

AASHTO CFRP- Prestressed Concrete Design Training Course



Florida Department of
TRANSPORTATION

UNIVERSITY of **HOUSTON**

CULLEN COLLEGE of ENGINEERING
Department of Civil & Environmental Engineering

Design of Pretensioned Concrete Bridge Beams with Carbon Fiber-Reinforced Polymer (CFRP) Systems



Florida Department of
TRANSPORTATION

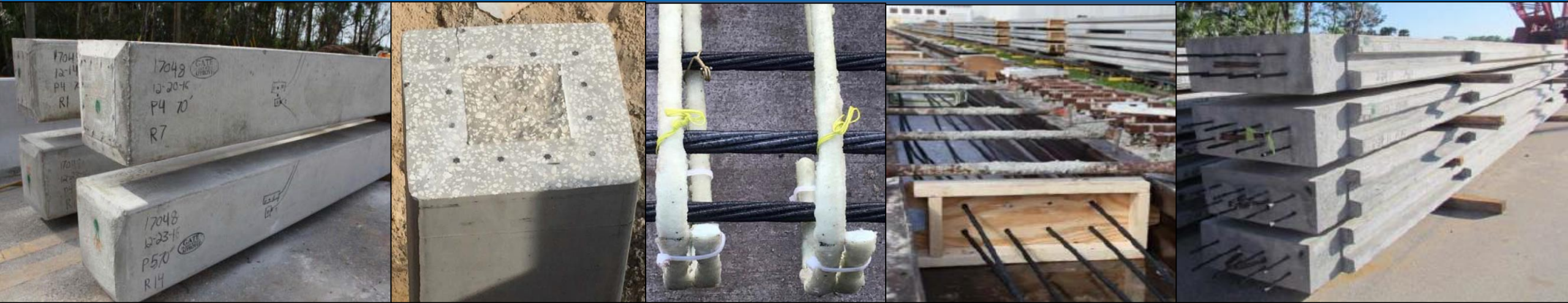
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COURSE OUTLINE

1. Introduction & References
2. Prestressing CFRP
3. Flexural Design
4. Shear Design
5. Prestressed Piles
6. Design Examples

5. PRESTRESSED PILES



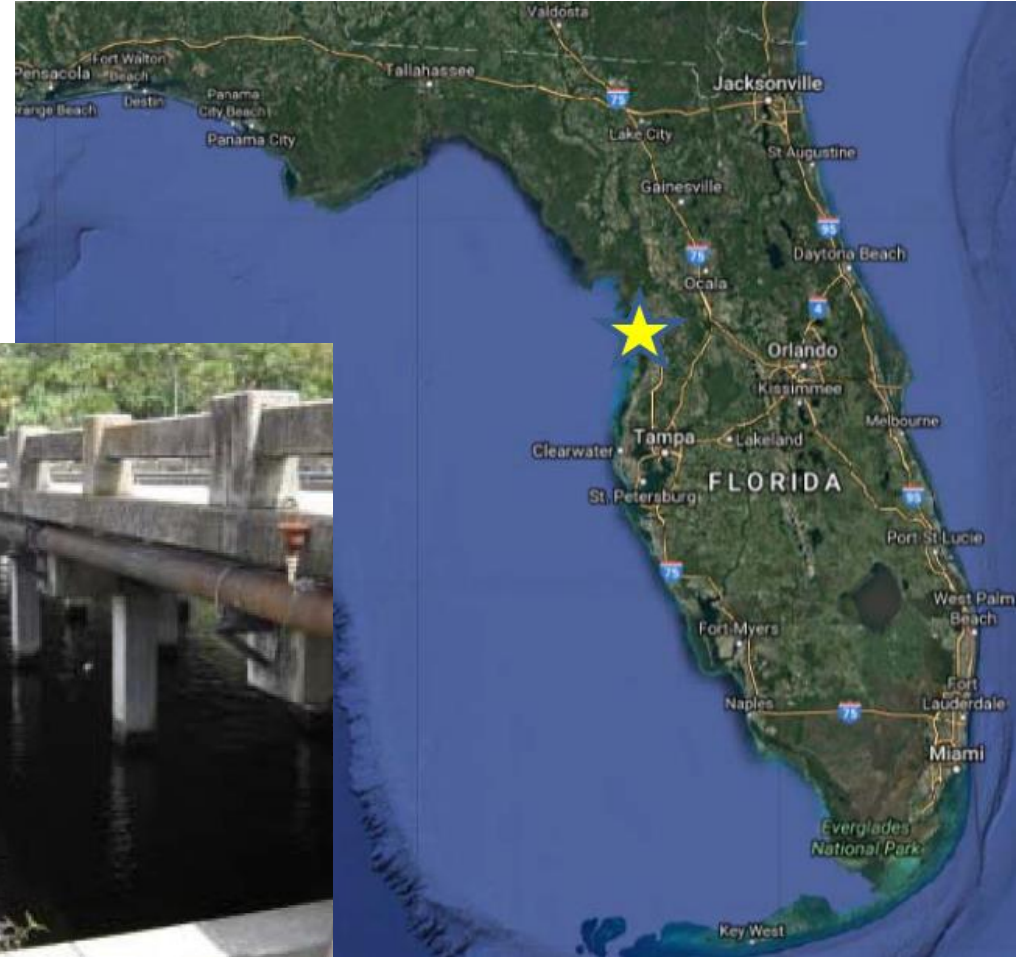
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PRESTRESSED PILES

Halls River Bridge (Homosassa, FL)



PRESTRESSED PILES

Halls River Bridge (Homosassa, FL)

CFRP Prestressed Square Pile



PRESTRESSED PILES

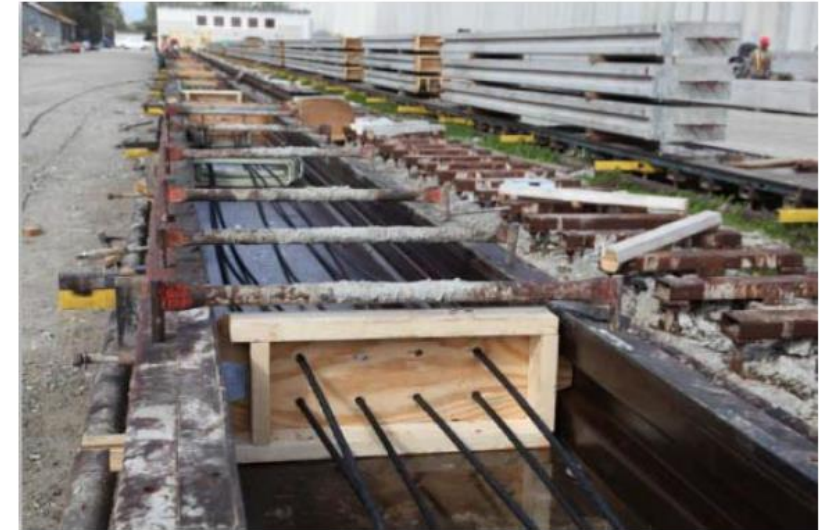
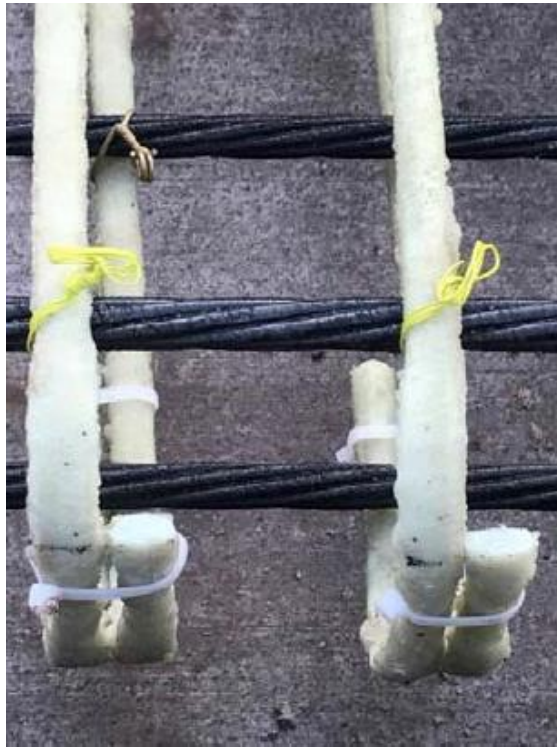
Halls River Bridge (Homosassa, FL)

CFRP Prestressed Sheet Pile



PRESTRESSED PILES

CFRP Prestressed Sheet Pile



PRESTRESSED PILES

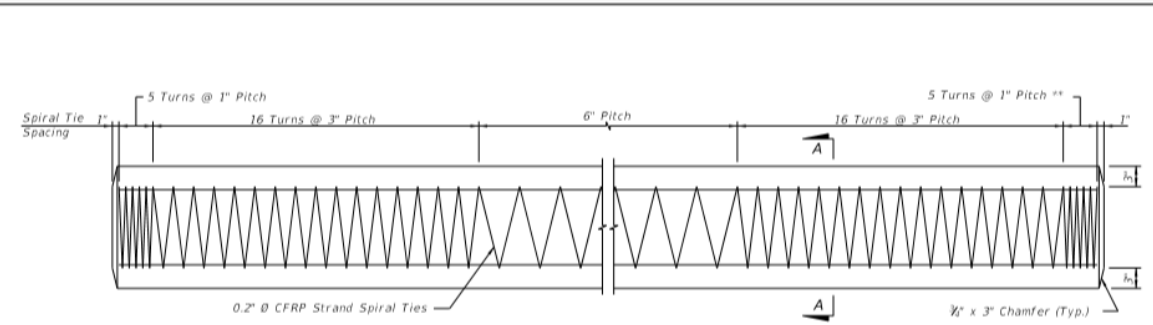
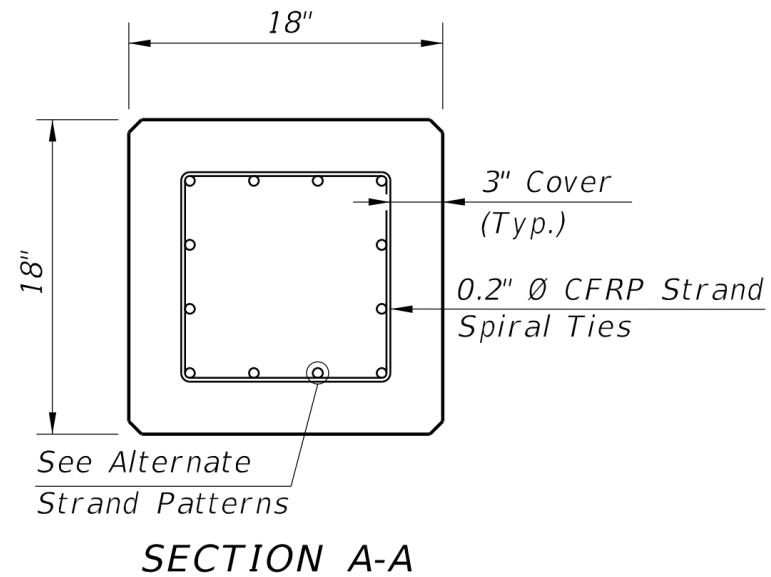
FDOT Standard Plans, FY 2020-21

455-101		Square CFRP and SS Prestressed Concrete Piles - Typical Details and Notes
455-102		Square CFRP and SS Prestressed Concrete Pile Splices
455-112	SQUARE PILE	12" Square CFRP and SS Prestressed Concrete Pile
455-114		14" Square CFRP and SS Prestressed Concrete Pile
455-118		18" Square CFRP and SS Prestressed Concrete Pile
455-124		24" Square CFRP and SS Prestressed Concrete Pile
455-130		30" Square CFRP and SS Prestressed Concrete Pile
455-154		CYLINDER PILE
455-160	60" Prestressed CFRP and SS Concrete Cylinder Pile	
455-400	SHEET PILE	Precast Concrete Sheet Pile Wall (Conventional)
455-440		Precast Concrete Sheet Pile Wall (CFRP/GFRP & HSSS/GFRP)

PRESTRESSED PILES

Square Pile

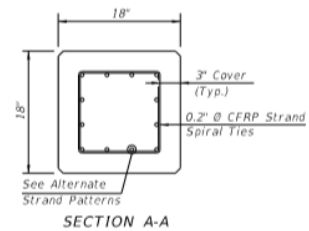
e.g. 18"



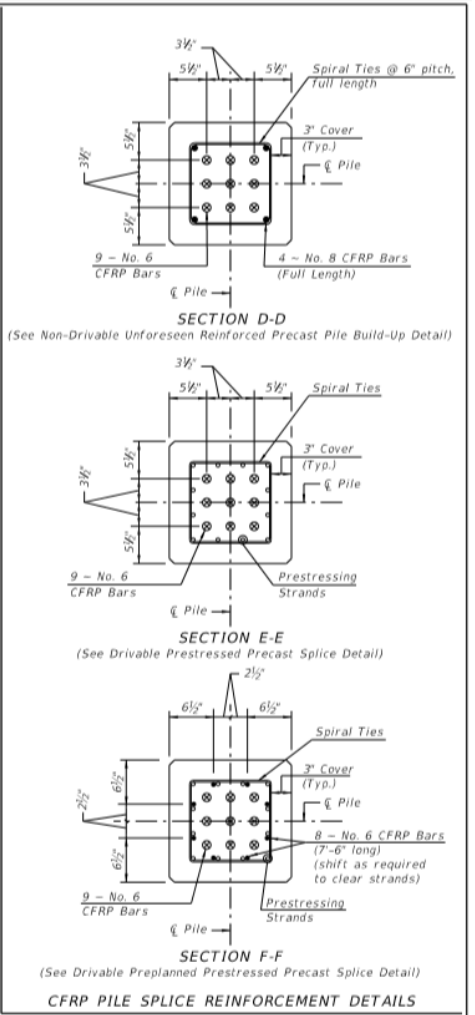
** See Note 4 on Index 455-102

ALTERNATE STRAND PATTERNS

- 12 - 0.6" Ø, CFRP 7-Strand, at 34 kips
- 12 - 1/2" Ø, CFRP Single-Strand, at 33 kips



- NOTES:
1. Work this Index with Index 455-101 - Typical Details and Notes for Square CFRP & SS Prestressed Concrete Piles and Index 455-102 - Square CFRP & SS Prestressed Concrete Pile Splices.
 2. Any of the given Strand Patterns may be utilized. The strands shall be located as follows:
Place one strand at each corner and place the remaining strands equally spaced between the corner strands.
The total strand pattern shall be concentric with the nominal concrete section of the pile.



LAST REVISION 11/01/16	DESCRIPTION:	FDOT	FY 2020-21 STANDARD PLANS	18" SQUARE CFRP & SS PRESTRESSED CONCRETE PILE	INDEX 455-118	SHEET 1 of 2
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PRESTRESSED PILES

FDOT *Standard Plans Instructions (SPI)*, FY 2020-21

Index 455-101 Series Square CFRP & SS Prestressed Concrete Piles

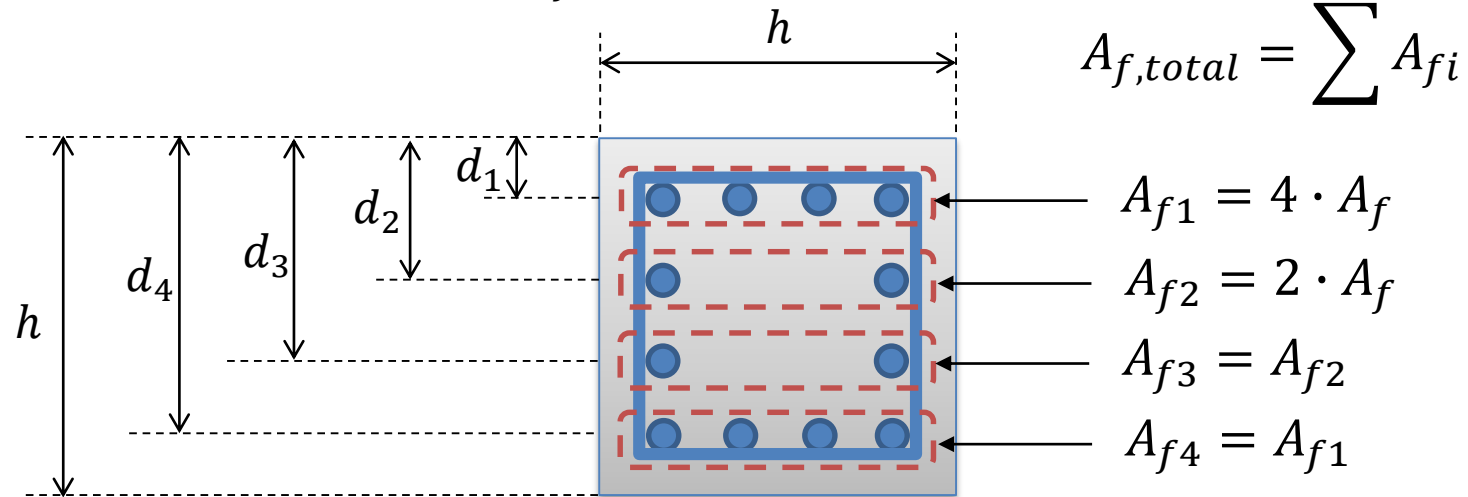
Design Assumptions and Limitations

- Standard piles are designed to have **1000 psi uniform compression** after prestress losses without any applied loads *to offset tensile stresses that occur during typical driving.*
- The piles are designed to have **0.0 psi tension** using a load factor of 1.5 times the pile self weight during pick-up, storage and transportation

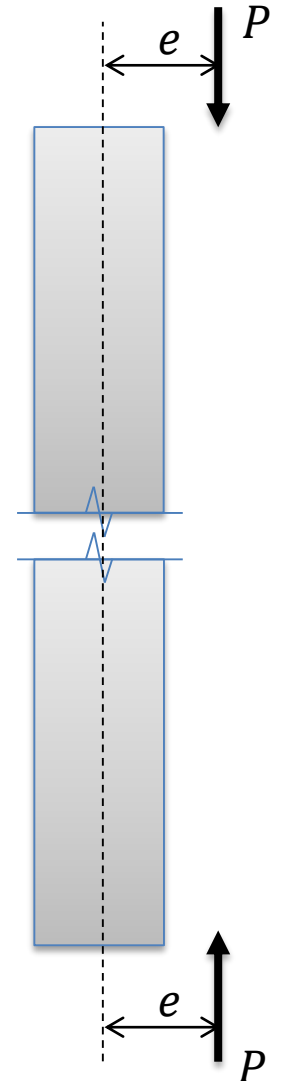
PRESTRESSED PILES

Square Pile

- Clear cover cc
- Concrete compressive strength f'_c
- CFRP ultimate strength f_{fu}
- CFRP effective prestressing stress f_{fe} (after losses)

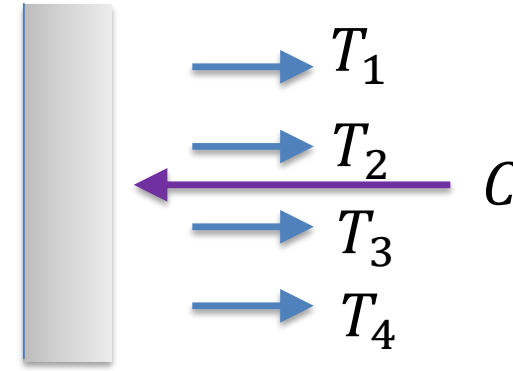
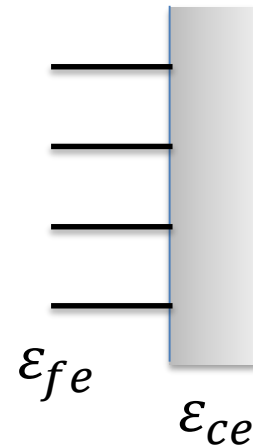
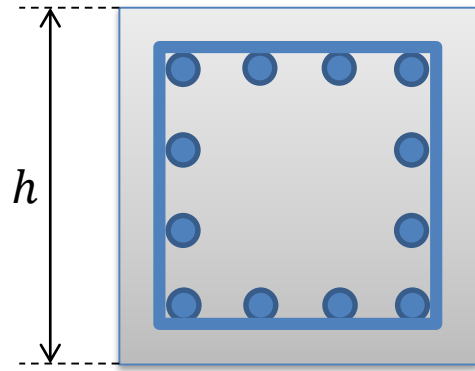


$$A_{f,total} = \sum A_{fi}$$



PRESTRESSED PILES

Square Pile: Under Prestressing Force Only



$$\epsilon_{fe} = \frac{f_{fe}}{E_f}$$

$$\epsilon_{ce} = \frac{f_{ce}}{E_c}$$

$$\sum T_i = C$$

$$A_{f,total} \cdot f_{fe} = A_c \cdot f_{ce}$$

$$f_{ce} = \frac{A_{f,total} \cdot f_{fe}}{A_c} = \frac{A_{f,total} \cdot f_{fe}}{h^2}$$

PRESTRESSED PILES

Square Pile: Under Prestressing Force Only

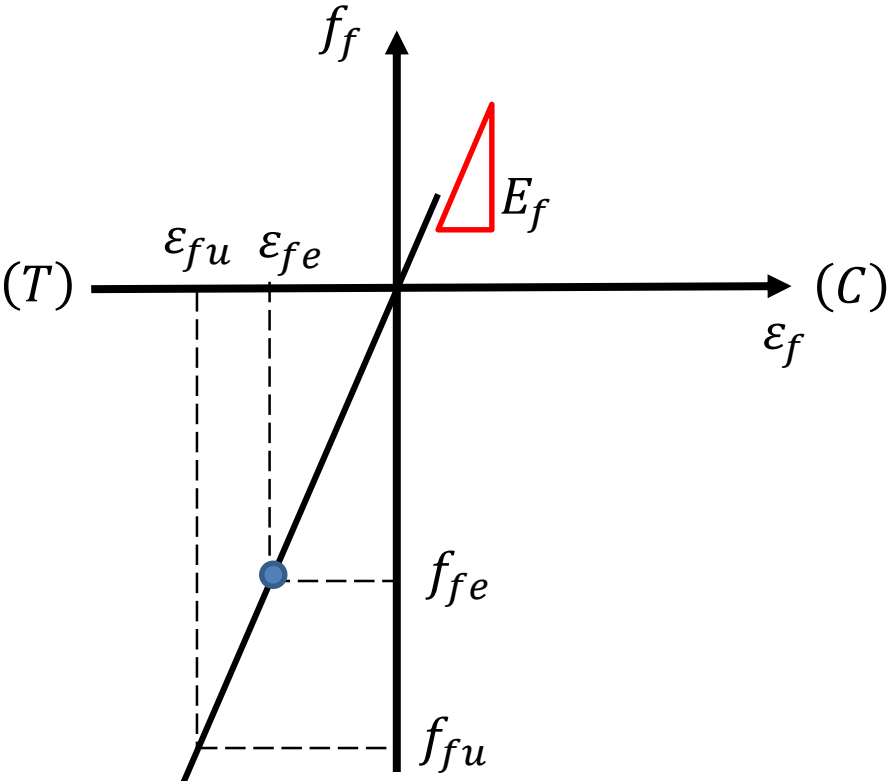
$$f_{ce} = \frac{A_{f,total} \cdot f_{fe}}{h^2}$$

Adjust jacking force until satisfy

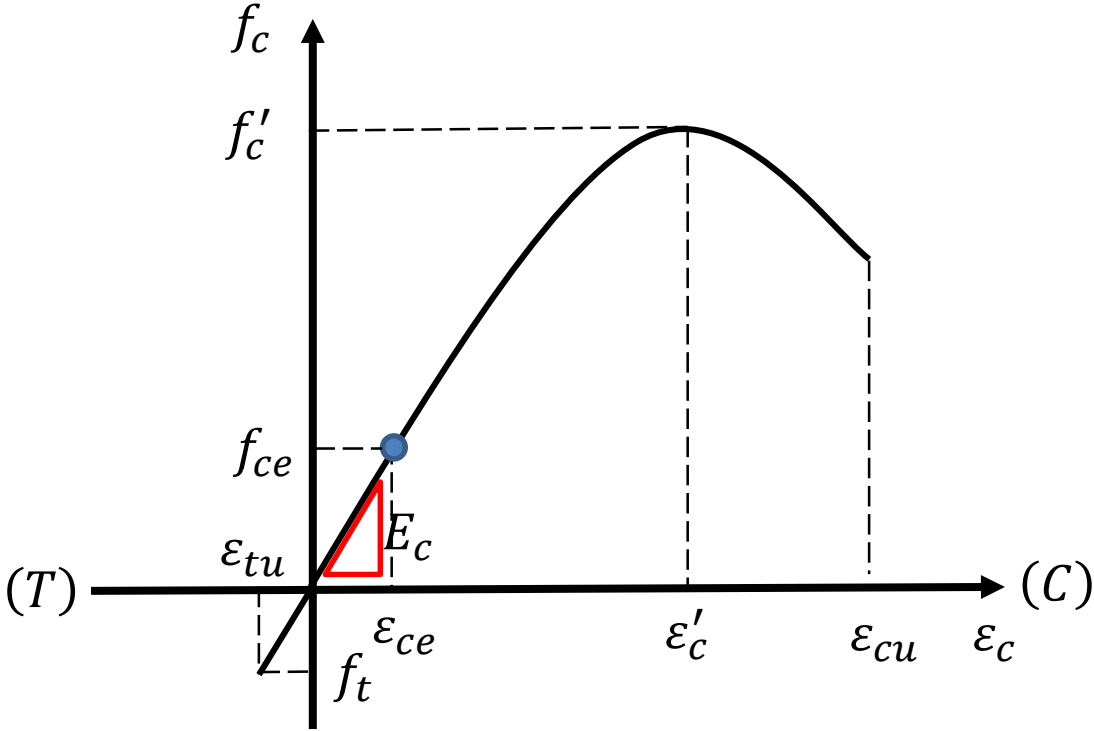
$f_{ce} = 1000 \text{ psi}$ uniform compression at time of installation

*[FDOT Standard Plans Instructions, FY 2020-21
Index 455-101 Series Square CFRP & SS Prestressed Concrete Piles]*

PRESTRESSED PILES



CFRP

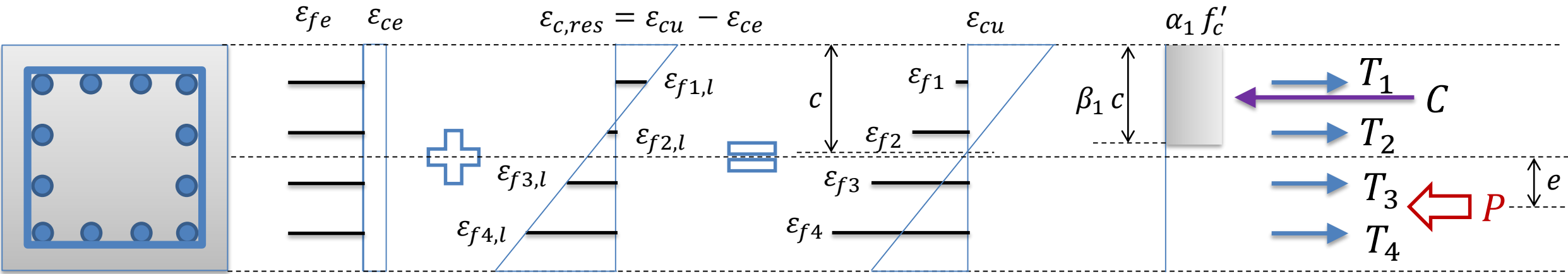


Concrete

PRESTRESSED PILES

Square Pile: P-M diagram

Assume a compression depth c



Under Prestressing Force Only

Under Additional Compression Load P with eccentricity e

$$\epsilon_{fi} = \epsilon_{fe} + \epsilon_{fi,l}$$

$$C = 0.85(\alpha_1 f'_c)(\beta_1 c)h$$

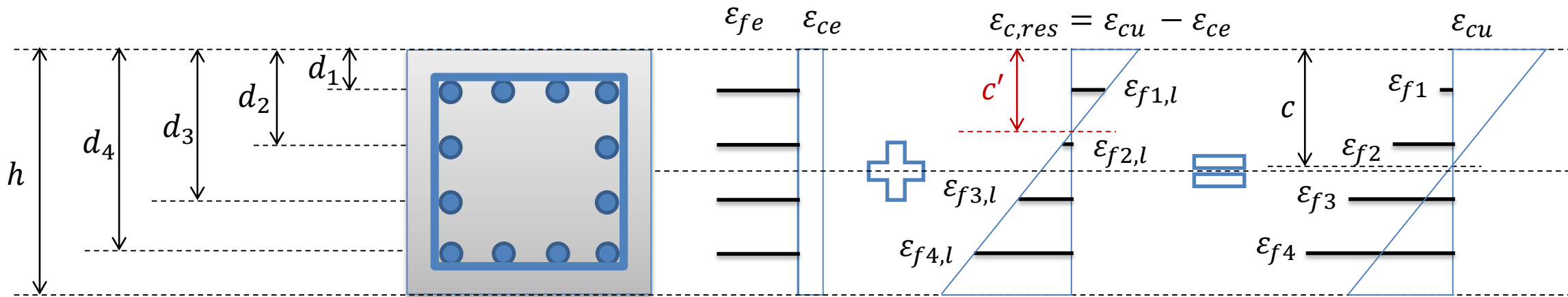
$$f_{fi} = E_f \epsilon_{fi} \leq f_{fu}$$

$$T_i = A_{fi} f_{fi}$$

PRESTRESSED PILES

Square Pile: P-M diagram

Assume a compression depth c



$$\epsilon_{fi} = \epsilon_{fe} + \epsilon_{fi,l}$$

$$\frac{\epsilon_{c,res}}{c'} = \frac{\epsilon_{cu}}{c} \rightarrow c' = \frac{\epsilon_{cu} - \epsilon_{ce}}{\epsilon_{cu}} c$$

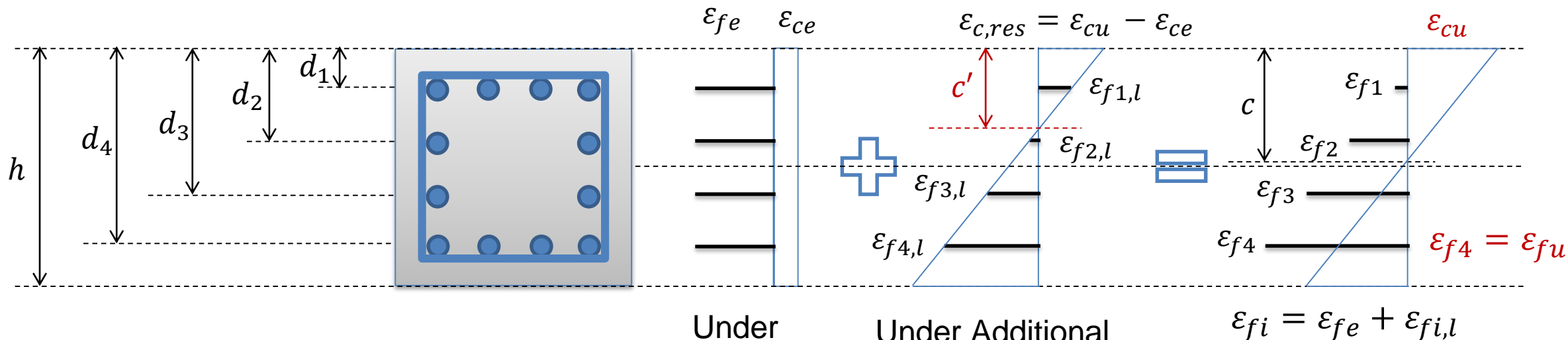
Under Prestressing Force Only Under Additional Compression Load P with eccentricity e

$$\frac{\epsilon_{c,res}}{c'} = \frac{\epsilon_{fi,l}}{c' - d_i} \rightarrow \epsilon_{fi,l} = \epsilon_{c,res} \frac{c' - d_i}{c'} = (\epsilon_{cu} - \epsilon_{ce}) \frac{\left(\frac{\epsilon_{cu} - \epsilon_{ce}}{\epsilon_{cu}} c\right) - d_i}{\left(\frac{\epsilon_{cu} - \epsilon_{ce}}{\epsilon_{cu}} c\right)}$$

PRESTRESSED PILES

Square Pile: P-M diagram *Balanced Condition*

Assume a compression depth c



$$\frac{\epsilon_{c,res}}{c'} = \frac{\epsilon_{cu}}{c} \rightarrow c' = \frac{\epsilon_{c,res}}{\epsilon_{cu}} c$$

$$\frac{\epsilon_{c,res}}{c'} = \frac{\epsilon_{fi,l}}{c' - d_i} \rightarrow \epsilon_{fi,l} = \epsilon_{c,res} \frac{c' - d_i}{c'} = \epsilon_{c,res} \frac{\left(\frac{\epsilon_{c,res}}{\epsilon_{cu}} c\right) - d_i}{\left(\frac{\epsilon_{c,res}}{\epsilon_{cu}} c\right)}$$

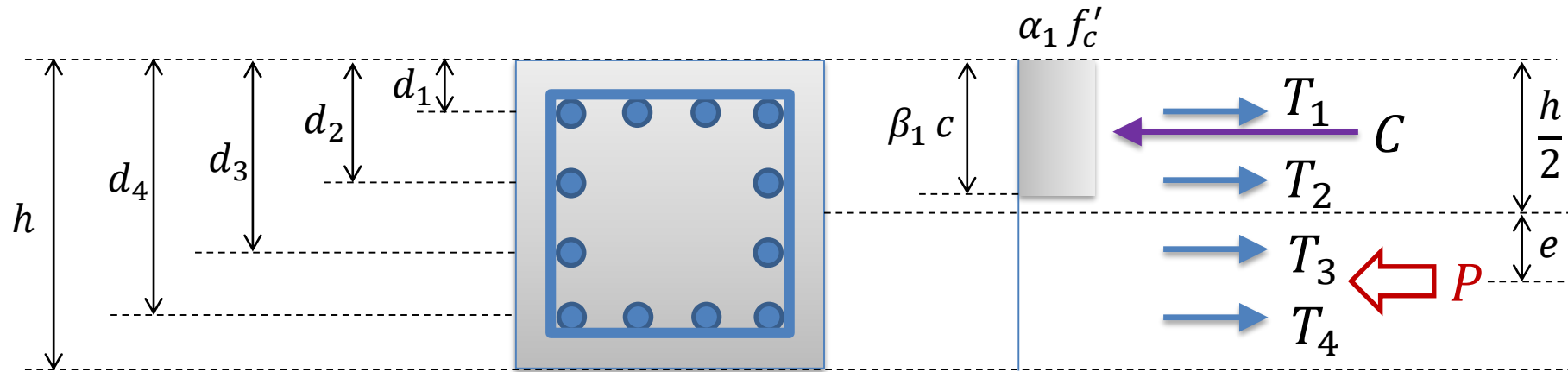
PRESTRESSED PILES

Square Pile: P-M diagram

Assume a compression depth c

$$C = (\alpha_1 f'_c)(\beta_1 c)h$$

$$T_i = A_{fi} f_{fi} \quad f_{fi} = E_f \varepsilon_{fi} \leq f_{fu}$$



$$Pe = M = C \left(\frac{h}{2} - \frac{\beta_1 c}{2} \right) - T_1 \left(\frac{h}{2} - d_1 \right) - T_2 \left(\frac{h}{2} - d_2 \right) + T_3 \left(d_3 - \frac{h}{2} \right) + T_4 \left(d_4 - \frac{h}{2} \right)$$

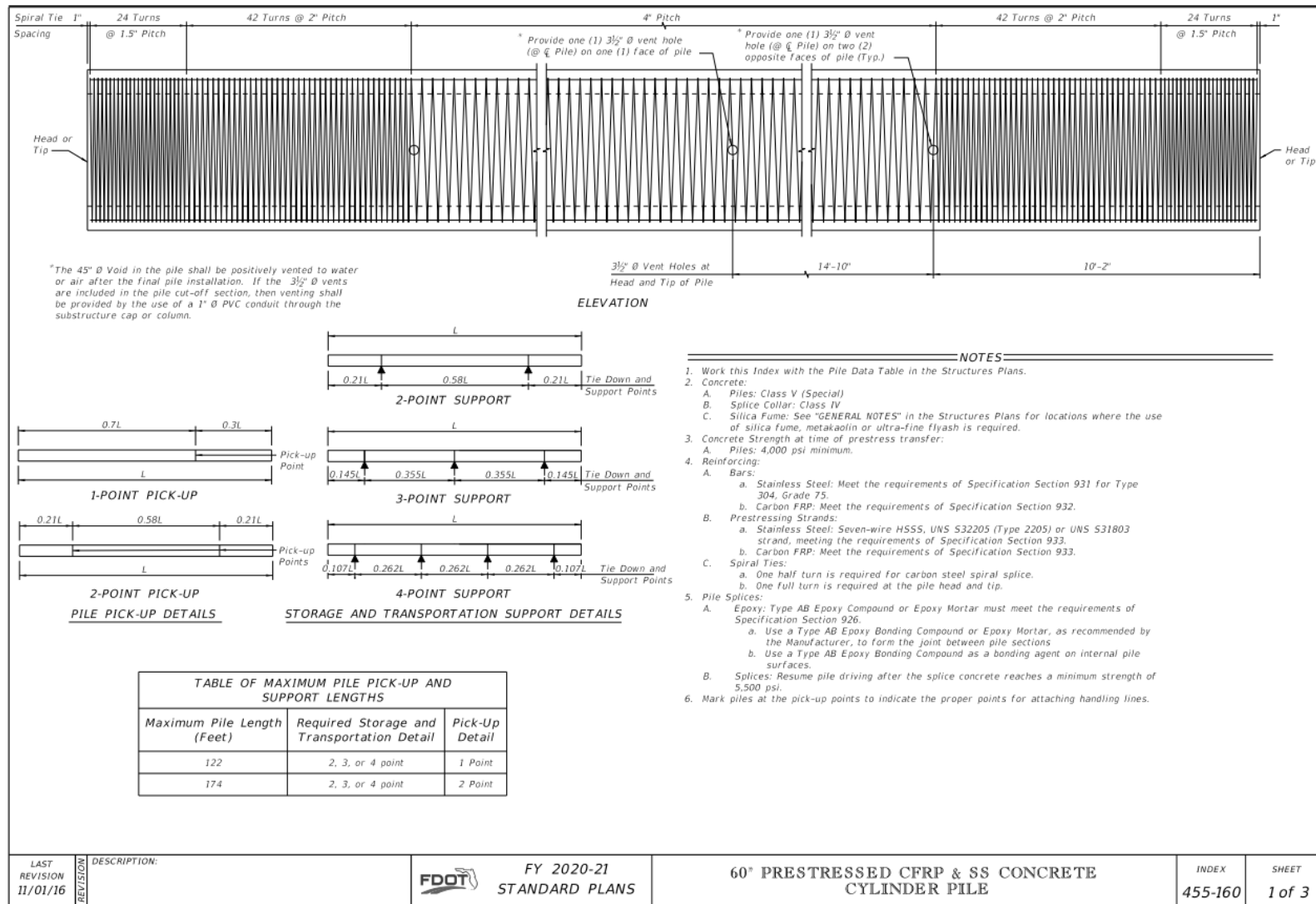
$$\sum T_i = C + P \quad \longrightarrow \quad P, M \quad \xrightarrow{\phi = 0.75} \quad \phi P, \phi M$$

PRESTRESSED PILES

Cylinder Pile



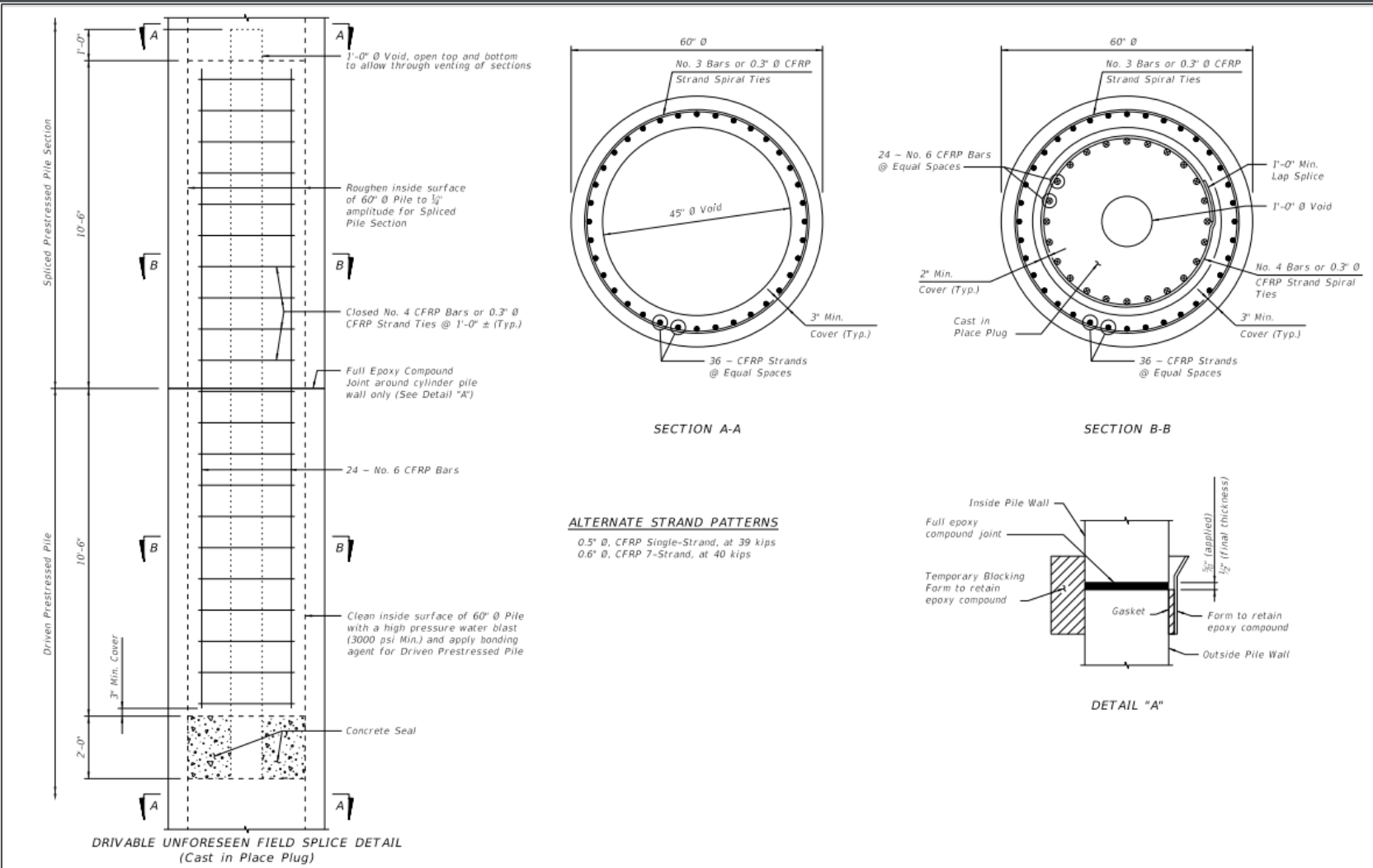
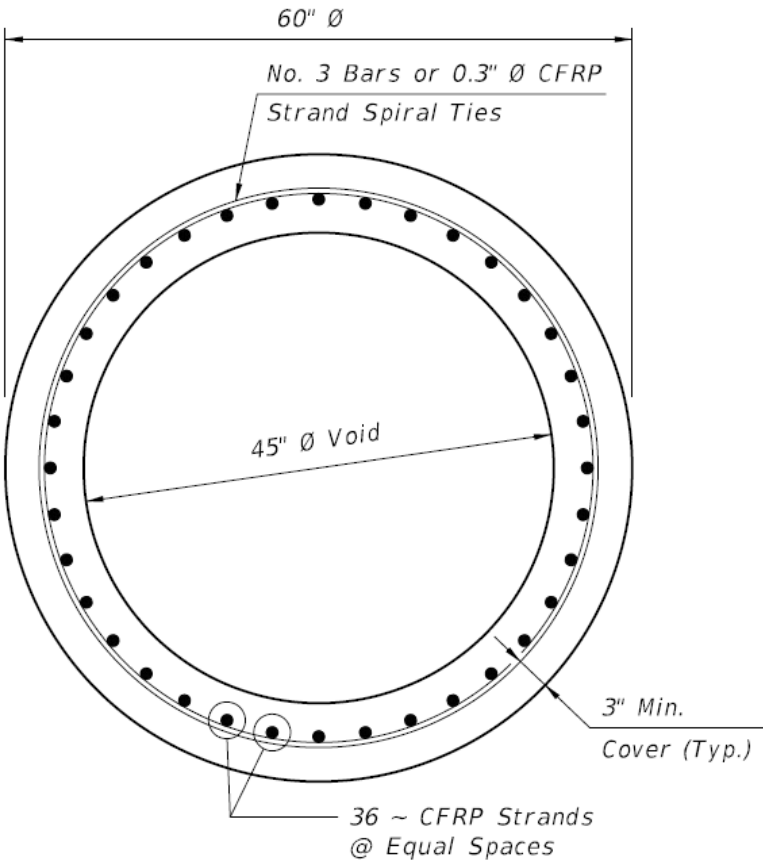
The first 66" cylinder pile cast for the Harry Nice Bridge replacement. These pile have CFCC strand and spiral and exceed 200' in length. Pile produced from Cape Charles plant (June 2020)



PRESTRESSED PILES

Cylinder Pile

e.g. 60"



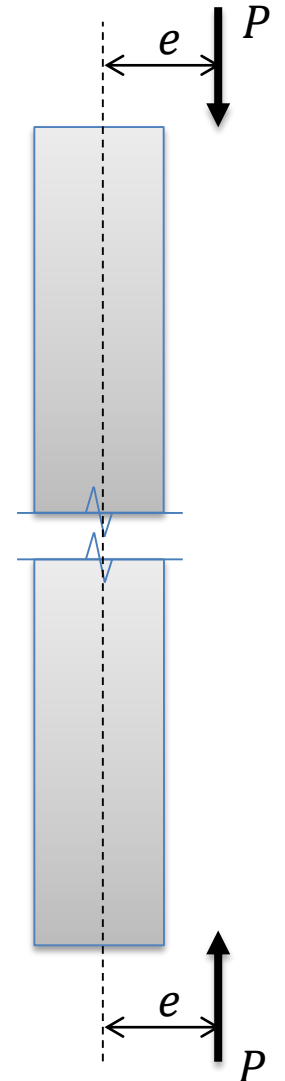
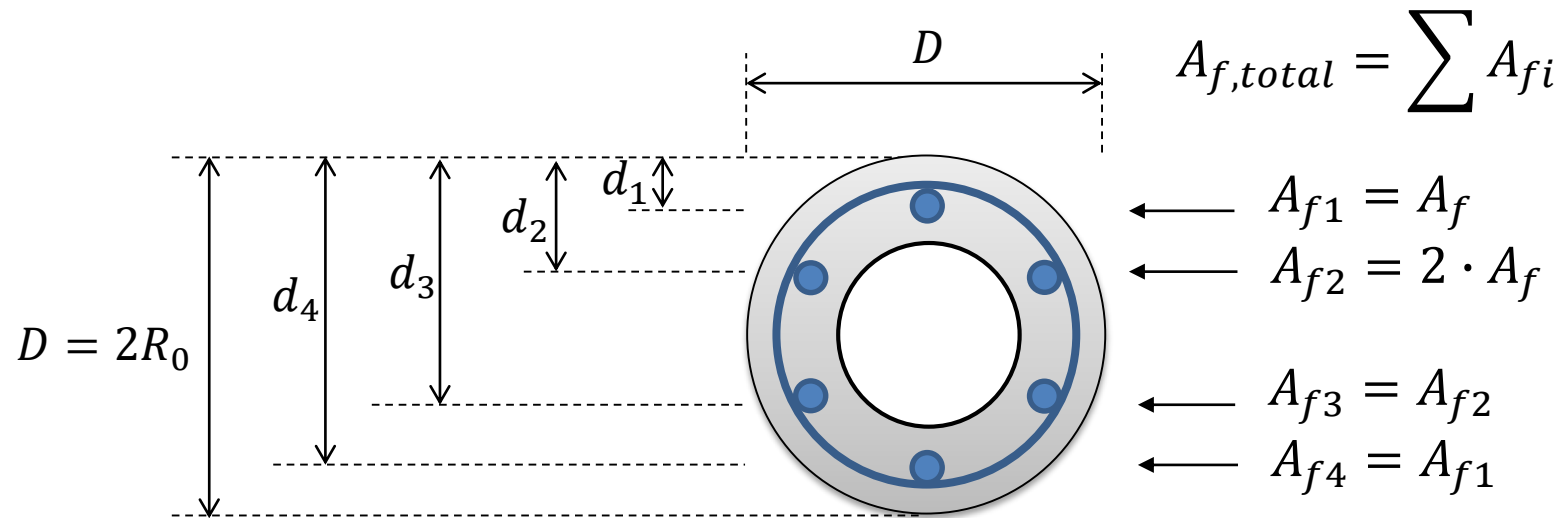
LAST REVISION 01/01/16		DESCRIPTION:	FY 2020-21 STANDARD PLANS	60" PRESTRESSED CFRP & SS CONCRETE CYLINDER PILE	INDEX 455-160	SHEET 2 of 3
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CFRP PRESTRESSED PILE DETAILS

PRESTRESSED PILES

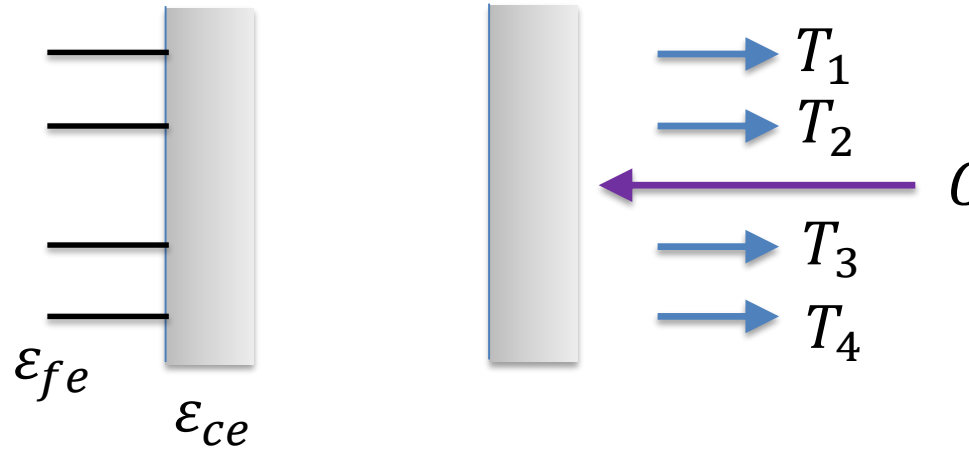
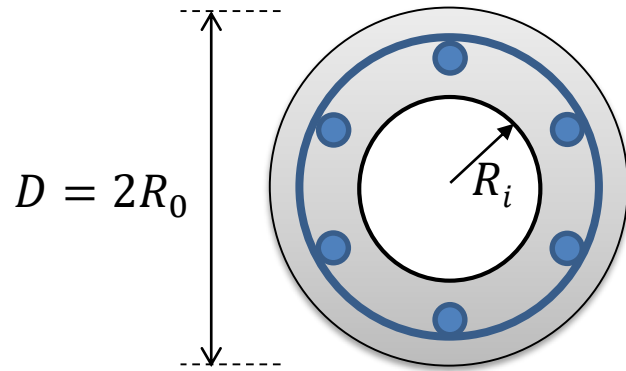
Cylinder Pile

- Concrete compressive strength f'_c
- CFRP ultimate strength f_{fu}
- CFRP effective prestressing stress f_{fe} (after losses)



PRESTRESSED PILES

Cylinder Pile: Under Prestressing Force Only



$$\epsilon_{fe} = \frac{f_{fe}}{E_f}$$

$$\epsilon_{ce} = \frac{f_{ce}}{E_c}$$

$$\sum T_i = C$$

$$A_{f,total} \cdot f_{fe} = A_c \cdot f_{ce}$$

$$f_{ce} = \frac{A_{f,total} \cdot f_{fe}}{A_c} = \frac{A_{f,total} \cdot f_{fe}}{\pi(R_o^2 - R_i^2)}$$

PRESTRESSED PILES

Cylinder Pile: Under Prestressing Force Only

$$f_{ce} = \frac{A_{f,total} \cdot f_{fe}}{\pi(R_o^2 - R_i^2)}$$

Adjust jacking force until satisfy

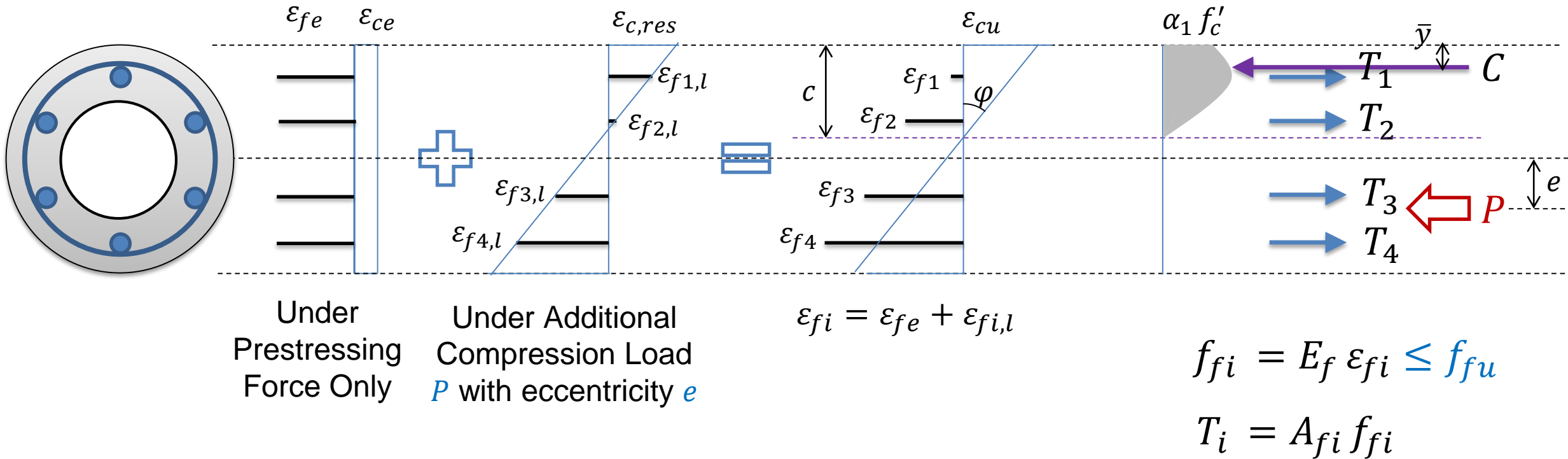
$f_{ce} = 1000 \text{ psi}$ uniform compression at time of installation

*[FDOT Standard Plans Instructions, FY 2020-21
Index 455-101 Series Square CFRP & SS Prestressed Concrete Piles]*

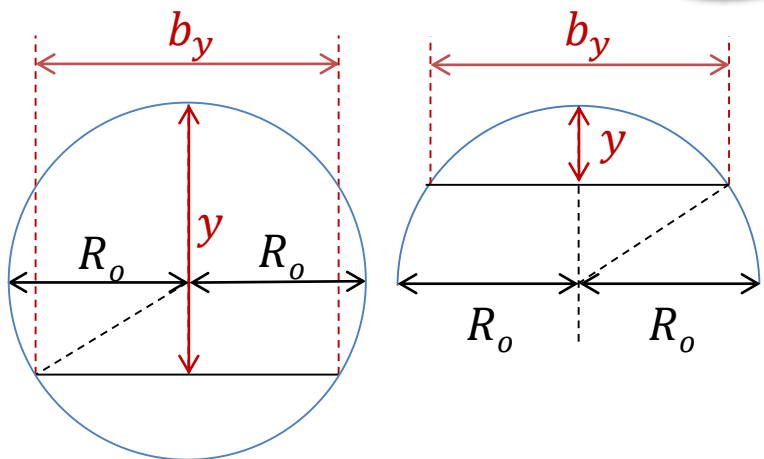
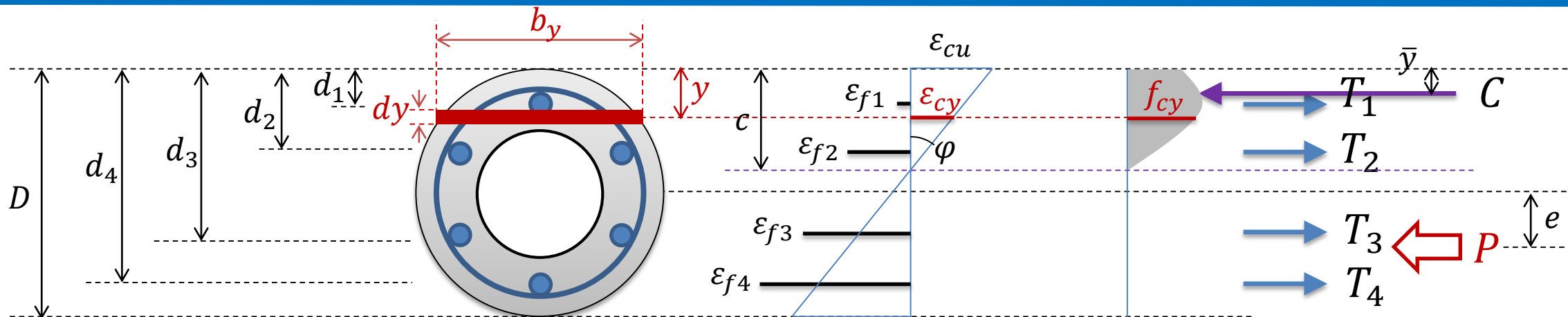
PRESTRESSED PILES

Cylinder Pile: P-M diagram

Assume a compression depth c



PRESTRESSED PILES



When $R_o - R_i < y < R_o + R_i$, $y_i = y - (R_o - R_i)$

$$b_y = 2\sqrt{R_o^2 - (R_o - y)^2} - 2\sqrt{R_i^2 - (R_i - y_i)^2}$$

Otherwise $b_y = 2\sqrt{R_o^2 - (R_o - y)^2}$

$$\epsilon_{fi} = \epsilon_{fe} + \epsilon_{fi,l}$$

$$\phi = \frac{\epsilon_{cu}}{c} \quad \epsilon_{cy} = \phi(c - y)$$

$$f_{cy} = f_c(\epsilon_{cy})$$

$$C = \int_0^c b_y \cdot f_{cy} dy$$

$$\bar{y} = \frac{\int_0^c (b_y \cdot f_{cy} \cdot y) dy}{C}$$

Concrete stress-strain relationship

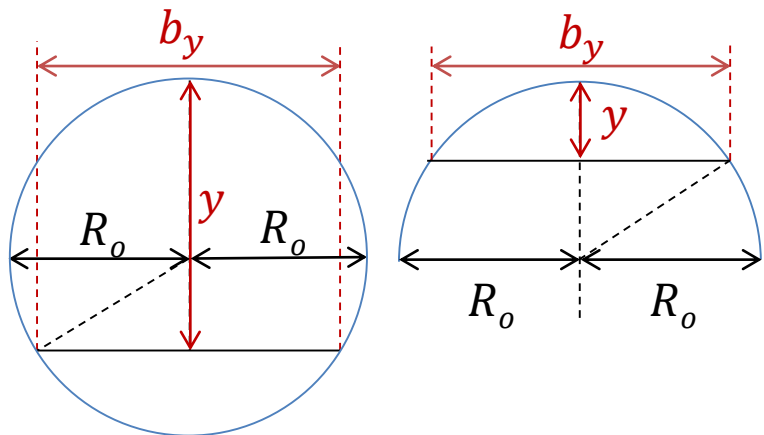
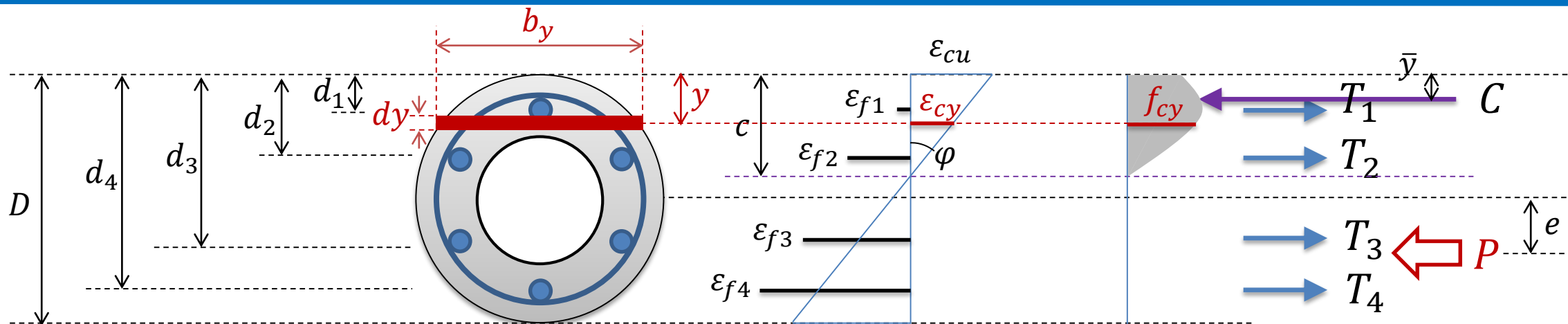
e.g. parabolic

$$f_c = f'_c \left[2 \frac{\epsilon_c}{\epsilon'_c} - \left(\frac{\epsilon_c}{\epsilon'_c} \right)^2 \right]$$

e.g. Thorenfeldt model

$$f_c = f'_c \frac{n(\epsilon_c/\epsilon'_c)}{n - 1 + (\epsilon_c/\epsilon'_c)^{nk}}$$

PRESTRESSED PILES



When $R_o - R_i < y < R_o + R_i$, $y_i = y - (R_o - R_i)$

$$b_y = 2\sqrt{R_o^2 - (R_o - y)^2} - 2\sqrt{R_i^2 - (R_i - y_i)^2}$$

Otherwise $b_y = 2\sqrt{R_o^2 - (R_o - y)^2}$

$$\epsilon_{fi} = \epsilon_{fe} + \epsilon_{fi,l}$$

$$\phi = \frac{\epsilon_{cu}}{c} \quad \epsilon_{cy} = \phi(c - y)$$

$$f_{cy} = f_c(\epsilon_{cy})$$

$$C = \int_0^c b_y \cdot f_{cy} dy$$

$$\bar{y} = \frac{\int_0^c (b_y \cdot f_{cy} \cdot y) dy}{C}$$

Concrete stress-strain relationship

e.g. parabolic

$$f_c = f'_c \left[2 \frac{\epsilon_c}{\epsilon'_c} - \left(\frac{\epsilon_c}{\epsilon'_c} \right)^2 \right]$$

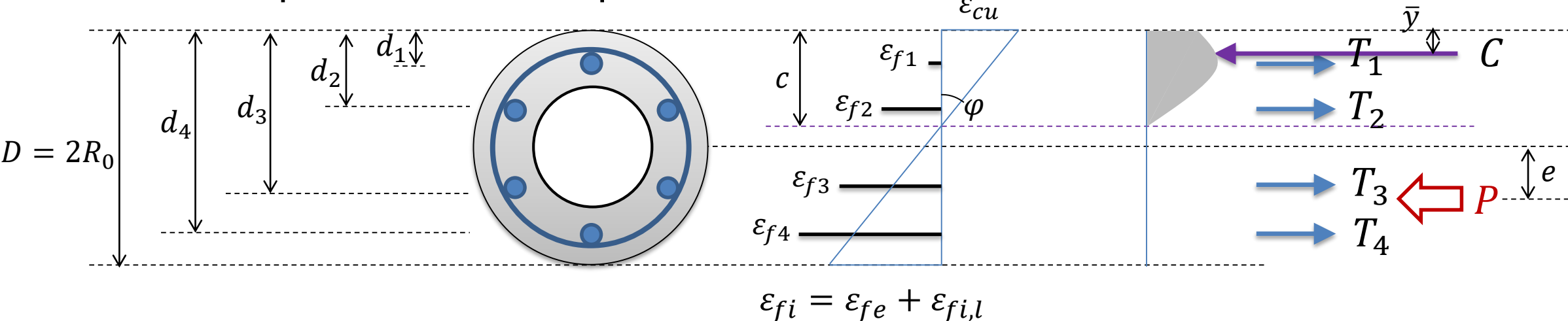
e.g. Thorenfeldt model

$$f_c = f'_c \frac{n(\epsilon_c/\epsilon'_c)}{n - 1 + (\epsilon_c/\epsilon'_c)^{nk}}$$

PRESTRESSED PILES

Cylinder Pile: P-M diagram

Assume a compression zone depth c



$$\epsilon_{fi} = \epsilon_{fe} + \epsilon_{fi,l}$$

$$Pe = M = C(R_0 - \bar{y}) - T_1(R_0 - d_1) - T_2(R_0 - d_2) + T_3(d_3 - R_0) + T_4(d_4 - R_0)$$

$$\sum T_i = C + P \quad \longrightarrow \quad P, M \quad \xrightarrow{\phi = 0.75} \quad \phi P, \phi M$$

PRESTRESSED PILES

Factored Axial Resistance

For compressive components symmetrical about both principal axes

$$P_r = \phi P_n$$

FRP does NOT have compressive strength

Spiral reinforcement $P_n = 0.85[k_c f'_c (A_g - A_{ft} - A_{pf}) - A_{pf} (f_{pe} - E_p \epsilon_{cu})]$

Tie reinforcement $P_n = 0.80[k_c f'_c (A_g - A_{ft} - A_{pf}) - A_{pf} (f_{pe} - E_p \epsilon_{cu})]$

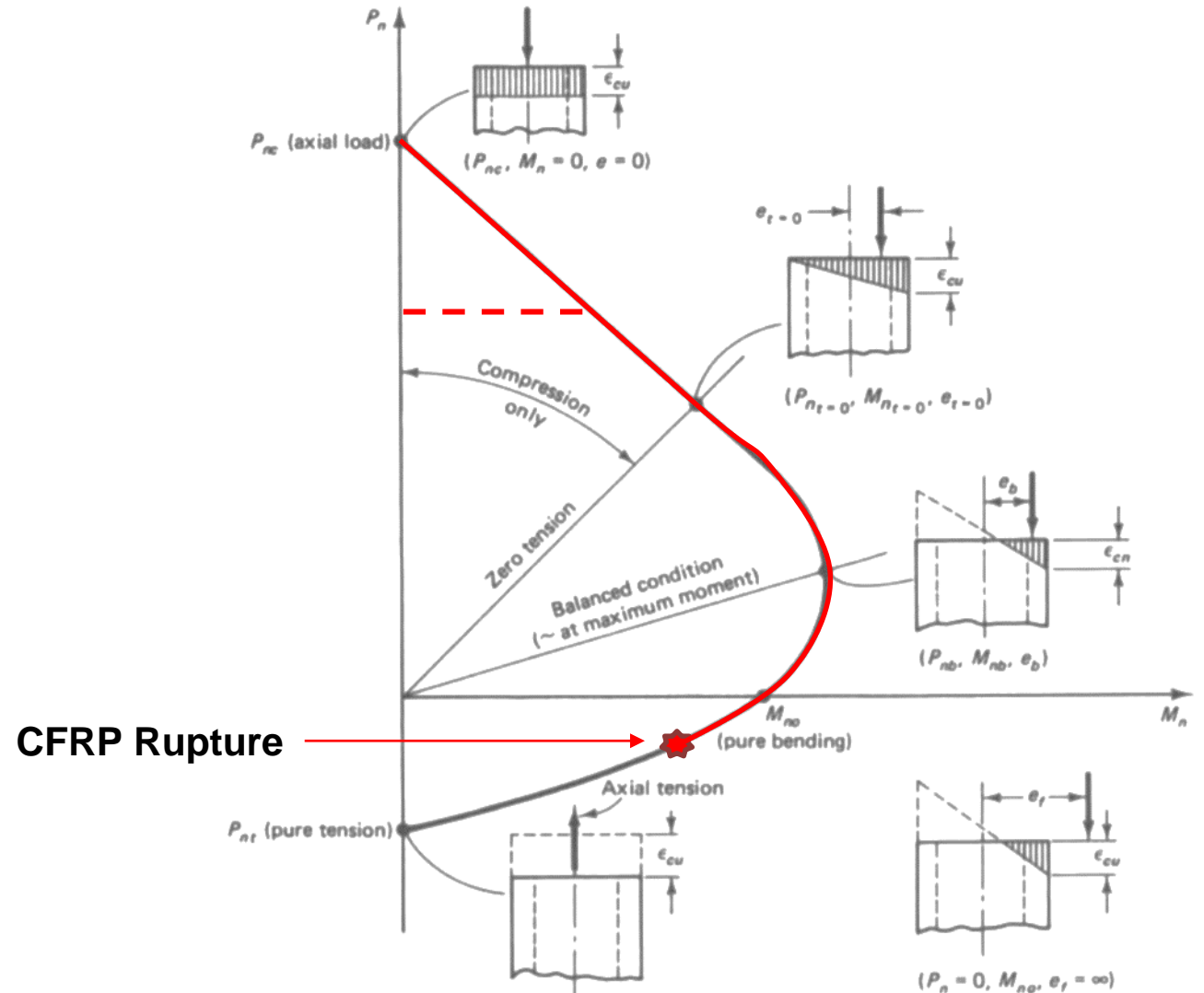
[Replaced steel (s) with CFRP (f), f_y with f_{pu}]

$$k_c = \begin{cases} 0.85 & \text{when } f'_c \leq 10 \text{ ksi} \\ 0.85 - 0.02(f'_c - 10) \geq 0.75 & \text{when } f'_c > 10 \text{ ksi} \end{cases}$$

PRESTRESSED PILES

P-M Interaction Diagram

- Pure compression
- Pure tension
- Pure bending
- Balanced condition
- Zero tension



Questions?



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Department of Civil & Environmental Engineering

5. PRESTRESSED PILES

5.1 Review Questions: Fundamentals



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Department of Civil & Environmental Engineering

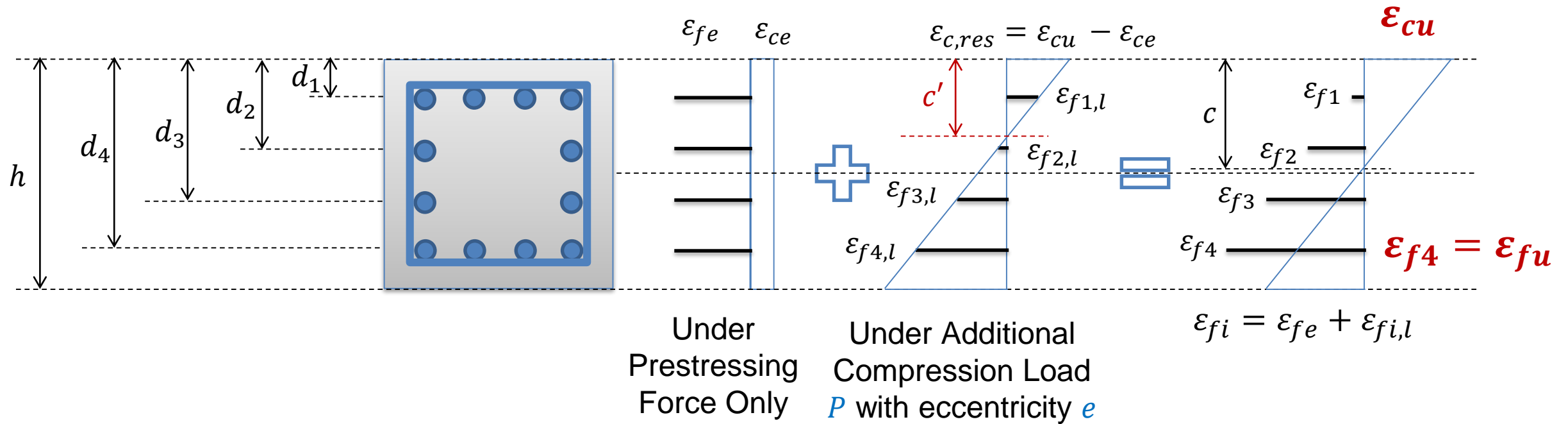
REVIEW QUESTIONS

5.1.1) When constructing a P-M diagram for a CFRP prestressed piles, the balance points refers to:_____?

- a. The point at which the CFRP yields and concrete crushes
- b. The point at which the CFRP ruptures and concrete crushes
- c. The point at which the CFRP yields before concrete crushes
- d. The point at which the concrete crushes, but the CFRP has not ruptured

REVIEW QUESTIONS

P-M diagram: Balanced Condition



REVIEW QUESTIONS

5.1.1) When constructing a P-M diagram for a CFRP prestressed piles, the balance points refers to:_____?

- a. The point at which the CFRP yields and concrete crushes
- b. **The point at which the CFRP ruptures and concrete crushes**
- c. The point at which the CFRP yields before concrete crushes
- d. The point at which the concrete crushes, but the CFRP has not ruptured

REVIEW QUESTIONS

5.1.2) For FDOT 455-101 Series Square CFRP Prestressed Concrete Piles, which of the below statement(s) is/are TRUE?

- a. Prestressed piles are designed to have 1000 psi uniform compression after prestress losses without any applied loads to offset tensile stresses that occur during typical driving
- b. Prestressed piles are designed to have 0.0 psi tension using a load factor of 1.5 times the pile self weight during pick-up, storage and transportation
- c. Both (a) and (b)
- d. None of above

REVIEW QUESTIONS

FDOT *Standard Plans Instructions (SPI)*, FY 2020-21

Index 455-101 Series Square CFRP & SS Prestressed Concrete Piles

Design Assumptions and Limitations

- Standard piles are designed to have **1000 psi uniform compression** after prestress losses without any applied loads *to offset tensile stresses that occur during typical driving.*
- The piles are designed to have **0.0 psi tension** using a load factor of 1.5 times the pile self weight during pick-up, storage and transportation

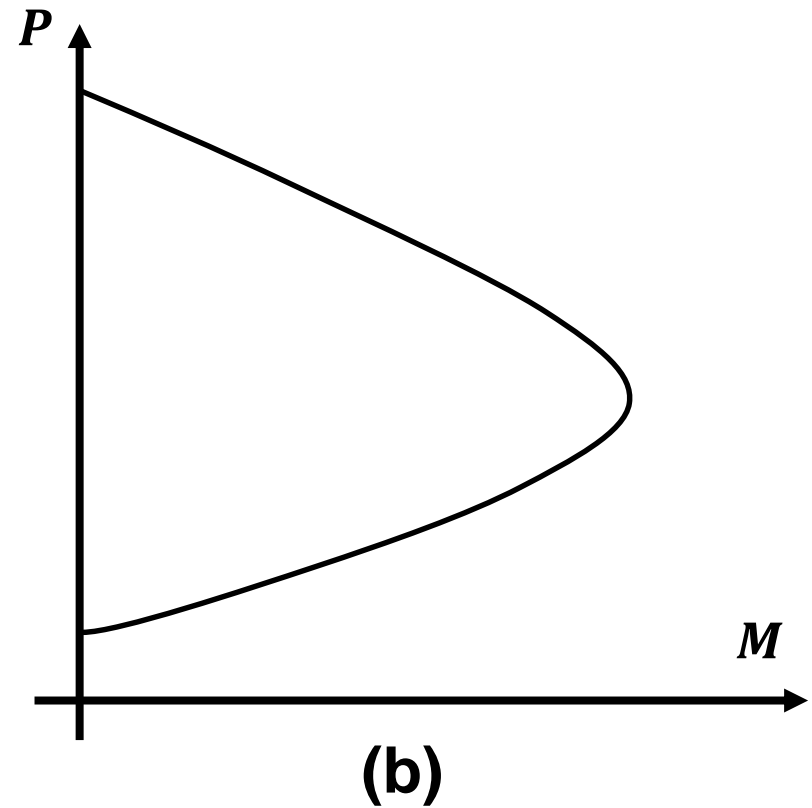
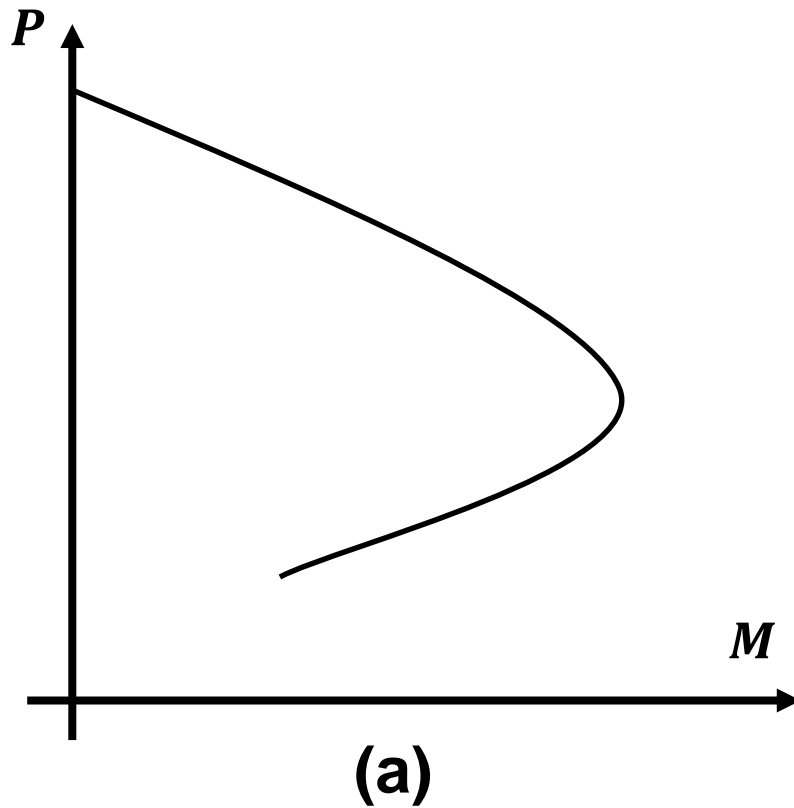
REVIEW QUESTIONS

5.1.2) For FDOT 455-101 Series Square CFRP Prestressed Concrete Piles, which of the below statement(s) is/are TRUE?

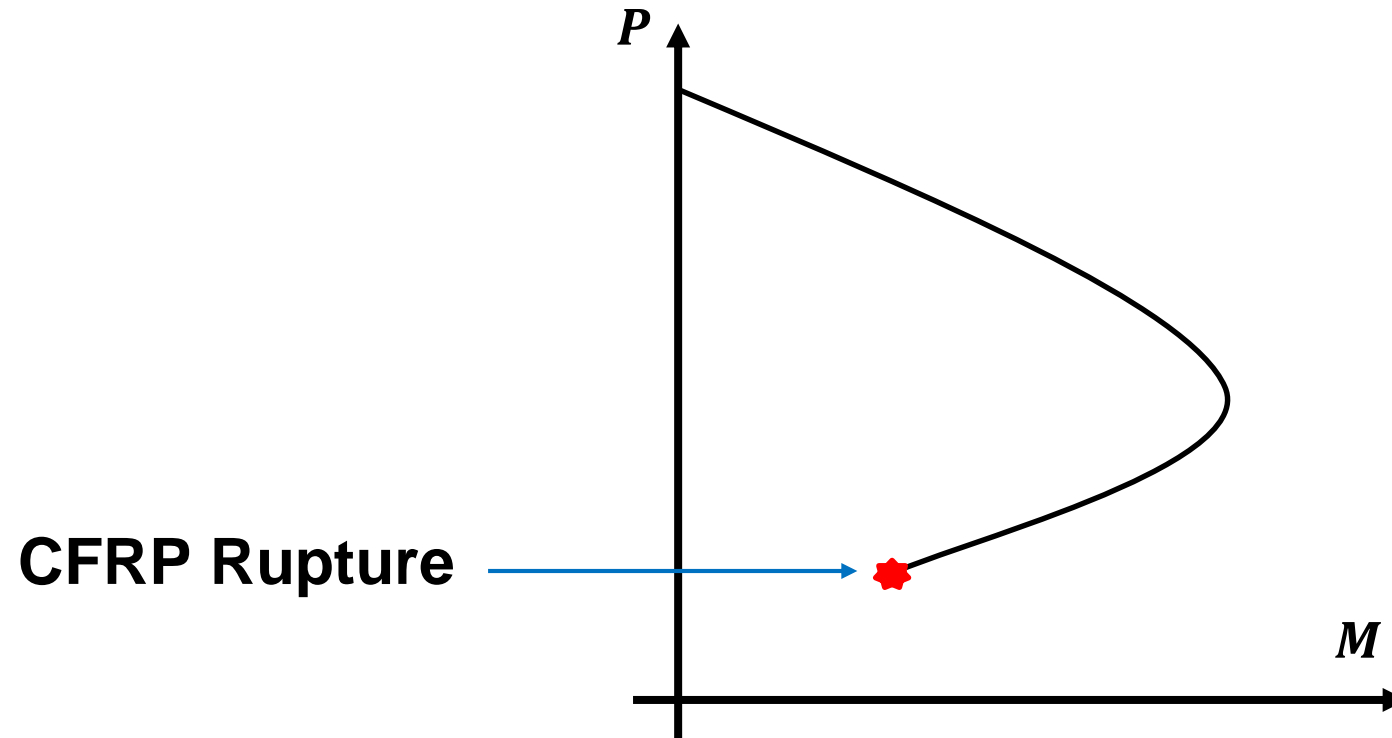
- a. Prestressed piles are designed to have 1000 psi uniform compression after prestress losses without any applied loads to offset tensile stresses that occur during typical driving
- b. Prestressed piles are designed to have 0.0 psi tension using a load factor of 1.5 times the pile self weight during pick-up, storage and transportation
- c. **Both (a) and (b)**
- d. None of above

REVIEW QUESTIONS

5.1.3) Which of below P-M diagram is for a CFRP prestressed concrete pile?

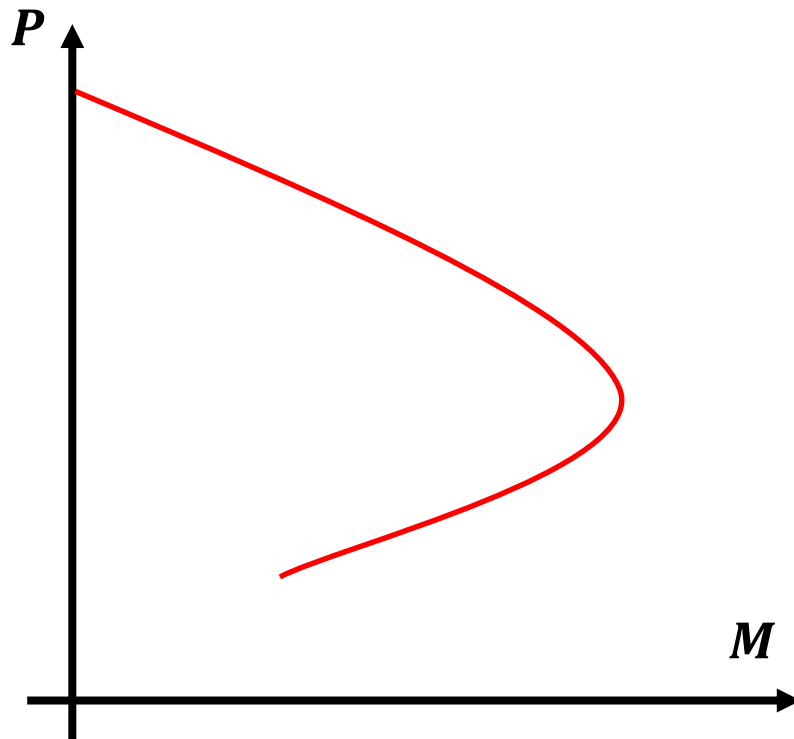


REVIEW QUESTIONS

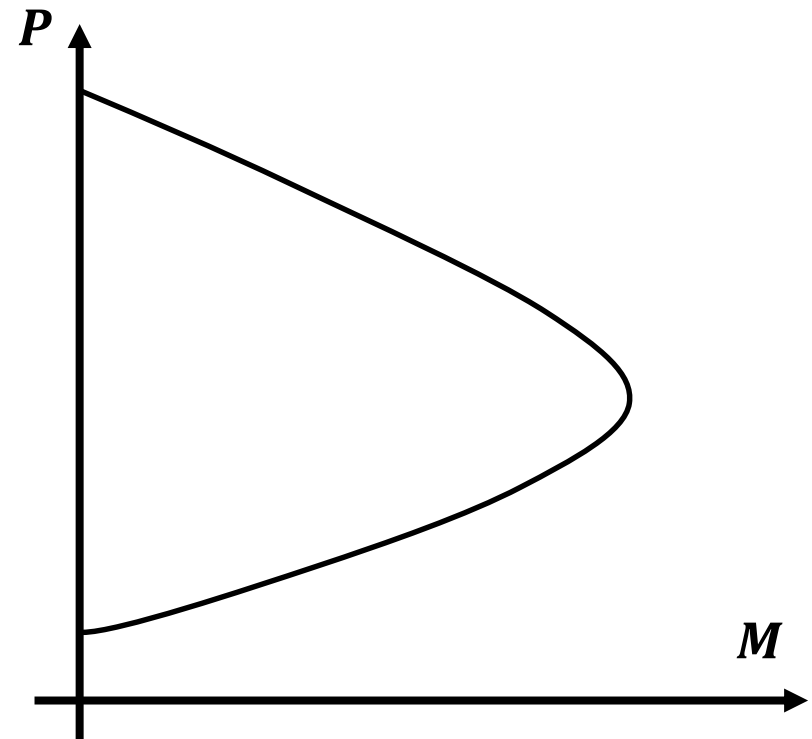


REVIEW QUESTIONS

5.1.3) Which of below P-M diagram is for a CFRP prestressed concrete pile?



(a) ✓



(b)

REVIEW QUESTIONS

5.1.4) _____ spiral ties should be used in CFRP prestressed piles?

- a. CFRP
- b. Steel

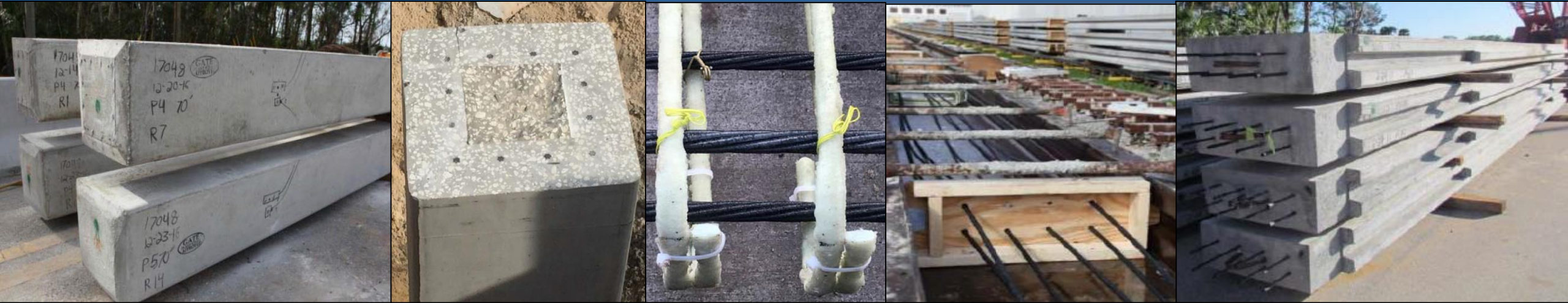
REVIEW QUESTIONS

5.1.4) _____ spiral ties should be used in CFRP prestressed piles?

- a. CFRP
- b. Steel

5. PRESTRESSED PILES

5.2 Design Example: Square Pile -18"x18"



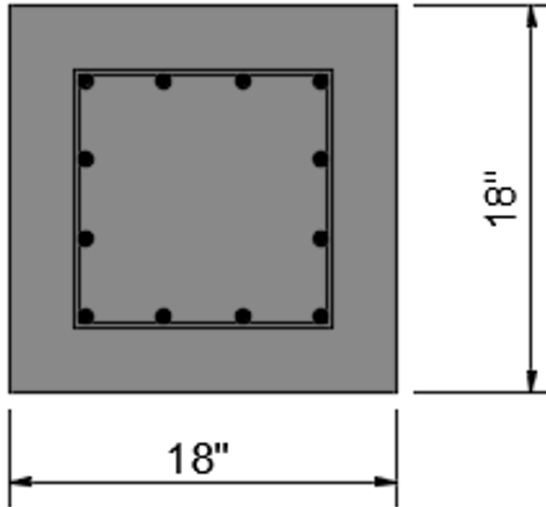
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DESIGN EXAMPLE: SQUARE PILE

Geometry



$$b = h = 18 \text{ in}$$

$$\text{cover} = 3 \text{ in}$$

$$A_g = 323 \text{ in}^2$$

$$I_g = 8748 \text{ in}^4$$

Concrete

$$f'_c = 6 \text{ ksi}$$

$$f'_{ci} = 4 \text{ ksi}$$

$$E_c = 4557 \text{ ksi}$$

$$E_{ci} = 3987 \text{ ksi}$$

$$\alpha_1 = 0.85$$

$$\beta_1 = 0.75$$

CFRP strand

$$D_p = 0.6 \text{ in}$$

$$A_{pf} = 0.179 \text{ in}^2$$

$$E_f = 22,480 \text{ ksi}$$

$$f_{pu} = 370 \text{ ksi}$$

CFRP wire

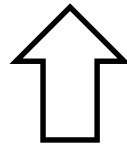
$$D_{wire} = 0.2 \text{ in}$$

DESIGN EXAMPLE: SQUARE PILE

FDOT *Standard Plans Instructions (SPI)*, FY 2020-21

Index 455-101 Series Square CFRP & SS Prestressed Concrete Piles

- Standard piles are designed to have **1000 psi uniform compression** after prestress losses without any applied loads *to offset tensile stresses that occur during typical driving.*



Jacking force P_j is adjusted (trial and error) to satisfy this requirement

$$P_j = 32 \text{ kip}$$

$$f_{ce} = \frac{A_{f,total} \cdot f_{fe}}{h^2} = 1.02 \text{ ksi OK} \quad f_{pj} = 179 \text{ ksi} < f_{pj.limit} = 0.70 f_{pu} = 259 \text{ ksi OK}$$

DESIGN EXAMPLE: SQUARE PILE

Total Prestress Losses

Elastic shortening $\Delta f_{pES} = 6.707$ ksi

Long-Term Losses $\Delta f_{pLT} = (\Delta f_{pSR} + \Delta f_{pCR} + \Delta f_{pR1})_{id} + (\Delta f_{pSD} + \Delta f_{pCD} + \Delta f_{pR2} - \Delta f_{pSS})_{df} = 34.757$ ksi

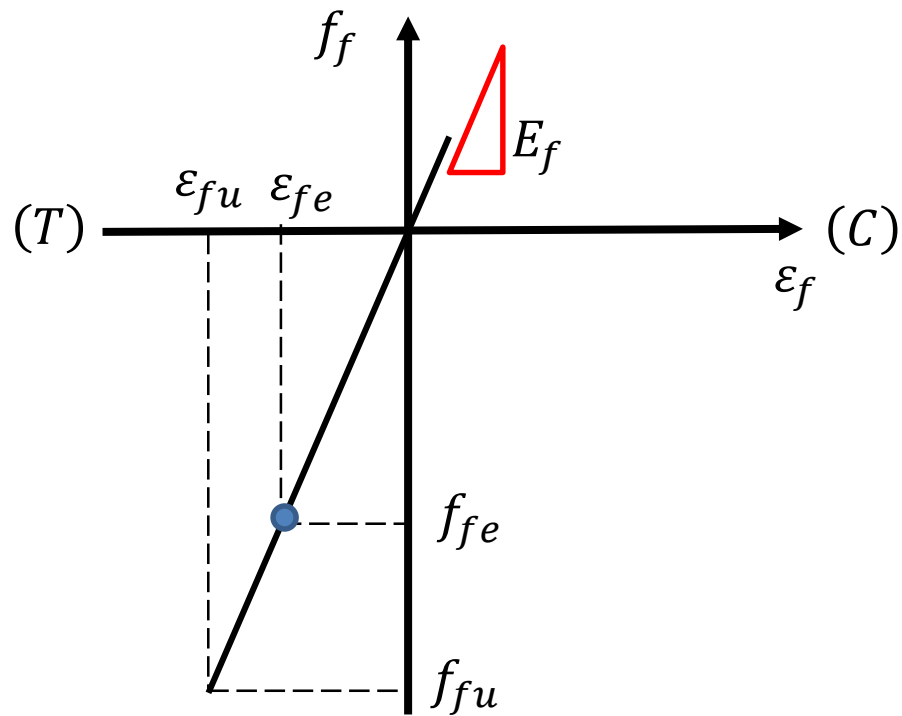
Loss due to temperature change (Assume 0 in this example) $\Delta f_{pTH} = 0$

Total prestress loss $\Delta f_{pT} = \Delta f_{pES} + \Delta f_{pLT} + \Delta f_{pTH} = 41.463$ ksi (23.2%)

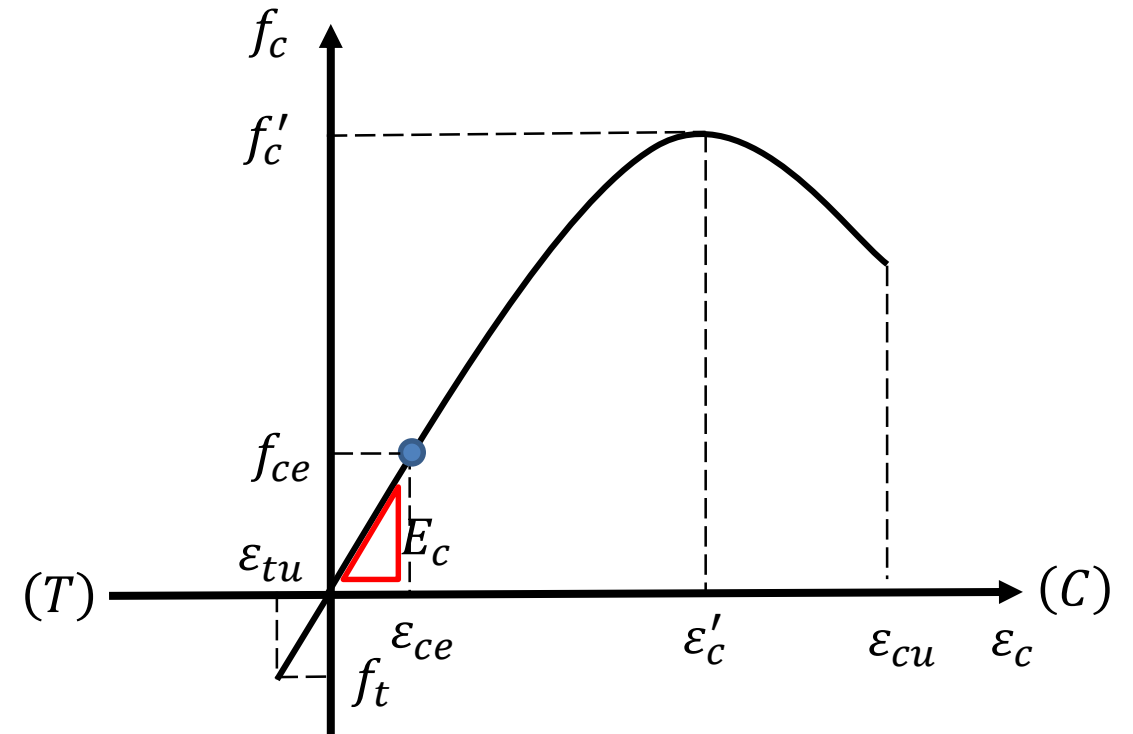
Effective prestress after all losses

$f_{pe} = 137$ ksi $<$ $f_{pe.limit} = 0.65f_{pu} = 241$ ksi **OK**

DESIGN EXAMPLE: SQUARE PILE



CFRP



Concrete

DESIGN EXAMPLE: SQUARE PILE

Summary of Stresses

Design tensile strength $f_{pu} = 370$ ksi

Jacking stress $f_{pi} = 179$ ksi

Effective prestress at time of pile installation $f_{pei} = 154$ ksi

Concrete stress (compression) at time of installation $f_{c,install} = 1.02$ ksi

Final effective prestress in prestressing CFRP cables $f_{pe} = 137$ ksi

Concrete stress (compression) at final time $f_{ce} = 0.913$ ksi

DESIGN EXAMPLE: SQUARE PILE

Summary of Strains

Concrete crushing strain $\varepsilon_{cu} = 0.003$

CFRP strand rupture strain $\varepsilon_{pu} = 0.016$

Strain in prestressing strand at final time due to prestress force $\varepsilon_{pe} = 0.00611$

Strain in concrete at final time due to prestress force $\varepsilon_{ce} = 0.0002$

Remainder of strain in prestressing CFRP until rupture $\varepsilon_{p,rest} = 0.010$

Remainder of strain in concrete until crushing $\varepsilon_{c,rest} = 0.0028$

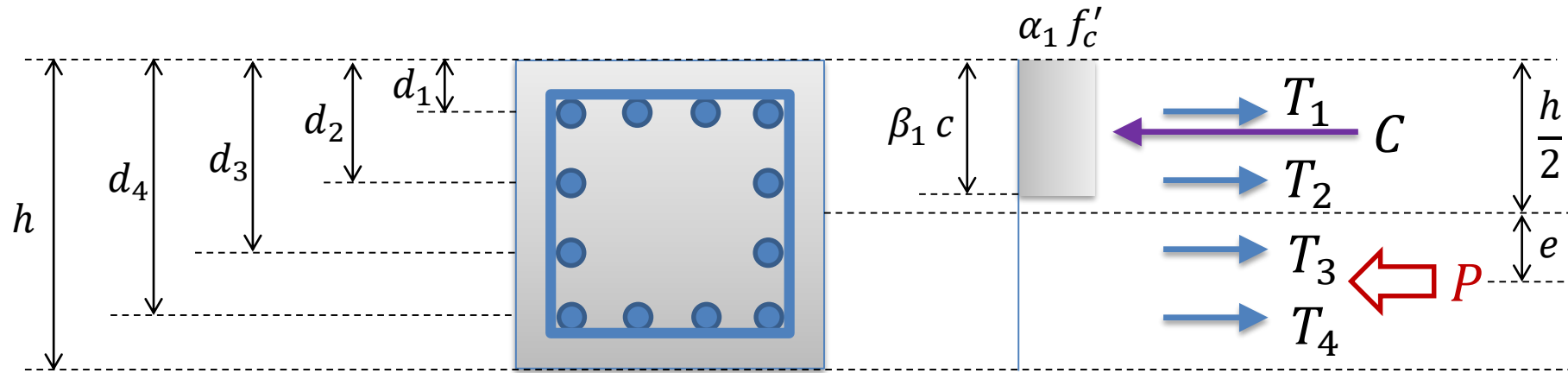
DESIGN EXAMPLE: SQUARE PILE

Square Pile: P-M diagram

Assume a compression zone depth c

$$C = (\alpha_1 f'_c)(\beta_1 c)h$$

$$T_i = A_{fi} f_{fi} \quad f_{fi} = E_f \varepsilon_{fi} \leq f_{fu}$$



$$Pe = M = C \left(\frac{h}{2} - \frac{\beta_1 c}{2} \right) - T_1 \left(\frac{h}{2} - d_1 \right) - T_2 \left(\frac{h}{2} - d_2 \right) + T_3 \left(d_3 - \frac{h}{2} \right) + T_4 \left(d_4 - \frac{h}{2} \right)$$

$$\sum T_i = C + P \quad \longrightarrow \quad P, M \quad \xrightarrow{\phi = 0.75} \quad \phi P, \phi M$$

DESIGN EXAMPLE: SQUARE PILE

Square Pile: P-M diagram

Concrete Compression Depth

c

	0
0	3.31
1	3.32
2	3.33
3	3.34
4	3.35
5	3.36
6	3.37
7	3.38
8	3.39
9	3.4
10	3.41
11	3.42
12	3.43
13	3.44
14	3.45
15	...

·in

Prestressing CFRP stress

f_{f1} f_{f2} f_{f3} f_{f4}

	0	1	2	3
0	146	220	295	370
1	145	220	294	369
2	145	220	294	368
3	145	219	293	367
4	145	219	292	366
5	145	218	292	365
6	144	218	291	365
7	144	217	291	364
8	144	217	290	363
9	144	217	289	362
10	144	216	289	361
11	143	216	288	360
12	143	215	287	359
13	143	215	287	359
14	143	214	286	358
15	143	214	286	...

$f_f =$

·ksi

DESIGN EXAMPLE: SQUARE PILE

Square Pile: P-M diagram

	0
0	2.482
1	2.49
2	2.498
3	2.505
4	2.513
5	2.52
6	2.527
aa = 7	2.535
8	2.542
9	2.55
10	2.558
11	2.565
12	2.572
13	2.58
14	2.588
15	...

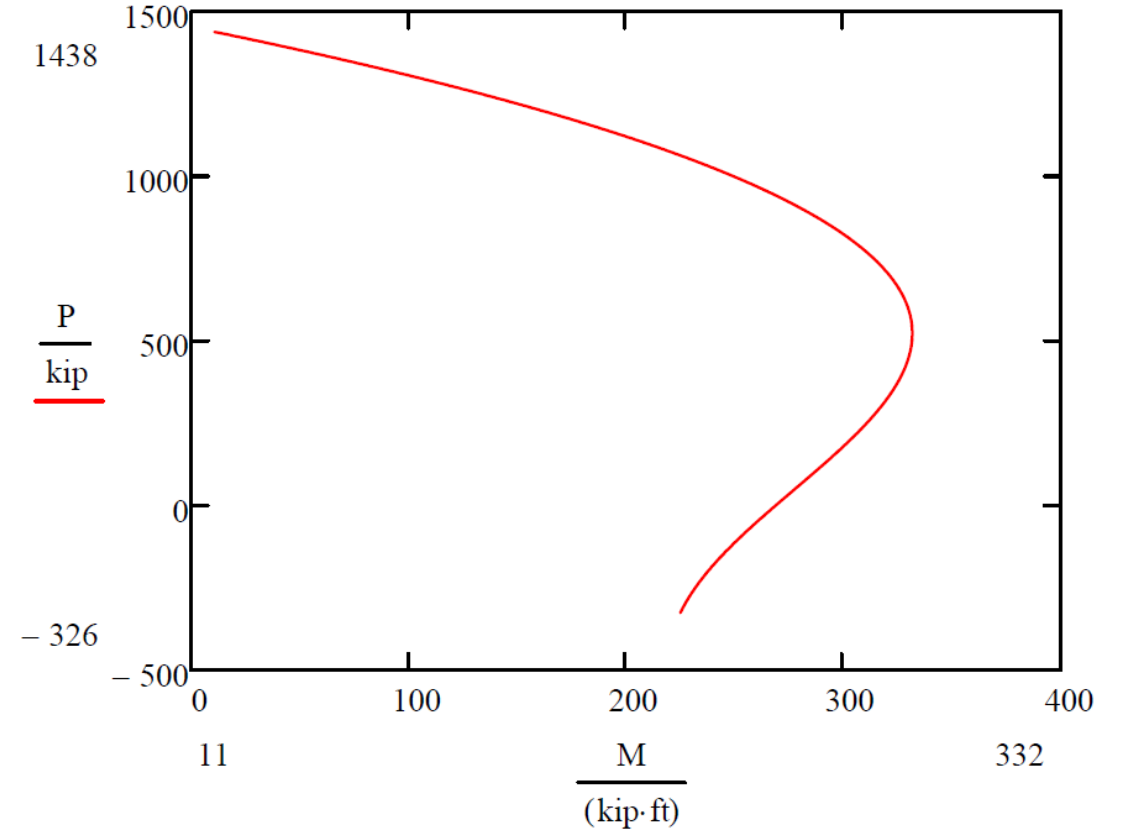
·in

	0
0	-326
1	-324
2	-322
3	-320
4	-318
5	-316
6	-315
7	-313
8	-311
9	-309
10	-307
11	-306
12	-304
13	-302
14	-300
15	...

P = ·kip

	0
0	225
1	225
2	225
3	225
4	226
5	226
6	226
7	226
8	226
9	226
10	226
11	227
12	227
13	227
14	227
15	...

M = ·kip·ft

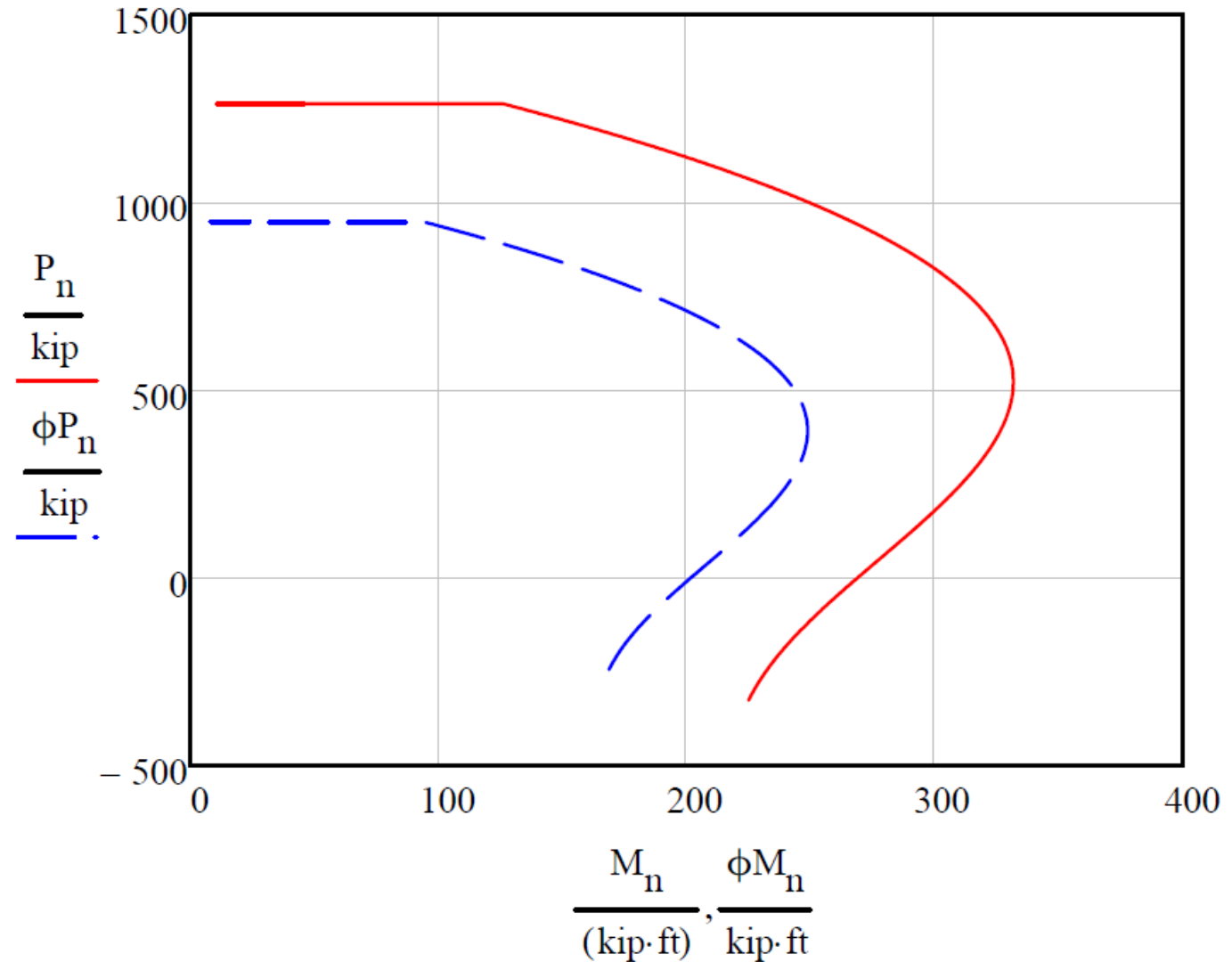


DESIGN EXAMPLE: SQUARE PILE

Square Pile:

$P_n - M_n$ diagram

$\Phi P_n - \Phi M_n$ diagram



5. PRESTRESSED PILES

5.3 Design Example: Sheet Pile - 12"x30"



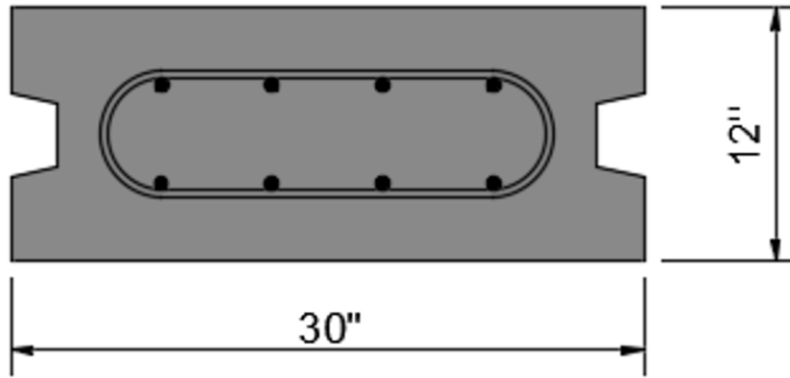
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DESIGN EXAMPLE: SHEET PILE

Geometry



$$b = 30 \text{ in}$$

$$h = 12 \text{ in}$$

$$\text{cover} = 3 \text{ in}$$

$$A_g = 359 \text{ in}^2$$

$$I_g = 4320 \text{ in}^4$$

Concrete

$$f'_c = 6 \text{ ksi}$$

$$f'_{ci} = 4 \text{ ksi}$$

$$E_c = 4557 \text{ ksi}$$

$$E_{ci} = 3987 \text{ ksi}$$

$$\alpha_1 = 0.85$$

$$\beta_1 = 0.75$$

CFRP strand

$$D_p = 0.6 \text{ in}$$

$$A_{pf} = 0.179 \text{ in}^2$$

$$E_p = 22,480 \text{ ksi}$$

$$f_{pu} = 370 \text{ ksi}$$

GFRP stirrup

$$D_{GFRP} = 0.5 \text{ in}$$

DESIGN EXAMPLE: SHEET PILE

Assume jacking force $P_j = 0.70P_u = 46.34$ kip

$$f_{pj} = 259 \text{ ksi}$$

This requirement does NOT apply to Sheet Piles

FDOT ***Standard Plans Instructions (SPI)***, FY 2020-21
Index 455-101 Series Square CFRP & SS Prestressed Concrete Piles

- Standard piles are designed to have **1000 psi uniform compression** after prestress losses without any applied loads *to offset tensile stresses that occur during typical driving.*

DESIGN EXAMPLE: SHEET PILE

Total Prestress Losses

Elastic shortening $\Delta f_{pES} = 5.825$ ksi

Long-Term Losses $\Delta f_{pLT} = (\Delta f_{pSR} + \Delta f_{pCR} + \Delta f_{pR1})_{id} + (\Delta f_{pSD} + \Delta f_{pCD} + \Delta f_{pR2} - \Delta f_{pSS})_{df} = 47.689$ ksi

Loss due to temperature change (Assume 0 in this example) $\Delta f_{pTH} = 0$

Total prestress loss $\Delta f_{pT} = \Delta f_{pES} + \Delta f_{pLT} + \Delta f_{pTH} = 53.514$ ksi (20.7%)

Effective prestress after all losses

$f_{pe} = 205$ ksi $<$ $f_{pe.limit} = 0.65f_{pu} = 241$ ksi **OK**

DESIGN EXAMPLE: SHEET PILE

Summary of Stresses

Design tensile strength $f_{pu} = 370$ ksi

Jacking stress $f_{pi} = 259$ ksi

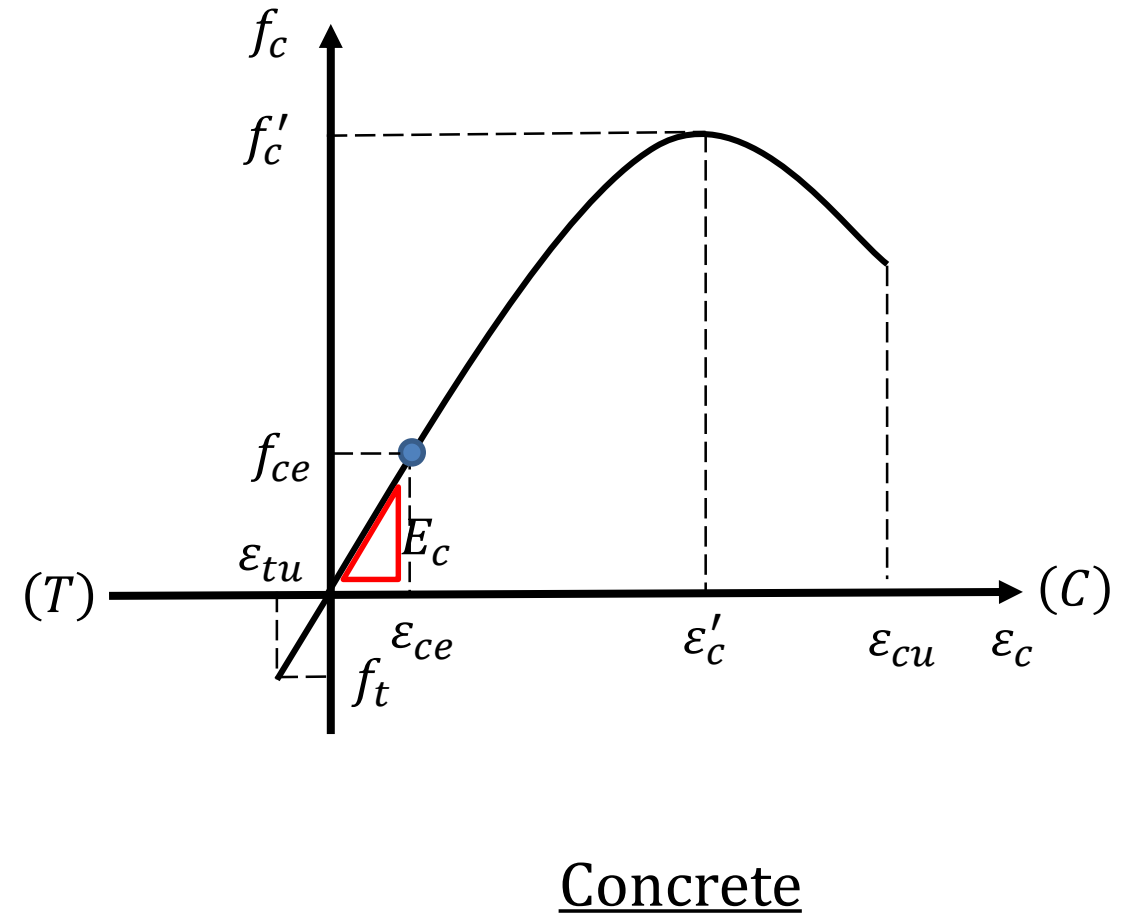
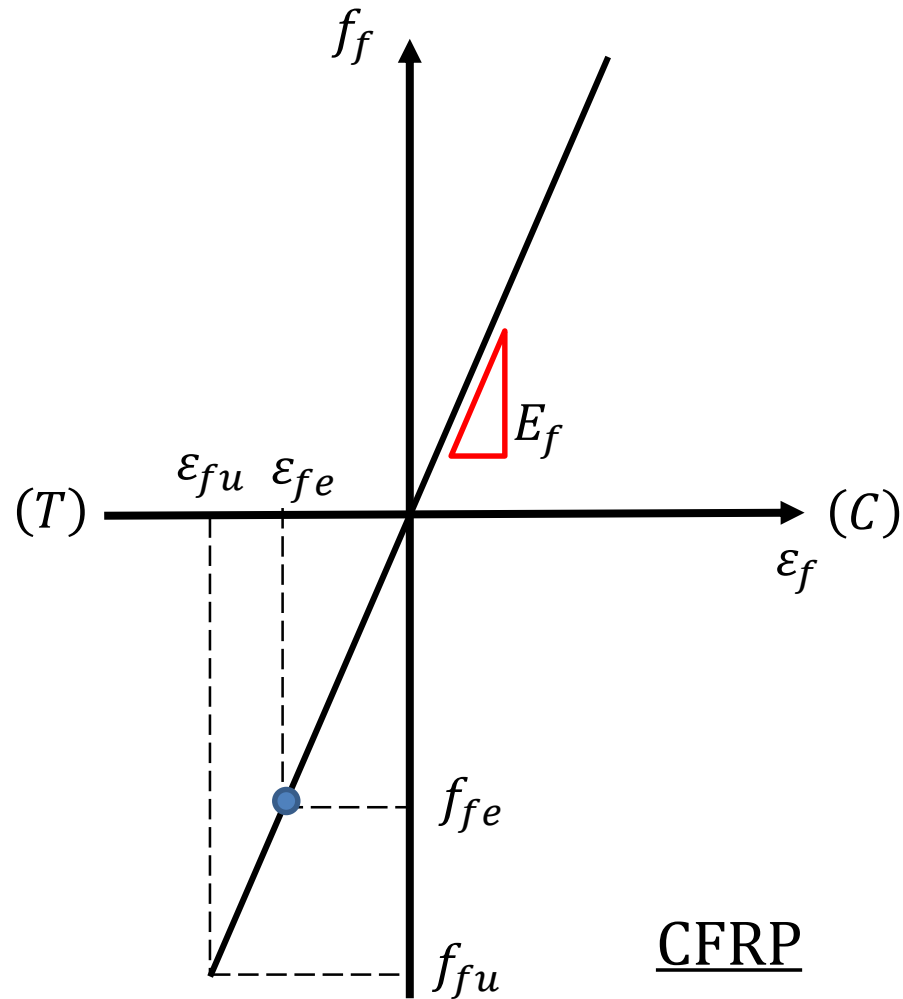
Effective prestress at time of pile installation $f_{pei} = 230$ ksi

Concrete stress (compression) at time of installation $f_{c,install} = 0.918$ ksi

Final effective prestress in prestressing CFRP cables $f_{pe} = 205$ ksi

Concrete stress (compression) at final time $f_{ce} = 0.819$ ksi

DESIGN EXAMPLE: SHEET PILE



DESIGN EXAMPLE: SHEET PILE

Summary of Strains

Concrete crushing strain $\varepsilon_{cu} = 0.003$

CFRP strand rupture strain $\varepsilon_{pu} = 0.016$

Strain in prestressing strand at final time due to prestress force $\varepsilon_{pe} = 0.00914$

Strain in concrete at final time due to prestress force $\varepsilon_{ce} = 0.000180$

Remainder of strain in prestressing CFRP until rupture $\varepsilon_{p,rest} = 0.00732$

Remainder of strain in concrete until crushing $\varepsilon_{c,rest} = 0.00282$

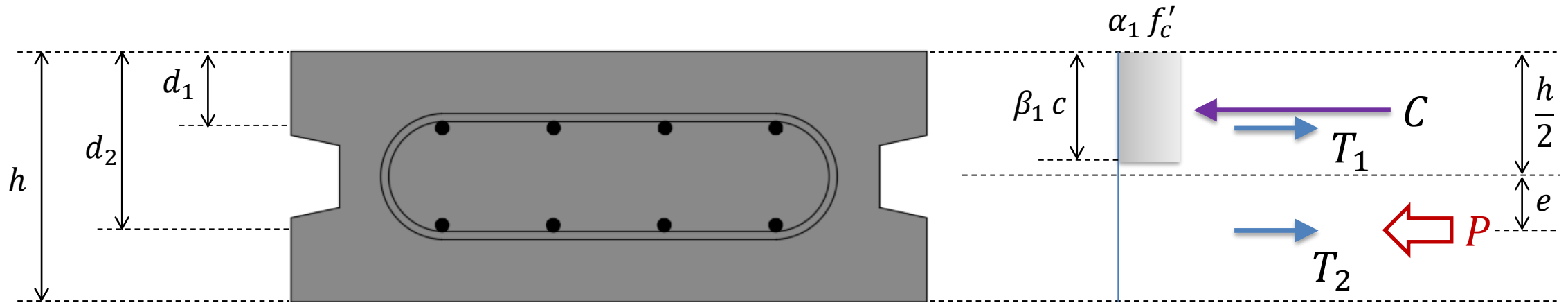
DESIGN EXAMPLE: SHEET PILE

Sheet Pile: P-M diagram

Assume a compression zone depth c

$$C = (\alpha_1 f'_c)(\beta_1 c)h$$

$$T_i = A_{fi} f_{fi} \quad f_{fi} = E_f \varepsilon_{fi} \leq f_{fu}$$



$$Pe = M = C \left(\frac{h}{2} - \frac{\beta_1 c}{2} \right) - T_1 \left(\frac{h}{2} - d_1 \right) + T_2 \left(\frac{h}{2} - d_2 \right)$$

$$\sum T_i = C + P \quad \longrightarrow \quad P, M \quad \xrightarrow{\phi = 0.75} \quad \phi P, \phi M$$

DESIGN EXAMPLE: SHEET PILE

Sheet Pile: P-M diagram

Compression zone depth c

Top row CFRP stress f_{f1}

Bottom row CFRP stress f_{f2}

c =

	0
0	2.43
1	2.44
2	2.45
3	2.46
4	2.47
5	2.48
6	2.49
7	2.5
8	2.51
9	2.52
10	2.53
11	2.54
12	2.55
13	2.56
14	2.57
15	...

-in

f_f =

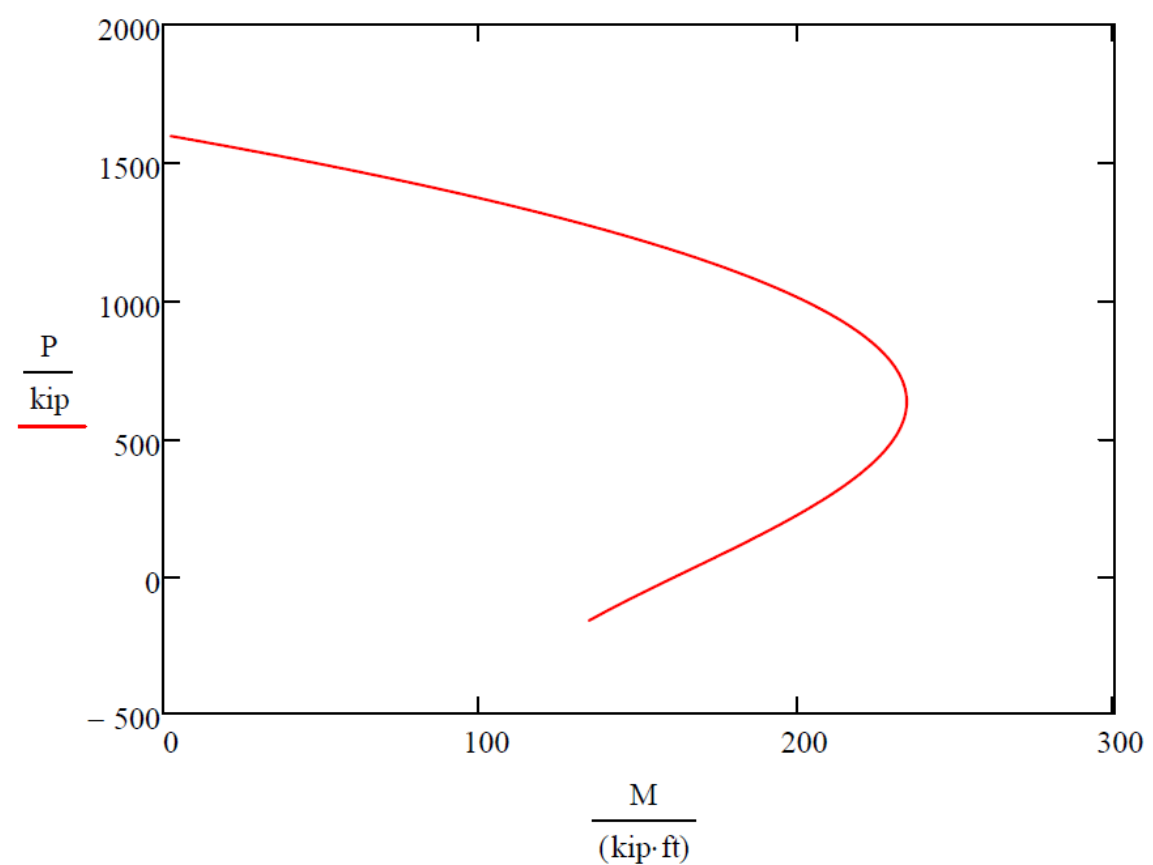
	0	1
0	247	370
1	247	369
2	247	368
3	246	367
4	246	366
5	245	365
6	245	364
7	244	363
8	244	362
9	244	361
10	243	361
11	243	360
12	242	359
13	242	358
14	242	357
15	241	...

-ksi

DESIGN EXAMPLE: SHEET PILE

Sheet Pile: P-M diagram

	0		0		0
0	1.822	0	-163	0	134
1	1.83	1	-161	1	135
2	1.837	2	-159	2	135
3	1.845	3	-157	3	135
4	1.852	4	-154	4	136
5	1.86	5	-152	5	136
6	1.867	6	-150	6	136
7	1.875	7	-148	7	137
8	1.882	8	-146	8	137
9	1.89	9	-144	9	137
10	1.897	10	-142	10	138
11	1.905	11	-140	11	138
12	1.912	12	-138	12	138
13	1.92	13	-136	13	139
14	1.927	14	-134	14	139
15	...	15	...	15	...

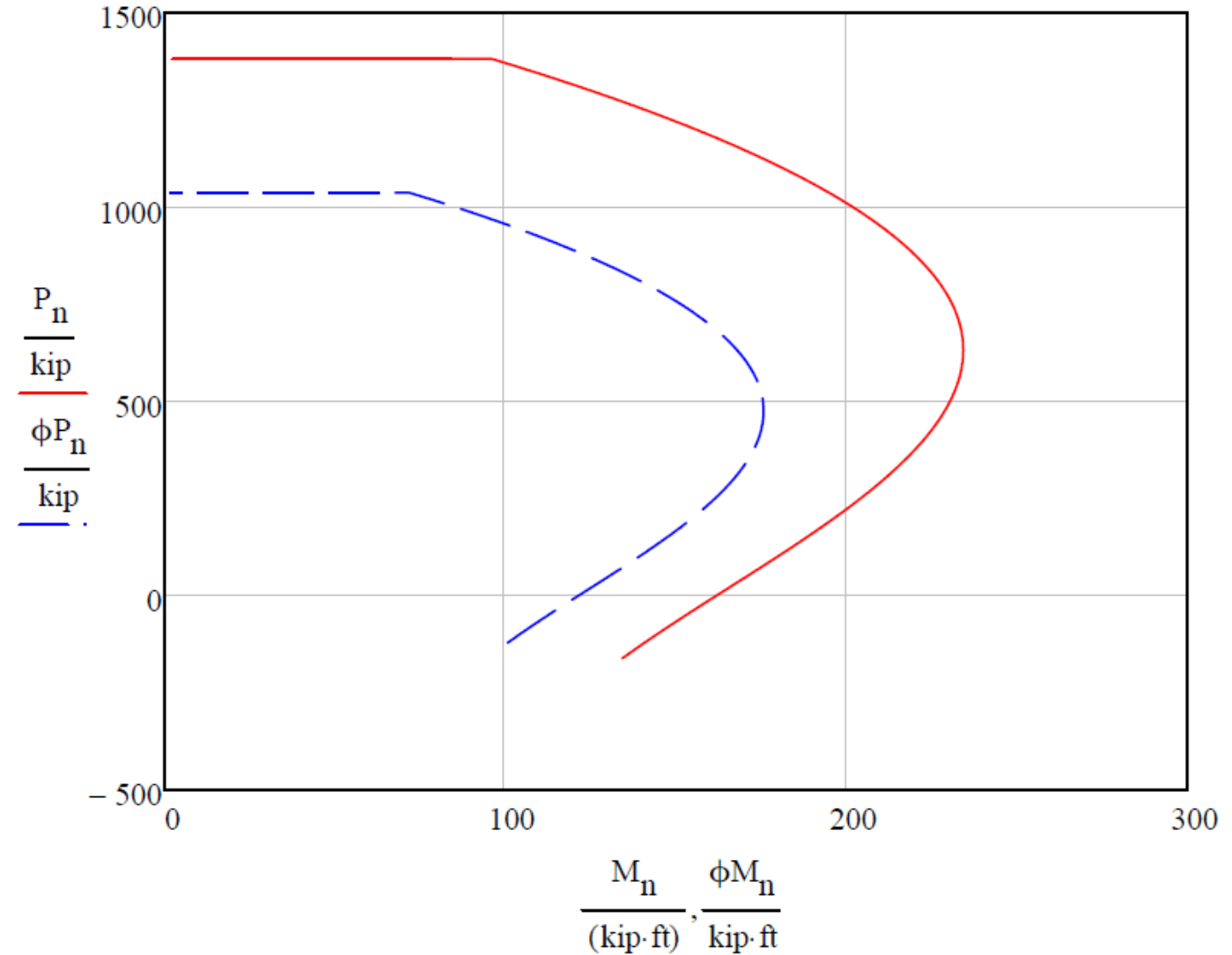


DESIGN EXAMPLE: SHEET PILE

Sheet Pile:

$P_n - M_n$ diagram

$\Phi P_n - \Phi M_n$ diagram



AASHTO CFRP- Prestressed Concrete Design Training Course



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