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**NOTES:**
- Use all n-ferrous components, except:
  - epoxy 5 is to be used on all permanent gROUT BOLTS, COUPLERS, AND PLUGS, TEFNL TAPE is TO BE USED ON ALL TEMPORARY GROUT/COUPLERS/PLUGS THREADS. TFEHNL TAPE IS NOT TO BE USED ON TEMPORARY GROUT/COUPLERS/PLUGS THREADS. THREAD INTO ALL CONNECTIONS DO NOT INJECT THROUGH VENTS.
- MAKE SURE O-RINGS AND WASHERS IS INSTALLED WITH GROUT CAP BOLT.
- VENTS SHOWN FOR REFERENCE ONLY, NOT ACTUAL LOCATION. SEE PLACING DRAINAGE. VENTS CAN BE ORIENTED TO BE OF DRAWING.
- SEE SEGMENT COUPLER INSTALLATION PLAN FOR PARTS AND ASSEMBLY INFORMATION.
- BUTT JOINT FUSION PROCEDURE FOR ALL JOINTS PER MANUFACTURER'S INSTALLATION PROCEDURE.
- BUTT JOINT FUSION PROCEDURE FOR ALL JOINTS PER MANUFACTURER'S INSTALLATION PROCEDURE.
- PERMANENT CAP AND ASSOCIATED HARDWARE ARE FOR PORT-WRAP-ONLY. DO NOT INJECT THROUGH PERMANENT CAP.

**REFERENCES:**
- FLEXIBLE FILLER MATERIAL (6) X 3материал.
- TENDER FILLER MATERIAL. (6) X 3. MATERIALS.
- PERMANENT CAP AND ASSOCIATED HARDWARE ARE FOR VENTING-ONLY. DO NOT INJECT THROUGH PERMANENT CAP.

**DIAGRAM:**
- SEE SEGMENT COUPLER INSTALLATION PLAN FOR PARTS AND ASSEMBLY INFORMATION.
<table>
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<tr>
<th>PART NO.</th>
<th>DASH NO.</th>
<th>FRACTIONAL SIZE, ID x OD</th>
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SDI 22.6 TRUMPET
PART NO: 73005
MATERIAL: HDPE
MATERIAL MEETS ALL SPECIFICATIONS,
SCALE: 3" = 1'-0"

CUT HERE FOR GALV. DUCT
CUT HERE FOR SCHEDULE 40 STEEL PIPE

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SDI 22.6-PC SPIRAL

PART NO.: 74029
MATERIAL: GRADE 60 STEEL ACCORDING TO ASTM A615
#4 REBAR - 17" O.D.
6 TURNS AT 3.5" PITCH
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1-1/2" = 1'-0"

NOTE: PROJECT SPECIFIC REQUIREMENTS WILL SUPERSEDE
BURSTING STEEL REQUIREMENTS OF THIS SHEET
3/8"-16 BOLT & WASHER

PART NO.: 77002 - SDI 2.6A-PC PERMANENT CAP BOLTS (L= 5")
77004 - SDI 12.6-PC PERMANENT CAP BOLTS (L= 2.5")
77006 - SDI 22.6-PC PERMANENT CAP BOLTS (L= 3")
77008 - SDI 4.6A-PC PERMANENT CAP BOLTS (L= 5")
77010 - SDI 1.38-PC PERMANENT CAP BOLTS (L= 1.5")

MATERIAL: STAINLESS STEEL, TYPE 316 ACCORDING TO ASTM F593
MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

WASHER MAY VARY FROM 0.04" TO 0.06" IN THICKNESS

VARIES SEE LENGTHS BELOW

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0.6" BARE STRAND

PART NO: 21001

MATERIAL: 270 KSI LOW RELAXATION STEEL ACCORDING TO ASTM A416

MATERIAL MEETS ALL SPECIFICATIONS,

SCALE: 1'-0" = 1'-0"

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www.schwagedavis.com

DRAWING No: SDI-HD-148

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SDI 0.6" WEDGE (2-PART)

PART NO.: 81001
MATERIAL: AISI 11L17 OR 12L14
MATERIAL MEETS ALL SPECIFICATIONS.
PART IDENTIFICATION MARKED ON CONTAINER
SCALE: 1" = 1'-0"

MATERIAL: AISI 11L17 OR 12L14
MATERIAL MEETS ALL SPECIFICATIONS.
PART IDENTIFICATION MARKED ON CONTAINER
SCALE: 1" = 1'-0"

SDI 0.6" WEDGE (2-PART)

PART NO.: 81001
MATERIAL: AISI 11L17 OR 12L14
MATERIAL MEETS ALL SPECIFICATIONS.
PART IDENTIFICATION MARKED ON CONTAINER
SCALE: 1" = 1'-0"

SDI 0.6" WEDGE (2-PART)

PART NO.: 81001
MATERIAL: AISI 11L17 OR 12L14
MATERIAL MEETS ALL SPECIFICATIONS.
PART IDENTIFICATION MARKED ON CONTAINER
SCALE: 1" = 1'-0"
1/2" NPT BALL VALVE (TEMPORARY)

PART NO.: 52010
MATERIAL: BRASS
PRESSURE RATING 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 6" = 1'-0"
1" NPT BALL VALVE TEMPORARY

PART NO.: 52009
MATERIAL: BRASS
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 6" = 1'-0"

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0.75" NPT BALL VALVE (TEMPORARY)

PART NO.: 52010
MATERIAL: BRASS
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 6" = 1'-0"
1" NPT FEMALE TO MALE 90° ELBOW

PART NO.: 53013
MATERIAL: STEEL PER ASTM A53
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1'-0" = 1'-0"

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SDI 4" SLIP-ON DUCT COUPLER

PART NO.: 33005
MATERIAL: POLYPROPYLENE
CELL CLASS RANGE: PP0340B44541 TO PP0340B67884
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 6" = 1'-0"

SDI 4" SLIP-ON DUCT COUPLER

PART NO.: 33005
MATERIAL: POLYPROPYLENE
CELL CLASS RANGE: PP0340B44541 TO PP0340B67884
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 6" = 1'-0"
KLNN HEAT SHRINK
PART NO.: 37008
MATERIAL: POLYOLEFIN
MATERIAL MEETS ALL SPECIFICATIONS.

1" x 3" & 2" - KLNN-63 WS BK/L 9" HEAT SHRINK SLEEVE
3" - KLNN-95 WS BK/L 9" HEAT SHRINK SLEEVE
4" - KLNN-115 WS BK/L 9" HEAT SHRINK SLEEVE
4.5" & 5" - KLNN-125 WS BK/L 9" HEAT SHRINK SLEEVE

NOTE: FOLLOW MANUFACTURER’S INSTALLATION INSTRUCTIONS
**KLON & KLNN**

One-piece protective sleeve with pre-attached closure

**Product Description**

Canusa WrapSleeves® are shipped pre-cut with a pre-attached closure. The adhesive is protected from contamination by an inner liner.

**Equipment List**

- Propane tank, hose, torch & regulator
- Appropriate tools for surface abrasion
- Knife, roller, rags & approved solvent cleanser
- Digital thermometer with suitable probe
- Standard safety equipment
- Gloves, goggles, hard hat, etc.

**Surface Preparation**

Ensure that the PE coating edges are beveled to 30°. Clean exposed steel and adjacent pipe coating with a solvent cleanser to remove the presence of oil, grease, and other contaminants.

**Pre-Heat**

- klon min. 75°C (167°F)
- klnn min. 90°C (195°F)

**Sleeve Installation**

- Centre the sleeve over the joint so that the sleeve overlaps between the 10 and 2 o'clock positions. Press the underlap firmly into place.
- Remove the remaining release liner.
- Wrap the sleeve loosely around the pipe, ensuring the appropriate overlap. Gently heat the backing of the underlap and the adhesive side of the overlap.
- Press the closure firmly into place.
Storage & Safety Guidelines

To ensure maximum performance, store Canusa products in a dry, ventilated area. Keep products sealed in original cartons and avoid exposure to direct sunlight, rain, snow, dust or other adverse environmental elements. Avoid prolonged storage at temperatures above 35°C (95°F) or below -20°C (-4°F). Product installation should be done in accordance with local health and safety regulations.

These installation instructions are intended as a guide for standard products. Consult your Canusa representative for specific projects or unique applications.

Canusa warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the installation guide when used in compliance with Canusa's written instructions. Since many installation factors are beyond our control, the user shall determine the suitability of the products for the intended use and assume all risk and liabilities in connection therewith. Canusa’s liability is stated in the standard terms and conditions of sale. Canusa makes no other warranty either expressed or implied. All information contained in this installation guide is to be used as a guide and is subject to change without notice. This installation guide supersedes all previous installation guides on this product. E&OE

Inspection

Visually inspect the installed patch for the following:
- Sleeve is in full contact with the steel joint.
- Adhesive flows beyond both sleeve edges.
- No cracks or holes in sleeve backing.

Backfilling Guidelines

After shrinking is complete, allow the sleeve to cool for 2 hours prior to lowering and backfilling. To prevent damage to the sleeve, use selected backfill material, (no sharp stones or large particles) otherwise an extruded polyethylene mesh or other suitable shield should be used.
SDI 4" SEGMENT COUPLER SLIDE HOUSING

PART NO.: 33109
MATERIAL: POLYPROPYLENE
CELL CLASS RANGE: PP0340B44541 TO PP0340B67884
MATERIAL MEETS ALL PROJECT SPECIFICATIONS.
SCALE: 6" = 1'-0"

SDI 4" SEGMENT COUPLER SLIDE HOUSING
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FAX:    408.281.9301
www.schwagerdavis.com

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SDI 4" SEGMENT COUPLER SEAL

PART NO.: 33111
MATERIAL: BUNA-N PER ASTM D2240, & D412
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 6" = 1'-0"
SDI 4" SEGMENT COUPLER WELDED HOUSING

PART NO.: 33108
MATERIAL: POLYPROPYLENE
CELL CLASS RANGE: PP0340B4451 TO PP0340B67884
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 6" = 1'-0"

SDI 4.0 33108
4" HDPE EXTERIOR PIPE

PART NO.: 35002
MATERIAL: HDPE WITH A DIMENSION RATIO (DR) OF 17
PRESSURE RATING: 125 PSI
BEND RADIUS: 20 FT
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 6" = 1'-0"

4" IPS SDR 17 ASTM F714 PE 470 125 PSI

LENGTH = VARIES
SDI GROUT PORT PLUG

PART NO.: 55004
MATERIAL: POLYPROPYLENE
CELL CLASS RANGE: PP0340B44541 TO PP0340B67884
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1'-0" = 1'-0"

SDI GROUT PORT PLUG

SCHWAGER DAVIS, INC.
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SAN JOSE, CA 95136
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HDPE WELDABLE GROUT PORT WITH 3/4" NPT THREAD

PART NO.: 57055
MATERIAL: HDPE
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS,
SCALE: 1'-0" = 1'-0"

NOTE: FOLLOW MANUFACTURE’S INSTALLATION INSTRUCTIONS.
1/2" NOM. (13mm) NPT COUPLER

PART NO.: 53011
MATERIAL: POLYPROPYLENE
CELL CLASS RANGE: PP0340B44541 TO PP0340B67884
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1'-0" = 1'-0"

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1/2" NOM. (13mm) GROUT TUBE PLUG

PART NO.: 55003
MATERIAL: POLYPROPYLENE
CELL CLASS RANGE: PP0340B44541 TO PP0340B67884
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1'-0" = 1'-0"

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3/4" NOM. (23mm) GROUT TUBE PLUG

PART NO.: 55001
MATERIAL: POLYPROPYLENE
CELL CLASS RANGE: PP0340B44541 TO PP0340B67884
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1'-0" = 1'-0"

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1/2" MALE BARB HOSE ADAPTOR

PART NO.: 53014
MATERIAL: BRASS
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1'-0" = 1'-0"

MATERIAL MEETS ALL SPECIFICATIONS.
1/2" CLEAR HIGH TEMP. VACUUM TUBE

PART NO.: 59001
MATERIAL: FLUORINATED ETHYLENE PROPYLENE
PRESSURE RATING: 180 PSI @ 72° F
TEMPERATURE RANGE: -100° TO 400° F
BENDING RADIUS: 3"
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1'-0" = 1'-0"

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SDI 4" ELECTROFUSION COUPLER

PART NO.: 33402
MATERIAL: HIGH DENSITY POLYETHYLENE
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 6" = 1'-0"

NOTE: FOLLOW MANUFACTURE'S INSTALLATION PROCEDURE

SDI 4" ELECTROFUSION COUPLER
PART NO.: 33402
MATERIAL: HIGH DENSITY POLYETHYLENE
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 6" = 1'-0"

NOTE: FOLLOW MANUFACTURE'S INSTALLATION PROCEDURE

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1/2" POLYPROPYLENE NPT CAP

PART NO.: 55022
MATERIAL: POLYPROPYLENE
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1'-0" = 1'-0"

1/2" POLYPROPYLENE NPT CAP

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1/2" POLYPROPYLENE NPT CAP

SCHWAGER DAVIS, INC.
POST-TENSION
SYSTEM LIBRARY

SCHWAGER DAVIS INC.

DRAWING No:  SDI-HD-360

<table>
<thead>
<tr>
<th>#</th>
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<th>DRAWN</th>
<th>CHECKED</th>
<th>APPROVED</th>
<th>DATE</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>RELEASE</td>
<td>MHA</td>
<td>MSC</td>
<td>MSC</td>
<td>08/21/18</td>
</tr>
</tbody>
</table>
3/4" NPT PIPE NIPPLE

PART NO.: 51005
MATERIAL: HIGH DENSITY POLYETHYLENE
PRESSURE RATING: 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1'-0" = 1'-0"

RELEASE 0

MSC

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MSC

JSA

06/18/18
1" NPT PIPE NIPPLE (TEMPORARY)

PART NO.: 51003
MATERIAL: STEEL, ASTM A53
THREADS PER ANSI/ASME B1.20.1
PRESSURE RATING 150 PSI
MATERIAL MEETS ALL SPECIFICATIONS.
SCALE: 1'-0" = 1'-0"

1 NPT PIPE SIZE, 11\(\frac{1}{2}\) THREADS PER INCH
0.68" THREAD ENGAGEMENT

LENGTH VARIES

0.133" [3]
1.315" [33]
1.049" [27]
RED-i PT CABLE COATING GREASE

RED-i PT CABLE COATING IS SPECIALLY FORMULATED FOR THE POST TENSIONING CONSTRUCTION INDUSTRY, AND EXCEEDS THE POST TENSIONING INSTITUTE (PTI) SPECIFICATIONS IN CORROSION PROTECTION FOR UNBONDED AND SINGLE-STRAND TENDONS IN CORROSIVE SERVICE.

*Product Description:* RED-i PT CABLE COATING is a premium lithium grease fortified with effective corrosion inhibitors. The coating is specifically designed to provide extended protection against corrosion of metal cables or any metallic surface exposed to moisture.

**Features:**

- Adhesive properties protects metal surfaces from air, moisture, and sea water.
- Excellent corrosion and rust inhibition properties.
- Exceeds PTI specifications.
- Member Post Tensioning Institute.
- High dropping point.
- Contains antimicrobial agent.

**Typical Uses:**

- Preserves metallic cables and wires exposed to corrosive environments.
- Preserves steel reinforcement bars or rods used for concrete structures against corrosion.
- Recommended for use in marine and construction industries.

**Typical Specifications:**

<table>
<thead>
<tr>
<th>GRADE, NLGI</th>
<th>2</th>
</tr>
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<tbody>
<tr>
<td>Penetration @ 77° F. (ASTM Worked)</td>
<td>265-295</td>
</tr>
<tr>
<td>Dropping Point, ASTM D-2265, °F.</td>
<td>383</td>
</tr>
<tr>
<td>Color</td>
<td>Amber</td>
</tr>
<tr>
<td>Texture</td>
<td>Butter</td>
</tr>
<tr>
<td>Appearance</td>
<td>Smooth</td>
</tr>
<tr>
<td>Soap Type</td>
<td>Lithium</td>
</tr>
<tr>
<td>Soap, %</td>
<td>7.0</td>
</tr>
<tr>
<td>Rust Test, ASTM D-1743</td>
<td>Pass</td>
</tr>
<tr>
<td>Corrosion Test, ASTM B-117</td>
<td>Pass (No Rust)</td>
</tr>
<tr>
<td>Soak Test, ASTM B-117 Modified</td>
<td>Pass</td>
</tr>
<tr>
<td>Emulsification Of Coating</td>
<td>None</td>
</tr>
<tr>
<td>Oil Separation, FTM 321.2, Wt.%</td>
<td>0.5</td>
</tr>
<tr>
<td>Flash Point, ASTM D-92, Coc, °F</td>
<td>350</td>
</tr>
<tr>
<td>Water Content, ASTM D-95, Wt.%</td>
<td>&lt;0.1</td>
</tr>
<tr>
<td>Base Oil Viscosity</td>
<td></td>
</tr>
<tr>
<td>cSt. @ 40° C.</td>
<td>321.0</td>
</tr>
<tr>
<td>cSt. @ 100° C.</td>
<td>21.0</td>
</tr>
<tr>
<td>SUS@100° F.</td>
<td>74</td>
</tr>
<tr>
<td>Viscosity Index</td>
<td>&lt;0.5</td>
</tr>
<tr>
<td>Chlorides, PPM ASTM D-512</td>
<td>&lt;0.1</td>
</tr>
<tr>
<td>Nitrates, PPM, ASTM D3867</td>
<td>8.54</td>
</tr>
<tr>
<td>Tensile Strength Change Of Polymer, ASTM D638</td>
<td></td>
</tr>
</tbody>
</table>

VALUES SHOWN HERE ARE TYPICAL AND MAY VARY.
SET High Strength Epoxy-Tie® Anchoring Adhesive

SET Epoxy-Tie® epoxy is a two-component, 1:1 ratio, high solids, epoxy-based adhesive for use as a high strength, non-shrink anchor grouting material. Resin and hardener are dispensed and mixed simultaneously through the mixing nozzle. SET meets or exceeds the requirements of ASTM C-881 specification for Type I, II, IV and V, Grade 3, Class B and C.

USES

- Threaded-rod anchoring
- Rebar doweling
- Bonding hardened concrete to hardened concrete
- Pick-proof sealant around doors, windows and fixtures
- Paste-over for crack injection

CODE REPORTS

- ICC Evaluation Service ESR-1772 (formerly ICBO-ES ER-5279) (PDF) (CMU & URM)
- City of L.A. RR25279 (PDF)
- Caltrans approved
- Florida Statewide Product Approval FL11506.4
- multiple DOT listings
- NSF/ANSI Standard 61 (216 in²/1000 gal) (PDF), except SET1.7KTA
- SET-PAC EZ™ adhesive covered by ICC-ES, City of L.A. and NSF/ANSI listings only

The load tables list values based upon results from the most recent testing and may not reflect those in current code reports. Where code jurisdictions apply, consult the current code reports.

LINKS:

- Supplemental Topics for Adhesive Anchors
- Estimating Guide
- Limited Warranty Information
- Tension and Shear Load Tables
- Load-Adjustment Factors
- Documents:
  - Anchor Catalog Section (PDF)
  - Product Submittal (PDF)
  - Material Safety Data Sheet: SET (PDF)
  - Material Safety Data Sheet: SET en Español (PDF)
  - SET-PAC-EZ™ Epoxy-Tie® Anchoring Adhesive Flier (PDF)
  - Rebar Yield and Tensile Strength Embedments Technical Bulletin (PDF)
  - Rebar Yield and Tensile Strength Embedments (Canada) Technical Bulletin (PDF)
  - Anchor Tension Loads in Masonry Chair Block Technical Bulletin (PDF)

Free Software:

- Anchor Designer
- Adhesive Cartridge Quantity Estimator
APPLICATION

Surfaces to receive epoxy must be clean. For installations in or through standing water, see Supplemental Topics for Adhesive Anchors for details. The base material temperature must be 40° F or above at the time of installation. For best results, material should be 70° - 80° F at the time of application. Cartridges should not be immersed in water to facilitate warming. To warm cold material, the cartridges should be stored in a warm, uniformly heated area or storage container for a sufficient time to allow epoxy to warm completely. Mixed material in nozzle can harden in 5-7 minutes at a temperature of 40° F or above.

TEST CRITERIA

Anchors installed with SET Epoxy-Tie® adhesive have been tested in accordance with ICC-ES's Acceptance Criteria for Adhesive Anchors (AC58) for the following:

- Seismic/wind loading
- Long-term creep at elevated-temperature
- Static loading at elevated-temperature
- Damp and water-filled holes
- Freeze-thaw conditions
- Critical and minimum edge distance and spacing

In addition, anchors installed with SET Epoxy-Tie® adhesive have been tested in accordance with ICC-ES's Acceptance Criteria for Unreinforced Masonry Anchors (AC60).

PROPERTY | TEST METHOD | RESULTS
--- | --- | ---
Consistency | ASTM C 881 | Non-sag/thixotropic paste
Heat deflection | ASTM D 648 | 136° F (58° C)
Bond strength (moist cure) | ASTM C 882 | 3,218 psi (2 days) 3,366 psi (14 days)
Water absorption | ASTM D 570 | 0.110% (24 hrs)
Compressive yield strength | ASTM D 695 | 5,065 psi (24 hours) 12,650 psi (7 days)
Compressive modulus | ASTM D 695 | 439,000 psi (7 days)
Get time (75° F) | ASTM C 881 | 30 min - 60 gram mass 60 min - thin film

ACCESSORIES / RELATED PRODUCTS

- Dispensing Tools
- Mixing Nozzles
- Plastic Anchoring Screens
- Steel Anchoring Screens
- Hole Cleaning Brushes

SUGGESTED SPECIFICATIONS

Anchoring adhesive shall be a two-component high-solids epoxy based system supplied in manufacturer's standard cartridge and dispensed through a static-mixing nozzle supplied by the manufacturer. Epoxy shall meet the minimum requirements of ASTM C-881 specification for Type I, II, IV, and V, Grade 3, Class B and C and must develop a minimum 12,650 psi compressive yield strength after 7 day cure. Epoxy must have a heat deflection temperature of a minimum 136°F (58°C). Adhesive shall be SET Epoxy-Tie® adhesive from Simpson Strong-Tie, Pleasanton, CA. Anchors shall be installed per Simpson Strong-Tie instructions for SET Epoxy-Tie® adhesive.

ASD DESIGN EXAMPLE

For design example, click here.

INSTALLATION

IMPORTANT For installation instructions, click here.

SHELF LIFE

24 months from date of manufacture in unopened side-by-side cartridge. SET-PAC EZ™ cartridge - 24 months from date of manufacture, unopened.

STORAGE CONDITIONS

For best results store between 45° F - 90° F. To store partially used cartridges, leave hardened nozzle in place. To re-use, attach new nozzle.

COLOR

Resin – white, hardener – black
When properly mixed SET adhesive will be a uniform light gray color.

CLEAN UP

Uncured material – Wipe up with cotton cloths. If desired scrub area with abrasive, waterbased cleaner and flush with water. If approved, solvents such as ketones (MEK, acetone, etc.), lacquer thinner or adhesive remover can be used. DO NOT USE SOLVENTS TO CLEAN ADHESIVE FROM SKIN. Take appropriate precautions when handling flammable solvents. Solvents may damage surfaces to which they are applied. Cured material – Chip or grind off surface.

CHEMICAL RESISTANCE
Very good to excellent against distilled water, inorganic acids and alkalis. Fair to good against organic acids and alkalis, and many organic solvents. Poor against ketones. For more detailed information download Technical Bulletin T-SAS-CHEMRES08 (PDF).

**SET Cartridge Systems**

<table>
<thead>
<tr>
<th>Model No.</th>
<th>Capacity (cubic inches)</th>
<th>Cartridge Type</th>
<th>Carton Quantity</th>
<th>Dispensing Tool(s)</th>
<th>Mixing Nozzle</th>
</tr>
</thead>
<tbody>
<tr>
<td>SET1.7KTA</td>
<td>1.7 (3.1)</td>
<td>side-by-side</td>
<td>12</td>
<td>Adaptor included for standard caulking tool</td>
<td>EMN1.7 (2 included)</td>
</tr>
<tr>
<td>SET-PAC-EZ</td>
<td>8.5 (16.2)</td>
<td>single</td>
<td>12</td>
<td>CDT10 or high quality standard caulking tool</td>
<td>2 included</td>
</tr>
<tr>
<td>SET22</td>
<td>22 (39.7)</td>
<td>side-by-side</td>
<td>10</td>
<td>EDT22B, EDT22AP, or EDT22CKT</td>
<td>EMN22i</td>
</tr>
<tr>
<td>SET56</td>
<td>56 (101.1)</td>
<td>side-by-side</td>
<td>6</td>
<td>EDT56AP</td>
<td>EMN22i or EMN50</td>
</tr>
</tbody>
</table>

1. Bulk containers also available, contact Simpson Strong-Tie for details.
2. Cartridge and bulk estimation guides are available.
3. Detailed information on dispensing tools, mixing nozzles and other adhesive accessories is available.
4. Use only appropriate Simpson Strong-Tie mixing nozzle in accordance with Simpson’s instructions. Modification or improper use of mixing nozzle may impair epoxy performance.

**Cure Schedule**

<table>
<thead>
<tr>
<th>Base Material Temperature</th>
<th>Cure Time</th>
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<tbody>
<tr>
<td>°F</td>
<td>°C</td>
</tr>
<tr>
<td>40</td>
<td>4</td>
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<tr>
<td>65</td>
<td>18</td>
</tr>
<tr>
<td>85</td>
<td>29</td>
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<tr>
<td>90</td>
<td>32</td>
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</table>

**In-Service Temperature Sensitivity**

<table>
<thead>
<tr>
<th>Base Material Temperature</th>
<th>Percent Allowable Load</th>
</tr>
</thead>
<tbody>
<tr>
<td>°F</td>
<td>°C</td>
</tr>
<tr>
<td>40</td>
<td>4</td>
</tr>
<tr>
<td>70</td>
<td>21</td>
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<tr>
<td>110</td>
<td>43</td>
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<tr>
<td>135</td>
<td>57</td>
</tr>
<tr>
<td>150</td>
<td>66</td>
</tr>
<tr>
<td>180</td>
<td>82</td>
</tr>
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</table>

1. Refer to temperature sensitivity chart for allowable bond strength reduction for temperature. See Supplemental Topics for Adhesive Anchors.
2. Percent allowable load may be linearly interpolated for intermediate base material temperatures.
3. °C = (°F-32) / 1.8
**POLY-TEMP® MD**

**MEDIUM DENSITY THREAD SEAL TAPE**

**Product Description**

**POLY-TEMP® MD** Medium Density Thread Seal Tape is a general purpose PTFE Thread Seal Tape designed to be used on all types of metal and plastic pipe threads.

Our **POLY-TEMP®** Tapes are made from 99.9% virgin PTFE resins for optimum purity and performance. **POLY-TEMP® MD** Medium Density Thread Seal Tape is malleable to easily conform to thread profiles to ensure a positive seal.

Because **POLY-TEMP® MD** Medium Density Thread Seal Tape is composed of pure PTFE, it touts an extremely broad range of chemical compatibilities and is unaffected by most chemicals and concentrations.

**POLY-TEMP® MD** Medium Density Thread Seal Tape is our most popular grade of thread sealing tape and has been Industry Leader for over 30 years.

**Features & Benefits**

- Meets FDA and USDA requirements
- UL Listed
- Ideal for all taper thread connections
- PTFE’s high lubricity makes for easy assembly
- Only 3 wraps need for most applications
- Chemically inert, non-Toxic
- Suitable for oxygen service
- Our most popular grade of Thread Seal Tape
- Easy to handle and apply
- Temperature range from -400F to 550F (-240C to 287C)
- Pressures up to 10,000psi (Liquid), 2000 psi (Gas)
- Connections can be put into service right away, no dry time
- Never dries out and an unlimited shelf life.
- Meets MIL-T-27730A
- Extremely versatile.

**Typical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
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<tr>
<td>Thickness</td>
<td>3.5 mils</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.7 to 0.8g/cc</td>
</tr>
<tr>
<td>Toxicity</td>
<td>Non toxic</td>
</tr>
<tr>
<td>RoHS</td>
<td>Compliant</td>
</tr>
</tbody>
</table>

**Cautions**

Read all information on labels and Material Safety Data Sheets prior to use. All products should be tested and evaluated for a particular purpose prior to use.

**Product Limited Warranty**

This information is based on information we believe to be reliable and accurate, but no guarantee of its accuracy is made for a particular application. We urge and recommend that Users pretest their application prior to incorporating the product into use and assume that the User will conduct such testing. Also see warranty statement on website.

**Available In:**

**Size:** ½”x 60” ¼”x520” ½”x260” ½”x520” ½”x1296”

P/N: 16006 16025 16030 16035 16040

**Size:** ¾”x260” ¾”x520” 1”x260” 1”x520”

P/N: 16045 16050 16055 16060

**Size:** Counter Display ½”x260” 1/2”x520” ¾”x520”

P/N: 16030A 16035A 16050A

POLY-TEMP® IS A REGISTERED TRADEMARK OF ANTI-SEIZE TECHNOLOGY