

Origination Form

Specifications

Submittal Information			
Name:	Ryan Gray	Standard Specification Section:	711
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Date:	2026-06-23T19:22:57Z	Associated Specs:	710

Summary:

Allow for durable paint contrast markings placed with longitudinal solid white thermoplastic lines.

Justification:

We are removing the lane-line restriction for contrast in the FDM and Standard Plans. In anticipation of those changes, we need to make provision in the Specifications for mixed-material contrast markings placed with standard thermo.

Do the changes affect other types of specifications?

Neither

List Specifications Affected:

Other Affected Documents/Offices	Contacted	Yes/No
Other Standard Plans		No
Florida Design Manual		No
Structures Manual		No
Basis of Estimates Manual	Josh Toole	Yes
Approved Product List	Melissa Hollis	Yes
Construction Office		No
Maintenance Office	Deanna Hutchison (through C-Team)	Yes
Materials Manual		No

Are changes in line with promoting and making progress on improving safety, enhancing mobility, inspiring innovation, and fostering talent; explain how?

Improves safety by enhancing autonomous vehicle lane recognition

What financial impact does the change have; project costs, pay item structure, or consultant fees?

Negligible increase in pavement marking costs of projects using concrete pavement; Minor changes to pay items.

What impact does the change have on production or construction schedules?

None

How does this change improve efficiency or quality?

Improves quality of markings on concrete pavements

Which FDOT offices does the change impact?

Design

What is the impact to districts with this change?

Opens up additional pavement marking options for concrete pavements

Does the change shift risk and to who?

No

Provide summary and resolution of any outstanding comments from the districts or industry.

Comments and Responses are available on the Track the Status of Revisions hyperlink located on the Specifications landing page: <https://www.fdot.gov/specifications/default.shtm>

What is the communication plan?

Through the established specification revision process (e.g., Internal and Industry Review)

What is the schedule for implementation?

The Standard Specifications eBook and Workbook are effective July 1st every year.

THERMOPLASTIC PAVEMENT MARKINGS (REV 6-23-26)

ARTICLE 711-2 is deleted and the following substituted:

711-2 Materials.

Use only materials listed on the Department's Approved Product List (APL) meeting the following requirements.

Hot-Applied Standard and -Refurbishment Thermoplastic.....	971-1 and 971-5
Preformed Thermoplastic.....	971-1 and 971-6
Glass Spheres	971-1 and 971-2
<u>Durable Paint</u>	<u>971-1 and 971-4</u>

The Engineer will take random samples of all material in accordance with the Department's Sampling, Testing and Reporting Guide schedule.

ARTICLE 711-3 is deleted and the following substituted:

711-3 Equipment.

Use equipment capable of providing continuous, uniform heating of the thermoplastic pavement marking materials to temperatures exceeding 390°F, while ensuring sufficient mixing and agitation of the material in the reservoir to provide a homogeneous mixture without segregation. Use equipment that will maintain the pavement marking material in a plastic state, in all mixing and conveying parts, including the line dispensing device until applied. Use equipment which can produce varying line widths and which meets the following requirements:

1. Capable of traveling at a uniform, predetermined rate of speed, both uphill and downhill, to produce a uniform application of pavement marking material and capable of following straight lines and making normal curves in a true arc.

2. Capable of applying glass spheres to the surface of the completed white and yellow pavement marking by a double drop application for standard thermoplastic pavement markings and a single drop application for recapping and refurbishment thermoplastic pavement markings. The bead dispenser for the first bead drop shall be attached to the pavement marking machine in such a manner that the beads are dispensed closely behind the installed line. The second bead dispenser bead shall be attached to the pavement marking machine in such a manner that the beads are dispensed immediately after the first bead drop application. Use glass spheres dispensers equipped with an automatic cut-off control that is synchronized with the cut-off of the thermoplastic material and applies the glass spheres uniformly on the entire thermoplastic pavement markings surface with 50 to 60% embedment. Prevent retroreflective elements from bonding with or adhering to contiguous black contrast pavement markings.

3. Equipped with a special kettle for uniformly heating and melting the thermoplastic pavement marking material. The kettle must be equipped with an automatic temperature control device and material thermometer for positive temperature control and to prevent overheating or scorching of the thermoplastic material.

4. Meet the requirements of the National Fire Protection Association, state, and local authorities.

SUBARTICLE 711-4.1 is deleted and the following substituted:

711-4.1 General: Remove existing thermoplastic pavement markings using a method approved by the Engineer such that pavement surface scars or traces of the removed thermoplastic pavement markings will not conflict with new pavement markings. Do not use paint to blackout, hide, or disguise existing pavement markings. Use black durable paint for contrast markings contiguous to hot-applied longitudinal solid white thermoplastic pavement markings when specified.

Before applying pavement markings, remove any material that would adversely affect the bond of the pavement markings by a method approved by the Engineer.

Before applying pavement markings to any portland cement concrete surface, apply a primer, sealer, or surface preparation adhesive of the type recommended by the manufacturer. Offset white and yellow longitudinal lines at least 2 inches from any longitudinal joints of portland cement concrete pavement.

Apply thermoplastic material thickness according to 711-4.2. Application of thermoplastic pavement marking materials on open graded friction surfaces may require more thermoplastic material to achieve the required thickness above the pavement surface.

Apply pavement markings to dry surfaces only; ~~and~~. For thermoplastic pavement markings, apply only when the ambient air and surface temperature is at least 50°F and rising for asphalt surfaces and 60°F and rising for concrete surfaces. Apply durable paint contrast markings according to 710-4.1.

Apply pavement markings to the same tolerances in dimensions and in alignment specified in 710-5. When applying thermoplastic pavement markings over suitable existing markings, ensure that no more than 2 inches on either end and not more than 1 inch on either side of the existing line is visible. Do not apply thermoplastic markings over durable paint contrast markings.

Apply thermoplastic material to the pavement by extrusion or other means approved by the Engineer.

When thermoplastic pavement markings are to be removed and replaced, apply new thermoplastic pavement markings prior to opening to traffic.

Conduct field tests in accordance with FM 5-541 Part A. Take test readings representative of the pavement marking performance. Remove and replace pavement markings not meeting the requirements of this Section at no additional cost to the Department.

With the exception of short-term raised rumble strips, wait at least 14 days after constructing the final asphalt surface course to place thermoplastic pavement markings. Installation of thermoplastic on concrete requires a clean, dry surface. Follow the manufacturer's recommendations for surface preparation for thermoplastic on concrete. Provide temporary white and yellow pavement markings during the interim period prior to opening the road to traffic.

711-4.1.1 Preformed Thermoplastic: Apply markings to dry surfaces only and when ambient air temperature is at least 32°F. Prior to installation, follow the manufacturer's recommendations for pre-heating. For railroad dynamic envelopes, keep all equipment and personnel out of the foul area.

SUBARTICLE 711-4.2 is deleted and the following substituted:

711-4.2 Thickness:

711-4.2.1 Hot-Applied Standard Thermoplastic Markings: Apply or recap standard thermoplastic pavement markings for longitudinal lines to attain a minimum thickness of 0.10 inch or 100 mils and a maximum thickness 0.15 inch or 150 mils when measured above the pavement surface. When applying durable paint as contrast markings contiguous to hot-applied standard thermoplastic, attain a minimum wet film thickness in accordance with 710-4.2.

Thermoplastic Markings other than longitudinal lines, wherever located, will have a thickness of 0.09 inch or 90 mils to 0.12 inch or 120 mils when measured above the pavement surface.

Measure, record and certify on Department approved form and submit to the Engineer, the thickness of white and yellow pavement markings in accordance with FM 5-541.

The Engineer will verify the thickness of the pavement markings in accordance with FM 5-541 within 30 days of receipt of the Contractor's certification.

711-4.2.2 Hot-Applied Refurbishment Thermoplastic Markings: Apply a minimum of 0.06 inch or 60 mils of thermoplastic material. Ensure that the combination of the existing marking and the overlay after application of glass spheres does not exceed the maximum thickness of 0.150 inch or 150 mils for all lines. When refurbishing durable paint contrast markings contiguous to refurbishment thermoplastic, attain a minimum wet film thickness in accordance with the manufacturer's recommendations.

Measure, record and certify on Department approved form and submit to the Engineer, the thickness of white and yellow pavement markings in accordance with FM 5-541 Part A.

The Engineer will verify the thickness of the pavement markings in accordance with FM 5-541 Part A within 30 days of receipt of the Contractor's certification.

711-4.2.3 Preformed Thermoplastic Markings: Apply 0.125 inch or 125 mils of preformed thermoplastic material.

Use preformed thermoplastic for bicycle markings, shared use path markings, 24-inch markings on special emphasis crosswalks, route shields, ramp exit numbers, railroad dynamic envelopes, white dotted lines (2'-4') with trailing black contrast, 12-inch transverse crosswalk lines with black contrast, 24-inch stop line with black contrast, and black contrast arrows, messages, and symbols.

Measure, record and certify on Department approved form and submit to the Engineer, the thickness of the pavement markings in accordance with FM 5-541 Part A.

SUBARTICLE 711-4.3 is deleted and the following substituted:

711-4.3 Retroreflectivity:

711-4.3.1 General: Measure, record and certify on Department approved form and submit to the Engineer, the retroreflectivity of white and yellow pavement markings in accordance with FM 5-541 Part A. Black contrast pavement markings must have a retroreflectance of less than 20 mcd/m²/lx.

711-4.3.2 Longitudinal Lines: Apply hot-applied standard and refurbishment thermoplastic pavement markings that will attain an initial retroreflectivity of not less than 450 mcd/m²/lx and not less than 350 mcd/m²/lx for white and yellow, respectively.

711-4.3.3 Markings Other Than Longitudinal Lines: Apply hot-applied standard and refurbishment thermoplastic markings that will attain an initial retroreflectivity of not less than 300 mcd/m²/lx and 250 mcd/m²/lx for white and yellow, respectively.

711-4.3.4 Preformed Markings: Apply white preformed thermoplastic markings that will attain an initial retroreflectivity of not less than 200 mcd/m²/lx. ~~Black pavement markings must have a retroreflectance of less than 20 mcd/m²/lx.~~

SUBARTICLE 711-4.4 is deleted and the following substituted:

711-4.4 Glass Spheres:

711-4.4.1 Longitudinal Lines: For hot-applied standard white and yellow thermoplastic markings, apply the first drop of Type 4 or larger glass spheres immediately followed by the second drop of Type 1 glass spheres. For hot-applied refurbishment white and yellow thermoplastic markings, apply a single drop of Type 3 glass spheres. Apply retroreflective glass spheres ~~to all markings~~ to all markings at the rates provided in the manufacturer's installation instructions.

711-4.4.2 Markings Other Than Longitudinal Lines: For hot-applied standard and refurbishment white and yellow thermoplastic markings, apply a single drop of Type 1 glass spheres and sharp silica sand at the rates provided in the manufacturer's installation instructions. Use sharp silica sand materials meeting the requirements of 971-5.4. For hot-applied high friction thermoplastic markings, apply retroreflective and friction elements at the rates provided in the manufacturer's installation instructions.

711-4.4.3 Preformed Markings: These markings are factory supplied with glass spheres and friction elements. Apply additional glass spheres and friction elements in accordance with the manufacturer's instructions.

ARTICLE 711-5 is deleted and the following substituted:

711-5 Contractor's Responsibility for Notification.

Notify the Engineer prior to the placement of the materials. At the time of notification, submit a certification to the Engineer with the APL number and the batch or LOT numbers of the thermoplastic pavement marking materials and glass spheres to be used. Packaging labels that contain the information required by 971-1.1 will be accepted in place of a certification.

ARTICLE 711-7 is deleted and the following substituted:

711-7 Observation Period.

Longitudinal pavement markings are subject to a 180 day observation period under normal traffic. The observation period shall begin with the satisfactory completion and acceptance of the work.

The longitudinal pavement markings shall show no signs of failure due to blistering, excessive cracking, chipping, discoloration, poor adhesion to the pavement, loss of retroreflectivity (excluding contrast markings) or vehicular damage. The retroreflectivity shall meet the initial requirements of 711-4.3. The Department reserves the right to check the retroreflectivity any time prior to the end of the observation period.

Replace, at no additional expense to the Department, any longitudinal pavement markings that do not perform satisfactorily under traffic during the 180 day observation period.

SUBARTICLE 711-9.1 is deleted and the following substituted:

711-9.1 Thermoplastic Pavement Markings: The plan quantity, acceptably applied and subject to 9-1.3.2, under this Section will be paid as follows:

1. The length, with or without contrast, in gross miles, of solid, 10'-30' skip, 3'-9' dotted, 6'-10' dotted, 2'-2' dotted, and 2'-4' dotted lines.

2. The length, with or without contrast, in linear feet, of transverse lines, diagonal lines, chevrons, parking spaces, special emphasis crosswalk markings, and railroad dynamic envelope markings.

3. The number of pavement messages, symbols, and arrows. Each arrow is paid as a complete marking, regardless of the number of "points" or directions.

The gross mile measurement will be taken as the distance from the beginning of the thermoplastic line to the end of the thermoplastic line and will include the unmarked gaps for skip and dotted lines. The gross mile measurement will not include designated unmarked lengths at intersections, turn lanes, etc.

ARTICLE 711-10 is deleted and the following substituted:

711-10 Basis of Payment.

Prices and payments will be full compensation for all work specified in this Section, including, all cleaning and preparing of surfaces, furnishing and application of all materials; application(including painted contrast markings), curing and protection of all items, protection of traffic, furnishing of all tools, machines and equipment, and all incidentals necessary to complete the work. Final payment will be withheld until all deficiencies are corrected.

Payment will be made under:

Item No. 711	Thermoplastic Pavement Markings
	Solid - per gross mile.
	Solid - per linear foot.
	Skip - per gross mile.
	Dotted - per gross mile.
	Message or Symbol - each.
	Arrows - each.
	Yield Line - per linear foot.
	Railroad Dynamic Envelope - per linear foot.
	Remove - per square foot.