

EXPECTED IMPLEMENTATION JULY 2021

125 EXCAVATION FOR STRUCTURES AND PIPE (REV 11-06-20) (FA 1-11-21) (7-21)

SUBARTICLE 125-8.1.6.1 is deleted and the following substituted:

125-8.1.6.1 Thick Lift Requirements: The Contractor may elect to place material in thicker lifts of no more than 12 inches compacted thickness above the Soil Envelope if the embankment material is classified as Group 1 in the table below. If the embankment material is classified as Group 2 in the table below and the Contractor chooses to place material in thicker lifts of no more than 12 inches compacted thickness above the soil envelope then the Contractor must demonstrate with a successful test section that density can be achieved. Thick lift around structures is only allowed above the soil envelope of the connecting pipe. Notify the Engineer in writing prior to beginning construction of a test section. Construct a test section of the length of one LOT. Perform five quality control (QC) tests at random locations within the test section. All five tests must meet the density required by 125-9.2 and be verified by the Department. Identify the test section with the compaction effort and soil classification in the Earthwork Records System (ERS) section of the Department's database. In case of a change in compaction effort or soil classification, construct a new test section. When a QC test fails the requirements of 125-9.2 or when the QC tests cannot be verified, construct a new test section. The Contractor may elect to place material in 6 inches compacted thickness at any time.

Group	AASHTO Soil Class	Maximum Lift Thickness		Thick Lift Control Test Section Requirements	
		Within Cover Zone	Above Soil Envelope	Within Cover Zone	Above Soil Envelope
1	A-3 A-2-4 (No. 200 Sieve \leq 15%)	6 inches	12 inches	N/A	Not Needed
2	A-1 A-2-4 (No. 200 Sieve $>$ 15%) A-2-5, A-2-6, A-2-7, A-4, A-5, A-6 A-7 (Liquid Limit $<$ 50)	6 inches without control test section		N/A	Maximum of 12 inches per 120-8.2.1.2

SUBARTICLE 125-9.1 is deleted and the following substituted:

125-9.1 General Requirements: Meet the requirements of 120-10, except replace the requirements of 120-10.1.6 with 125-9.1.1, 120-10.2 with 125-9.2, and 120-10.3 with 125-9.3.

125-9.1.1 Reduced Testing Frequency: Obtain the Engineer's approval in writing for the option to reduce density testing frequency to one test every two LOTs or one every four LOTs for trench box operations if the following requirements are met:

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a. Resolution testing was not required for six consecutive verified LOTs.

b. Resolution testing was required for any of the six consecutive verified LOTs, but QC test data was upheld.

Identify the substantiating tests in the ERS section of the Department's database and notify the Engineer in writing prior to starting reduced frequency of testing. Generate random numbers for selecting test locations for the LOTs under consideration. When QC test frequency is reduced, obtain the Engineer's approval in writing to place more than one LOT over an untested LOT. Do not apply reduced testing frequency for the first and last lift of pipe. Assure similar compaction efforts for the untested sections. If the Verification test fails, and QC test data is not upheld by Resolution testing the QC testing will revert to the original frequency.

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