



*Florida Department of Transportation*

RICK SCOTT  
GOVERNOR

605 Suwannee Street  
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ANANTH PRASAD, P.E.  
SECRETARY

June 20, 2014

Khoa Nguyen  
Director, Office of Technical Services  
Federal Highway Administration  
545 John Knox Road, Suite 200  
Tallahassee, Florida 32303

Re: State Specifications and Estimates Office  
Section **334**  
Proposed Specification: **3340400 Superpave Asphalt Concrete.**

Dear Mr. Nguyen:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

These changes were proposed by Greg Sholar of the State Materials Office (SMO) to remove the reference to Laboratory Information Management System (LIMS).

Please review and transmit your comments, if any, within two weeks. Comments should be sent via email to SP965DS or daniel.scheer@dot.state.fl.us.

If you have any questions relating to this specification change, please call me at 414-4130.

Sincerely,

Signature on file

Daniel Scheer, P.E.  
State Specifications Engineer

DS/dt  
Attachment

cc: Florida Transportation Builders' Assoc.  
State Construction Engineer

**SUPERPAVE ASPHALT CONCRETE.**  
**(REV 4-28-14)**

ARTICLE 334-4 is deleted and the following substituted:

**334-4 Contractor Process Control (PC).**

Assume full responsibility for controlling all operations and processes such that the requirements of these Specifications are met at all times. Perform any tests necessary at the plant and roadway for process control purposes. Enter all PC test data into the Department's ~~Laboratory Information Management System (LIMS)~~ database. The Engineer will not use these test results in the acceptance payment decision.

Address in the QC Plan how PC failures will be handled. When a PC failure occurs, investigate, at a minimum, the production process, testing equipment and/or sampling methods to determine the cause of the failure, and make any necessary changes to assure compliance with these Specifications. Obtain a follow up sample immediately after corrective actions are taken to assess the adequacy of the corrections. In the event the follow-up PC sample also fails to meet Specification requirements, cease production of the asphalt mixture until the problem is adequately resolved to the satisfaction of the QC Manager.

**SUPERPAVE ASPHALT CONCRETE.**  
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**334-4 Contractor Process Control (PC).**

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Address in the QC Plan how PC failures will be handled. When a PC failure occurs, investigate, at a minimum, the production process, testing equipment and/or sampling methods to determine the cause of the failure, and make any necessary changes to assure compliance with these Specifications. Obtain a follow up sample immediately after corrective actions are taken to assess the adequacy of the corrections. In the event the follow-up PC sample also fails to meet Specification requirements, cease production of the asphalt mixture until the problem is adequately resolved to the satisfaction of the QC Manager.