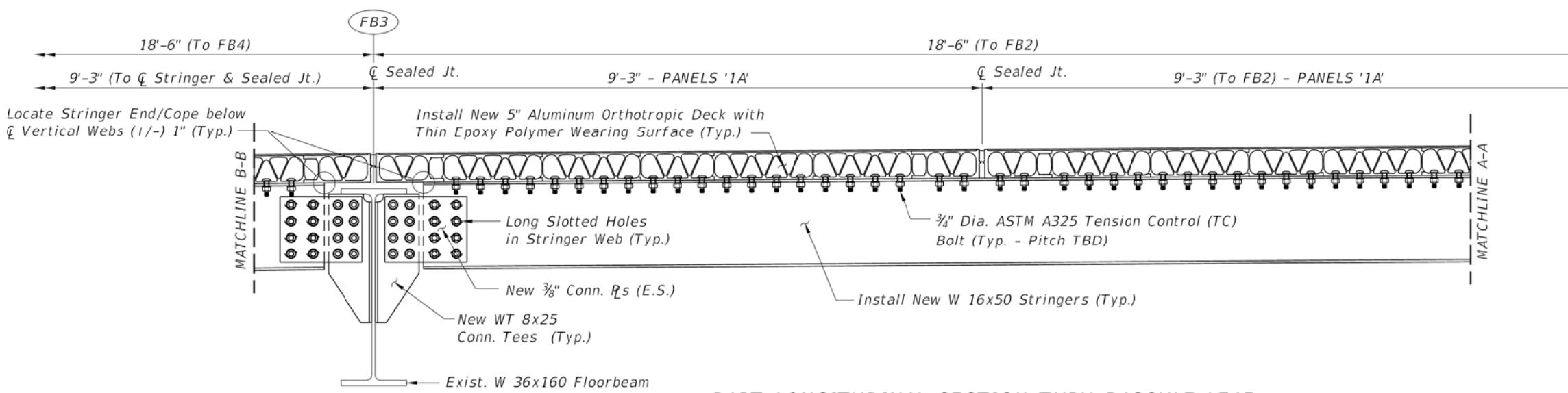


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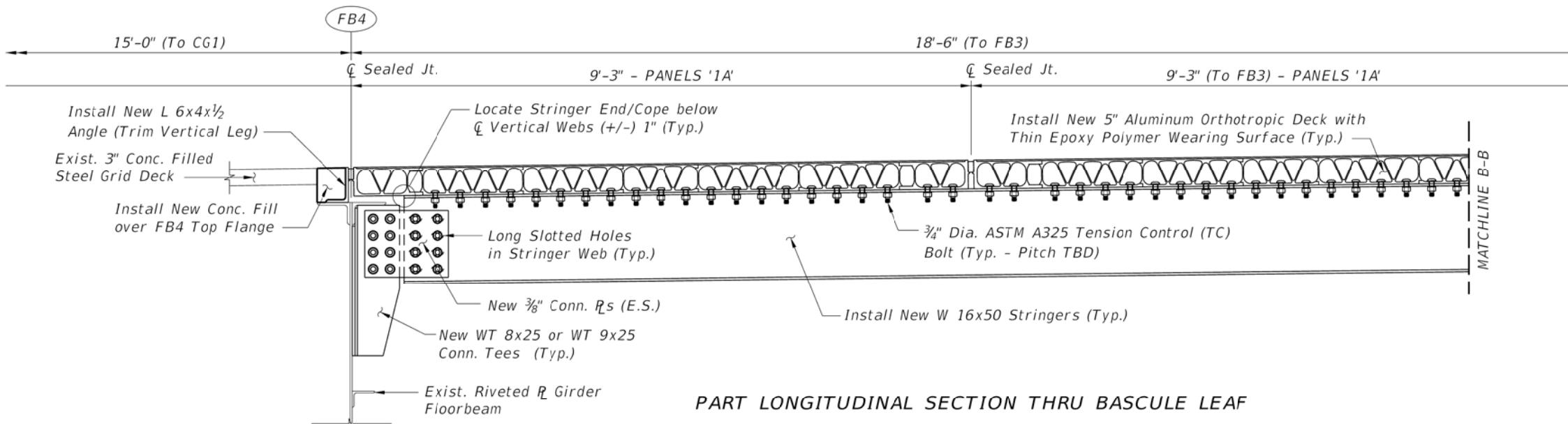
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DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION			
		RESEARCH PROGRAM 30% SAMPLE PLANS						



PART LONGITUDINAL SECTION THRU BASCULE LEAF



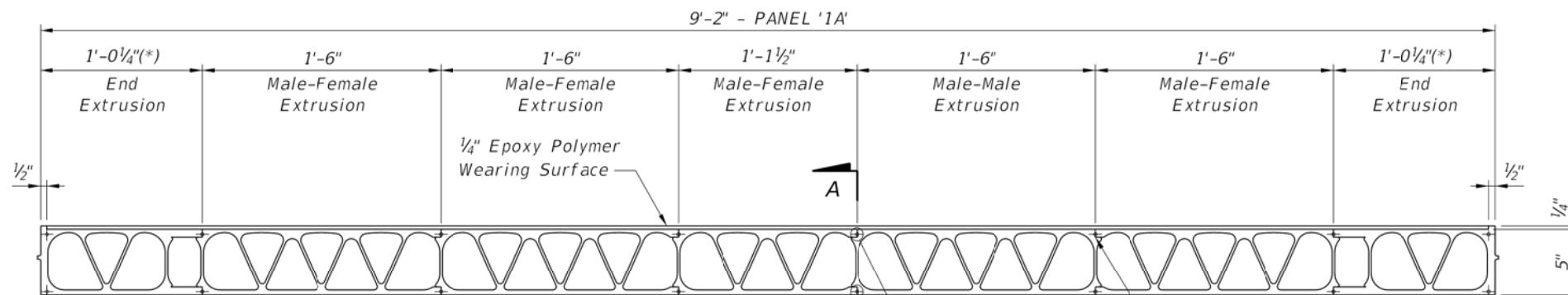
PART LONGITUDINAL SECTION THRU BASCULE LEAF



PART LONGITUDINAL SECTION THRU BASCULE LEAF

BRIDGE NO. 860018

REVISIONS						George C. Patton, PE P.E. License No: 45966 HARDESTY & HANOVER, LLC 18302 Highwoods Preserve Parkway Suite 114, Tampa, Florida 33647 Certificate of Authorization No. 29741	DRAWN BY: GCP 12-15 CHECKED BY: DESIGNED BY: GCP 12-15 CHECKED BY:	STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION ROAD NO. COUNTY FINANCIAL PROJECT ID A1A BROWARD 419497-1-B2-01	SHEET TITLE: MODIFIED BASCULE LEAF LONGITUDINAL SECTION PROJECT NAME: LIGHTWEIGHT SOLID DECK RESEARCH PROJECT - SAMPLE PLANS LAS OLAS BOULEVARD BRIDGE DECK REPLACEMENT	REF. DWG. NO. SHEET NO. B1-11
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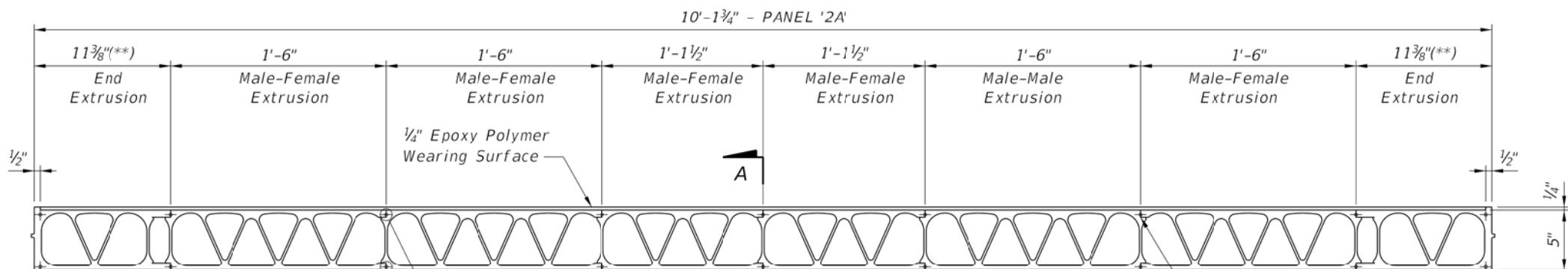


PANEL LENGTH NO. REQ'D
'1A' 23'-10" 20

* NOTE: Trim Flanges of 1'-1½" End Extrusion by ¾".

End R Self-tapping Screw Location (Typ.)
Single-sided CJP Friction Stir Welded (FSW) Joint between Extrusions (Typ.)

SECTION THRU PANEL '1A'

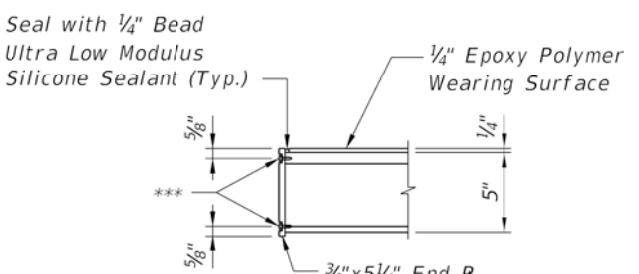


PANEL LENGTH NO. REQ'D
'2A' 23'-10" 4

** Type 316 S.S. ¼" Dia. Hexagon Washer Head Self-tapping Screw in Counterbored Hole. Install Pilot Hole in Deck Panels at Each Screw Location.

End R Self-tapping Screw Location (Typ.)
Single-sided CJP Friction Stir Welded (FSW) Joint between Extrusions (Typ.)

SECTION THRU PANEL '2A'



NOTE: Install End Rs after Deck Panels bolted to Stringers.

PART SECTION A-A AT PANEL ENDS

NOTE: Minimum Section Properties conservatively based on 1'-6" Wide Male-Female Extrusions.

TABLE 2 - DECK SECTION PROPERTIES

PARAMETER	VALUE
Cross Section Area, A	14.29 in ² /ft
Moment of Inertia, I _x	58.09 in ⁴ /ft
Neutral Axis Ref., y _{bott}	2.53 in
Neutral Axis Ref., y _{top}	2.47 in
Section Modulus, S _x _{bott}	23.49 in ³ /ft
Section Modulus, S _x _{top}	22.99 in ³ /ft
Weight (w/o Wear. Surf.)	17.4 psf
Weight (w/ Wear. Surf.)	20.9 psf

NOTES:

- Fabricate Test Panels and provide Supplemental Test Pieces as shown from ASTM B221 Aluminum Alloy 6063-T6 extrusions.
- Fabricate Test Panels using Friction Stir Welding (FSW). Perform welding and weld inspection in accordance with AWS D1.2 Structural Welding Code - Aluminum (2014). Provisions shall be applied with deck considered as cyclically loaded, tubular structure. FSW joints shall be treated as vertical complete joint penetration groove welds with backing material remaining in place. Prepare and submit Procedure Qualification Records (PQR), Weld Procedure Specifications (WPS), and Welder Performance Qualification Records (WPQR). Visually inspect welds prior to grinding. Perform three tension test, bend test, and macroetch test on weld tab for top and bottom plate welds. Perform Ultrasonic Testing (UT) on a minimum of 10% of weld length.
- Panels shall meet the dimensional tolerances listed in Table 1. Remove scratches and dents that exceed limits in AWS D1.2, Table 5.3 by grinding smooth. Inspect repaired areas using Dye-penetrant Testing (PT).
- Apply two-coats of Flexolith (Low Modulus Epoxy Coating and Broadcast Overlay System by Euclid Chemical Company) to full limits of top surface of panels for approximate total thickness of 1/4". Apply first coat at spread rate of 40 - 45 sq. ft. per gal. and second coat at 22 to 25 sq. ft. per gal. Broadcast overlay shall be clean #8 basalt aggregate with 0.2% moisture content, Mohs' Scale Hardness of 6 and loose density of 84 lbs. per sq. ft. Apply aggregate in first coat at spread rate of 1.0 - 1.5 lbs. per sq. ft. and second coat at 1.5 - 2.0 lbs. per sq. ft. Abrade surface to receive Flexolith with abrasive, non-metallic pad. Pressure wash with 5% solution of Chemetall Aluminum NSS cleaner and water heated to 120 - 140 deg. F. Remove soap and suds by pressure cleaning with water no longer beads and air dry. Apply 15% solution of Chemetall Permatreat 1500 and de-ionized or distilled water using lint free rollers with 3/8" of finer nap and air dry at 75 - 85 deg. F temperature and 40 - 60% relative humidity for 24 hours. Apply Flexolith and broadcast overlay to uniform 1/8" thickness per coat in clean environment and at 75 - 85 deg. F temperature and 40 - 60% relative humidity. Prepare test pieces and perform bond strength test (one for each panel) per ASTM C1583.
- Holes for connections (not shown).
- Obtain approval from Engineer prior to drilling holes or adding tabs for lifting and handling.
- Extrusions and Deck System are per AlumaBridge, LLC Proprietary 5-inch Aluminum Orthotropic Deck, Generation II Series.

TABLE 1 - PANEL FABRICATION TOLERANCES

PARAMETER	TOLERANCE
Length	±1/4"
Width	-1/4", +1/2"
Squareness (Diag. Var.)	±1/4"
Flatness	1/2"
Edge Straightness	1/4"

BRIDGE NO. 860018

REVISIONS				George C. Patton, PE P.E. License No: 45966 HARDESTY & HANOVER, LLC 18302 Highwoods Preserve Parkway Suite 114, Tampa, Florida 33647 Certificate of Authorization No. 29741		STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION			ALUMINUM ORTHOTROPIC DECK PANEL DETAILS			REF. DWG. NO.
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION	DRAWN BY: GCP 12-15 CHECKED BY:	ROAD NO. A1A	COUNTY BROWARD	FINANCIAL PROJECT ID 419497-1-B2-01	PROJECT NAME: LIGHTWEIGHT SOLID DECK RESEARCH PROJECT - SAMPLE PLANS LAS OLAS BOULEVARD BRIDGE DECK REPLACEMENT	SHEET NO. B1-12	
		RESEARCH PROGRAM 30% SAMPLE PLANS										

SUSERS

SDATES

STIMES

SFILES

APPENDIX 2

Sample Deck Design Calculations

Deck Design Stresses

Florida Department of Transportation - Bascule Bridge Lightweight Solid Deck Retrofit Research Project

5-inch Aluminum Orthotropic Deck - AlumaBridge Gen II

Deck Design Notes

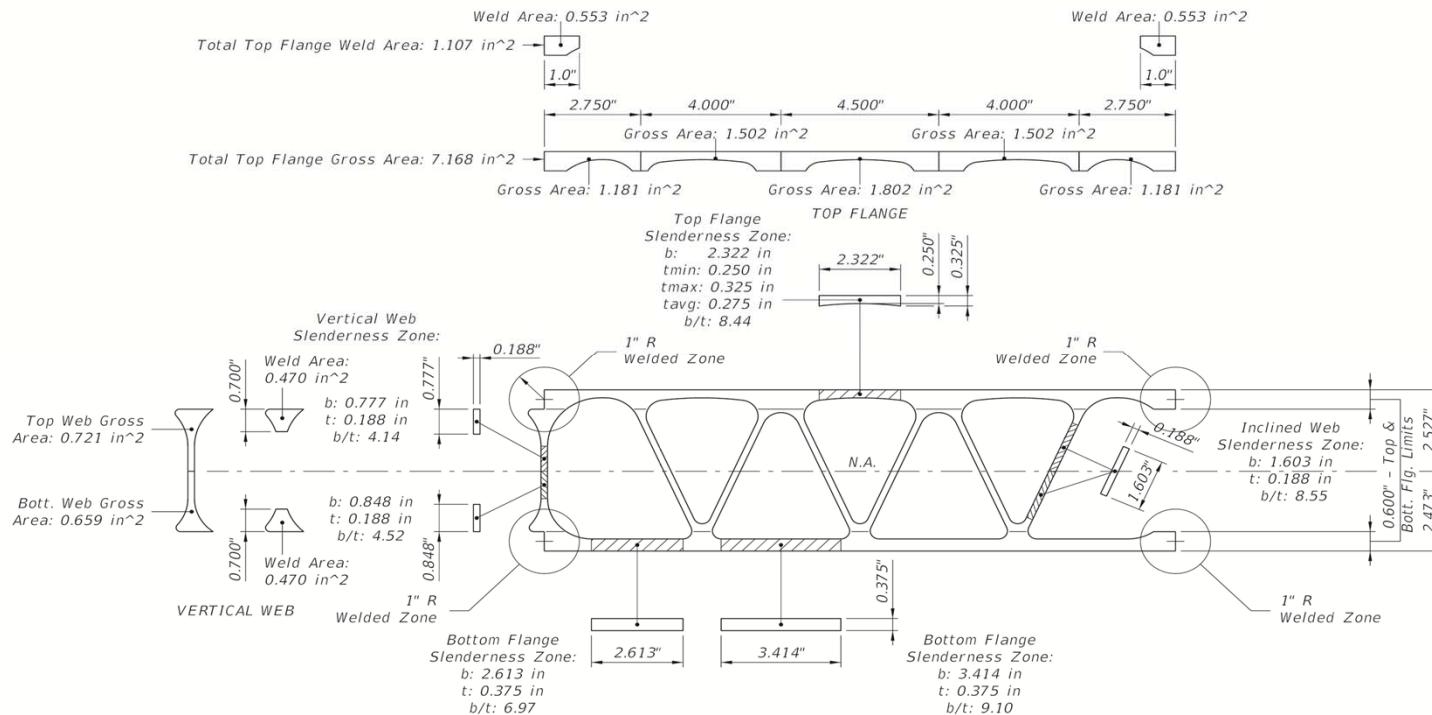
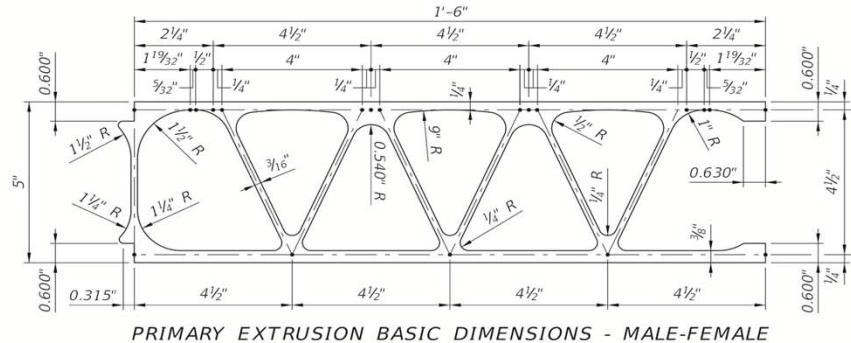
- 1 Design is in accordance with the AASHTO LRFD Bridge Design Specifications, 7th Edition (2014)
- 2 Design is in accordance with 2010 Aluminum Design Manual.
- 3 Aluminum material is ASTM B221 Alloy 6063-T6
- 4 Panels are fabricated by welding a series of extrusions together using single-sided complete joint penetration friction-stir welding (FSW) groove welds at top and bottom plates with permanent backing (extrusion vertical webs centered on joints.)
- 5 Deck is supported on bascule leaf stringers only with no direct support at main girders and floorbeams.
- 6 Deck spans transversely between longitudinal stringers.
- 7 Deck is oriented with primary direction parallel to span direction (i.e. perpendicular to longitudinal stringers.)
- 8 System 1 Stresses are in secondary direction parallel to stringers and result from flexure of deck and stringers with the deck acting
- 9 System 2 Stresses are in primary direction perpendicular to stringers and result from flexure of the deck with loading between the
- 10 System 3 Stresses are in the secondary direction parallel to stringers and result from flexure of the deck top plate and web members
- 11 Deck panels are connected to stringers with slip-resistant connection (Class 'B' Slip Coefficient) using ASTM A 325 high-strength bolts in standard oversize holes. Stringer design may neglect composite behavior. Number and pitch of fasteners must consider composite behavior and is based on live load only (i.e. thermal effects may be neglected by allowing slip under temperature variations.) See separate spreadsheet for bolted connection.
- 12 Deck panels are discontinuous at floorbeams and mid-length of stringers. Truck wheel loads placed at free edge of panel control System 2 Stresses. Truck loading controls over Tandem loading.
- 13 Maximum deck panel live load deflection has been conservatively computed using FEA for maximum stringer spacing of 6'-0", truck wheel placed at free edge of panel, and deck simply supported between two stringers. Maximum computed live load deflection is 0.090" is equal to L/800. As such, there is no need to compute live load deflections for stringer spacing equal or less than 6'-0".
- 14 Maximum System 3 Maximum Stresses and Fatigue Stress Range have been computed using FEA, with results conservatively less than Stress Limits and Nominal Fatigue Resistance. System 3 Stresses and Fatigue Stress Range do not vary among deck designs. As such, there is no need to compute the System 3 Maximum Stresses and Fatigue Stress Range.
- 15 Based on testing, System 2 Stresses may be computed using equivalent strip method with equivalent strip widths based on formulas for reinforced concrete deck. System 2 Stresses based on equivalent strip method shall be multiplied by shear lag multiplier (1.20 for top of deck and 1.09 for bottom of deck. Deck top plate local wheel patch stresses shall be added to System 2 Stresses when coincident with System 2 Maximum Stresses (e.g. maximum positive flexure.)
- 16 Deck panel section properties conservatively based on properties of AlumaBridge Gen II Male-Female Primary Extrusion.
- 17 Thin epoxy polymer wearing surface not considered in deck section properties.
- 18 Deck dead load forces may be neglected in computing System 2 Stresses as dead load is a small fraction (1/500) of the live load.

Florida Department of Transportation - Bascule Bridge Lightweight Solid Deck Retrofit Research Project

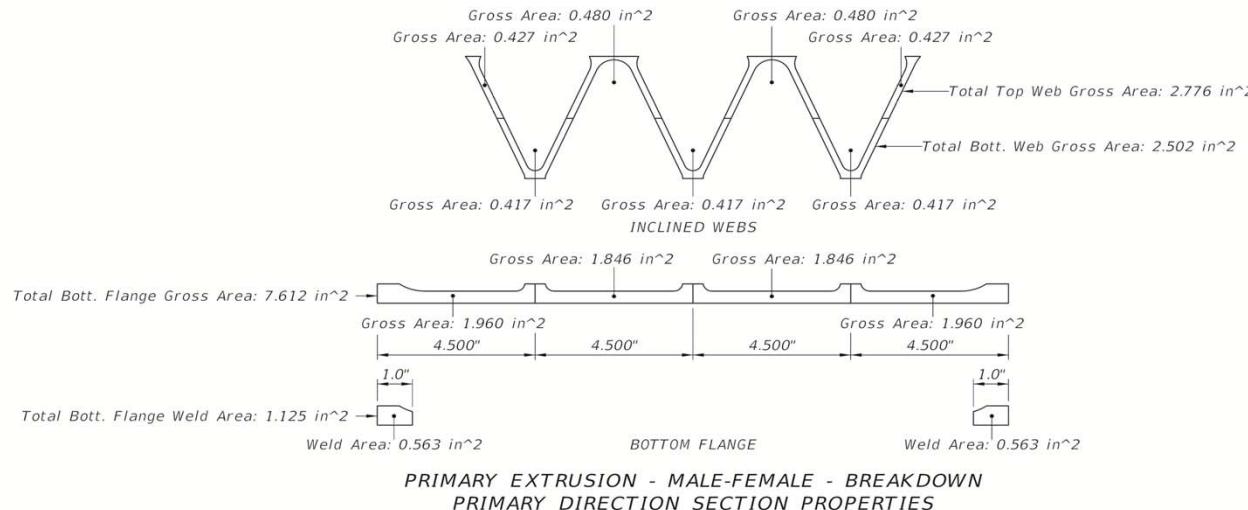
5-inch Aluminum Orthotropic Deck Design - AlumaBridge Gen II Deck System Deck Section Properties (System 2 Primary Direction Perpendicular to Traffic)

PRIMARY DIRECTION SECTION PROPERTIES	
PARAMETER	VALUE
Cross Section Area, A	14.29 in ² /ft
Moment of Inertia, I _x	58.09 in ⁴ /ft
Neutral Axis Ref., y _{bott}	2.527 in
Neutral Axis Ref., y _{top}	2.473 in
Section Modulus, S _{x^{bott}}	23.49 in ³ /ft
Section Modulus, S _{x^{top}}	22.99 in ³ /ft
Weight (w/o Wear. Surf.)	17.4 psf
Weight (w/ Wear. Surf.)	20.9 psf

NOTE: Minimum Section Properties conservatively based on 1'-6" Wide Male-Female Extrusions.



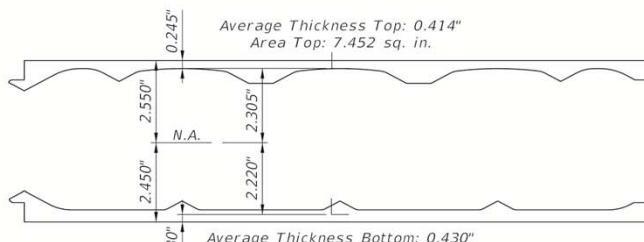
5-inch Aluminum Orthotropic Deck Design - AlumaBridge Gen II Deck System Deck Section Properties (System 2 Primary Direction Perpendicular to Traffic)



5-inch Aluminum Orthotropic Deck Design - AlumaBridge Gen II Deck System Deck Section Properties (System 2 Secondary Direction Parallel to Traffic)

SECONDARY DIRECTION SECTION PROPERTIES	
PARAMETER	VALUE
Cross Section Area, A	10.13 in ² /ft
Moment of Inertia, I _x	51.82 in ⁴ /ft
Neutral Axis Ref., y _{bott}	2.450 in
Neutral Axis Ref., y _{top}	2.550 in
Section Modulus, S _x _{bott}	21.15 in ³ /ft
Section Modulus, S _x _{top}	20.32 in ³ /ft

NOTE: Minimum Section Properties conservatively based on 1'-6" Wide Male-Female Extrusions.



PRIMARY EXTRUSION - MALE-FEMALE - BREAKDOWN
SECONDARY DIRECTION SECTION PROPERTIES

Florida Department of Transportation - Bascule Bridge Lightweight Solid Deck Retrofit Research Project

5-inch Aluminum Orthotropic Deck Design - AlumaBridge Gen II Deck System

Design Stress Limits - Transverse Stresses (System 2 Primary Direction Perpendicular to Traffic)

Resistance of Elements in Flexural Compression (AASHTO LRFD 7.5.4.5/ADM B.5.5)

All profile elements are treated as flat elements supported on both edges.

Positive Bending - Top of Deck in Compression

Element	Qty	Width		Thk		Thk		Gross Area	Welded Width	Welded Area	δ	b/t	Unwelded		Unwelded		Welded Strength	Welded	Welded	Equivalent Strength	$\Sigma n_e F_{nb} A_{gc}$ /
		n_e	b in	t_{min} in	t_{max} in	t_{avg} in	A_{gc} in ²	b_w in	A_{wzc} in ²	λ_1		λ_2	F _{nb} k/in ²	F _{nb} k/in ²	$n_e F_{nb} A_{gc}$ kips	$n_e A_{gc}$ in ²	$\Sigma n_e A_{gc}$ k/in ²				
top flange, inner center	1	2.322	0.250	0.325	0.275	1.802	0.000	0.000	0.300	8.4				32.5		10.4	32.5	58.6	1.80		
top flang, outer center	2	2.322	0.250	0.325	0.275	1.513	0.000	0.000	0.300	8.4				32.5		10.4	32.5	98.3	3.03		
top flange, ends	2					1.170	1.000	0.553						32.5		10.4	22.1	51.6	2.34		
vertical web	1	0.777			0.188	0.721	0.700	0.470		4.1				32.5		10.4	18.1	13.0	0.72		
inclined webs, outer	2	1.603			0.188	0.427	0.000	0.000		8.5				32.5		10.4	32.5	27.8	0.85		
inclined webs, inner	4	1.603			0.188	0.480	0.000	0.000		8.5				32.5		10.4	32.5	62.4	1.92		

ADM B.5.3

$$b/t = b/t_{avg}$$

$$\delta = (t_{max} - t_{min})/t_{min}$$

AASHTO LRFD 7.5.4.5.2

$$F_{nb} \text{ or } F_{nbw} = 1.3F_{cy}$$

$$F_{nb} \text{ or } F_{nbw} = B_{br} - mD_{br}(b/t)$$

$$F_{nb} \text{ or } F_{nbw} = k_2(B_{br}E)^{0.5}/(m(b/t))$$

AASHTO LRFD 7.5.4.5.1

$$F_{nb} = F_{nbo}(1 - A_{wzc}/A_{gc}) + F_{nbw}(A_{wzc}/A_{gc})$$

$$\Phi_f =$$

$$0.90$$

AASHTO LRFD 7.5.4.2

$$F_{nb} = 29.2 \text{ ksi} = \text{design compressive stress} = \Sigma n_e F_{nb} A_{gc}/\Sigma n_e A_{gc}$$

$$\Phi_f F_{nb} = 26.3 \text{ ksi} = \text{design compressive stress limit}$$

Negative Bending - Bottom of Deck in Compression

Element	Qty	Width		Thk		Thk		Gross Area	Welded Width	Welded Area	δ	b/t	Unwelded		Unwelded		Welded Strength	Welded	Welded	Equivalent Strength	$\Sigma n_e F_{nb} A_{gc}/$
		n_e	b in	t_{min} in	t_{max} in	t_{avg} in	A_{gc} in ²	b_w in	A_{wzc} in ²	λ_1		λ_2	F _{nb} k/in ²	F _{nb} k/in ²	$n_e F_{nb} A_{gc}$ kips	$n_e A_{gc}$ in ²	$\Sigma n_e A_{gc}$ k/in ²				
inclined webs, outer	2	1.603			0.188	0.417	0.000	0.000		8.5				32.5		10.4	32.5	27.1	0.83		
inclined webs, inner	4	1.603			0.188	0.417	0.000	0.000		8.5				32.5		10.4	32.5	54.2	1.67		
vertical web	1	0.848			0.188	0.659	0.700	0.470		4.5				32.5		10.4	16.7	11.0	0.66		
bottom flange, center	2	3.414			0.375	1.846	0.000	0.000		9.1				32.5		10.4	32.5	120.0	3.69		
bottom flange, ends	2	2.613			0.375	1.960	1.000	0.563		7.0				32.5		10.4	26.2	102.5	3.92		

ADM B.5.3

$$b/t = b/t_{avg}$$

$$\delta = (t_{max} - t_{min})/t_{min}$$

AASHTO LRFD 7.5.4.5.2

$$F_{nb} \text{ or } F_{nbw} = 1.3F_{cy}$$

$$F_{nb} \text{ or } F_{nbw} = B_{br} - mD_{br}(b/t)$$

$$F_{nb} \text{ or } F_{nbw} = k_2(B_{br}E)^{0.5}/(m(b/t))$$

AASHTO LRFD 7.5.4.5.1

$$F_{nb} = F_{nbo}(1 - A_{wzc}/A_{gc}) + F_{nbw}(A_{wzc}/A_{gc})$$

$$\Phi_f =$$

$$0.90$$

AASHTO LRFD 7.5.4.2

$$F_{nb} =$$

$$29.2$$

$$\Phi_f F_{nb} = 26.3 \text{ ksi} = \text{design compressive stress limit}$$

5-inch Aluminum Orthotropic Deck Design - AlumaBridge Gen II Deck System
 Design Stress Limits - Transverse Stresses (System 2 Primary Direction Perpendicular to Traffic)

Resistance of Elements in Flexural Tension (AASHTO LRFD 7.5.4.7/ADM F.8.1.2)

Positive Bending - Bottom of Deck in Tension

Element	Qty	Gross Area		Welded Width		Welded Area		Yield Failure Controls						Rupture Failure Controls						
		n_e	A_{gt} in ²	b_w in	A_{wz} in ²	Unwelded Strength	Welded Strength	Equivalent Strength	$\Sigma n_e F_{nby} A_{gt}/$	F_{nbyo} k/in ²	F_{nbwy} k/in ²	F_{nby} k/in ²	$n_e F_{nby} A_{gt}$ kips	$n_e A_{gt}$ in ²	$\Sigma n_e A_{gt}$ k/in ²	F_{nbuo} k/in ²	F_{nbuw} k/in ²	F_{nbu} k/in ²	$n_e F_{nbu} A_{gt}$ kips	$n_e A_{gt}$ in ²
inclined webs, outer	2	0.417	0.000	0.000		32.5	10.4	32.5	27.1	0.83					42.6	24.1	42.6	35.5	0.83	
inclined webs, inner	4	0.417	0.000	0.000		32.5	10.4	32.5	54.2	1.67					42.6	24.1	42.6	71.1	1.67	
vertical web	1	0.659	0.700	0.470		32.5	10.4	16.7	11.0	0.66					42.6	24.1	29.4	19.4	0.66	
bottom flange, center	2	1.846	0.000	0.000		32.5	10.4	32.5	120.0	3.69					42.6	24.1	42.6	157.3	3.69	
bottom flange, ends	2	1.960	1.000	0.563		32.5	10.4	26.2	102.5	3.92					42.6	24.1	37.3	146.2	3.92	
								$\Sigma =$	314.85	10.8	29.2					$\Sigma =$	429.47	10.8	39.9	

AASHTO LRFD 7.5.4.7

$$F_{nbyo} = 1.3F_{ty}$$

$$F_{nbwy} = 1.3F_{tyw}$$

$$F_{nby} = 1.3F_{ty}(1 - A_{wz}/A_{gt}) + F_{tyw}(A_{wz}/A_{gt})$$

$$\Phi_y = 0.90$$

$$F_{nby} = 29.2$$

$$\Phi_y F_{nby} = 26.3$$

AASHTO LRFD 7.5.4.2

AASHTO LRFD 7.5.4.7

$$F_{nbuo} = 1.42F_{tu}$$

$$F_{nbuw} = 1.42F_{tuw}$$

$$F_{nbu} = 1.42F_{tu}(1 - A_{wz}/A_{gt}) + F_{tyu}(A_{wz}/A_{gt})$$

$$\Phi_u = 0.75$$

$$F_{nby} = 39.9$$

$$\Phi_y F_{nby} = 29.9$$

26.3 ksi = controlling design tension stress limit

Negative Bending - Top of Deck in Tension

Element	Qty	Gross Area		Welded Width		Welded Area		Yield Failure Controls						Rupture Failure Controls						
		n_e	A_{gt} in ²	b_w in	A_{wz} in ²	Unwelded Strength	Welded Strength	Equivalent Strength	$\Sigma n_e F_{nby} A_{gt}/$	F_{nbyo} k/in ²	F_{nbwy} k/in ²	F_{nby} k/in ²	$n_e F_{nby} A_{gt}$ kips	$n_e A_{gt}$ in ²	$\Sigma n_e A_{gt}$ k/in ²	F_{nbuo} k/in ²	F_{nbuw} k/in ²	F_{nbu} k/in ²	$n_e F_{nbu} A_{gt}$ kips	$n_e A_{gt}$ in ²
top flange, inner center	1	1.802	0.000	0.000		32.5	10.4	32.5	58.6	1.80				42.6	24.1	42.6	76.8	1.80		
top flange, outer center	2	1.502	0.000	0.000		32.5	10.4	32.5	97.6	3.00				42.6	24.1	42.6	128.0	3.00		
top flange, ends	2	1.181	1.000	0.553		32.5	10.4	22.2	52.3	2.36				42.6	24.1	34.0	80.2	2.36		
vertical web	1	0.721	0.700	0.470		32.5	10.4	18.1	13.0	0.72				42.6	24.1	30.6	22.0	0.72		
inclined webs, outer	2	0.427	0.000	0.000		32.5	10.4	32.5	27.8	0.85				42.6	24.1	42.6	36.4	0.85		
inclined webs, inner	4	0.480	0.000	0.000		32.5	10.4	32.5	62.4	1.92				42.6	24.1	42.6	81.8	1.92		
								$\Sigma =$	311.72	10.7	29.2					$\Sigma =$	425.15	10.7	39.9	

AASHTO LRFD 7.5.4.7

$$F_{nbyo} = 1.3F_{ty}$$

$$F_{nbwy} = 1.3F_{tyw}$$

$$F_{nby} = 1.3F_{ty}(1 - A_{wz}/A_{gt}) + F_{tyw}(A_{wz}/A_{gt})$$

$$\Phi_y = 0.90$$

$$F_{nby} = 29.2$$

$$\Phi_y F_{nby} = 26.3$$

AASHTO LRFD 7.5.4.2

AASHTO LRFD 7.5.4.7

$$F_{nbuo} = 1.42F_{tu}$$

$$F_{nbuw} = 1.42F_{tuw}$$

$$F_{nbu} = 1.42F_{tu}(1 - A_{wz}/A_{gt}) + F_{tyu}(A_{wz}/A_{gt})$$

$$\Phi_u = 0.75$$

$$F_{nby} = 39.9$$

$$\Phi_y F_{nby} = 29.9$$

26.3 ksi = controlling design tension stress limit

5-inch Aluminum Orthotropic Deck Design - AlumaBridge Gen II Deck System
Design Stress Limits - Longitudinal Stresses (System 3 - Primary Direction Parallel to Traffic)
All profile elements are treated as flat elements supported on both edges.

Resistance of Elements in Flexural Compression (AASHTO LRFD 7.5.4.5/ADM B.5.5)

NOTE: Applies to top plate in flexure directly below the wheel patch.

AASHTO LRFD 7.5.4.5.2

$F_{nbyo} = 1.3F_{cy} =$	32.5 ksi	Unwelded	F_{nb} for $b/t \leq \lambda_1$
$F_{nbyw} = 1.3F_{cyw} =$	10.4 ksi	Transversely Welded	F_{nb} for $b/t \leq \lambda_1$

$$\Phi_y = 0.90 \quad \text{AASHTO LRFD 7.5.4.2}$$

$$\begin{aligned}\Phi_y F_{nbyo} &= 29.3 \text{ ksi = controlling design compression stress limit unwelded} \\ \Phi_y F_{nbyw} &= 9.4 \text{ ksi = controlling design compression stress limit transversely welded}\end{aligned}$$

Resistance of Elements in Flexural Tension (AASHTO LRFD 7.5.4.7/ADM F.8.1.2)

NOTE: Applies to top plate in flexure directly below the wheel patch.

AASHTO LRFD 7.5.4.7

$F_{nbyo} = 1.3F_{ty} =$	32.5 ksi	Unwelded	$F_{nbuo} = 1.42F_{tu} =$	42.6 ksi
$F_{nbyw} = 1.3F_{tyw} =$	10.4 ksi	Transversely Welded	$F_{nbuw} = 1.42F_{t uw} =$	24.1 ksi

$$\Phi_y = 0.90 \quad \text{AASHTO LRFD 7.5.4.2}$$

$$\begin{aligned}\Phi_y F_{nbyo} &= 29.3 \text{ ksi = controlling design compression stress limit unwelded} \\ \Phi_y F_{nbyw} &= 9.4 \text{ ksi = controlling design compression stress limit transversely welded}\end{aligned}$$

5-inch Aluminum Orthotropic Deck Design - AlumaBridge Gen II Deck System

Design Stress Limits - Material Properties (Aluminum Alloy 6063-T6), Slenderness Properties & Resistance Factors

	unwelded (o)	welded (w)	
F_{tu}	30	17 ksi	AASHTO LRFD Table 7.4.1-1
F_{ty}	25	8 ksi	AASHTO LRFD Table 7.4.1-1
F_{cy}	25	8 ksi	AASHTO LRFD Table 7.4.1-3
F_{su}	18	10.2 ksi	AASHTO LRFD Table 7.4.1-3
F_{sy}	15	4.8 ksi	AASHTO LRFD Table 7.4.1-3
E	10,100	10,100 ksi	AASHTO LRFD Table 7.4.1-3
B_{br}	46.1	13.4 ksi	$= 1.3F_{cy}(1+(F_{cy}/340)^{1/3})$
D_{br}	0.382	0.060 ksi	$= (B_{br}/20)(6B_{br}/E)^{1/2}$
C_{br}	80.6	149.6	$= 2/3(B_{br}/D_{br})$
B_s	19.0	5.7 ksi	AASHTO LRFD Table 7.5.4.3-2
D_s	0.082311	0.013442	AASHTO LRFD Table 7.5.4.3-2
C_s	94.57	173.01	AASHTO LRFD Table 7.5.4.3-2
k_1	0.35	0.5	AASHTO LRFD Table 7.5.4.3-3
k_2	2.27	2.04	AASHTO LRFD Table 7.5.4.3-3
k_t	1	1	

Slenderness of Elements in Flexural Compression with Flat Elements Supported on Both Edges (AASHTO LRFD 7.5.4.5.2)

m	unwelded (o)		welded (w)		
	Negative	Positive	Negative	Positive	
	0.661	0.643	0.661	0.643	$= 1.15 + c_o/(2c_c) \text{ for } -1 < c_o/c_c < 1$ $= 1.3/(1 - c_o/c_c) \text{ for } c_o/c_c < -1$ $= 0.65 \text{ for } c_o/c_c = -1$
c_c	-2.527	2.473	-2.527	2.473	
c_o	2.473	-2.527	2.473	-2.527	
c_o/c_c	-0.98	-1.02	-0.98	-1.02	
λ_1	54.0	55.5	75.6	77.7	$= (B_{br} - 1.3F_{cy})/(mD_{br})$
λ_2	64.0	65.8	169.8	174.4	$= (k_1 B_{br})/(mD_{br})$

Resistance Factors (AASHTO LRFD 7.5.4.2)

flexural tension, yield	Φ_y	0.90
flexural tension, rupture	Φ_u	0.75
flexural compression	Φ_f	0.90
shear	Φ_v	0.90

5-inch Aluminum Orthotropic Deck Design - AlumaBridge Gen II Deck System
Fatigue Resistance (AASHTO LRFD 7.6.2.2)

NOTE: Fatigue I Limit State - Infinite fatigue life (Constant Amplitude Fatigue Threshold equivalent to 5×10^6 cycles)

$\Upsilon(\Delta f) < (\Delta F)_n$
 $\Upsilon = 1.5$ Load Factor for Fatigue I Limit State
 $(\Delta f) =$ Live Load Stress Range for Fatigue Load (AASHTO LRFD 3.6.1.4 and 3.6.2)
 $(\Delta F)_n = (\Delta F)_{TH}$ Nominal Fatigue Resistance = Constant Amplitude Fatigue Threshold

System	DETAIL	C_f (ksi)	m	AASHTO LRFD			Deck Design	
				$(\Delta F)_{TH}$ (ksi)	N	k	$k(\Delta F)_{TH}$ (ksi)	N'
2	A	96.5	6.85	10.2	5.00E+06	0.38	3.85	3.83E+09
2	B	130	4.84	5.4	5.00E+06	0.71	3.85	2.50E+07
3	A	96.5	6.85	10.2	5.00E+06	0.42	4.25	1.95E+09
3	E	160	3.45	1.8	5.00E+06	0.35	0.63	1.98E+08

10.2 ksi Category 'A' - Base Metal (System 2 and System 3)

5.4 ksi Category 'B' - Built-up Members using CJP Groove Welds with axis parallel to direction of applied stress (System 2)

1.8 ksi Category 'E' - Groove Welds with Permanent Backing with axis perpendicular to direction of applied stress (System 3)

$(\Delta F)_{TH}$ = Constant Amplitude Fatigue Threshold

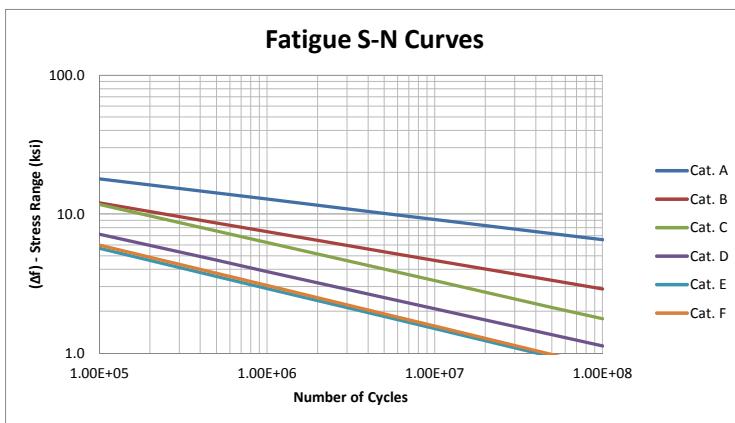
N = No. of Cycles of Stress at $(\Delta F)_{TH}$

$\gamma(\Delta f) = k(\Delta F)_{TH}$ = Factored Live Load Fatigue Stress Range - Calculated with FEA

k = Ratio of Calculated Fatigue Stress Range to $(\Delta F)_{TH}$

Fatigue S-N Curves

Category	$(\Delta F)_n = C_f N^{-1/m}$		$(\Delta F)_n = (\Delta F)_{TH}$	Category	A	B	C	D	E	F	
	y-intercept C_f (ksi)	Slope m			N	(Δf)					
A	96.5	6.85			1.00E+05	18.0	12.0	11.8	7.2	5.7	6.0
B	130	4.84			5.00E+05	14.2	8.6	7.6	4.7	3.6	3.8
C	278	3.64			1.00E+06	12.8	7.5	6.2	3.9	2.9	3.1
D	157	3.73									
E	160	3.45									
F	174	3.42									



Florida Department of Transportation - Bascule Bridge Lightweight Solid Deck Retrofit Research Project

**5-inch Aluminum Orthotropic Deck - AlumaBridge Gen II Deck System
Transverse Live Load Flexural Stresses (System 2 Primary Direction Perpendicular to Traffic)**

NOTE: Compute deck bending moments with manual calculations or simple 2D computer frame analysis. Analysis below is for deck panel with three equally spaced stringers (i.e. two span continuous).

P =	16.0 kips	AASHTO LRFD HL-93 Truck Wheel Load
γ_{LL} =	1.75	Load Factor - Strength I Limit State
I =	0.33	Dynamic Load Allowance
p =	1.20	Multi-presence Factor
P' =	44.69 kips	= $\gamma_{LL}P(1+I)p$
s =	6.00 ft	Truck Wheel Line Spacing
L =	6.00 ft	Stringer Spacing
a =	3.00 ft	Distance from End Support to Wheel Line
b =	3.00 ft	Distance from Intermediate Support to Wheel Line
M_{simple} = PL/4	1.50 P	

Maximum Positive Flexure

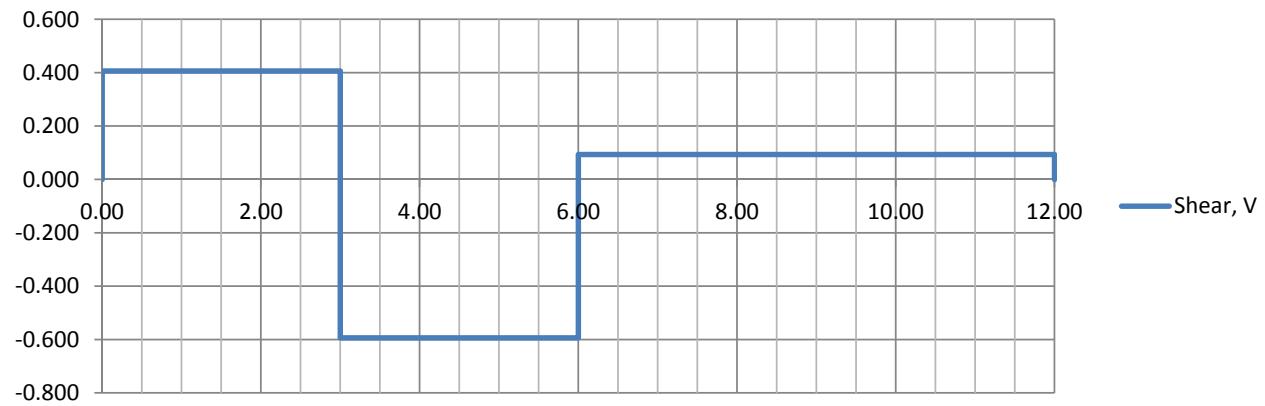
Reactions, R (Single Wheel Line)

$$\begin{aligned}
 \text{at } R_1' &= 0.406 P & = (Pb/4L^3)[4L^2-a(L+a)] \\
 \text{at } R_2' &= 0.688 P & = (Pa/2L^3)[2L^2+b(L+a)] \\
 \text{at } R_3' &= -0.094 P & = -(Pab/4L^3)(L+a) \\
 &\hline
 & 1.000 P &
 \end{aligned}$$

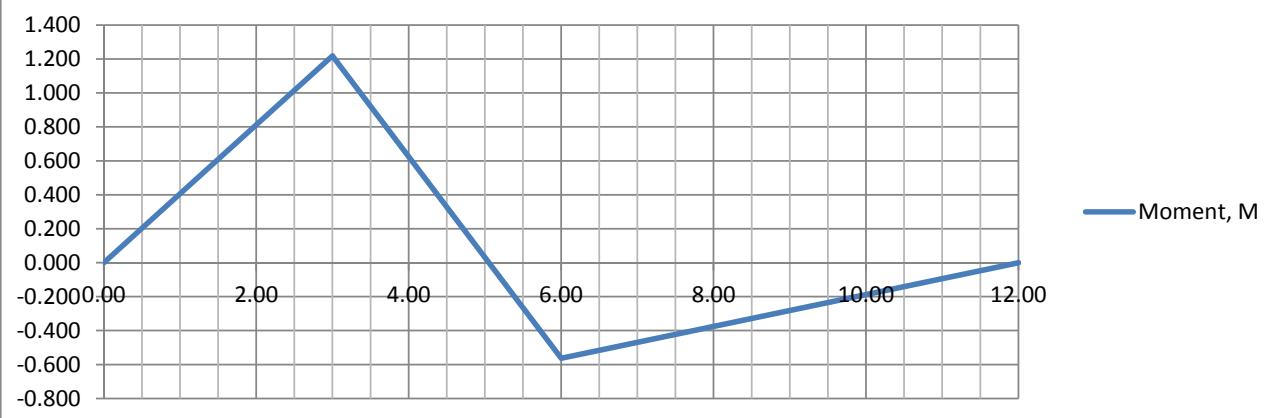
X (ft)		Shear, V	Moment, M = kPL/4	Continuity Factor k	Negative Flexure Moment, M
0.00	at $R_1' =$	0.000 P	0.000 P		0.0 kip-ft
0.00	at $R_1' =$	0.406 P	0.000 P		
3.00	at $P_1 =$	0.406 P	1.219 P	0.813	54.5 kip-ft
3.00	at $P_1 =$	-0.594 P	1.219 P		
6.00	at $R_2' =$	-0.594 P	-0.563 P	-0.375	-25.1 kip-ft
6.00	at $R_2' =$	0.094 P	-0.563 P		
12.00	at $R_3' =$	0.094 P	0.000 P		0.0 kip-ft
12.00	at $R_3' =$	0.000 P	0.000 P		

NOTE: Continuity Factor, k = 0.80 is reasonable.

Shear, V - Single Wheel Line



Moment, M - Single Wheel Line



5-inch Aluminum Orthotropic Deck - AlumaBridge Gen II Deck System
Transverse Live Load Flexural Stresses (System 2 Primary Direction Perpendicular to Traffic)

Maximum Negative Flexure

Reactions, R (Two Wheel Lines)

$$\text{at } R_1' = 0.313 P$$

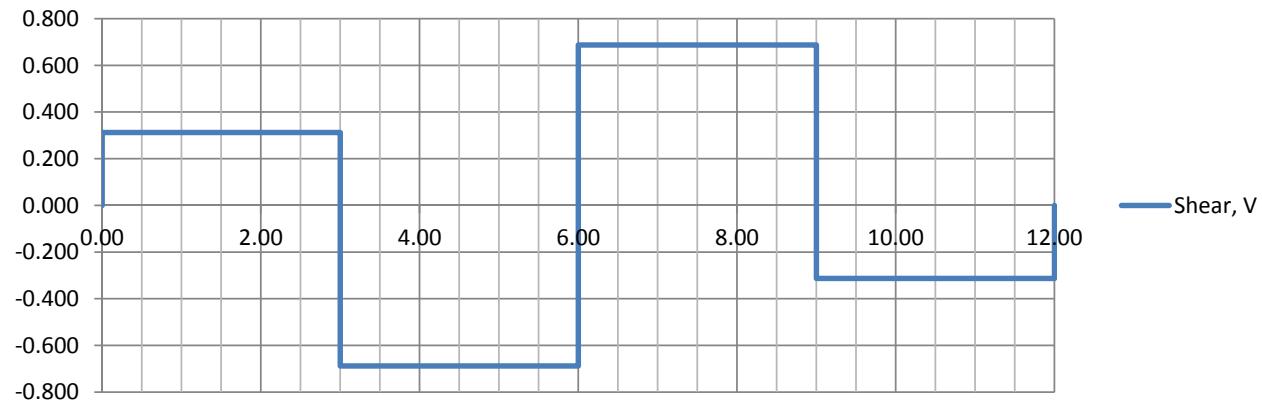
$$\text{at } R_2' = 1.375 P$$

$$\text{at } R_3' = \frac{0.313 P}{2.000 P}$$

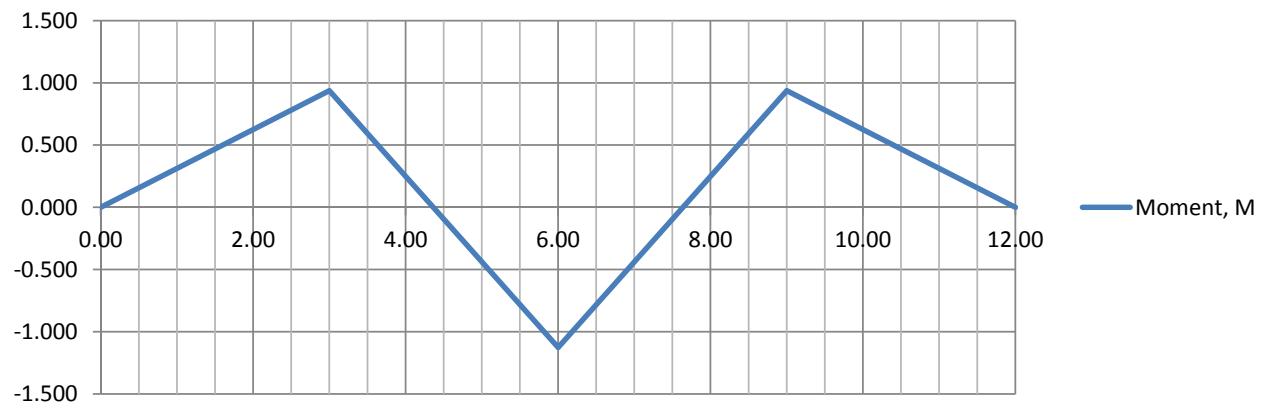
X (ft)		Shear, V	Moment, M = kPL/4	Continuity Factor		Negative Flexure Moment, M
				k		
0.00	at $R_1' =$	0.000 P	0.000 P			0.0 kip-ft
0.00	at $R_1' =$	0.313 P	0.000 P			
3.00	at $P_1 =$	0.313 P	0.938 P	0.625		41.9 kip-ft
3.00	at $P_1 =$	-0.688 P	0.938 P			
6.00	at $R_2' =$	-0.688 P	-1.125 P	-0.750		-50.3 kip-ft
6.00	at $R_2' =$	0.688 P	-1.125 P			
9.00	at $P_2 =$	0.688 P	0.938 P	0.625		41.9 kip-ft
9.00	at $P_2 =$	-0.313 P	0.938 P			
12.00	at $R_3' =$	-0.313 P	0.000 P			0.0 kip-ft
12.00	at $R_3' =$	0.000 P	0.000 P			

NOTE: Continuity Factor, k = 0.80 is conservative.

Shear, V - Two Wheel Lines



Moment, M - Single Wheel Line



5-inch Aluminum Orthotropic Deck - AlumaBridge Gen II Deck System
Equivalent Strip Width (System 2 Primary Direction Perpendicular to Traffic)

S = 6.00 ft Stringer Spacing

Interior Strip Width (Positive Flexure), $b_e = 26.0 + 6.6S$ (in) AASHTO LRFD 4.6.2.1.3

$$b_e = 65.6 \text{ in}$$

Interior Strip Width (Negative Flexure), $b_e = 48.0 + 3.0S$ (in) AASHTO LRFD 4.6.2.1.3

$$b_e = 66.0 \text{ in}$$

Transverse Edge Strip Width (Positive Flexure), $b_e = 0.5*(26.0 + 6.6S)$ AASHTO LRFD 4.6.2.1.4c

$$b_e = 32.8 \text{ in} = 2.73 \text{ ft}$$

Transverse Edge Strip Width (Negative Flexure), $b_e = 0.5*(48.0 + 3.0S)$ AASHTO LRFD 4.6.2.1.4c

$$b_e = 33.0 \text{ in} = 2.75 \text{ ft}$$

$$\text{Shear Lag Multiplier - Top, } \tau_{vt} = 1.20$$

$$\text{Shear Lag Multiplier - Bott., } \tau_{vb} = 1.09$$

$$\text{Local Wheel Patch Stress - Top, } p_w = 4.0 \text{ ksi}$$

Maximum Live Load Positive Flexure - Strength I Limit State

$$\text{Max. Positive Moment, } +M_{LL} = 54.5 \text{ kip-ft} = 653.6 \text{ kip-in}$$

$$\text{Unit Max. Positive Moment} = +M_{LL}/b_e = 19.9 \text{ kip-ft/in} = 19.93 \text{ kip-in/in}$$

$$\text{Unit Deck Section Modulus - Top, } S_{xt} = 22.99 \text{ in}^3/\text{ft} = 1.92 \text{ in}^3/\text{in}$$

$$\textbf{Max. Positive Flexural Stress - Top, } f_{bt} = 16.5 \text{ ksi}$$

$$\text{Unit Deck Section Modulus - Bott., } S_{xb} = 23.49 \text{ in}^3/\text{ft} = 1.96 \text{ in}^3/\text{in}$$

$$\textbf{Max. Positive Flexural Stress - Bott., } f_{bb} = -11.1 \text{ ksi}$$

Maximum Live Load Negative Flexure - Strength I Limit State

$$\text{Max. Positive Moment, } +M_{LL} = -50.3 \text{ kip-ft} = -603.3 \text{ kip-in}$$

$$\text{Unit Max. Positive Moment} = +M_{LL}/b_e = -18.3 \text{ kip-ft/in} = -18.28 \text{ kip-in/in}$$

$$\text{Unit Deck Section Modulus - Top, } S_{xt} = 22.99 \text{ in}^3/\text{ft} = 1.92 \text{ in}^3/\text{in}$$

$$\textbf{Max. Negative Flexural Stress - Top, } f_{bt} = 11.5 \text{ ksi}$$

$$\text{Unit Deck Section Modulus - Bott., } S_{xb} = 23.49 \text{ in}^3/\text{ft} = 1.96 \text{ in}^3/\text{in}$$

$$\textbf{Max. Negative Flexural Stress - Bott., } f_{bb} = -10.2 \text{ ksi}$$

Deck-Stringer Bolted Connection Design

FLORIDA DEPARTMENT OF TRANSPORTATION - BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RETROFIT RESEARCH PROJECT

5-INCH ALUMINUM ORTHOTROPIC DECK-STRINGER CONNECTION

DECK-STRINGER CONNECTION NOTES

- 1 Deck panels are attached to stringers using bolted connection.
- 2 Deck panels are discontinuous at floorbeams and mid-length of stringers.
- 3 A slip-resistant connection for live loading is recommended for the deck to stringer attachment as the high number of repeated cycles of slip (i.e. in the tens-of-millions over a 25 to 75 year period) between the deck and stringers may cause fretting that could wear protective coatings on the stringers needed to prevent corrosion. Composite behavior between deck and stringers is achieved with slip-resistant connection (Class 'B' Slip Coefficient) using 3/4-inch ASTM A 325 high-strength bolts. Deck is considered composite for live load only. Slip is permitted under thermal effects.
- 4 The deck is considered fully composite with the stringers, but with discontinuity at the expansion joints. In addition, the deck bottom plate is bolted directly to the stringer top flange, while the top plate is only attached to the bottom plate by a series of inclined and vertical web members. The above features introduce shear lag effects, which introduce variations in the composite section properties along the length of the stringers. The deck is fully non-composite at the expansion joints and the effective width of the deck increases away from the joints until the full effective width is achieved. Because the top plate is not directly connected to the stringer and is only indirectly connected by the deck web members, additional shear lag effects must be considered for the top plate. A finite-element analysis confirmed that the bottom plate effective width increases linearly from the expansion joints at 45 degree angle each side of the axis of the stringer (i.e. effective width = $2 \times$ distance from the joint.) The top plate effective width increases at a slower rate equal to the square of the fraction of the bottom plate effective width to the full composite width. See Figure 1 below.
- 5 The non-prismatic features introduce differences in how the shear flow between the deck and stringers is calculated compared to typical composite deck and stringer systems, where the shear flow is computed simply as VQ/I . With the aluminum orthotropic deck, shear flow must be determined by computing the rate in change (i.e. slope) of the deck compressive force along the length of the stringers. The compressive force in the deck is computed using AASHTO LRFD live load moments at the Service II Load Combination (both Truck and Tandem Loading with Lane Component), and composite section properties as described above (i.e. based on effective width of the deck, transformed area, and strain compatibility.)
- 6 The pitch of the bolts is a function of the voids in the deck panel, which are typically at 4½" on center. At the end extrusions, bolts must be omitted from the bay with the thicker top and bottom flange. Bolts can be provided each side of the stringer web and at each of the voids if necessary or can be omitted from voids as permitted by calculation. The required pitch can be reduced by increasing the stiffness (i.e. moment of inertia) of the stringer or reducing the stringer spacing.

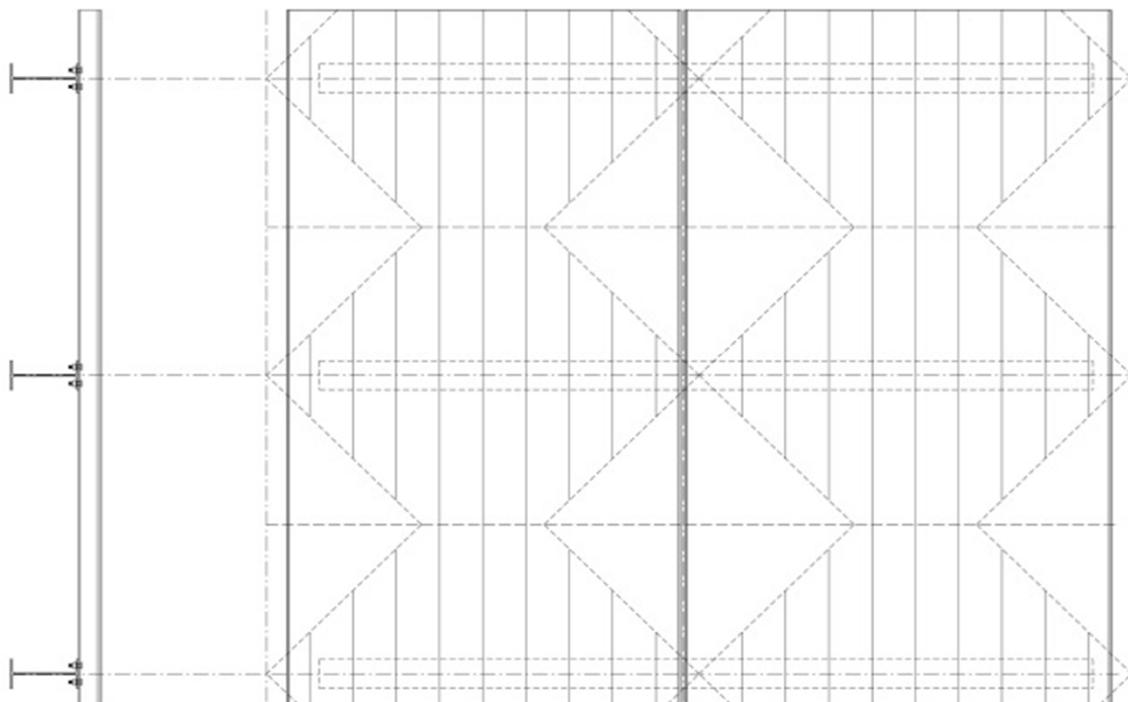


Figure 1- Deck Effective Width Shear Lag Distribution

FLORIDA DEPARTMENT OF TRANSPORTATION - BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RETROFIT RESEARCH PROJECT

5-INCH ALUMINUM ORTHOTROPIC DECK-STRINGER CONNECTION
AASHTO LRFD HL-93 TANDEM LOADING - EXTERIOR STRINGER (LEFT)

COMPUTE LIVE LOAD SHEAR FLOW THRU DECK CONNECTION FASTENERS AT SERVICE II LIMIT STATE

AASHTO LRFD DESIGN LIVE LOADS, LL:	AXLE 1 (kips)	SPACING (ft)	AXLE 2 (kips)	SPACING (ft)	AXLE 3 (kips)	LANE (klf)
Design Truck: Lane Load:	25.0	4.00	25.0			0.64

Dynamic Load Allowance, IM:	0.33
Load Factor, γ_{L1} :	1.30

Service II Limit State

Distribution Factor (1):	0.604	Single Lane
Multi-presence Factor, m :	1.20	Single Lane
Distribution Factor (1):	0.771	Two Lanes
Multi-presence Factor, m :	1.00	Two Lanes

AASHTO LRFD DISTRIBUTION FACTOR:

Lever Rule =	Table 4.6.2.2.3a-1 (Concrete Deck on Steel Beams)
DF = 0.725	Lever Rule - Single Lane (NOTE: S < 6.0' Wheel Line Spacing)
DF = 0.771	Lever Rule - Two Lanes (NOTE: S > 4.0' Wheel Line Spacing)

Use DF = 0.771 Controlling DF

NOTES:

- (1) Distribution Factor per Lever Rule
- (2) Number of Stringers (3) assumes that the deck is typically configured in independent units approximately equal to the lane widths with longitudinal expansion joints along the lane lines.
- (3) Interior stringer controls over exterior stringer for shear connector design.

BRIDGE CONFIGURATION

Stringer Span Length, L =	16.75 ft
Deck Cantilever Length, C =	0.63 ft
Stringer Spacing, S =	6.00 ft
Deck Slab Thickness, t_g =	5 in
Number of Stringers, N_s (2) =	3
Stringer Size:	W 16x50
Stringer Inertia, I_x =	659 in ⁴
Stringer Area, A =	14.7 in ²
Stringer Depth, d =	16.26 in
Steel Modulus of Elasticity, E_{steel} =	29000 ksi
Alum. Deck Top Plate Unit Area =	4.84 in ² per ft
Alum. Deck Top Plate Unit Inertia =	0.066 in ⁴ per ft
Alum. Deck Bott. Plate Unit Area =	5.02 in ² per ft
Alum. Deck Bott. Plate Unit Inertia =	0.073 in ⁴ per ft
Alum. Modulus of Elasticity, E_{alum} =	10100 ksi
Alum. Deck Max. Effective Width, b_e :	3.63 ft
Alum. Deck Top Pl. Transformed Area, A' =	6.11 in ²
Alum. Deck Top Pl. Transformed Inertia, I'_o:	0.08 in ⁴
Alum. Deck Bott. Pl. Transformed Area, A' =	6.34 in ²
Alum. Deck Bott. Pl. Transformed Inertia, I'_o:	0.09 in ⁴

FULL COMPOSITE SECTION PROPERTIES - AT 0.00 L			% Bott. Plate Effective = 0.00%		% Top Plate Effective = 0.00%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	1.0000	0.0000
Stringer	14.7	8.13	119.5	0.00	0.0	659.0				
SUM	14.70	8.13	119.51		0.0	659.0				

$$\begin{aligned}\Sigma A^* &= 0.00 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 0.00 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 659.0 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.05 L			% Bott. Plate Effective = 40.34%		% Top Plate Effective = 16.28%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	1.00	21.06	21.0	11.05	121.6	0.0	1.4625	0.4034	0.4034	0.1628
Transformed Deck Bott. Plate	2.56	16.47	42.1	6.47	106.9	0.0	1.4625	0.4034	1.0000	0.4034
Stringer	14.7	8.13	119.5	1.87	51.6	659.0				
SUM	18.25	10.00	182.59		280.1	659.1				

$$\begin{aligned}\Sigma A^* &= 3.55 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.54 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 939.2 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.10 L			% Bott. Plate Effective = 63.45%		% Top Plate Effective = 40.26%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	2.46	21.06	51.8	9.84	238.5	0.0	2.3000	0.6345	0.6345	0.4026
Transformed Deck Bott. Plate	4.02	16.47	66.2	5.25	111.0	0.1	2.3000	0.6345	1.0000	0.6345
Stringer	14.7	8.13	119.5	3.09	140.0	659.0				
SUM	21.18	11.22	237.58		489.4	659.1				

$$\begin{aligned}\Sigma A^* &= 6.48 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 45.36 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1148.4 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.15 L			% Bott. Plate Effective = 86.55%		% Top Plate Effective = 74.91%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	4.58	21.06	96.5	8.69	345.9	0.1	3.1375	0.8655	0.8655	0.7491
Transformed Deck Bott. Plate	5.49	16.47	90.4	4.10	92.3	0.1	3.1375	0.8655	1.0000	0.8655
Stringer	14.7	8.13	119.5	4.24	264.1	659.0				
SUM	24.77	12.37	306.32		702.2	659.1				

$$\begin{aligned}\Sigma A^* &= 10.07 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 62.30 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1361.4 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.20 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	4.86	346.9	659.0				
SUM	27.15	12.99	352.67		822.0	659.2				

$$\begin{aligned}\Sigma A^* &= 12.45 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 71.41 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1481.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.25 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	4.86	346.9	659.0				
SUM	27.15	12.99	352.67		822.0	659.2				

$$\begin{aligned}\Sigma A^* &= 12.45 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 71.41 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1481.1 \text{ in}^4\end{aligned}$$

Effective Slab Width Fraction of Full Fraction of Deck Total Fraction of

FULL COMPOSITE SECTION PROPERTIES - AT 0.30 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		with Shear Lag b_e'	Effective Slab Width b_e'	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	4.86	346.9	659.0				
SUM	27.15	12.99	352.67		822.0	659.2				

$$\begin{aligned}\Sigma A^* &= 12.45 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 71.41 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1481.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.35 L			% Bott. Plate Effective = 86.55%		% Top Plate Effective = 74.91%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width b_e'	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	4.58	21.06	96.5	8.69	345.9	0.1	3.1375	0.8655	0.8655	0.7491
Transformed Deck Bott. Plate	5.49	16.47	90.4	4.10	92.3	0.1	3.1375	0.8655	1.0000	0.8655
Stringer	14.7	8.13	119.5	4.24	264.1	659.0				
SUM	24.77	12.37	306.32		702.2	659.1				

$$\begin{aligned}\Sigma A^* &= 10.07 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 62.30 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1361.4 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.40 L			% Bott. Plate Effective = 63.45%		% Top Plate Effective = 40.26%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width b_e'	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	2.46	21.06	51.8	9.84	238.5	0.0	2.3000	0.6345	0.6345	0.4026
Transformed Deck Bott. Plate	4.02	16.47	66.2	5.25	111.0	0.1	2.3000	0.6345	1.0000	0.6345
Stringer	14.7	8.13	119.5	3.09	140.0	659.0				
SUM	21.18	11.22	237.58		489.4	659.1				

$$\begin{aligned}\Sigma A^* &= 6.48 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 45.36 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1148.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.45 L			% Bott. Plate Effective = 40.34%		% Top Plate Effective = 16.28%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width b_e'	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	1.00	21.06	21.0	11.05	121.6	0.0	1.4625	0.4034	0.4034	0.1628
Transformed Deck Bott. Plate	2.56	16.47	42.1	6.47	106.9	0.0	1.4625	0.4034	1.0000	0.4034
Stringer	14.7	8.13	119.5	1.87	51.6	659.0				
SUM	18.25	10.00	182.59		280.1	659.1				

$$\begin{aligned}\Sigma A^* &= 3.55 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.54 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 939.2 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.50 L			% Bott. Plate Effective = 0.00%		% Top Plate Effective = 0.00%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width b_e'	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	1.0000	0.0000
Stringer	14.7	8.13	119.5	0.00	0.0	659.0				
SUM	14.70	8.13	119.51		0.0	659.0				

$$\begin{aligned}\Sigma A^* &= 0.00 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 0.00 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 659.0 \text{ in}^4\end{aligned}$$

Effective Slab Width Fraction of Full Fraction of Deck Total Fraction of

FULL COMPOSITE SECTION PROPERTIES - AT 0.55 L			% Bott. Plate Effective = 40.34%		% Top Plate Effective = 16.28%		with Shear Lag b_e'	Effective Slab Width b_e'	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	1.00	21.06	21.0	11.05	121.6	0.0	1.4625	0.4034	0.4034	0.1628
Transformed Deck Bott. Plate	2.56	16.47	42.1	6.47	106.9	0.0	1.4625	0.4034	1.0000	0.4034
Stringer	14.7	8.13	119.5	1.87	51.6	659.0				
SUM	18.25	10.00	182.59		280.1	659.1				

$$\begin{aligned}\Sigma A^* &= 3.55 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.54 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 939.2 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.60 L			% Bott. Plate Effective = 63.45%		% Top Plate Effective = 40.26%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	2.46	21.06	51.8	9.84	238.5	0.0	2.3000	0.6345	0.6345	0.4026
Transformed Deck Bott. Plate	4.02	16.47	66.2	5.25	111.0	0.1	2.3000	0.6345	1.0000	0.6345
Stringer	14.7	8.13	119.5	3.09	140.0	659.0				
SUM	21.18	11.22	237.58		489.4	659.1				

$$\begin{aligned}\Sigma A^* &= 6.48 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 45.36 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1148.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.65 L			% Bott. Plate Effective = 86.55%		% Top Plate Effective = 74.91%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	4.58	21.06	96.5	8.69	345.9	0.1	3.1375	0.8655	0.8655	0.7491
Transformed Deck Bott. Plate	5.49	16.47	90.4	4.10	92.3	0.1	3.1375	0.8655	1.0000	0.8655
Stringer	14.7	8.13	119.5	4.24	264.1	659.0				
SUM	24.77	12.37	306.32		702.2	659.1				

$$\begin{aligned}\Sigma A^* &= 10.07 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 62.30 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1361.4 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.70 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	4.86	346.9	659.0				
SUM	27.15	12.99	352.67		822.0	659.2				

$$\begin{aligned}\Sigma A^* &= 12.45 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 71.41 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1481.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.75 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	4.86	346.9	659.0				
SUM	27.15	12.99	352.67		822.0	659.2				

$$\begin{aligned}\Sigma A^* &= 12.45 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 71.41 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1481.1 \text{ in}^4\end{aligned}$$

Effective Slab Width Fraction of Full Fraction of Deck Total Fraction of

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.80 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		with Shear Lag b_e'	Effective Slab Width b_e'	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	4.86	346.9	659.0				
SUM	27.15	12.99	352.67		822.0	659.2				

$$\begin{aligned}\Sigma A^* &= 12.45 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 71.41 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1481.1 \text{ in}^4\end{aligned}$$

FULL COMPOSITE SECTION PROPERTIES - AT 0.85 L			% Bott. Plate Effective = 86.55%		% Top Plate Effective = 74.91%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width b_e'	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	4.58	21.06	96.5	8.69	345.9	0.1	3.1375	0.8655	0.8655	0.7491
Transformed Deck Bott. Plate	5.49	16.47	90.4	4.10	92.3	0.1	3.1375	0.8655	1.0000	0.8655
Stringer	14.7	8.13	119.5	4.24	264.1	659.0				
SUM	24.77	12.37	306.32		702.2	659.1				

$$\begin{aligned}\Sigma A^* &= 10.07 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 62.30 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1361.4 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.90 L			% Bott. Plate Effective = 63.45%		% Top Plate Effective = 40.26%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width b_e'	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	2.46	21.06	51.8	9.84	238.5	0.0	2.3000	0.6345	0.6345	0.4026
Transformed Deck Bott. Plate	4.02	16.47	66.2	5.25	111.0	0.1	2.3000	0.6345	1.0000	0.6345
Stringer	14.7	8.13	119.5	3.09	140.0	659.0				
SUM	21.18	11.22	237.58		489.4	659.1				

$$\begin{aligned}\Sigma A^* &= 6.48 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 45.36 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1148.5 \text{ in}^4\end{aligned}$$

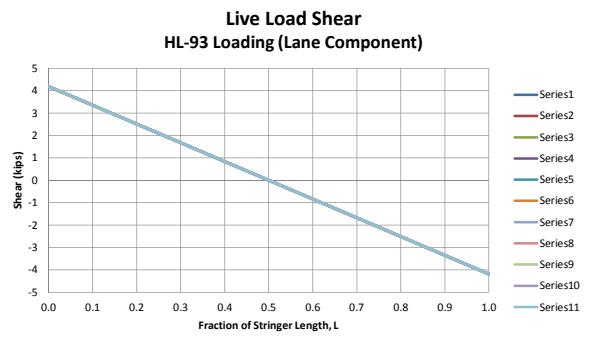
PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.95 L			% Bott. Plate Effective = 40.34%		% Top Plate Effective = 16.28%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width b_e'	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	1.00	21.06	21.0	11.05	121.6	0.0	1.4625	0.4034	0.4034	0.1628
Transformed Deck Bott. Plate	2.56	16.47	42.1	6.47	106.9	0.0	1.4625	0.4034	1.0000	0.4034
Stringer	14.7	8.13	119.5	1.87	51.6	659.0				
SUM	18.25	10.00	182.59		280.1	659.1				

$$\begin{aligned}\Sigma A^* &= 3.55 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.54 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 939.2 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 1.00 L			% Bott. Plate Effective = 0.00%		% Top Plate Effective = 0.00%		Effective Slab Width with Shear Lag b_e'	Fraction of Full Effective Slab Width b_e'	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad^2	I_o				
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	1.0000	0.0000
Stringer	14.7	8.13	119.5	0.00	0.0	659.0				
SUM	14.70	8.13	119.51		0.0	659.0				

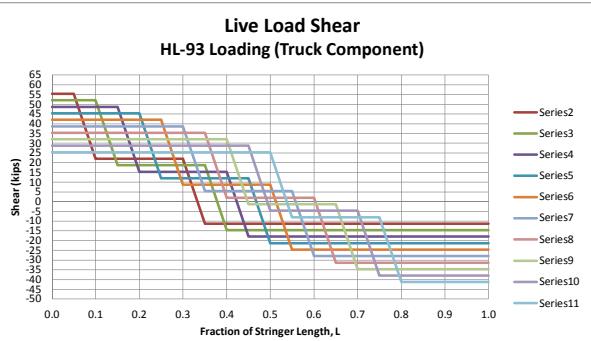
$$\begin{aligned}\Sigma A^* &= 0.00 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 0.00 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 659.0 \text{ in}^4\end{aligned}$$

LIVE LOAD SHEAR, $\gamma_{LL}V_{LL}$
LANE LOADING COMPONENT



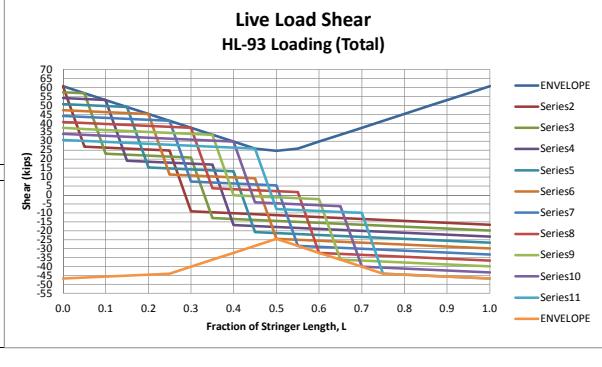
LIVE LOAD SHEAR, $\gamma_{LL}V_{LL}$
TRUCK LOADING COMPONENT

LOCATION	LOCATION (ft)	LOAD CASE 1 AXLE 1 at 0.05 SHEAR, $Y_{LL}V_{LL}$ (kips)	LOAD CASE 2 AXLE 1 at 0.10 SHEAR, $Y_{LL}V_{LL}$ (kips)	LOAD CASE 3 AXLE 1 at 0.15 SHEAR, $Y_{LL}V_{LL}$ (kips)	LOAD CASE 4 AXLE 1 at 0.20 SHEAR, $Y_{LL}V_{LL}$ (kips)	LOAD CASE 5 AXLE 1 at 0.25 SHEAR, $Y_{LL}V_{LL}$ (kips)	LOAD CASE 6 AXLE 1 at 0.30 SHEAR, $Y_{LL}V_{LL}$ (kips)	LOAD CASE 7 AXLE 1 at 0.35 SHEAR, $Y_{LL}V_{LL}$ (kips)	LOAD CASE 8 AXLE 1 at 0.40 SHEAR, $Y_{LL}V_{LL}$ (kips)	LOAD CASE 9 AXLE 1 at 0.45 SHEAR, $Y_{LL}V_{LL}$ (kips)	LOAD CASE 10 AXLE 1 at 0.50 SHEAR, $Y_{LL}V_{LL}$ (kips)	
		R _A	55.3	52.0	48.7	45.4	42.0	38.7	35.4	32.0	28.7	25.4
0.00	0.000	55.3	52.0	48.7	45.4	42.0	38.7	35.4	32.0	28.7	25.4	
0.05	0.838	22.0	52.0	48.7	45.4	42.0	38.7	35.4	32.0	28.7	25.4	
0.10	1.675	22.0	18.7	48.7	45.4	42.0	38.7	35.4	32.0	28.7	25.4	
0.15	2.513	22.0	18.7	15.4	45.4	42.0	38.7	35.4	32.0	28.7	25.4	
0.20	3.350	22.0	18.7	15.4	12.0	42.0	38.7	35.4	32.0	28.7	25.4	
0.25	4.188	22.0	18.7	15.4	12.0	8.7	38.7	35.4	32.0	28.7	25.4	
0.30	5.025	-11.3	18.7	15.4	12.0	8.7	5.4	35.4	32.0	28.7	25.4	
0.35	5.863	-11.3	-14.6	15.4	12.0	8.7	5.4	2.0	32.0	28.7	25.4	
0.40	6.700	-11.3	-14.6	-18.0	12.0	8.7	5.4	2.0	-1.3	28.7	25.4	
0.45	7.538	-11.3	-14.6	-18.0	-21.3	8.7	5.4	2.0	-1.3	-4.6	25.4	
0.50	8.375	-11.3	-14.6	-18.0	-21.3	-24.6	5.4	2.0	-1.3	-4.6	-8.0	
0.55	9.213	-11.3	-14.6	-18.0	-21.3	-24.6	-27.9	2.0	-1.3	-4.6	-8.0	
0.60	10.050	-11.3	-14.6	-18.0	-21.3	-24.6	-27.9	-31.3	-1.3	-4.6	-8.0	
0.65	10.888	-11.3	-14.6	-18.0	-21.3	-24.6	-27.9	-31.3	-34.6	-4.6	-8.0	
0.70	11.725	-11.3	-14.6	-18.0	-21.3	-24.6	-27.9	-31.3	-34.6	-37.9	-8.0	
0.75	12.563	-11.3	-14.6	-18.0	-21.3	-24.6	-27.9	-31.3	-34.6	-37.9	-41.3	
0.80	13.400	-11.3	-14.6	-18.0	-21.3	-24.6	-27.9	-31.3	-34.6	-37.9	-41.3	
0.85	14.238	-11.3	-14.6	-18.0	-21.3	-24.6	-27.9	-31.3	-34.6	-37.9	-41.3	
0.90	15.075	-11.3	-14.6	-18.0	-21.3	-24.6	-27.9	-31.3	-34.6	-37.9	-41.3	
0.95	15.913	-11.3	-14.6	-18.0	-21.3	-24.6	-27.9	-31.3	-34.6	-37.9	-41.3	
1.00	16.750	-11.3	-14.6	-18.0	-21.3	-24.6	-27.9	-31.3	-34.6	-37.9	-41.3	
		R _a	11.3	14.6	18.0	21.3	24.6	27.9	31.3	34.6	37.9	41.3

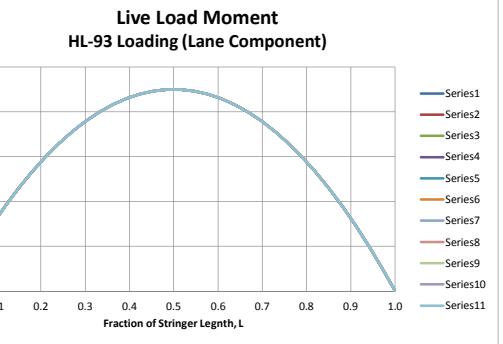


LIVE LOAD SHEAR, $\gamma_{LL}V_{LL}$
TOTAL LOADING

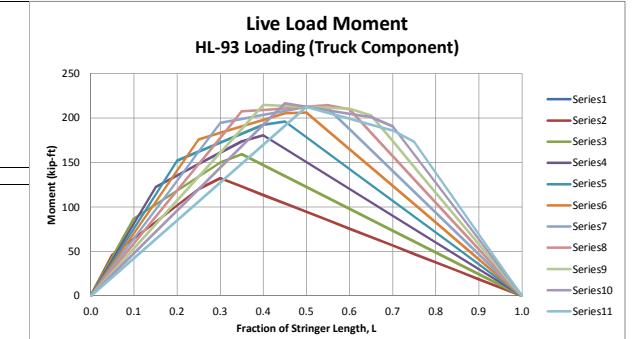
LOCATION	LOCATION (ft)	ABSOLUTE ENVELOPE			NEGATIVE ENVELOPE			POSITIVE ENVELOPE			LOAD CASE 1	LOAD CASE 2	LOAD CASE 3	LOAD CASE 4	LOAD CASE 5	LOAD CASE 6	LOAD CASE 7	LOAD CASE 8	LOAD CASE 9	LOAD CASE 10
		SHEAR, $\gamma_{LL}V_{LL}$	AXLE 1 at 0.05	AXLE 1 at 0.10	AXLE 1 at 0.15	AXLE 1 at 0.20	AXLE 1 at 0.25	AXLE 1 at 0.30	AXLE 1 at 0.35	AXLE 1 at 0.40	AXLE 1 at 0.45	AXLE 1 at 0.50								
R _A		60.7	16.7	60.7	60.7	57.4	54.1	50.7	47.4	44.1	40.7	37.4	34.1	30.7						
0.00	0.000	60.7	-46.6	60.7	60.7	57.4	54.1	50.7	47.4	44.1	40.7	37.4	34.1	30.7						
0.05	0.838	56.8	-46.1	56.8	26.9	56.8	53.5	50.2	46.9	43.5	40.2	36.9	33.5	30.2						
0.10	1.675	53.0	-45.6	53.0	26.3	23.0	53.0	49.6	46.3	43.0	39.7	36.3	33.0	29.7						
0.15	2.513	49.1	-45.0	49.1	25.8	22.5	19.1	49.1	45.8	42.4	39.1	35.8	32.5	29.1						
0.20	3.350	45.2	-44.5	45.2	25.3	21.9	18.6	15.3	45.2	41.9	38.6	35.2	31.9	28.6						
0.25	4.188	44.0	-44.0	41.4	24.7	21.4	18.1	14.7	11.4	41.4	38.0	34.7	31.4	28.0						
0.30	5.025	40.1	-40.1	37.5	-9.1	20.8	17.5	14.2	10.9	7.5	37.5	34.2	30.8	27.5						
0.35	5.863	36.2	-36.2	33.6	-9.7	-13.0	17.0	13.6	10.3	7.0	3.7	33.6	30.3	27.0						
0.40	6.700	32.4	-32.4	29.8	-10.2	-13.5	-16.9	13.1	9.8	6.4	3.1	-0.2	29.8	26.4						
0.45	7.538	28.5	-28.5	25.9	-10.8	-14.1	-17.4	-20.7	9.2	5.9	2.6	-0.8	-4.1	25.9						
0.50	8.375	24.6	-24.6	24.6	-11.3	-14.6	-18.0	-21.3	-24.6	5.4	2.0	-1.3	-4.6	25.9						
R _B		60.7	16.7	60.7	16.7	20.0	23.3	26.7	30.0	33.3	36.6	40.0	43.3	46.6						



LIVE LOAD MOMENT, $\gamma_{LL} M_{LL}$
LANE LOADING COMPONENT



LIVE LOAD MOMENT, $\gamma_{LL} M_{LL}$
TRUCK LOADING COMPONENT

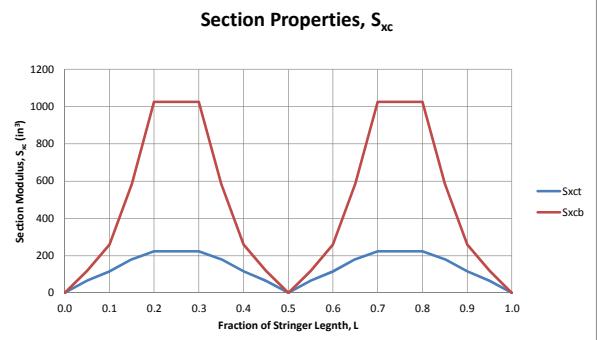


LIVE LOAD MOMENT, $Y_{LL}M_{LL}$
TOTAL LOADING COMPONENT

LOCATION	LOCATION (ft)	ABSOLUTE ENVELOPE			NEGATIVE ENVELOPE			POSITIVE ENVELOPE			LOAD CASE 1	LOAD CASE 2	LOAD CASE 3	LOAD CASE 4	LOAD CASE 5	LOAD CASE 6	LOAD CASE 7	LOAD CASE 8	LOAD CASE 9	LOAD CASE 10
		MOMENT, $Y_{LL}M_{LL}$	AXLE 1 at 0.05	AXLE 1 at 0.10	AXLE 1 at 0.15	AXLE 1 at 0.20	AXLE 1 at 0.25	AXLE 1 at 0.30	AXLE 1 at 0.35	AXLE 1 at 0.40	AXLE 1 at 0.45	AXLE 1 at 0.50								
R _A	0.00	0.000	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
	0.05	0.838	50.6	13.7	50.6	47.8	45.0	42.3	39.5	36.7	33.9	31.1	28.3	25.5						
	0.10	1.675	95.2	27.0	95.2	72.9	95.2	89.6	84.1	78.5	72.9	67.3	61.7	56.2	50.6					
	0.15	2.513	133.8	39.8	133.8	94.7	114.3	133.8	125.4	117.0	108.7	100.3	91.9	83.6	75.2					
	0.20	3.350	166.3	52.2	166.3	116.1	132.8	149.6	166.3	155.2	144.0	132.8	121.7	110.5	99.4					
	0.25	4.188	192.8	64.1	192.8	137.0	151.0	164.9	178.9	192.8	178.9	164.9	151.0	137.0	123.1					
	0.30	5.025	213.3	75.6	213.3	151.2	168.7	179.8	191.0	202.1	213.3	196.6	179.8	163.1	146.3					
	0.35	5.863	227.7	86.6	227.7	143.4	179.6	194.3	202.6	211.0	219.4	227.7	208.2	188.7	169.1					
	0.40	6.700	236.2	97.2	236.2	135.0	168.5	202.0	213.8	219.4	225.0	230.6	236.2	213.8	191.5					
	0.45	7.538	238.5	107.4	238.5	126.3	157.0	187.6	218.3	227.4	230.2	233.0	235.7	238.5	213.4					
	0.50	8.375	234.9	117.0	234.9	117.0	144.9	172.8	200.7	228.6	234.9	234.9	234.9	234.9	234.9					
R _B	0.55	9.213	238.5	107.4	238.5	107.4	132.5	157.6	182.7	207.8	232.9	236.4	233.6	230.8	228.0					
	0.60	10.050	236.2	97.2	236.2	97.2	119.5	141.9	164.2	186.5	208.8	231.2	231.8	226.2	220.7					
	0.65	10.888	227.7	86.6	227.7	86.6	106.2	125.7	145.2	164.8	184.3	203.8	223.4	221.2	212.9					
	0.70	11.725	213.3	75.6	213.3	75.6	92.4	109.1	125.8	142.6	159.3	176.1	192.8	209.6	204.6					
	0.75	12.563	192.8	64.1	192.8	64.1	78.1	92.0	106.0	119.9	133.9	147.8	161.8	175.8	189.7					
	0.80	13.400	166.3	52.2	166.3	52.2	63.4	74.5	85.7	96.9	108.0	119.2	130.3	141.5	152.7					
	0.85	14.238	133.8	39.8	133.8	39.8	48.2	56.6	64.9	73.3	81.7	90.1	98.4	106.8	115.2					
	0.90	15.075	95.2	27.0	95.2	27.0	32.6	38.2	43.7	49.3	54.9	60.5	66.1	71.7	77.2					
	0.95	15.913	50.6	13.7	50.6	13.7	16.5	19.3	22.1	24.9	27.7	30.5	33.3	36.1	38.8					
	1.00	16.750	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0					



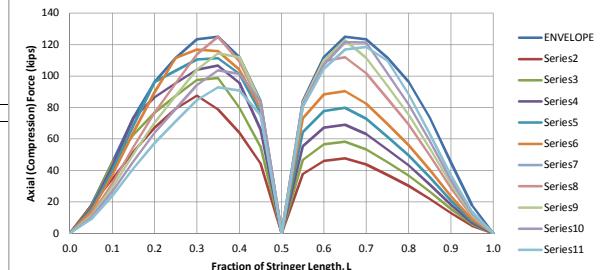
LIVE LOAD DECK TOP PLATE STRESS, $\gamma_{LL}\sigma_{LL}$



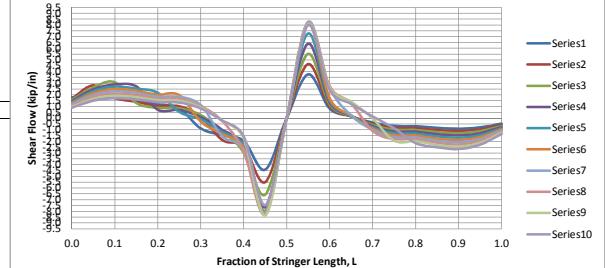
LIVE LOAD DECK BOTTOM PLATE STRESS, $\gamma_{LL}\sigma_{LL}$

LIVE LOAD DECK COMPRESSIVE FORCE, $Y_{LL}P_{LL}$ deck

LOCATION	LOCATION (ft)	$A_{deck\ top}$ (in ²)	$A_{deck\ bott}$ (in ²)	ENVELOPE FORCE, $Y_{LL}P_{LL}$ (kips)	LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
					FORCE, $Y_{LL}P_{LL}$ (kips)									
R_A														
0.00	0.000	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.05	0.838	1.00	2.56	17.8	17.8	16.8	15.8	14.9	13.9	12.9	11.9	10.9	10.0	9.0
0.10	1.675	2.46	4.02	45.1	34.5	45.1	42.5	39.8	37.2	34.5	31.9	29.3	26.6	24.0
0.15	2.513	4.58	5.49	73.5	52.0	62.7	73.5	68.9	64.3	59.7	55.1	50.5	45.9	41.3
0.20	3.350	6.11	6.34	96.2	67.2	76.9	86.5	96.2	89.8	83.3	76.9	70.4	63.9	57.5
0.25	4.188	6.11	6.34	111.6	79.3	87.3	95.4	103.5	111.6	103.5	95.4	87.3	79.3	71.2
0.30	5.025	6.11	6.34	123.4	87.5	97.6	104.0	110.5	117.0	123.4	113.7	104.0	94.4	84.7
0.35	5.863	4.58	5.49	125.1	78.7	98.7	106.7	111.3	115.9	120.5	125.1	114.3	103.6	92.9
0.40	6.700	2.46	4.02	111.9	64.0	79.9	95.7	101.3	104.0	106.6	109.3	111.9	101.3	90.8
0.45	7.538	1.00	2.56	83.9	44.4	55.2	66.0	76.8	80.0	81.0	82.0	83.9	75.1	
0.50	8.375	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
R_B														
0.55	9.213	1.00	2.56	83.9	37.8	46.6	55.4	64.3	73.1	82.0	83.2	82.2	81.2	80.2
0.60	10.050	2.46	4.02	111.9	46.1	56.7	67.2	77.8	88.4	99.0	109.5	109.9	107.2	104.6
0.65	10.888	4.58	5.49	125.1	47.6	58.3	69.0	79.8	90.5	101.2	111.9	122.7	121.5	116.9
0.70	11.725	6.11	6.34	123.4	43.7	53.4	63.1	72.8	82.5	92.2	101.9	111.6	121.2	118.4
0.75	12.563	6.11	6.34	111.6	37.1	45.2	53.3	61.3	69.4	77.5	85.5	93.6	101.7	109.8
0.80	13.400	6.11	6.34	96.2	30.2	36.7	43.1	49.6	56.0	62.5	69.0	75.4	81.9	88.3
0.85	14.238	4.58	5.49	73.5	21.9	26.5	31.1	35.7	40.3	44.9	49.5	54.1	58.7	63.3
0.90	15.075	2.46	4.02	45.1	12.8	15.4	18.1	20.7	23.4	26.0	28.7	31.3	34.0	36.6
0.95	15.913	1.00	2.56	17.8	4.8	5.8	6.8	7.8	8.8	9.7	10.7	11.7	12.7	13.7
1.00	16.750	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0

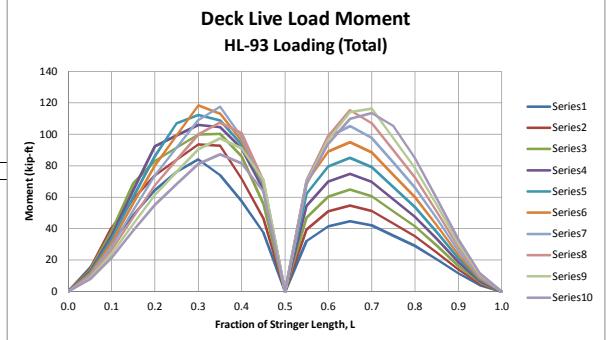
Deck Live Load Axial (Compression) Force
HL-93 Loading (Total)LIVE LOAD DECK CONNECTION SHEAR FLOW, $Y_{LL}q_{LL}$ deck

LOCATION	LOCATION (ft)	NEGATIVE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	POSITIVE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	ABSOLUTE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
					SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)									
R_A														
0.00	0.000	-1.36	1.77	1.77	1.67	1.58	1.48	1.38	1.28	1.19	1.09	0.99	0.89	
0.05	0.838	-2.28	2.82	2.82	1.67	2.82	2.65	2.48	2.32	2.15	1.99	1.82	1.66	1.49
0.10	1.675	-2.65	3.08	3.08	1.74	1.75	3.08	2.89	2.70	2.50	2.31	2.11	1.92	1.72
0.15	2.513	-2.50	2.72	2.72	1.51	1.40	1.30	2.72	2.54	2.35	2.17	1.98	1.80	1.61
0.20	3.350	-2.13	2.17	2.17	1.20	1.04	0.88	0.72	2.17	2.01	1.85	1.69	1.53	1.37
0.25	4.188	-1.95	1.98	1.98	0.82	1.02	0.86	0.70	0.54	1.98	1.82	1.66	1.50	1.34
0.30	5.025	-1.11	1.13	1.13	-0.87	0.11	0.26	0.08	-0.11	-0.29	1.13	1.03	0.92	0.82
0.35	5.863	-1.87	1.42	1.42	-1.47	-1.87	-1.09	-0.99	-1.18	-1.38	-1.57	-0.24	-0.23	-0.21
0.40	6.700	-2.96	2.75	2.96	-1.95	-2.45	-2.96	-2.44	-2.39	-2.55	-2.72	-2.88	-1.73	-1.56
0.45	7.538	-8.35	8.28	8.35	-4.42	-5.49	-6.57	-7.64	-7.96	-8.06	-8.16	-8.25	-8.35	-7.47
0.50	8.375	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
R_B														
0.55	9.213	-8.35	8.28	8.35	3.76	4.64	5.52	6.40	7.28	8.15	8.28	8.18	8.08	7.98
0.60	10.050	-2.96	2.75	2.96	0.83	1.00	1.17	1.35	1.52	1.69	2.62	2.75	2.59	2.42
0.65	10.888	-1.87	1.42	1.87	0.15	0.16	0.18	0.19	0.21	0.22	0.24	1.27	1.42	1.23
0.70	11.725	-1.11	1.13	1.13	-0.38	-0.49	-0.59	-0.69	-0.80	-0.90	-1.00	-1.11	-0.03	0.15
0.75	12.563	-1.95	1.98	1.98	-0.66	-0.82	-0.98	-1.14	-1.30	-1.46	-1.62	-1.79	-1.95	-0.86
0.80	13.400	-2.13	2.17	2.17	-0.69	-0.85	-1.01	-1.17	-1.33	-1.49	-1.65	-1.81	-1.97	-2.13
0.85	14.238	-2.50	2.72	2.72	-0.83	-1.01	-1.20	-1.38	-1.57	-1.75	-1.94	-2.12	-2.31	-2.50
0.90	15.075	-2.65	3.08	3.08	-0.90	-1.10	-1.29	-1.49	-1.68	-1.87	-2.07	-2.26	-2.46	-2.65
0.95	15.913	-2.28	2.82	2.82	-0.79	-0.96	-1.12	-1.29	-1.45	-1.62	-1.79	-1.95	-2.12	-2.28
1.00	16.750	-1.36	1.77	1.77	-0.48	-0.58	-0.68	-0.77	-0.87	-0.97	-1.07	-1.16	-1.26	-1.36

Deck to Stringer Connection Live Load Shear Flow
HL-93 Loading (Total)

LIVE LOAD DECK MOMENT, $\gamma_{LL} M_{LL,deck}$

LOCATION	LOCATION (ft)	$y_{deck-top}$ (in)	$y_{deck-bottom}$ (in)	LOAD CASE 1 AXLE 1 at 0.05		LOAD CASE 2 AXLE 1 at 0.10		LOAD CASE 3 AXLE 1 at 0.15		LOAD CASE 4 AXLE 1 at 0.20		LOAD CASE 5 AXLE 1 at 0.25		LOAD CASE 6 AXLE 1 at 0.30		LOAD CASE 7 AXLE 1 at 0.35		LOAD CASE 8 AXLE 1 at 0.40		LOAD CASE 9 AXLE 1 at 0.45		LOAD CASE 10 AXLE 1 at 0.50	
				MOMENT, $\gamma_{LL} M_{LL,deck}$ (kip-ft)																			
R_A																							
0.00	0.000	12.93	8.34	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
0.05	0.838	12.93	8.34	15.1	14.3	13.4	12.6	11.8	10.9	10.1	9.3	8.4	7.6										
0.10	1.675	12.93	8.34	31.1	40.6	38.2	35.8	33.4	31.1	28.7	26.3	23.9	21.6										
0.15	2.513	12.93	8.34	48.9	58.9	69.0	64.7	60.4	56.1	51.7	47.4	43.1	38.8										
0.20	3.350	12.93	8.34	64.4	73.7	83.0	92.3	86.1	79.9	73.7	67.5	61.3	55.1										
0.25	4.188	12.93	8.34	76.0	83.8	91.5	99.3	107.0	99.3	91.5	83.8	76.0	68.3										
0.30	5.025	12.93	8.34	83.9	93.6	99.8	106.0	112.2	118.4	109.1	99.8	90.5	81.2										
0.35	5.863	12.93	8.34	74.0	92.7	100.2	104.5	108.8	113.2	117.5	107.4	97.3	87.2										
0.40	6.700	12.93	8.34	57.5	71.8	86.1	91.1	93.5	95.9	98.3	100.6	91.1	81.6										
0.45	7.538	12.93	8.34	37.7	46.8	56.0	65.1	67.8	68.7	69.5	70.3	71.2	63.7										
0.50	8.375	12.93	8.34	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0										
R_B																							
0.55	9.213	12.93	8.34	32.0	39.5	47.0	54.5	62.0	69.5	70.5	69.7	68.8	68.0										
0.60	10.050	12.93	8.34	41.4	50.9	60.5	70.0	79.5	89.0	98.5	98.8	96.4	94.0										
0.65	10.888	12.93	8.34	44.7	54.8	64.8	74.9	85.0	95.1	105.1	115.2	114.1	109.8										
0.70	11.725	12.93	8.34	42.0	51.3	60.5	69.8	79.1	88.4	97.7	107.0	116.3	113.6										
0.75	12.563	12.93	8.34	35.6	43.3	51.1	58.8	66.6	74.3	82.0	89.8	97.5	105.3										
0.80	13.400	12.93	8.34	29.0	35.2	41.4	47.6	53.8	59.9	66.1	72.3	78.5	84.7										
0.85	14.238	12.93	8.34	20.5	24.9	29.2	33.5	37.8	42.1	46.5	50.8	55.1	59.4										
0.90	15.075	12.93	8.34	11.5	13.9	16.3	18.6	21.0	23.4	25.8	28.2	30.5	32.9										
0.95	15.913	12.93	8.34	4.1	4.9	5.8	6.6	7.4	8.3	9.1	9.9	10.8	11.6										
1.00	16.750	12.93	8.34	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0										

LIVE LOAD STRINGER MOMENT, $\gamma_{LL} M_{LL,stringer}$

LOCATION	LOCATION (ft)	LOAD CASE 1 AXLE 1 at 0.05		LOAD CASE 2 AXLE 1 at 0.10		LOAD CASE 3 AXLE 1 at 0.15		LOAD CASE 4 AXLE 1 at 0.20		LOAD CASE 5 AXLE 1 at 0.25		LOAD CASE 6 AXLE 1 at 0.30		LOAD CASE 7 AXLE 1 at 0.35		LOAD CASE 8 AXLE 1 at 0.40		LOAD CASE 9 AXLE 1 at 0.45		LOAD CASE 10 AXLE 1 at 0.50			
		MOMENT, $\gamma_{LL} M_{LL,deck}$ (kip-ft)																					
R_A																							
0.00	0.000	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
0.05	0.838	35.5	33.6	31.6	29.7	27.7	25.7	23.8	21.8	19.9	17.9												
0.10	1.675	41.8	54.6	51.4	48.2	45.0	41.8	38.6	35.4	32.2	29.0												
0.15	2.513	45.9	55.3	64.8	60.7	56.7	52.6	48.6	44														

SHEAR FLOW SLIP RESISTANCE

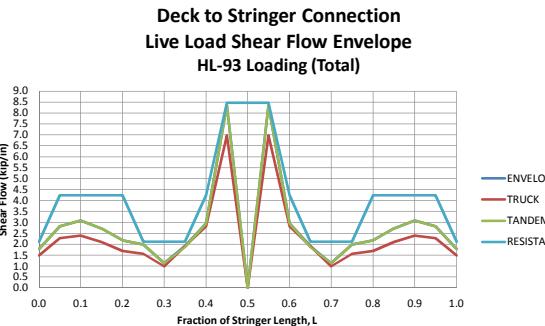
AASHTO LRFD Design Values

$R_t = R_o$

$R_n = K_h K_s N_p P_t$

$\phi_b =$	0.80			
$P_t =$	28 kips	AASHTO LRFD Table 6.13.2.8-1 (3/4" ASTM A325 Bolt)		
$K_h =$	0.85	AASHTO LRFD Table 6.13.2.8-2 (Std. Oversize Holes)		
$K_s =$	0.50	AASHTO LRFD Table 6.13.2.8-3 (Class 'B' Surface Condition)		
$N_p =$	1			
$R_t =$	11.9 kips/bolt		PITCH, p	SHEAR FLOW RESISTANCE, ϕq_r
$\phi R_n =$	9.52 kips/bolt	(in)	(kips/in)	
$N_b =$	2			
		2.25	8.46	
		4.5	4.23	
		9.0	2.12	
		13.5	1.41	
		18.0	1.06	

LOCATION	LOCATION (ft)	HL-93 TANDEM		HL-93 TRUCK		PITCH (in)	RESISTANCE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)
		ABSOLUTE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)					
R_A							
0.00	0.000	1.77	1.48	1.77	9.00	2.12	
0.05	0.838	2.82	2.27	2.82	4.50	4.23	
0.10	1.675	3.08	2.39	3.08	4.50	4.23	
0.15	2.513	2.72	2.10	2.72	4.50	4.23	
0.20	3.350	2.17	1.68	2.17	4.50	4.23	
0.25	4.188	1.98	1.56	1.98	9.00	2.12	
0.30	5.025	1.13	0.99	1.13	9.00	2.12	
0.35	5.863	1.87	1.91	1.91	9.00	2.12	
0.40	6.700	2.96	2.82	2.96	4.50	4.23	
0.45	7.538	8.35	6.97	8.35	2.25	8.46	
0.50	8.375	0.00	0.00	0.00	2.25	8.46	
0.55	9.213	8.35	6.97	8.35	2.25	8.46	
0.60	10.050	2.96	2.82	2.96	4.50	4.23	
0.65	10.888	1.87	1.91	1.91	9.00	2.12	
0.70	11.725	1.13	0.99	1.13	9.00	2.12	
0.75	12.563	1.98	1.56	1.98	9.00	2.12	
0.80	13.400	2.17	1.68	2.17	4.50	4.23	
0.85	14.238	2.72	2.10	2.72	4.50	4.23	
0.90	15.075	3.08	2.39	3.08	4.50	4.23	
0.95	15.913	2.82	2.27	2.82	4.50	4.23	
1.00	16.750	1.77	1.48	1.77	9.00	2.12	



FLORIDA DEPARTMENT OF TRANSPORTATION - BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RETROFIT RESEARCH PROJECT

5-INCH ALUMINUM ORTHOTROPIC DECK-STRINGER CONNECTION
AASHTO LRFD HL-93 TRUCK LOADING - EXTERIOR STRINGER (LEFT)

COMPUTE LIVE LOAD SHEAR FLOW THRU DECK CONNECTION FASTENERS AT SERVICE II LIMIT STATE

AASHTO LRFD DESIGN LIVE LOADS, LL:	AXLE 1 (kips)	SPACING (ft)	AXLE 2 (kips)	SPACING (ft)	AXLE 3 (kips)	LANE (klf)
Design Truck: Lane Load:	32.0	14.00	32.0	14.00	8.0	0.64

Dynamic Load Allowance, IM:	0.33
Load Factor, γ_{L1} :	1.30

Service II Limit State

Distribution Factor (1):	0.604	Single Lane
Multi-presence Factor, m :	1.20	Single Lane
Distribution Factor (1):	0.771	Two Lanes
Multi-presence Factor, m :	1.00	Two Lanes

AASHTO LRFD DISTRIBUTION FACTOR:

Lever Rule =	Table 4.6.2.2.3a-1 (Concrete Deck on Steel Beams)
DF = 0.725	Lever Rule - Single Lane (NOTE: S < 6.0' Wheel Line Spacing)
DF = 0.771	Lever Rule - Two Lanes (NOTE: S > 4.0' Wheel Line Spacing)
Use DF = 0.771	N/A

Controlling DF

NOTES:

- (1) Distribution Factor per Lever Rule
- (2) Number of Stringers (3) assumes that the deck is typically configured in independent units approximately equal to the lane widths with longitudinal expansion joints along the lane lines.
- (3) Interior stringer controls over exterior stringer for shear connector design.

BRIDGE CONFIGURATION

Stringer Span Length, L =	16.75 ft
Deck Cantilever Length, C =	0.63 ft
Stringer Spacing, S =	6.00 ft
Deck Slab Thickness, t_s =	5 in
Number of Stringers, N _s (2) =	3
Stringer Size:	W 16x50
Stringer Inertia, I_x =	659 in ⁴
Stringer Area, A =	14.7 in ²
Stringer Depth, d =	16.26 in
Steel Modulus of Elasticity, E_{steel} =	29000 ksi
Alum. Deck Top Plate Unit Area =	4.84 in ² per ft
Alum. Deck Top Plate Unit Inertia =	0.066 in ⁴ per ft
Alum. Deck Bott. Plate Unit Area =	5.02 in ² per ft
Alum. Deck Bott. Plate Unit Inertia =	0.073 in ⁴ per ft
Alum. Modulus of Elasticity, E_{alum} =	10100 ksi
Alum. Deck Max. Effective Width, b _c =	3.63 ft
Alum. Deck Top Pl. Transformed Area, A' =	6.11 in ²
Alum. Deck Top Pl. Transformed Inertia, I'_x =	0.08 in ⁴
Alum. Deck Bott. Pl. Transformed Area, A' =	6.34 in ²
Alum. Deck Bott. Pl. Transformed Inertia, I'_x =	0.09 in ⁴

FULL COMPOSITE SECTION PROPERTIES - AT 0.00 L			% Bott. Plate Effective = 0.00%			% Top Plate Effective = 0.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ⁱ	I _s	b _s					
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000	0.0000	
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	0.0000	1.0000	0.0000	
Stringer	14.7	8.13	119.5	0.00	0.0	659.0						

$$\begin{aligned}\Sigma A^* &= 0 \\ Q^* = \Sigma A^* y^* &= 0 \\ I^* = \Sigma A_i^2 &= 65\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.05 L			% Bott. Plate Effective = 40.34%			% Top Plate Effective = 16.28%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	1.00	21.06	21.0	11.05	121.6	0.0	1.4625	0.4034	0.4034	0.4034	0.1628	
Transformed Deck Bott. Plate	2.56	16.47	42.1	6.47	106.9	0.0	1.4625	0.4034	1.0000	0.4034		
Stringer	14.7	8.13	119.5	1.87	51.6	659.0						
Total	18.26	16.28	150.6	12.32	280.1	659.0						

$$\begin{aligned}\Sigma A^* &= 3 \\ Q^* = \Sigma A^* y^* &= 27 \\ I^* = \Sigma A d^2 + \Sigma I &= 93\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.10 L		% Bott. Plate Effective = 63.45%			% Top Plate Effective = 40.26%			Effective Slab Width with Shear Lag		Fractional Span	Fractional Deck Plate Effective	Total Fractional Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ⁱ	I _b	b' _a	Effective Slab Width	due to Truss Action	Plate Effective	Deck Plate Effective	
Transformed Deck Top Plate	2.46	21.06	51.8	9.84	238.5	0.0	2.3000	0.6345	0.6345	0.6345	0.4026	
Transformed Deck Bott. Plate	4.02	16.47	66.2	5.25	111.0	0.1	2.3000	0.6345	1.0000	0.6345		
Stringer	14.7	8.13	119.5	3.09	140.0	659.0						
SUM	21.18	11.22	237.58	199.4	659.1							

$$\begin{array}{l} \Sigma A^* = \\ Q^* = \Sigma A^* y^* = \\ I^* = \Sigma A d^2 + \Sigma I_n = \end{array} \quad \begin{array}{r} 6 \\ 45 \\ 114 \end{array}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.15 L			% Bott. Plate Effective = 86.55%			% Top Plate Effective = 74.91%			with Shear Lag	Effective Slab Width	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	4.58	21.06	96.5	8.69	345.9	0.1	3.1375	0.8655	0.8655	0.7491		
Transformed Deck Bott. Plate	5.49	16.47	90.4	4.10	92.3	0.1	3.1375	0.8655	1.0000		0.8655	
Stringer	14.7	8.13	119.5	4.24	264.1	659.0						
SUM	24.77	12.37	306.32		702.2	659.1						

$$\begin{array}{l} \Sigma A^* = \\ Q^* = \Sigma A^* y^* = \\ I^* = \Sigma A d^2 + \Sigma I_o = \end{array} \quad \begin{array}{r} 10 \\ 62 \\ 136 \end{array}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.20 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			with Shear Lag	Effective Slab Width	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000	1.0000	
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000	1.0000	
Stringer	14.7	8.13	119.5	4.86	346.9	659.0						
SUM	27.15	12.99	352.67		822.0	659.2						

$$\begin{array}{l} \Sigma A^* = \\ Q^* = \Sigma A^* y^* = \\ |^* = \Sigma A d^2 + \Sigma |_o = \end{array} \quad \begin{array}{r} 12 \\ 71 \\ 148 \end{array}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.25 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			with Shear Lag	Effective Slab Width	Plate Effective Action	Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000	1.0000	
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000	1.0000	
Stringer	14.7	8.13	119.5	4.86	346.9	659.0						
SUM	27.15	12.99	352.67		822.0	659.2						

$$\begin{array}{l} \Sigma A^* = \\ Q^* = \Sigma A^* y^* = \\ I^* = \Sigma A d^2 + \Sigma I_o = \end{array} \quad \begin{array}{r} 12 \\ 71 \\ 148 \end{array}$$

FULL COMPOSITE SECTION PROPERTIES - AT 0.30 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000		
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000		
Stringer	14.7	8.13	119.5	4.86	346.9	659.0						
SUM	27.15	12.99	352.67		822.0	659.2						
$\Sigma A^* = 12.45 \text{ in}^2$			$S_{\text{deck top}} = 183.5$			$S_{\text{deck bott}} = 425.5$						
$Q^* = \Sigma A^* y^* = 71.41 \text{ in}^3$												
$I^* = \Sigma Ad^2 + \Sigma I_o = 1481.1 \text{ in}^4$												
PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.35 L			% Bott. Plate Effective = 86.55%			% Top Plate Effective = 74.91%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	4.58	21.06	96.5	8.69	345.9	0.1	3.1375	0.8655	0.8655	0.8655	0.7491	
Transformed Deck Bott. Plate	5.49	16.47	90.4	4.10	92.3	0.1	3.1375	0.8655	1.0000	0.8655		
Stringer	14.7	8.13	119.5	4.24	264.1	659.0						
SUM	24.77	12.37	306.32		702.2	659.1						
$\Sigma A^* = 10.07 \text{ in}^2$			$S_{\text{deck top}} = 156.7$			$S_{\text{deck bott}} = 332.0$						
$Q^* = \Sigma A^* y^* = 62.30 \text{ in}^3$												
$I^* = \Sigma Ad^2 + \Sigma I_o = 1361.4 \text{ in}^4$												
PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.40 L			% Bott. Plate Effective = 63.45%			% Top Plate Effective = 40.26%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	2.46	21.06	51.8	9.84	238.5	0.0	2.3000	0.6345	0.6345	0.6345	0.4026	
Transformed Deck Bott. Plate	4.02	16.47	66.2	5.25	111.0	0.1	2.3000	0.6345	1.0000	0.6345		
Stringer	14.7	8.13	119.5	3.09	140.0	659.0						
SUM	21.18	11.22	237.58		489.4	659.1						
$\Sigma A^* = 6.48 \text{ in}^2$			$S_{\text{deck top}} = 116.7$			$S_{\text{deck bott}} = 218.6$						
$Q^* = \Sigma A^* y^* = 45.36 \text{ in}^3$												
$I^* = \Sigma Ad^2 + \Sigma I_o = 1148.5 \text{ in}^4$												
PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.45 L			% Bott. Plate Effective = 40.34%			% Top Plate Effective = 16.28%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	1.00	21.06	21.0	11.05	121.6	0.0	1.4625	0.4034	0.4034	0.4034	0.1628	
Transformed Deck Bott. Plate	2.56	16.47	42.1	6.47	106.9	0.0	1.4625	0.4034	1.0000	0.4034		
Stringer	14.7	8.13	119.5	1.87	51.6	659.0						
SUM	18.25	10.00	182.59		280.1	659.1						
$\Sigma A^* = 3.55 \text{ in}^2$			$S_{\text{deck top}} = 85.0$			$S_{\text{deck bott}} = 145.3$						
$Q^* = \Sigma A^* y^* = 27.54 \text{ in}^3$												
$I^* = \Sigma Ad^2 + \Sigma I_o = 939.2 \text{ in}^4$												
PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.50 L			% Bott. Plate Effective = 0.00%			% Top Plate Effective = 0.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000	0.0000	
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	1.0000	0.0000		
Stringer	14.7	8.13	119.5	0.00	0.0	659.0						
SUM	14.70	8.13	119.51		0.0	659.0						
$\Sigma A^* = 0.00 \text{ in}^2$			$S_{\text{deck top}} = 0.0$			$S_{\text{deck bott}} = 0.0$						
$Q^* = \Sigma A^* y^* = 0.00 \text{ in}^3$												
$I^* = \Sigma Ad^2 + \Sigma I_o = 659.0 \text{ in}^4$												

FULL COMPOSITE SECTION PROPERTIES - AT 0.55 L			% Bott. Plate Effective = 40.34%		% Top Plate Effective = 16.28%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	1.00	21.06	21.0	11.05	121.6	0.0	1.4625	0.4034	0.4034	0.1628
Transformed Deck Bott. Plate	2.56	16.47	42.1	6.47	106.9	0.0	1.4625	0.4034	1.0000	0.4034
Stringer	14.7	8.13	119.5	1.87	51.6	659.0				
SUM	18.25	10.00	182.59		280.1	659.1				

$$\begin{aligned}\Sigma A^* &= 3.55 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.54 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 939.2 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.60 L			% Bott. Plate Effective = 63.45%		% Top Plate Effective = 40.26%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	2.46	21.06	51.8	9.84	238.5	0.0	2.3000	0.6345	0.6345	0.4026
Transformed Deck Bott. Plate	4.02	16.47	66.2	5.25	111.0	0.1	2.3000	0.6345	1.0000	0.6345
Stringer	14.7	8.13	119.5	3.09	140.0	659.0				
SUM	21.18	11.22	237.58		489.4	659.1				

$$\begin{aligned}\Sigma A^* &= 6.48 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 45.36 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1148.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.65 L			% Bott. Plate Effective = 86.55%		% Top Plate Effective = 74.91%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	4.58	21.06	96.5	8.69	345.9	0.1	3.1375	0.8655	0.8655	0.7491
Transformed Deck Bott. Plate	5.49	16.47	90.4	4.10	92.3	0.1	3.1375	0.8655	1.0000	0.8655
Stringer	14.7	8.13	119.5	4.24	264.1	659.0				
SUM	24.77	12.37	306.32		702.2	659.1				

$$\begin{aligned}\Sigma A^* &= 10.07 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 62.30 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1361.4 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.70 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	4.86	346.9	659.0				
SUM	27.15	12.99	352.67		822.0	659.2				

$$\begin{aligned}\Sigma A^* &= 12.45 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 71.41 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1481.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.75 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	4.86	346.9	659.0				
SUM	27.15	12.99	352.67		822.0	659.2				

$$\begin{aligned}\Sigma A^* &= 12.45 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 71.41 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1481.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.80 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ³	I _b	b _e					
Transformed Deck Top Plate	6.11	21.06	128.8	8.07	398.2	0.1	3.6250	1.0000	1.0000	1.0000	1.0000	
Transformed Deck Bott. Plate	6.34	16.47	104.4	3.48	76.8	0.1	3.6250	1.0000	1.0000	1.0000	1.0000	
Stringer	14.7	8.13	119.5	4.86	346.9	659.0						

$$\begin{array}{lll} \Sigma A^* = & 12.45 \text{ in}^2 \\ Q^* = \Sigma A^* y^* = & 71.41 \text{ in}^3 \end{array} \quad \begin{array}{ll} S_{\text{deck top}} = & 183 \\ S_{\text{deck bott}} = & 425 \end{array}$$

FULL COMPOSITE SECTION PROPERTIES - AT 0.85 L		% Bott. Plate Effective = 86.55%			% Top Plate Effective = 74.91%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ^j	I _o	b' _e				
Transformed Deck Top Plate	4.58	21.06	96.5	8.69	345.9	0.1	3.1375	0.8655	0.8655	0.7491	
Transformed Deck Bott. Plate	5.49	16.47	90.4	4.10	92.3	0.1	3.1375	0.8655	1.0000	0.8655	
Stringer	14.7	8.13	119.5	4.24	264.1	659.0					
SUM	24.77	12.37	306.32	702.2	659.1						

$$\begin{aligned} \Sigma A^* &= 10.07 \text{ in}^2 \\ Q^* = \Sigma A^* y^* &= 62.30 \text{ in}^3 \\ \frac{18 - \Sigma A^2}{18} \cdot \Sigma I_1 &= 1251.4 \text{ in}^4 \end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.90 L			% Bott. Plate Effective = 63.45%			% Top Plate Effective = 40.26%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ^t	I _b	b _e					
Transformed Deck Top Plate	2.46	21.06	51.8	9.84	238.5	0.0	2.3000	0.6345	0.6345	0.6345	0.4026	
Transformed Deck Bott. Plate	4.02	16.47	66.2	5.25	111.0	0.1	2.3000	0.6345	1.0000	0.6345		
Stringer	14.7	8.13	119.5	3.09	140.0	659.0						
SUM	21.18	11.22	237.58		489.4	659.1						

$$\begin{array}{lll} \Sigma A^* = & 6.48 \text{ in}^2 \\ Q^* = \Sigma A^* y^* = & 45.36 \text{ in}^3 \\ I^* = \Sigma A r^2 + \Sigma I = & 1148.5 \text{ in}^4 \end{array} \quad \begin{array}{ll} S_{\text{deck top}} = & 116 \\ S_{\text{deck bott}} = & 218 \end{array}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.95 L			% Bott. Plate Effective = 40.34%			% Top Plate Effective = 16.28%			with Shear Lag		Effective Slab Width	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _o	b _e						
Transformed Deck Top Plate	1.00	21.06	21.0	11.05	121.6	0.0		1.4625	0.4034	0.4034	0.1628		
Transformed Deck Bott. Plate	2.56	16.47	42.1	6.47	106.9	0.0		1.4625	0.4034	1.0000	0.4034		
Stringer	14.7	8.13	119.5	1.87	51.6	659.0							
SUM	18.25	10.00	182.59		280.1	659.1							

$$\begin{array}{ll} \Sigma A^* = & 3.55 \text{ in}^2 \\ Q^* = \Sigma A^* y^* = & 27.54 \text{ in}^3 \\ I^* = \Sigma Ad^2 + \Sigma l_1 = & 939.2 \text{ in}^4 \end{array} \quad \begin{array}{ll} S_{\text{deck top}} = & 85 \\ S_{\text{deck bott}} = & 145 \end{array}$$

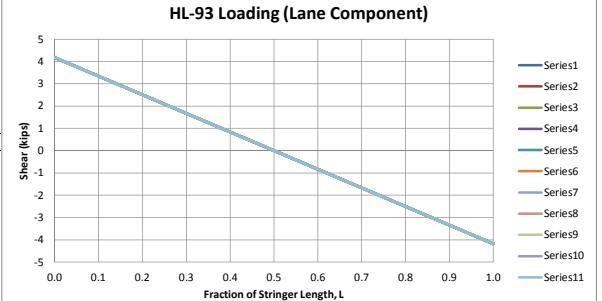
PARTIAL COMPOSITE SECTION PROPERTIES - AT 1.00 L			% Bott. Plate Effective = 0.00%			% Top Plate Effective = 0.00%			with Shear Lag		Effective Slab Width	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _o	b' _e						
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	0.0000	0.0000	1.0000	0.0000	
Stringer	14.7	8.13	119.5	0.00	0.0	659.0							
SUM	14.70	8.13	119.51		0.0	659.0							

$$\begin{array}{ll} \Sigma A^* = & 0.00 \text{ in}^2 \\ Q^* = \Sigma A^* y^* = & 0.00 \text{ in}^3 \\ I^* = \Sigma Ad^2 + \Sigma l_0 = & 659.0 \text{ in}^4 \end{array} \quad \begin{array}{ll} S_{\text{deck top}} = & 0.0 \\ S_{\text{deck bott}} = & 0.0 \end{array}$$

LIVE LOAD SHEAR, $Y_{LL}V_{LL}$
LANE LOADING COMPONENT

LOCATION	LOCATION (ft)	LOAD CASE 1	LOAD CASE 2	LOAD CASE 3	LOAD CASE 4	LOAD CASE 5	LOAD CASE 6	LOAD CASE 7	LOAD CASE 8	LOAD CASE 9	LOAD CASE 10
		AXLE 1 at 0.05	AXLE 1 at 0.10	AXLE 1 at 0.15	AXLE 1 at 0.20	AXLE 1 at 0.25	AXLE 1 at 0.30	AXLE 1 at 0.35	AXLE 1 at 0.40	AXLE 1 at 0.45	AXLE 1 at 0.50
R _A		5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4
0.00	0.000	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4
0.05	0.838	4.8	4.8	4.8	4.8	4.8	4.8	4.8	4.8	4.8	4.8
0.10	1.675	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3
0.15	2.513	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8
0.20	3.350	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
0.25	4.188	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7	2.7
0.30	5.025	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1
0.35	5.863	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
0.40	6.700	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1
0.45	7.538	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
0.50	8.375	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.55	9.213	-0.5	-0.5	-0.5	-0.5	-0.5	-0.5	-0.5	-0.5	-0.5	-0.5
0.60	10.050	-1.1	-1.1	-1.1	-1.1	-1.1	-1.1	-1.1	-1.1	-1.1	-1.1
0.65	10.888	-1.6	-1.6	-1.6	-1.6	-1.6	-1.6	-1.6	-1.6	-1.6	-1.6
0.70	11.725	-2.1	-2.1	-2.1	-2.1	-2.1	-2.1	-2.1	-2.1	-2.1	-2.1
0.75	12.563	-2.7	-2.7	-2.7	-2.7	-2.7	-2.7	-2.7	-2.7	-2.7	-2.7
0.80	13.400	-3.2	-3.2	-3.2	-3.2	-3.2	-3.2	-3.2	-3.2	-3.2	-3.2
0.85	14.238	-3.8	-3.8	-3.8	-3.8	-3.8	-3.8	-3.8	-3.8	-3.8	-3.8
0.90	15.075	-4.3	-4.3	-4.3	-4.3	-4.3	-4.3	-4.3	-4.3	-4.3	-4.3
0.95	15.913	-4.8	-4.8	-4.8	-4.8	-4.8	-4.8	-4.8	-4.8	-4.8	-4.8
1.00	16.750	-5.4	-5.4	-5.4	-5.4	-5.4	-5.4	-5.4	-5.4	-5.4	-5.4
R _B		5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4

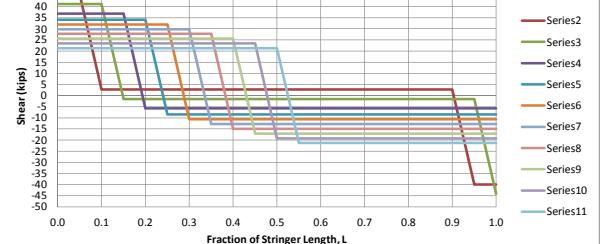
Live Load Shear
HL-93 Loading (Lane Component)



LIVE LOAD SHEAR, $Y_{LL}V_{LL}$
TRUCK LOADING COMPONENT

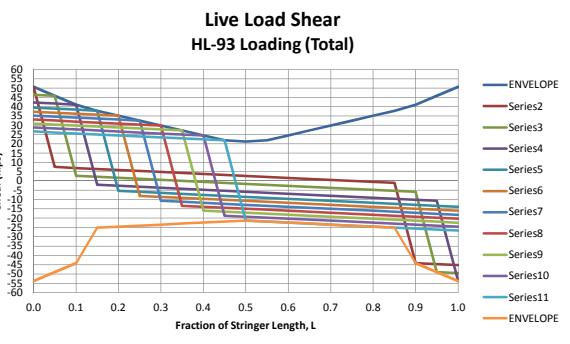
LOCATION	LOCATION (ft)	LOAD CASE 1	LOAD CASE 2	LOAD CASE 3	LOAD CASE 4	LOAD CASE 5	LOAD CASE 6	LOAD CASE 7	LOAD CASE 8	LOAD CASE 9	LOAD CASE 10
		AXLE 1 at 0.05	AXLE 1 at 0.10	AXLE 1 at 0.15	AXLE 1 at 0.20	AXLE 1 at 0.25	AXLE 1 at 0.30	AXLE 1 at 0.35	AXLE 1 at 0.40	AXLE 1 at 0.45	AXLE 1 at 0.50
R _A		45.4	41.1	36.9	34.1	32.0	29.9	27.7	25.6	23.5	21.3
0.00	0.000	45.4	41.1	36.9	34.1	32.0	29.9	27.7	25.6	23.5	21.3
0.05	0.838	2.7	41.1	36.9	34.1	32.0	29.9	27.7	25.6	23.5	21.3
0.10	1.675	2.7	1.5	36.9	34.1	32.0	29.9	27.7	25.6	23.5	21.3
0.15	2.513	2.7	-1.5	-5.8	34.1	32.0	29.9	27.7	25.6	23.5	21.3
0.20	3.350	2.7	-1.5	-5.8	-8.5	32.0	29.9	27.7	25.6	23.5	21.3
0.25	4.188	2.7	-1.5	-5.8	-8.5	-10.7	29.9	27.7	25.6	23.5	21.3
0.30	5.025	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	27.7	25.6	23.5	21.3
0.35	5.863	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	25.6	23.5	21.3
0.40	6.700	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	23.5	21.3
0.45	7.538	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	21.3
0.50	8.375	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
0.55	9.213	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
0.60	10.050	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
0.65	10.888	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
0.70	11.725	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
0.75	12.563	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
0.80	13.400	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
0.85	14.238	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
0.90	15.075	-39.9	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
0.95	15.913	-39.9	-44.2	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
1.00	16.750	-39.9	-44.2	-48.4	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3
R _B		39.9	44.2	48.4	8.5	10.7	12.8	14.9	17.1	19.2	21.3

Live Load Shear
HL-93 Loading (Truck Component)



LIVE LOAD SHEAR, $Y_{LL}V_{LL}$
TOTAL LOADING

LOCATION	LOCATION (ft)	ABSOLUTE ENVELOPE			NEGATIVE ENVELOPE			POSITIVE ENVELOPE			LOAD CASE 1	LOAD CASE 2	LOAD CASE 3	LOAD CASE 4	LOAD CASE 5	LOAD CASE 6	LOAD CASE 7	LOAD CASE 8	LOAD CASE 9	LOAD CASE 10
		SHEAR, $Y_{LL}V_{LL}$	AXLE 1 at 0.05	AXLE 1 at 0.10	AXLE 1 at 0.15	AXLE 1 at 0.20	AXLE 1 at 0.25	AXLE 1 at 0.30	AXLE 1 at 0.35	AXLE 1 at 0.40	AXLE 1 at 0.45	AXLE 1 at 0.50								
R _A		53.8	13.9	53.8	50.8	46.5	42.2	39.5	37.4	35.2	33.1	31.0	28.8	26.7	24.5	22.4	20.3	18.2	16.1	14.0
0.00	0.000	53.8	-53.8	50.8	50.8	46.5	42.2	39.5	37.4	35.2	33.1	31.0	28.8	26.7	24.5	22.4	20.3	18.2	16.1	
0.05	0.838	49.0	-49.0	46.0	7.6	46.0	41.7	39.0	36.8	34.7	32.6	30.4	28.3	26.2	24.1	22.0	20.0	17.9	15.8	
0.10	1.675	44.2	-44.2	41.2	7.0	2.8	41.2	38.4	36.3	34.1	32.0	29.9	27.8	25.6	23.5	21.4	19.3	17.2	15.1	
0.15	2.513	37.9	-25.1	37.9	6.5	2.2	-2.0	37.9	35.7	33.6	31.5	29.3	27.2	25.1	23.0	20.9	18.8	16.7	14.6	
0.20	3.350	35.2	-24.5	35.2	6.0	1.7	-2.6	-5.3	35.2	33.1	30.9	28.8	26.7	24.5	22.4	20.3	18.2	16.1	14.0	
0.25	4.188	32.5	-24.0	32.5	5.4	1.2	-3.1	-5.8	-8.0	32.5	30.4	28.3	26.1	24.0	21.9	20.0	18.0	16.0	14.0	
0.30	5.025	29.9	-23.5	29.9	4.9	0.6	-3.6	-6.4	-8.5	-10.6	29.9	27.7	25.6	23.5	21.4	19.3	17.2	15.1	13.0	
0.35	5.863	27.2	-22.9	27.2	4.3	0.1	-4.2	-6.9	-9.1	-11.2	-13.3	27.2	25.1	22.9	20.8	18.7	16.6	14.5	12.4	
0.40	6.700	24.5	-22.4	24.5	3.8	-0.5	-4.7	-7.5	-9.6	-11.7	-13.9	-16.0	24.5	22.4	20.3	18.2	16.1	14.0	12.0	
0.45	7.538	21.9	-21.9	21.9	3.3	-1.0	-5.3	-8.0	-10.1	-12.3	-14.4	-16.5	-18.7	-20.8	-23.0	-25.1	-27.2	-29.3	-31.4	
0.50	8.375	21.3	-21.3	21.3	2.7	-1.5	-5.8	-8.5	-10.7	-12.8	-14.9	-17.1	-19.2	-21.3	-23.4	-25.5	-27.6	-29.7	-31.8	
R _B		53.8	13.9	53.8	45.3	49.5	53.8	13.9	16.0	18.2	20.3	22.4	24.6	26.7	24.5	22.4	20.3	18.2	16.1	



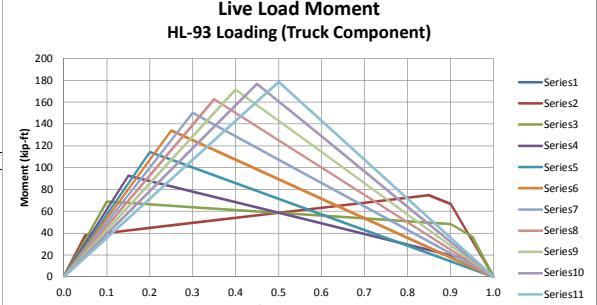
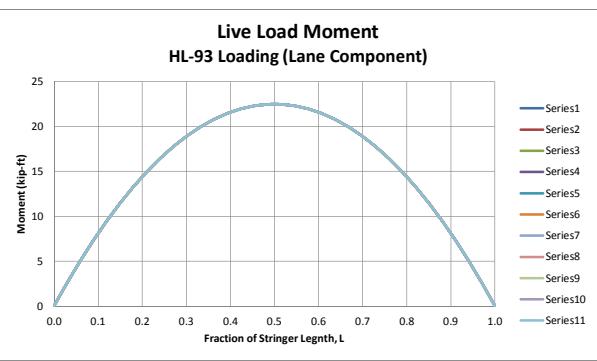
LIVE LOAD MOMENT, $Y_{LL}M_{LL}$
LANE LOADING COMPONENT

LOCATION	LOCATION (ft)	LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
		MOMENT, $Y_{LL}M_{LL}$ (kip-ft)									
R_A											
0.00	0.000	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.05	0.838	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3
0.10	1.675	8.1	8.1	8.1	8.1	8.1	8.1	8.1	8.1	8.1	8.1
0.15	2.513	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5
0.20	3.350	14.4	14.4	14.4	14.4	14.4	14.4	14.4	14.4	14.4	14.4
0.25	4.188	16.9	16.9	16.9	16.9	16.9	16.9	16.9	16.9	16.9	16.9
0.30	5.025	18.9	18.9	18.9	18.9	18.9	18.9	18.9	18.9	18.9	18.9
0.35	5.863	20.5	20.5	20.5	20.5	20.5	20.5	20.5	20.5	20.5	20.5
0.40	6.700	21.6	21.6	21.6	21.6	21.6	21.6	21.6	21.6	21.6	21.6
0.45	7.538	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3
0.50	8.375	22.5	22.5	22.5	22.5	22.5	22.5	22.5	22.5	22.5	22.5
0.55	9.213	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3
0.60	10.050	21.6	21.6	21.6	21.6	21.6	21.6	21.6	21.6	21.6	21.6
0.65	10.888	20.5	20.5	20.5	20.5	20.5	20.5	20.5	20.5	20.5	20.5
0.70	11.725	18.9	18.9	18.9	18.9	18.9	18.9	18.9	18.9	18.9	18.9
0.75	12.563	16.9	16.9	16.9	16.9	16.9	16.9	16.9	16.9	16.9	16.9
0.80	13.400	14.4	14.4	14.4	14.4	14.4	14.4	14.4	14.4	14.4	14.4
0.85	14.238	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5
0.90	15.075	8.1	8.1	8.1	8.1	8.1	8.1	8.1	8.1	8.1	8.1
0.95	15.913	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3	4.3
1.00	16.750	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0

LIVE LOAD MOMENT, $Y_{LL}M_{LL}$
TRUCK LOADING COMPONENT

LOCATION	LOCATION (ft)	LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
		MOMENT, $Y_{LL}M_{LL}$ (kip-ft)									
R_A											
0.00	0.000	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.05	0.838	38.0	34.4	30.9	28.6	26.8	25.0	23.2	21.4	19.6	17.9
0.10	1.675	40.3	68.9	61.7	57.1	53.6	50.0	46.4	42.9	39.3	35.7
0.15	2.513	42.6	67.6	92.6	85.7	80.4	75.0	69.6	64.3	58.9	53.6
0.20	3.350	44.9	66.3	87.7	114.3	107.2	100.0	92.9	85.7	78.6	71.4
0.25	4.188	47.2	65.0	82.9	107.2	133.9	125.0	116.1	107.2	98.2	89.3
0.30	5.025	49.5	63.8	78.0	100.0	125.0	150.0	139.3	128.6	117.9	107.2
0.35	5.863	51.8	62.5	73.2	92.9	116.1	139.3	162.5	150.0	137.5	125.0
0.40	6.700	54.1	61.2	68.3	85.7	107.2	128.6	150.0	171.4	157.2	142.9
0.45	7.538	56.3	59.9	63.5	78.6	98.2	117.9	137.5	157.2	176.8	160.7
0.50	8.375	58.6	58.6	58.6	71.4	89.3	107.2	125.0	142.9	160.7	178.6
0.55	9.213	60.9	57.4	53.8	64.3	80.4	96.4	112.5	128.6	144.7	160.7
0.60	10.050	63.2	56.1	48.9	57.1	71.4	85.7	100.0	114.3	128.6	142.9
0.65	10.888	65.5	54.8	44.1	50.0	62.5	75.0	87.5	100.0	112.5	125.0
0.70	11.725	67.8	53.5	39.2	42.9	53.6	64.3	75.0	85.7	96.4	107.2
0.75	12.563	70.1	52.2	34.4	35.7	44.6	53.6	62.5	71.4	80.4	89.3
0.80	13.400	72.4	51.0	29.5	28.6	35.7	42.9	50.0	57.1	64.3	71.4
0.85	14.238	74.7	49.7	24.7	21.4	26.8	32.1	37.5	42.9	48.2	53.6
0.90	15.075	66.8	48.4	19.8	14.3	17.9	21.4	25.0	28.6	32.1	35.7
0.95	15.913	33.4	37.0	15.0	7.1	8.9	10.7	12.5	14.3	16.1	17.9
1.00	16.750	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0

14.838 15.675 16.513



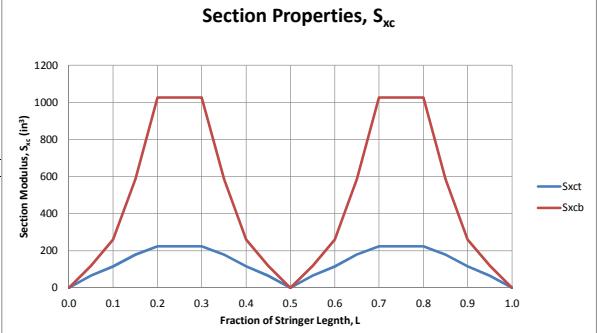
LIVE LOAD MOMENT, $\gamma_{LL} M_{LL}$
TOTAL LOADING COMPONENT

TOTAL LOADING COMPONENT



LIVE LOAD DECK TOP PLATE STRESS, $\gamma_{LL}\sigma_{LL}$

LOCATION	LOCATION	$S_{\text{at center deck top plate}}$ (ft)	$S_{\text{at center deck top plate}}$ (in 3)	ENVELOPE									
				LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)
R _A													
0.00	0.000	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.05	0.838	85.0	2.1	2.1	1.9	1.7	1.6	1.5	1.4	1.4	1.3	1.2	1.1
0.10	1.675	116.7	2.8	2.8	2.5	2.5	2.3	2.2	2.1	2.0	1.8	1.7	1.6
0.15	2.513	156.7	2.8	2.8	2.1	2.1	2.6	2.4	2.3	2.2	2.0	1.9	1.7
0.20	3.350	183.5	2.9	2.9	1.3	1.8	2.3	2.9	2.8	2.6	2.4	2.1	2.0
0.25	4.188	183.5	3.4	3.4	1.5	1.9	2.3	2.8	3.4	3.2	3.0	2.8	2.6
0.30	5.025	183.5	3.8	3.8	1.6	1.9	2.2	2.7	3.3	3.8	3.6	3.4	2.9
0.35	5.863	156.7	4.9	4.9	1.9	2.2	2.5	3.0	3.6	4.3	4.9	4.5	3.9
0.40	6.700	116.7	6.9	6.9	2.7	3.0	3.2	3.8	4.6	5.4	6.1	6.9	5.9
0.45	7.538	85.0	9.8	9.8	3.9	4.0	4.2	5.0	5.9	6.9	7.9	9.8	9.0
0.50	8.375	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
R _B													
0.55	9.213	85.0	9.8	4.1	3.9	3.7	4.3	5.0	5.8	6.6	7.4	8.2	9.0
0.60	10.050	116.7	6.9	3.0	2.8	2.5	2.8	3.3	3.8	4.4	4.9	5.4	5.9
0.65	10.888	156.7	4.9	2.3	2.0	1.7	1.9	2.2	2.5	2.9	3.2	3.5	3.9
0.70	11.725	183.5	3.8	2.0	1.6	1.3	1.4	1.7	1.9	2.1	2.4	2.6	2.9
0.75	12.563	183.5	3.4	2.0	1.6	1.2	1.2	1.4	1.6	1.8	2.0	2.2	2.4
0.80	13.400	183.5	2.9	2.0	1.5	1.0	1.0	1.1	1.3	1.5	1.6	1.8	2.0
0.85	14.238	156.7	2.8	2.3	1.6	1.0	0.9	1.0	1.2	1.3	1.4	1.6	1.7
0.90	15.075	116.7	2.8	2.7	2.0	1.0	0.8	0.9	1.1	1.2	1.3	1.4	1.6
0.95	15.913	85.0	2.1	1.9	2.0	0.9	0.6	0.6	0.7	0.8	0.9	1.0	1.1
1.00	16.750	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0

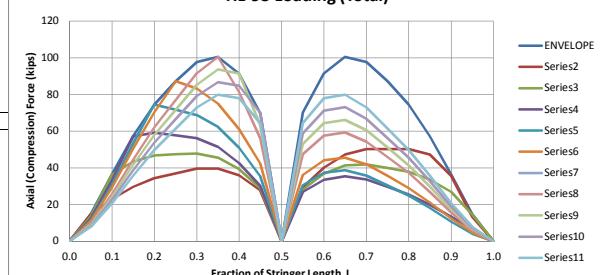
LIVE LOAD DECK BOTTOM PLATE STRESS, $\gamma_{LL}\sigma_{LL}$

LOCATION	LOCATION	$S_{\text{at center deck bott plate}}$ (ft)	$S_{\text{at center deck bott plate}}$ (in 3)	ENVELOPE									
				LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)	AVG STRESS, $\gamma_{LL}\sigma_{LL}$ (ksi)
R _A													
0.00	0.000	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.05	0.838	145.3	1.2	1.2	1.1	1.0	0.9	0.9	0.8	0.8	0.7	0.7	0.6
0.10	1.675	218.6	1.5	0.9	1.5	1.3	1.2	1.1	1.0	1.0	0.9	0.8	
0.15	2.513	332.0	1.3	0.7	1.0	1.3	1.2	1.1	1.0	1.0	0.9	0.8	
0.20	3.350	425.5	1.3	0.6	0.8	1.0	1.3	1.2	1.1	1.1	1.0	0.9	0.8
0.25	4.188	425.5	1.5	0.6	0.8	1.0	1.2	1.4	1.3	1.4	1.2	1.1	1.0
0.30	5.025	425.5	1.7	0.7	0.8	1.0	1.2	1.4	1.7	1.6	1.4	1.3	1.2
0.35	5.863	332.0	2.3	0.9	1.0	1.2	1.4	1.7	2.0	2.3	2.1	2.0	1.8
0.40	6.700	218.6	3.7	1.4	1.6	1.7	2.1	2.5	2.9	3.3	3.7	3.4	3.1
0.45	7.538	145.3	5.7	2.3	2.4	2.5	2.9	3.5	4.0	4.6	5.2	5.7	5.3
0.50	8.375	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
R _B													
0.55	9.213	145.3	5.7	2.4	2.3	2.2	2.5	3.0	3.4	3.9	4.3	4.8	5.3
0.60	10.050	218.6	3.7	1.6	1.5	1.3	1.5	1.8	2.1	2.3	2.6	2.9	3.1
0.65	10.888	332.0	2.3	1.1	0.9	0.8	0.9	1.0	1.2	1.4	1.5	1.7	1.8
0.70	11.725	425.5	1.7	0.9	0.7	0.6	0.6	0.7	0.8	0.9	1.0	1.1	1.2
0.75	12.563	425.5	1.5	0.9	0.7	0.5	0.5	0.6	0.7	0.8	0.9	1.0	1.0
0.80	13.400	425.5	1.3	0.9	0.6	0.4	0.4	0.5	0.6	0.6	0.7	0.8	0.8
0.85	14.238	332.0	1.3	1.1	0.8	0.5	0.4	0.5	0.5	0.6	0.7	0.8	0.8
0.90	15.075	218.6	1.5	1.4	1.1	0.5	0.4	0.5	0.6	0.6	0.7	0.8	0.8
0.95	15.913	145.3	1.2	1.1	1.2	0.6	0.3	0.4	0.4	0.5	0.5	0.6	0.6
1.00	16.750	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0

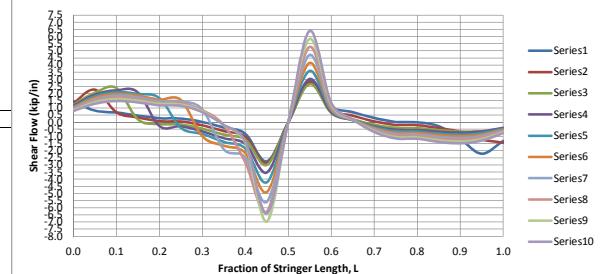
Graphs for Section Properties and Stress distributions are generated based on the provided data.

LIVE LOAD DECK COMPRESSIVE FORCE, $Y_{LL}P_{LL}$ deck

LOCATION	LOCATION (ft)	$A_{deck\ top}$ (in ²)	$A_{deck\ bott}$ (in ²)	ENVELOPE FORCE, $Y_{LL}P_{LL}$ (kips)	LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
					FORCE, $Y_{LL}P_{LL}$ (kips)									
R_A														
0.00	0.000	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.05	0.838	1.00	2.56	14.9	14.9	13.6	12.4	11.6	10.9	10.3	9.7	9.0	8.4	7.8
0.10	1.675	2.46	4.02	36.5	22.9	36.5	33.1	30.9	29.2	27.5	25.8	24.1	22.5	20.8
0.15	2.513	4.58	5.49	57.2	29.7	43.4	57.2	53.4	50.4	47.5	44.5	41.6	38.7	35.7
0.20	3.350	6.11	6.34	74.5	34.3	46.7	59.1	74.5	70.3	66.2	62.1	57.9	53.8	49.7
0.25	4.188	6.11	6.34	87.3	37.1	47.4	57.7	71.8	87.3	82.1	76.9	71.8	66.6	61.4
0.30	5.025	6.11	6.34	97.7	39.6	47.8	56.1	68.8	83.3	97.7	91.5	85.3	79.1	72.9
0.35	5.863	4.58	5.49	100.5	39.7	45.6	51.4	62.2	75.0	87.7	100.5	93.6	86.8	79.9
0.40	6.700	2.46	4.02	91.5	35.8	39.2	42.6	50.9	61.0	71.2	81.3	91.5	84.7	77.9
0.45	7.538	1.00	2.56	70.0	27.7	28.9	30.2	35.5	42.4	49.3	56.2	63.1	70.0	64.4
0.50	8.375	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
R_B														
0.55	9.213	1.00	2.56	70.0	29.3	28.0	26.8	30.5	36.1	41.8	47.4	53.1	58.7	64.4
0.60	10.050	2.46	4.02	91.5	40.2	36.8	33.4	37.3	44.1	50.9	57.6	64.4	71.2	77.9
0.65	10.888	4.58	5.49	100.5	47.2	41.3	35.5	38.7	45.6	52.4	59.3	66.2	73.0	79.9
0.70	11.725	6.11	6.34	97.7	50.2	41.9	33.6	35.7	41.9	48.1	54.3	60.5	66.7	72.9
0.75	12.563	6.11	6.34	87.3	50.3	40.0	29.7	30.4	35.6	40.8	45.9	51.1	56.3	61.4
0.80	13.400	6.11	6.34	74.5	50.2	37.8	25.4	24.9	29.0	33.1	37.3	41.4	45.5	49.7
0.85	14.238	4.58	5.49	57.2	47.3	33.6	19.9	18.1	21.0	24.0	26.9	29.8	32.8	35.7
0.90	15.075	2.46	4.02	36.5	35.5	26.8	13.2	10.6	12.3	14.0	15.7	17.4	19.1	20.8
0.95	15.913	1.00	2.56	14.9	13.3	14.5	6.8	4.0	4.6	5.3	5.9	6.5	7.2	7.8
1.00	16.750	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0

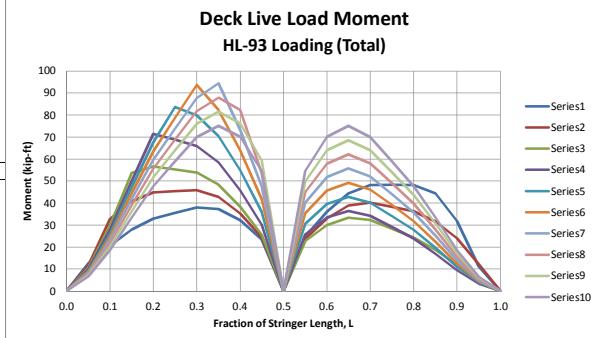
Deck Live Load Axial (Compression) Force
HL-93 Loading (Total)LIVE LOAD DECK CONNECTION SHEAR FLOW, $Y_{LL}q_{LL}$ deck

LOCATION	LOCATION (ft)	NEGATIVE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	POSITIVE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	ABSOLUTE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
					SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)									
R_A														
0.00	0.000	-1.44	1.48	1.48	1.36	1.23	1.15	1.09	1.02	0.96	0.90	0.84	0.77	
0.05	0.838	-2.21	2.27	2.27	0.80	2.27	2.06	1.93	1.82	1.71	1.61	1.50	1.40	1.29
0.10	1.675	-1.49	2.39	2.39	0.67	0.69	2.39	2.23	2.11	1.99	1.86	1.74	1.61	1.49
0.15	2.513	-1.39	2.10	2.10	0.46	0.33	0.19	2.10	1.98	1.86	1.74	1.62	1.51	1.39
0.20	3.350	-1.17	1.68	1.68	0.27	0.07	-0.14	-0.27	1.68	1.58	1.48	1.38	1.27	1.17
0.25	4.188	-1.14	1.56	1.56	0.25	0.04	-0.16	-0.29	-0.40	1.56	1.45	1.35	1.25	1.14
0.30	5.025	-0.99	0.89	0.99	0.01	-0.23	-0.46	-0.65	-0.82	-0.99	0.89	0.83	0.76	0.69
0.35	5.863	-1.91	0.70	1.91	-0.38	-0.63	-0.88	-1.13	-1.39	-1.65	-1.91	-0.21	-0.20	-0.19
0.40	6.700	-2.82	1.35	2.82	-0.81	-1.03	-1.24	-1.53	-1.85	-2.18	-2.50	-2.82	-1.46	-1.35
0.45	7.538	-6.97	6.41	6.97	-2.75	-2.88	-3.00	-3.53	-4.22	-4.91	-5.59	-6.28	-6.97	-6.41
0.50	8.375	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.55	9.213	-6.97	6.41	6.97	2.91	2.79	2.66	3.03	3.59	4.16	4.72	5.28	5.84	6.41
0.60	10.050	-2.82	1.35	2.82	1.09	0.87	0.66	0.68	0.79	0.90	1.02	1.13	1.24	1.35
0.65	10.888	-1.91	0.70	1.91	0.70	0.45	0.20	0.14	0.15	0.16	0.17	0.18	0.19	0.19
0.70	11.725	-0.99	0.89	0.99	0.29	0.06	-0.18	-0.30	-0.36	-0.43	-0.49	-0.56	-0.63	-0.69
0.75	12.563	-1.14	1.56	1.56	0.02	-0.19	-0.40	-0.53	-0.63	-0.73	-0.84	-0.94	-1.04	-1.14
0.80	13.400	-1.17	1.68	1.68	-0.01	-0.22	-0.42	-0.55	-0.66	-0.76	-0.86	-0.96	-1.07	-1.17
0.85	14.238	-1.39	2.10	2.10	-0.29	-0.42	-0.55	-0.68	-0.79	-0.91	-1.03	-1.15	-1.27	-1.39
0.90	15.075	-1.49	2.39	2.39	-1.17	-0.68	-0.66	-0.74	-0.87	-0.99	-1.12	-1.24	-1.36	-1.49
0.95	15.913	-2.21	2.27	2.27	-2.21	-1.22	-0.64	-0.66	-0.76	-0.87	-0.97	-1.08	-1.19	-1.29
1.00	16.750	-1.44	1.48	1.48	-1.32	-1.44	-0.67	-0.40	-0.46	-0.52	-0.59	-0.65	-0.71	-0.77
R_B														

Deck to Stringer Connection Live Load Shear Flow
HL-93 Loading (Total)

LIVE LOAD DECK MOMENT, $\gamma_{LL} M_{LL,deck}$

LOCATION	LOCATION (ft)	$y_{deck,top}$ (in)	$y_{deck,bott}$ (in)	LOAD CASE 1 AXLE 1 at 0.05		LOAD CASE 2 AXLE 1 at 0.10		LOAD CASE 3 AXLE 1 at 0.15		LOAD CASE 4 AXLE 1 at 0.20		LOAD CASE 5 AXLE 1 at 0.25		LOAD CASE 6 AXLE 1 at 0.30		LOAD CASE 7 AXLE 1 at 0.35		LOAD CASE 8 AXLE 1 at 0.40		LOAD CASE 9 AXLE 1 at 0.45		LOAD CASE 10 AXLE 1 at 0.50	
				MOMENT, $\gamma_{LL} M_{LL,deck}$ (kip-ft)																			
R_A																							
0.00	0.000	12.93	8.34	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
0.05	0.838	12.93	8.34	12.6	11.5	10.5	9.8	9.3	8.7	8.2	7.7	7.1	6.6										
0.10	1.675	12.93	8.34	20.6	32.8	29.8	27.8	26.3	24.8	23.2	21.7	20.2	18.7										
0.15	2.513	12.93	8.34	27.9	40.8	53.7	50.1	47.4	44.6	41.8	39.1	36.3	33.6										
0.20	3.350	12.93	8.34	32.9	44.8	56.7	71.4	67.5	63.5	59.5	55.6	51.6	47.6										
0.25	4.188	12.93	8.34	35.5	45.5	55.4	68.8	83.7	78.7	73.8	68.8	63.9	58.9										
0.30	5.025	12.93	8.34	37.9	45.9	53.8	66.0	79.9	93.7	87.8	81.8	75.9	69.9										
0.35	5.863	12.93	8.34	37.3	42.8	48.3	58.5	70.4	82.4	94.4	87.9	81.5	75.0										
0.40	6.700	12.93	8.34	32.2	35.3	38.3	45.7	54.9	64.0	73.1	82.3	76.2	70.1										
0.45	7.538	12.93	8.34	23.4	24.5	25.6	30.1	35.9	41.8	47.7	53.5	59.4	54.6										
0.50	8.375	12.93	8.34	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0										
R_B																							
0.55	9.213	12.93	8.34	24.8	23.8	22.7	25.8	30.6	35.4	40.2	45.0	49.8	54.6										
0.60	10.050	12.93	8.34	36.1	33.1	30.1	33.6	39.6	45.7	51.8	57.9	64.0	70.1										
0.65	10.888	12.93	8.34	44.4	38.8	33.3	36.3	42.8	49.2	55.7	62.1	68.6	75.0										
0.70	11.725	12.93	8.34	48.1	40.2	32.3	34.3	40.2	46.2	52.1	58.1	64.0	69.9										
0.75	12.563	12.93	8.34	48.3	38.4	28.4	29.2	34.1	39.1	44.0	49.0	54.0	58.9										
0.80	13.400	12.93	8.34	48.2	36.3	24.4	23.8	27.8	31.8	35.7	39.7	43.7	47.6										
0.85	14.238	12.93	8.34	44.4	31.5	18.6	17.0	19.7	22.5	25.3	28.0	30.8	33.6										
0.90	15.075	12.93	8.34	31.9	24.1	11.9	9.5	11.1	12.6	14.1	15.6	17.1	18.7										
0.95	15.913	12.93	8.34	11.2	12.3	5.7	3.4	3.9	4.5	5.0	5.5	6.1	6.6										
1.00	16.750	12.93	8.34	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0										

LIVE LOAD STRINGER MOMENT, $\gamma_{LL} M_{LL,stringer}$

LOCATION	LOCATION (ft)	LOAD CASE 1 AXLE 1 at 0.05		LOAD CASE 2 AXLE 1 at 0.10		LOAD CASE 3 AXLE 1 at 0.15		LOAD CASE 4 AXLE 1 at 0.20		LOAD CASE 5 AXLE 1 at 0.25		LOAD CASE 6 AXLE 1 at 0.30		LOAD CASE 7 AXLE 1 at 0.35		LOAD CASE 8 AXLE 1 at 0.40		LOAD CASE 9 AXLE 1 at 0.45		LOAD CASE 10 AXLE 1 at 0.50			
		MOMENT, $\gamma_{LL} M_{LL,deck}$ (kip-ft)																					
R_A																							
0.00	0.000	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
0.05	0.838	29.7	27.2	24.7	23.0	21.8	20.5	19.3	18.0	16.8	15.5												
0.10	1.675	27.8	44.2	40.1	37.4	35.4	33.3	31.3	29.2	27.2	25.1												
0.15	2.513	26.2	38.3	50.4	47.1	44.5	41.9	39.3	36.7														

SHEAR FLOW SLIP RESISTANCE

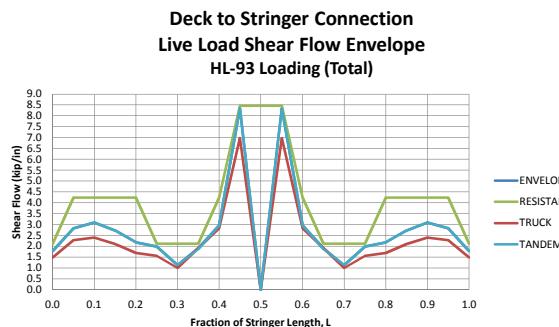
AASHTO LRFD Design Values

$$R_t = R_o$$

$$R_n = K_h K_s N_p P_t$$

$\phi_s =$	0.80			
$P_t =$	28 kips	AASHTO LRFD Table 6.13.2.8-1 (3/4" ASTM A325 Bolt)		
$K_h =$	0.85	AASHTO LRFD Table 6.13.2.8-2 (Std. Oversize Holes)		
$K_s =$	0.50	AASHTO LRFD Table 6.13.2.8-3 (Class 'B' Surface Condition)		
$N_p =$	1			
$R_t =$	11.9 kips/bolt		PITCH, p	SHEAR FLOW RESISTANCE, ϕq_r
$\phi R_t =$	9.52 kips/bolt	(in)	(kips/in)	
$N_b =$	2			
		2.25	8.46	
		4.5	4.23	
		9.0	2.12	
		13.5	1.41	
		18.0	1.06	

LOCATION	LOCATION (ft)	HL-93 TANDEM		HL-93 TRUCK		PITCH (in)	RESISTANCE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)
		ABSOLUTE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)					
R_A							
0.00	0.000	1.77	1.48	1.77	9.00	2.12	
0.05	0.838	2.82	2.27	2.82	4.50	4.23	
0.10	1.675	3.08	2.39	3.08	4.50	4.23	
0.15	2.513	2.72	2.10	2.72	4.50	4.23	
0.20	3.350	2.17	1.68	2.17	4.50	4.23	
0.25	4.188	1.98	1.56	1.98	9.00	2.12	
0.30	5.025	1.13	0.99	1.13	9.00	2.12	
0.35	5.863	1.87	1.91	1.91	9.00	2.12	
0.40	6.700	2.96	2.82	2.96	4.50	4.23	
0.45	7.538	8.35	6.97	8.35	2.25	8.46	
0.50	8.375	0.00	0.00	0.00	2.25	8.46	
0.55	9.213	8.35	6.97	8.35	2.25	8.46	
0.60	10.050	2.96	2.82	2.96	4.50	4.23	
0.65	10.888	1.87	1.91	1.91	9.00	2.12	
0.70	11.725	1.13	0.99	1.13	9.00	2.12	
0.75	12.563	1.98	1.56	1.98	9.00	2.12	
0.80	13.400	2.17	1.68	2.17	4.50	4.23	
0.85	14.238	2.72	2.10	2.72	4.50	4.23	
0.90	15.075	3.08	2.39	3.08	4.50	4.23	
0.95	15.913	2.82	2.27	2.82	4.50	4.23	
1.00	16.750	1.77	1.48	1.77	9.00	2.12	



FLORIDA DEPARTMENT OF TRANSPORTATION - BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RETROFIT RESEARCH PROJECT

5-INCH ALUMINUM ORTHOTROPIC DECK-STRINGER CONNECTION
AASHTO LRFD HL-93 TANDEM LOADING - INTERIOR STRINGER

COMPUTE LIVE LOAD SHEAR FLOW THRU DECK CONNECTION FASTENERS AT SERVICE II LIMIT STATE

AASHTO LRFD DESIGN LIVE LOADS, LL:	AXLE 1 (kips)	SPACING (ft)	AXLE 2 (kips)	SPACING (ft)	AXLE 3 (kips)	LANE (klf)
Design Truck: Lane Load:	25.0	4.00	25.0			0.64

Dynamic Load Allowance, IM:	0.33
Load Factor, γ_{L1} :	1.30

Service II Limit State

Distribution Factor (1):	0.500	Single Lane
Multi-presence Factor, m :	1.20	Single Lane
Distribution Factor (1):	0.500	Two Lanes
Multi-presence Factor, m :	1.00	Two Lanes

AASHTO LRFD DISTRIBUTION FACTOR:

Lever Rule =	Table 4.6.2.2.3a-1 (Concrete Deck on Steel Beams)
DF = 0.600	Lever Rule - Single Lane (NOTE: S < 6.0' Wheel Line Spacing)
DF = 0.500	Lever Rule - Two Lanes (NOTE: S > 4.0' Wheel Line Spacing)

Use DF = 0.600 Controlling DF

NOTES:

- (1) Distribution Factor per Lever Rule
- (2) Number of Stringers (3) assumes that the deck is typically configured in independent units approximately equal to the lane widths with longitudinal expansion joints along the lane lines.
- (3) Interior stringer controls over exterior stringer for shear connector design.

BRIDGE CONFIGURATION

Stringer Span Length, L =	16.75 ft
Deck Cantilever Length, C =	0.63 ft
Stringer Spacing, S =	6.00 ft
Deck Slab Thickness, t_s =	5 in
Number of Stringers, N _s (2) =	3
Stringer Size:	W 16x50
Stringer Inertia, I_x =	659 in ⁴
Stringer Area, A =	14.7 in ²
Stringer Depth, d =	16.26 in
Steel Modulus of Elasticity, E_{steel} =	29000 ksi
Alum. Deck Top Plate Unit Area =	4.84 in ² per ft
Alum. Deck Top Plate Unit Inertia =	0.066 in ⁴ per ft
Alum. Deck Bott. Plate Unit Area =	5.02 in ² per ft
Alum. Deck Bott. Plate Unit Inertia =	0.073 in ⁴ per ft
Alum. Modulus of Elasticity, E_{alum} =	10100 ksi
Alum. Deck Max. Effective Width, b _c =	6.00 ft
Alum. Deck Top Pl. Transformed Area, A' :	10.12 in ²
Alum. Deck Top Pl. Transformed Inertia, I _{x'} :	0.14 in ⁴
Alum. Deck Bott. Pl. Transformed Area, A' :	10.49 in ²
Alum. Deck Bott. Pl. Transformed Inertia, I _{x'} :	0.15 in ⁴

FULL COMPOSITE SECTION PROPERTIES - AT 0.00 L			% Bott. Plate Effective = 0.00%			% Top Plate Effective = 0.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ^j	I _s	b _s					
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000	0.0000	
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	0.0000	1.0000	0.0000	
Stringer	14.7	8.13	119.5	0.00	0.0	659.0						

$$\begin{aligned}\Sigma A^* &= 0 \\ Q^* = \Sigma A^* y^* &= 0 \\ I^* = \Sigma A_i^2 &= 65\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.05 L			% Bott. Plate Effective = 27.92%			% Top Plate Effective = 7.79%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.79	21.06	16.6	11.05	96.3	0.0	1.6750	0.2792	0.2792	0.0779		
Transformed Deck Bott. Plate	2.93	16.47	48.2	6.46	122.2	0.0	1.6750	0.2792	1.0000	0.2792		
Stringer	14.7	8.13	119.5	1.88	51.9	659.0						
SUM	18.42	19.91	184.26	229.4	270.4	659.1						

$$\begin{aligned}\Sigma A^* &= 3 \\ Q^* = \Sigma A^* y^* &= 27 \\ I^* = \Sigma A d^2 + \Sigma I &= 92\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.10 L		% Bott. Plate Effective = 55.83%			% Top Plate Effective = 31.17%			Effective Slab Width with Shear Lag		Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ^j	I _b	b' _e					
Transformed Deck Top Plate	3.15	21.06	66.4	9.15	264.0	0.0	3.3500	0.5583	0.5583	0.5583	0.3117	
Transformed Deck Bott. Plate	5.86	16.47	96.5	4.56	121.8	0.1	3.3500	0.5583	1.0000	0.5583		
Stringer	14.7	8.13	119.5	3.78	210.1	659.0						
SUM	23.71	11.91	282.42		595.8	659.1						

$$\begin{array}{ll} \Sigma A^* = & 9 \\ Q^* = \Sigma A^* y^* = & 55 \\ I^* = \Sigma Ad^2 + \Sigma I_o = & 125 \end{array}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.15 L			% Bott. Plate Effective = 83.75%			% Top Plate Effective = 70.14%			with Shear Lag		Effective Slab Width	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _b	b' _e						
Transformed Deck Top Plate	7.10	21.06	149.5	7.53	402.7	0.1	5.0250	0.8375	0.8375	0.8375	0.7014		
Transformed Deck Bott. Plate	8.79	16.47	144.7	2.94	76.1	0.1	5.0250	0.8375	1.0000	0.8375			
Stringer	14.7	8.13	119.5	5.40	428.1	659.0							
SUM	30.59	13.53	413.71		906.9	659.2							

$$\begin{array}{l} \Sigma A^* = \\ Q^* = \Sigma A^* y^* = \\ I^* = \Sigma A d^2 + \Sigma I_o = \end{array} \quad \begin{array}{r} 15 \\ 79 \\ 156 \end{array}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.20 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			with Shear Lag		Effective Slab Width	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e						
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.0000	1.0000		1.0000		1.0000	
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.0000	1.0000		1.0000		1.0000	
Stringer	14.7	8.13	119.5	6.18	562.0	659.0							
SUM	35.31	14.31	505.42		1071.2	659.3							

$$\begin{array}{l} \Sigma A^* = \\ Q^* = \Sigma A^* y^* = \\ |^* = \Sigma A d^2 + \Sigma |_o = \end{array} \quad \begin{array}{r} 20 \\ 90 \\ 173 \end{array}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.25 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			with Shear Lag		Effective Slab Width	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _o	b' _e						
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.000	1.0000		1.0000		1.0000	
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.000	1.0000		1.0000		1.0000	
Stringer	14.7	8.13	119.5	6.18	562.0	659.0							
SUM	35.31	14.31	505.42		1071.2	659.3							

$$\begin{array}{l} \Sigma A^* = \\ Q^* = \Sigma A^* y^* = \\ I^* = \Sigma A d^2 + \Sigma I_o = \end{array} \quad \begin{array}{r} 20 \\ 90 \\ 173 \end{array}$$

FULL COMPOSITE SECTION PROPERTIES - AT 0.30 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.0000	1.0000	1.0000	1.0000	1.0000	
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.0000	1.0000	1.0000	1.0000	1.0000	
Stringer	14.7	8.13	119.5	6.18	562.0	659.0						
SUM	35.31	14.31	505.42		1071.2	659.3						

$$\begin{aligned}\Sigma A^* &= 20.61 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 90.89 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1730.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.35 L			% Bott. Plate Effective = 83.75%			% Top Plate Effective = 70.14%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	7.10	21.06	149.5	7.53	402.7	0.1	5.0250	0.8375	0.8375	0.8375	0.7014	
Transformed Deck Bott. Plate	8.79	16.47	144.7	2.94	76.1	0.1	5.0250	0.8375	1.0000	0.8375	0.8375	
Stringer	14.7	8.13	119.5	5.40	428.1	659.0						
SUM	30.59	13.53	413.71		906.9	659.2						

$$\begin{aligned}\Sigma A^* &= 15.89 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 79.33 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1566.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.40 L			% Bott. Plate Effective = 55.83%			% Top Plate Effective = 31.17%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	3.15	21.06	66.4	9.15	264.0	0.0	3.3500	0.5583	0.5583	0.5583	0.3117	
Transformed Deck Bott. Plate	5.86	16.47	96.5	4.56	121.8	0.1	3.3500	0.5583	1.0000	0.5583	0.5583	
Stringer	14.7	8.13	119.5	3.78	210.1	659.0						
SUM	23.71	11.91	282.42		595.8	659.1						

$$\begin{aligned}\Sigma A^* &= 9.01 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 55.57 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1255.0 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.45 L			% Bott. Plate Effective = 27.92%			% Top Plate Effective = 7.79%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.79	21.06	16.6	11.05	96.3	0.0	1.6750	0.2792	0.2792	0.2792	0.0779	
Transformed Deck Bott. Plate	2.93	16.47	48.2	6.46	122.2	0.0	1.6750	0.2792	1.0000	0.2792	0.2792	
Stringer	14.7	8.13	119.5	1.88	51.9	659.0						
SUM	18.42	10.01	184.36		270.4	659.1						

$$\begin{aligned}\Sigma A^* &= 3.72 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.63 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 929.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.50 L			% Bott. Plate Effective = 0.00%			% Top Plate Effective = 0.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000	0.0000	
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	1.0000	0.0000	0.0000	
Stringer	14.7	8.13	119.5	0.00	0.0	659.0						
SUM	14.70	8.13	119.51		0.0	659.0						

$$\begin{aligned}\Sigma A^* &= 0.00 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 0.00 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 659.0 \text{ in}^4\end{aligned}$$

FULL COMPOSITE SECTION PROPERTIES - AT 0.55 L			% Bott. Plate Effective = 27.92%		% Top Plate Effective = 7.79%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	0.79	21.06	16.6	11.05	96.3	0.0	1.6750	0.2792	0.2792	0.0779
Transformed Deck Bott. Plate	2.93	16.47	48.2	6.46	122.2	0.0	1.6750	0.2792	1.0000	0.2792
Stringer	14.7	8.13	119.5	1.88	51.9	659.0				
SUM	18.42	10.01	184.36		270.4	659.1				

$$\begin{aligned}\Sigma A^* &= 3.72 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.63 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 929.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.60 L			% Bott. Plate Effective = 55.83%		% Top Plate Effective = 31.17%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	3.15	21.06	66.4	9.15	264.0	0.0	3.3500	0.5583	0.5583	0.3117
Transformed Deck Bott. Plate	5.86	16.47	96.5	4.56	121.8	0.1	3.3500	0.5583	1.0000	0.5583
Stringer	14.7	8.13	119.5	3.78	210.1	659.0				
SUM	23.71	11.91	282.42		595.8	659.1				

$$\begin{aligned}\Sigma A^* &= 9.01 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 55.57 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1255.0 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.65 L			% Bott. Plate Effective = 83.75%		% Top Plate Effective = 70.14%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	7.10	21.06	149.5	7.53	402.7	0.1	5.0250	0.8375	0.8375	0.7014
Transformed Deck Bott. Plate	8.79	16.47	144.7	2.94	76.1	0.1	5.0250	0.8375	1.0000	0.8375
Stringer	14.7	8.13	119.5	5.40	428.1	659.0				
SUM	30.59	13.53	413.71		906.9	659.2				

$$\begin{aligned}\Sigma A^* &= 15.89 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 79.33 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1566.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.70 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.0000	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.0000	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	6.18	562.0	659.0				
SUM	35.31	14.31	505.42		1071.2	659.3				

$$\begin{aligned}\Sigma A^* &= 20.61 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 90.89 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1730.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.75 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.0000	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.0000	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	6.18	562.0	659.0				
SUM	35.31	14.31	505.42		1071.2	659.3				

$$\begin{aligned}\Sigma A^* &= 20.61 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 90.89 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1730.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.80 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.0000	1.0000	1.0000	1.0000	1.0000	
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.0000	1.0000	1.0000	1.0000	1.0000	
Stringer	14.7	8.13	119.5	6.18	562.0	659.0						
SUM	35.31	14.31	505.42		1071.2	659.3						

$$\begin{aligned}\Sigma A^* &= 20.61 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 90.89 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1730.5 \text{ in}^4\end{aligned}$$

FULL COMPOSITE SECTION PROPERTIES - AT 0.85 L			% Bott. Plate Effective = 83.75%			% Top Plate Effective = 70.14%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	7.10	21.06	149.5	7.53	402.7	0.1	5.0250	0.8375	0.8375	0.8375	0.7014	
Transformed Deck Bott. Plate	8.79	16.47	144.7	2.94	76.1	0.1	5.0250	0.8375	1.0000	0.8375	0.8375	
Stringer	14.7	8.13	119.5	5.40	428.1	659.0						
SUM	30.59	13.53	413.71		906.9	659.2						

$$\begin{aligned}\Sigma A^* &= 15.89 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 79.33 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1566.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.90 L			% Bott. Plate Effective = 55.83%			% Top Plate Effective = 31.17%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	3.15	21.06	66.4	9.15	264.0	0.0	3.3500	0.5583	0.5583	0.5583	0.3117	
Transformed Deck Bott. Plate	5.86	16.47	96.5	4.56	121.8	0.1	3.3500	0.5583	1.0000	0.5583	0.5583	
Stringer	14.7	8.13	119.5	3.78	210.1	659.0						
SUM	23.71	11.91	282.42		595.8	659.1						

$$\begin{aligned}\Sigma A^* &= 9.01 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 55.57 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1255.0 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.95 L			% Bott. Plate Effective = 27.92%			% Top Plate Effective = 7.79%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.79	21.06	16.6	11.05	96.3	0.0	1.6750	0.2792	0.2792	0.2792	0.0779	
Transformed Deck Bott. Plate	2.93	16.47	48.2	6.46	122.2	0.0	1.6750	0.2792	1.0000	0.2792	0.2792	
Stringer	14.7	8.13	119.5	1.88	51.9	659.0						
SUM	18.42	10.01	184.36		270.4	659.1						

$$\begin{aligned}\Sigma A^* &= 3.72 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.63 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 929.5 \text{ in}^4\end{aligned}$$

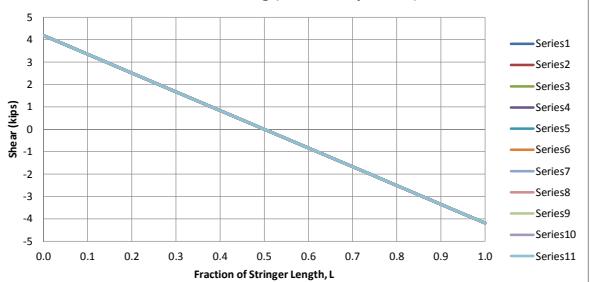
PARTIAL COMPOSITE SECTION PROPERTIES - AT 1.00 L			% Bott. Plate Effective = 0.00%			% Top Plate Effective = 0.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000	0.0000	
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	1.0000	0.0000	0.0000	
Stringer	14.7	8.13	119.5	0.00	0.0	659.0						
SUM	14.70	8.13	119.51		0.0	659.0						

$$\begin{aligned}\Sigma A^* &= 0.00 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 0.00 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 659.0 \text{ in}^4\end{aligned}$$

LIVE LOAD SHEAR, $Y_{LL}V_{LL}$
LANE LOADING COMPONENT

LOCATION	LOCATION (ft)	LOAD CASE 1	LOAD CASE 2	LOAD CASE 3	LOAD CASE 4	LOAD CASE 5	LOAD CASE 6	LOAD CASE 7	LOAD CASE 8	LOAD CASE 9	LOAD CASE 10
		AXLE 1 at 0.05	AXLE 1 at 0.10	AXLE 1 at 0.15	AXLE 1 at 0.20	AXLE 1 at 0.25	AXLE 1 at 0.30	AXLE 1 at 0.35	AXLE 1 at 0.40	AXLE 1 at 0.45	AXLE 1 at 0.50
R _A		4.2	4.2	4.2	4.2	4.2	4.2	4.2	4.2	4.2	4.2
0.00	0.000	4.2	4.2	4.2	4.2	4.2	4.2	4.2	4.2	4.2	4.2
0.05	0.838	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8	3.8
0.10	1.675	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
0.15	2.513	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
0.20	3.350	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
0.25	4.188	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1
0.30	5.025	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7
0.35	5.863	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3
0.40	6.700	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
0.45	7.538	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
0.50	8.375	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
R _B		4.2	4.2	4.2	4.2	4.2	4.2	4.2	4.2	4.2	4.2

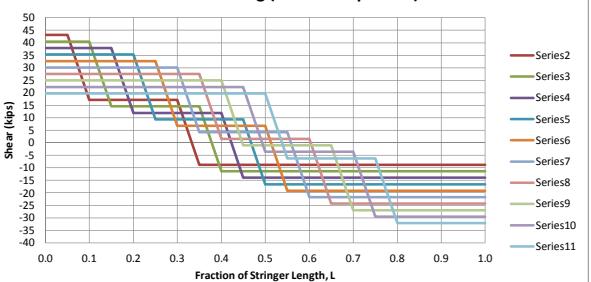
Live Load Shear
HL-93 Loading (Lane Component)



LIVE LOAD SHEAR, $Y_{LL}V_{LL}$
TRUCK LOADING COMPONENT

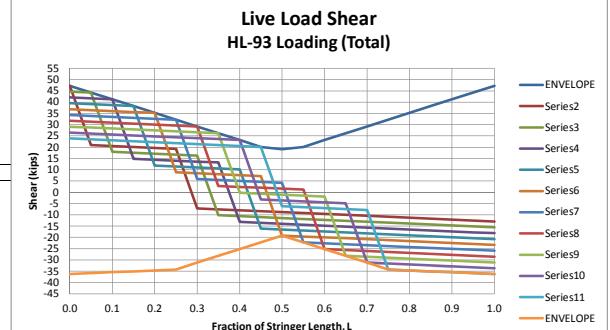
LOCATION	LOCATION (ft)	LOAD CASE 1	LOAD CASE 2	LOAD CASE 3	LOAD CASE 4	LOAD CASE 5	LOAD CASE 6	LOAD CASE 7	LOAD CASE 8	LOAD CASE 9	LOAD CASE 10
		AXLE 1 at 0.05	AXLE 1 at 0.10	AXLE 1 at 0.15	AXLE 1 at 0.20	AXLE 1 at 0.25	AXLE 1 at 0.30	AXLE 1 at 0.35	AXLE 1 at 0.40	AXLE 1 at 0.45	AXLE 1 at 0.50
R _A		43.1	40.5	37.9	35.3	32.7	30.1	27.5	24.9	22.3	19.7
0.00	0.000	43.1	40.5	37.9	35.3	32.7	30.1	27.5	24.9	22.3	19.7
0.05	0.838	17.1	40.5	37.9	35.3	32.7	30.1	27.5	24.9	22.3	19.7
0.10	1.675	17.1	14.6	37.9	35.3	32.7	30.1	27.5	24.9	22.3	19.7
0.15	2.513	17.1	14.6	12.0	35.3	32.7	30.1	27.5	24.9	22.3	19.7
0.20	3.350	17.1	14.6	12.0	9.4	32.7	30.1	27.5	24.9	22.3	19.7
0.25	4.188	17.1	14.6	12.0	9.4	6.8	30.1	27.5	24.9	22.3	19.7
0.30	5.025	-8.8	14.6	12.0	9.4	6.8	4.2	27.5	24.9	22.3	19.7
0.35	5.863	-8.8	-11.4	12.0	9.4	6.8	4.2	1.6	24.9	22.3	19.7
0.40	6.700	-8.8	-11.4	-14.0	9.4	6.8	4.2	1.6	-1.0	22.3	19.7
0.45	7.538	-8.8	-11.4	-14.0	-16.6	6.8	4.2	1.6	-1.0	-3.6	19.7
0.50	8.375	-8.8	-11.4	-14.0	-16.6	-19.2	4.2	1.6	-1.0	-3.6	-6.2
0.55	9.213	-8.8	-11.4	-14.0	-16.6	-19.2	-21.8	1.6	-1.0	-3.6	-6.2
0.60	10.050	-8.8	-11.4	-14.0	-16.6	-19.2	-21.8	-24.3	-1.0	-3.6	-6.2
0.65	10.888	-8.8	-11.4	-14.0	-16.6	-19.2	-21.8	-24.3	-26.9	-3.6	-6.2
0.70	11.725	-8.8	-11.4	-14.0	-16.6	-19.2	-21.8	-24.3	-26.9	-29.5	-6.2
0.75	12.563	-8.8	-11.4	-14.0	-16.6	-19.2	-21.8	-24.3	-26.9	-29.5	-32.1
0.80	13.400	-8.8	-11.4	-14.0	-16.6	-19.2	-21.8	-24.3	-26.9	-29.5	-32.1
0.85	14.238	-8.8	-11.4	-14.0	-16.6	-19.2	-21.8	-24.3	-26.9	-29.5	-32.1
0.90	15.075	-8.8	-11.4	-14.0	-16.6	-19.2	-21.8	-24.3	-26.9	-29.5	-32.1
0.95	15.913	-8.8	-11.4	-14.0	-16.6	-19.2	-21.8	-24.3	-26.9	-29.5	-32.1
1.00	16.750	-8.8	-11.4	-14.0	-16.6	-19.2	-21.8	-24.3	-26.9	-29.5	-32.1
R _B		8.8	11.4	14.0	16.6	19.2	21.8	24.3	26.9	29.5	32.1

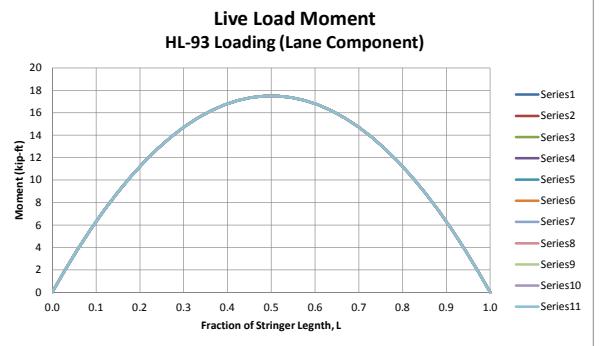
Live Load Shear
HL-93 Loading (Truck Component)



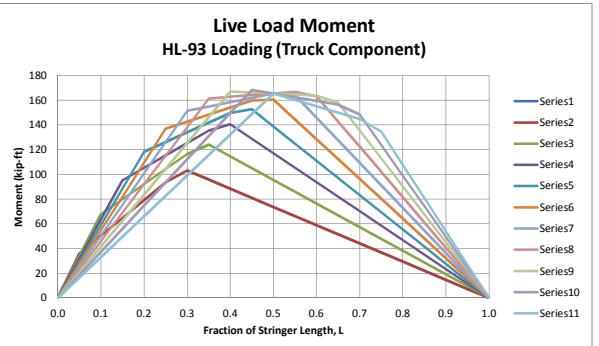
LIVE LOAD SHEAR, $Y_{LL}V_{LL}$
TOTAL LOADING

LOCATION	LOCATION (ft)	ABSOLUTE ENVELOPE			NEGATIVE ENVELOPE			POSITIVE ENVELOPE			LOAD CASE 1	LOAD CASE 2	LOAD CASE 3	LOAD CASE 4	LOAD CASE 5	LOAD CASE 6	LOAD CASE 7	LOAD CASE 8	LOAD CASE 9	LOAD CASE 10									
		SHEAR, $Y_{LL}V_{LL}$	AXLE 1 at 0.05	SHEAR, $Y_{LL}V_{LL}$	AXLE 1 at 0.10	SHEAR, $Y_{LL}V_{LL}$	AXLE 1 at 0.15	SHEAR, $Y_{LL}V_{LL}$	AXLE 1 at 0.20	SHEAR, $Y_{LL}V_{LL}$	AXLE 1 at 0.25	SHEAR, $Y_{LL}V_{LL}$	AXLE 1 at 0.30	SHEAR, $Y_{LL}V_{LL}$	AXLE 1 at 0.35	SHEAR, $Y_{LL}V_{LL}$	AXLE 1 at 0.40	SHEAR, $Y_{LL}V_{LL}$	AXLE 1 at 0.45	SHEAR, $Y_{LL}V_{LL}$									
R _A		47.3	13.0	47.3	47.3	47.3	47.3	47.3	47.3	47.3	44.7	42.1	39.5	36.9	34.3	31.7	29.1	26.5	23.9	23.9	23.9	23.9	23.9	23.9	23.9	23.9	23.9		
0.00	0.000	47.3	-36.3	47.3	47.3	47.3	47.3	47.3	47.3	47.3	44.7	42.1	39.5	36.9	34.3	31.7	29.1	26.5	23.9	23.9	23.9	23.9	23.9	23.9	23.9	23.9	23.9		
0.05	0.838	44.3	-35.9	44.3	20.9	44.3	41.2	20.5	17.9	41.2	41.7	39.1	36.5	33.9	31.3	28.7	26.1	23.5	23.5	23.5	23.5	23.5	23.5	23.5	23.5	23.5	23.5		
0.10	1.675	41.2	-35.5	41.2	20.5	41.2	20.5	17.9	41.2	41.2	38.6	36.1	33.5	30.9	28.3	25.7	23.1	23.1	23.1	23.1	23.1	23.1	23.1	23.1	23.1	23.1	23.1		
0.15	2.513	38.2	-35.1	38.2	20.1	38.2	20.1	17.5	14.9	38.2	35.6	33.0	30.4	27.9	25.3	22.7	22.7	22.7	22.7	22.7	22.7	22.7	22.7	22.7	22.7	22.7	22.7		
0.20	3.350	35.2	-34.6	35.2	19.7	35.2	19.7	17.1	14.5	35.2	32.6	30.0	27.4	24.8	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3	22.3		
0.25	4.188	34.2	-34.2	32.2	19.2	32.2	19.2	16.6	14.1	32.2	29.6	27.0	24.4	21.8	21.8	21.8	21.8	21.8	21.8	21.8	21.8	21.8	21.8	21.8	21.8	21.8	21.8		
0.30	5.025	31.2	-31.2	29.2	-7.1	29.2	-7.1	16.2	13.6	11.0	8.4	5.9	29.2	26.6	24.0	21.4	21.4	21.4	21.4	21.4	21.4	21.4	21.4	21.4	21.4	21.4	21.4	21.4	
0.35	5.863	28.2	-28.2	26.2	-7.5	28.2	-7.5	-10.1	13.2	10.6	8.0	5.4	2.8	26.2	23.6	21.0	21.0	21.0	21.0	21.0	21.0	21.0	21.0	21.0	21.0	21.0	21.0	21.0	
0.40	6.700	25.2	-25.2	23.2	-8.0	25.2	-8.0	-10.5	-13.1	10.2	7.6	5.0	2.4	-0.2	23.2	20.6	20.6	20.6	20.6	20.6	20.6	20.6	20.6	20.6	20.6	20.6	20.6	20.6	20.6
0.45	7.538	22.2	-22.2	20.2	-8.4	22.2	-8.4	-11.0	-13.6	-13.6	-16.1	7.2	4.6	2.0	-0.6	-3.2	20.2	20.2	20.2	20.2	20.2	20.2	20.2	20.2	20.2	20.2	20.2		
0.50	8.375	19.2	-19.2	19.2	-8.8	19.2	-8.8	-11.4	-14.0	-14.0	-16.6	-19.2	4.2	1.6	-1.0	-3.6	-6.2	-6.2	-6.2	-6.2	-6.2	-6.2	-6.2	-6.2	-6.2	-6.2	-6.2	-6.2	
R _B		47.3	13.0	47.3	13.0	47.3	13.0	15.6	18.2	18.2	20.7	23.3	25.9	28.5	31.1	33.7	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3





LIVE LOAD MOMENT, $Y_{LL}M_{LL}$ TRUCK LOADING COMPONENT		LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
LOCATION	LOCATION (ft)	MOMENT, $Y_{LL}M_{LL}$ (kip-ft)									
R _A											
0.00	0.000	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.05	0.838	36.1	33.9	31.7	29.6	27.4	25.2	23.0	20.9	18.7	16.5
0.10	1.675	50.4	67.8	63.5	59.1	54.8	50.4	46.1	41.8	37.4	33.1
0.15	2.513	64.8	80.0	95.2	88.7	82.2	75.7	69.1	62.6	56.1	49.6
0.20	3.350	79.2	92.2	105.2	118.3	109.6	100.9	92.2	83.5	74.8	66.1
0.25	4.188	93.5	104.4	115.2	126.1	137.0	126.1	115.2	104.4	93.5	82.7
0.30	5.025	103.0	116.6	125.3	134.0	142.6	151.3	138.3	125.3	112.2	99.2
0.35	5.863	95.7	123.9	135.3	141.8	148.3	154.8	161.3	146.1	130.9	115.7
0.40	6.700	88.3	114.4	140.4	149.6	154.0	158.3	162.7	167.0	149.6	132.3
0.45	7.538	80.9	104.8	128.7	152.6	159.7	161.8	164.0	166.2	168.4	148.8
0.50	8.375	73.6	95.3	117.0	138.8	160.5	165.3	165.3	165.3	165.3	165.3
0.55	9.213	66.2	85.8	105.3	124.9	144.4	164.0	166.7	164.5	162.3	160.1
0.60	10.050	58.9	76.2	93.6	111.0	128.4	145.8	163.1	163.6	159.3	155.0
0.65	10.888	51.5	66.7	81.9	97.1	112.3	127.5	142.7	157.9	156.3	149.8
0.70	11.725	44.2	57.2	70.2	83.3	96.3	109.3	122.3	135.4	148.4	144.6
0.75	12.563	36.8	47.7	58.5	69.4	80.2	91.1	102.0	112.8	123.7	134.5
0.80	13.400	29.4	38.1	46.8	55.5	64.2	72.9	81.6	90.3	98.9	107.6
0.85	14.238	22.1	28.6	35.1	41.6	48.1	54.7	61.2	67.7	74.2	80.7
0.90	15.075	14.7	19.1	23.4	27.8	32.1	36.4	40.8	45.1	49.5	53.8
0.95	15.913	7.4	9.5	11.7	13.9	16.0	18.2	20.4	22.6	24.7	26.9
1.00	16.750	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
R _B		4.838	5.675	6.513	7.350	8.188	9.025	9.863	10.700	11.538	12.375

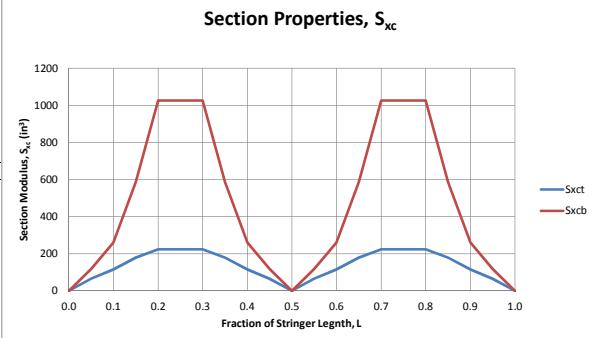


LIVE LOAD MOMENT, $\gamma_{LL} M_{LL}$
TOTAL LOADING COMPONENT

TOTAL LOADING COMPONENT



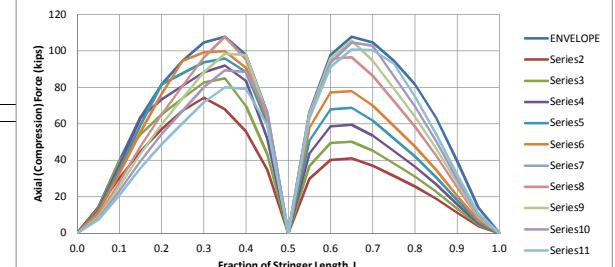
LIVE LOAD DECK TOP PLATE STRESS, $\gamma_{LL}\sigma_{LL}$



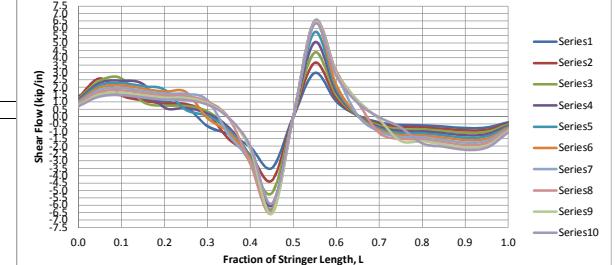
LIVE LOAD DECK BOTTOM PLATE STRESS, $\gamma_{LL}\sigma_{LL}$

LIVE LOAD DECK COMPRESSIVE FORCE, $Y_{LL}P_{LL}$ deck

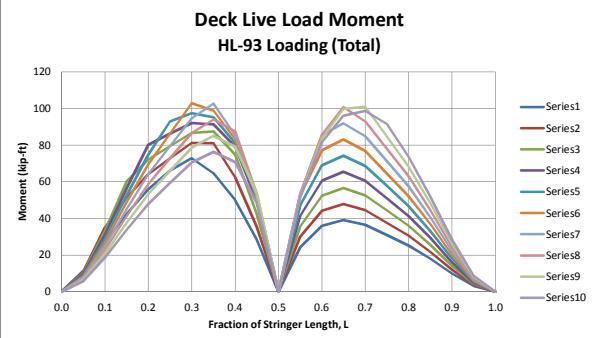
LOCATION	LOCATION (ft)	$A_{deck\ top}$ (in 2)	$A_{deck\ bott}$ (in 2)	ENVELOPE FORCE, $Y_{LL}P_{LL}$ (kips)	LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
					FORCE, $Y_{LL}P_{LL}$ (kips)									
R_A														
0.00	0.000	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.05	0.838	0.79	2.93	14.1	14.1	13.3	12.5	11.7	11.0	10.2	9.4	8.6	7.9	7.1
0.10	1.675	3.15	5.86	39.4	30.2	39.4	37.1	34.8	32.5	30.2	27.8	25.5	23.2	20.9
0.15	2.513	7.10	8.79	63.3	44.8	54.1	63.3	59.3	55.4	51.4	47.5	43.5	39.5	35.6
0.20	3.350	10.12	10.49	81.6	57.0	65.2	73.4	81.6	76.1	70.6	65.2	59.7	54.2	48.7
0.25	4.188	10.12	10.49	94.6	67.2	74.1	80.9	87.8	94.6	87.8	80.9	74.1	67.2	60.4
0.30	5.025	10.12	10.49	104.6	74.2	82.7	93.7	99.2	104.6	96.4	88.2	80.0	71.8	
0.35	5.863	7.10	8.79	107.8	67.8	85.0	91.9	95.9	99.8	103.8	107.8	98.5	89.3	80.0
0.40	6.700	3.15	5.86	97.7	55.9	69.7	83.6	88.4	90.8	93.1	95.4	97.7	88.4	79.2
0.45	7.538	0.79	2.93	66.2	35.1	43.6	52.1	60.6	63.1	63.9	64.7	65.5	66.2	59.3
0.50	8.375	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
R_B														
0.55	9.213	0.79	2.93	66.2	29.8	36.8	43.8	50.7	57.7	64.7	65.6	64.9	64.1	63.3
0.60	10.050	3.15	5.86	97.7	40.2	49.4	58.7	67.9	77.1	86.4	95.6	95.9	93.6	91.3
0.65	10.888	7.10	8.79	107.8	41.0	50.2	59.5	68.7	78.0	87.2	96.4	105.7	104.7	100.7
0.70	11.725	10.12	10.49	104.6	37.1	45.3	53.5	61.7	70.0	78.2	86.4	94.6	102.8	100.4
0.75	12.563	10.12	10.49	94.6	31.5	38.3	45.2	52.0	58.8	65.7	72.5	79.4	86.2	93.1
0.80	13.400	10.12	10.49	81.6	25.6	31.1	36.6	42.0	47.5	53.0	58.5	63.9	69.4	74.9
0.85	14.238	7.10	8.79	63.3	18.8	22.8	26.8	30.7	34.7	38.6	42.6	46.6	50.5	54.5
0.90	15.075	3.15	5.86	39.4	11.2	13.5	15.8	18.1	20.4	22.7	25.0	27.3	29.6	31.9
0.95	15.913	0.79	2.93	14.1	3.8	4.6	5.4	6.1	6.9	7.7	8.5	9.2	10.0	10.8
1.00	16.750	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0

Deck Live Load Axial (Compression) Force
HL-93 Loading (Total)LIVE LOAD DECK CONNECTION SHEAR FLOW, $Y_{LL}q_{LL}$ deck

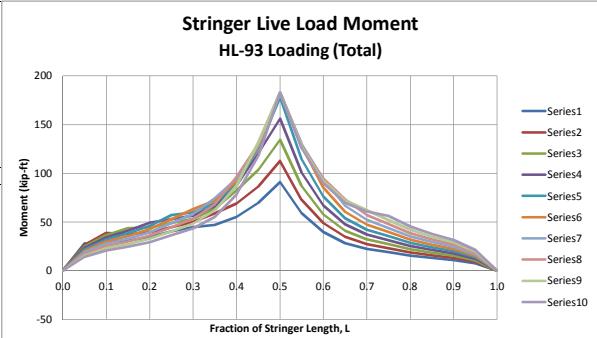
LOCATION	LOCATION (ft)	NEGATIVE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	POSITIVE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	ABSOLUTE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
					SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)									
R_A														
0.00	0.000	-1.07	1.40	1.40	1.32	1.24	1.17	1.09	1.01	0.94	0.86	0.78	0.70	
0.05	0.838	-2.11	2.60	2.60	1.60	2.60	2.44	2.29	2.14	1.99	1.83	1.68	1.53	1.38
0.10	1.675	-2.24	2.61	2.61	1.46	1.46	2.61	2.44	2.28	2.12	1.95	1.79	1.62	1.46
0.15	2.513	-2.03	2.21	2.21	1.21	1.11	1.00	2.21	2.06	1.91	1.76	1.61	1.46	1.31
0.20	3.350	-1.81	1.84	1.84	1.02	0.89	0.75	0.61	1.84	1.70	1.57	1.43	1.29	1.16
0.25	4.188	-1.65	1.68	1.68	0.69	0.86	0.73	0.59	0.45	1.68	1.54	1.41	1.27	1.14
0.30	5.025	-1.10	1.13	1.13	-0.63	0.22	0.37	0.22	0.07	-0.08	1.13	1.02	0.92	0.82
0.35	5.863	-1.52	1.10	1.52	-1.19	-1.52	-0.83	-0.74	-0.90	-1.07	-1.23	-0.88	-0.08	
0.40	6.700	-3.20	3.09	3.20	-2.07	-2.60	-3.13	-2.77	-2.75	-2.90	-3.05	-3.20	-2.21	-1.98
0.45	7.538	-6.59	6.53	6.59	-3.49	-4.34	-5.19	-6.03	-6.28	-6.36	-6.44	-6.51	-6.59	-5.90
0.50	8.375	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
R_B														
0.55	9.213	-6.59	6.53	6.59	2.97	3.66	4.35	5.05	5.74	6.44	6.53	6.45	6.38	6.30
0.60	10.050	-3.20	3.09	3.20	1.03	1.26	1.48	1.71	1.93	2.16	2.98	3.09	2.93	2.78
0.65	10.888	-1.52	1.10	1.52	0.08	0.08	0.08	0.08	0.08	0.08	0.98	1.10	0.94	
0.70	11.725	-1.10	1.13	1.13	-0.39	-0.49	-0.59	-0.69	-0.80	-0.90	-1.00	-1.10	-0.19	-0.03
0.75	12.563	-1.65	1.68	1.68	-0.56	-0.70	-0.83	-0.97	-1.11	-1.24	-1.38	-1.51	-1.65	-0.73
0.80	13.400	-1.81	1.84	1.84	-0.58	-0.72	-0.85	-0.99	-1.13	-1.26	-1.40	-1.54	-1.67	-1.81
0.85	14.238	-2.03	2.21	2.21	-0.67	-0.82	-0.97	-1.13	-1.28	-1.43	-1.58	-1.73	-1.88	-2.03
0.90	15.075	-2.24	2.61	2.61	-0.76	-0.93	-1.09	-1.26	-1.42	-1.59	-1.75	-1.91	-2.08	-2.24
0.95	15.913	-2.11	2.60	2.60	-0.73	-0.88	-1.04	-1.19	-1.34	-1.49	-1.65	-1.80	-1.95	-2.11
1.00	16.750	-1.07	1.40	1.40	-0.38	-0.46	-0.53	-0.61	-0.69	-0.76	-0.84	-0.92	-1.00	-1.07

Deck to Stringer Connection Live Load Shear Flow
HL-93 Loading (Total)

LIVE LOAD DECK MOMENT, $\gamma_{LL} M_{LL\text{ deck}}$



LIVE LOAD STRINGER MOMENT, $\gamma_{LL} M_{LL \text{ stringer}}$



SHEAR FLOW SLIP RESISTANCE

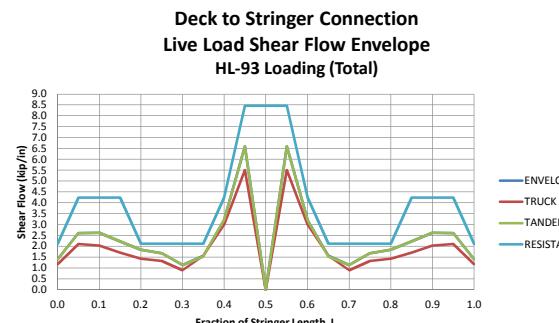
AASHTO LRFD Design Values

$R_t = R_o$

$R_n = K_h K_s N_p P_t$

$\phi_b =$	0.80			
$P_t =$	28 kips	AASHTO LRFD Table 6.13.2.8-1 (3/4" ASTM A325 Bolt)		
$K_h =$	0.85	AASHTO LRFD Table 6.13.2.8-2 (Std. Oversize Holes)		
$K_s =$	0.50	AASHTO LRFD Table 6.13.2.8-3 (Class 'B' Surface Condition)		
$N_p =$	1			
$R_t =$	11.9 kips/bolt		PITCH, p	SHEAR FLOW RESISTANCE, ϕq_r
$\phi R_t =$	9.52 kips/bolt	(in)	(kips/in)	
$N_b =$	2			
		2.25	8.46	
		4.5	4.23	
		9.0	2.12	
		13.5	1.41	
		18.0	1.06	

LOCATION	LOCATION (ft)	HL-93 TANDEM		HL-93 TRUCK		PITCH (in)	RESISTANCE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)
		ABSOLUTE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)					
R_A							
0.00	0.000	1.40	1.17	1.40	9.00	2.12	
0.05	0.838	2.60	2.10	2.60	4.50	4.23	
0.10	1.675	2.61	2.03	2.61	4.50	4.23	
0.15	2.513	2.21	1.71	2.21	4.50	4.23	
0.20	3.350	1.84	1.43	1.84	9.00	2.12	
0.25	4.188	1.68	1.32	1.68	9.00	2.12	
0.30	5.025	1.13	0.89	1.13	9.00	2.12	
0.35	5.863	1.52	1.55	1.55	9.00	2.12	
0.40	6.700	3.20	2.99	3.20	4.50	4.23	
0.45	7.538	6.59	5.50	6.59	2.25	8.46	
0.50	8.375	0.00	0.00	0.00	2.25	8.46	
0.55	9.213	6.59	5.50	6.59	2.25	8.46	
0.60	10.050	3.20	2.99	3.20	4.50	4.23	
0.65	10.888	1.52	1.55	1.55	9.00	2.12	
0.70	11.725	1.13	0.89	1.13	9.00	2.12	
0.75	12.563	1.68	1.32	1.68	9.00	2.12	
0.80	13.400	1.84	1.43	1.84	9.00	2.12	
0.85	14.238	2.21	1.71	2.21	4.50	4.23	
0.90	15.075	2.61	2.03	2.61	4.50	4.23	
0.95	15.913	2.60	2.10	2.60	4.50	4.23	
1.00	16.750	1.40	1.17	1.40	9.00	2.12	



FLORIDA DEPARTMENT OF TRANSPORTATION - BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RETROFIT RESEARCH PROJECT

5-INCH ALUMINUM ORTHOTROPIC DECK-STRINGER CONNECTION
AASHTO LRFD HL-93 TRUCK LOADING - INTERIOR STRINGER

COMPUTE LIVE LOAD SHEAR FLOW THRU DECK CONNECTION FASTENERS AT SERVICE II LIMIT STATE

AASHTO LRFD DESIGN LIVE LOADS, LL:	AXLE 1 (kips)	SPACING (ft)	AXLE 2 (kips)	SPACING (ft)	AXLE 3 (kips)	LANE (klf)
Design Truck: Lane Load:	32.0	14.00	32.0	14.00	8.0	0.64
Dynamic Load Allowance, IM: Load Factor, γ_{L1} :	0.33 1.30	Service II Limit State				

Distribution Factor (1):	0.500	Single Lane
Multi-presence Factor, m :	1.20	Single Lane
Distribution Factor (1):	0.500	Two Lanes
Multi-presence Factor, m :	1.00	Two Lanes

AASHTO LRFD DISTRIBUTION FACTOR:

Lever Rule =	Table 4.6.2.2.3a-1 (Concrete Deck on Steel Beams)
DF = 0.600	Lever Rule - Single Lane (NOTE: S < 6.0' Wheel Line Spacing)
DF = 0.500	Lever Rule - Two Lanes (NOTE: S > 4.0' Wheel Line Spacing)
Use DF = 0.600	Controlling DF

NOTES:

- (1) Distribution Factor per Lever Rule
- (2) Number of Stringers (3) assumes that the deck is typically configured in independent units approximately equal to the lane widths with longitudinal expansion joints along the lane lines.
- (3) Interior stringer controls over exterior stringer for shear connector design.

BRIDGE CONFIGURATION

Stringer Span Length, L =	16.75 ft
Deck Cantilever Length, C =	0.63 ft
Stringer Spacing, S =	6.00 ft
Deck Slab Thickness, t_s =	5 in
Number of Stringers, N _s (2) =	3
Stringer Size:	W 16x50
Stringer Inertia, I_x =	659 in ⁴
Stringer Area, A =	14.7 in ²
Stringer Depth, d =	16.26 in
Steel Modulus of Elasticity, E_{steel} =	29000 ksi
Alum. Deck Top Plate Unit Area =	4.84 in ² per ft
Alum. Deck Top Plate Unit Inertia =	0.066 in ⁴ per ft
Alum. Deck Bott. Plate Unit Area =	5.02 in ² per ft
Alum. Deck Bott. Plate Unit Inertia =	0.073 in ⁴ per ft
Alum. Modulus of Elasticity, E_{alum} =	10100 ksi
Alum. Deck Max. Effective Width, b _c =	6.00 ft
Alum. Deck Top Pl. Transformed Area, A' =	10.12 in ²
Alum. Deck Top Pl. Transformed Inertia, I'_x =	0.14 in ⁴
Alum. Deck Bott. Pl. Transformed Area, A' =	10.49 in ²
Alum. Deck Bott. Pl. Transformed Inertia, I'_x =	0.15 in ⁴

FULL COMPOSITE SECTION PROPERTIES - AT 0.00 L			% Bott. Plate Effective = 0.00%			% Top Plate Effective = 0.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ^j	I _s	b _s					
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000	0.0000	
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	0.0000	1.0000	0.0000	
Stringer	14.7	8.13	119.5	0.00	0.0	659.0						

$$\Sigma A^* = 0$$

$$Q^* = \Sigma A^* y^* = 0$$

$$I^* = \Sigma A_i^2 = 0$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.05 L			% Bott. Plate Effective = 27.92%			% Top Plate Effective = 7.79%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.79	21.06	16.6	11.05	96.3	0.0	1.6750	0.2792	0.2792	0.0779		
Transformed Deck Bott. Plate	2.93	16.47	48.2	6.46	122.2	0.0	1.6750	0.2792	1.0000	0.2792		
Stringer	14.7	8.13	119.5	1.88	51.9	659.0						
SUM	18.42	19.91	184.26	229.4	278.4	659.1						

$$\Sigma A^* =$$

$$Q^* = \Sigma A^* y^* =$$

$$I^* = \Sigma A d^2 + \Sigma I =$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.10 L		% Bott. Plate Effective = 55.83%			% Top Plate Effective = 31.17%			Effective Slab Width with Shear Lag		Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ^j	I _b	b' _e					
Transformed Deck Top Plate	3.15	21.06	66.4	9.15	264.0	0.0	3.3500	0.5583	0.5583	0.5583	0.3117	
Transformed Deck Bott. Plate	5.86	16.47	96.5	4.56	121.8	0.1	3.3500	0.5583	1.0000	0.5583		
Stringer	14.7	8.13	119.5	3.78	210.1	659.0						
SUM	23.71	11.91	282.42		595.8	659.1						

$$\begin{array}{ll} \Sigma A^* = & 9 \\ Q^* = \Sigma A^* y^* = & 55 \\ I^* = \Sigma Ad^2 + \Sigma I_o = & 125 \end{array}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.15 L			% Bott. Plate Effective = 83.75%			% Top Plate Effective = 70.14%			with Shear Lag		Effective Slab Width	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _b	b' _e						
Transformed Deck Top Plate	7.10	21.06	149.5	7.53	402.7	0.1	5.0250	0.8375	0.8375	0.8375	0.7014		
Transformed Deck Bott. Plate	8.79	16.47	144.7	2.94	76.1	0.1	5.0250	0.8375	1.0000	0.8375			
Stringer	14.7	8.13	119.5	5.40	428.1	659.0							
SUM	30.59	13.53	413.71		906.9	659.2							

$$\begin{array}{l} \Sigma A^* = \\ Q^* = \Sigma A^* y^* = \\ I^* = \Sigma A d^2 + \Sigma I_o = \end{array} \quad \begin{array}{r} 15 \\ 79 \\ 156 \end{array}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.20 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			with Shear Lag		Effective Slab Width	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e						
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.0000	1.0000		1.0000		1.0000	
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.0000	1.0000		1.0000		1.0000	
Stringer	14.7	8.13	119.5	6.18	562.0	659.0							
SUM	35.31	14.31	505.42		1071.2	659.3							

$$\begin{array}{l} \Sigma A^* = \\ Q^* = \Sigma A^* y^* = \\ |^* = \Sigma A d^2 + \Sigma |_o = \end{array} \quad \begin{array}{r} 20 \\ 90 \\ 173 \end{array}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.25 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			with Shear Lag		Effective Slab Width	Plate Effective due to Truss Action	Deck Plate Effective
ELEMENT	A	y	Ay	d	Ad ²	I _o	b' _e						
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.000	1.0000		1.0000		1.0000	
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.000	1.0000		1.0000		1.0000	
Stringer	14.7	8.13	119.5	6.18	562.0	659.0							
SUM	35.31	14.31	505.42		1071.2	659.3							

$$\begin{array}{l} \Sigma A^* = \\ Q^* = \Sigma A^* y^* = \\ I^* = \Sigma A d^2 + \Sigma I_o = \end{array} \quad \begin{array}{r} 20 \\ 90 \\ 173 \end{array}$$

FULL COMPOSITE SECTION PROPERTIES - AT 0.30 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.0000	1.0000	1.0000	1.0000	1.0000	
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.0000	1.0000	1.0000	1.0000	1.0000	
Stringer	14.7	8.13	119.5	6.18	562.0	659.0						
SUM	35.31	14.31	505.42		1071.2	659.3						

$$\begin{aligned}\Sigma A^* &= 20.61 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 90.89 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1730.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.35 L			% Bott. Plate Effective = 83.75%			% Top Plate Effective = 70.14%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	7.10	21.06	149.5	7.53	402.7	0.1	5.0250	0.8375	0.8375	0.8375	0.7014	
Transformed Deck Bott. Plate	8.79	16.47	144.7	2.94	76.1	0.1	5.0250	0.8375	1.0000	0.8375	0.8375	
Stringer	14.7	8.13	119.5	5.40	428.1	659.0						
SUM	30.59	13.53	413.71		906.9	659.2						

$$\begin{aligned}\Sigma A^* &= 15.89 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 79.33 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1566.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.40 L			% Bott. Plate Effective = 55.83%			% Top Plate Effective = 31.17%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	3.15	21.06	66.4	9.15	264.0	0.0	3.3500	0.5583	0.5583	0.5583	0.3117	
Transformed Deck Bott. Plate	5.86	16.47	96.5	4.56	121.8	0.1	3.3500	0.5583	1.0000	0.5583	0.5583	
Stringer	14.7	8.13	119.5	3.78	210.1	659.0						
SUM	23.71	11.91	282.42		595.8	659.1						

$$\begin{aligned}\Sigma A^* &= 9.01 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 55.57 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1255.0 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.45 L			% Bott. Plate Effective = 27.92%			% Top Plate Effective = 7.79%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.79	21.06	16.6	11.05	96.3	0.0	1.6750	0.2792	0.2792	0.2792	0.0779	
Transformed Deck Bott. Plate	2.93	16.47	48.2	6.46	122.2	0.0	1.6750	0.2792	1.0000	0.2792	0.2792	
Stringer	14.7	8.13	119.5	1.88	51.9	659.0						
SUM	18.42	10.01	184.36		270.4	659.1						

$$\begin{aligned}\Sigma A^* &= 3.72 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.63 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 929.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.50 L			% Bott. Plate Effective = 0.00%			% Top Plate Effective = 0.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000	0.0000	
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	1.0000	0.0000	0.0000	
Stringer	14.7	8.13	119.5	0.00	0.0	659.0						
SUM	14.70	8.13	119.51		0.0	659.0						

$$\begin{aligned}\Sigma A^* &= 0.00 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 0.00 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 659.0 \text{ in}^4\end{aligned}$$

FULL COMPOSITE SECTION PROPERTIES - AT 0.55 L			% Bott. Plate Effective = 27.92%		% Top Plate Effective = 7.79%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	0.79	21.06	16.6	11.05	96.3	0.0	1.6750	0.2792	0.2792	0.0779
Transformed Deck Bott. Plate	2.93	16.47	48.2	6.46	122.2	0.0	1.6750	0.2792	1.0000	0.2792
Stringer	14.7	8.13	119.5	1.88	51.9	659.0				
SUM	18.42	10.01	184.36		270.4	659.1				

$$\begin{aligned}\Sigma A^* &= 3.72 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.63 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 929.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.60 L			% Bott. Plate Effective = 55.83%		% Top Plate Effective = 31.17%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	3.15	21.06	66.4	9.15	264.0	0.0	3.3500	0.5583	0.5583	0.3117
Transformed Deck Bott. Plate	5.86	16.47	96.5	4.56	121.8	0.1	3.3500	0.5583	1.0000	0.5583
Stringer	14.7	8.13	119.5	3.78	210.1	659.0				
SUM	23.71	11.91	282.42		595.8	659.1				

$$\begin{aligned}\Sigma A^* &= 9.01 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 55.57 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1255.0 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.65 L			% Bott. Plate Effective = 83.75%		% Top Plate Effective = 70.14%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	7.10	21.06	149.5	7.53	402.7	0.1	5.0250	0.8375	0.8375	0.7014
Transformed Deck Bott. Plate	8.79	16.47	144.7	2.94	76.1	0.1	5.0250	0.8375	1.0000	0.8375
Stringer	14.7	8.13	119.5	5.40	428.1	659.0				
SUM	30.59	13.53	413.71		906.9	659.2				

$$\begin{aligned}\Sigma A^* &= 15.89 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 79.33 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1566.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.70 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.0000	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.0000	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	6.18	562.0	659.0				
SUM	35.31	14.31	505.42		1071.2	659.3				

$$\begin{aligned}\Sigma A^* &= 20.61 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 90.89 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1730.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.75 L			% Bott. Plate Effective = 100.00%		% Top Plate Effective = 100.00%		Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e			
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.0000	1.0000	1.0000	1.0000
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.0000	1.0000	1.0000	1.0000
Stringer	14.7	8.13	119.5	6.18	562.0	659.0				
SUM	35.31	14.31	505.42		1071.2	659.3				

$$\begin{aligned}\Sigma A^* &= 20.61 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 90.89 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1730.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.80 L			% Bott. Plate Effective = 100.00%			% Top Plate Effective = 100.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	10.12	21.06	213.1	6.75	460.5	0.1	6.0000	1.0000	1.0000	1.0000	1.0000	
Transformed Deck Bott. Plate	10.49	16.47	172.8	2.16	48.8	0.2	6.0000	1.0000	1.0000	1.0000	1.0000	
Stringer	14.7	8.13	119.5	6.18	562.0	659.0						
SUM	35.31	14.31	505.42		1071.2	659.3						

$$\begin{aligned}\Sigma A^* &= 20.61 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 90.89 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1730.5 \text{ in}^4\end{aligned}$$

FULL COMPOSITE SECTION PROPERTIES - AT 0.85 L			% Bott. Plate Effective = 83.75%			% Top Plate Effective = 70.14%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	7.10	21.06	149.5	7.53	402.7	0.1	5.0250	0.8375	0.8375	0.8375	0.7014	
Transformed Deck Bott. Plate	8.79	16.47	144.7	2.94	76.1	0.1	5.0250	0.8375	1.0000	1.0000	0.8375	
Stringer	14.7	8.13	119.5	5.40	428.1	659.0						
SUM	30.59	13.53	413.71		906.9	659.2						

$$\begin{aligned}\Sigma A^* &= 15.89 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 79.33 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1566.1 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.90 L			% Bott. Plate Effective = 55.83%			% Top Plate Effective = 31.17%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	3.15	21.06	66.4	9.15	264.0	0.0	3.3500	0.5583	0.5583	0.5583	0.3117	
Transformed Deck Bott. Plate	5.86	16.47	96.5	4.56	121.8	0.1	3.3500	0.5583	1.0000	1.0000	0.5583	
Stringer	14.7	8.13	119.5	3.78	210.1	659.0						
SUM	23.71	11.91	282.42		595.8	659.1						

$$\begin{aligned}\Sigma A^* &= 9.01 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 55.57 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 1255.0 \text{ in}^4\end{aligned}$$

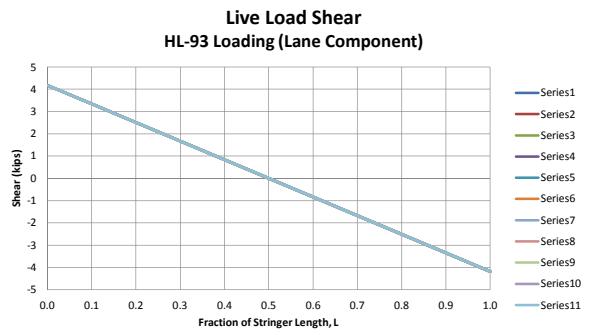
PARTIAL COMPOSITE SECTION PROPERTIES - AT 0.95 L			% Bott. Plate Effective = 27.92%			% Top Plate Effective = 7.79%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.79	21.06	16.6	11.05	96.3	0.0	1.6750	0.2792	0.2792	0.2792	0.0779	
Transformed Deck Bott. Plate	2.93	16.47	48.2	6.46	122.2	0.0	1.6750	0.2792	1.0000	1.0000	0.2792	
Stringer	14.7	8.13	119.5	1.88	51.9	659.0						
SUM	18.42	10.01	184.36		270.4	659.1						

$$\begin{aligned}\Sigma A^* &= 3.72 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 27.63 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 929.5 \text{ in}^4\end{aligned}$$

PARTIAL COMPOSITE SECTION PROPERTIES - AT 1.00 L			% Bott. Plate Effective = 0.00%			% Top Plate Effective = 0.00%			Effective Slab Width with Shear Lag	Fraction of Full Effective Slab Width	Fraction of Deck Plate Effective due to Truss Action	Total Fraction of Deck Plate Effective
ELEMENT	A	Y	Ay	d	Ad ²	I _o	b' _e					
Transformed Deck Top Plate	0.00	21.06	0.0	12.93	0.0	0.0	0.0000	0.0000	0.0000	0.0000	0.0000	
Transformed Deck Bott. Plate	0.00	16.47	0.0	8.34	0.0	0.0	0.0000	0.0000	1.0000	1.0000	0.0000	
Stringer	14.7	8.13	119.5	0.00	0.0	659.0						
SUM	14.70	8.13	119.51		0.0	659.0						

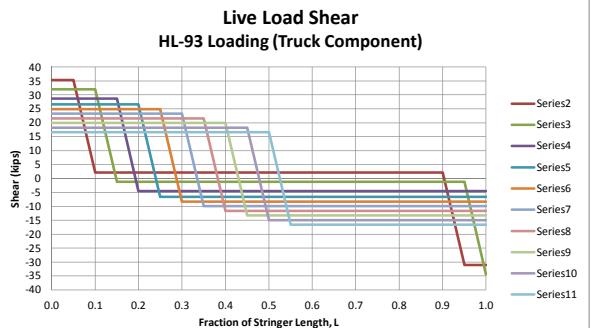
$$\begin{aligned}\Sigma A^* &= 0.00 \text{ in}^2 \\ Q^* &= \Sigma A^* y^* = 0.00 \text{ in}^3 \\ I^* &= \Sigma Ad^2 + \Sigma I_o = 659.0 \text{ in}^4\end{aligned}$$

LIVE LOAD SHEAR, $\gamma_{LL}V_{LL}$
LANE LOADING COMPONENT



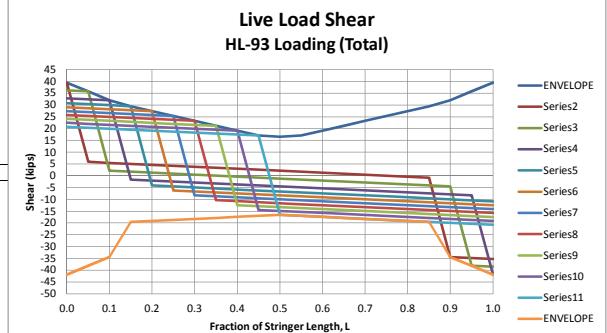
LIVE LOAD SHEAR, $\gamma_{LL}V_{LL}$
TRUCK LOADING COMPONENT

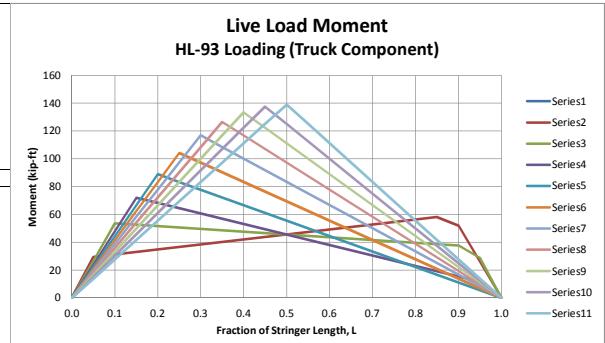
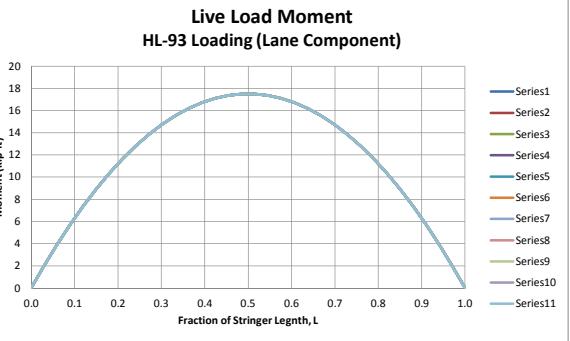
LOCATION	LOCATION (ft)	LOAD CASE 1	LOAD CASE 2	LOAD CASE 3	LOAD CASE 4	LOAD CASE 5	LOAD CASE 6	LOAD CASE 7	LOAD CASE 8	LOAD CASE 9	LOAD CASE 10
		AXLE 1 at 0.05 SHEAR, $Y_{L1}V_{LL}$ (kips)	AXLE 1 at 0.10 SHEAR, $Y_{L1}V_{LL}$ (kips)	AXLE 1 at 0.15 SHEAR, $Y_{L1}V_{LL}$ (kips)	AXLE 1 at 0.20 SHEAR, $Y_{L1}V_{LL}$ (kips)	AXLE 1 at 0.25 SHEAR, $Y_{L1}V_{LL}$ (kips)	AXLE 1 at 0.30 SHEAR, $Y_{L1}V_{LL}$ (kips)	AXLE 1 at 0.35 SHEAR, $Y_{L1}V_{LL}$ (kips)	AXLE 1 at 0.40 SHEAR, $Y_{L1}V_{LL}$ (kips)	AXLE 1 at 0.45 SHEAR, $Y_{L1}V_{LL}$ (kips)	AXLE 1 at 0.50 SHEAR, $Y_{L1}V_{LL}$ (kips)
R _A		35.3	32.0	28.7	26.6	24.9	23.2	21.6	19.9	18.3	16.6
0.00	0.000	35.3	32.0	28.7	26.6	24.9	23.2	21.6	19.9	18.3	16.6
0.05	0.838	2.1	32.0	28.7	26.6	24.9	23.2	21.6	19.9	18.3	16.6
0.10	1.675	2.1	-1.2	28.7	26.6	24.9	23.2	21.6	19.9	18.3	16.6
0.15	2.513	2.1	-1.2	-4.5	26.6	24.9	23.2	21.6	19.9	18.3	16.6
0.20	3.350	2.1	-1.2	-4.5	-6.6	24.9	23.2	21.6	19.9	18.3	16.6
0.25	4.188	2.1	-1.2	-4.5	-6.6	-8.3	23.2	21.6	19.9	18.3	16.6
0.30	5.025	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	21.6	19.9	18.3	16.6
0.35	5.863	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	19.9	18.3	16.6
0.40	6.700	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	18.3	16.6
0.45	7.538	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	16.6
0.50	8.375	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
0.55	9.213	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
0.60	10.050	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
0.65	10.888	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
0.70	11.725	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
0.75	12.563	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
0.80	13.400	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
0.85	14.238	2.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
0.90	15.075	-31.1	-1.2	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
0.95	15.913	-31.1	-34.4	-4.5	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
1.00	16.750	-31.1	-34.4	-37.7	-6.6	-8.3	-10.0	-11.6	-13.3	-14.9	-16.6
R _B		31.1	34.4	37.7	6.6	8.3	10.0	11.6	13.3	14.9	16.6



LIVE LOAD SHEAR, $\gamma_{LL}V_{LL}$
TOTAL LOADING

LOCATION	LOCATION (ft)	ABSOLUTE ENVELOPE			NEGATIVE ENVELOPE			POSITIVE ENVELOPE			LOAD CASE 1	LOAD CASE 2	LOAD CASE 3	LOAD CASE 4	LOAD CASE 5	LOAD CASE 6	LOAD CASE 7	LOAD CASE 8	LOAD CASE 9	LOAD CASE 10
		SHEAR, $\gamma_{LL}V_{LL}$	AXLE 1 at 0.05	AXLE 1 at 0.10	AXLE 1 at 0.15	AXLE 1 at 0.20	AXLE 1 at 0.25	AXLE 1 at 0.30	AXLE 1 at 0.35	AXLE 1 at 0.40	AXLE 1 at 0.45	AXLE 1 at 0.50								
R _A		41.9	10.8	41.9	39.5	39.5	36.2	32.9	30.7	29.1	27.4	25.8	24.1	22.4	20.8					
0.00	0.000	41.9	-41.9	39.5	39.5	39.5	36.2	32.9	30.7	29.1	27.4	25.8	24.1	22.4	20.8					
0.05	0.838	38.1	-38.1	35.8	5.9	35.8	35.8	32.5	30.3	28.7	27.0	25.3	23.7	22.0	20.4					
0.10	1.675	34.4	-34.4	32.0	5.5	32.0	2.2	32.0	29.9	28.2	26.6	24.9	23.3	21.6	19.9					
0.15	2.513	29.5	-19.5	29.5	5.1	1.7	-1.6	29.5	27.8	26.2	24.5	22.8	21.2	19.5						
0.20	3.350	27.4	-19.1	27.4	4.6	1.3	-2.0	4.1	27.4	25.7	24.1	22.4	20.8	19.1						
0.25	4.188	25.3	-18.7	25.3	4.2	0.9	-2.4	4.5	4.5	6.2	25.3	23.7	22.0	20.3	18.7					
0.30	5.025	23.3	-18.3	23.3	3.8	0.5	-2.8	5.0	6.6	8.3	23.3	21.6	19.9	18.3						
0.35	5.863	21.2	-17.9	21.2	3.4	0.1	-3.3	5.4	7.0	8.7	21.2	19.5	17.9							
0.40	6.700	19.1	-17.4	19.1	3.0	-0.4	-3.7	5.8	7.5	9.1	19.1	17.4								
0.45	7.538	17.0	-17.0	17.0	2.5	-0.8	-4.1	6.2	7.9	9.5	11.2	12.9	14.1	15.8	17.4	19.1				
0.50	8.375	16.6	-16.6	16.6	2.1	-1.2	-4.5	6.6	8.3	10.0	11.6	13.3	14.9	16.6						
R _B		41.9	10.8	41.9	35.2	38.6	41.9	10.8	12.5	14.1	15.8	17.5	19.1	20.8						



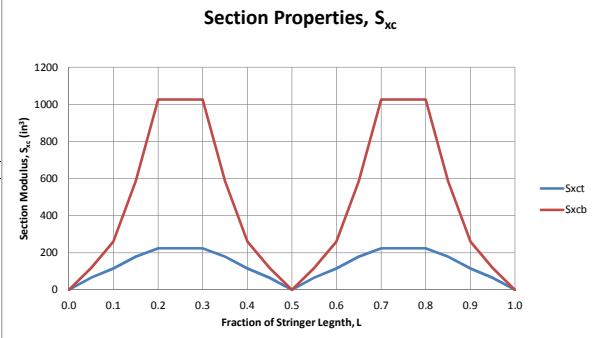


LIVE LOAD MOMENT, $\gamma_{LL} M_{LL}$
TOTAL LOADING COMPONENT

TOTAL LOADING COMPONENT



LIVE LOAD DECK TOP PLATE STRESS, $\gamma_{LL}\sigma_{LL}$

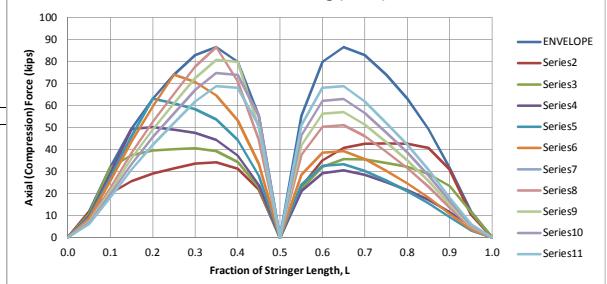


LIVE LOAD DECK BOTTOM PLATE STRESS, $\gamma_{LL}\sigma_{LL}$

LIVE LOAD DECK COMPRESSIVE FORCE, $Y_{LL}P_{LL}$ deck

LOCATION	LOCATION (ft)	$A_{deck\ top}$ (in 2)	$A_{deck\ bott}$ (in 2)	ENVELOPE FORCE, $Y_{LL}P_{LL}$ (kips)	LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
					FORCE, $Y_{LL}P_{LL}$ (kips)									
R_A														
0.00	0.000	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.05	0.838	0.79	2.93	11.7	11.7	10.8	9.8	9.1	8.6	8.1	7.6	7.1	6.6	6.1
0.10	1.675	3.15	5.86	31.8	20.0	31.8	28.9	27.0	25.5	24.0	22.6	21.1	19.6	18.1
0.15	2.513	7.10	8.79	49.2	25.6	37.4	49.2	46.0	43.4	40.9	38.4	35.8	33.3	30.8
0.20	3.350	10.12	10.49	63.1	29.1	39.6	50.1	63.1	59.6	56.1	52.6	49.1	45.6	42.1
0.25	4.188	10.12	10.49	74.0	31.4	40.2	48.9	60.8	74.0	69.6	65.2	60.8	56.5	52.1
0.30	5.025	10.12	10.49	82.9	33.5	40.5	47.6	58.3	70.6	82.9	77.6	72.4	67.1	61.8
0.35	5.863	7.10	8.79	86.6	34.2	39.2	44.3	53.6	64.6	75.6	86.6	80.7	74.7	68.8
0.40	6.700	3.15	5.86	79.8	31.3	34.2	37.2	44.4	53.2	62.1	71.0	79.8	73.9	68.0
0.45	7.538	0.79	2.93	55.3	21.8	22.8	23.8	28.0	33.5	38.9	44.4	49.8	55.3	50.8
0.50	8.375	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
R_B														
0.55	9.213	0.79	2.93	55.3	23.1	22.1	24.0	28.5	33.0	37.4	41.9	46.4	50.8	
0.60	10.050	3.15	5.86	79.8	35.1	32.1	29.2	32.6	38.5	44.4	50.3	56.2	62.1	68.0
0.65	10.888	7.10	8.79	86.6	40.7	35.6	30.5	33.3	39.3	45.2	51.1	57.0	62.9	68.8
0.70	11.725	10.12	10.49	82.9	42.5	35.5	28.5	30.3	35.6	40.8	46.1	51.3	56.6	61.8
0.75	12.563	10.12	10.49	74.0	42.7	33.9	25.1	25.8	30.2	34.6	38.9	43.3	47.7	52.1
0.80	13.400	10.12	10.49	63.1	42.6	32.1	21.6	21.1	24.6	28.1	31.6	35.1	38.6	42.1
0.85	14.238	7.10	8.79	49.2	40.8	28.9	17.1	15.6	18.1	20.6	23.2	25.7	28.2	30.8
0.90	15.075	3.15	5.86	31.8	31.0	23.4	11.6	9.3	10.7	12.2	13.7	15.2	16.6	18.1
0.95	15.913	0.79	2.93	11.7	10.5	11.5	5.3	3.2	3.7	4.2	4.7	5.2	5.7	6.1
1.00	16.750	0.00	0.00	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0

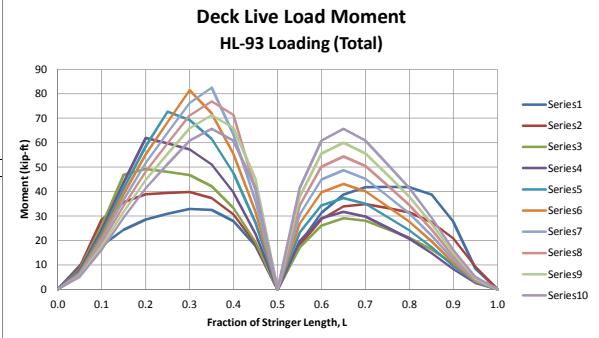
Deck Live Load Axial (Compression) Force
HL-93 Loading (Total)



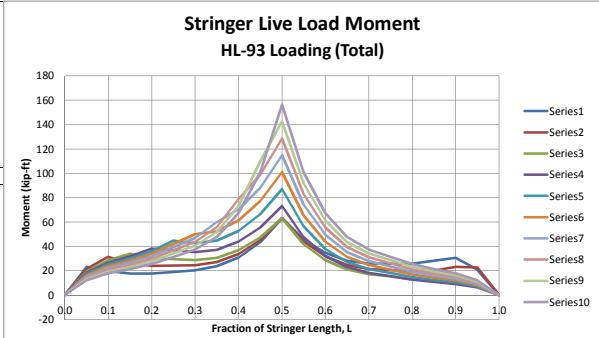
LIVE LOAD DECK CONNECTION SHEAR FLOW, $Y_{LL}q_{LL}$ deck

LOCATION	LOCATION (ft)	NEGATIVE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	POSITIVE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	ABSOLUTE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)	LOAD CASE 1 AXLE 1 at 0.05	LOAD CASE 2 AXLE 1 at 0.10	LOAD CASE 3 AXLE 1 at 0.15	LOAD CASE 4 AXLE 1 at 0.20	LOAD CASE 5 AXLE 1 at 0.25	LOAD CASE 6 AXLE 1 at 0.30	LOAD CASE 7 AXLE 1 at 0.35	LOAD CASE 8 AXLE 1 at 0.40	LOAD CASE 9 AXLE 1 at 0.45	LOAD CASE 10 AXLE 1 at 0.50
					SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)									
R_A														
0.00	0.000	-1.14	1.17	1.17	1.07	0.97	0.91	0.86	0.81	0.76	0.71	0.66	0.61	
0.05	0.838	-2.04	2.10	2.10	0.82	2.10	1.90	1.78	1.68	1.58	1.48	1.39	1.29	1.19
0.10	1.675	-1.26	2.03	2.03	0.55	0.55	2.03	1.89	1.79	1.68	1.57	1.47	1.36	1.26
0.15	2.513	-1.13	1.71	1.71	0.35	0.22	0.09	1.71	1.61	1.51	1.42	1.32	1.22	1.13
0.20	3.350	-0.99	1.43	1.43	0.23	0.06	-0.12	-0.23	1.43	1.34	1.25	1.17	1.08	0.99
0.25	4.188	-0.97	1.32	1.32	0.21	0.04	-0.14	-0.25	-0.34	1.32	1.23	1.14	1.06	0.97
0.30	5.025	-0.72	0.89	0.89	0.06	-0.13	-0.32	-0.47	-0.60	-0.72	0.89	0.83	0.76	0.70
0.35	5.863	-1.55	0.56	1.55	-0.29	-0.50	-0.71	-0.92	-1.13	-1.34	-1.55	-0.08	-0.08	-0.08
0.40	6.700	-2.99	1.71	2.99	-0.94	-1.14	-1.33	-1.63	-1.97	-2.31	-2.65	-2.99	-1.86	-1.71
0.45	7.538	-5.50	5.06	5.50	-2.17	-2.27	-2.37	-2.79	-3.33	-3.87	-4.41	-4.96	-5.50	-5.06
0.50	8.375	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0.55	9.213	-5.50	5.06	5.50	2.30	2.20	2.10	2.39	2.84	3.28	3.72	4.17	4.61	5.06
0.60	10.050	-2.99	1.71	1.71	1.00	0.80	0.85	0.99	1.14	1.28	1.42	1.57	1.71	
0.65	10.888	-1.55	0.56	1.55	0.56	0.35	0.14	0.08	0.08	0.08	0.08	0.08	0.08	0.08
0.70	11.725	-0.72	0.89	0.89	0.18	-0.01	-0.20	-0.30	-0.37	-0.43	-0.50	-0.56	-0.63	-0.70
0.75	12.563	-0.97	1.32	1.32	0.01	-0.16	-0.34	-0.45	-0.53	-0.62	-0.71	-0.80	-0.88	-0.97
0.80	13.400	-0.99	1.43	1.43	-0.01	-0.18	-0.36	-0.47	-0.56	-0.64	-0.73	-0.82	-0.91	-0.99
0.85	14.238	-1.13	1.71	1.71	-0.18	-0.31</td								

LIVE LOAD DECK MOMENT, $\gamma_{LL} M_{LL\text{ deck}}$



LIVE LOAD STRINGER MOMENT, $\gamma_{LL} M_{LL \text{ stringer}}$



SHEAR FLOW SLIP RESISTANCE

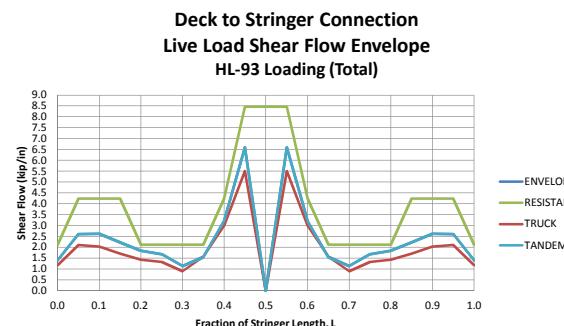
AASHTO LRFD Design Values

$R_t = R_o$

$R_n = K_h K_s N_p P_t$

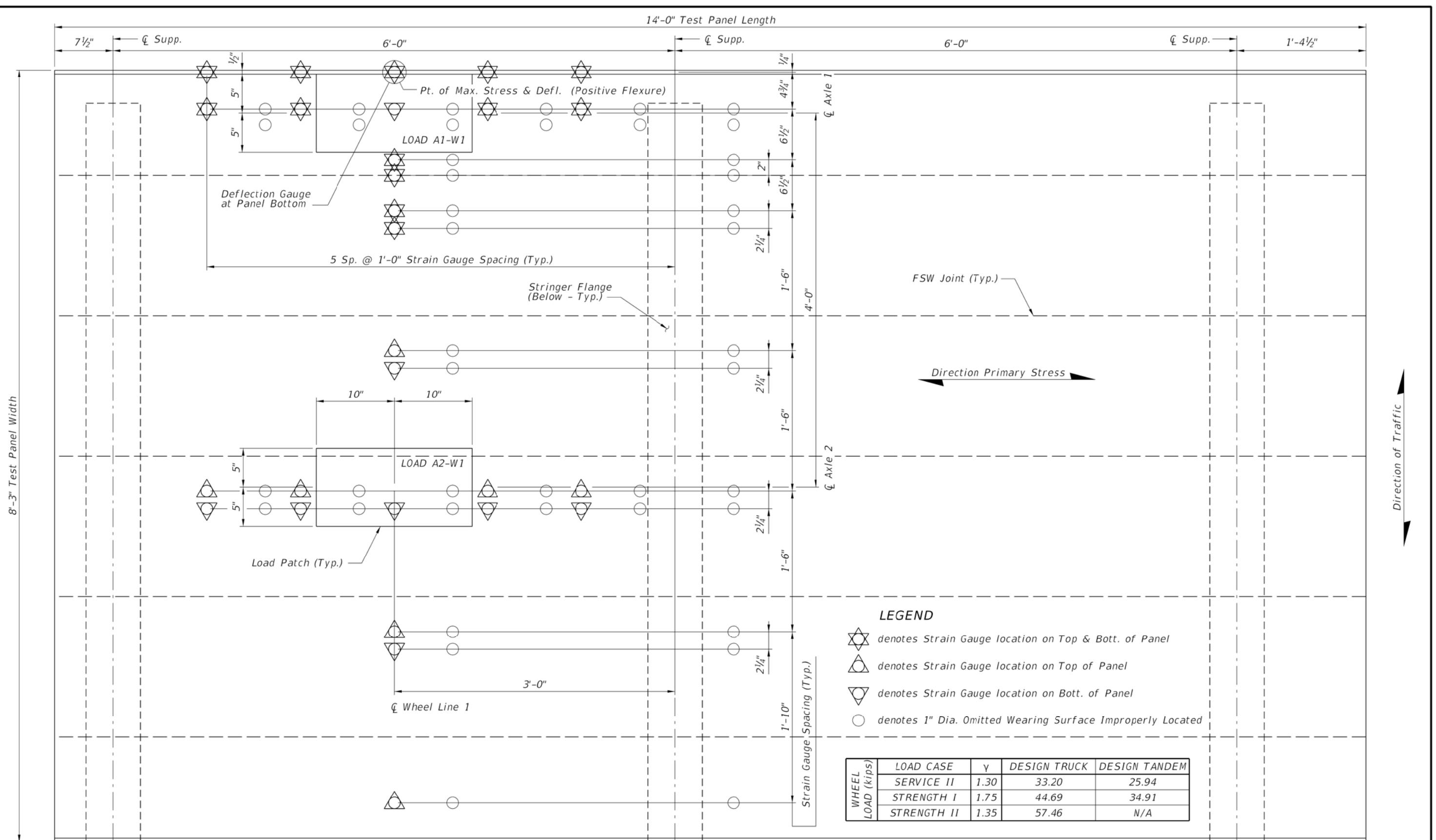
ϕ_b =	0.80			
P_t =	28 kips	AASHTO LRFD Table 6.13.2.8-1 (3/4" ASTM A325 Bolt)		
K_h =	0.85	AASHTO LRFD Table 6.13.2.8-2 (Std. Oversize Holes)		
K_s =	0.50	AASHTO LRFD Table 6.13.2.8-3 (Class 'B' Surface Condition)		
N_p =	1			
R_t =	11.9 kips/bolt		PITCH, p	SHEAR FLOW RESISTANCE, ϕq_r
ϕR_t =	9.52 kips/bolt	(in)	(kips/in)	
N_b =	2			
		2.25	8.46	
		4.5	4.23	
		9.0	2.12	
		13.5	1.41	
		18.0	1.06	

LOCATION	LOCATION (ft)	HL-93 TANDEM		HL-93 TRUCK		PITCH (in)	RESISTANCE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)
		ABSOLUTE ENVELOPE SHEAR FLOW, $Y_{LL}q_{LL}$ (kips/in)					
R_A							
0.00	0.000	1.40	1.17	1.40	9.00	2.12	
0.05	0.838	2.60	2.10	2.60	4.50	4.23	
0.10	1.675	2.61	2.03	2.61	4.50	4.23	
0.15	2.513	2.21	1.71	2.21	4.50	4.23	
0.20	3.350	1.84	1.43	1.84	9.00	2.12	
0.25	4.188	1.68	1.32	1.68	9.00	2.12	
0.30	5.025	1.13	0.89	1.13	9.00	2.12	
0.35	5.863	1.52	1.55	1.55	9.00	2.12	
0.40	6.700	3.20	2.99	3.20	4.50	4.23	
0.45	7.538	6.59	5.50	6.59	2.25	8.46	
0.50	8.375	0.00	0.00	0.00	2.25	8.46	
0.55	9.213	6.59	5.50	6.59	2.25	8.46	
0.60	10.050	3.20	2.99	3.20	4.50	4.23	
0.65	10.888	1.52	1.55	1.55	9.00	2.12	
0.70	11.725	1.13	0.89	1.13	9.00	2.12	
0.75	12.563	1.68	1.32	1.68	9.00	2.12	
0.80	13.400	1.84	1.43	1.84	9.00	2.12	
0.85	14.238	2.21	1.71	2.21	4.50	4.23	
0.90	15.075	2.61	2.03	2.61	4.50	4.23	
0.95	15.913	2.60	2.10	2.60	4.50	4.23	
1.00	16.750	1.40	1.17	1.40	9.00	2.12	



APPENDIX 3

Test Program Sketches



- Phase I (Laboratory Component) Tests intended to measure System 2 Stresses and Deflections for Positive Flexure.
- Loading is per AASHTO LRFD HL-93 Design Truck and Design Tandem and includes Dynamic Load Allowance (1.33) and Multi-presence Factor (1.20).
- For Service and Strength Load Cases, apply Axle 1 for Design Truck and Axles 1 & 2 for Design Tandem with Wheel Loads per Table.
- Strength II (FL-120 Permit Truck) is 1.67 x AASHTO LRFD HL-93 Design Truck.
- For Maximum Positive Flexure, apply Wheel Line 1 only.

NOTE: 41 Total Strain Gauges Req'd

NOTE: Test Panel 'A' not shown. Test Panel 'A' pre-attached to stringers with Test Panel 'B', for use in Phase III (Field) Testing, but not tested in Phase I.

PARTIAL PLAN - TEST PANEL 'B'

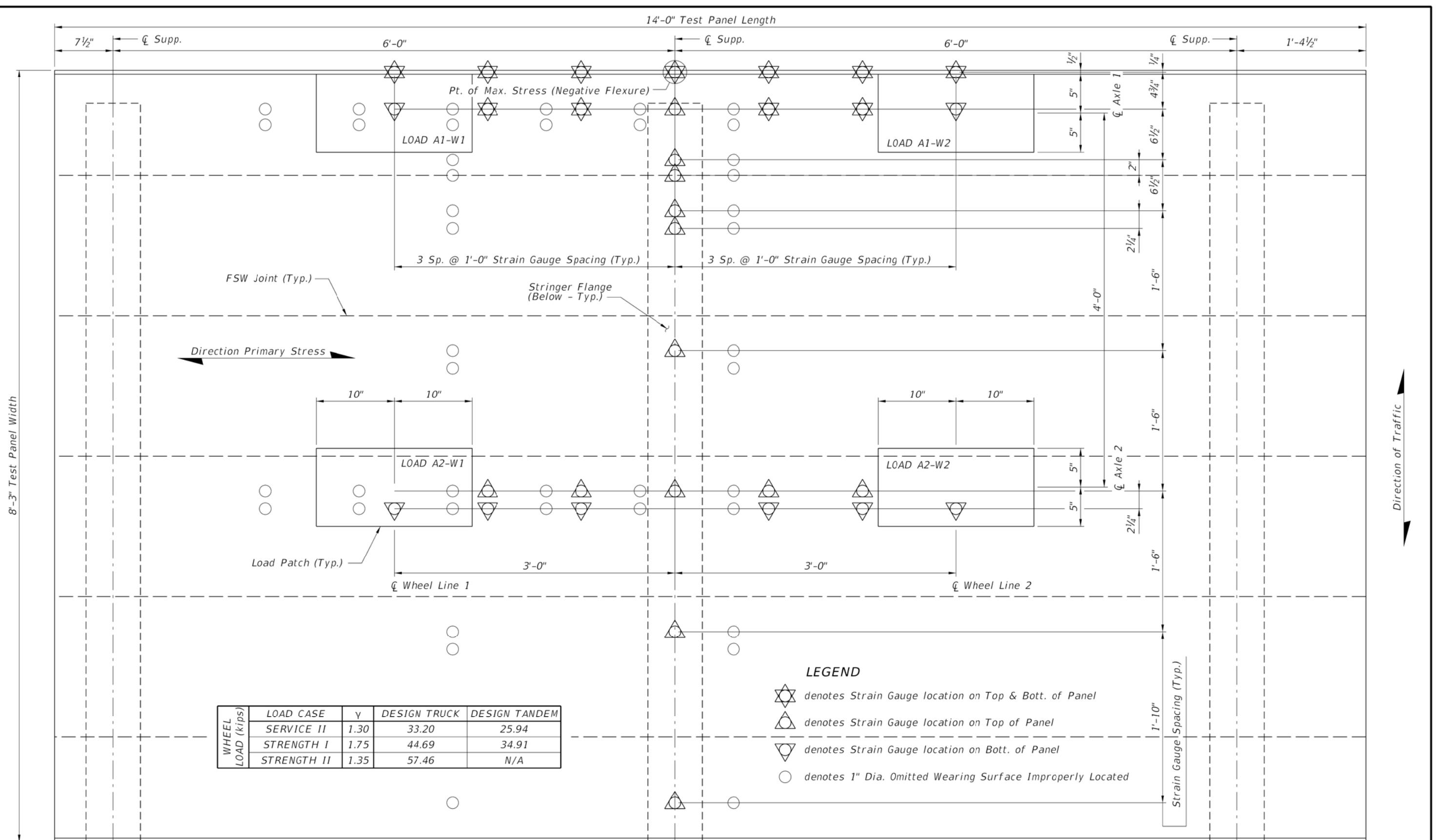
REVISIONS					
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION
		TEST PROGRAM USE ONLY			

George C. Patton, PE
P.E. License No: 45966
HARDESTY & HANOVER, LLC
18302 Highwoods Preserve Parkway
Suite 114, Tampa, Florida 33647
Certificate of Authorization No. 29741

DRAWN BY:
GCP 10-15
CHECKED BY:
DESIGNED BY:
GCP 10-15
CHECKED BY:

STATE OF FLORIDA
DEPARTMENT OF TRANSPORTATION
ROAD NO. COUNTY FINANCIAL PROJECT ID
N/A 419497-1-B2-01

REF. DWG. NO.
TEST PROGRAM - PHASE I
TEST SET-UP - PLAN (POSITIVE FLEXURE)
PROJECT NAME:
BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RESEARCH
5 INCH ALUMINUM ORTHOTROPIC DECK
SHEET NO.
X



1. Phase I (Laboratory Component) Tests intended to measure System 2 Stresses for Negative Flexure.

2. Loading is per AASHTO LRFD HL-93 Design Truck and Design Tandem and includes Dynamic Load Allowance (1.33) and Multi-presence Factor (1.20).

3. For Service and Strength Load Cases, apply Axle 1 for Design Truck and Axles 1 & 2 for Design Tandem with Wheel Loads per Table.

4. Strength II (FL-120 Permit Truck) is 1.67 x AASHTO LRFD HL-93 Design Truck.

5. For Maximum Negative Flexure, apply Wheel Lines 1 & 2.

NOTE: 43 Total Strain Gauges Req'd

PARTIAL PLAN - TEST PANEL 'B'

NOTE: Test Panel 'A' not shown. Test Panel 'A' pre-attached to stringers with Test Panel 'B', for use in Phase III (Field) Testing, but not tested in Phase I.

REVISIONS					
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION
TEST PROGRAM USE ONLY					

George C. Patton, PE
P.E. License No: 45966
HARDESTY & HANOVER, LLC
18302 Highwoods Preserve Parkway
Suite 114, Tampa, Florida 33647
Certificate of Authorization No. 29741

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CHECKED BY:
GCP 10-15
DESIGNED BY:
GCP 10-15
CHECKED BY:
N/A

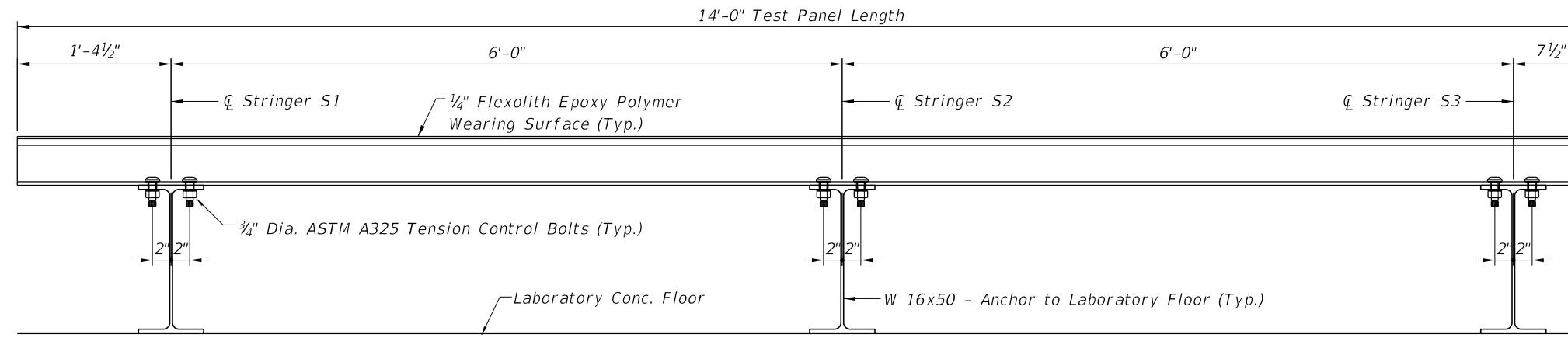
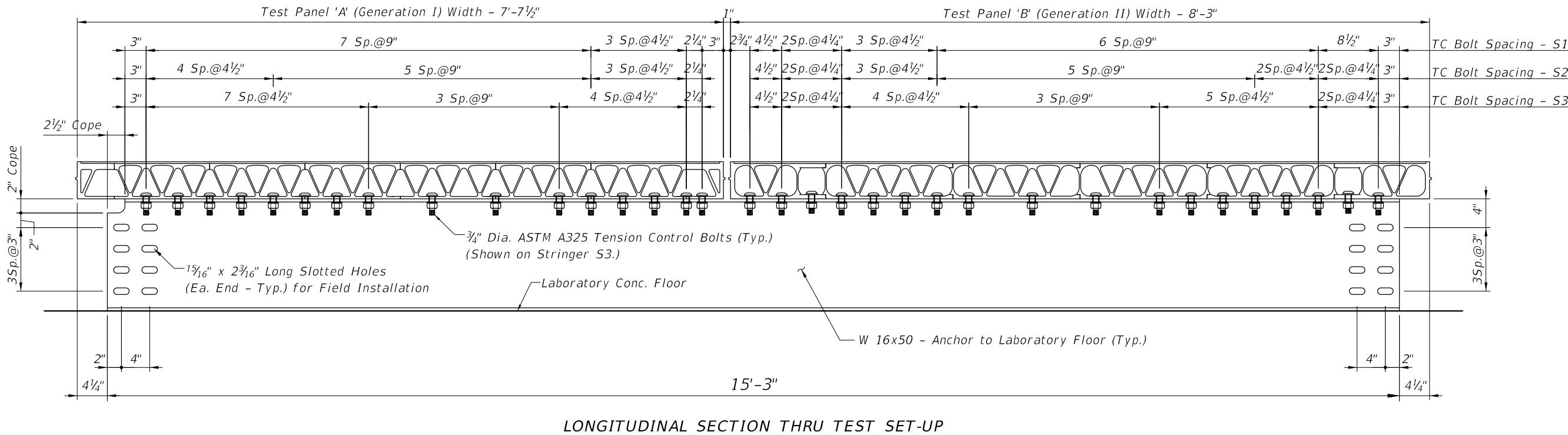
STATE OF FLORIDA
DEPARTMENT OF TRANSPORTATION
ROAD NO. COUNTY FINANCIAL PROJECT ID
419497-1-B2-01

TEST PROGRAM - PHASE I
TEST SET-UP - PLAN (NEGATIVE FLEXURE)
PROJECT NAME:
BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RESEARCH
5 INCH ALUMINUM ORTHOTROPIC DECK

REF. DWG. NO.
SHEET NO.
X

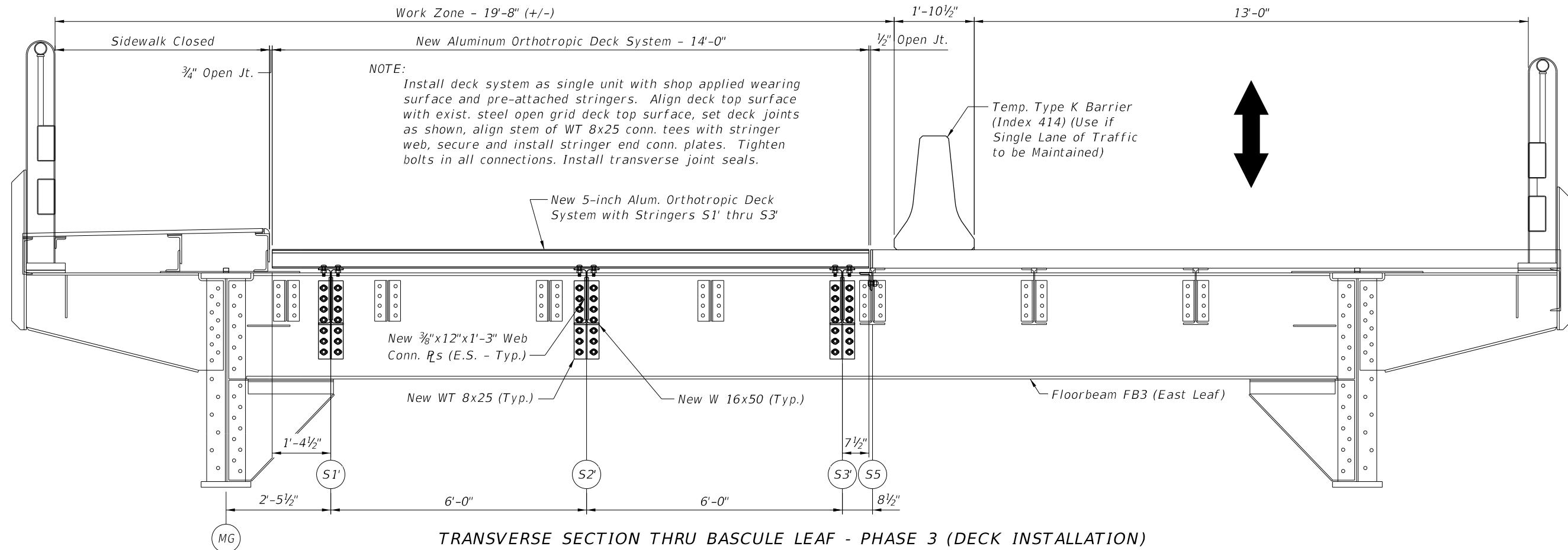
NOTES:

1. Fasteners for Test Panels shall be $\frac{3}{4}$ " Dia. x 2" ASTM A325 Tension Control Bolts. Bolts, nuts and washers shall be mechanically galvanized per ASTM B695 Class 50 with nuts overtapped for fastener assembly and with lubricant containing visible dye. Provide washers under nut. Tension bolts to minimum proof load of 28 kips.
2. Holes in deck panel and stringers for bolts shall be $\frac{15}{16}$ " Dia. Standard Oversize. Pre-drill holes in stringer flange and use holes in stringer flange as template to drill holes in deck panel with panel inverted.
3. Underside of deck panel at connections to stringers shall be abrasion blasted to SSPC-SP5 (White-Metal Blast Cleaning) to an average substrate profile of 2.0 mils.
4. Steel shall be abrasion blasted to SSPC-SP10 (Near-White Metal Blast Cleaning) and shall receive a solvent based inorganic zinc primer (e.g. Carbozinc 11 or equal) to a dry film thickness of 6.0 mils.



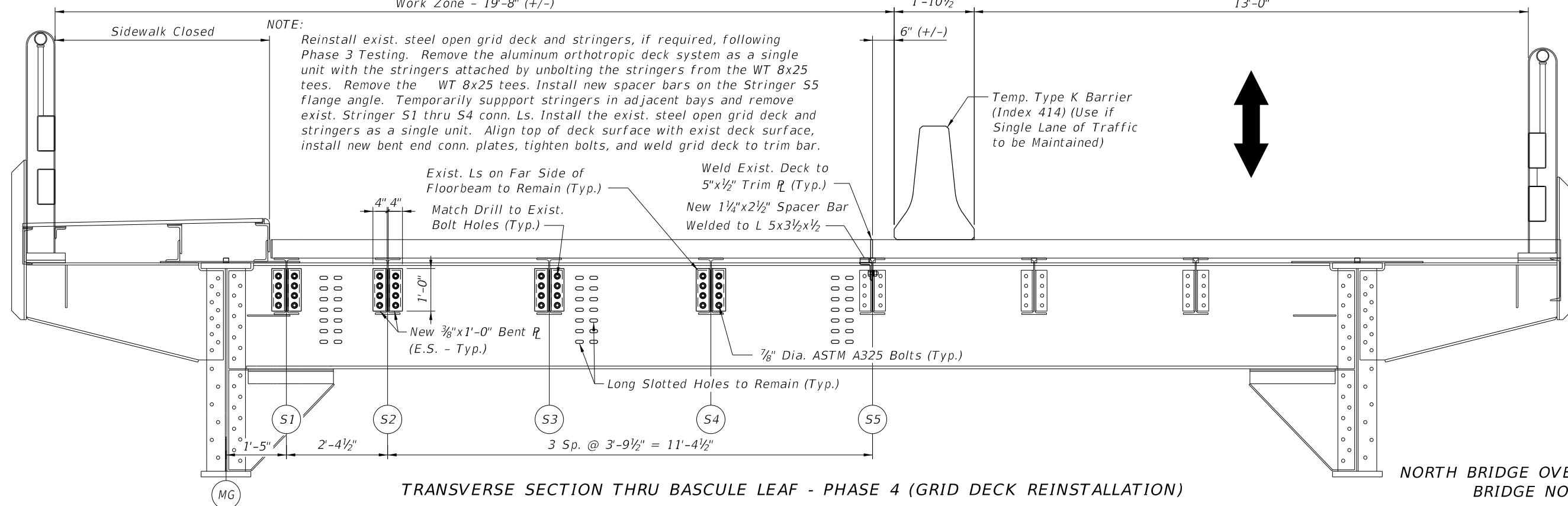
TRANSVERSE SECTION THRU TEST SET-UP

REVISIONS				George C. Patton, PE P.E. License No: 45966 HARDESTY & HANOVER, LLC 18302 Highwoods Preserve Parkway Suite 114, Tampa, Florida 33647 Certificate of Authorization No. 29741		DRAWN BY: GCP 10-15	STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION			SHEET TITLE: TEST PROGRAM - PHASE I TEST SET-UP - SECTIONS	REF. DWG. NO.
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION	CHECKED BY:	ROAD NO.	COUNTY	FINANCIAL PROJECT ID	PROJECT NAME: BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RESEARCH 5 INCH ALUMINUM ORTHOTROPIC DECK	SHEET NO.
		TEST PROGRAM USE ONLY				DESIGNED BY: GCP 10-15	N/A		419497-1-B2-01		X



TRANSVERSE SECTION THRU BASCULE LEAF - PHASE 3 (DECK INSTALLATION)

Work Zone - 19'-8" (+/-)

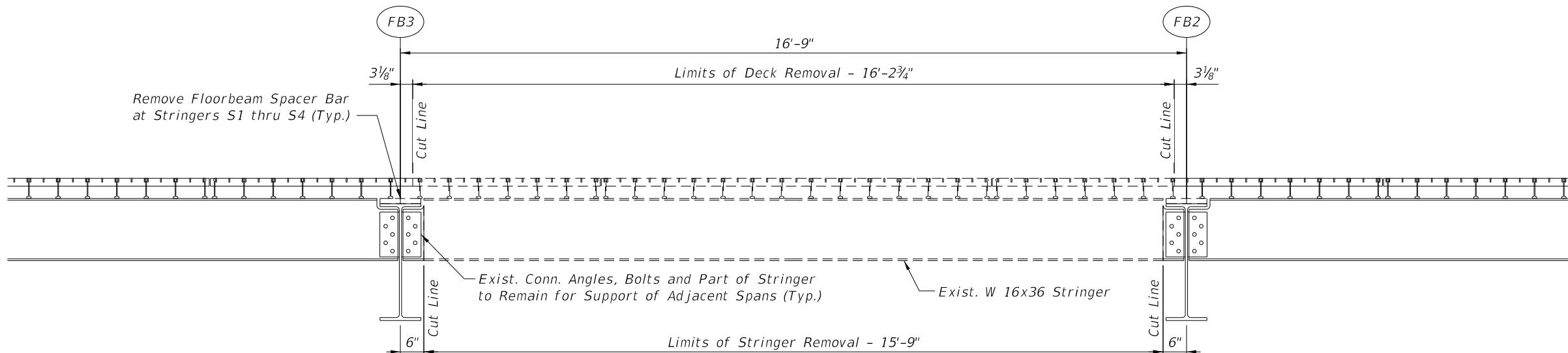


TRANSVERSE SECTION THRU BASCULE LEAF - PHASE 4 (GRID DECK REINSTALLATION)

*NORTH BRIDGE OVER ICWW
BRIDGE NO. 940045*

NOTE:

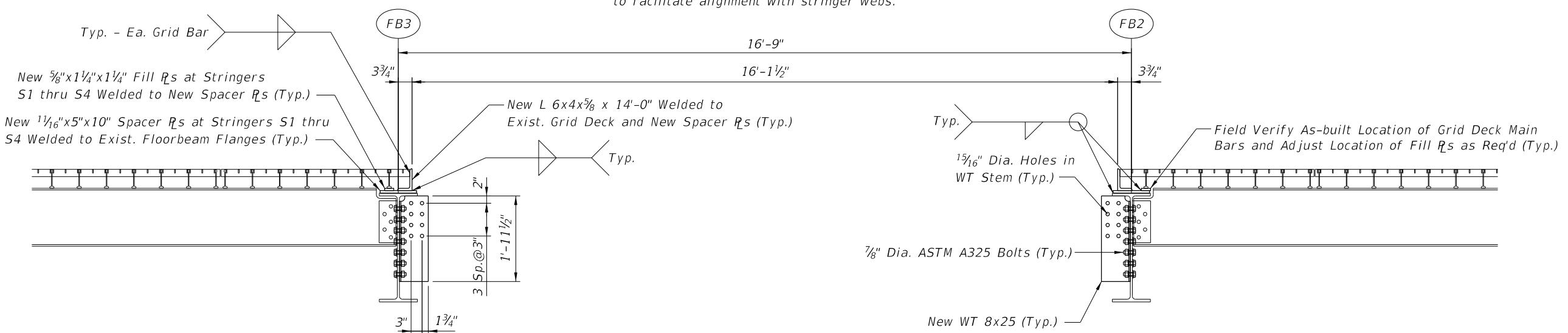
Deck and stringers to be removed as a single unit for possible reuse if required. Exercise care in removal to avoid damage that would preclude reuse.



LONGITUDINAL SECTION THRU BASCULE LEAF - PHASE 1 (DEMOLITION)

NOTE:

WT 8x25 connection tees may be installed in advance of removal of existing deck and stringers to reduce duration of lane closure. Bolts should remain loose until new aluminum deck and stringers are installed to facilitate alignment with stringer webs.



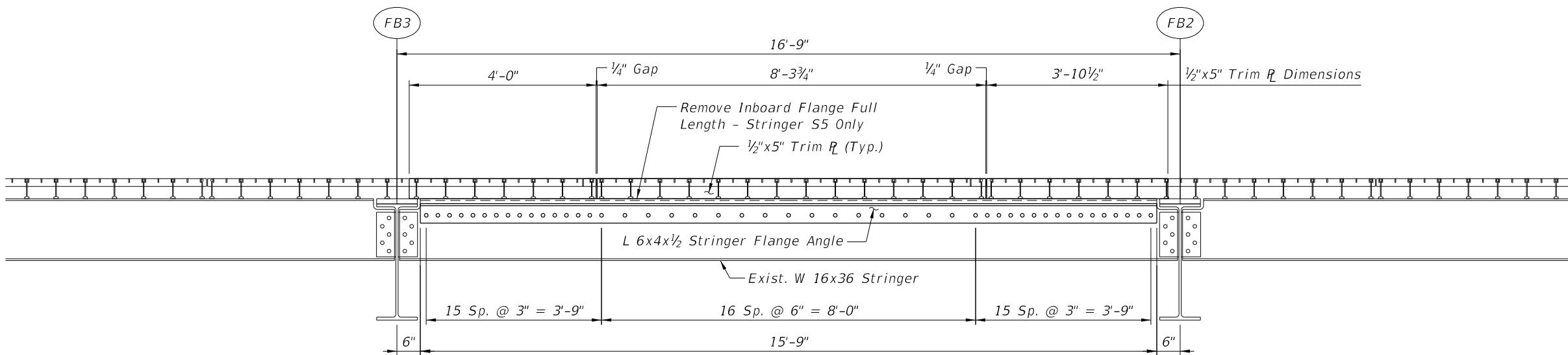
LONGITUDINAL SECTION THRU BASCULE LEAF - PHASE 2 (PREPARATION)

*NORTH BRIDGE OVER ICWW
BRIDGE NO. 940045*

REVISIONS					George C. Patton, PE P.E. License No: 45966 HARDESTY & HANOVER, LLC 18302 Highwoods Preserve Parkway Suite 114, Tampa, Florida 33647 Certificate of Authorization No. 29741	DRAWN BY: GCP 10-15 CHECKED BY:	STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION			SHEET TITLE: CONSTRUCTION PHASING - LONGITUDINAL SECTIONS (1 OF 3) TEST PROGRAM - PHASE 3 (FIELD TESTING)	REF. DWG. NO.
DATE	BY	DESCRIPTION	DATE	BY			DESCRIPTION	ROAD NO.	COUNTY		
		TEST PROGRAM USE ONLY				A1A	ST. LUCIE	419497-1-B2-01	PROJECT NAME: BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RESEARCH 5 INCH ALUMINUM ORTHOTROPIC DECK	SHEET NO. 3	

NOTE:

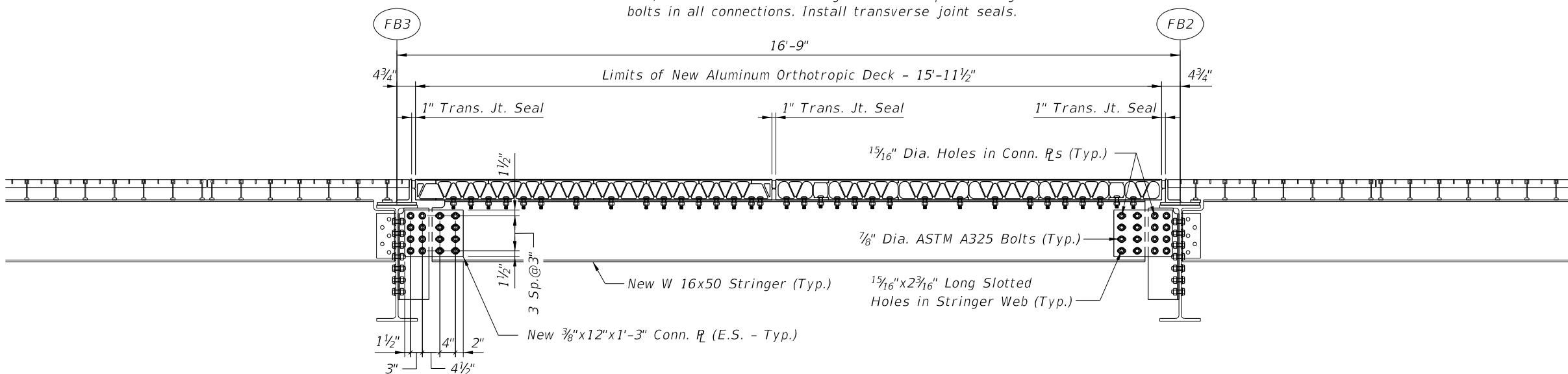
WT 8x25 connection tees may be installed in advance of removal of existing deck and stringers to reduce duration of lane closure. Bolts should remain loose until new aluminum deck and stringers are installed to facilitate alignment with stringer webs.



LONGITUDINAL SECTION THRU BASCULE LEAF AT STRINGER S5 - PHASE 2 (PREPARATION)

NOTE:

Install deck system as single unit with shop applied wearing surface and pre-attached stringers. Align deck top surface with exist. steel open grid deck top surface, set deck joints as shown, align stem of WT 8x25 conn. tees with stringer web, secure and install stringer end conn. plates. Tighten bolts in all connections. Install transverse joint seals.

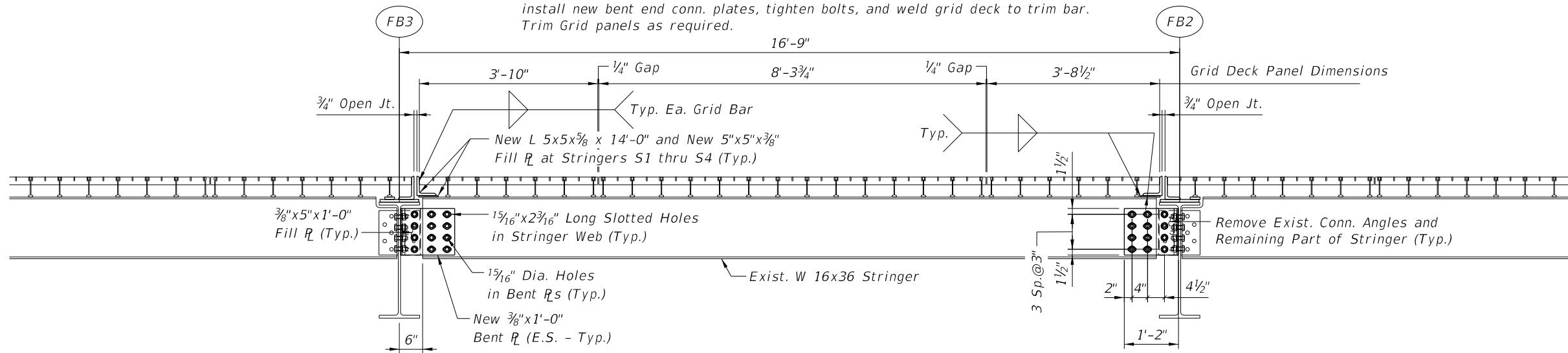


LONGITUDINAL SECTION THRU BASCULE LEAF AT STRINGER S3' - PHASE 3 (DECK INSTALLATION)

NORTH BRIDGE OVER ICWW
BRIDGE NO. 940045

NOTE

Reinstall exist. steel open grid deck and stringers, if required, following Phase 3 Testing. Remove the aluminum orthotropic deck system as a single unit with the stringers attached by unbolting the stringers from the WT 8x25 tees. Remove the WT 8x25 tees. Install new spacer bars on the Stringer S5 flange angle. Temporarily support stringers in adjacent bays and remove exist. Stringer S1 thru S4 conn. ls. Install the exist. steel open grid deck and stringers as a single unit. Align top of deck surface with exist deck surface, install new bent end conn. plates, tighten bolts, and weld grid deck to trim bar. Trim Grid panels as required.



LONGITUDINAL SECTION THRU BASCULE LEAF - PHASE 4 (GRID DECK REINSTALLATION)

*NORTH BRIDGE OVER ICWW
BRIDGE NO. 940045*

REVISIONS					George C. Patton, PE P.E. License No: 45966 HARDESTY & HANOVER, LLC 18302 Highwoods Preserve Parkway Suite 114, Tampa, Florida 33647 Certificate of Authorization No. 29741	DRAWN BY: GCP 10-15 CHECKED BY: DESIGNED BY: GCP 10-15 CHECKED BY:	STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION			SHEET TITLE: CONSTRUCTION PHASING - LONGITUDINAL SECTIONS (3 OF 3) TEST PROGRAM - PHASE 3 (FIELD TESTING)	REF. DWG. NO.
DATE	BY	DESCRIPTION	DATE	BY			DESCRIPTION	ROAD NO.	COUNTY		
		TEST PROGRAM USE ONLY				A1A	ST. LUCIE	419497-1-B2-01	PROJECT NAME: BASCULE BRIDGE LIGHTWEIGHT SOLID DECK RESEARCH 5 INCH ALUMINUM ORTHOTROPIC DECK	SHEET NO. 5	