

97/6" [240] 1'-21/2" [368] 1'-5" [432]

			34/3	
ITEM	PART NUMBER	DRAWING	DESCRIPTION	MATERIAL
1	71008	SDI-HD-054	SDI 19.6 ANCHOR HEAD	ASTM A 536 GR. 80-55-06
2	72012	SDI-HD-118	SDI 19.6-PC1 BEARING PLATE	ASTM A 536 GR. 80-55-06 (GALVANIZED)
3	76009	SDI-HD-236	O-RING SEAL	BUNA-N PER ASTM D2240, & D412
4	73004	SDI-HD-056	SDI 19.6 TRUMPET	HIGH DENSITY POLYETHYLENE PER ASTM D3350
5	74014	SDI-HD-159	STANDARD 19.6-PC1 SPIRAL	GRADE 60 STEEL PER ASTM A815
6	75003	SDI-HD-057	SDI 19.6-PC PERMANENT GROUT CAP	NYLON PER ASTM D5989
7	76003	SDI-HD-236	O-RING SEAL	BUNA-N, PER ASTM D2240, & D412
8	77005	SDI-HD-150	(3) \mathbf{Z}_{6} " x 3" BOLTS & WASHERS	STAINLESS STEEL, TYPE 316
9	76022	SDI-HD-236	O-RING SEAL	BUNA-N, PER ASTM D2240, &D412
10	21001	SDI-HD-148	0.6" STRAND	270KSI STEEL PER ASTM A416, LOW RELAXATION
11	81001	SDI-HD-021	SDI 0.6" STANDARD 2-PART WEDGE	AISI 11L17 OR 12L14
12	32005	SDI-HD-036	4" ID (100mm) CORRUGATED DUCT	POLYPROPYLENE PER ASTM D4101
13	33205	SDI-HD-168	4" (100mm) SNAP-ON DUCT COUPLER	POLYPROPYLENE PER ASTM D4101
14	33305	SDI-HD-169	4" (100mm) SNAP RING	POLYPROPYLENE PER ASTM D4101
15	76017	SDI-HD-236	O-RING SEAL	BUNA-N PER ASTM D2240, & D412
16	33005	SDI-HD-042	4" (100mm) SLIP-ON DUCT COUPLER	POLYPROPYLENE PER ASTM D4101
17	37005	SDI-HD-186	HEAT SHRINK TUBING (PLA-115-YE)	ADHESIVE LINED POLYOLEFIN
18	33109	SDI-HD-132	SDI 4" COUPLER SLIDE HOUSING	POLYPROPYLENE PER ASTM D4101
19	33111	SDI-HD-135	SDI 4" COUPLER SEAL	BUNA-N, PER ASTM D2240, &D412
20	33108	SDI-HD-131	SDI 4" COUPLER WELDED HOUSING	POLYPROPYLENE PER ASTM D4101
21	52008	SDI-HD-153	½" BALL VALVE (TEMPORARY)	POLYVINYL CHLORIDE
22	53011	SDI-HD-222	½" (13mm) NPT COUPLER (TEMPORARY)	POLYPROPYLENE PER ASTM D4101
23	51002	SDI-HD-188	½" (13mm) GROUT HOSE	HIGH DENSITY POLYETHYLENE PER ASTM D3350
24	53008	SDI-HD-154	½" (13mm) GROUT TUBE COUPLER	POLYPROPYLENE PER ASTM D4101
25	55003	SDI-HD-155	½" (13mm) PLUG	POLYPROPYLENE PER ASTM D4101
26	52006	SDI-HD-152	1" BALL VALVE (TEMPORARY)	POLYVINYL CHLORIDE
27	53005	SDI-HD-223	¾" (23mm) NPT COUPLER (TEMPORARY)	POLYPROPYLENE PER ASTM D4101
28	51001	SDI-HD-189	¾" (23mm) GROUT HOSE	HIGH DENSITY POLYETHYLENE PER ASTM D3350
29	55004	SDI-HD-257	SDI GROUT PORT PLUG	POLYPROPYLENE PER ASTM D4101
30	57003	SDI-HD-147	¾" (23mm) WELDABLE GROUT PORT	POLYPROPYLENE PER ASTM D4101
31	55001	SDI-HD-156	¾" (23mm) PLUG	POLYPROPYLENE PER ASTM D4101
32	0000T	N/A	TEFLON TAPE (TEMPORARY)	TEFLON
33	0000E	N/A	COMMERCIALLY AVAILABLE/COMPATIBLE EPOXY	EPOXY
34	0000G	N/A	COMMERCIALLY AVAILABLE/COMPATIBLE LITHIUM GREASE	LITHIUM

STEP-BY-STEP SYSTEM INSTALLATION PROCEDURE

HANG BEARING PLATE WITH 2 EACH 1/2" ALL THREAD. PLACE SO GROUT PORT IS IN 11 O'CLOCK OR 12 O'CLOCK POSITION.

STEP 2: PLACE O-RING IN LARGE CORRUGATION OF TRUMPET. (SEE NOTE: a)

TURN TRUMPET INTO BEARING PLATE AND ENSURE GROUT PORT HOLES LINE UP. USE STRAP WRENCH IF NECESSARY.

HANG SPIRAL 1" BEHIND BEARING PLATE. ENSURE SPIRAL IS CONCENTRIC AND PARALLEL TO PATH OF TENDON.

CONNECT PIPE TO TRUMPET.

IF USING SLIP COUPLER FOR CONNECTION:

1. SLIDE SLIP COUPLER OVER TRUMPET AND DUCT.

2. INSTALL CORRECT SIZE AND LENGTH OF HEAT SHRINK PER MANUFACTURER'S RECOMMENDATIONS.

IF USING SNAP COUPLER FOR CONNECTION:

PLACE O-RING IN LAST CORRUGATION OF TRUMPET. (SEE NOTE a)

2. SLIDE SNAP COUPLER OVER TRUMPET AND DUCT.

3. PLACE SNAP RING THROUGH SNAP COUPLER AND INTO SECOND CORRUGATION OF TRUMPET

PERFORM VACUUM TEST PER FDOT 462-8.2.1.2

STEP 8: INSTALL STRAND, LEAVE SUFFICIENT STRAND FOR STRESSING EQUIPMENT.

STEP 9: PLACE ANCHOR HEAD ENSURE ANCHOR HEAD WEDGE CAVITIES ARE RUST FREE AND CLEAN PRIOR TO WEDGE INSTALLATION. STEP 10: ALIGN ANCHOR HEAD SO THAT TAPPED HOLE IS IN 1 O'CLOCK POSITION. AVOID CROSSING STRANDS.

STEP 11: PUSH WEDGES OVER STRAND AND AGAINST INTO THE ANCHOR HEAD WEDGE CAVITIES USING A ¾" PIPE

STEP 12: STRESS TENDONS AFTER CONCRETE HAS REACHED REQUIRED STRENGTH PER DRAWINGS AND/OR SPECIFICATION.

STEP 13: AFTER STRESSING AND APPROVAL FROM OWNERS REPRESENTATIVE, CUT STRAND TAILS 1" FROM FACE OF ANCHOR HEAD.

STEP 14: INSTALL VENTS. (SEE NOTE b)

STEP 15: INSTALL PERMANENT CAP BY TORQUEING BOLTS IN A STAR PATTERN TO 20 FT-LB. (SEE NOTE c) STEP 16: PERFORM PRESSURE TEST PER FDOT 462-8.2.1.2

STEP 17: INSTALL TEMPORARY GROUT INJECTION HARDWARE.

STEP 18: INJECT WAX PER GROUT INJECTION PROCEDURE.

STEP 19: REMOVE ALL TEMPORARY HARDWARE ONCE GROUTING PROCEDURE IS COMPLETE AND CAP OR PLUG PORTS PER DRAWINGS.

NOTES:

- LUBRICATE ALL O-RINGS FOR EASE OF INSTALLATION.
- EPOXY IS TO BE USED ON EVERY PERMANENT GROUT HOSE/COUPLER/PLUG THREADS, TEFLON TAPE IS TO BE USED ON EVERY TEMPORARY GROUT HOSE/COUPLER/PLUG THREADS. THREAD INTO ALL CONNECTIONS. DO NOT INJECT THROUGH VENTS.
- MAKE SURE O-RING AND WASHER IS INSTALLED WITH GROUT CAP BOLT.
- VENTS SHOWN FOR REFERENCE ONLY. FOR ACTUAL LOCATION, SEE PLACING DRAWINGS. VENT CAN BE ORIENTED TO ACT AS
- SEE SEGMENT COUPLER INSTALLATION PLAN FOR PARTS AND ASSEMBLY INFORMATION.
- FOLLOW BUTT FUSION PROCEDURE FOR ALL BUTT JOINTS PER MANUFACTURER'S INSTALLATION PROCEDURE.
- STEP-BY-STEP INSTALLATION PROCEDURE ARE GENERIC, FOLLOW FDOT AND PROJECT SPECIFICATION REQUIREMENTS. REFERENCE FDOT STANDARD PLANS 462-003 FOR POST-TENSIONING ANCHORAGE AND TENDON FILLING DETAIL.
- TENDON FILLER MATERIAL IS GROUT
- FOR TENDONS WITHOUT PRECAST SEGMENT JOINTS, SEGMENT COUPLERS SHALL BE OMITTED

HESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT TH EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI) EAFRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SUI).
SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR
IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESIGN BY OTHERS
AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

NDED	SCHWAGER DA
	DESIGN-BUILD CONTRAC
	198 HILLSDALE AVENUE
	SAN JOSE, CA 95136

ŏ

RNAL BONSTEM

回る

O GR

٩

Ó

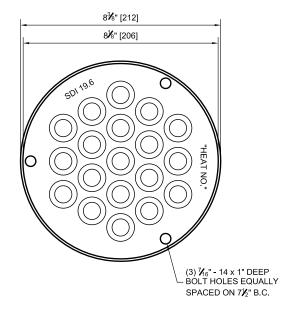
0

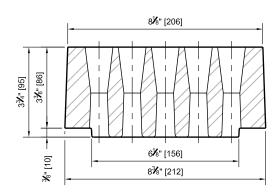
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY

SDI-HD-344

DRAWING No:

NC.





SDI 19.6 ANCHOR HEAD

PART NO.: 71008

MATERIAL: ASTM A 536 GR. 80-55-06 MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 3" = 1'-0"

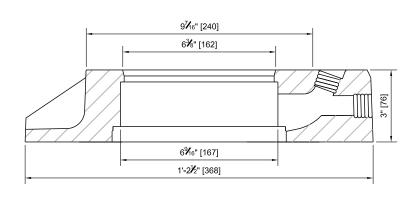
THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

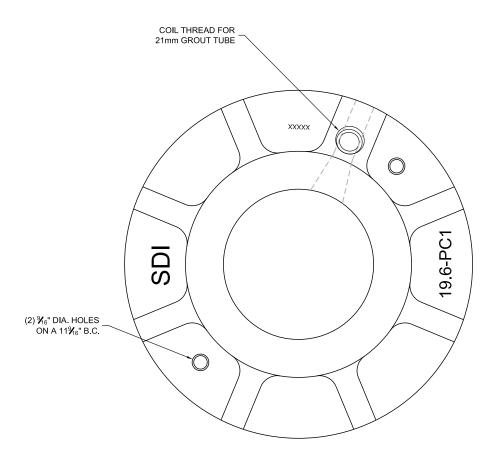
SDI 19.6 ANCHOR HEAD

SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



DF	DRAWING No: SDI-HD-054							
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE			
0	RELEASE	THT	MCS	MCS	11/28/11			
1	UPDATE	CSM	MSC	MSC	05/26/15			





SDI 19.6-PC1 BEARING PLATE

PART NO.: 72012

MATERIAL: ASTM A 536 GR. 80-55-06 (GALVANIZED)

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 3" = 1'-0"

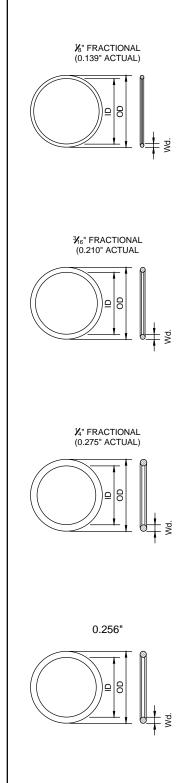
THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

SDI 19.6-PC1 BEARING PLATE

SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



DR	AWING No: SDI-	HD-118			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	CSM	MSC	MSC	09/23/13
1	UPDATE	CSM	MSC	MSC	05/26/15



PART NO.	DASH NO.	FRACTIONAL SIZE, ID x OD	ACTUAL SIZE ID x OD	WIDTH	DUROMETER
76022	2-204	%" × %"	0.359" x 0.637"	½" FRACTIONAL (0.139" ACTUAL)	70
76023	2-206	½" x ¾"	0.484" x 0.762"	⅓" FRACTIONAL (0.139" ACTUAL)	70
76019	2-339	31⁄4" x 35⁄8"	3.225" x 3.645"	¾ ₆ " FRACTIONAL (0.210" ACTUAL)	70
76014	2-407	2 ½ " x 2¾"	2.225" x 2.775"	¼" FRACTIONAL (0.275" ACTUAL)	70
76016	2-415	3 ½ " x 3¾"	3.225" x 3.775"	¼" FRACTIONAL (0.275" ACTUAL)	70
76017	2-422	4½" x 45%"	4.100" x 4.650"	1/4" FRACTIONAL (0.275" ACTUAL)	70
76018	2-427	4¾" x 5¼"	4.725" x 5.275"	½ " FRACTIONAL (0.275" ACTUAL)	70
76025	2-432	5 % " x 5 ½ "	5.350" x 5.900"	¼" FRACTIONAL (0.275" ACTUAL)	70
76008	2-435	5 ¾ " × 6 ¼ "	5.725" x 6.275"	¼" FRACTIONAL (0.275" ACTUAL)	40
76009	2-440	6 ¾ " × 7 ¼ "	6.725" x 7.275"	½ " FRACTIONAL (0.275" ACTUAL)	40
76010	2-442	7½" x 7¾"	7.225" x 7.775"	½" FRACTIONAL (0.275" ACTUAL)	40
76002	2-444	7 ¾ " x 8 ¼ "	7.725" x 8.275"	½" FRACTIONAL (0.275" ACTUAL)	70
76011	2-445	8" x 8½"	7.975" x 8.525"	光" FRACTIONAL (0.275" ACTUAL)	40
76026	2-446	8½" x 9"	8.475" x 9.025"	パ" FRACTIONAL (0.275" ACTUAL)	40
76004	2-448	9 ½ " x 10"	9.475" x 10.025"	½" FRACTIONAL (0.275" ACTUAL)	70
76024	2-452	11 ½ " x 12"	11.475" x 12.025"	¼" FRACTIONAL (0.275" ACTUAL)	70
76003	CUSTOM	-	8.747" x 9.259"	0.256"	70
76005	CUSTOM	-	10.226" x 10.738"	0.256"	70
76029	2-228	2 ½ " x 2 ½ "	2.250" x 2.500"	%4" FRACTIONAL (0.139" ACTUAL)	70
76030	2-425	4 ½ " x 5"	4.475" x 5"	パ" FRACTIONAL (0.275" ACTUAL)	70

STANDARD O-RINGS

MATERIAL: BUNA-N
MATERIAL MEETS ALL SPECIFICATIONS.

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

STANDARD O-RINGS

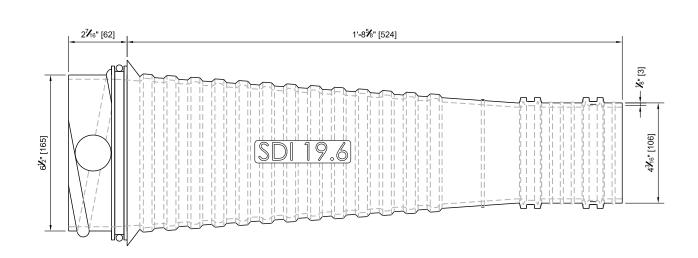
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



SCHWAGER DAVIS, INC.
DESIGN-BUILD CONTRACTOR
198 HILLSDALE AVENUE
SAN JOSE, CA 95136
PHONE: 408 281 9300

SAN JOSE, CA 95136 PHONE: 408.281.9300 FAX: 408.281.9301 www.schwagerdavis.com

DF	RAWING No: SDI-	HD-236			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	MHA	MSC	MSC	01/15/15
1	UPDATE	CSM	MSC	MSC	05/26/15
2	UPDATE	CSM	MSC	MSC	06/07/16
3	UPDATE	JSA	MSC	MSC	06/20/18



SDI 19.6 TRUMPET

PART NO.: 73004 MATERIAL: HDPE

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 3" = 1'-0"

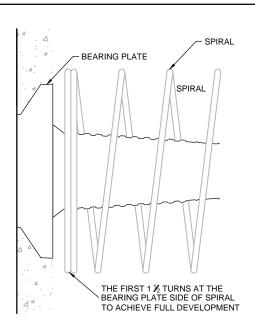
THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEOLOGY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

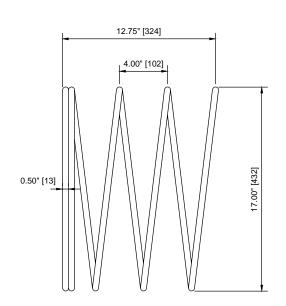
SDI 19.6 TRUMPET

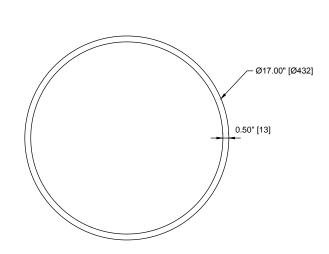
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



DR	AWING No: SDI-	HD-056			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	тнт	MCS	MCS	11/28/11
1	UPDATE	CSM	MSC	MSC	05/26/15







SDI 19.6-PC1 SPIRAL

MATERIAL: GRADE 60 STEEL ACCORDING TO ASTM A615

#4 REBAR - 17" O.D. 4.5 TURNS AT 4" PITCH

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1-1/2" = 1'-0"

NOTE: PROJECT SPECIFIC REQUIREMENTS WILL SUPERSEDED BURSTING STEEL REQUIREMENTS OF THIS SHEET

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

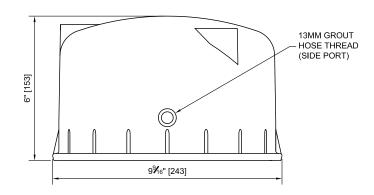
SDI 19.6-PC1 SPIRAL

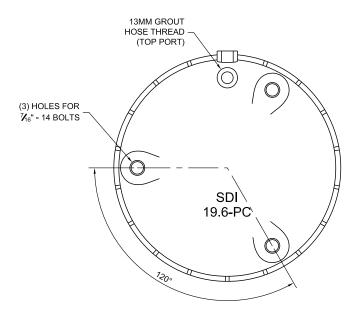
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 HILLSDALE AVENUE SAN JOSE, CA 95136 PHONE: 408.281.9300

DR	RAWING No: SDI-	HD-159			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	MHA	MSC	MSC	04/02/14
1	UPDATE	CSM	MSC	MSC	05/26/15
2	UPDATE	JSA	MSC	MSC	08/16/18





SDI 19.6-PC PERMANENT GROUT CAP

PART NO.: 75003

MATERIAL: NYLON 6, 30% GLASS FILLED MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 3" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEOLOGY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

SDI 19.6-PC PERMANENT GROUT CAP

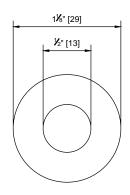
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



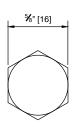
SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 HILLSDALE AVENUE SAN JOSE, CA 95136 PHONE: 408.281.9300

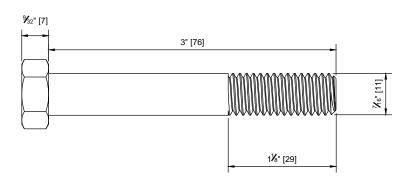
SAN JOSE, CA 95136 PHONE: 408.281.9300 FAX: 408.281.9301 www.schwagerdavis.com

DR	DRAWING No: SDI-HD-057							
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE			
0	RELEASE	тнт	MCS	MCS	11/28/11			
1	ORING CALLOUT	THT	MCS	MCS	05/22/12			
2	UPDATE	CSM	MSC	MSC	05/26/15			









7/16"-14 BOLT & WASHER

PART NO.: 77005 - SDI 19.6-PC PERMANENT CAP BOLTS
MATERIAL: STAINLESS STEEL, TYPE 316 ACCORDING TO ASTM F593
MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

7/16"-14 BOLT & WASHER

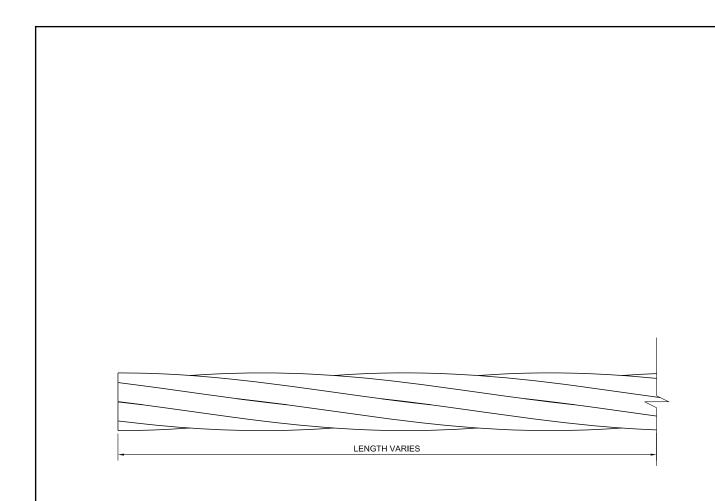
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



SCHWAGER DAVIS, INC.
DESIGN-BUILD CONTRACTOR
198 HILLSDALE AVENUE
SAN JOSE, CA 95136
PHONE: 408.281.9300

PHONE: 408.281.9300 FAX: 408.281.9301 www.schwagerdavis.com

DR	RAWING No: SDI-	HD-150			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	MHA	MSC	MSC	04/02/14
1	UPDATE	CSM	MSC	MSC	05/26/15
2	UPDATE	JSA	MSC	MSC	06/14/18





0.6" BARE STRAND

PART NO.: 21001

MATERIAL: 270 KSI LOW RELAXATION STEEL ACCORDING TO ASTM A416

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPPODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAWS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

0.6" BARE STRAND

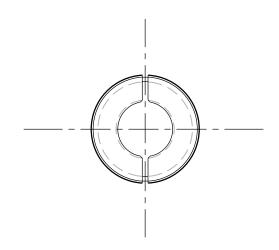
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY

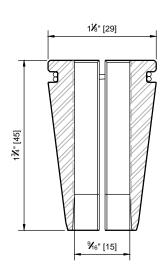


SCHWAGER DAVIS, INC.
DESIGN-BUILD CONTRACTOR
198 HILLSDALE AVENUE
SAN JOSE, CA 95136
PHONE: 408.281.9300
FAX: 408.281.9301

www.schwagerdavis.com

DRAWING No: SDI-HD-148							
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE		
0	RELEASE	МНА	MSC	MSC	04/02/14		
1	UPDATE	CSM	MSC	MSC	05/26/15		





SDI 0.6" WEDGE (2-PART)

PART NO.: 81001

MATERIAL: AISI 11L17 OR 12L14 MATERIAL MEETS ALL SPECIFICATIONS. PART IDENTIFICATION MARKED ON CONTAINER

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

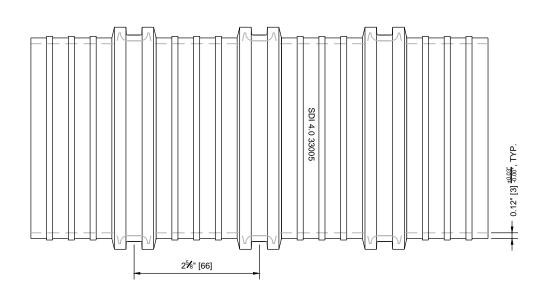
SDI 0.6" WEDGE (2-PART)

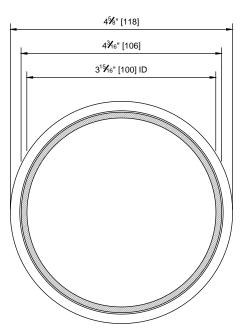
SCHWAGER DAVIS, INC. **POST-TENSION** SYSTEM LIBRARY



SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 HILLSDALE AVENUE SAN JOSE, CA 95136 PHONE: 408.281.9300

DR	AWING No: SDI-	HD-021			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	MCS	GAS	MCS	03/14/11
1	COMMENTS	CMS	MCS	MCS	07/05/13
2	UPDATE	CSM	MSC	MSC	05/26/15
3	UPDATE	JSA	MSC	MSC	06/14/18





SDI 4" CORRUGATED PLASTIC DUCT

PART NO.: 32005

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884

BENDING RADIUS: 15 FT

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 6" = 1'-0"

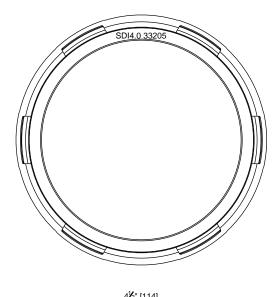
THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

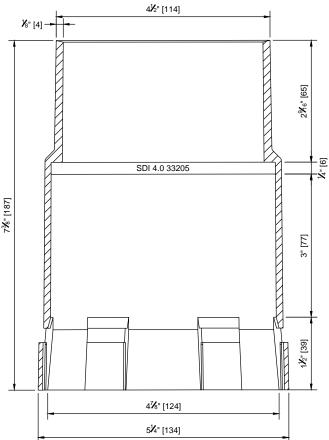
SDI 4" CORRUGATED PLASTIC DUCT

SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



DR	DRAWING No: SDI-HD-036									
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE					
1	REVISED	MCS	JWM	MCS	11/11/11					
2	UPDATE	CSM	JWM	MSC	05/26/15					
3	UPDATE	CSM	MSC	MSC	07/03/18					
4	UPDATE	JSA	MSC	MSC	08/16/18					





SDI 4" SNAP-ON DUCT COUPLER

PART NO.: 33205

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 6" = 1'-0"

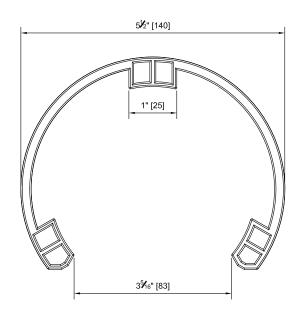
THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

SDI 4" SNAP-ON DUCT COUPLER

SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



DR	DRAWING No: SDI-HD-168							
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE			
0	RELEASE	МНА	MSC	MSC	04/03/14			
1	UPDATE	CSM	MSC	MSC	05/26/15			
2	UPDATE	JSA	MSC	MSC	06/14/18			





SDI 4" SNAP RING

PART NO.: 33305

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B37884

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 6" = 1'-0"

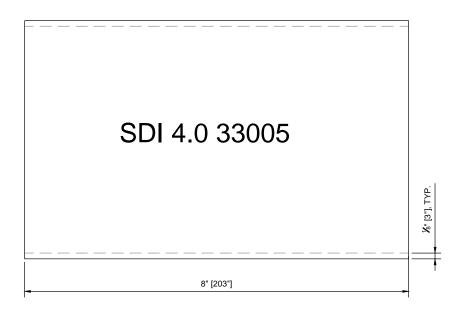
THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR MPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

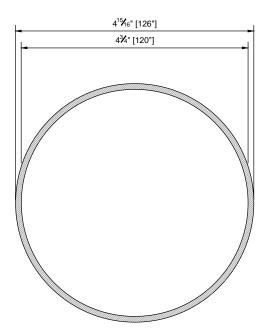
SDI 4" SNAP RING

SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



DRAWING No: SDI-HD-169							
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE		
0	RELEASE	МНА	MSC	MSC	04/03/14		
1	UPDATE	CSM	MSC	MSC	05/26/15		





SDI 4" SLIP-ON DUCT COUPLER

PART NO.: 33005

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 6" = 1'-0"

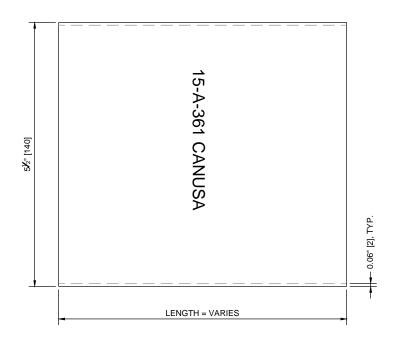
THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

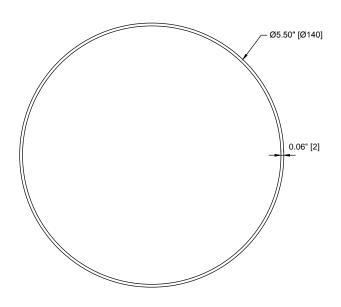
SDI 4" SLIP-ON DUCT COUPLER

SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



DR	DRAWING No: SDI-HD-042								
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE				
0	RELEASE	MCS	JWM	MCS	8-19-11				
1	UPDATE	CSM	MSC	MSC	5-26-15				
2	UPDATE	JSA	MSC	MSC	6-26-18				





HEAT SHRINK TUBING (PLA-115-YE)

PART NO.: 37005

MATERIAL: POLYOLEFIN

TUBULAR SLEEVE DIAMETER: 5.50" [140mm] AS SUPPLIED

3.80" [97mm] FULLY RECOVERED

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 6" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

HEAT SHRINK TUBING (PLA-115-YE)

SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



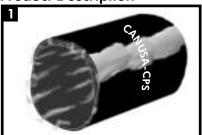
DH	DRAWING NO: SDI-HD-186								
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE				
0	RELEASE	МНА	MSC	MSC	04/04/14				
1	UPDATE	CSM	MSC	MSC	05/26/15				
2	UPDATE	JSA	MSC	MSC	06/26/18				



CanusaTube™- PLA

Tubular sleeve for pipeline corrosion protection

Product Description



CanusaTubes™ are shipped with an inner release liner for protection from contamination.

Storage & Safety Guidelines

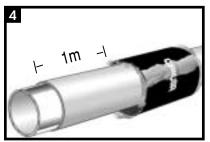
To ensure maximum performance, store Canusa products in a dry, ventilated area. Keep products sealed in original cartons and avoid exposure to direct sunlight, rain, snow, dust or other adverse environmental elements. Avoid prolonged storage at temperatures above 35°C $(95^{\circ}F)$ or below $-20^{\circ}C$ $(-4^{\circ}F)$. Product installation should be done in accordance with local health and safety regulations.

These installation instructions are intended as a guide for standard products. Consult your Canusa representative for specific projects or unique applications.

Equipment List

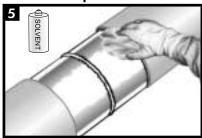


Propane tank, hose, torch & regulator Appropriate tools for surface abrasion Knife, roller, rags & approved solvent cleanser Digital thermometer with suitable probe Standard safety equipment; gloves, goggles, hard hat, etc.

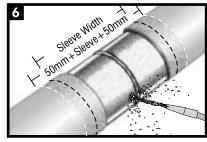


Before welding together the carrier pipe, slide the CanusaTube sleeve at least 1 m away from the cutback area of the joint

Surface Preparation



Ensure that the PE coating edges are beveled to 30°. Clean exposed steel and adjacent pipe coating with a solvent cleanser to remove the presence of oil, grease, and other contaminants.



Ensure that the pipe dry before cleaning. Prepare the steel joint area to a minimum of St3 /SP3. Lightly abrade the pipe coating adjacent to the weld area to a distance of 50mm (2") beyond each end of the

Sleeve Installation



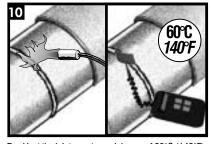
Wipe clean or air blast the steel and pipe coating to remove foreign contaminants.

Ensure that there is no dirt or moisture inside the tube and that the tube is not cut. If the sleeve is not useable, a one-piece Wrapid Sleeve or Canusa Wrap sleeve should be used.

Flame Intensity & Torch Size



Pre-Heat

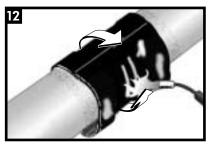


Pre-Heat the joint area to a minimum of 60°C (140°F). Using a temperature measuring device, ensure the correct temperature is reached on the steel and at least 50mm (2") on each side of the sleeve.

Sleeve Installation



Completely remove the inner release liner from the sleeve and centre the sleeve over the area to be



Using the appropriate sized torch, begin at the centre of the sleeve and heat circumferentially around the pipe. Use broad strokes.

CanusaTube™- PLA

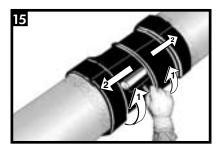
Sleeve Installation



Continue heating from the centre toward one end of the sleeve until recovery is complete. In a similar manner, heat and shrink the remaining side. With a yellow backing, a pink-orange shade will appear when the proper temperature has been reached.

14

Shrinking has been completed when the adhesive begins to ooze at the sleeve edges all around the circumference. Finish shrinking the sleeve with long horizontal strokes over the entire surface to ensure a uniform bond.



While the sleeve is still hot and soft, use a hand roller to firmly roll the sleeve surface and push any trapped air up and out of the sleeve, as shown above. If necessary, reheat to roll out air.

Inspection



Visually inspect the installed sleeve for the following:

- · Sleeve is in full contact with the steel joint.
- · Adhesive flows beyond both sleeve edges.
- · No cracks or holes in sleeve backing.

Backfilling Guidelines



After shrinking is complete, allow the sleeve to cool for 2 hours prior to lowering and backfilling. To prevent damage to the sleeve, use selected backfill material, (no sharp stones or large particles) otherwise an extruded polyethylene mesh or other suitable shield should be used.

CANUSA-CPS A SHAWCOR COMPANY

Canada

CANUSA-CPS a division of SHAWCOR LTD. 25 Bethridge Road Rexdale, Ontario M9W 1M7, Canada

Tel: +1 (416) 743-7111 Fax: +1 (416) 743-5927

U.S.A./Latin America

CANUSA-CPS a division of SHAWCOR INC. 2408 Timberloch Place Building C-8 The Woodlands, Texas 77380, U.S.A. Tel: +1 (281) 367-8866 Fax: +1 (281) 367-4304

Europe/Middle East

CANUSA-CPS
a division of Canusa Systems Ltd.
Unit 3, Sterling Park
Gatwick Road
Crawley, West Sussex
England RH10 9QT
Tel: +44 (1293) 541254
Fax: +44 (1293) 541777

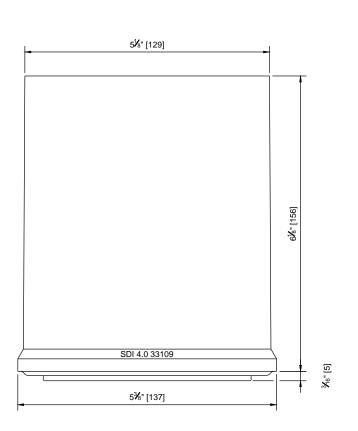
Asia/Pacific

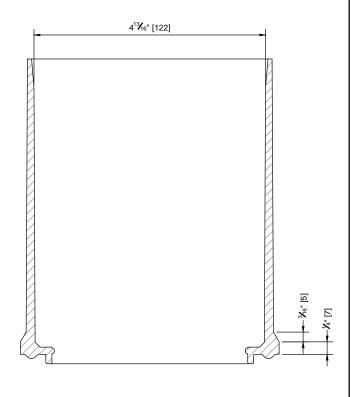
CANUSA-CPS
BrederoShaw (S) Pte Ltd
101 Thomson Road
#17-01/02, United Square
Singapore
307591
Tel +65-6732-2355
Fax +65-6732-9073

www.canusacps.com

Canusa warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the installation guide when used in compliance with Canusa's written instructions. Since many installation factors are beyond our control, the user shall determine the suitability of the products for the intended use and assume all risks and liabilities in connection therewith. Canusa's liability is stated in the standard terms and conditions of sale. Canusa makes no other warranty either expressed or implied. All information contained in this installation guide is to be used as a guide and is subject to change without notice. This installation guide supersedes all previous installation guides on this product.

[80]





SDI 4" SEGMENT COUPLER SLIDE HOUSING

PART NO.: 33109 MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884 MATERIAL MEETS ALL PROJECT SPECIFICATIONS.

SCALE: 6" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

SDI 4" SEGMENT COUPLER SLIDE HOUSING

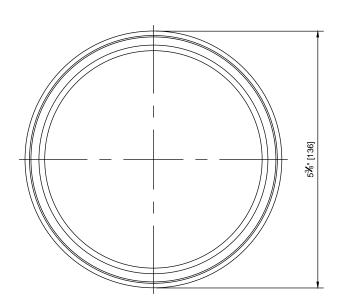
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY

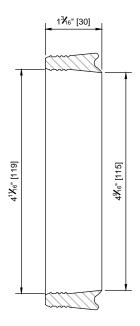


SCHWAGER DAVIS, INC.
DESIGN-BUILD CONTRACTOR
198 HILLSDALE AVENUE
SAN JOSE, CA 95136
PHONE: 408.281.9300
FAX: 408.281.9301

www.schwagerdavis.com

DR	DRAWING No: SDI-HD-132								
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE				
0	RELEASE	CSM	JMY	MSC	12/05/13				
1	UPDATE	МНА	JMY	MSC	09/19/14				
2	UPDATE	CSM	MSC	MSC	04/26/15				
3	UPDATE	JSA	MSC	MSC	06/26/18				





SDI 4" SEGMENT COUPLER SEAL

PART NO.: 33111

MATERIAL: BUNA-N PER ASTM D2240, & D412 MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 6" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

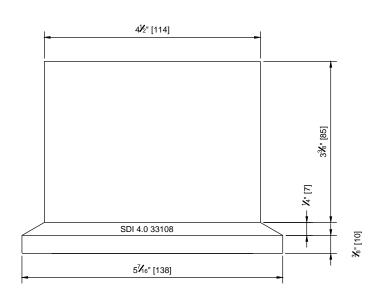
SDI 4" SEGMENT **COUPLER SEAL**

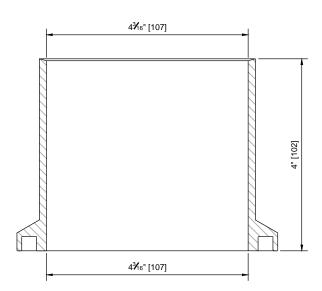
SCHWAGER DAVIS, INC. **POST-TENSION** SYSTEM LIBRARY



SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 HILLSDALE AVENUE SAN JOSE, CA 95136 PHONE: 408.281.9300

DR	DRAWING No: SDI-HD-135									
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE					
1	UPDATE	МНА	JMY	MSC	09/19/14					
2	UPDATE	CSM	MSC	MSC	05/26/15					
3	MATERIAL UPDATE	CSM	JMY	MSC	05/07/16					
3	MATERIAL UPDATE	JSA	MSC	MSC	06/27/18					





SDI 4" SEGMENT COUPLER WELDED HOUSING

PART NO.: 33108

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B4451 TO PP0340B67884

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 6" = 1'-0"

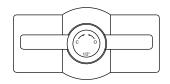
THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

SDI 4" SEGMENT COUPLER WELDED HOUSING

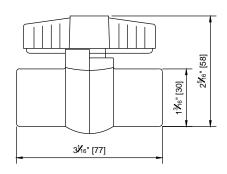
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



DR	DRAWING No: SDI-HD-131								
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE				
0	RELEASE	CSM	JMY	MSC	12/05/13				
1	UPDATE	CSM	MSC	MSC	05/26/15				
2	UPDATE	JSA	MSC	MSC	06/26/18				







1/2" DIAMETER BALL VALVE (TEMPORARY)

PART NO.: 52008 MATERIAL: PVC

PRESSURE RATING: 150 PSI

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 6" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

1/2" DIAMETER BALL VALVE (TEMPORARY)

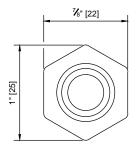
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY

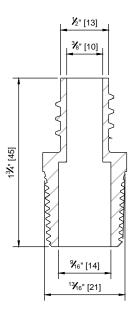


SCHWAGER DAVIS, INC.
DESIGN-BUILD CONTRACTOR
198 HILLSDALE AVENUE
SAN JOSE, CA 95136
PHONE: 408.281.9300

PHONE: 408.281.9300 FAX: 408.281.9301 www.schwagerdavis.com

DR	DRAWING No: SDI-HD-153								
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE				
0	RELEASE	MHA	MSC	MSC	04/02/14				
1	UPDATE	CSM	MSC	MSC	05/26/15				
2	UPDATE	JSA	MSC	MSC	06/18/18				





1/2" NOM. (13mm) NPT COUPLER

PART NO.: 53011

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884

PRESSURE RATING: 150 PSI

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

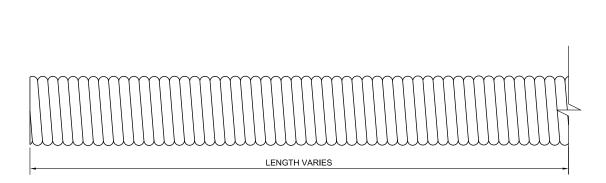
½" NOM. (13mm) NPT COÙPLER

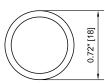
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 HILLSDALE AVENUE SAN JOSE, CA 95136 PHONE: 408.281.9300

DR	DRAWING No: SDI-HD-222							
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE			
0	RELEASE	МНА	MSC	MSC	10/10/14			
1	UPDATE	CSM	MSC	MSC	05/26/15			
2	UPDATE	JSA	MSC	MSC	06/19/18			





13mm GROUT HOSE

PART NO.: 51002 MATERIAL: HDPE

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPPODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAWS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

13mm GROUT HOSE

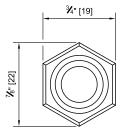
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY

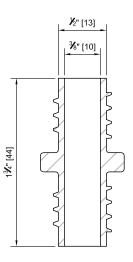


SCHWAGER DAVIS, INC.
DESIGN-BUILD CONTRACTOR
198 HILLSDALE AVENUE
SAN JOSE, CA 95136
PHONE: 408 281 9300

SAN JOSE, CA 95136 PHONE: 408.281.9300 FAX: 408.281.9301 www.schwagerdavis.com

DF	DRAWING No: SDI-HD-188							
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE			
0	RELEASE	МНА	MSC	MSC	04/03/14			
1	UPDATE	CSM	MSC	MSC	05/26/15			





1/2" NOM. (13mm) GROUT TUBE COUPLER

PART NO.: 53008

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884

PRESSURE RATING: 150 PSI

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEOLOGY OF THE STRUCTURAL DESIGN BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

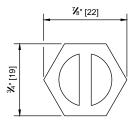
1/2" NOM. (13mm) **GROUT TUBE COUPLER**

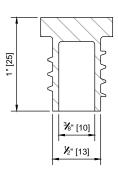
SCHWAGER DAVIS, INC. **POST-TENSION** SYSTEM LIBRARY



SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 HILLSDALE AVENUE SAN JOSE, CA 95136 PHONE: 408.281.9300

DR	DRAWING No: SDI-HD-154							
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE			
0	RELEASE	МНА	MSC	MSC	04/02/14			
1	UPDATE	CSM	MSC	MSC	05/26/15			
2	UPDATE	CSM	MSC	MSC	06/19/18			
	_							





1/2" NOM. (13mm) GROUT TUBE PLUG

PART NO.: 55003

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884

PRESSURE RATING: 150 PSI

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

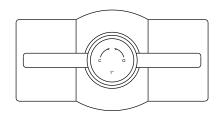
 $\frac{1}{2}$ " NOM. (13mm) GROUT TUBE PLÚG

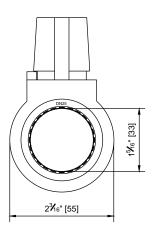
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY

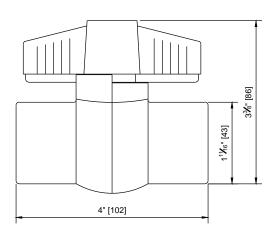


SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 HILLSDALE AVENUE SAN JOSE, CA 95136 PHONE: 408.281.9300

DR	AWING No: SDI-	HD-155			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	МНА	MSC	MSC	04/02/14
1	UPDATE	CSM	MSC	MSC	05/26/15
2	UPDATE	JSA	MSC	MSC	06/18/18
	<u> </u>			,	







1" DIAMETER BALL VALVE (TEMPORARY)

PART NO.: 52006 MATERIAL: PVC PRESSURE RATING: 150 PSI THREAD SIZE: 1" NPT

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 6" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

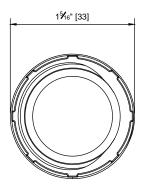
1" DIAMETER BALL VALVE (TEMPORARY)

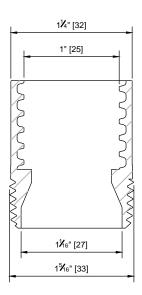
SCHWAGER DAVIS, INC. **POST-TENSION** SYSTEM LIBRARY



SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 HILLSDALE AVENUE SAN JOSE, CA 95136 PHONE: 408.281.9300

DR	DRAWING No: SDI-HD-152						
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE		
0	RELEASE	MHA	MSC	MSC	04/02/14		
1	UPDATE	CSM	MSC	MSC	05/26/15		
2	UPDATE	JAS	MSC	MSC	06/12/18		





3/4" NOM. (23mm) NPT COUPLER

PART NO.: 53005

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884

PRESSURE RATING: 150 PSI

MATERIAL MEETS ALL PROJECT SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

3/4" NOM. (23mm) NPT COUPLER

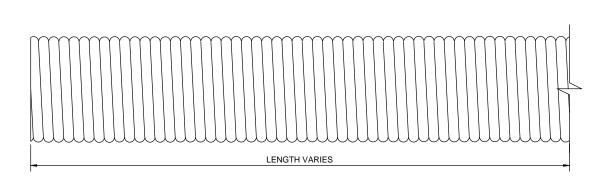
SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY

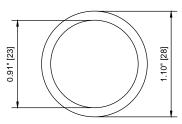


SCHWAGER DAVIS, INC.
DESIGN-BUILD CONTRACTOR
198 HILLSDALE AVENUE
SAN JOSE, CA 95136
PHONE: 408.281.9300

PHONE: 408.281.9300 FAX: 408.281.9301 www.schwagerdavis.com

DR	RAWING No: SDI-	HD-223			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	MHA	MSC	MSC	10/10/14
1	UPDATE	CSM	MSC	MSC	05/26/15
2	UPDATE	MHA	JMY	JMY	06/30/15
3	UPDATE	JSA	MSC	MSC	06/19/18





3/4" NOM. (23mm) GROUT HOSE

PART NO.: 51001 MATERIAL: HDPE

PRESSURE RATING: 150 PSI

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

 $\frac{3}{4}$ " NOM. (23mm) GROUT HOSE

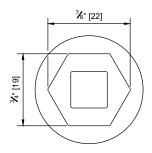
SCHWAGER DAVIS, INC. POST TENSION SYSTEM LIBRARY

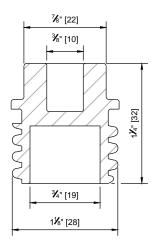


SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 SAN PHC FAX www

HILLSDALE AVENUE		
N JOSE, CA 95136	0	
ONE: 408.281.9300 K: 408.281.9301	1	
w.schwagerdavis.com	2	

DR	DRAWING No: SDI-HD-189					
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE	
0	RELEASE	MHA	MSC	MSC	04/03/14	
1	UPDATE	CSM	MSC	MSC	05/26/15	
2	UPDATE	JSA	MSC	MSC	06/18/18	





SDI GROUT PORT PLUG

PART NO.: 55004

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884

PRESSURE RATING: 150 PSI

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR INFULIED, AS TO THE ADEOUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

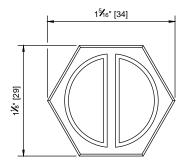
SDI GROUT PORT PLUG

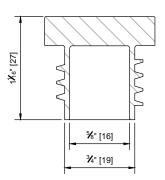
SCHWAGER DAVIS, INC. **POST-TENSION** SYSTEM LIBRARY



SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 HILLSDALE AVENUE SAN JOSE, CA 95136 PHONE: 408.281.9300

DR	AWING No: SDI-	HD-257			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	CSM	MSC	MSC	05/26/15
1	UPDATE	JSA	MSC	MSC	06/19/18
	_				





3/4" NOM. (23mm) GROUT TUBE PLUG

PART NO.: 55001

MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884

PRESSURE RATING: 150 PSI

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

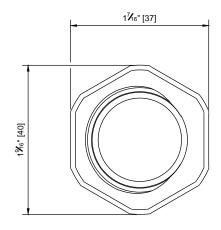
THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

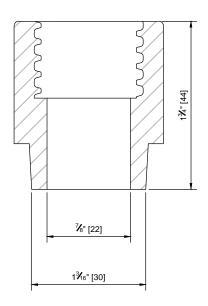
3/4" NOM.(23mm) GROUT TUBE PLUG

SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



DR	RAWING No: SDI-	HD-156			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	МНА	MSC	MSC	04/02/14
1	UPDATE	CSM	MSC	MSC	05/26/15
2	UPDATE	JSA	MSC	MSC	06/19/18





PP WELDABLE GROUT PORT WITH 3/4" (23mm) GROUT THREAD

PART NO.: 57003

MATERIAL: POLYPROPYLENE

CELL CLASS: PP0340B44541 TO PP0340B67884

PRESSURE RATING: 150 PSI

MATERIAL MEETS ALL SPECIFICATIONS.

SCALE: 1'-0" = 1'-0"

THESE DRAWINGS CONTAIN PROPRIETARY INFORMATION RESTRICTED SOLELY FOR USE ON THIS PROJECT. THESE DRAWINGS MAY NOT BE REPRODUCED IN WHOLE OR IN PART, FOR ANY OTHER USE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF SCHWAGER DAVIS INC. (SDI). SDI DOES NOT MAKE ANY JUDGMENT NOR WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ADEQUACY OF THE STRUCTURAL DESION BY OTHERS AND HEREBY DISCLAIMS ANY LIABILITY FOR DESIGNS OF OTHERS.

PP WELDABLE GROUT PORT WITH $^3\!\!4$ " (23mm) GROUT THREAD

> SCHWAGER DAVIS, INC. POST-TENSION SYSTEM LIBRARY



SCHWAGER DAVIS, INC. DESIGN-BUILD CONTRACTOR 198 HILLSDALE AVENUE SAN JOSE, CA 95136 PHONE: 408.281.9300

DR	RAWING No: SDI-	HD-147			
#	REVISIONS	DRAWN	CHECKED	APPROVED	DATE
0	RELEASE	MHA	MSC	MSC	03/25/14
1	UPDATE	CSM	MSC	MSC	05/26/14
2	UPDATE	JSA	MSC	MSC	06/20/18

www.lsc-online.com



Technical Product Information

RED-i PT CABLE COATING GREASE

RED-/ PT CABLE COATING IS SPECIALLY FORMULATED FOR THE POST TENSIONING CONSTRUCTION INDUSTRY, AND EXCEEDS THE POST TENSIONING INSTITUTE (PTI) SPECIFICATIONS IN CORROSION PROTECTION FOR UNBONDED AND SINGLE-STRAND TENDONS IN CORROSIVE SERVICE.



Product Description: RED-i PT CABLE COATING is a premium lithium grease fortified with effective corrosion inhibitors. The coating is specifically designed to provide extended protection against corrosion of metal cables or any metallic surface exposed to moisture.

Features:

- Adhesive properties protects metal surfaces from air, moisture, and sea water.
- Excellent corrosion and rust inhibition properties.
- · Exceeds PTI specifications.
- · Member Post Tensioning Institute.
- · High dropping point.
- · Contains antimicrobial agent.

Typical Uses:

- Preserves metallic cables and wires exposed to corrosive environments.
- Preserves steel reinforcement bars or rods used for concrete structures against corrosion.
- Recommended for use in marine and construction industries.

Typical Specifications:			
GRADE, NLGI	2		
Penetration @ 77° F. (ASTM Worked)	265-295		
Dropping Point, ASTM D-2265, °F.	383		
Color	Amber		
Texture	Butter		
Appearance	Smooth		
Soap Type	Lithium		
Soap, %	7.0		
Rust Test, ASTM D-1743	Pass		
Corrosion Test, ASTM B-117	Pass (No Rust)		
Soak Test, ASTM B-117 Modified	Pass		
Emulsification Of Coating	None		
Oil Separation, FTM 321.2 , Wt.%	0.5		
Flash Point, ASTM D-92, Coc, °F	350		
Water Content, ASTM D-95, Wt.%	<0.1		
Base Oil Viscosity			
cSt. @ 40° C.	321.0		
cSt. @ 100° C.	21.0		
SUS@100° F.	74		
Viscosity Index	<0.5		
Chlorides, PPM ASTM D-512	<0.1		
Nitrates, PPM, ASTM D3867	8.54		
Tensile Strength Change Of Polymer, ASTM D638			
VALUES SHOWN HERE ARE TY	PICAL AND MAY VARY.		

112 GREASES



SET High Strength Epoxy-Tie[®] Anchoring Adhesive

SET Epoxy-Tie® epoxy is a two-component, 1:1 ratio, high solids, epoxy-based adhesive for use as a high strength, non-shrink anchor grouting material. Resin and hardener are dispensed and mixed simultaneously through the mixing nozzle. SET meets or exceeds the requirements of ASTM C-881 specification for Type I, II, IV and V, Grade 3, Class B and C.

GALLERY: ROLL OVER IMAGES BELOW TO SEE LARGER IMAGE SET22 EMN22i EDT22B

SET56

SET1.7KTA



- Threaded-rod anchoring
- Rebar doweling

SET-PAC EZ™

Adhesive U.S. Patent 6,634,524

- Bonding hardened concrete to hardened concrete
- Pick-proof sealant around doors, windows and fixtures
- Paste-over for crack injection

CODE REPORTS

- ICC Evaluation Service <u>ESR-1772</u> (formerly ICBO-ES ER-5279) (PDF) (CMU & URM)
- City of L.A. <u>RR25279</u> (PDF)
- Caltrans approved
- Florida Statewide Product Approval FL11506.4
- multiple DOT listings
- NSF/ANSI Standard 61 (216 in²/1000 gal) (PDF), except SET1.7KTA
- SET-PAC EZ[™] adhesive covered by ICC-ES, City of L.A. and NSF/ANSI listings only

The <u>load tables</u> list values based upon results from the most recent testing and may not reflect those in current code reports. Where code jurisdictions apply, consult the current



LINKS:

- Supplemental Topics for Adhesive Anchors
- Estimating Guide
- Limited Warranty Information
- Tension and Shear Load Tables
- Load-Adjustment Factors
- Documents:
 - Anchor Catalog Section (PDF)
 - Product Submittal (PDF)
 - Material Safety Data Sheet: SET (PDF)
 - Material Safety Data Sheet: SET en Español (PDF)
 - SET-PAC-EZ™ Epoxy-Tie® Anchoring Adhesive Flier (PDF)
 - Rebar Yield and Tensile Strength Embedments
 Technical Bulletin (PDF)
 - Rebar Yield and Tensile Strength Embedments
 (Canada) Technical Bulletin (PDF)
 - Anchor Tension Loads in Masonry Chair Block
 Technical Bulletin (PDF)
- Free Softw are:
 - Anchor Designer
 - Adhesive Cartridge Quantity Estimator

reports for applicable load values.

APPLICATION

Surfaces to receive epoxy must be clean. For installations in or through standing water, see <u>Supplemental Topics for Adhesive Anchors</u> for details. The base material temperature must be 40° F or above at the time of installation. For best results, material should be 70° - 80° F at the time of application. Cartridges should not be immersed in water to facilitate warming. To warm cold material, the cartridges should be stored in a warm, uniformly heated area or storage container for a sufficient time to allow epoxy to warm completely. Mixed material in nozzle can harden in 5-7 minutes at a temperature of 40° F or above.

TEST CRITERIA

Anchors installed with SET Epoxy-Tie® adhesive have been tested in accordance with ICC-ES's *Acceptance Criteria for Adhesive Anchors (AC58)* for the following:

- Seismic/wind loading
- Long-term creep at elevated-temperature
- Static loading at elevated-temperature
- Damp and water-filled holes
- Freeze-thaw conditions
- Critical and minimum edge distance and spacing

In addition, anchors installed with SET Epoxy-Tie® adhesive have been tested in accordance with ICC-ES's *Acceptance Criteria for Unreinforced Masonry Anchors (AC60)*.

PROPERTY	TEST METHOD	RESULTS
Consistency	ASTM C 881	Non-sag/ thixotropic paste
Heat deflection	ASTM D 648	136° F (58° C)
Bond strength (moist cure)	ASTM C 882	3,218 psi (2 days) 3,366 psi (14 days)
Water absorption	ASTM D 570	0.110% (24 hrs)
Compressive yield strength	ASTM D 695	5,065 psi (24 hours) 12,650 psi (7 days)
Compressive modulus	ASTM D 695	439,000 psi (7 days)
Gel time (75° F)	ASTM C 881	30 min - 60 gram mass 60 min - thin film

ACCESSORIES / RELATED PRODUCTS

- Dispensing Tools
- Mixing Nozzles
- Plastic Anchoring Screens
- Steel Anchoring Screens
- Hole Cleaning Brushes

SUGGESTED SPECIFICATIONS

Anchoring adhesive shall be a two-component high-solids epoxy based system supplied in manufacturer's standard cartridge and dispensed through a static-mixing nozzle supplied by the manufacturer. Epoxy shall meet the minimum requirements of ASTM C-881 specification for Type I, II, IV, and V, Grade 3, Class B and C and must develop a minimum 12,650 psi compressive yield strength after 7 day cure. Epoxy must have a heat deflection temperature of a minimum 136°F (58°C). Adhesive shall be SET Epoxy-Tie® adhesive from Simpson Strong-Tie, Pleasanton, CA. Anchors shall be installed per Simpson Strong-Tie instructions for SET Epoxy-Tie® adhesive.

ASD DESIGN EXAMPLE

For design example, click here.

INSTALLATION

IMPORTANT For installation instructions, click here.

SHELF LIFE

24 months from date of manufacture in unopened side-by-side cartridge. SET-PAC EZ^{TM} cartridge - 24 months from date of manufacture, unopened.

STORAGE CONDITIONS

For best results store between 45° F - 90° F. To store partially used cartridges, leave hardened nozzle in place. To re-use, attach new nozzle.

COLOR

Resin – white, hardener – black When properly mixed SET adhesive will be a uniform light gray color.

CLEAN UP

Uncured material – Wipe up with cotton cloths. If desired scrub area with abrasive, waterbased cleaner and flush with water. If approved, solvents such as ketones (MEK, acetone, etc.), lacquer thinner or adhesive remover can be used. DO NOT USE SOLVENTS TO CLEAN ADHESIVE FROM SKIN. Take appropriate precautions when handling flammable solvents. Solvents may damage surfaces to which they are applied. Cured material – Chip or grind off surface.

CHEMICAL RESISTANCE

Very good to excellent against distilled water, inorganic acids and alkalis. Fair to good against organic acids and alkalis, and many organic solvents. Poor against ketones. For more detailed information download <u>Technical Bulletin T-SAS-CHEMRES08</u> (PDF).

SET Cartridge Systems

Model No.	Capacity ounces (cubic inches)	Cartridge Type	Carton Quantity	Dispensing Tool(s)	Mixing ⁴ Nozzle
SET1.7KTA	1.7 (3.1)	side-by-side	12	Adaptor included for standard caulking tool	EMN1.7 (2 included)
SET-PAC-EZ	8.5 (16.2)	single	12	CDT10 or high quality standard caulking tool	2 included
SET22	22 (39.7)	side-by-side	10	EDT22B, EDT22AP, or EDT22CKT	EMN22i
SET56	56 (101.1)	side-by-side	6	EDT56AP	EMN22i or EMN50

- 1. Bulk containers also available, <u>contact Simpson Strong-Tie</u> for details.
- 2. Cartridge and bulk estimation guides are available.
- 3. Detailed information on dispensing tools, mixing nozzles and other adhesive accessories is available.
- 4. Use only appropriate Simpson Strong-Tie mixing nozzle in accordance with Simpson's instructions. Modification or improper use of mixing nozzle may impair epoxy performance.

Cure Schedule

Base M Tempe	Cure Time	
°F	°C	Tillie
40	4	72 hrs.
65	18	24 hrs.
85	29	20 hrs.
90	32	16 hrs.

In-Service Temperature Sensitivity

Base M Tempe		Percent Allowable Load	
°F	°C		
40	4	100%	
70	21	100%	
110	43	100%	
135	57	75%	
150	66	44%	
180	82	20%	

- Refer to temperature sensitivity chart for allowable bond strength reduction for temperature. See <u>Supplemental Topics for Adhesive Anchors</u>.
- 2. Percent allowable load may be linearly interpolated for intermediate base material temperatures.
- 3. $^{\circ}C = (^{\circ}F-32) / 1.8$

top ▲

Printed March 25, 2011 from http://www.simpsonanchors.com/catalog/adhesives/set/

© 2010 Simpson Strong-Tie®

POLY-TEMP® MD MEDIUM DENSITY THREAD SEAL TAPE

Technical Data Sheet P/N 16000 SERIES Page 1 of 1

Date: 3/18/2010

WWW.ANTISEIZE.COM

Product Description

POLY-TEMP® MD Medium Density Thread Seal Tape is a general purpose PTFE Thread Seal Tape designed to be used on all types of metal and plastic pipe threads.

Our **POLY-TEMP**® Tapes are made from 99.9% virgin PTFE resins for optimum purity and performance. **POLY-TEMP**® **MD** Medium Density Thread Seal Tape is malleable to easily conform to thread profiles to ensure a positive seal.

Because **POLY-TEMP® MD** Medium Density Thread Seal Tape is composed of pure PTFE, it touts an extremely broad range of chemical compatibilities and is unaffected by most chemicals and concentrations.

POLY-TEMP® MD Medium Density Thread Seal Tape is our most popular grade of thread sealing tape and has been Industry Leader for over 30 years.

Features & Benefits

- Meets FDA and USDA requirements
- UL Listed
- Ideal for all tapper thread connections
- PTFE's high lubricity makes for easy assembly
- Only 3 wraps need for most applications
- · Chemically inert, non-Toxic
- Suitable for oxygen service
- Our most popular grade of Thread Seal Tape
- Easy to handle and apply
- Temperature range from -400F to 550F (-240C to 287C)
- Pressures up to 10,000psi (Liquid), 2000 psi (Gas)
- Connections can be put into service right away, no dry time
- · Never dries out and an unlimited shelf life.
- Meets MIL-T-27730A
- Extremely versatile.

Typical Properties

Property	Value		
Color	White		
Thickness	3.5 mils		
Specific Gravity	0.7 to 0.8g/cc		
Toxicity	Non toxic		
RoHS	Compliant		

Cautions

Read all information on labels and Material Safety Data Sheets prior to use. All products should be tested and evaluated for a particular purpose prior to use.

Product Limited Warranty

This information is based on information we believe to be reliable and accurate, but no guarantee of its accuracy is made for a particular application. We urge and recommend that Users pretest their application prior to incorporating the product into use and assume that the User will conduct such testing. Also see warranty statement on website.

Available In:

Size:	½"x 60"	½"x520"	½"x260"	½"x520"	½"x1296"
P/N:	16006	16025	16030	16035	16040

<u>Size: 3/4"x260" 3/4"x520" 1"x260" 1"x520"</u> P/N: 16045 16050 16055 16060

Size: Counter Display ½"x260" 1/2"x520" ¾"x520" P/N: 16030A 16035A 16050A

 $\mathbf{POLY\text{-}TEMP}^{\otimes}$ IS A REGISTERED TRADEMARK OF ANTI-SEIZE TECHNOLOGY