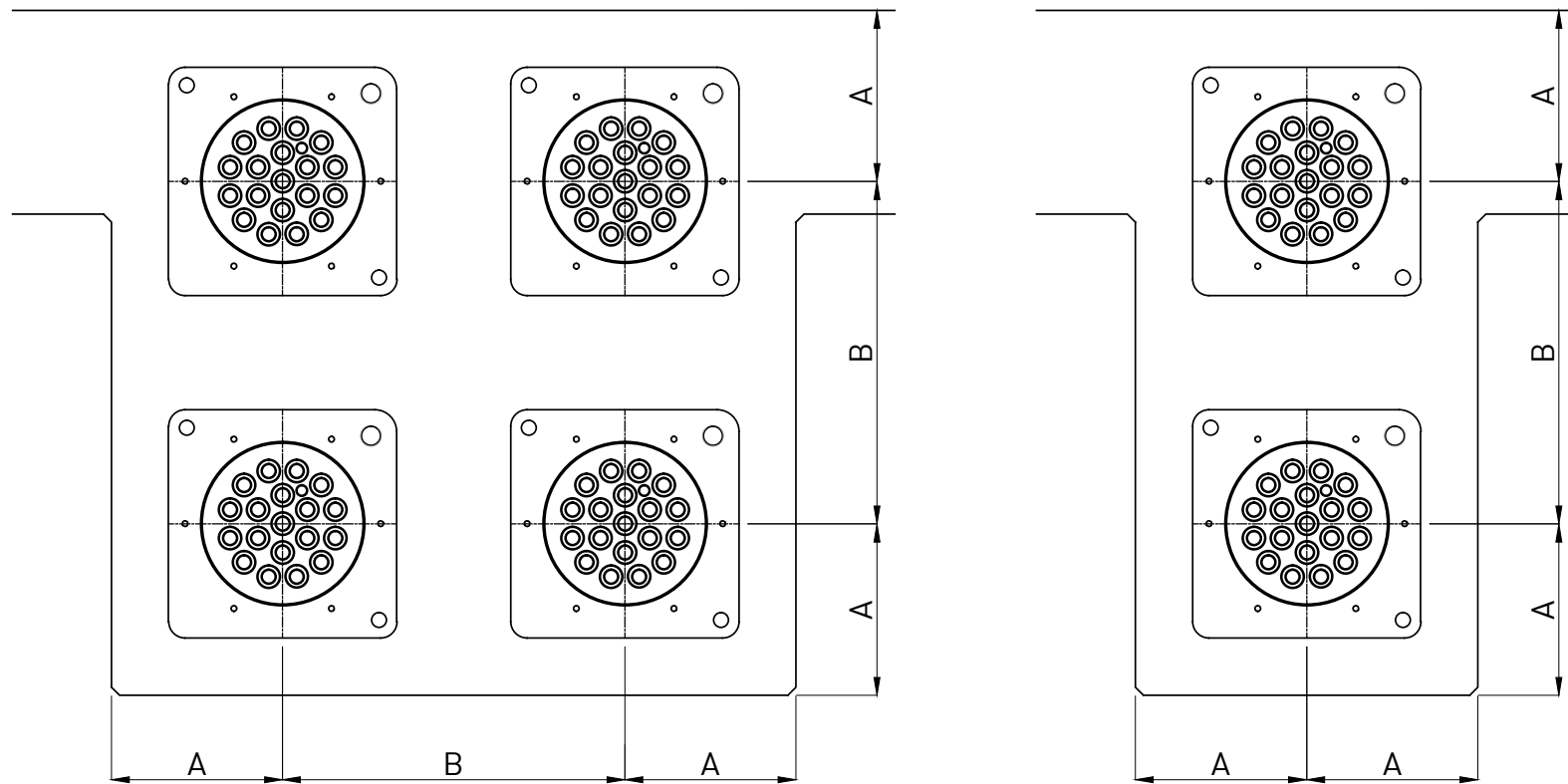
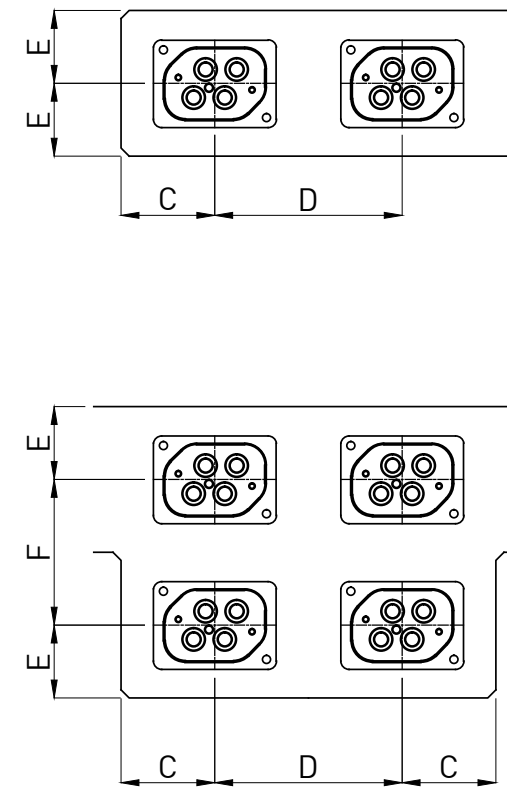


### AMTS15 system



### 4APTS15 system

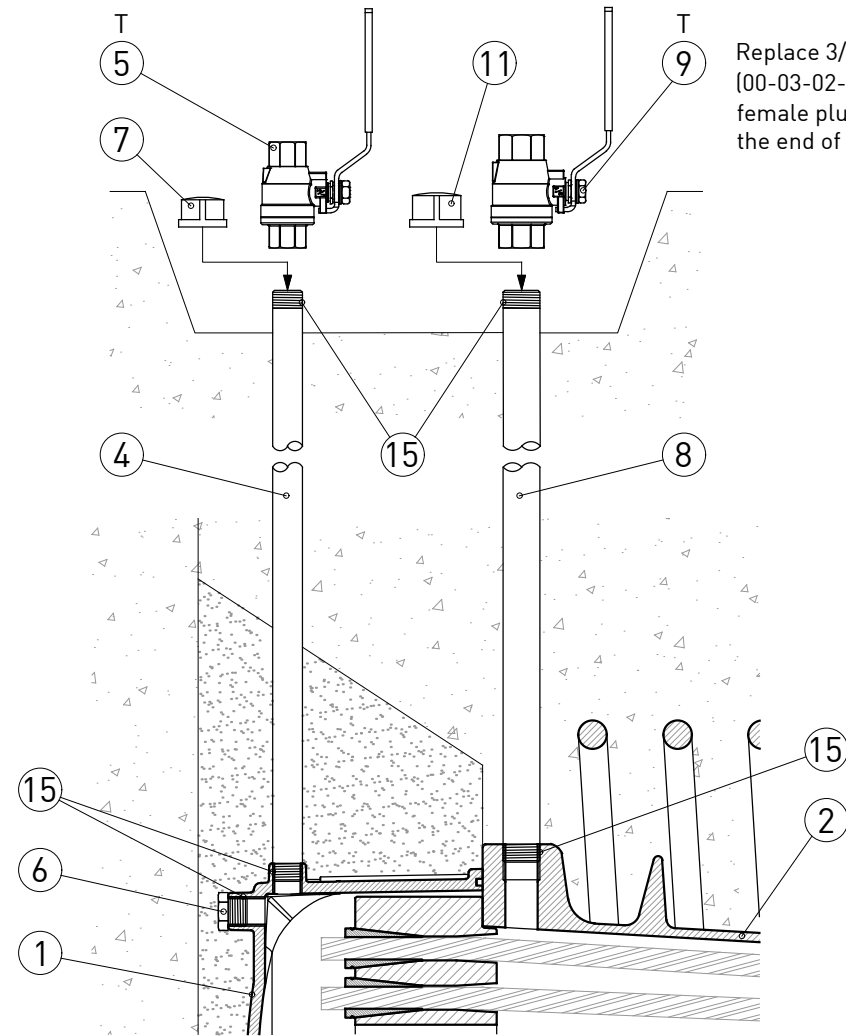


	CONCRETE CLASS $f'_{ci}$ psi [MPa]	DISTANCES inch [mm]				
		4APTS	12AMTS	19AMTS	27AMTS	31AMTS
A	4000 [27.5]	-	8 1/2 [215]	10 1/4 [260]	11 3/4 [300]	12 5/8 [320]
	6500 [45]	-	6 7/8 [175]	8 1/4 [210]	9 7/8 [250]	10 1/4 [260]
B	4000 [27.5]	-	16 3/4 [425]	20 1/2 [520]	23 5/8 [600]	25 1/4 [640]
	6500 [45]	-	13 5/8 [345]	16 1/2 [420]	19 5/8 [500]	20 1/2 [520]
C	3500 [24]	5 1/2 [140]	-	-	-	-
	6500 [45]	4 1/2 [115]	-	-	-	-
D	3500 [24]	10 7/8 [275]	-	-	-	-
	6500 [45]	9 [230]	-	-	-	-
E	3500 [24]	4 1/8 [105]	-	-	-	-
	6500 [45]	3 1/2 [90]	-	-	-	-
F	3500 [24]	8 1/4 [210]	-	-	-	-
	6500 [45]	7 1/8 [180]	-	-	-	-

Material : -	Treatment : -	
	Title : <b>CENTER-TO-CENTER and EDGE-TO-CENTER DISTANCES for APTS/AMTS15 ANCHORS</b>	
	TENSA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	Drawn : L.CIVATI      Checked : T.CICCONE
Date : 05/18/2017	Dimensions : INCH [mm] mm FOR REFERENCE ONLY	Part # : 00-00-00      Code : -
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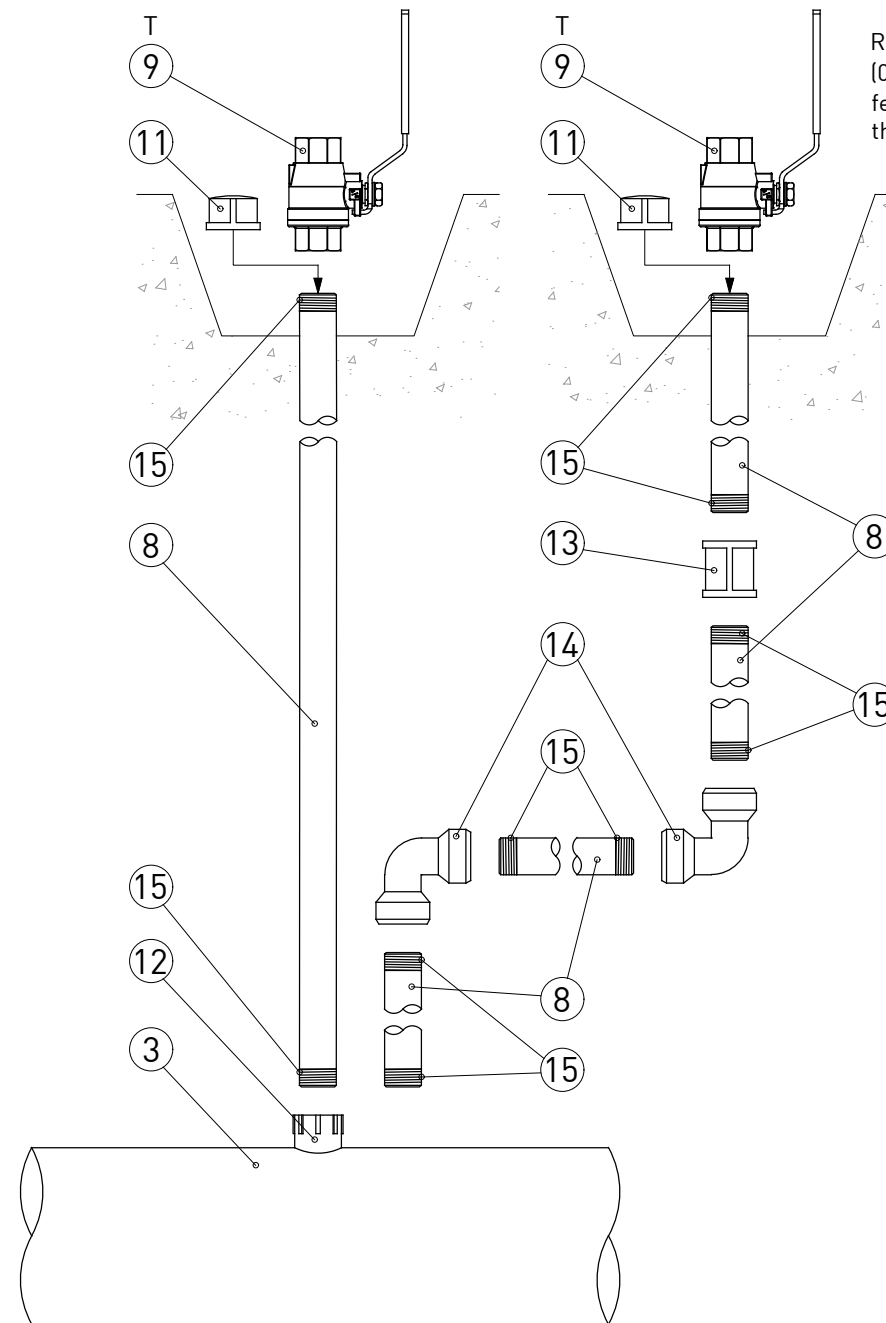
0	05/18/17	First issue	L.C.	T.C.
Rev.	Date	Description	Drawn	Checked

Replace 1/2" ball valve (00-01-04-M) with 1/2" female plug (00-01-06) at the end of operations



**ANCHORAGE CONFIGURATION**  
top venting and injection

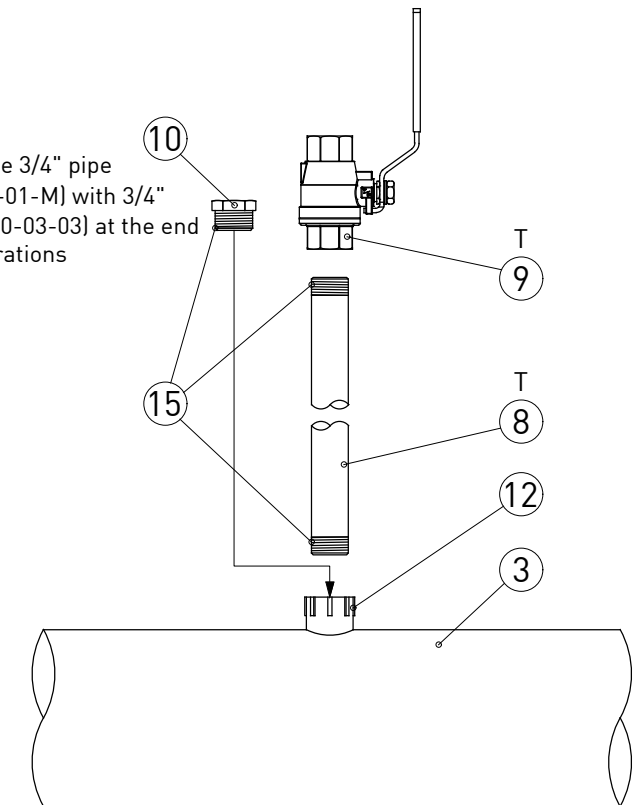
Replace 3/4" ball valve (00-03-02-M) with 3/4" female plug (00-03-04) at the end of operations



**PIPE INTERNAL CONFIGURATION**

Replace 3/4" ball valve (00-03-02-M) with 3/4" female plug (00-03-04) at the end of operations

Replace 3/4" pipe (00-03-01-M) with 3/4" plug (00-03-03) at the end of operations



**PIPE EXTERNAL CONFIGURATION**

BILL OF MATERIALS			
ITEM	PART #	DESCRIPTION	MATERIAL
1	XX-01-00*	Protection Cap	Nylon S-PA0401 - according to ASTM D5989
2	XX-03-00*	Anchor	Ductil Iron ASTM A536 GR80-55-06 + Galvanization according to ASTM A123
3	E-IU-XX-07-08*	Smooth Plastic Duct	High Density Polyethylene - according to ASTM D3350
4	00-01-03-M	NPT Pipe Nipple 1/2"	SCH40 steel
5	00-01-04-M	NPT Ball Valve 1/2"	SCH40 steel
6	00-01-05	NPT Plug 1/2"	High Density Polyethylene - according to ASTM D3350
7	00-01-06	NPT Female Plug 1/2"	SCH40 steel
8	00-03-01-M	NPT Pipe Nipple 3/4"	SCH40 steel
9	00-03-02-M	NPT Ball Valve 3/4"	SCH40 steel
10	00-03-03	NPT Plug 3/4"	High Density Polyethylene - according to ASTM D3350
11	00-03-04	NPT Female Plug 3/4"	SCH40 steel
12	00-07-04-EM	Vent Port 3/4" NPT PE	Polyethylene - according to ASTM D3350
13	00-07-06	NPT Nipple Coupler 3/4"	SCH40 steel
14	00-07-07	NPT Elbow 3/4"	SCH40 steel

\* depending from system dimension

**NOTE:**

- Vent assemblies can be used as inlet, outlet or drain; when elbows are present, the vent cannot be used for injection / inspection;
- Epoxy grout shall be used to fill recesses: make reference to FDOT standard plans index 462-003 for post-tensioning anchorage and tendon filling details
- Concrete cover must meet FDOT Structures Design Guidelines Section 1.4.2
- Components marked with "T" on the drawing are temporary

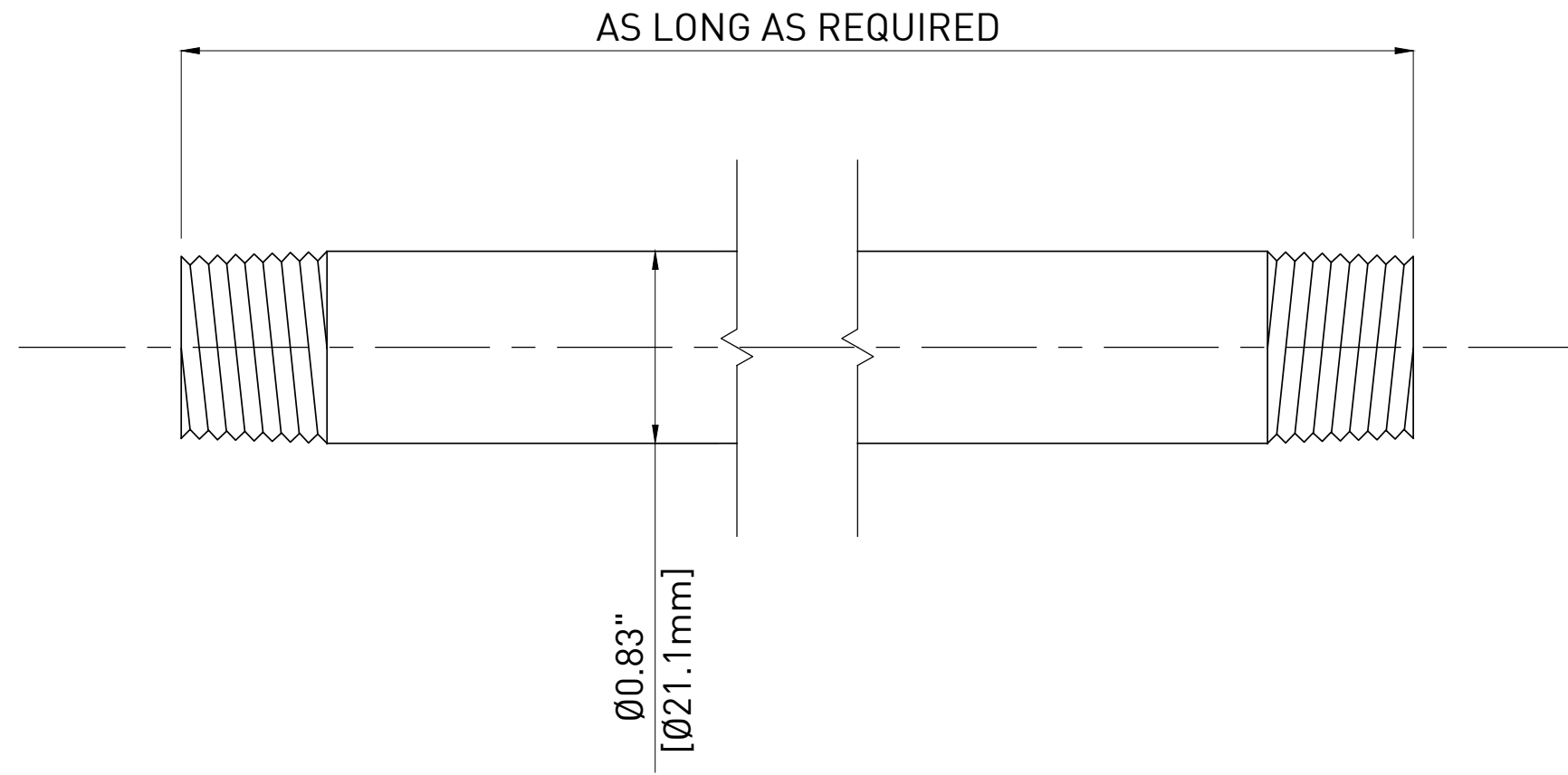
MISCELLANEOUS MATERIALS	
ITEM	DESCRIPTION
15	Commercially available thread seal tape

Rev.	Date	Description	Drawn	Checked
0	04/26/18	First issue	L.C.	T.C.

Material : -	Treatment : -
<b>INTERNAL UNBONDED / EXTERNAL VENT ASSEMBLIES</b>	
TENSA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S. TE 200 - BAY HARBOR ISLAND - 33154 FL	Drawn : L.CIVATI Checked : T.CICCONE
Date : 04/26/2018	Dimensions : <small>(INCH (mm)) mm FOR REFERENCE ONLY</small> Part # : 00-00-01 Code : -

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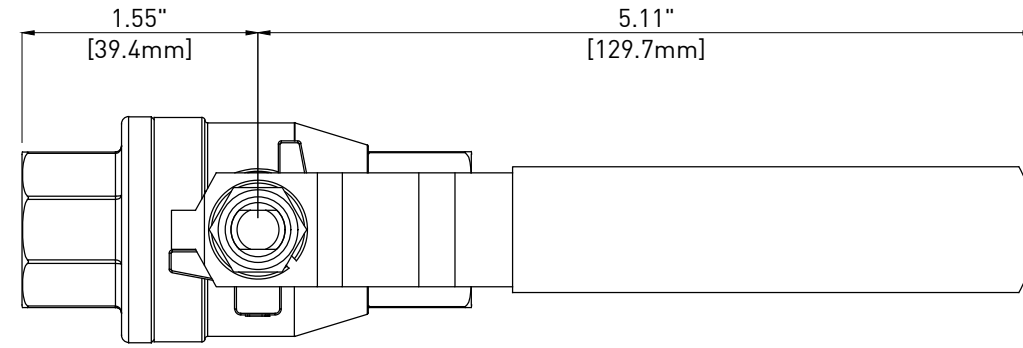


NOTE:

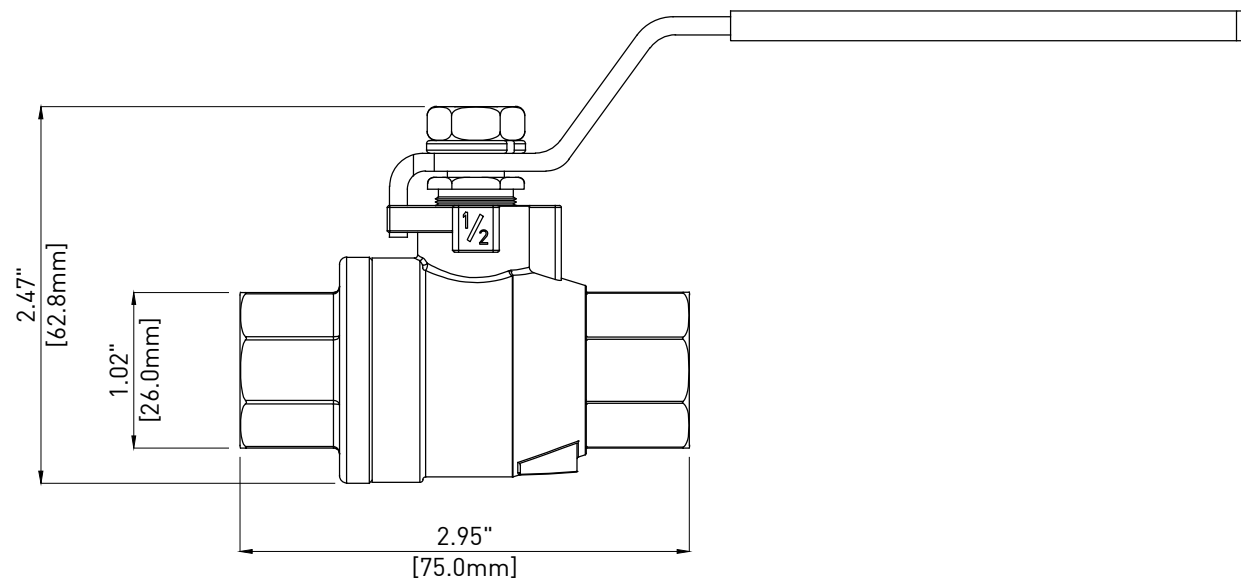
- This drawing is not intended for manufacturing purposes;
- Special order;
- 150 psi rated;
- Temporary item

Rev.	Date	Description	Drawn	Checked
0	07/18/16	First issue	L.C.	T.C.

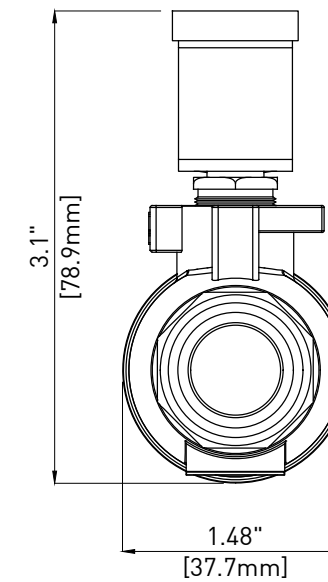
Material : SCHEDULE 40 STEEL		Treatment : -	
		Title : <b>1/2" NPT PIPE NIPPLE</b>	
		TENZA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	
Date : 07/18/2016	Dimensions : <sup>INCH [mm]</sup> mm FOR REFERENCE ONLY	Drawn : L.CIVATI	Checked : T.CICCONE
Date : 07/18/2016		Part # : 00-01-03-M	Code : -
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TOP VIEW




SIDE VIEW



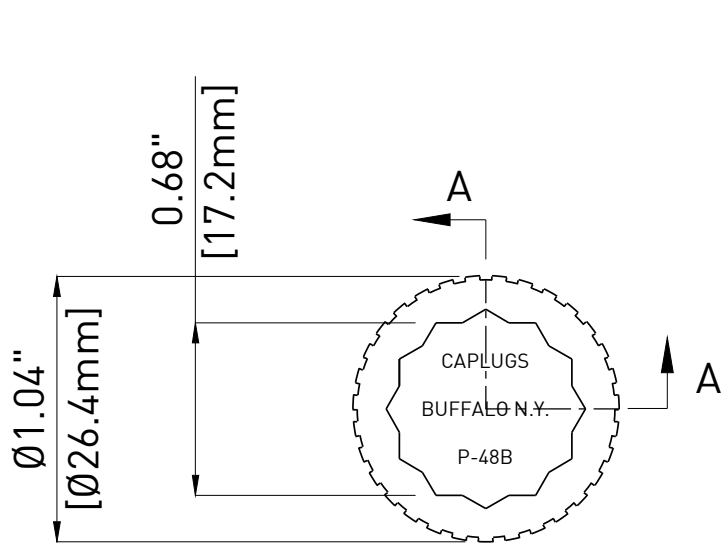
FRONT VIEW

NOTE:

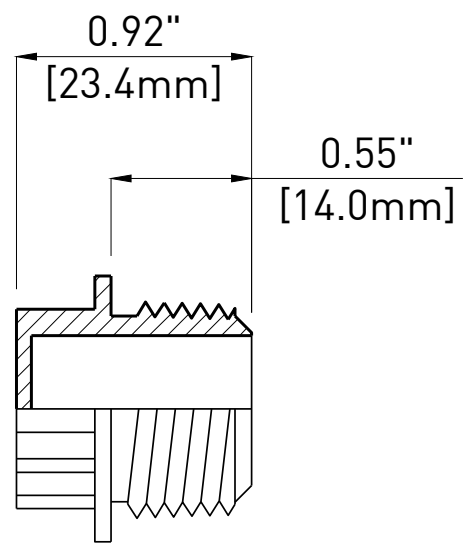
- This drawing is not intended for manufacturing purposes;
- All dimensions are measured;
- 150 psi rated;
- Temporary item

Material : SCHEDULE 40 STEEL		Treatment : -	
		Title : <b>1/2" NPT BALL VALVE</b> coupling with <b>1/2" NPT PIPE NIPPLE 00-01-03-M</b>	
		TENSA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	Drawn : L.CIVATI Checked : T.CICCONE
Date : 04/05/2018	Dimensions : <small>INCH [mm]</small> <small>mm FOR REFERENCE ONLY</small>	<b>Part # : 00-01-04-M</b>	Code : -
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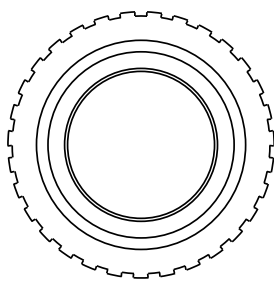
Rev.	Date	Description	Drawn	Checked
0	04/05/18	First issue	L.C.	T.C.



TOP VIEW




SECTION A-A

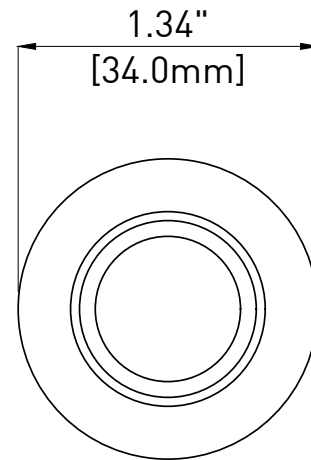


BOTTOM VIEW

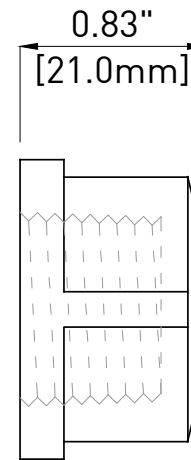
NOTE:

- This drawing is not intended for manufacturing purposes;
- All dimensions are measured;
- 150 psi rated

0	07/20/16	First issue	L.C.	T.C.
Rev.	Date	Description	Drawn	Checked
Material : High Density Polyethylene- according to ASTM D3350		Treatment : -		
		Title : <b>CAPPLUGS (Buffalo N.Y.) 1/2"</b> <b>NPT PLUG for PROTECTION</b> <b>CAP</b>		
		TENZA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL		Drawn : L.CIVATI
Date : 07/20/2016		Dimensions : <small>INCH [mm]</small> <small>mm FOR REFERENCE ONLY</small>	Part # : 00-01-05	Code : P-48B
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FRONT VIEW




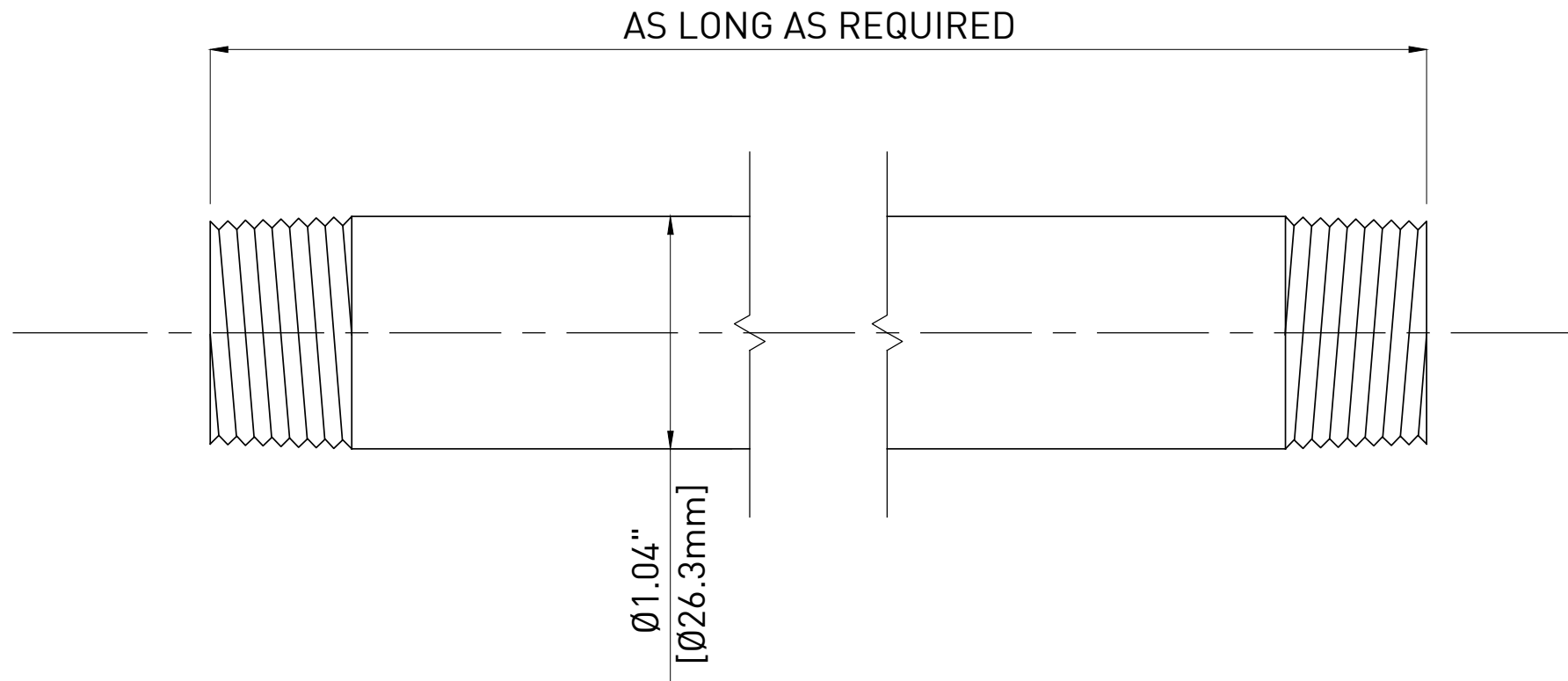
SIDE VIEW

NOTE:

- This drawing is not intended for manufacturing purposes;
- All dimensions are measured;
- 150 psi rated;

Rev.	Date	Description	Drawn	Checked
0	04/05/18	First issue	L.C.	T.C.


Material : SCHEDULE 40 STEEL		Treatment : -	
		Title : <b>1/2" NPT FEMALE PLUG</b> coupling with <b>1/2" NPT PIPE NIPPLE 00-01-03-M</b>	
		Tensa America LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	
Date : 04/05/2018	Dimensions : <small>INCH [mm] mm FOR REFERENCE ONLY</small>	Drawn : L.CIVATI	Checked : T.CICCONE
Date : 04/05/2018		Part # : 00-01-06	Code : -
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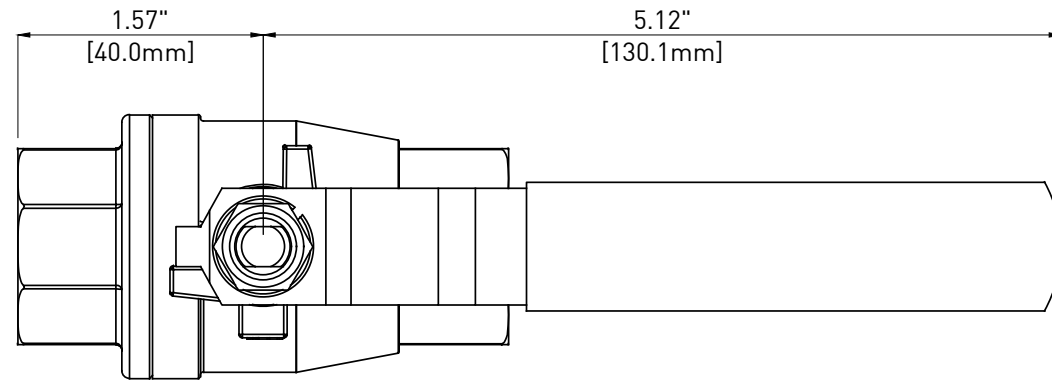


NOTE:

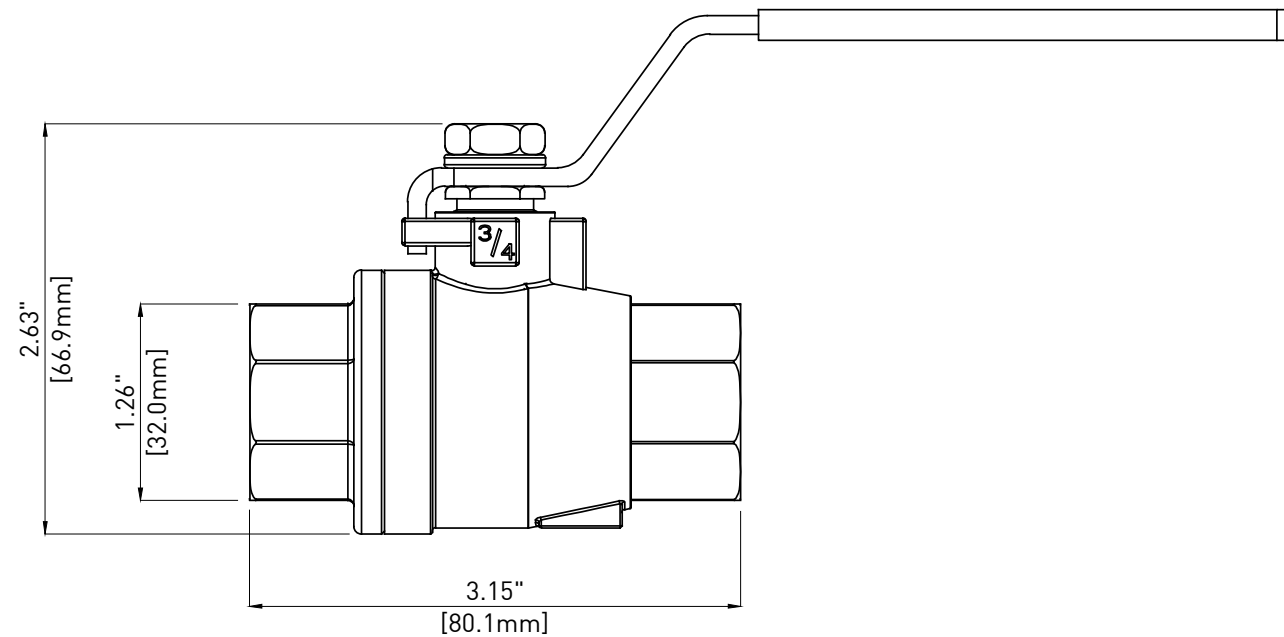
- This drawing is not intended for manufacturing purposes;
- Special order;
- 150 psi rated;
- Temporary item

Rev.	Date	Description	Drawn	Checked
0	07/18/16	First issue	L.C.	T.C.

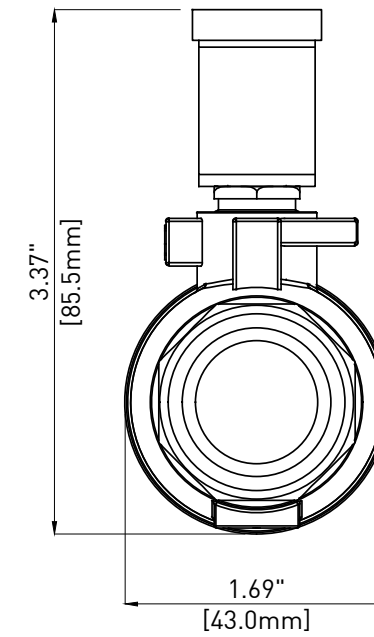
Material : SCHEDULE 40 STEEL		Treatment : -	
		Title : <b>3/4" NPT PIPE NIPPLE</b>	
		TENZA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	
Date : 07/18/2016	Dimensions : <sup>INCH [mm]</sup> <sub>mm</sub> FOR REFERENCE ONLY	Drawn : L.CIVATI	Checked : T.CICCONE
Date : 07/18/2016		Part # : 00-03-01-M	Code : -
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TOP VIEW



SIDE VIEW




FRONT VIEW

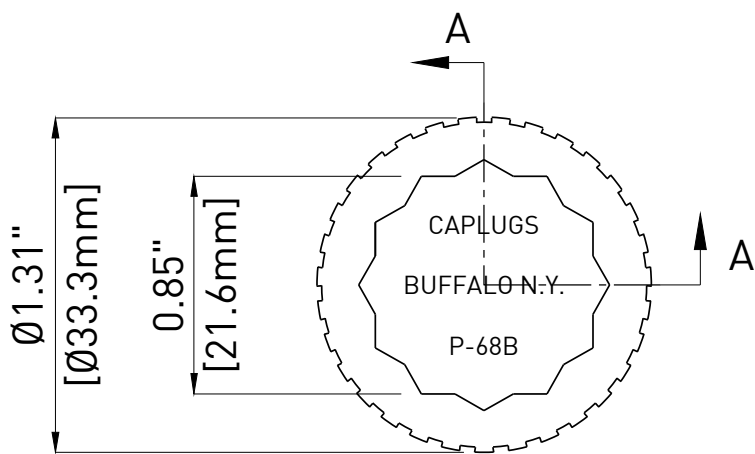
NOTE:

- This drawing is not intended for manufacturing purposes;
- All dimensions are measured;
- 150 psi rated;
- Temporary item

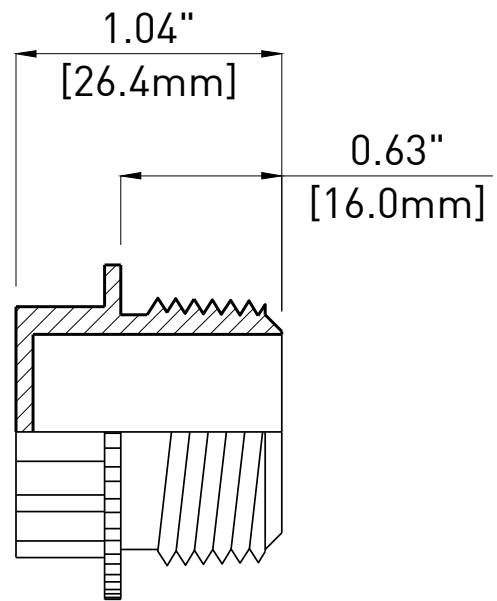
Rev.	Date	Description	Drawn	Checked
0	04/05/18	First issue	L.C.	T.C.

Material : SCHEDULE 40 STEEL		Treatment : -	
		Title : <b>3/4" NPT BALL VALVE</b> coupling with <b>3/4" NPT PIPE NIPPLE 00-03-01-M</b>	
		TENZA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	
Date : 04/05/2018	Dimensions : INCH [mm] mm FOR REFERENCE ONLY	Drawn : L.CIVATI	Checked : T.CICCONE
Date : 04/05/2018		Part # : 00-03-02-M	Code : -
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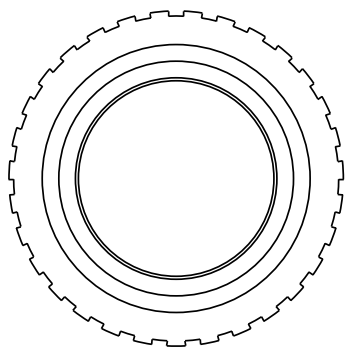




TOP VIEW




SECTION A-A

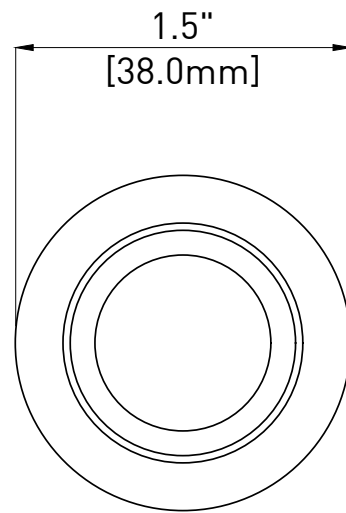


BOTTOM VIEW

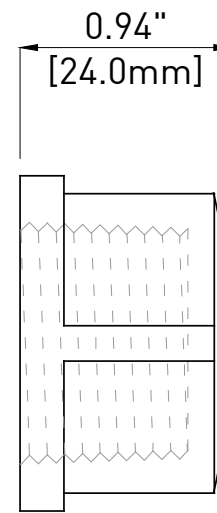
NOTE:

- This drawing is not intended for manufacturing purposes;
- All dimensions are measured;
- 150 psi rated

0	07/20/16	First issue	L.C.	T.C.
Rev.	Date	Description	Drawn	Checked
Material : High Density Polyethylene- according to ASTM D3350			Treatment : -	
		Title : <b>CAPLUGS (Buffalo N.Y.) 3/4"</b> <b>NPT PLUG for ANCHOR</b>		
TENSA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL		Drawn : L.CIVATI	Checked : T.CICCONE	
Date : 07/20/2016	Dimensions : <sup>INCH [mm]</sup> mm FOR REFERENCE ONLY	Part # : 00-03-03	Code : P-68B	
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FRONT VIEW




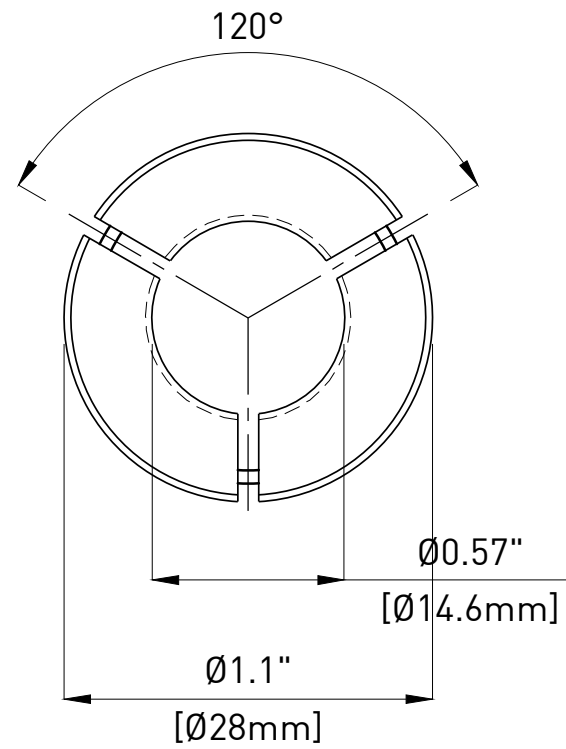
SIDE VIEW

NOTE:

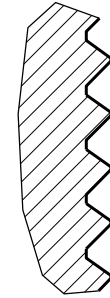
- This drawing is not intended for manufacturing purposes;
- All dimensions are measured;
- 150 psi rated;

Rev.	Date	Description	Drawn	Checked
0	04/05/18	First issue	L.C.	T.C.

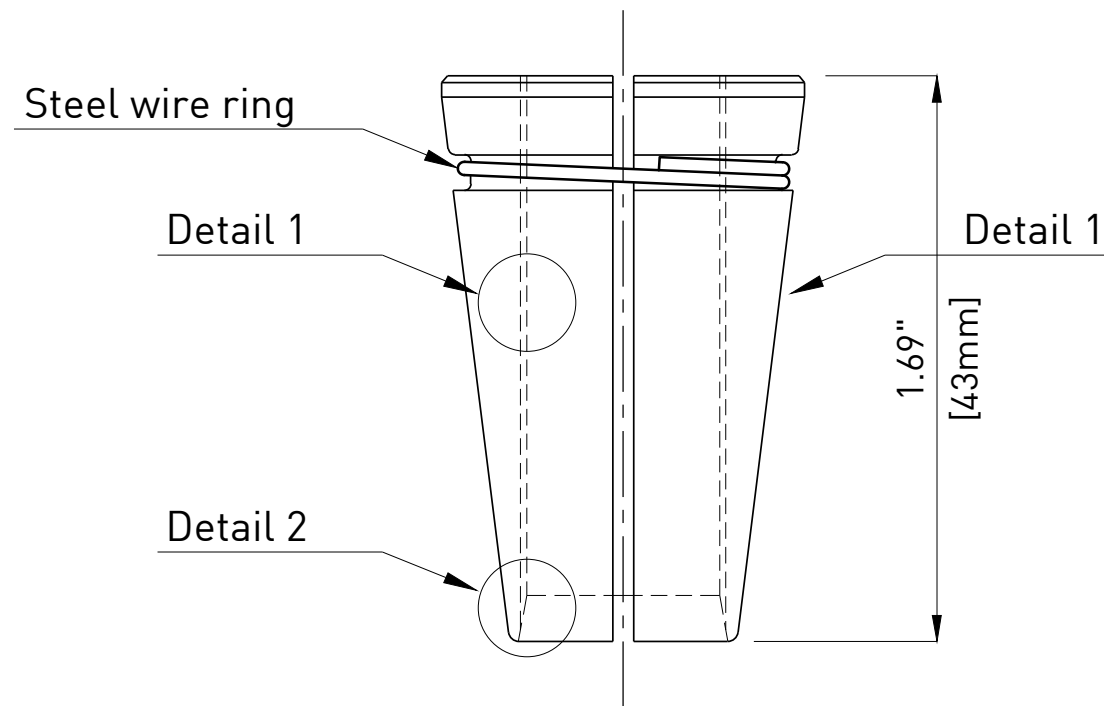
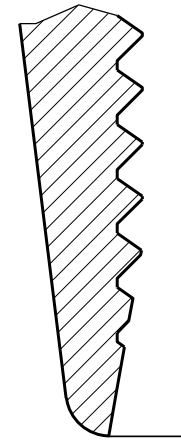
Material : SCHEDULE 40 STEEL		Treatment : -	
		Title : <b>3/4" NPT FEMALE PLUG</b> coupling with <b>3/4" NPT PIPE NIPPLE 00-03-01-M</b>	
		TENZA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	
Date : 04/05/2018	Dimensions : <small>INCH [mm] mm FOR REFERENCE ONLY</small>	Drawn : L.CIVATI	Checked : T.CICCONE
Date : 04/05/2018		Part # : 00-03-04	Code : -
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DETAIL 1



DETAIL 2



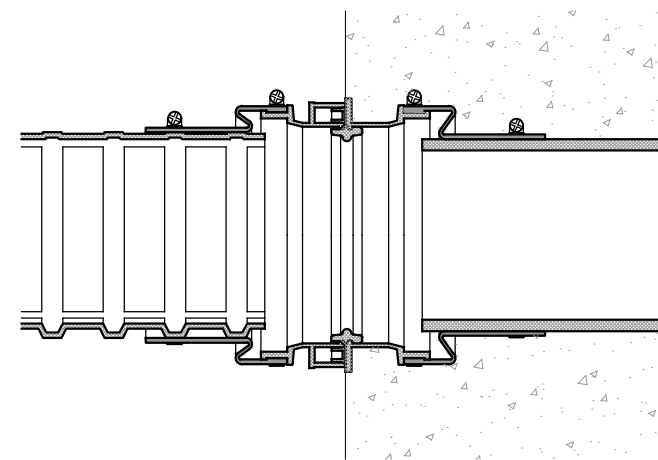
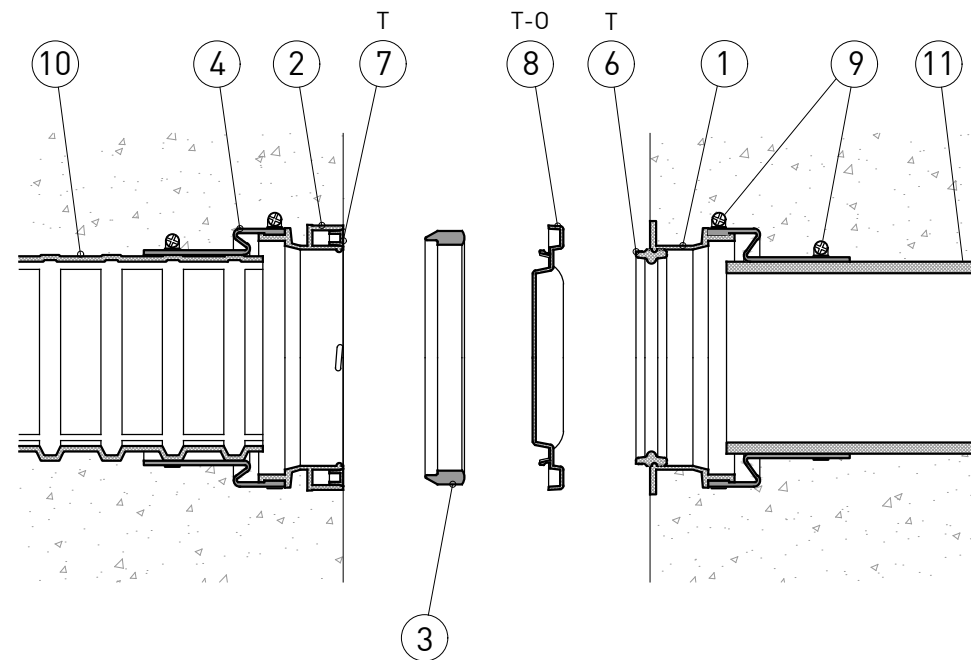
NOTE:

- NO stamped marking: traceability given on delivering boxes

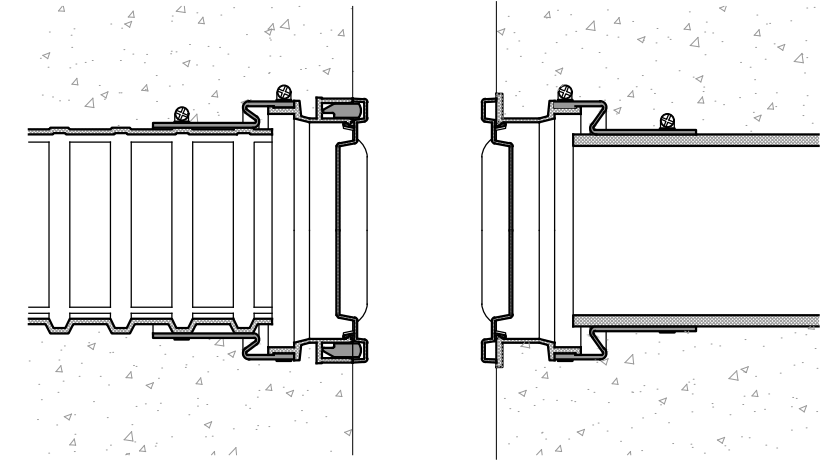
Material : Steel AISI 12L14 - according to ASTM A108		Treatment : Carburizing +Tempering + Stress Relieving	
		Title : <b>3-PARTS WEDGE</b>	
		TENZA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	
Date : 07/21/2016	Dimensions : <small>INCH [mm] mm FOR REFERENCE ONLY</small>	Drawn : F.MORAGLIA	Checked : T.CICCONE
Date : 07/21/2016		Part # : 00-04-00	Code : -

Rev.	Date	Description	Drawn	Checked
0	07/21/16	First issue	F.M.	T.C.

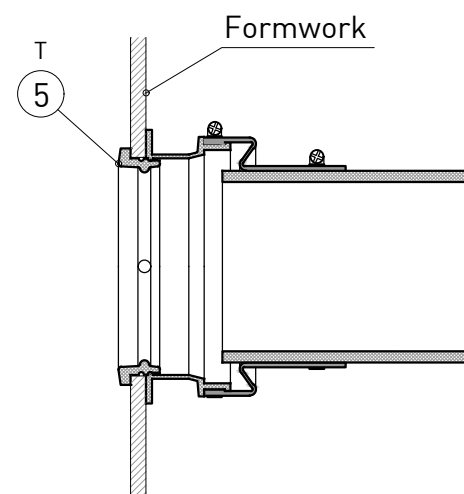
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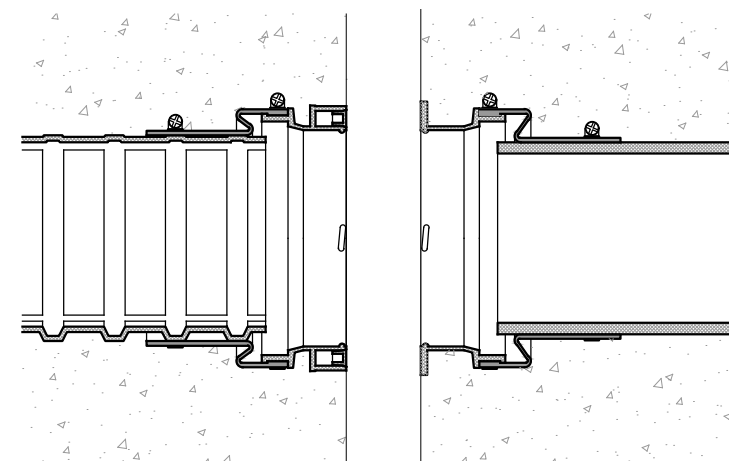
**PHASE B**  
match-cast coupler connection



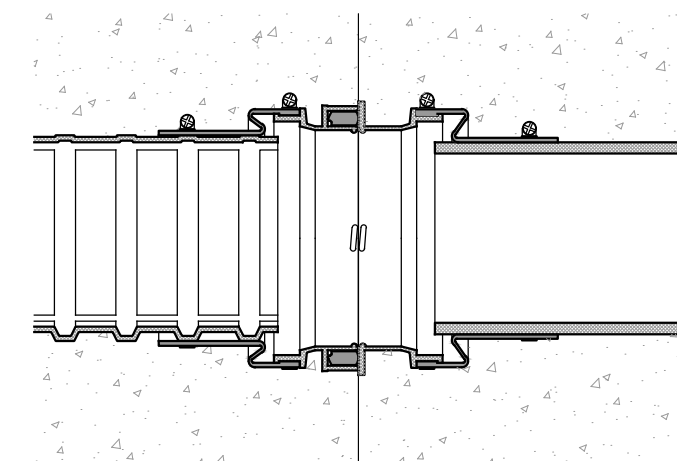
**PHASE D**  
gasket placing and protection



**PHASE A**  
bulkhead coupler connection



**PHASE C**  
segments detachment



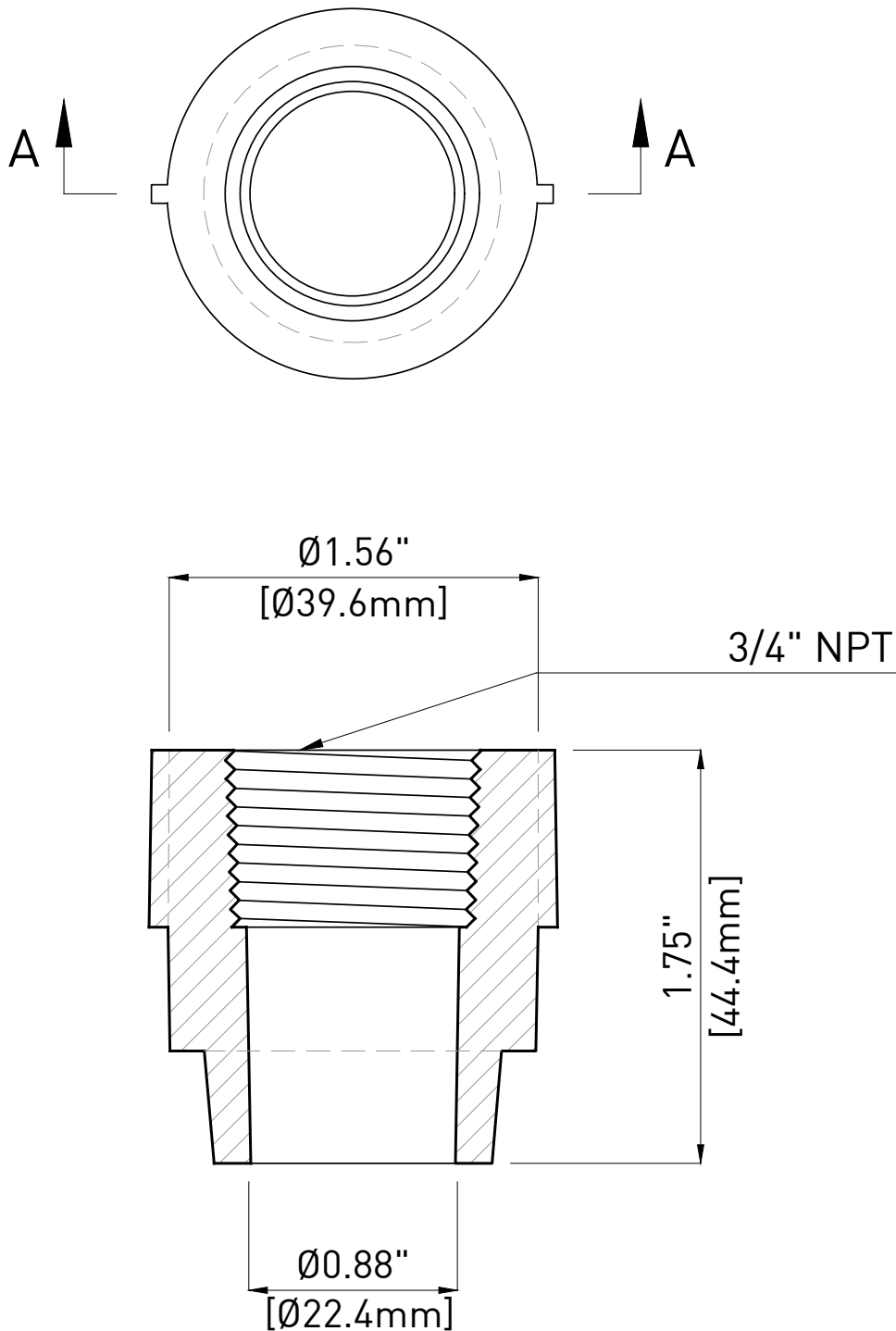
**PHASE E**  
segments connection

BILL OF MATERIALS			
ITEM	PART #	DESCRIPTION	MATERIAL
1	XX-07-03-01	Bulkhead Coupler	Polypropylene - according to ASTM D4101
2	XX-07-03-02	Match-Cast Coupler	Polypropylene - according to ASTM D4101
3	XX-07-03-03	Sealing Gasket	TPR Blend - according to FDoT Tab.2.2.1.7-1 Sec.960
4	XX-07-03-04	Boot	TPR Blend - according to FDoT Tab.2.2.1.7-1 Sec.960
5	XX-07-03-05	Bulkhead load plug	Nylon
6	XX-07-03-06	Match-Cast Load Plug	Nylon
7	XX-07-03-07	Gasket Blockout	Polypropylene - according to ASTM D4101
8	XX-07-03-08	Storage Cap	Polypropylene - according to ASTM D4101
9	00-10-00	Band Clamp	Stainless Steel GR316 - according to ASTM A240
10	I-XX-07-00	Corrugated Duct	Polypropylene - according to ASTM D4101
11	E-IU-XX-07-08	Smooth Plastic Duct	High Density Polyethylene - according to ASTM D3350

**NOTE:**

- Reference to manufacturer's installation manual for the detailed installation instructions;
- The representation of both smooth and corrugated duct in the same coupler is purely representative;
- Segmental duct coupler meets FDoT requirements (Par. 2.2.1.6 and 3.2.1 Section 960)
- Components marked with "T" on the drawing are temporary, components marked with "O" are optional
- In the beside table "XX" stands for the system dimension

0	03/20/19	First issue	L.C.	T.C.
Rev.	Date	Description	Drawn	Checked
Material : See proper drawing			Treatment : -	
		<b>Title :</b> <b>GTI SEGMENTAL DUCT COUPLER</b> <b>for corrugated duct and</b> <b>smooth pipe</b>		
<small>TENSA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S. TE 200 - BAY HARBOR ISLAND - 33154 FL</small>		Drawn : L.CIVATI	Checked : T.CICCONE	
Date : 03/20/2019	Dimensions : <small>INCH (mm) mm FOR REFERENCE ONLY</small>	Part # : XX-07-03	Code : -	
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**SECTION A-A**

**INSTALLATION**

**Preparing the Hole**

1. Mark the smooth duct with the location of the Grout Port.
2. Drill a 7/8" (22mm) hole in the duct.
3. Clean hole and Grout Port.

**Preparing the Socket Welding Device**

4. Confirm that Socket Welding Device is cool and unplugged.
5. Mount correct adapter on Socket Welding Device.
6. Place Socket Welding Device in the cradle.
7. Connect the Socket Welding Device to the power source.
8. Allow to Socket Welding Device to reach its working temperature.

**The Welding Process**


9. Simultaneously, insert male adapter of Socket Welding Device into drilled hole and place Grout Port into female adapter.
10. Apply light pressure for 20 – 25 seconds by pushing the Grout Port with the palm of hand.
11. Simultaneously, remove Socket Welding Device from drilled hole and Grout Port from female adapter.
12. Insert Grout Port into hole until the shoulder is reached. This operation should be carried out as quickly and carefully as possible, within 5 seconds.
13. Firmly hold the pieces together for a minimum of 10 seconds. Ensure that the region of the weld is not subjected to any force during this time.

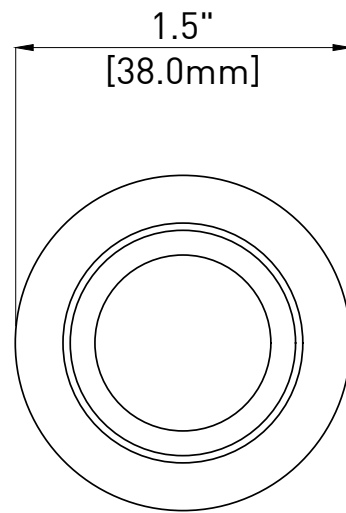
**Cooling**

14. Allow the duct and Grout Port to cool for a minimum of 4 minutes. After the cooling time has finished, the Grout Port is connected.

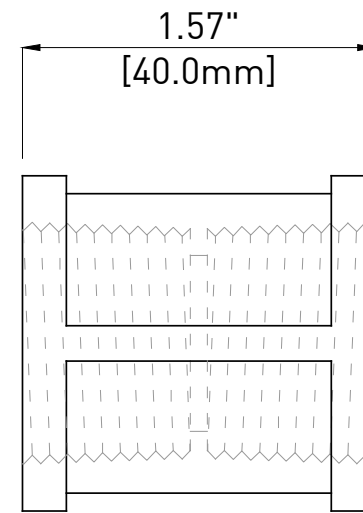
**NOTE:**

- This drawing is not intended for manufacturing purposes;
- All dimensions are measured;
- 150 psi rated

0	04/05/18	First issue	L.C.	T.C.
Rev.	Date	Description	Drawn	Checked
Material : Polyethylene - according to ASTM D3350			Treatment : -	
		<b>Title :</b> <b>GTI 3/4" PE INLET/OUTLET PORT  for PT SYSTEM</b>		
TENZA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL		Drawn : L.CIVATI	Checked : T.CICCONE	
Date : 04/05/2018	Dimensions : <small>INCH [mm]</small> <small>mm FOR REFERENCE ONLY</small>	<b>Part # : 00-07-04-EM</b>	Code : 220065	
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FRONT VIEW




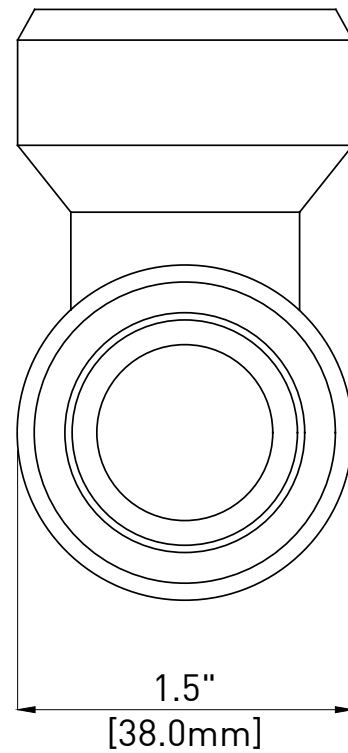
SIDE VIEW

NOTE:

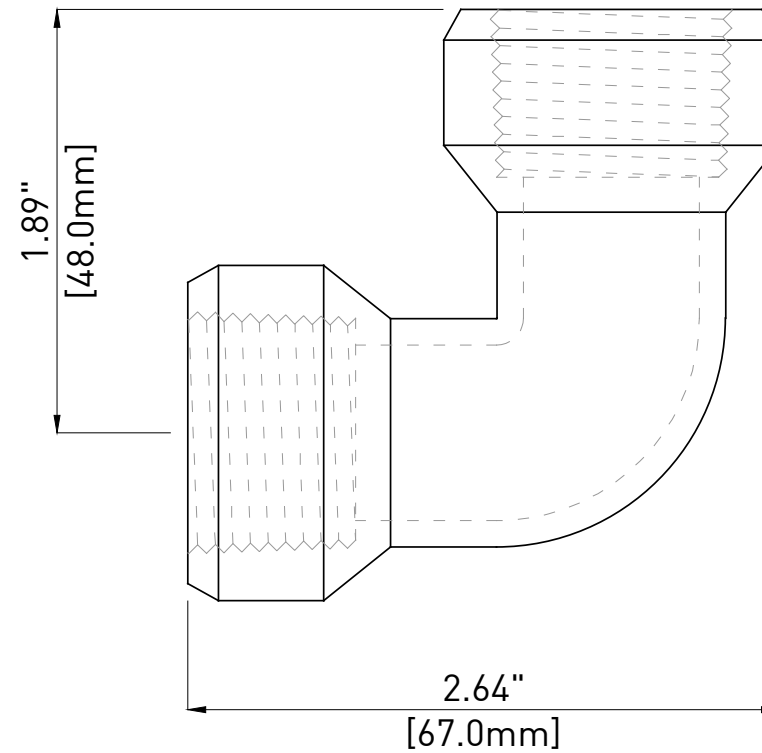
- This drawing is not intended for manufacturing purposes;
- All dimensions are measured;
- 150 psi rated;

Rev.	Date	Description	Drawn	Checked
0	04/05/18	First issue	L.C.	T.C.

Material : SCHEDULE 40 STEEL		Treatment : -	
		Title : <b>3/4" NPT NIPPLE COUPLER</b> coupling with <b>3/4" NPT PIPE NIPPLES 00-03-01-M</b>	
		TENZA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	
Date : 04/05/2018	Dimensions : <small>INCH [mm] mm FOR REFERENCE ONLY</small>	Drawn : L.CIVATI	Checked : T.CICCONE
Date : 04/05/2018		Part # : 00-07-06	Code : -
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FRONT VIEW




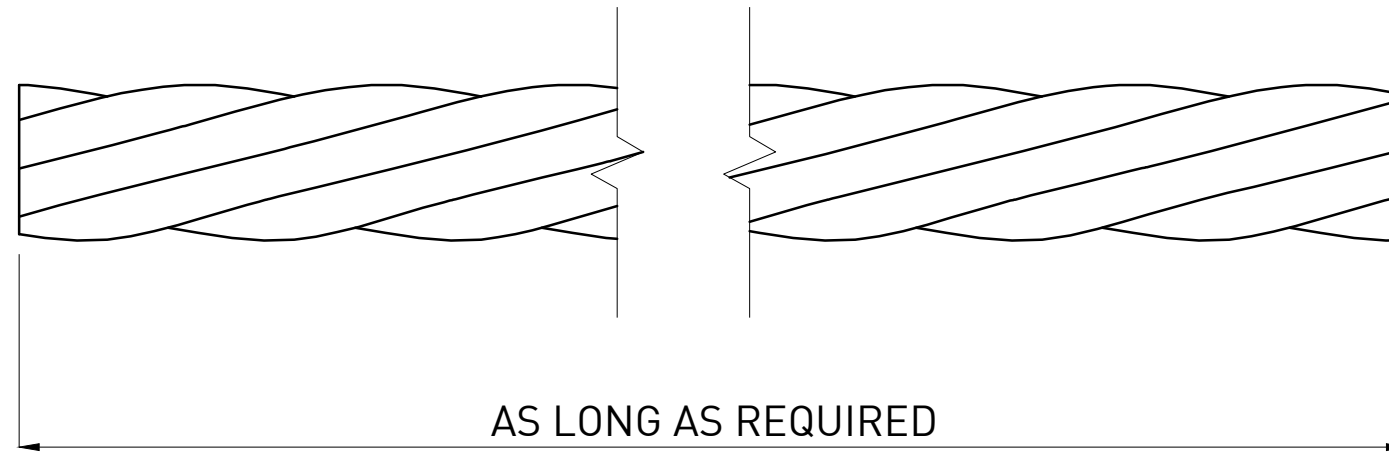
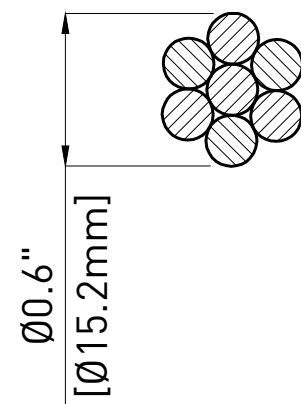
SIDE VIEW

NOTE:


- This drawing is not intended for manufacturing purposes;
- All dimensions are measured;
- 150 psi rated;

Rev.	Date	Description	Drawn	Checked
0	04/05/18	First issue	L.C.	T.C.

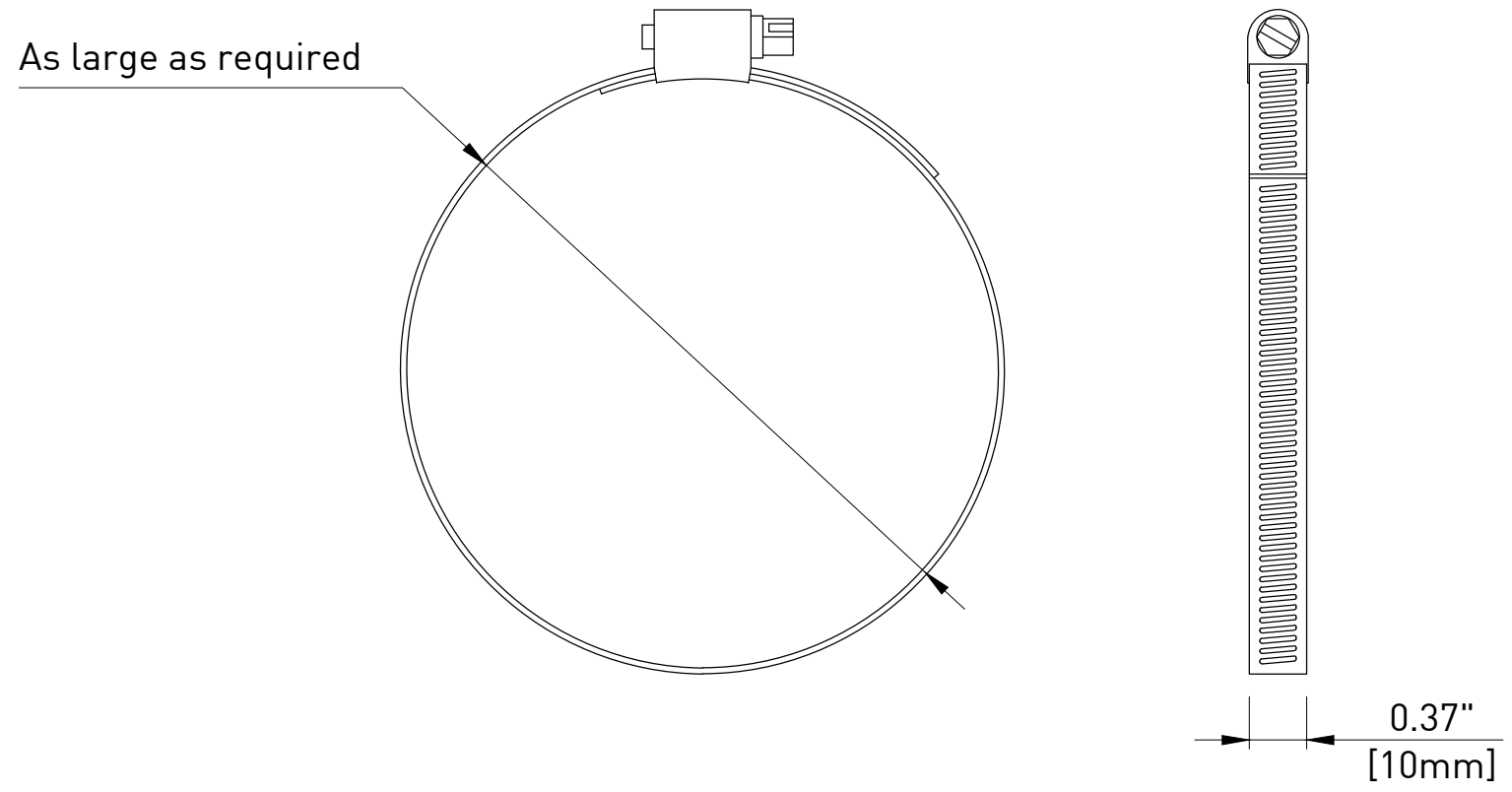
Material : SCHEDULE 40 STEEL		Treatment : -	
 <b>TENSA AMERICA</b> GRUPPO DE ECCHER		Title : <b>3/4" NPT 90° ELBOW</b> coupling with <b>3/4" NPT PIPE NIPPLES 00-03-01-M</b>	
		Tensa America LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	Drawn : L.CIVATI
Date : 04/05/2018	Dimensions : <small>INCH [mm]</small> <small>mm FOR REFERENCE ONLY</small>	Part # : 00-07-07	Code : -
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Rev.	Date	Description	Drawn	Checked
0	07/21/16	First issue	L.C.	T.C.

Material : GR270 - according to ASTM A416		Treatment : -	
		Title : <b>7 WIRES STEEL STRAND 0.6"</b>	
		Drawn : L.CIVATI	Checked : T.CICCONE
Tensa America LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL		Date : 07/21/2016	Part # : 00-08-00
Date : 07/21/2016		Dimensions : <small>INCH [mm] mm FOR REFERENCE ONLY</small>	Code : -
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NOTE:

- All dimensions are measured;
- This drawing is not intended for manufacturing purposes.

0	08/23/19	First issue	L.C.	T.C.
Rev.	Date	Description	Drawn	Checked

Material : Stainless Steel GR316 - according to ASTM A240		Treatment : -	
		Title : <b>BAND CLAMP for segmental duct coupler</b>	
		TENZA AMERICA LLC - www.tensaamerica.com - PHONE: +1 305-866-9917 1111 KANE CONCOURSE, S.TE 200 - BAY HARBOR ISLAND - 33154 FL	
Date : 08/23/2019	Dimensions : <small>INCH [mm] mm FOR REFERENCE ONLY</small>	Drawn : L. CIVATI	Checked : T. CICCONE
		Part # : 00-10-00	Code : -
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