

EXPECTED IMPLEMENTATION JANUARY 2017

460 STRUCTURAL STEEL AND MISCELLANEOUS METALS. (REV 6-20-16) (FA 6-20-16) (1-17)

SUBARTICLE 460-5.4.1 is deleted and the following substituted:

460-5.4.1 General: Verify that the faying surfaces are in accordance with the Contract Documents, are free of dirt or other foreign materials, and that the geometry of the bolt holes and the connection meets the requirements of 460-4.3.5.

Install fastener assembly components of the same LOT and of the size and quality specified in the Contract Documents. Provide final bolts, cylindrical erection pins or other fit-up bolts as indicated in the Erection Plan.

When it is impractical to turn the nut, tighten the fastener by turning the bolt while preventing the nut from rotating. During this tightening operation, do not allow the rotation of the part of the fastener assembly not turned by the wrench.

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