



Florida Department of Transportation

RICK SCOTT
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

JIM BOXOLD
SECRETARY

July 27, 2015

Khoa Nguyen
Director, Office of Technical Services
Federal Highway Administration
3500 Financial Plaza, Suite 400
Tallahassee, Florida 32312

Re: State Specifications Office
Section **945**
Proposed Specification: **9450203 Aluminum Pipe, Including Underdrain, Pipe Arch
and Structural Plate Pipe and Pipe Arch.**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The changes are proposed by Chester Henson of the State Roadway Design Office to include language that was deleted from Section 965 related to certifications.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to daniel.scheer@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4130.

Sincerely,

Signature on file

Daniel Scheer, P.E.
State Specifications Engineer

DS/dt

Attachment

cc: Florida Transportation Builders' Assoc.
State Construction Engineer

ALUMINUM PIPE, INCLUDING UNDERDRAIN, PIPE ARCH AND STRUCTURAL PLATE PIPE AND PIPE ARCH.**(REV ~~6-18~~29~~7-28~~-15)**

SUBARTICLE 945-2.3 is deleted and the following substituted:

945-2.3 Certification of Tests: ~~For all aluminum materials, test certifications as specified in 965-2, shall be furnished. For aluminum materials used, s~~Submit to the Engineer, prior to installation, a certified mill analysis and certification by the producer verifying that the aluminum parts and components are of the alloys specified and comply with the requirements of this Section.

**ALUMINUM PIPE, INCLUDING UNDERDRAIN, PIPE ARCH AND STRUCTURAL
PLATE PIPE AND PIPE ARCH.**

(REV 7-28-15)

SUBARTICLE 945-2.3 is deleted and the following substituted:

945-2.3 Certification of Tests: Submit to the Engineer, prior to installation, a certified mill analysis and certification verifying that the aluminum parts and components are of the alloys specified and comply with the requirements of this Section.