



Florida Department of Transportation

RON DESANTIS
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

JARED W. PERDUE, P.E.
SECRETARY

August 3, 2026

Daniel Holt, PE, PTOE
Director, Project Delivery
Director, Technical Services
FHWA
400 West Washington Street, Suite 4200
Orlando, FL 32801

Re: State Specifications Office
Section: 632
Proposed Specification: **6320202 Signal Cable**

Dear Mr. Holt:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Ronald Meyer to remove content for Cable Support Wire as it is not intended for use with signal cable.

Please review and transmit your comments, if any, within two weeks (10 business days). Comments should be sent via email daniel.strickland@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at (850) 414-4130.

Sincerely,

Signature on File

Daniel Strickland, P.E.
State Specifications Engineer

DS/jb

Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

SIGNAL CABLE (REV 6-9-26)

ARTICLE 632-2 is deleted and the following substituted:

632-2 Materials.

Use only new materials meeting the requirements of this Section.

632-2.1 Signal Cable: Use either polyethylene insulated, polyvinyl chloride jacketed signal cable conforming to the requirements of the International Municipal Signal Association, Inc. (IMSA) Specification No. 19-1 or polyethylene insulated, polyethylene jacketed signal cable conforming to the requirements of IMSA Specification No. 20-1. Use signal cable conductors of stranded copper, No. 14 AWG or larger.

~~**632-2.2 Cable Support Wire:** Provide utilities grade zinc coated support wire meeting the requirements of ASTM A475, whether separate or integral to signal cable, having a minimum nominal diameter of 1/4 inches.~~

632-2.3 Cable Attachment Hardware: Ensure that all bolts and nuts less than 5/8 inch in diameter are passivated stainless steel, Type 316 or Type 304 and meet the requirements of ASTM F593 and ASTM F594 for corrosion resistance. Ensure that all bolts and nuts 5/8 inch and over in diameter are galvanized and meet the requirements of ASTM A307. Use attachment hardware with sufficient tensile strength for the application. Use stainless steel lashing wire, galvanized or stainless steel lashing rod, cable rings or self-locking cable ties of UV stabilized black plastic having a minimum tensile strength of 100 pounds.

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