#### **2018 FTBA Construction Conference**

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## GFRP Rebar Case Study Installer's Perspective

Daniel J. Dymarkowski

General Manager

Foundation Steel Rebar Division

#### Structures Session 2: 3:30 PM-5:00 PM, Thursday 2/8/2018

- 1. GFRP Rebar Cage Fabrication Case Study (15 min)
- Daniel J. Dymarkowski, Foundation Steel Rebar Division.
- 2. Bakers Hallover Cut Bulkhead Rehabilitation (15 min)
- Jake Perez, Bolton, Perez & Assoc. <u>JPerez@BPAMiami.com</u>
- 3. Skyway Rest Area Rehabilitation (15 min)
- Andra Diggs, FDOT D1, Andra Diggs@dot.state.fl.us
- 4. Halls River Bridge Replacement Update (15 min)
- Antonio Nanni for Thomas Cadenazzi, University of Miami, txc470@miami.edu
- Steve Nolan, FDOT SDO, <u>steven.Nolan@dot.state.fl.us</u>
- 5. CFCC Recent Projects and PT developments (15 min)
- Yoshiaki Yamamoto, TokyoRope USA, <u>yamamoto.yoshiaki@tokyorope.jp</u>
- **6. Guide Specifications for GFRP Reinforcing** (15 min)
- Antonio Nanni, University of Miami <u>nanni@miami.edu</u>
- Brahim Benmokrane, University of Sherbrooke, <u>Brahim.Benmokrane@USherbrooke.ca</u>



### Personal Introduction



- General Manager of Foundation Steel's Rebar Division
- Previously worked in the field as an Ironworker
- Afghan War Vet
- Married with two small children

### **About Foundation Steel LLC**



- Located in Toledo, Ohio
- Covers Ohio and Michigan
- Family owned since Day One
- Full service rebar & structural division
- 150 employees

### Our Steel Rebar Experience



- \$15MM in ODOT's jobs
- 176 projects in 2017
- Bridges, parking garages, and buildings.
- 16,000+ tons of rebar installed
- 500,000 LBS post tensioning

FRP for New Construction

# Our GFRP Rebar Experience: Abutment Mock Up



- 9 man hours (GFRP) vs.24 (Steel)
- Ease of Construction



FRP for New Construction

# Our GFRP Rebar Experience: Caisson in Columbus, OH



- SIGNIFICANT labor savings
- GFRP actual hours 24
  vs. 48 in steel
- \$248 per ton of SAVINGS

### Significant Cost Savings to the Customer



### Schedule & Labor Force



- Half the man hours means half the time to perform.
- Same number of jobs, less reliance on a large labor force.
- Better quality from my core group

### Decreased Weight = Increased Speed



- An ironworker picks up as much as his arms can hold, not how much weight he can handle
- The surface of the bar holds better than steel when tied
- Reduced fatigue in the second half of the day

**Significant Production Gains** 



### Safety Is An Everyday Priority



- Reduced lost time due to ironworker fatigue
- Reduced heat injuries
- Reduced back strains

### Improved Quality of Life for Workers



### Conclusion

- I want to be a part of using the best product possible, that is why I'm here.
- Will GFRP replace all rebar? Simply put, no.
- Are there applications where it makes a massive amount of sense to use GFRP?

**YES**, from both an end user's standpoint and an installers standpoint.

• I want to be a part of improving infrastructure and quality of life across the United States, I believe Florida will lead that charge in this respect. I am happy to be a small part of it.

