

# EXPECTED IMPLEMENTATION JANUARY 2016

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**700 HIGHWAY SIGNING.**  
**(REV 6-3-15) (FA 7-27-15) (1-16)**

SUBARTICLE 700-2.2.3 is deleted and the following substituted:

**700-2.2.3 Installation:** Install nuts on anchor bolts in accordance with Section 649 with the following exception. For cantilever overhead sign structures, after placement of the upright and prior to installation of the truss, adjust the leveling nuts beneath the base plate to achieve the back rake shown on the Camber Diagram. If the top surface of the base plate has a slope that exceeds 1:40, use beveled washers under the top nuts. For span overhead sign structures, install a screen around the base plate in accordance with 649-6. For cantilever overhead sign structures, install a structural grout pad in accordance with 649-7.

Install ASTM A325 bolt, nut and washer assemblies in accordance with 460-5, except that 460-5.4.2 Preparation of Faying Surfaces is not required.

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