

MATERIAL LIST								
PART NO.	DESCRIPTION	MATERIAL SPECIFICATION						
B32E CUT	1-1/4" (32mm) THREADBAR	ASTM A722 TYPE II STEEL						
B32E22510 OR B32E22610	6"x7"x1.5" SQ. OR 5"x8"x1.75" RECT. BEARING PL. WITH 2-1/4" OD x 3/16" WALL, 5-1/2" LONG MECHANICAL TUBING AND BOLT HOLES, GALV.	STEEL PLATE: ASTM A36, MECHANICAL TUBE: ASTM A512, A513 OR A519, ASSEMBLY GALVANIZED						
B36E50700	NYLON BAR GROUT CAP WITH O-RING	CAP: NYLON 6, 20% GLASS FIBER FILLED O-RING: EPDM						
00 00 783 00 00 774	(4) 3/8"-16UNC HEX BOLTS, 3-1/4" LONG 3/8" NARROW WASHERS	316L STAINLESS STEEL						
B32E24210	1-1/4" GROUTABLE ANCHOR NUT	FORGING, NORMALIZED C1045						
00 00 649	1/2" NPT PLUG	NYLON 6, WHITE						
00 00 678	1/2" NPT NIPPLE, LENGTH AS REQ'D (TEMPORARY)	SCH 40 BLACK WELDED STEEL						
00 00 878	3/4" NPT NIPPLE, LENGTH AS REQ'D (TEMPORARY)	SCH 40 BLACK WELDED STEEL						
00 00 849	3/4" NPT PLUG	NYLON 6, WHITE						
00 00 634	1/2" NPT BALL VALVE (TEMPORARY)	PVC						
00 00 834	3/4" NPT BALL VALVE (TEMPORARY)	PVC						
U00220200	2-3/8" (59mm) CORRUGATED DUCT	POLYPROPYLENE						
U00220205	(OPTIONAL) 2-3/8" (59mm) DUCT COUPLER	POLYPROPYLENE						
U00044030	HEAT SHRINK SLEEVE, PMA-90/30-450-BK	ACCORD. TO FDOT SPEC. P.T. SEC. 960-2.2.1.8						

TEFLON TAPE OR PASTE

READ AND COMPLY WITH ALL **WARNING:** APPLICABLE SAFETY AND

OPERATING INSTRUCTIONS AND WARNINGS FOR THREADBAR STRESSING BEFORE STARTING ANY WORK OR OPERATION

- IS NOT INTENDED TO BE COILED. 7. BURSTING REINFORCEMENT IS NOT SHOWN AND
- WILL BE INCLUDED WITH THE SHOP DRAWINGS. 8. THREADBAR TENDONS ARE STRESSED FROM ONE END ONLY.

THEY ARE ALSO NOT TO BE SHOWN OR EXPLAINED FOR ANY REASON TO A THIRD

PARTY OTHER THAN FOR REASONS EXPRESSLY INTENDED BY DSI's SUBMITTAL TO

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Plate Type	Concrete strength	Depth, D (in)	Minimim distances, in	
	fci, ksi		End dist, E	c/c dist, C
	6.5	8.0	4.7	6.3
	5.5	9.0	5.3	7.5
Square	5.0	10.0	5.8	8.7
	4.5	11.0	6.4	9.8
	4.0	13.0	7.6	12.2
	5.5	8.0	6.4	9.8
Rectangular	5.0	9.0	7.2	11.4
Rectangular	4.5	10.0	0.8	13.0
	4.0	11.0	8.8	14.6

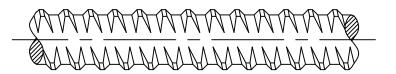
	Plate Type	Part No	Width, in	Length, in	Thickness t, in
ĺ	Square	B32E22510	6	7	1.5
	Rectangular	B32E22610	5	8	1.75

DIMENSIONS: INCH REV. DATE NAME PT32E200 **INTERNAL GROUTED SYSTEM FOR** SCALE 1-1/4" (32mm) THREADBAR ASSEMBLY 1:3 DATE: 08-01-19 DWG: G. MALECKI CHK: S.I. THIS DRAWING. THE PERTINENT ENCLOSURES, DESCRIPTIONS, CALCULATIONS ETC. AND THEIR CONTENTS ARE THE PROPERTY OF DYWIDAG SYSTEMS INTERNATIONAL USA, INC. THEY ARE NOT ALLOWED TO BE DUPLICATED WITHOUT OUR PERMISSION.

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RIGHT HAND THREAD





PART NUMBERS

SPECIFICATIONS

FOR BARE BAR:

B32E CUT

ASTM A722 TYPE II

PHYSICAL PROPERTIES

EFFECTIVE AREA: 1.25 SQ.IN.

ULTIMATE STRENGTH: 150 KSI

ULTIMATE LOAD: 187.5 KIPS

YIELD LOAD: 151.2 KIPS

WEIGHT: 4.39 LBS./FT.

MAX. BAR Ø INCL. RIBS: 1.44 IN.

AVERAGE CORE Ø: 1.26 IN.

PITCH: 0.630 IN.

DIMENSIONS: INCH [mm] QUALITY PLAN NUMBER: mm FOR REFERENCE ONLY QB00000010B QB00000050B

1-1/4"Ø THREADBAR GRADE 150 KSI

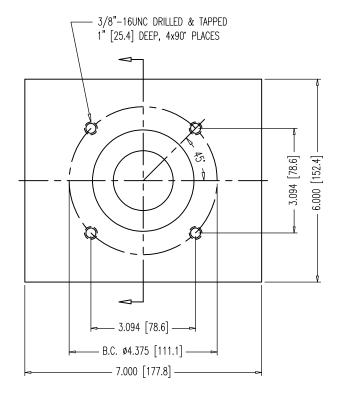
DATE: 12-23-91 DWG: G. MALECKI CHK: APP: K.L.

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	REV.	DATE	NAME	ECRN	PART NUMBER: B32E CUT
SCALE NTS					
					DRAWING NUMBER: B32E CUT
		SCALE	SCALE	SCALE	SCALE

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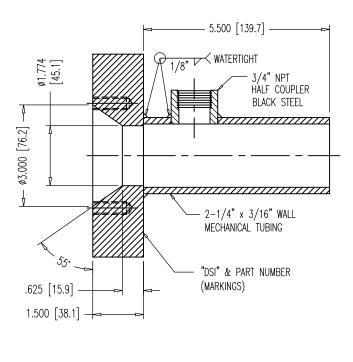


PLATE MATERIAL: ASTM A36 MECHANICAL TUBE MATERIAL SHALL BE A512, A513 OR A519

NOTES:

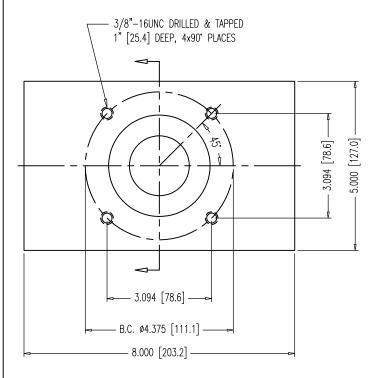
- PLATE AND PIPE GALVANIZED ACCORDING TO TO ASTM A123 AFTER WELDING.
 DIMENSIONS AND TOLERANCES APPLY TO UNCOATED PLATE AND TUBING.
- 3. ENSURE THREADABILITY OF TAPPED HOLES IN PLATES IF THEY ARE REQUIRED.

 4. 59mm DUCT U00220200 FITS OVER TUBING.

DIMENSIONS: INCH [mm] mm FOR REFERENCE ONLY		AN NUMBER:)21200L	TOLERANCES: ±.020	WEIGHT: 18.2	REV.	DATE	NAME	ECRN	PART NUMBER: B32E22510
SQUARE BEARING PLATE WITH EXIT PIPE FOR 1-1/4" THREADBAR			UNLESS NOTED	LBS.					DOZEZZOIU
			MATERIAL:	SCALE					1
			SEE ABOVE	1:3					
DATE: 08-15-07 DWG: G. MALECKI	CHK: S.N.	APP: E.A.							DRAWING NUMBER:
THIS DRAWING THE PERTINENT ENCLOSURES DESCRIPTIONS CALCULATIONS ETC.									B32E22510

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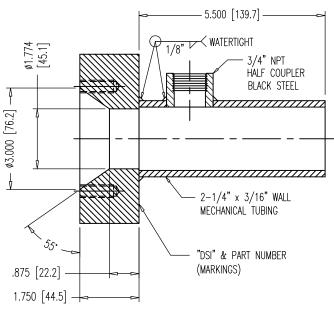


PLATE MATERIAL: ASTM A36 MECHANICAL TUBE MATERIAL SHALL BE A512, A513 OR A519

DIMENSIONS: INCH [mm]

NOTES:

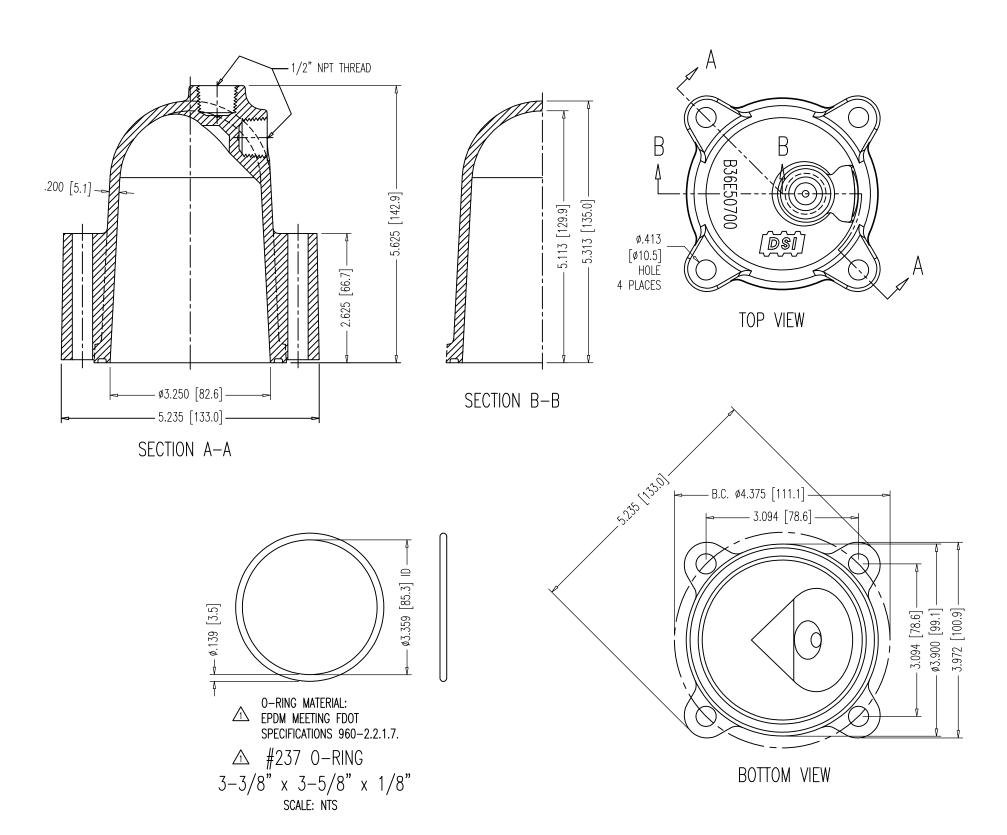
- 1. PLATE AND PIPE GALVANIZED ACCORDING TO
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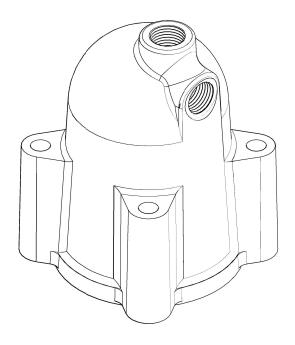
l	mm FOR REFERENCE ONLY	QBE0021200L	DER:	TOLERANCES: ±.020	WEIGHT: 20.0	REV.	DATE	NAME	PART NUMBER:
RECT. BEARING PLATE WITH EXIT PIPE			UNLESS NOTED	LBS.				B32E22610	
ı				MATERIAL:	SCALE				
ı	FOR 1-1/4" THREADBAR			SEE ABOVE	1:3				
ł	DATE: 08-15-07 DWG: G. MALECKI	CHK: S.N. APP:	: E.A.	OLL ABOVE	".0				DRAWING NUMBER:
ł									B32E22610

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NOTES

- 1. USE 3/8"-16UNC 316L S.S. HEX BOLTS, 3-1/4" LONG 00 00 783 W/SMALL DIA. WASHER 00 00 774.
- 2. INSTALL O-RING IN GROOVE USING DROPS OF LIQUID ADHESIVE BEFORE SHIPPING.
- 3. THE NYLON CONFORMS TO ASTM D5989, WITH CELL CLASSIFICATION S-PA0401 (ULTIMATE STRENGTH 10,000 PSI MIN., WITH UV STABILIZER ADDED).
- 4. DRILL 1/2" [12.7] HOLE IN PORT BEING USED-CAUTION-RECOMMEND USING HOLE SAW BIT OR SPADE BIT (BY OTHERS), BE CAREFULL TO PREVENT DAMAGE TO THREADS OR CAP.
- 5. WHEN PRESSURIZING GROUT CAPS, DO NOT STAND BEHIND CAPS!

DIMENSIONS: INCH [mm]	QUALITY PL		TOLERANCES:	WEIGHT	REV.	DATE	NAME	PART NUMBER:
mm FOR REFERENCE ONLY	QS600	72300P	SEE TOLERANCE	0.817	$\overline{\mathbb{A}}$	10/04/18	S.I.	B36E50700
BAR GROUT C	AP WITH O.	RING	NOTE	LBS.				D30E30100
BAR GROUT CAP WITH O-RING		MATERIAL:	00415					
FOR ALL 1" & 1-1/4" NUT	S AND 1-3/8" /	ANCHOR NUT	NYLON 6	SCALE				٦
			20% GLASS	1:2				DRAWING NUMBER:
DATE: 10-02-06 DWG: G. MALECKI	CHK: E.A.	APP: K.S.	FIBER FILLED	UNLESS				
THE PRANTING THE PERTINENT ENGLOS	LIDEO DECODIDEIONO	041 0111 4710110 570		NOTED				B36E50700
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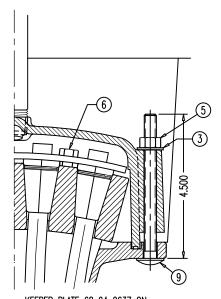
PHONE: 630-739-1100

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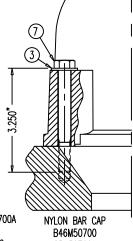
FAX: 630-739-1405

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BY OTHERS -

(3) NYLON BAR CAP B36E50700 OR 50700A

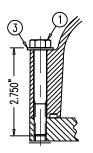


KEEPER PLATE 68 04 2637 ON WEDGE PLATE 68 04 2534A & NYLON CAP 68 04 2539 ON FLAT ANCHOR 68 04 2548

POCKET FORMER 68 04 2640 ON FLAT ANCHOR 68 04 2548

ON GALV. BEARING PLATE B26E22510, 22610, 22700, 22800, B32E22510, 22610, 22700, 22800, <u>∕</u> B36E22410, 22420, 22910, 22510, 22610, 22700, 22800 & NYLON BAR CAP B66E50700 OR 50700A ON GALV. BEARING PLATE B66E22700

OR 50700A ON GALV. BEARING PLATE B46E22700 & ⚠ B46E22800



NYLON CAP 68 07 7230 OR 7230A ON MPA 68 07 248

9

(11)

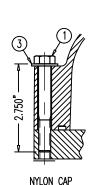
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PART NUMBER

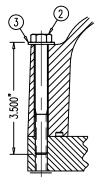
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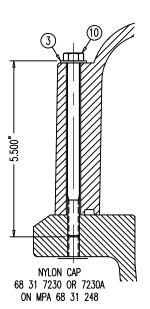
68 12 7230 OR 7230A ON MPA 68 12 248



NYLON CAP 68 19 7230 OR 7230A ON MPA 68 19 248

4.250"		8
<u>.v</u>		
	NN/I ON I O	40

NYLON CAP 68 27 7230 OR 7230A ON MPA 68 27 248





TYPE A NARROW WASHER FOR 3/8"-UNC BOLT

\sim		, , , , , , , , , , , , , , , , , , , ,
2	00 00 772	3/8"-16UNC HEX BOLT, 3-1/2" LONG (1" LONG THREAD)
3	00 00 774	TYPE A NARROW WASHER FOR 3/8"-UNC BOLT
4	00 00 776	3/8"-16UNC COUPLER, ZINC COATED
(5)	00 00 777	3/8"-16UNC HEX NUT
(6)	00 00 778	5/16"-18UNC HEX BOLT, 7/8" LONG, ZINC PLATED
7	00 00 783	3/8"-16UNC HEX BOLT, 3-1/4" LONG (1" LONG THREAD)
8	00 00 784	3/8"-16UNC HEX BOLT, 4-1/4" LONG (FULL THREAD)

3/8"-16UNC CARRIAGE BOLT, 4-1/2" LONG

3/8"-16UNC CARRIAGE BOLT, 5-1/2" LONG

QUALITY PLAN NUMBER:

DISCRIPTION (ALL PARTS 316L STAINLESS STEEL UNLESS NOTED)

3/8"-16UNC HEX BOLT, 2-3/4" LONG (1" LONG THREAD)

THE 316L S.S. BOLTS ARE SPECIAL ORDER. ALL WASHERS, HEX NUTS & COUPLERS HAVE NO MARKINGS.

CTAINI FOC CTEFL 2	ACL BOLTS AND
STAINLESS STEEL 3	JIOL BOLIS AND
WASHER FOR N	VI ON CADS
WASHERIORIN	ILUN CAFS

DATE	00.10.04	DWG: G MALECKI	CHK: E V	ADD: KG	

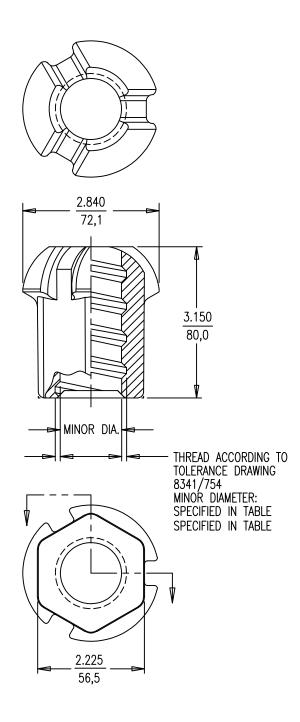
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	REV.	DATE	NAME	NAME	PART NUMBERS:
	1	05/01/19	S.I.		SEE TABLE
	<u>/2\</u>	05/28/20	S.I.		
SCALE					
1:3					
1.3					
					DRAWING NUMBER:
					00 00 770

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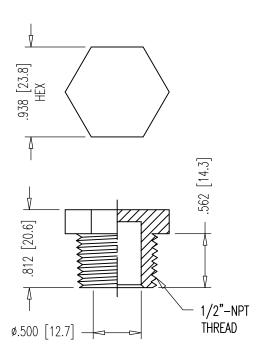




	DIMENSIONS: INCH/mm QUALITY PLAN NUMBER: mm FOR REFERENCE ONLY			TOLERANCES: ±.020	WEIGHT 2.50	REV.	DATE	NAME	PART NUMBER:
GROUTABLE ANCHOR NUTS			UNLESS NOTED	LBS.				B32E24210	
			MATERIAL:	SCALE					
FUR	FOR 1-1/4" Ø BAR,150 KSI			C1045 FORGING	1.2				
DATE: 03-23-06 DWG: G	. MALECKI	CHK: C.S.	APP: K.S.	ASTM A521-CF MOD.	·				DRAWING NUMBER:
THIS DRAWING THE PERTINENT ENCLOSURES DESCRIPTIONS CALCULATIONS ETC.			NORMALIZED		_			B32E24200	

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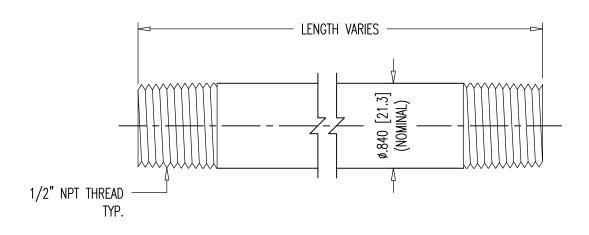




mm FOR REFERENCE ONLY		WEIGHT .006	REV.	DATE	NAME	ECRN	PART NUMBER:	
			LBS.					00 00 649
1/2" NPT NY	MATERIAL: NYLON 6	SCALE						
DATE: 03-12-19 DWG: G. MALECKI C	CHK: S.I. APP: S.I.	COLOR: WHITE						DRAWING NUMBER:
THIS DRAWING, THE PERTINENT ENCLOSURE:							00 00 649	

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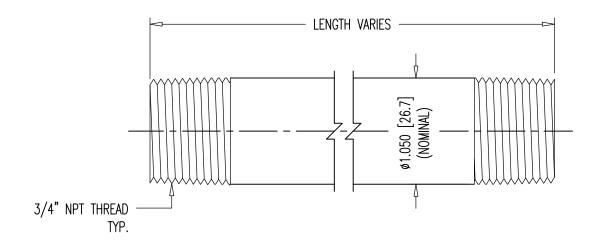


QUALITY PLAN NUMBER: Q00000020P DIMENSIONS: INCH [mm] mm FOR REFERENCE ONLY DATE NAME PART NUMBER: REV. 00 00 678 1/2" NPT PIPE NIPPLES MATERIAL: **SCALE** SCH 40 1:1 **BLACK WELDED** DRAWING NUMBER: DATE: 01-29-19 DWG: G. MALECKI CHK: S.I. APP: S.I. STEEL 00 00 678 THIS DRAWING, THE PERTINENT ENCLOSURES, DESCRIPTIONS, CALCULATIONS ETC.

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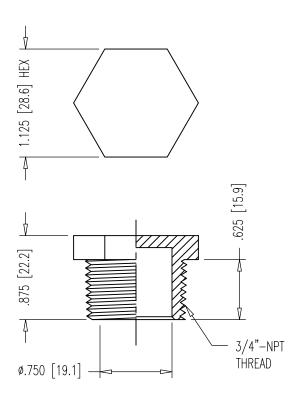
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DIMENSIONS: INCH [mm] mm FOR REFERENCE ONLY QUALITY PLAN NUMBER: Q000000020P REV. DATE NAME ECRN PART NUMBER: 00 00 878 3/4" NPT PIPE NIPPLES MATERIAL: SCALE SCH 40 1:1 **BLACK WELDED** DRAWING NUMBER: DATE: 01-29-19 DWG: G. MALECKI CHK: S.I. APP: S.I. STEEL 00 00 878

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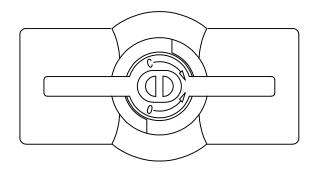


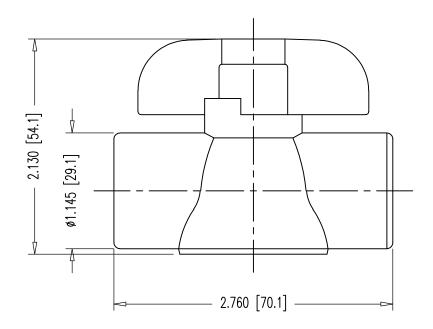


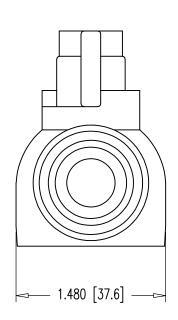
DIMENSIONS: INCH [mm] mm FOR REFERENCE ONLY		WEIGHT .009	REV.	DATE	NAME	PART NUMBER:			
				LBS.				00 00 849	
3/4" NPT N	MATERIAL: NYLON 6	SCALE							
DATE: 03-12-19 DWG: G. MALECKI	CHK: S.I.	APP: S.I	COLOR: WHITE					DRAWING NUMBER:	
THIS DRAWING. THE PERTINENT ENCLOSU	THIS DRAWING. THE PERTINENT ENCLOSURES. DESCRIPTIONS. CALCULATIONS ETC.							00 00 849	
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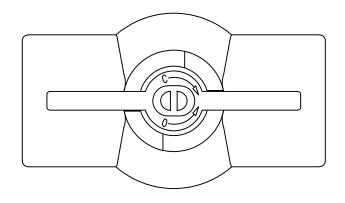


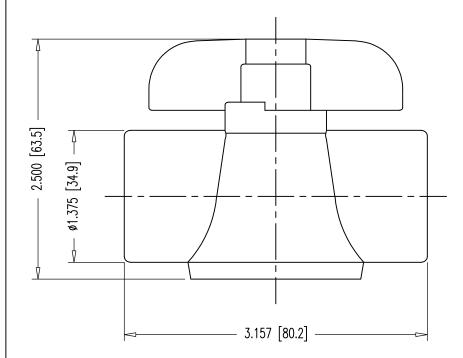
NOTE:
PRESSURE RATED: 150 PSI.

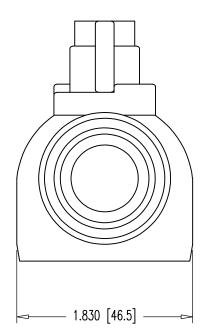
r	DIMENSIONS: INCH [mm] QUALITY PLAN NUMBER: mm FOR REFERENCE ONLY				WEIGHT 0.138	REV.	DATE 01-11-19	NAME S.I.	PART NUMBER: 00 00 634
	1/2" NPT BALL VALVE			MATERIAL: PVC	LBS. SCALE				00 00 034
THIS	04-30-07 DWG: G. MALECKI		1:1				DRAWING NUMBER: 00 00 634		

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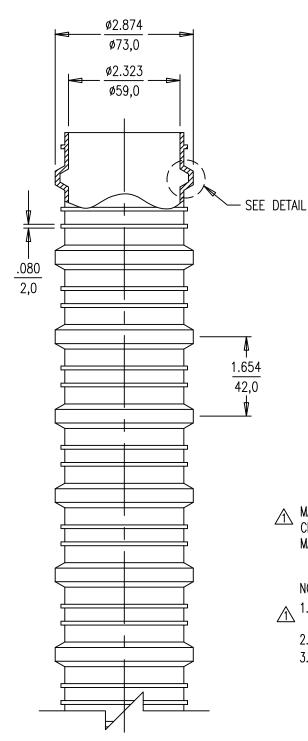


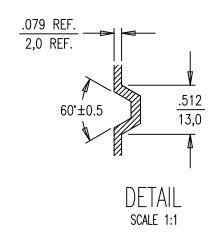
NOTE:
PRESSURE RATED: 150 PSI.

DIMENSIONS: INCH [mm] QUALITY PLAN mm FOR REFERENCE ONLY	NUMBER:		WEIGHT 0.213	REV.	DATE 01-11-19	NAME S.I.	PART NUMBER:
			LBS.			· · · ·	00 00 834
3/4" NPT BALL VALVE		MATERIAL:	SCALE				
		PVC	1:1				
DATE: 04-30-07 DWG: G. MALECKI CHK: S.N.	APP: E.A.						DRAWING NUMBER:
THIS DRAWING. THE PERTINENT ENCLOSURES, DESCRIPTIONS, CAL						00 00 834	
AND THEIR CONTENTS ARE THE PROPERTY OF DYWIDAG SYSTEMS							

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MATERIAL: POLYPROPYLENE

CELL CLASS RANGE: PP0340B44541 TO PP0340B67884 MATERIAL MEETS FDOT SPECS. 960-2.4.3.

NOTES:



- - 2. Min. BENDING RADIUS, Rmin = 22.8 FT.
 - 3. DUCT IS DELIVERED IN STRAIGHT SECTIONS AND IS NOT INTENDED TO BE COILED.

DIMENSIONS: INCH [mm]	QUALITY PLAN NUMBER:
mm FOR REFERENCE ONLY	QU00041110P

2-3/8" (59mm) CORRUGATED PP DUCT

DATE: 04-23-96	DWG: G. MALECKI	CHK: H.K.	APP: K.S.

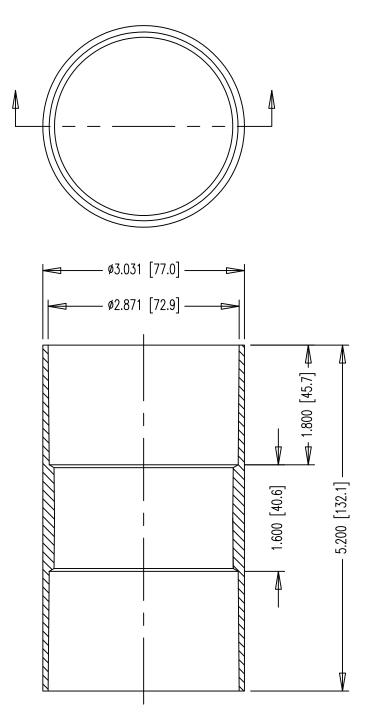
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PART NUMBER:	NAME	DATE	REV.	WEIGHT	TOLERANCES:	
U00220200	S.I.	01-11-19	1	0.296	±.020	
000220200				LBS/FT	UNLESS NOTED	
				SCALE	MATERIAL:	
				1:2	SEE ABOVE	
DRAWING NUMBER:				1.2	1 02278072	-
U00220200					1	-
000220200						

DYWIDAG-SYSTEMS INTERNATIONAL, USA, INC.

POST TENSIONING / REINFORCING UNIT PHONE: 630-739-1100 DYWIDAG 320 MARMON DRIVE - BOLINGBROOK, IL FAX: 630-739-1405





MATERIAL: POLYPROPYLENE CELL CLASS RANGE: PP0340B44541 TO PP0340B67884

MATERIAL MEETS FDOT SPECS. 960-2.4.3.

DIMENSIONS: INCH [mm] mm FOR REFERENCE ONLY					HT REV.	 NAME S.I.	PART NUMBER:
							U00220205
Ø2-3/8" (59mr	MATERIAL:	SCALE					
22 0/0 (0011111	92-0/0 (03mm) DOOT COOL ELIX						
DATE: 10-25-99 DWG: G. MALECH	CHK: S.Y.	APP: K.S.	1				DRAWING NUMBER:
							U00220205
	THIS DRAWING, THE PERTINENT ENCLOSURES, DESCRIPTIONS, CALCULATIONS ETC.						

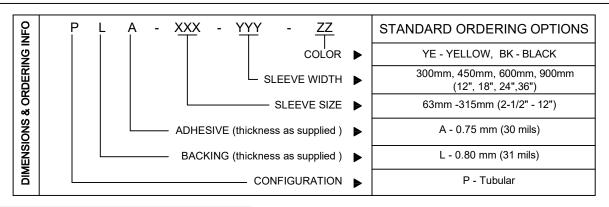
PHONE: 630-739-1100

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DYWIDAG-SYSTEMS INTERNATIONAL, USA, INC. 320 MARMON DRIVE - BOLINGBROOK, IL 60440

FAX: 630-739-1405

DYWIDAG



	TUBULAR SLEEVE	TUBULAR SLE AS SUPPLIED	EVE DIAMETER FULLY RECOVERED
	PLA 63-YYY YE	3.5" [90mm]	2.5" [63mm]
	PLA 90-YYY YE	4.8" [120mm]	3.3" [81mm]
	PLA 115-YYY BK	5.5" [145mm]	3.8" [98mm]
	PLA 125-YYY YE	6.3" [160mm]	4.3" [110mm]
	PLA 160-YYY BK	7.5" [190mm]	5.2" [130mm]
7	PMA 90/30-YYY BK	3.5" [90mm]	1.2" [30mm]
7	PMA 120/40-YYY BK	4.7" [120mm]	1.6" [40mm]

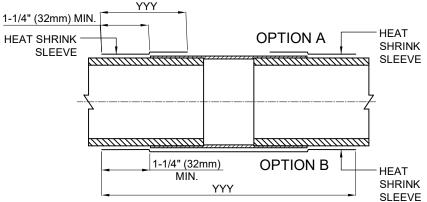
PMA - HIGH SHRINK SLEEVE. HIGH SHRINK TUBULAR BACKING.

MATERIAL:

ACCORDING TO FDOT SPECIFICATION POST TENSIONING, SECTION 462 - 4, 2, 6, 3.

- 1. ORDER DIRECT FROM CANUSA TEL. 281 367 - 8866 FAX. 281 367 - 4304
- 2. SELECT ORDER LENGTH AS A MULTIPLE OF THE ACTUAL LENGTH. 3. OTHER COLORS SLEEVE MAY BE AVAILABLE
- UPON REQUEST.
- 4. ALWAYS HEAT THE DUCT ENDS FIRST.

YYY = SLEEVE WIDTH: 300/450/600/900/1500(mm)COLOR: YE = YELLOW; BK = BLACK



NOTE: FOLLOW MANUFACTURER'S INSTALLATION INSTRUCTIONS.

		DUCT SIZE 🗘	STRAND SYSTEM	BAR SYSTEM	HEAT SHRINK SLEEVE SIZE	PART NUMBER
		1" x 3" (25mm x 76mm)	4-0.6"		PLA-63-450 YE	U00044063
		0.7/0" (50)	7-0.6"		PLA-63-450 YE	U00044063
		2-3/8" (59mm)		1", 1–1/4", 1–3/8"	PMA-90/30-450 BK <u>↑</u>	U00044030
		3" (76mm)		1 3/4"	<u>↑</u> PMA-120/40-450 BK	1 U00044040
	CORRUGATED DUCT	3-3/8" (85mm)	12-0.6"		PLA-90-450 YE	U00044090
		4" (100mm)		2-1/2"	PLA-90-450 YE	U00044090
		4" (100mm)	19-0.6"		PLA-115-450 BK	U00044115
		4-1/2" (115mm)	27-0.6"		PLA-125-450 YE	U00044125
		5-1/8" (130mm)	31-0.6", 37-0.6"		PLA-160-450 BK	U00044160
\triangle	SMOOTH DUCT	3" SDR 17 HDPE PIPE		1-3/8"	PLA-63-450 YE	U00044063

	ONS: INCH [mm]				REV.	DATE	NAM
mm FOR R	EFERENCE ONLY		A	05-28-20	S.I.		
HF.	AT SHRINK S						
				SCALE			
FOR IN LE	FOR INTERNAL GROUTED APPLICATIONS						
			T	NTS			
DATE: 07-31-19	DWG: G. Malecki	CHK: S.I.	APP: S.I.				

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	REV.	DATE	NAME	ECRN	PART NUMBERS:
	A	05-28-20	S.I.		
					SEE TABLE ABOVE
SCALE NTS					SEE IABLE ABOVE
					DRAWING NUMBER: U00044000

FAX: 630-739-1405

