
ORIGINATION FORM

Proposed Revisions to a Standard Plans Index
(Please provide all information — Incomplete forms will be returned)

Contact Information:

Date: June 18, 2021
Originator: Rick Jenkins
Phone: (850) 414-4355
Email: rick.jenkins@dot.state.fl.us

Standard Plans:

Index Number: 700-010
Sheet Number (s): 4 of 10
Index Title: Single Column Ground Signs

Summary of the changes:

Sheet 4: Changed NOTE 1 from "Class I" to "Class II".

Commentary / Background:

Changed to reflect Materials specification change that removes the designation for Class I Concrete.

Other Affected Offices / Documents: (Provide name of person contacted)

- | Yes | No | |
|--------------------------|-------------------------------------|-----------------------------|
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Other Standard Plans – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | FDOT Design Manual – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Basis of Estimates Manual – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Standard Specifications – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Approved Product List – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Construction – |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Maintenance – |

Origination Package Includes:

(Email or hand deliver package to Rick Jenkins)

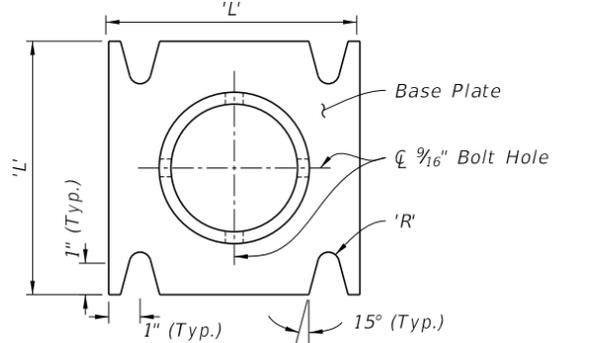
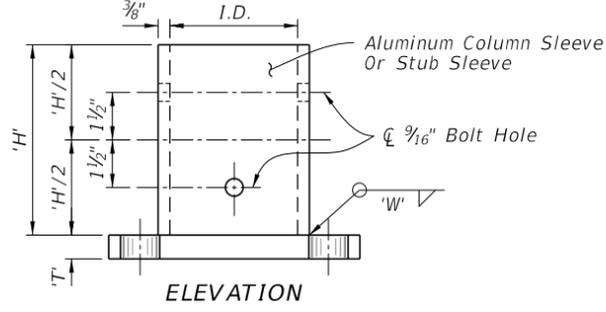
- | Yes | N/A | |
|-------------------------------------|--------------------------|--|
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Redline Mark-ups |
| <input type="checkbox"/> | <input type="checkbox"/> | Proposed Standard Plan Instruction (SPI) |
| <input type="checkbox"/> | <input type="checkbox"/> | Revised SPI |
| <input type="checkbox"/> | <input type="checkbox"/> | Other Support Documents |

Implementation:

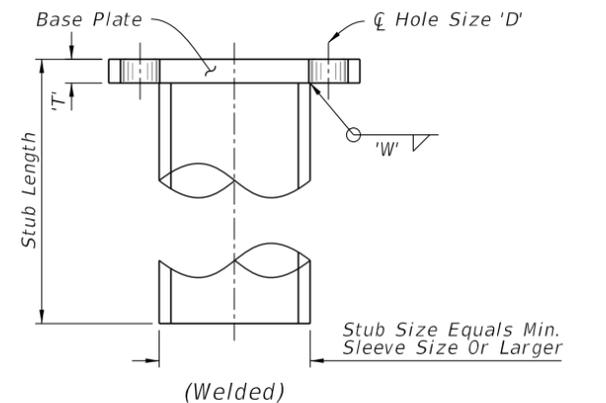
- Design Bulletin (Interim)
- DCE Memo
- Program Mgmt. Bulletin
- FY-Standard Plans (Next Release)

Contact the Roadway Design Office for assistance in completing this form

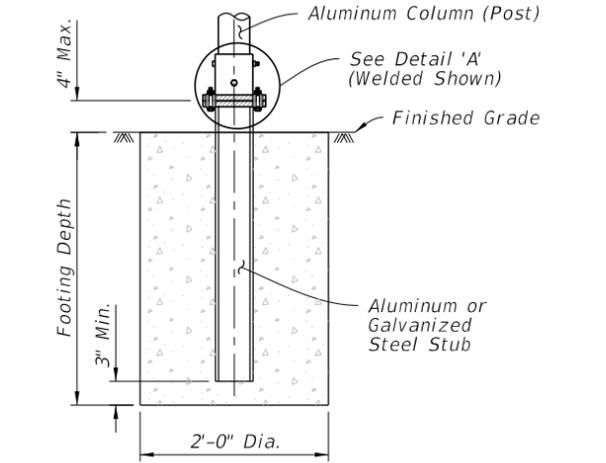
Email to: Rick Jenkins rick.jenkins@dot.state.fl.us and Darren Martin darren.martin@dot.state.fl.us



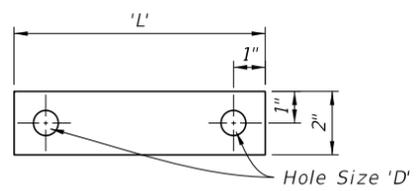
STUB/SLEEVE & BASE PLATE DETAILS
(Welded Or Sandcast)



STUB DETAIL

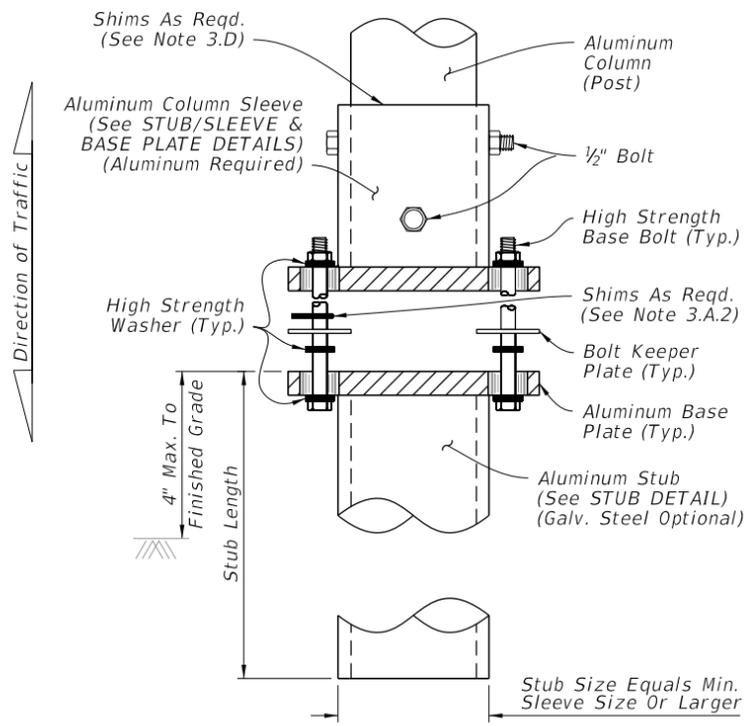


SLIP BASE AND FOUNDATION DETAIL
(Non-Frangible Column, Typ.)

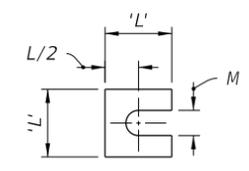


BOLT KEEPER PLATE DETAIL

28 Ga. Thick Aluminum Strip
2 Req. Per Base

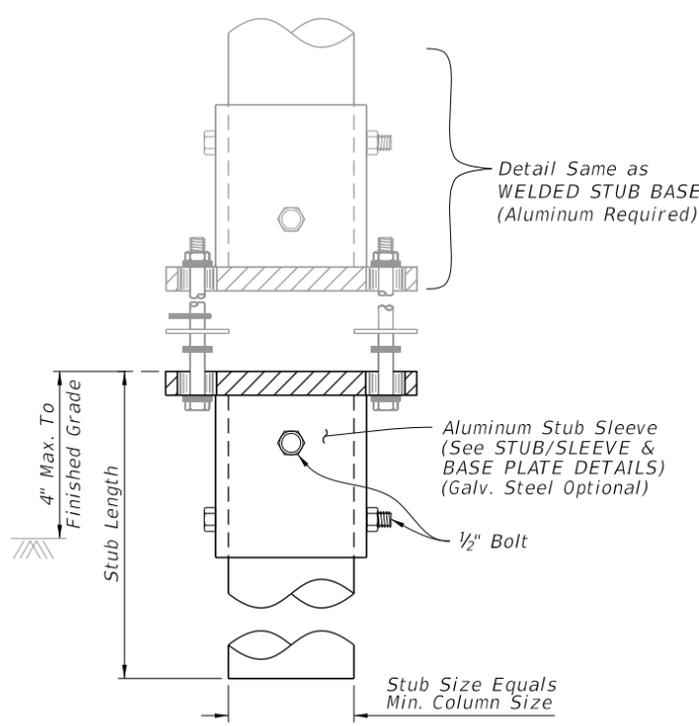


WELDED STUB BASE



Provide 2~0.0149" Thick (28 gauge)
and 2~0.0329" Thick (21 gauge)
Brass Shims Per Post

SHIM DETAIL



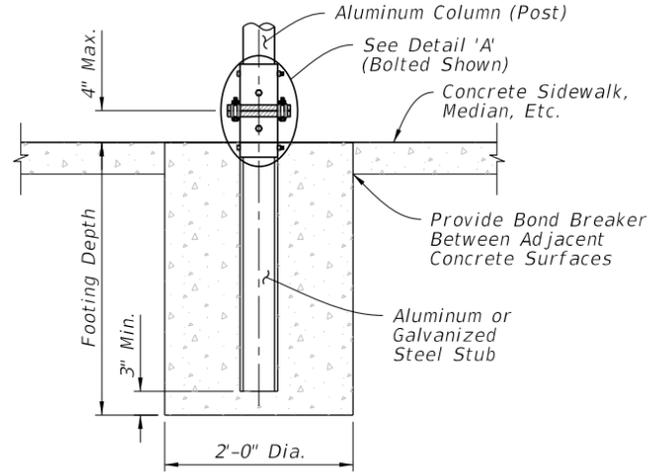
BOLTED STUB/SLEEVE BASE

CHANGED TO: Class II

NOTES:

- Foundation Notes for Slip Base:**
 - Place Stub into concrete foundation given in the FOUNDATION TABLE using Class I Concrete.
- Slip Base Fabrication Notes:**
 - The difference between the O.D. of the post and I.D. of the Sleeve must be 1/16" or less.
 - The WELDED STUB BASE and lower STUB/SLEEVE BASE PLATE may be fabricated using galvanized steel as an option to aluminum. The upper portion of the SLIP BASE must be aluminum.
 - Either a Welded Stub Base or Bolted Stub/Sleeve Base may be used in Slip Base.
 - For cast base plates bolted to foundation stubs, use a foundation stub the same size as the sign column (Post).
- Slip-Base Assembly Instructions:**
 - Assemble the Slip Base as follows:
 - Insert Post into Sleeve and connect using 2 ~ 1/2" diameter Sleeve Bolts.
 - Assemble top base plate to bottom Base Plate using Base Bolts (High strength) with 3 washers per bolt. (See Detail 'A'):
 - Place one washer on each Base Bolt between the bottom Base Plate and the Base Bolt head.
 - Place the next washer between the Bottom Base Plate and the Bolt Keeper Plate.
 - Use brass or galvanized steel shims to plumb the post.
 - Add the top base plate section.
 - Place the third washer between the Top Base Plate and the Nut.
 - Orient the Bolt Keeper Plates in the Direction of Traffic.
 - Tighten Base Bolts as follows:
 - Tighten Base Bolts to the maximum possible with a 12" to 15" wrench (this will bed the washers and shims and clear the bolt threads).
 - Loosen each Base Bolt one turn.
 - Under the supervision of the Engineer, use a calibrated wrench to tighten bolts to the torque prescribed in the SLIP BASE DETAILS Table. Over tightened Base Bolts are not permitted.
 - Distort bolt threads at the junction with nuts to prevent loosening. Repair damaged galvanizing.
 - Obtain a tight sleeve connection by placing 4 galvanized steel shims between the column (post) and sleeve. Space the shims evenly around the perimeter of the column (1 between each bolt hole, 4 total). Use shims that are 1" shorter than the height of the sleeve.

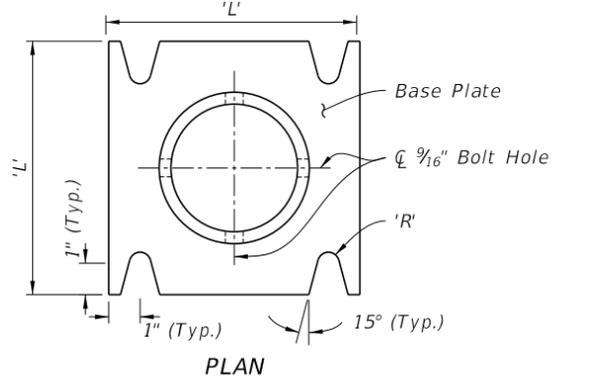
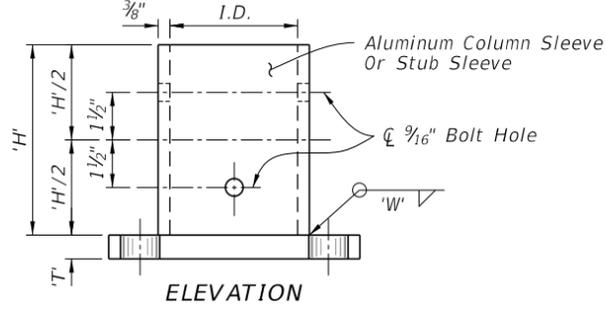
DETAIL 'A'



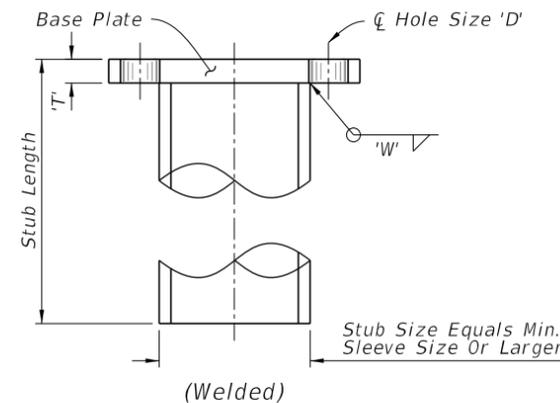
SLIP BASE AND FOUNDATION DETAIL IN CONCRETE
(Non-Frangible Column In Crossovers, Medians & Sidewalks)

Column (Post) Size		SLIP BASE DETAILS												
Outside Dia.	Wall Thickness	Sleeve I.D. (Max.)	Sleeve Height 'H'	Weld 'W'	Base Plate		Radius 'R'	Base Bolt		Base Plate Torque		Hole Size 'D'	SHIM	
					'L'	'T'		Size	Length	ft.-lbs	in.-lbs		L	M
4"	1/4"	4 1/16"	6"	1/4"	8"	3/4"	1 1/32"	5/8"	3"	29	345	1 1/16"	1 3/8"	1 1/16"
4 1/2"	1/4"	4 7/16"	6"	1/4"	8"	7/8"	1 1/32"	5/8"	3 1/4"	29	345	1 1/16"	1 3/8"	1 1/16"
5"	1/4"	5 1/16"	7"	1/4"	8"	7/8"	1 1/32"	5/8"	3 1/4"	29	345	1 1/16"	1 3/8"	1 1/16"
6"	1/4"	6 1/16"	8"	1/4"	9"	1"	1 3/32"	3/4"	3 1/2"	46	554	1 3/16"	1 3/4"	1 3/16"
8"	1/4"	8 1/16"	10"	1/4"	11"	1"	1 5/32"	7/8"	3 3/4"	53	640	1 5/16"	2 3/8"	1 1/16"

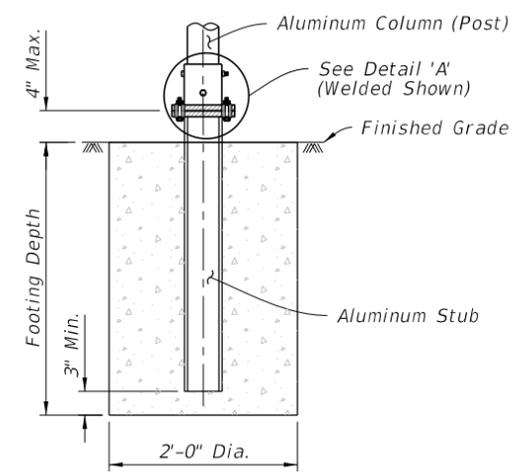
10/12/2020 8:54:04 AM



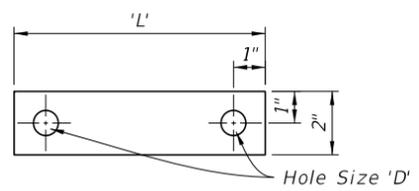
STUB/SLEEVE & BASE PLATE DETAILS



STUB DETAIL

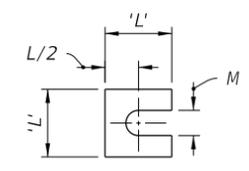


SLIP BASE AND FOUNDATION DETAIL (Non-Frangible Column, Typ.)



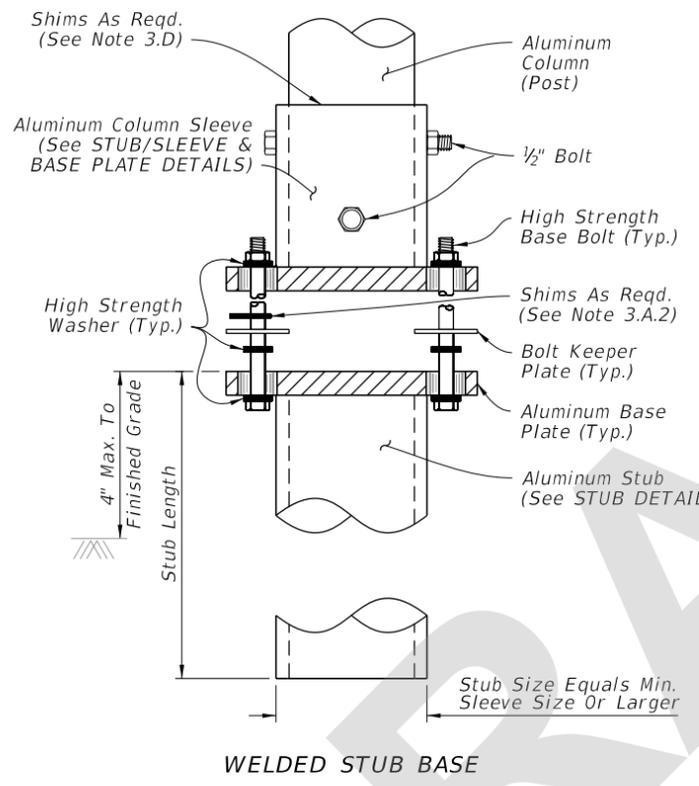
BOLT KEEPER PLATE DETAIL

28 Ga. Thick Aluminum Strip
2 Req. Per Base

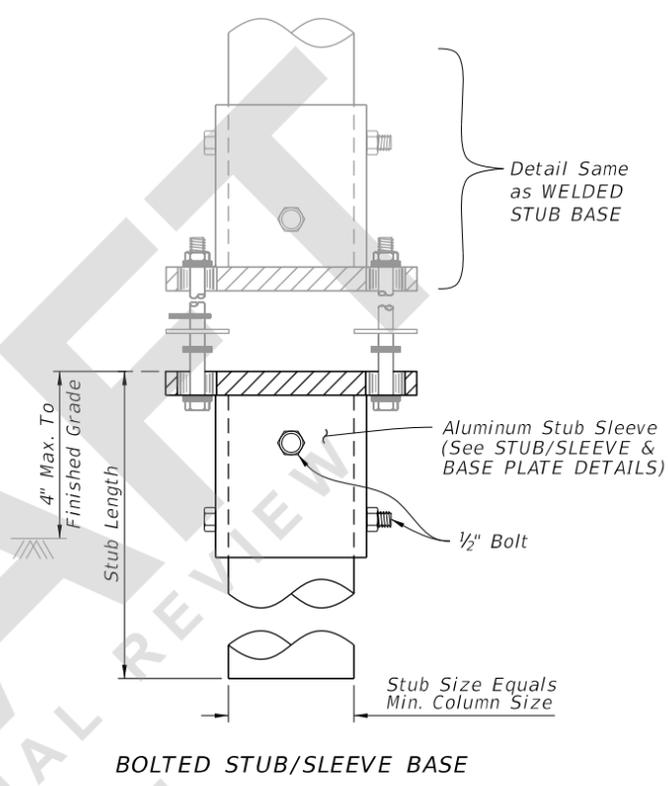


SHIM DETAIL

Provide 2~0.0149" Thick (28 gauge)
and 2~0.0329" Thick (21 gauge)
Brass Shims Per Post

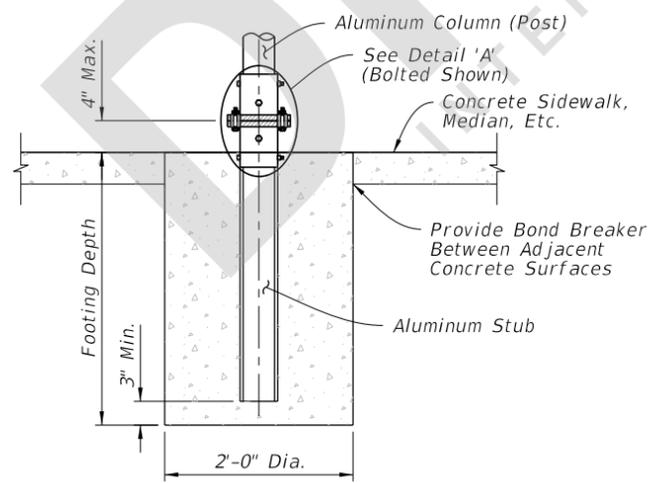


WELDED STUB BASE



BOLTED STUB/SLEEVE BASE

DETAIL 'A'



SLIP BASE AND FOUNDATION DETAIL IN CONCRETE (Non-Frangible Column In Crossovers, Medians & Sidewalks)

NOTES:

- Foundation Notes for Slip Base:**
 - Place Stub into concrete foundation given in the FOUNDATION TABLE using Class II Concrete.
- Slip Base Fabrication Notes:**
 - The difference between the O.D. of the post and I.D. of the Sleeve must be 1/16" or less.
 - Either a Welded Stub Base or Bolted Stub/Sleeve Base may be used in Slip Base.
 - For cast base plates bolted to foundation stubs, use a foundation stub the same size as the sign column (Post).
- Slip-Base Assembly Instructions:**
 - Assemble the Slip Base as follows:
 - Insert Post into Sleeve and connect using 2 ~ 1/2" diameter Sleeve Bolts.
 - Assemble top base plate to bottom Base Plate using Base Bolts (High strength) with 3 washers per bolt. (See Detail 'A'):
 - Place one washer on each Base Bolt between the bottom Base Plate and the Base Bolt head.
 - Place the next washer between the Bottom Base Plate and the Bolt Keeper Plate.
 - Use brass or galvanized steel shims to plumb the post.
 - Add the top base plate section.
 - Place the third washer between the Top Base Plate and the Nut.
 - Orient the Bolt Keeper Plates in the Direction of Traffic.
 - Tighten Base Bolts as follows:
 - Tighten Base Bolts to the maximum possible with a 12" to 15" wrench (this will bed the washers and shims and clear the bolt threads).
 - Loosen each Base Bolt one turn.
 - Under the supervision of the Engineer, use a calibrated wrench to tighten bolts to the torque prescribed in the SLIP BASE DETAILS Table. Over tightened Base Bolts are not permitted.
 - Distort bolt threads at the junction with nuts to prevent loosening. Repair damaged galvanizing.
 - Obtain a tight sleeve connection by placing 4 galvanized steel shims between the column (post) and sleeve. Space the shims evenly around the perimeter of the column (1 between each bolt hole, 4 total). Use shims that are 1" shorter than the height of the sleeve.

Column (Post) Size		SLIP BASE DETAILS												
Outside Dia.	Wall Thickness	Sleeve I.D. (Max.)	Sleeve Height 'H'	Weld 'W'	Base Plate		Radius 'R'	Base Bolt		Base Plate Torque		Hole Size 'D'	SHIM	
					'L'	'T'		Size	Length	ft.-lbs	in.-lbs		L	M
4"	1/4"	4 1/16"	6"	1/4"	8"	3/4"	1 1/32"	5/8"	3"	29	345	1 1/16"	1 3/8"	1 1/16"
4 1/2"	1/4"	4 7/16"	6"	1/4"	8"	7/8"	1 1/32"	5/8"	3 1/4"	29	345	1 1/16"	1 3/8"	1 1/16"
5"	1/4"	5 1/16"	7"	1/4"	8"	7/8"	1 1/32"	5/8"	3 1/4"	29	345	1 1/16"	1 3/8"	1 1/16"
6"	1/4"	6 1/16"	8"	1/4"	9"	1"	1 3/32"	3/4"	3 1/2"	46	554	1 3/16"	1 3/4"	1 3/16"
8"	1/4"	8 1/16"	10"	1/4"	11"	1"	1 5/32"	7/8"	3 3/4"	53	640	1 5/16"	2 3/8"	1 1/16"

SLIP BASE AND FOUNDATION DETAILS

6/18/2021 3:08:58 PM