

# EXPECTED IMPLEMENTATION JANUARY 2020

## 330 HOT MIX ASPHALT – GENERAL CONSTRUCTION REQUIREMENTS. (REV 5-3-19) (FA 7-29-19) (1-20)

SUBARTICLE 330-3.2.2 is deleted and the following substituted:

**330-3.2.2 Ambient Air Temperature:** Place the mixture only when the air temperature in the shade and away from artificial heat meets requirements of Table 330-1. The minimum ambient temperature requirement may be reduced by 5°F when using warm mix technology, if mutually agreed to by both the Engineer and the Contractor.

Layer Thickness or Asphalt Binder Type	Minimum Temperature (°F)
≤ 1 inch	50
Any mixture > 1 inch containing a PG asphalt binder with a high temperature designation ≥ 76°C	45
Any mixture > 1 inch containing a PG asphalt binder with a high temperature designation < 76°C	40
FC-5 <sup>(1)</sup>	65

<sup>(1)</sup> As an exception, place the mixture at temperatures no lower than 60°F, only when approved by the Engineer based on the Contractor's demonstrated ability to achieve a satisfactory surface texture and appearance of the finished surface. For mixtures containing PG 76-22 binder, the minimum ambient temperature may be further reduced to 55°F when using warm mix technology, if agreed to by both the Engineer and the Contractor.