

EXPECTED IMPLEMENTATION JULY 2017

603 GENERAL REQUIREMENTS FOR TRAFFIC CONTROL SIGNALS AND DEVICES.

(REV 11-29-16) (FA 11-29-16) (7-17)

SUBARTICLE 603-2.4 is deleted and the following substituted:

603-2.4 Hardware and Fittings Used for Installation: Ensure that all assembly hardware, including nuts, bolts, external screws and locking washers less than 5/8 inch in diameter, are Type 304 or 316 passivated stainless steel. Use stainless steel bolts, screws and studs meeting the requirements of ASTM F593. Use nuts meeting the requirements of ASTM F594. Ensure all assembly hardware greater than or equal to 5/8 inch in diameter is galvanized. Use bolts, studs, and threaded rod meeting the requirements of ASTM A307. Use structural bolts meeting the requirements of ASTM F3125, Grade A325.

Use high-strength steel anchor bolts and U-bolts, having a minimum yield strength of 55,000 psi and a minimum ultimate strength of 90,000 psi.

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