

**460     STRUCTURAL STEEL AND MISCELLANEOUS METALS**  
**(REV 5-18-10) (FA 6-1-10) (1-11)**

SUBARTICLE 460-7.6 (Page 624) is deleted and the following substituted:

**460-7.6 Tightening of Anchor Bolt/Rod Nuts:**

**460-7.6.1 Fixed and Expansion Pot Bearing:** Tighten anchor bolts or rod nuts to a 'snug tight' condition such that the different mating surfaces (such as the top of concrete, neoprene and steel) are in firm contact. The nut or bolt is to be tight enough to develop friction between surfaces to prevent sliding, but not over-tightened that bulging or damage occurs in any of the mating materials.

**460-7.6.2 Fixed and Expansion Bearings with Elastomeric Bearing Pads:**  
Draw down the lower nut such that a total gap of 1/2 inch exists between the nut and bearing plate. Tighten a second nut of the same specification to a snug tight condition against the lower nut maintaining the required gap.