

ORIGINATION FORM

THE INFORMATION BELOW IS TO BE PROVIDED BY THE ORIGINATOR (The person who receives or originates the issue and needs to forward the issue for action.)

Specification: 916

Subject: Bituminous Materials

Origination date: November 24, 2010

Originator: Greg Sholar

Office/Phone: State Materials Office / 352.955.2920

Problem statement:

1. The duration that pre-test numbers remain valid for cutback asphalts and emulsified asphalts has been set at six months currently. This is too long to assure a good/stable product.
2. The wording related to EPR-1 prime coat material needs to be modified to correctly specify the requirements for a diluted material, as delivered from the manufacturer.

Proposed solution:

1. Change the duration of validity for the pre-test number from six months to three months in 916-3.2 and 916-4.2.
2. The EPR-1 prime table in subarticle 916-4.1 should be modified by diluting the storage stability requirement. Additionally, wording should be changed to explicitly forbid dilution of EPR-1 prime material.

Information source:

1. SMO Bituminous staff.
2. Industry.

Recommended Usage Note: All asphalt projects.

Estimated fiscal impact, if implemented: None.

Implementation of these changes, if and when approved, will begin with the July 2011 letting.

For State Specifications Office Use Only

Begin date:

File Number:

Scheduled completion date:

Implementation date:



Florida Department of Transportation

CHARLIE CRIST
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

STEPHANIE KOPELOUSOS
SECRETARY

MEMORANDUM

DATE: December 10, 2010
TO: Specification Review Distribution List
FROM: Rudy Powell, Jr., P.E., State Specifications Engineer
SUBJECT: Proposed Specification: **9160302 Bituminous Materials.**

In accordance with Specification Development Procedures, we are sending you a copy of a proposed specification change.

These changes were proposed by Greg Sholar of the State Materials Office to change the duration of validity for pretest numbers for cutback and emulsified asphalt from six months to three months, to delete the storage stability test for EPR-1 Prime and to prohibit the dilution of EPR-1 prime material.

Please share this proposal with others within your responsibility. Review comments are due within four weeks and should be sent to Mail Station 75 or to my attention via email at SP965RP or rudy.powell@dot.state.fl.us. Comments received after **January 7, 2011** may not be considered. Your input is encouraged.

RP/dt
Attachment

BITUMINOUS MATERIALS.
(REV 11-24-10)

SUBARTICLE 916-3.2 (of the Supplemental Specifications) is deleted and the following substituted:

916-3.2 Sampling, Certification, and Verification: Sampling of cut-back asphalts shall be done in accordance with AASHTO T 40. For each tank of cut-back asphalt delivered to or prepared at the asphalt terminal, the asphalt supplier shall submit a sample to the State Materials Office for testing before use. A pretest number will then be assigned by the State Materials Office which shall be furnished with all cut-back asphalt delivered to the project. The pretest number shall be valid for ~~six~~*three* months from the date of issue.

The Department may sample and test pre-tested cut-back asphalt from the suppliers storage tank, the Contractors transport tank and/or distributor to verify and determine compliance with this and other specification requirements. Where these tests identify material outside specification requirements, the State Materials Engineer may require the supplier to cease shipment of that pretested cut-back asphalt product. Further shipment of that pretested cut-back asphalt product to Department projects may remain suspended until the cause of the problem is evaluated and corrected by the supplier as necessary to the satisfaction of the State Materials Engineer.

ARTICLE 916-4 (of the Supplemental Specifications) is deleted and the following substituted:

916-4 Emulsified Asphalts.

916-4.1 Requirements: Anionic Emulsified Asphalt shall meet the requirements of AASHTO M 140 with the exception that the cement mix test will be waived when the asphalt is used in non-mix application, such as tack coats and primes. Cationic Emulsified Asphalt shall meet the requirements of AASHTO M 208. Additional emulsions permitted by specifications shall meet the following requirements:

HIGH FLOAT EMULSIONS		
Test	Conditions	Asphalt Emulsion Grade AE-60
		Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	122°F	75/400 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour (b)	maximum 1%
Sieve Test		maximum 0.10%
Demulsibility	50 mL CaCl ₂ 0.10 N	minimum 75%
Residue by Distillation		minimum 65%
Oil Portion	500°F. Dist.	maximum 1% by volume
Tests on Residue:		

Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 40
Absolute Viscosity	140°F	minimum 3,200 poise
Ductility	77°F, 50 mm/minute	minimum 400 mm
Float Test	140°F	minimum 1,200 seconds
Solubility	in Trichloroethylene	minimum 97.5%

Test	Conditions	Asphalt Emulsion Grade AE-90
		Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	122°F	75/400 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour (b)	maximum 1%
Sieve Test		maximum 0.10%
Demulsibility	50 mL CaCl ₂ 0.10 N	minimum 75%
Residue by Distillation		minimum 65%
Oil Portion	500°F. Dist.	maximum 2% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 70
Absolute Viscosity	140°F	minimum 1,600 poise
Ductility	77°F, 50 mm/minute	minimum 400 mm
Float Test	140°F	minimum 1,200 seconds
Solubility	in Trichloroethylene	minimum 97.5%

Test	Conditions	Asphalt Emulsion Grade AE-150
		Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	122°F	75/400 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour(b)	maximum 1%
Sieve Test		maximum 0.10%
Demulsibility	50 mL CaCl ₂ 0.10 N	minimum 75%
Residue by Distillation		minimum 65%
Oil Portion	500°F. Dist.	maximum 3% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 125
Absolute Viscosity	140°F	minimum 800 poise
Ductility	77°F, 50 mm/minute	minimum 400 mm
Float Test	140°F	minimum 1,200 seconds
Solubility	in Trichloroethylene	minimum 97.5%

Test	Conditions	Asphalt Emulsion Grade AE-200
		Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	122°F	minimum 45 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour (b)	maximum 1%
Sieve Test		maximum 0.10%
Demulsibility	50 mL CaCl ₂ 0.10 N	minimum 75%
Residue by Distillation		minimum 62%
Oil Portion	500°F. Dist.	maximum 8% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 150
Absolute Viscosity	140°F	minimum 400 poise
Ductility	77°F, 50 mm/minute	
Float Test	140°F	minimum 1,200 seconds
Solubility	in Trichloroethylene	minimum 97.5%

(a) The test requirement for settlement may be waived when the emulsified asphalt is used in less than five days.
(b) The 24-hour (one day) storage stability test may be used instead of the five day settlement test.

SPECIAL MS-EMULSION		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	minimum 45 seconds
Storage Stability	24 hour	maximum 1%
Sieve Test	50 mL CaCl ₂ 0.10 N	maximum 0.10%
Demulsibility		minimum 65%
Residue by Distillation		minimum 62%
Naphtha Content	500°F. Dist.	maximum 8% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 50
Ductility	77°F, 50 mm/minute	minimum 400 mm
Absolute Viscosity	140°F	minimum 800 poise
Solubility	in Trichloroethylene	minimum 97.5%
Maximum application temperature shall be 170°F.		

EMULSIFIED ASPHALT GRADE CRS-2H		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	122°F	100/400 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour (b)	maximum 1%
Demulsibility	35 mL 0.8% Sodium Dioctyl Sulfosuccinate (c)	minimum 40%

EMULSIFIED ASPHALT GRADE CRS-2H		
Test	Conditions	Minimum/Maximum
Particle Charge		positive
Sieve Test		maximum 0.1%
Residue		minimum 65%
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	80/140
Ductility	77°F, 50 mm/minute	minimum 400 mm
Solubility	in Trichloroethylene	minimum 97.5%
(a) The test requirement for settlement may be waived when the emulsified asphalt is used in less than five days. (b) The 24-hour (one day) storage stability test may be used instead of the five day settlement test. (c) The demulsibility test shall be made within 30 days from date of shipment.		

ASPHALT EMULSION PRIME (AEP)		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	20/150 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour (b)	maximum 1%
Sieve Test		maximum 0.1%
Residue		minimum 55%
Naphtha Content	500°F. Dist	maximum 12% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	40/200
Ductility	77°F, 50 mm/minute	minimum 400 mm
Solubility	in Trichloroethylene	minimum 97.5%
(a) The test requirement for settlement may be waived when the emulsified asphalt is used in less than five days. (b) The 24-hour (one day) storage stability test may be used instead of the five day settlement test.		

ASPHALT EMULSION GRADE RS-1h		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	20/100 seconds
Storage Stability	24 hour	maximum 1%
Demulsibility	35 mL 0.02N CaCl ₂ (a)	minimum 60%
Sieve Test		maximum 0.10%
Residue by Distillation		minimum 55%
Naphtha Portion	500°F. Dist (b)	maximum 3% by volume
Tests on Residue From Distillation Test:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 60
Viscosity	140°F	minimum 1,600 poise
Ductility	77°F, 50 mm/minute	minimum 400 mm
Solubility	in Trichloroethylene	minimum 97.5%

- (a) The demulsibility test shall be made within 30 days from the date of shipment.
(b) When RS-1H has been modified to include naphtha, the 24-hour storage stability test will be waived.

EMULSION PRIME (RS TYPE)		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	minimum 75 seconds
Storage Stability	24 hour	maximum 1.0%
Sieve Test		maximum 0.1%
Naphtha Content		5/15% by volume
Residue		minimum 55%
Tests on Residue:*		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 50
Viscosity	140°F	minimum 800 poise
Solubility	in Trichloroethylene	minimum 97.5%

* Residue by distillation shall be in accordance with AASHTO T 59 except that the maximum temperature shall be 329 ± 10°F [165 ± 5°C] and the sample shall be maintained at this temperature for 20 minutes.

EPR-1 PRIME (e)		
Tests	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	6/24 seconds
Storage Stability	24 hour	maximum 0.5%
Sieve Test (a)		maximum 0.1%
Residue by Distillation (b)		minimum 20%
Particle Charge Test (c)		positive
Test on Residue: (d)		
Flash Point	COC	minimum 410°F
Viscosity	140°F	600/1000 cSt

(a) Distilled water shall be used in place of 2% sodium oleate solution.
(b) Residue by distillation shall be in accordance with AASHTO T 59 with the exception that a 50 g sample is heated to 300°F [149°C] until foaming ceases, then cooling immediately and calculating results.
(c) Caution: this material has a positive particle charge, and therefore should not be mixed with materials having a negative particle charge.
(d) Residue by distillation shall be in accordance with AASHTO T 59 except that the maximum temperature shall be 329 plus or minus 10°F [165 plus or minus 5°C] and the sample shall be maintained at this temperature for 20 minutes.
(e) EPR-1 Prime shall *not* be diluted ~~by the manufacturer at the ratio of one part emulsified asphalt to two parts water. Do not further dilute this product.~~ In the event that EPR-1 Prime is not used in a 12 hour period, the material shall be thoroughly mixed by circulation or other suitable means prior to use.

EMULSIFIED ASPHALT GRADE CRS-1h		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	20 – 100 seconds
Storage Stability	24 hour	maximum 1%
Demulsibility	35 ml 0.8% Sodium Dioctyl Sulfosuccinate (a)	minimum 60%
Sieve Test		maximum 0.10%

Residue by Distillation	500°F. Distillation	minimum 55%
Naphtha Portion	500°F. Distillation. (b)	maximum 3% by volume
Particle charge		positive
Tests on Residue From Distillation Test:		
Penetration (0.1mm)	77°F, 100 g, 5 seconds	minimum 45
Viscosity	140°F	minimum 1600 poise
Ductility	77°F	minimum 400 mm
Solubility	in Trichloroethylene	minimum 97.5%
(a) The demulsibility test shall be made within 30 days from the date of shipment.		
(b) When CRS-1 has been modified to include naphtha, the 24 hour storage stability will be waived.		

EMULSIFIED ASPHALT GRADE NTSS-1hm		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	20 – 500 seconds
Storage Stability	24 hour	maximum 1%
Settlement	5 days	maximum 5%
Residue by Distillation		minimum 50%
Naphtha Content	500°F. Distillation	maximum 1% by volume
Sieve Test		maximum 0.30% (a)
Tests on Residue From Distillation Test:		
Penetration (0.1mm)	77°F, 100 g, 5 seconds	maximum 20
Softening Point ASTM D 36		minimum 149°F
Dynamic Shear Rheometer AASHTO T 315	G* sin ω , 186.8°F @ 10 rad/sec	minimum 1.00 kPa
Solubility	in Trichloroethylene	minimum 97.5%
(a) Sieve test may be waived if no application problems are present in the field.		

916-4.2 Sampling, Certification, and Verification: For each tank of emulsified asphalt delivered to or prepared at the asphalt terminal, the asphalt supplier shall submit a sample to the State Materials Office for testing before use. A pretest number will then be assigned by the State Materials Office which shall be furnished with all emulsified asphalt delivered to the project. The pretest number shall be valid for a maximum of ~~six~~ *three* months from the date of issue.

The Department may sample and test pretested emulsified asphalt from the suppliers storage tank, the Contractors transport tank and/or distributor to verify and determine compliance with this and other specification requirements. Where these tests identify material outside specification requirements, the State Materials Engineer may require the supplier to cease shipment of that pretested emulsified asphalt product. Further shipment of that pretested emulsified asphalt product to Department projects may remain suspended until the cause of the problem is evaluated and corrected by the supplier as necessary to the satisfaction of the State Materials Engineer.

Implementation team member:

Usage Note:

Notes: