



Florida Department of Transportation

RICK SCOTT
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

ANANTH PRASAD, P.E.
SECRETARY

May 5, 2011

Monica Gourdine
Program Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: Office of Design, Specifications
Section **931**
Proposed Specification: **9310306 Metal Accessory Materials for Concrete Pavement and Concrete Construction.**

Dear Ms. Gourdine:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

These changes were proposed by Paul Vinik of the State Materials Office to specify one coat of primer instead of a rust preventative compound for metal dowel bar assemblies used in concrete pavement joints.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via Email to SP965RP or rudy.powell@dot.state.fl.us.

If you have any questions relating to this specification change, please call Rudy Powell, State Specifications Engineer at 414-4280.

Sincerely,

signature on file

Rudy Powell, Jr., P.E.
State Specifications Engineer

RP/dt

Attachment

cc: Gregory Jones, Chief Civil Litigation
Florida Transportation Builders' Assoc.
State Construction Engineer

METAL ACCESSORY MATERIALS FOR CONCRETE PAVEMENT AND CONCRETE STRUCTURES.**(REV 3-1723-11)**

SUBARTICLE 931-3.6 (Page 877) is deleted and the following substituted:

931-3.6 Materials: The wire for the welded assembly shall be in accordance with all applicable requirements of ASTM A-82.

~~Apply one coat of rust preventative compound meeting the requirements of 560 2.6. Apply the rust preventive in accordance with the manufacturer's recommendations.~~

Apply one coat of alkyd primer meeting the material requirements of SSPC Paint 25. Apply the primer in accordance with the manufacturer's recommendations.

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