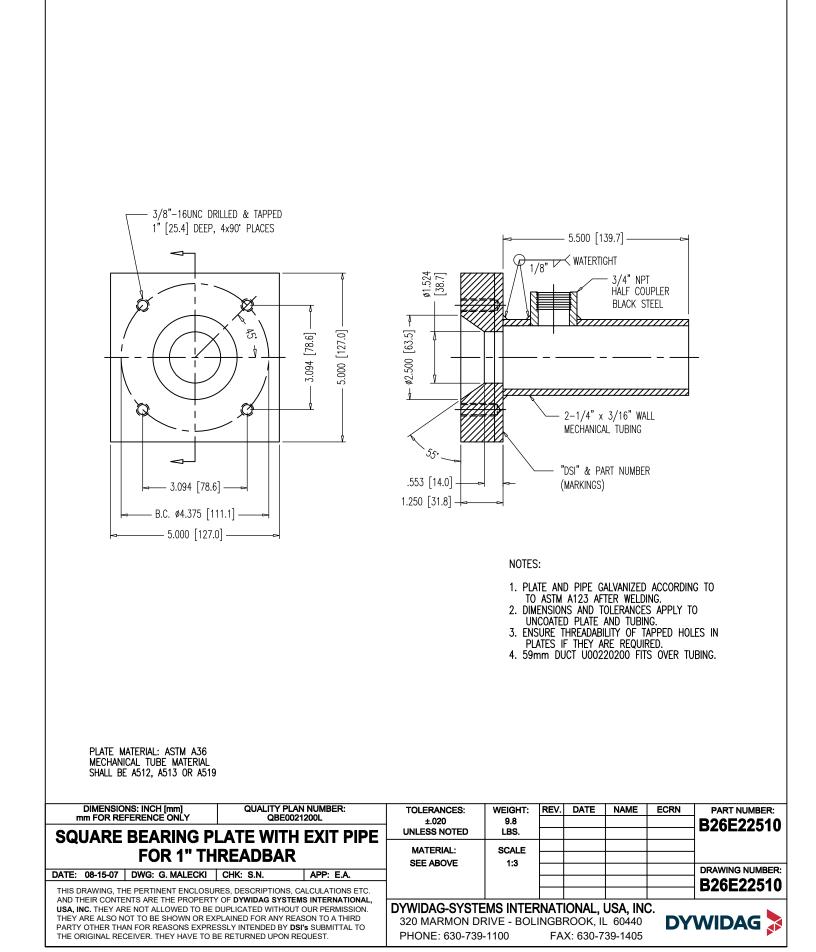


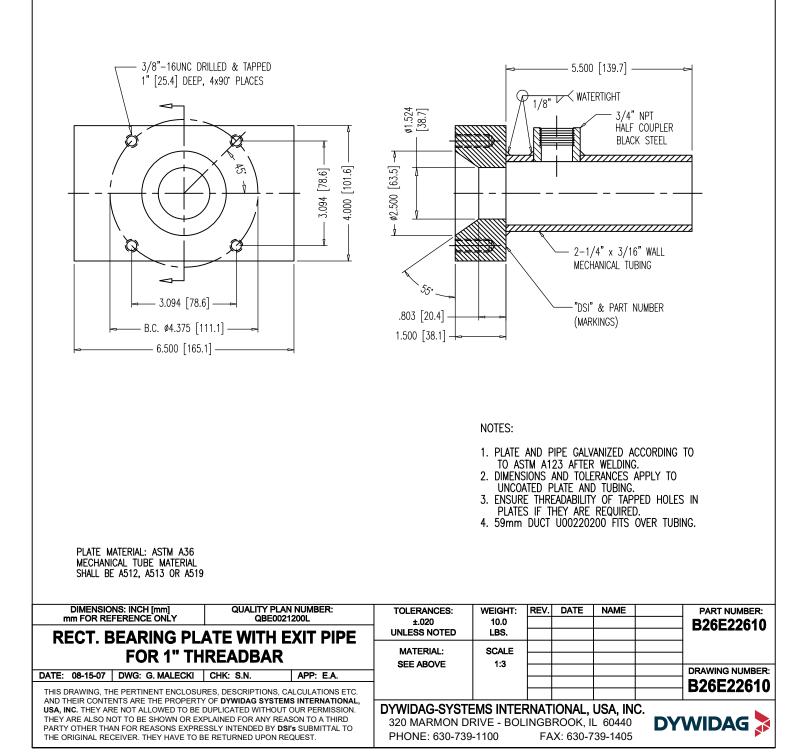
320 MARMON DRIVE - BOLINGBROOK, IL FAX: 630-739-1405

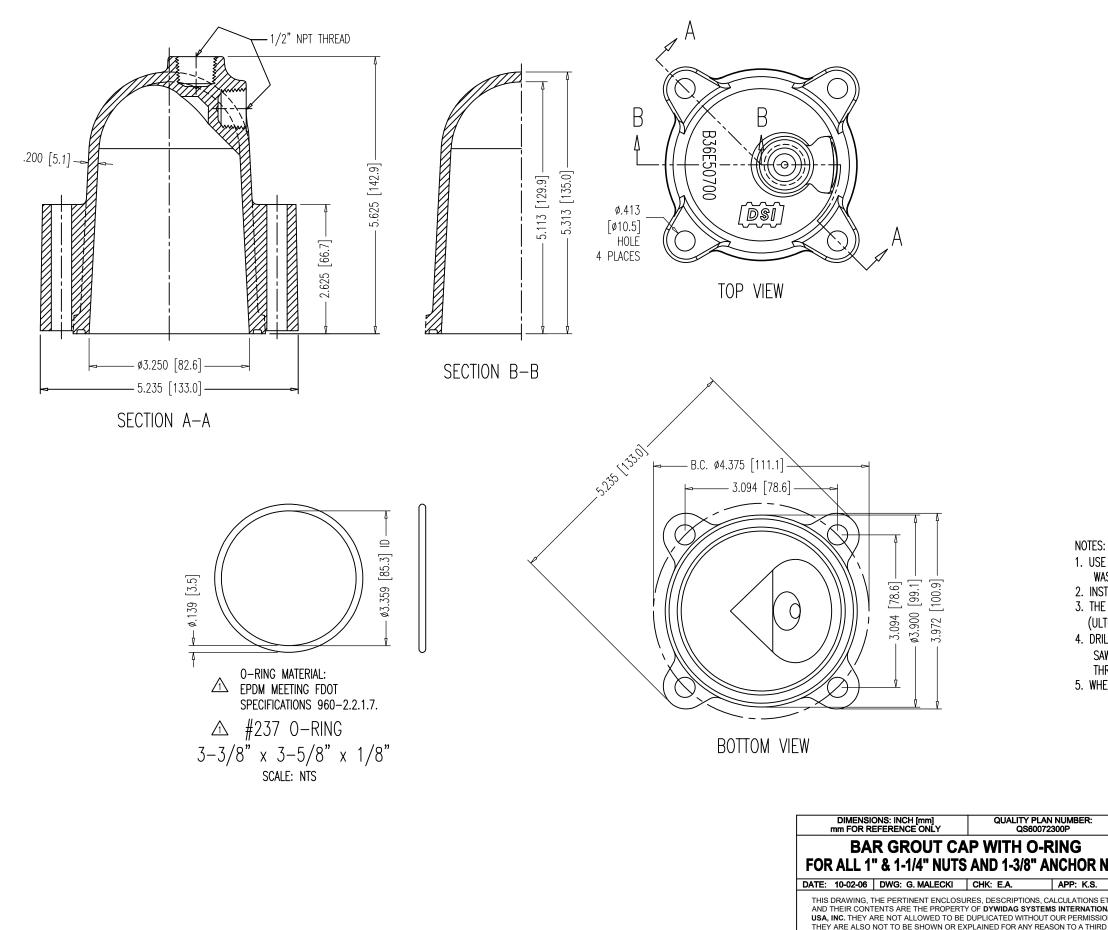
RIGHT HAND THREAD

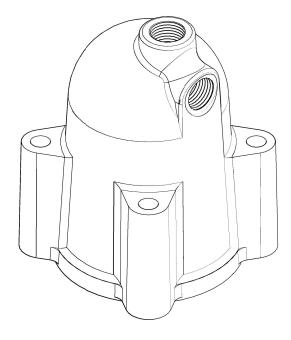


	PART NUMBERS	(SPECIF	ICATIO	NS	
FOR BARE BAR:	B26E CUT	ASTM	A722	TYPE		
PHYSICAL PROPE	RTIES					
EFFECTIVE AREA:	0.85 SQ.IN.					
ULTIMATE STRENGTH:	150 KSI					
ULTIMATE LOAD:	127.5 KIPS					
YIELD LOAD:	102.8 KIPS					
WEIGHT:	3.01 LBS./FT.					
MAX. BAR Ø INCL. RIBS:	1.20 IN.					
AVERAGE CORE Ø:	1.02 IN.					
PITCH:	0.510 IN.					
DIMENSIONS: INCH [mm] QUALITY PLAN NU mm FOR REFERENCE ONLY	JMBER:	-	REV. DATE	NAME	ECRN	PART NUMBER: B26E CUT
1"Ø THREADBAR GRADE 150	KSI MATERIAL: SEE ABOVE	SCALE - NTS -				
THIS DRAWING, THE PERTINENT ENCLOSURES, DESCRIPTIONS, CALCULA						DRAWING NUMBER B26E CUT
AND THEIR CONTENTS ARE THE PROPERTY OF DYWIDAG SYSTEMS INTER USA, INC. THEY ARE NOT ALLOWED TO BE DUPLICATED WITHOUT OUR PE THEY ARE ALSO NOT TO BE SHOWN OR EXPLAINED FOR ANY REASON TO PARTY OTHER THAN FOR REASONS EXPRESSLY INTENDED BY DSI'S SUBM THE ORIGINAL RECEIVER. THEY HAVE TO BE RETURNED UPON REQUEST.		DRIVE - BOLIN		IL 60440	C. DY	WIDAG 🍃









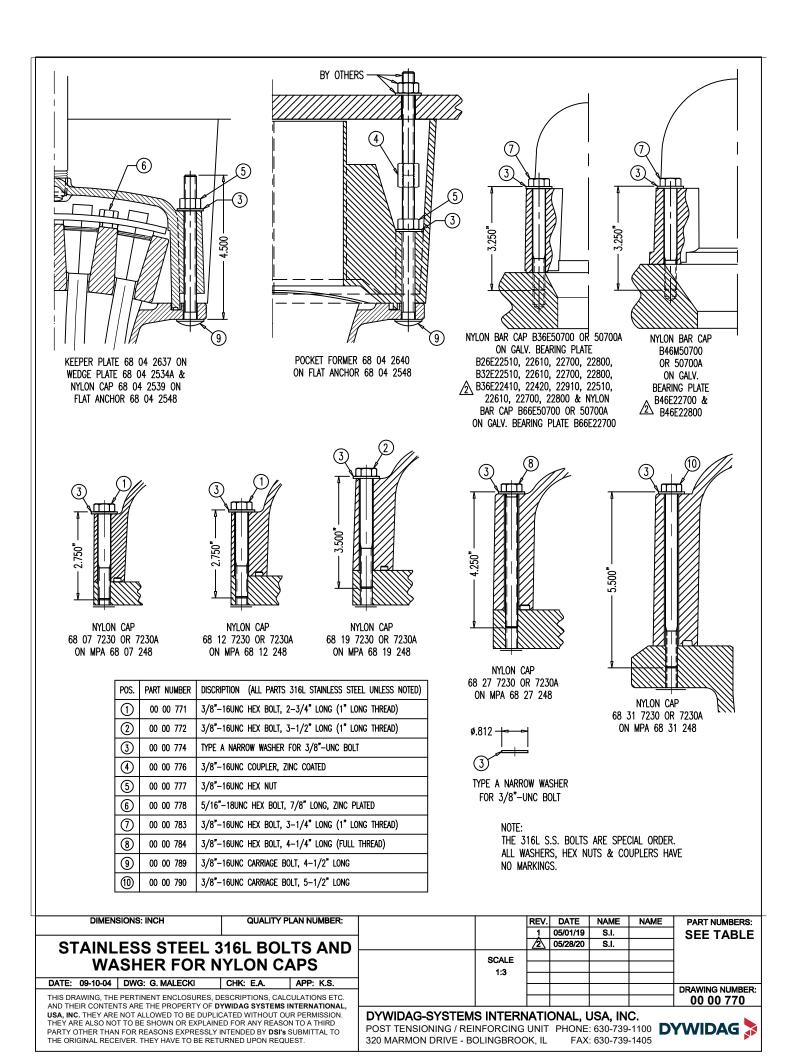
1. USE 3/8"-16UNC 316L S.S. HEX BOLTS, 3-1/4" LONG 00 00 783 W/SMALL DIA. WASHER 00 00 774.

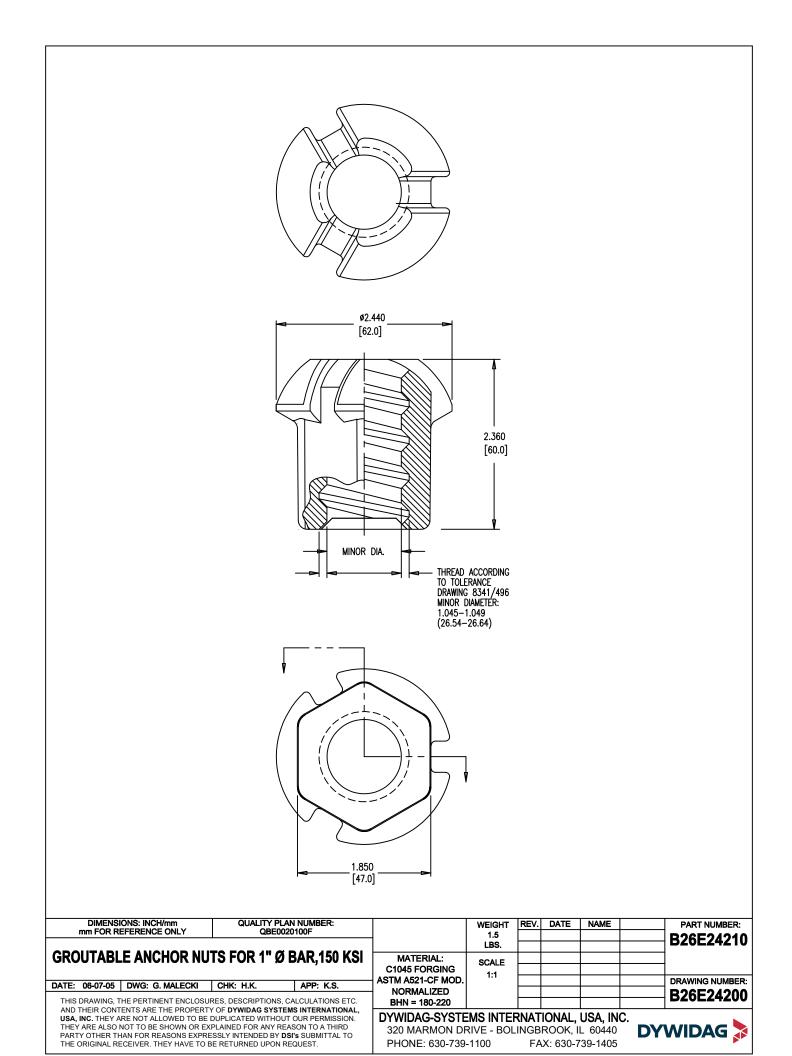
2. INSTALL O-RING IN GROOVE USING DROPS OF LIQUID ADHESIVE BEFORE SHIPPING. 3. THE NYLON CONFORMS TO ASTM D5989, WITH CELL CLASSIFICATION S-PA0401 (ULTIMATE STRENGTH 10,000 PSI MIN., WITH UV STABILIZER ADDED).

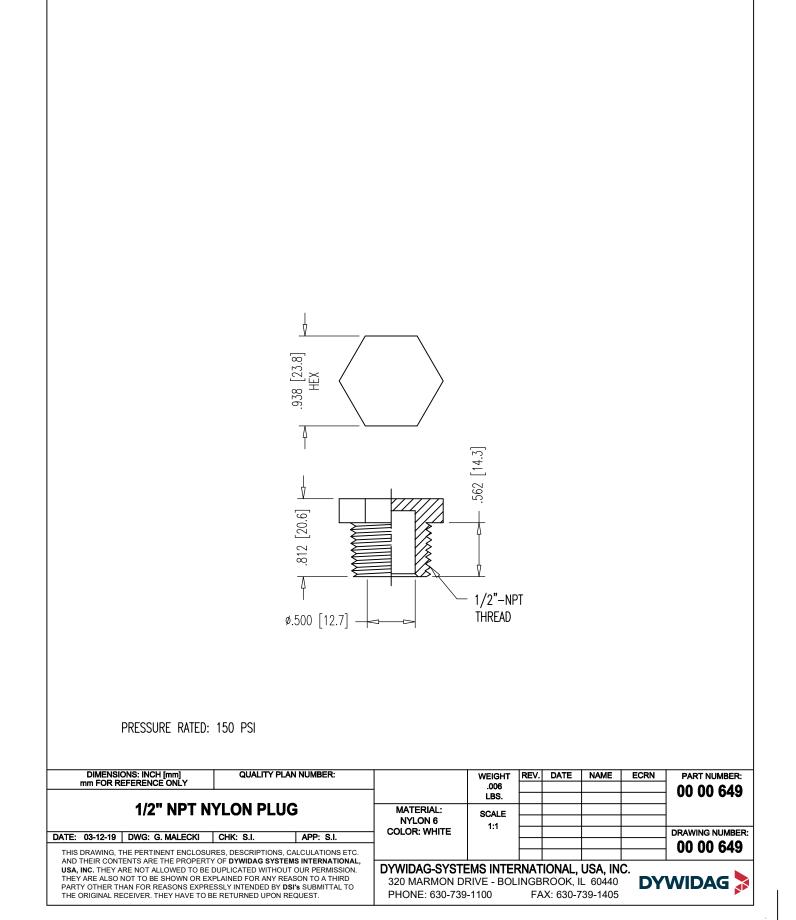
4. DRILL 1/2" [12.7] HOLE IN PORT BEING USED-CAUTION-RECOMMEND USING HOLE SAW BIT OR SPADE BIT (BY OTHERS), BE CAREFULL TO PREVENT DAMAGE TO THREADS OR CAP.

5. WHEN PRESSURIZING GROUT CAPS, DO NOT STAND BEHIND CAPS!

	DNS: INCH [mm]	QUALITY PLAN		TOLERANCES:	WEIGHT	REV.	DATE	NAME		PART NUMBER:
	FERENCE ONLY	QS60072	300P	SEE TOLERANCE	0.817	/1\	10/04/18	S.I.		DACEEATAA
BA	R GROUT CA	P WITH O-F	RING	NOTE	LBS.			0		B36E50700
			-	MATERIAL:	00415					
FOR ALL 1	' & 1-1/4" NUTS	AND 1-3/8" A	NCHOR NUT	NYLON 6	SCALE 1:2					
				20% GLASS						DRAWING NUMBER:
DATE: 10-02-06	DWG: G. MALECKI	CHK: E.A.	APP: K.S.	FIBER FILLED	UNLESS					
					NOTED					B36E50700
	HE PERTINENT ENCLOSU			COLOR: BLACK						
	ENTS ARE THE PROPERTY			DVANDAC OVOTE					`	
	RE NOT ALLOWED TO BE			DYWIDAG-SYSTE					J.	
	NOT TO BE SHOWN OR EX			320 MARMON DF	RIVE - BOL	INGB	ROOK, II	60440	- DV	WIDAG 岁 🛛
	AN FOR REASONS EXPRE						,			
THE ORIGINAL RE	CEIVER. THEY HAVE TO E	BE RETURNED UPON RE	QUEST.	PHONE: 630-739-	-1100	FA	X: 630-7	39-1405		





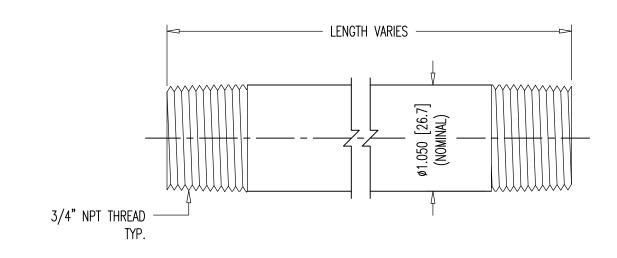


1/2"	 NPT THREAD TYP.			Ø.840 [21.3]					
PRE	SSURE RATED:	150 PSI							
DIMENSIONS: I mm FOR REFERE	NCH [mm]	QUALITY PLA				REV.	DATE	NAME	PART NUMBER:
		00000	JUZUF	4					00 00 678
1/	2" NPT PI	PE NIPPLE	S	MATERIAL: SCH 40	SCALE 1:1				
DATE: 01-29-19 DW0	3: G. MALECKI	CHK: S.I.	APP: S.I.	BLACK WELDED					DRAWING NUMBER:
THIS DRAWING, THE PE AND THEIR CONTENTS									00 00 678
USA, INC. THEY ARE NO THEY ARE ALSO NOT T PARTY OTHER THAN FO THE ORIGINAL RECEIVE	T ALLOWED TO BE D BE SHOWN OR EX DR REASONS EXPRE	DUPLICATED WITHOUT (PLAINED FOR ANY REA SSLY INTENDED BY DS	OUR PERMISSION. ASON TO A THIRD Is SUBMITTAL TO	DYWIDAG-SYSTI 320 MARMON D PHONE: 630-739	RIVE - BO	LINGE	BROOK,		DYWIDAG ≽

– LENGTH VARIES -

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PRESSURE RATED: 1	50 PSI								
	QUALITY PLAN				REV.	DATE	NAME	ECRN	PART NUMBER:
mm FOR REFERENCE ONLY	Q000000	020P	4						00 00 878
		•	MATERIAL:						
3/4 NPI F	PIPE NIPPLES	2	SCH 40	SCALE					-
			BLACK WELDED	1:1					DRAWING NUMBER:
DATE: 01-29-19 DWG: G. MALECKI	CHK: S.I.	APP: S.I.	STEEL						
THIS DRAWING, THE PERTINENT ENCLOS									00 00 878
AND THEIR CONTENTS ARE THE PROPER USA, INC. THEY ARE NOT ALLOWED TO E THEY ARE ALSO NOT TO BE SHOWN OR PARTY OTHER THAN FOR REASONS EXP THE ORIGINAL RECEIVER. THEY HAVE TO	E DUPLICATED WITHOUT (EXPLAINED FOR ANY REAS RESSLY INTENDED BY DS I'	OUR PERMISSION. SON TO A THIRD 's SUBMITTAL TO	DYWIDAG-SYS 320 MARMON PHONE: 630-7	I DRIVE - B	OLIN	GBROO		40 D	YWIDAG ≽



Ø.750 [19.1] THREAD PRESSURE RATED: 150 PSI DIMENSIONS: INCH [mm] QUALITY PLAN NUMBER: WEIGHT REV. DATE NAME PART NUMBER:			″−NPT			
Imm FOR REFERENCE ONLY .009 00 00 849 3/4" NPT NYLON PLUG MATERIAL: SCALE 00 00 849	PRESSURE RATED: 150 PSI	.009	IT REV.	DATE	NAME	

