

Adapted from...

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Design of concrete structures internally reinforced with FRP bars

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Course Description

Fiber-reinforced polymer (FRP) materials have emerged as an alternative for producing reinforcing bars for concrete structures. Due to other differences in the physical and mechanical behavior of FRP materials versus steel, unique guidance on the engineering and construction of concrete structures reinforced with FRP bars is necessary.





Learning Objectives

- · Understand the mechanical properties of FRP bars
- Describe the behavior of FRP bars
- Describe the design assumptions
- Describe the flexural/shear/compression design procedures of concrete members internally reinforced with FRP bars
- Describe the use of internal FRP bars for serviceability & durability design including long-term deflection
- Review the procedure for determining the development and splice length of FRP bars.



Content of the Complete Course

FRP-RC Design - Part 1, (50 min.)

This session will introduce concepts for reinforced concrete design with FRP rebar. Topics will address:

- Recent developments and applications

 Different beautiful and applications
- Different bar and fiber types;
- Design and construction resources;
- · Standards and policies;

FRP-RC Design - Part 2, (50 min.)

This session will introduce Basalt FRP rebar that is being standardized under FHWA funded project \$TIC-0004-00A with extended FDOT research under BE694, and provide training on the flexural design of basing slabs and columns for

- Design Assumptions and Material Properties
- Ultimate capacity and rebar development length under strength limit states;
- Crack width, sustained load resistance, and deflection under service limit states,



Content of the Complete Course

FRP-RC Design - Part 3, (50 min.)

This session continues with Basalt FRP rebar from Part 2, covering shear and axial design of columns at the strength limit states for: $\frac{1}{2} \left(\frac{1}{2} \right) = \frac{1}{2} \left(\frac{1}{2} \right) \left$

- Flexural Behavior and Resistance (Session 3a);
- Shear Behavior and Resistance of beams and slabs (Session 3b);
- Axial Behavior of columns & Combined axial and flexure Resistance (Session 3c).

FRP-RC Design - Part 4 (Not included at FTS - for future training):

This session continues with FRP rebar from Part 3, covering detailing and plans preparation:

- Fatigue resistance under the Fatigue limit state
- Minimum Shrinkage and Temperature ReinforcingBar Bends and Splicing
- Reinforcing Bar Lists
- General Notes & Specifications



Session 3a: Flexural Behavior

Flexural behavior:

- · Balance failure
- Tension failure
- Compressive failure
- · Design examples

Session 3a: Flexural Behavior

Failure Modes:

- · Under-reinforced sections may fail suddenly
 - o FRP bars do not yield;
- · There will be warning in the form of cracking and large deflection;
- · Over-reinforced may be desirable to avoid sudden collapse of
- · Over or under-reinforced sections are acceptable provided that the strength and serviceability criteria are satisfied;
- · Flexural behavior is not ductile; therefore, safety factors are larger than in steel-RC.

Session 3a: Flexural Behavior

Assumptions:

- Maximum strain at the concrete compression fiber is 0.0035 (CSA) or 0.003 for AASHTO/ACI;
- Tensile strength of concrete is ignored for cracked sections;
- · The strain in concrete and FRP at any level is proportional to the distance from the neutral axis;
- · The stress-strain relationship for FRP is linear up to failure;
- · Perfect bond exists between the concrete and the FRP reinforcement.

Session 3a: Flexural Behavior

Ultimate Flexural Strength:

As an examples:

 M_n = nominal capacity M_{μ} = factored moment $M_u = 1.2 M_{DL} + 1.6 M_{LL (CSA)}$

 $M_u = 1.25 M_{DC} + 1.75 M_{LL}$ (AASHTO)

Session 3a: Flexural Behavior

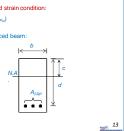
Modes of Failure:

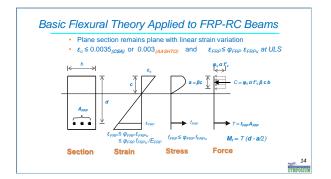
- · Balanced failure simultaneous rupture of FRP and crushing of concrete;
- Compression failure concrete crushing while FRP remains in the elastic range with a strain level smaller than the ultimate strain;
- Tension failure rupture of FRP before crushing of

Flexural Failure Modes for FRP Reinforced Beams

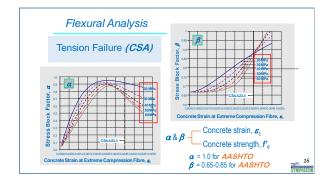
Session 3a: Determine Flexural Failure Mode

- Calculate the reinforcement ratio for balanced strain condition: $\rho_{FRPb} = \alpha_1 \, \beta_1 \, \phi_c \, f'_c / f_{FRPu} \, \varepsilon_{cu} / (\varepsilon_{cu} + \phi_{FRP} \, \varepsilon_{FRPu})$
- Calculate reinforcement ratio for FRP-reinforced beam:
- $\rho_{FRP} = A_{FRP} / (d^*b)$ $\rho_{FRP} < \rho_{FRPb} \rightarrow$ Tension Failure
- $\rho_{FRP} > \rho_{FRPb} \rightarrow \text{Compression Failure}$
- Calculate the depth to neutral axis c_b for the balanced strain condition:
- $c_b = d\,\varepsilon_{cu}/(\varepsilon_{cu} + \varphi_{FRP}\,\varepsilon_{FRPu})$
- Tension Failure
- Compression Failure $\rightarrow c > c_b$





Basic Flexural Theory - Tension Failure Assume c, calculate ϵ_c and C, T, revise c until C = T. For α , β , you may use tables or detailed formulas. 4 = φ_cα f'_cβ c b 6 M = T (d - a/2)Section Stress Strain Force



Session 3a: Flexural Behavior

Stress Block Factors for ε_c (CSA)

- For a constant width section, we may assume that the stress-strain curve of the concrete is parabolic and the following equations can be used (more convenient than tables for spreadsheet calculations).
- For strengths higher than 60 MPa, consult tables in Collins and Mitchell (1997).

$$\beta = \frac{4 - (\varepsilon_c / \varepsilon'_c)}{6 - 2(\varepsilon_c / \varepsilon'_c)} \qquad \alpha = \frac{1}{\beta_1} \left[\left(\frac{\varepsilon_c}{\varepsilon'_c} \right) - \frac{1}{3} \left(\frac{\varepsilon_c}{\varepsilon'_c} \right)^2 \right]$$

Where: the concrete compressive strain is ε_c the peak strain at peak stress f'_c is ε'_c =1.71 f'_c/E_c

Session 3a: Flexural Behavior

Stress Block Factors for ε_c (AASHTO-GS2)

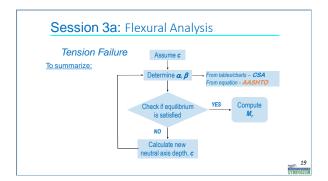
- The natural relationship between concrete stress and strain may be considered satisfied by an equivalent rectangular concrete compressive stress block of 0.85 f₂ over a zone bounded by the edges of the cross section and a straight line located parallel to the neutral axis at the distance $a = \beta_1 c$ from the extreme compression fiber.

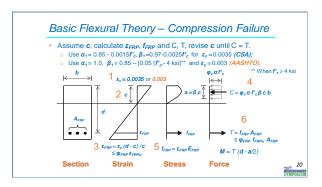
 The distance c shall be measured perpendicular to the neutral axis.

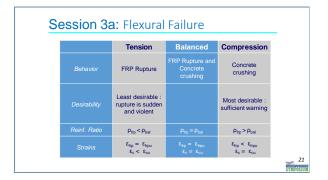
 The factor β_1 shall be taken as specified in Article~2.3.

Article 2.3: $\beta_1 = 0.85$ for concrete compressive strengths not exceeding 4 ksi. For concrete strengths exceeding 4 ksi, reduced at a rate of 0.05 for each 1 ksi of strength in excess of 4 ksi, except that β_1 shall not be taken to be less than 0.65.

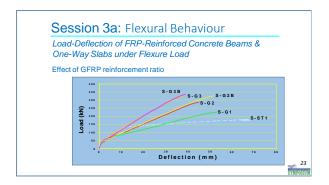






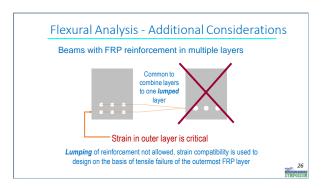












Flexural Analysis - Additional Considerations Minimum Flexural Resistance

- Minimum reinforcement required to prevent brittle failure when concrete cracks on tensile face:
 M_r≥ 1.5 M_{cr} (CSA-S6) | M_r≥ 1.6 M_{cr} (AASHTO-GS2)
- If the ULS resistance of the section is governed by FRP rupture (tension failure):

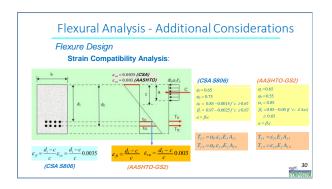
 $M_r \ge 1.5 M_f (CSA-S6)$ | $M_r \ge 1.6 M_{cr} (AASHTO-GS2)$

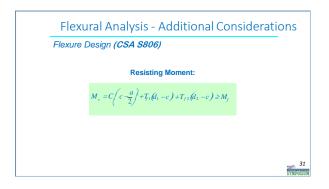
- For tension failure, the code requires a purposely conservative design to ensure that ample deformation and cracks will develop before failure of the beam.
- Neglect compression FRP.

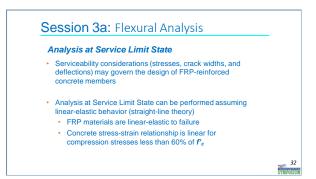


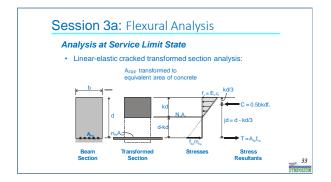
Flexural Analysis - Additional Considerations Flexure Design (CSA S806) - Assumptions - Compressive strength of FRP shall be ignored when calculating the resistance of a member - Strain compatibility method shall be used to calculate the factored resistance of a member - Flexural members shall be designed such that failure at ultimate is initiated by the failure of concrete at the extreme compression fiber. This condition is satisfied by the c/d requirement shown below:

Flexural Analysis - Additional Considerations Flexure Design (CSA S806) • Assumptions - Minimum Flexural Reinforcement Requirement $M_r \ge 1.5 M_{cr} = 1.5 f \int_{r}^{r} \frac{I_p}{y_r}$ - For Slabs: • $A_{Emin} = 400 E_F/A_g \ge 0.0025 A_g$ • Spacing of $A_{Emin} \le 300$ mm or 3 times slab thickness

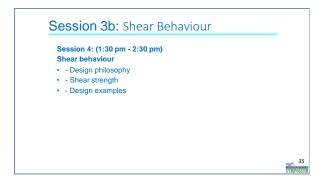


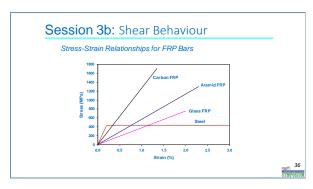






Flexural Design Examples of Concrete
Beam Reinforced with GFRP Bars
According to *CSA S806-12*(See Example #1 & #2 – Attachment 3a)





Session 3b: Shear Behaviour

Shear Strength of FRP Reinforced Members

- FRP has a relatively low modulus of elasticity
- FRP has a high tensile strength and no yielding point
- Tensile strength of a bent portion of an FRP bar is significantly lower than a straight portion
- FRP has low dowel resistance

Session 3b: Shear Behaviour

Shear Strength of FRP Reinforced Members

- Concrete reinforced with FRP has a lower shear strength than concrete with steel reinforcement
- ullet Increased crack width ullet Less aggregate interlocking
- · Small compressive zone depth
- Less concrete resistance in the zone compressive

Session 3b: Shear Behaviour

Most of the design codes and design guidelines recommend the following simplified approach for shear design:

$$V_n = V_{cf} + V_{sf} + V_p$$

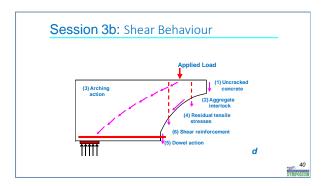
where

 $V_n =$ nominal shear strength

 V_{cf} = concrete contribution to shear strength

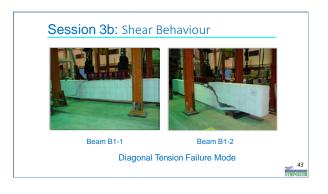
 V_{sf} = shear reinforcement contribution to shear strength

 V_p = prestressing resisting component



Session 3b: Shear Behaviour Shear Behaviour of FRP RC Beams Beam GN-3 Beam CN-3 Diagonal tension failure mode









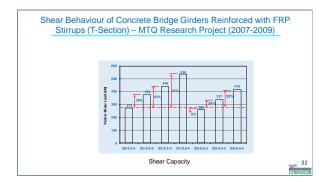




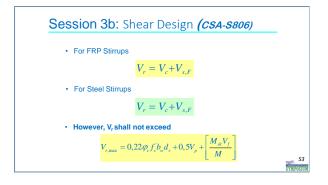


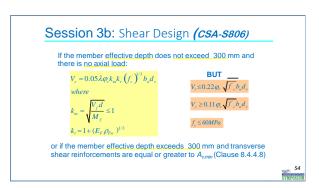












Session 3b: Shear Design (CSA-S806)

To account for size effect, for sections with an effective depth greater than 300mm and with less transverse reinforcement than A_{vmin}

$$\begin{aligned} V_c &= 0.05 \lambda \varphi_c k_m k_s k_s \left(f_c^{\cdot} \right)^{1/3} b_w d_v \\ where \\ k_s &= \frac{750}{450 + d} \leq 1 \end{aligned}$$

Session 3b: Shear Design *(csA-s806)*• Shear Carried by Transverse Reinforcement • For Members with FRP Transverse Reinforcement $V_{i,r} = \frac{0.4 \varphi_i A_{f_i, f_i, r} d_{e_i}}{s} \cot \theta$ • For Members with Steel Transverse Reinforcement $V_{i,s} = \frac{\varphi_i A_f J_{e_i}}{s} \cot \theta$ f_{Fu} shall not be greater than $0.005E_F$

Session 3b: Shear Design (CSA-S806)

- · Minimum Shear Reinforcement
 - A minimum area of shear reinforcement shall be provided in all regions of flexural members where

 $V_f > 0.5V_c + \Phi_F V_{p_i} \text{ or } T_f > 0.5T_{cr}.$

This requirement may be waived for:

-Stabs and footings
-Concrete joist construction
-Beams with total depth not greater than 250 mm
-Beams cast integrally with slabs where overall depth is not greater than one-half the width of the web or 600 mm.

57

Session 3b: Shear Design (CSA-S806)

- Minimum Shear Reinforcement
 - The minimum are of FRP shear reinforcement shall be such that

 $A_{vF} = 0.07 \sqrt{f_c} \frac{b_u s}{0.4 f_{Fu}}$

 $f_{\text{Fu}}\,\text{shall}$ not be greater than 1200MPa or $0.005E_{\text{F}}$

58 SYMPOSIU

Session 3b: Shear Design (CSA-S806)

· Shear resistance is calculated as:

$$V_r = V_c + V_{sf} \le 0.25 \phi_c f_c b_w d_{long}$$

Where $V_c = 2.5 \beta \phi_c f_{cr} b_v d_{long}$

$$V_{sf} = \frac{\phi_{frp} \ A_{fv} \ f_{fv} \ d_{long} \cot \theta}{s}$$

 $d_{long} = 0.72h$ or 0.9d

59

Session 3b: Shear Design (CSA-S806)

Simplified Method

For sections with at least minimum shear reinforcement

prement $\beta = 0.18$

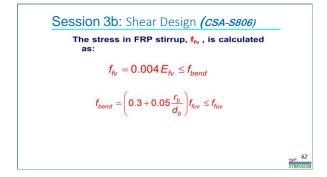
For sections without minimum shear reinforcement

 $\beta = \frac{42^{\circ}}{1000 + d_{long}}$

 $\theta = 42^{\circ}$

60 SYMPOSIUM

Session 3b: Shear Design (CSA-S806) General Method $\beta = \frac{0.4}{(1+1500 \, \varepsilon_x)} \cdot \frac{1300}{(1000+S_{ze})}$ $\theta = (29+7000 \, \varepsilon_x)(0.88+S_{ze}/2500)$ $S_{ze} = 300mm$ $\varepsilon_x = \frac{(M_f/d_{long}) + V_f}{2 \, E_f A_f}$



Session 3b: Shear Design (CSA-S806)• Minimum Shear Reinforcement $A_{fv \text{ min}} = 0.06 \sqrt{f_c} \frac{b_w}{f_{fv}} S$ $s \le 0.75 d_v \text{ or } 600mm \text{ if } V_t < 0.1 \phi_c f_c b_w d_{long}$ $s \le 0.33 d_v \text{ or } 300mm \text{ if } V_t > 0.1 \phi_c f_c b_w d_{long}$

Shear Design of Examples of Concrete Beam Reinforced with GFRP Bars According to *CSA \$806-12*

(See Example #3 & #4 - Attachment 3b)

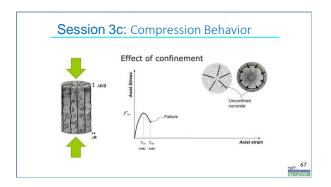
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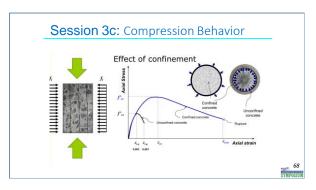
Session 3c: Compression Behavior & Column Design

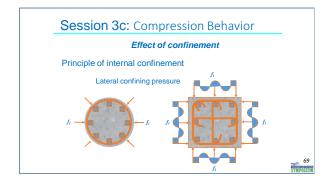
- · Effect of Confinement
- Eccentric Loading
- Strength of FRP-RC columns
- Design Philosophy
- Design Examples

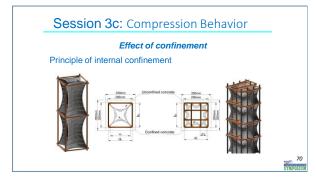
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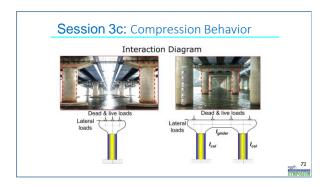


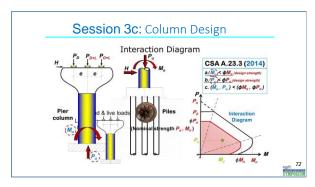


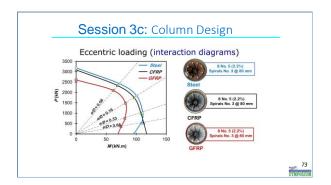


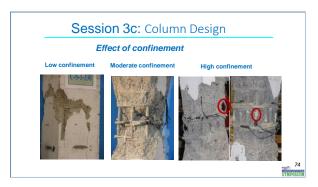


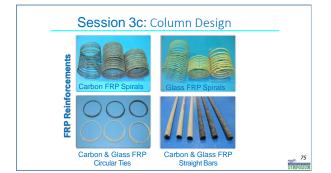


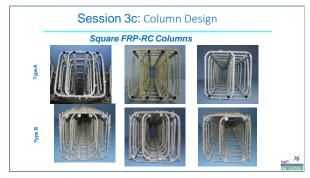




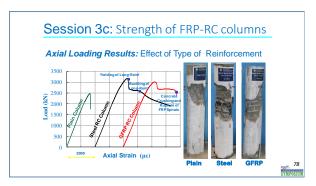


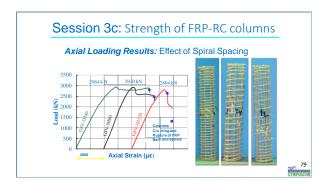


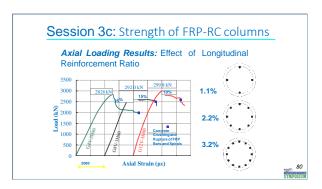






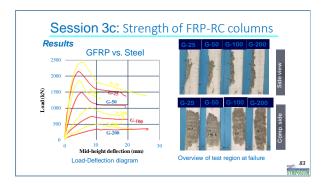


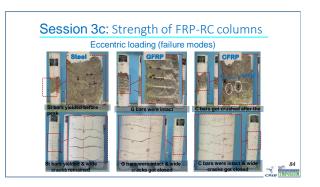






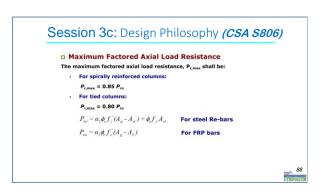


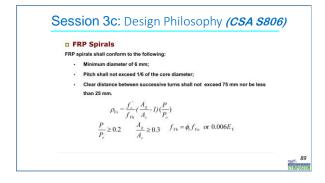


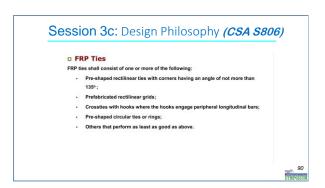


Session 3c: Design Philosophy (CSA 8806) Members under Flexure and Axial Load (Clause 8.4.3) Longitudinal FRP reinforcement may be used in members subjected to combined flexure and axial load. The FRP reinforcement in compression members of such members shall be deemed to have zero compressive strength and stiffness as per Clause 7.1.6.4.

Session 3c: Design Philosophy (CSA S806) Longitudinal Reinforcement Limits for longitudinal reinforcement ratio is the same as those for steel reinforcement; Min: 1% and Max: 8% (8.4.3.7 to 8.4.3.9). Slender columns are not permitted when FRP longitudinal reinforcement is used (8.4.3.3). Flexural resistance of columns shall be computed in accordance with Clause 8.4.1 (like beams) with the effects of axial forces included in flexural analysis.







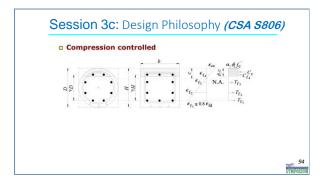
Session 3c: Design Philosophy (CSA S806) FRP Ties The spacing of FRP ties shall not exceed the least of the following dimensions: - 16 times the diameter of the smallest longitudinal bars or the smallest bar in a bundle; - 48 times the minimum cross-sectional dimension (or diameter) of FRP tie or grid; - the least dimension of the compression member; or - 300 mm in compression members containing bundled bars.

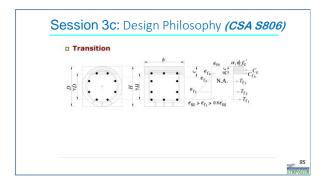
Session 3c: Design Philosophy (CSA S806) Assumptions • Maximum strain at the concrete compression fibre is 3500 x 10-6; • Tensile strength of concrete is ignored for cracked sections; • The strain in concrete and FRP at any level is proportional to the distance from the neutral axis; • The stress-strain relationship for FRP is linear up to failure; • Perfect bond exists between the concrete and the FRP reinforcement; • The maximum design tensile strain (ε_{to}) for GFRP bars is the minimum of 0.01 and f_{to}/E_{t} .

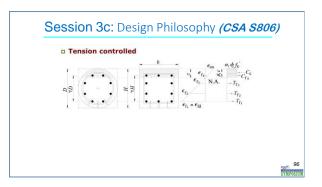
Session 3c: Design Philosophy (CSA S806)

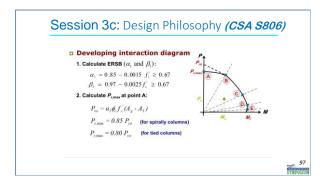
Modes of failure

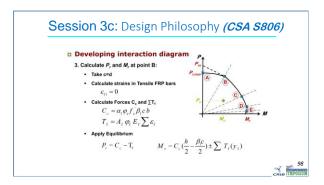
Transition, concrete crushing while GFRP bars have a strain level greater than 0.8 to and smaller than to controlled, concrete crushing while GFRP bars have a strain level smaller than to controlled, concrete crushing while GFRP bars have a strain level smaller than to controlled, concrete crushing while GFRP bars have a strain level equal to to the controlled.

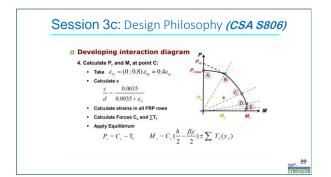


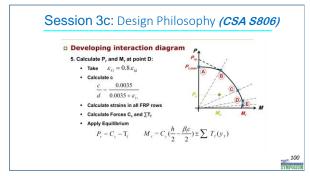


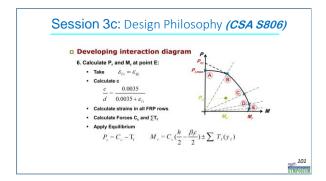












Design of Examples of Concrete Column Reinforced with GFRP Bars According to CSA \$806-12

(See Example #5 & #6 – Attachment 3c)

Questions

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