

EXPECTED IMPLEMENTATION JULY 2011

921 PORTLAND CEMENT AND BLENDED CEMENT. (REV 10-21-10) (FA 1-4-11) (7-11)

ARTICLE 921-1 (Page 845) is deleted and the following substituted:

921-1 General.

921-1.1 Type of Cement: Cement shall conform to the requirements of the following AASHTO designations except where a particular type of cement is specified on the plans or Specifications, and as specifically restricted in Section 346, cement may be Types I, II, II (MH), III, IV, V (AASHTO M-85), or IP, IP (MS), IS (AASHTO M-240). Different brands of cement, cement of the same brand from different facilities, or different types of cement shall be stored separately and shall not be mixed.

921-1.2 Alkali Content: Only Portland cement containing a maximum of 0.60% alkali, or less, calculated as Na_2O (% Na_2O plus 0.658% K_2O), may be used with no further testing. When tests performed in accordance with ASTM C-33 X1.3 on coarse and fine aggregate indicate the aggregate to be non-reactive to alkalis, cements exceeding 0.60% alkali is allowed.

921-1.3 Heat of Hydration: The cement heat of hydration for Type II (MH) shall be 80 cal/g or less at seven days in accordance with ASTM C-186.