

RON DESANTIS GOVERNOR 605 Suwannee Street Tallahassee, FL 32399-0450 JARED W. PERDUE, P.E. SECRETARY

July 2, 2025

Abi Domond Civil Rights Analysis Intern Federal Highway Administration 3500 Financial Plaza, Suite 400 Tallahassee, Florida 32312

Re: State Specifications Office

Section: 334

Proposed Specification: 3340101 Superpave Asphalt Concrete

Dear Ms. Domond:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Greg Sholar to delete the restriction that prevented Type SP-19.0 mixtures from being used directly underneath FC-5 mixtures and eliminate the restriction preventing Type SP-19.0 mixtures from being used for the final (top) layer of shoulders.

Please review and transmit your comments, if any, within two weeks (10 business days). Comments should be sent via email daniel.strickland@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at (850) 414-4130.

Sincerely,

Signature on File

Daniel Strickland, P.E. State Specifications Engineer

DS/dh Attachment

cc: Florida Transportation Builders' Assoc.

State Construction Engineer

SUPERPAVE ASPHALT CONCRETE (REV 5-8-25)

SUBARTICLE 334-1.4.1 is deleted and the following substituted:

334-1.4.1 Layer Thicknesses: The allowable layer thicknesses for Type SP Asphalt Concrete mixtures are as follows:

Type SP-9.5	1 to 1-1/2 inches
Type SP-12.5	
Type SP-19.0	

In addition to the minimum and maximum thickness requirements, the following restrictions are placed on mixes when used as a structural course:

Type SP-9.5 - Limited to the top two structural layers, two layers

maximum.

Type SP-9.5 - Do not place less than 1-1/2 inches thick for Traffic

Level E applications.

Type SP-19.0 - Do not use for the final (top) structural layer below FC-5 mixtures. Type SP-19.0 mixtures are permissible for the layer directly below FC-9.5 and FC-12.5 mixtures. Do not use for the final (top) layer of shoulders.

SUBARTICLE 334-2.3.6 is deleted and the following substituted:

334-2.3.6 Allowable RAP Percentages for Type SP Structural Mixtures with PG 76-22 Asphalt Binder: For Type SP structural mixtures using PG 76-22 asphalt binder, select the percentage of RAP material based on Table 334-3.

Table 334-3 Allowable RAP Percentages ¹ in Type SP Structural Mixtures with PG 76-22 Asphalt Binder						
		Coarse RAP	Intermediate RAP	Fine RAP		
Gradation % Passing #16 Sieve ²		≤ 40%	> 40% to ≤ 50%	> 50%		
$PG_{HT}^3 > 100.0^{\circ} C$	Allowable RAP	≤ <u>2540</u> %	≤ 20 25%	≤ 20 25%		
$PG_{HT}^3 \le 100.0^{\circ} C$	Percentage	≤ <u>3045</u> %	≤ <u>2535</u> %	\(\leq \frac{20}{20}\)/0		

Notes:

- 1. RAP aggregate by weight of total aggregate or RAP binder by weight of total binder.
- 2. RAP gradations based on ignition oven extraction of RAP material in accordance with FM 5-563.
- 3. PG_{HT}: asphalt binder high temperature continuous performance grade of RAP in accordance with Section 916.

SUPERPAVE ASPHALT CONCRETE (REV 5-8-25)

SUBARTICLE 334-1.4.1 is deleted and the following substituted:

334-1.4.1 Layer Thicknesses: The allowable layer thicknesses for Type SP Asphalt Concrete mixtures are as follows:

Type SP-9.5	1 to 1-1/2 inches
Type SP-12.5	1-1/2 to 3 inches
Type SP-19.0	2 to 4 inches

In addition to the minimum and maximum thickness requirements, the following restrictions are placed on mixes when used as a structural course:

Type SP-9.5 - Limited to the top two structural layers, two layers

maximum.

Type SP-9.5 - Do not place less than 1-1/2 inches thick for Traffic

Level E applications.

SUBARTICLE 334-2.3.6 is deleted and the following substituted:

334-2.3.6 Allowable RAP Percentages for Type SP Structural Mixtures with PG 76-22 Asphalt Binder: For Type SP structural mixtures using PG 76-22 asphalt binder, select the percentage of RAP material based on Table 334-3.

Table 334-3						
Allowable RAP Percentages ¹ in Type SP Structural Mixtures with PG 76-22 Asphalt Binder						
		Coarse RAP	Intermediate RAP	Fine RAP		
Gradation % Passing #16 Sieve ²		≤ 40%	> 40% to ≤ 50%	> 50%		
$PG_{HT}^3 > 100.0^{\circ} C$	Allowable RAP	≤ 40%	≤ 25%	< 25%		
$PG_{HT}^{3} \le 100.0^{\circ} C$	Percentage	≤ 45%	≤ 35%	≥ 23 ⁷ 0		

Notes:

- 1. RAP aggregate by weight of total aggregate or RAP binder by weight of total binder.
- 2. RAP gradations based on ignition oven extraction of RAP material in accordance with FM 5-563.
- 3. PGHT: asphalt binder high temperature continuous performance grade of RAP in accordance with Section 916.