



Florida Department of Transportation

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SECRETARY

January 28, 2011

Monica Gourdine
Program Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: Office of Design, Specifications
Section **548**
Proposed Specification: **5480000 Retaining Wall Systems.**

Dear Ms. Gourdine:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

These changes were proposed by Gevin McDaniel of the State Structures Design Office to move the QPL Acceptance Criteria and Shop Drawing Submittal requirements and other various requirements from the Plans Preparation Manual and Structures Manual to the Specification.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via Email to SP965RP or rudy.powell@dot.state.fl.us.

If you have any questions relating to this specification change, please call Rudy Powell, State Specifications Engineer at 414-4280.

Sincerely,

Rudy Powell, Jr., P.E.
State Specifications Engineer

RP/dt

Attachment

cc: Gregory Jones, Chief Civil Litigation
Florida Transportation Builders' Assoc.
State Construction Engineer

RETAINING WALL SYSTEMS.**(REV ~~112-623-27-110~~)**

SECTION 548 (Pages 680 – 689) is deleted and the following substituted:

**SECTION 548
RETAINING WALL SYSTEMS****548-1 Description.**

Construct permanent and temporary retaining wall systems in accordance with this Section and in conformance with the lines, grades, design, and dimensions shown in the Contract Documents or established by the Engineer. Unless otherwise noted in the plans, provide a wall system listed on the Qualified Products List (QPL) based on the FDOT Wall Type shown in the plans. Sheet pile walls and cast-in-place walls are not included in this ~~Section~~ ~~specification~~. All other wall systems used to cut back existing slopes are paid for under the same pay item numbers shown in ~~the 548-12~~ ~~Basis of Payment Article of this Specification~~. Construct all walls of a specific type (~~EMSE (Mechanically Stabilized Earth), counterfort, etc.~~), using the same wall system and supplier. If different types of wall systems must be used in a manner that causes one wall to interact with or influence another wall, coordinate the detailing of these areas of interaction/influence with the assistance of the Contractor's Engineer of Record.

Obtain *each* Precast Concrete *Retaining* Wall System from *an approved incidental precast* manufacturing plant that is currently on the list of Producers with Accepted Quality Control Programs. Producers seeking inclusion on the list shall meet the requirements of 105-3.

Ensure that each ~~w~~Wall ~~s~~System ~~c~~Component is permanently and legibly marked ~~by etching on the back of each panel, the panel number or type, project number (when applicable), date cast and manufacturer's name or symbol~~ *in accordance with 548-5.*

Ensure that each shipment of products to the job site includes a *signed or stamped delivery ticket in accordance with the Materials Manual, Section 8.2 Volume II, list of products shipped* and the required written certification statement for each product ~~shipped~~ *shipped*. Provide ~~this list~~ *these tickets* and certification(s) to the Engineer.

548-2 Materials.

Purchase the precast components, soil reinforcement, attachment devices, joint filler, filter fabric, and all necessary incidentals from the wall supplier chosen.

548-2.1 Concrete: Ensure that concrete utilized for wall components is as specified in the Contract Documents and is consistent with the concrete class, environmental classification and admixture requirements for durability as stated in the Contract Documents. Produce and supply concrete for all wall components meeting the requirements of Section 346.

Produce and supply concrete for the leveling pad meeting the requirements of Section 347. Assume responsibility for performance of all testing required by Section 346. Use Department approved mix designs.

548-2.2 Reinforcing Steel: Meet the requirements of Section 931 utilizing Grade 60 (Black) steel.

548-2.3 Backfill Reinforcement: For walls utilizing backfill reinforcement, use reinforcement consisting of steel wire mesh, metal strips or structural geosynthetics as required for the wall system chosen. ~~Ensure~~*Use backfill reinforcement lengths of are the same length from top to bottom of wall at any section. For tiered walls, use ensure backfill reinforcement lengths are of the same length within the height of each tier at any section.*

Use steel wire mesh and embedded loops shop fabricated from cold drawn steel wire meeting the minimum requirements of ASTM A 82, and weld into the finished mesh fabric in accordance with ASTM A 185. ~~Ensure~~*Use longitudinal and transverse wires are of equal and constant diameter within a given piece of mesh reinforcement.* Use steel strips hot rolled from bars to the required shape and dimensions with physical and mechanical properties meeting ASTM A 572 Grade 65 or as shown in the Contract Documents. Use shop-fabricated hot rolled steel tie straps meeting the minimum requirements of ASTM A 1011/A 1011 M, Grade 50, or as shown in the Contract Documents.

Ensure that steel reinforcing strips, tie strips, reinforcing mesh and connectors used in permanent walls are galvanized in accordance with ASTM A 123 or ASTM A 153, as applicable. ~~P~~*punch or drill holes in metal items before galvanizing. Field drilled holes for bin walls are permitted. Repair field drilled holes, field cut ends and other damage to galvanized surfaces in accordance with Section 562.*

Use structural geosynthetics made of polypropylene, select high density polyethylene or high-tenacity polyester fibers having cross-sections sufficient to permit significant mechanical interlock with the backfill. Use geosynthetics having a high tensile modulus in relation to the backfill. Use geosynthetics having high resistance to deformation under sustained long term design load while in service and resistant to ultraviolet degradation, to damage under normal construction practices and to all forms of biological or chemical degradation normally encountered in the material being reinforced. Do not use uncoated polyester (PET) reinforcements or reinforcements weakened or damaged by high pH environments within the flowable fill.

Store the geosynthetics in conditions above 20°F and not greater than 140°F. Prevent mud, wet cement, epoxy, and like materials from coming into contact with and affixing to the geosynthetic material. Rolled geosynthetic may be laid flat or stood on end for storage. Cover the geosynthetic and protect from sunlight prior to placement in the wall system.

Carefully inspect all reinforcement, steel and geosynthetics to ensure they are the proper size and free from defects that may impair their strength and durability.

548-2.4 Attachment Devices: Use backfill reinforcement attachment devices as required by the wall system chosen.

548-2.5 Joint Materials and Filter Fabrics:

548-2.5.1 Horizontal Joint Filler: Use elastomeric or polymeric pads/fillers in all horizontal joints between precast components as recommended by the wall manufacturer. Ensure that the pads are of sufficient size and hardness to limit vertical stresses on the pad and concrete surface and to prevent concrete to concrete contact at the joints.

548-2.5.2 Joint Covers: Cover joints and other wall openings with geotextile fabric meeting the requirements of Section 985 and Type D-5, ~~of the~~ Design Standards, Index No. 199. Apply an adhesive approved by the Engineer to the back of the precast component for attachment of the fabric material.

548-2.5.3 Alignment Pins: Ensure that pins used to align the precast components during construction are of the size, shape and material required for the wall system chosen.

548-2.6 Backfill Material:

548-2.6.1 General: Provide compacted select backfill or flowable fill within the retaining wall volume when the option for flowable fill is shown in the plans. The retaining wall volume is defined to extend from the top of the leveling pad or footing, or bottom of walls which do not have footing or leveling pads, to the finish grade line and from the face of the wall to a vertical plane passing through the end of the extreme wall component (straps, counterforts, etc.) plus 1 foot.

548-2.6.2 Compacted Select Backfill: Meet the requirements of Sections 105 and 120 except as noted within this Section. Have the backfill material tested for every soil type for pH, resistivity, sulfate and chloride content by a Department approved independent testing laboratory prior to placement. Provide certification to the Engineer, that the results have met the requirements of this Section and are signed and sealed by a Professional Engineer, registered in the State of Florida.

For constructing the retaining wall volume, do not use backfill material containing more than 2.0% by weight of organic material, as determined by FM 1-T 267 and by averaging the test results for three randomly selected samples from each stratum or stockpile of a particular material. If an individual test value of the three samples exceeds 3%, the stratum or stockpile will not be suitable for constructing the retaining wall volume.

Ensure that the material is non-plastic as determined by AASHTO T 90 and the liquid limit as determined by AASHTO T 89 is less than 15. The pH, as determined by FM 5-550, shall not be lower than ~~five~~ 5.0 and not higher than ~~nine~~ 9.0.

Use backfill for walls using soil reinforcements that meets the following gradation limits determined in accordance with AASHTO- T 27 and FM 1-T 011:

Sieve Size	Percent Passing
3-1/2- inches	100
3/4- inch	70-100
No. 4	30-100
No. 40	15-100
No. 100	0-65
No. 200	0-12

In addition, for permanent walls utilizing metallic soil reinforcement, use backfill that meets the following electro-chemical test criteria for determining corrosiveness:

Criteria	Test Method
Resistivity: > 3000-ohm --cm	FM- 5-551
Soluble sulfate content: < 200-PPM	FM- 5-553
Soluble chloride content < 100-PPM	FM- 5-552

For walls not using soil reinforcement, use backfill that meets the following gradation limits determined in accordance with AASHTO T 27 and FM 1-T 011:

Sieve Size	Percent Passing
3--1/2- inches	100
No. 200	0-12

548-2.6.3 Flowable Fill: Meet the requirements of Section- 121 except as noted within this Section and the plans.

548-3. Qualified Products List.

All proprietary retaining wall systems shall be listed on the Department's Qualified Products List (QPL). Manufacturers seeking evaluation of products for inclusion on the QPL shall submit an application in accordance with Section 6, independently certified test reports, and calculations and drawings in accordance with the latest edition of the AASHTO LRFD Bridge Design Specifications and FDOT Structures Design Guidelines (SDG) signed and sealed by a Professional Engineer registered in the State of Florida. Provide calculations and drawings showing details, notes, materials, dimensions, sizes, and other information as described below for a complete description of the retaining wall system.

- 1. Soil Reinforcement durability and/or corrosion data;*
- 2. Differential settlement the wall system can tolerate without exceeding normal stress range of the soil reinforcement and wall facing, or the construction tolerances in this Section;*
- 3. The effects of ~~scour and~~ water flow;*
- 4. Applicable environmental classifications as outlined in the SDG;*
- 5. Provide signed and sealed design calculations. Design calculations may be either by hand or by a wall company program with hand calculations verifying the program output. It is only necessary to include sample hand calculations for a 20 foot height for each soil condition.*
- 6. Corrosion and durability design procedures for soil reinforcement elements;*
- 7. Provide 11" x 17" drawings showing:

 - a. Notes specific to the wall system;*
 - b. Panel sizes and reinforcing;*
 - c. Soil reinforcement connection to wall facings;*
 - d. Wall panel abutment interfacing;*
 - e. Slip joints;*
 - f. Steps in leveling pad;*
 - g. Soil reinforcing details around all vertical obstructions;**

- obstructions;
- h. Filter fabric placement at panel joints and around all
- i. Details for skewing soil reinforcement (15 degrees maximum) without cutting ~~when grid reinforcement is used;~~
- j. Corner elements (required at all angle breaks greater than 5 degrees);
- k. Bin wall details for acute corners (required at all acute corners where interior corner angle is less than 70 degrees);
- l. Details showing how to accommodate long term (post construction) wall settlement in excess of 4 inches without attaching soil reinforcement to the abutment; and,
- m. Details of how to ground the wall system.
8. Pull-out test data for the proposed wall/reinforcement connection, and size and type of soil reinforcement for wall system. Testing shall be done by an independent soil testing laboratory or testing agency certified by the Department. Ensure test data includes all sizes and types of soil reinforcement to be utilized on Department projects. Default AASHTO values may be used for conventional soil reinforcement. For soil reinforcement grids, include all various configurations and combinations of longitudinal and transverse wires.
9. Other information pertinent to the design and performance of the wall system as necessary.
10. A field construction manual describing construction requirements and sequencing for the wall system. Submit manual in 8.5" x 11" format in either pdf or MS Word format.

548-4 Shop Drawings.

- Provide shop drawings and calculations in accordance with Section 5. Provide calculations and drawings showing details, notes, materials, dimensions, sizes and other information necessary for the complete fabrication and erection of the retaining wall system. As a minimum, provide the following:
1. Elevation view showing the final ground line and elevations of the top and bottom of wall at the begin and end of wall, all breaks in vertical alignment and all whole stations and 25 foot station increments.
 2. Sections showing the length, size and designation of soil reinforcement.
 3. Plan view showing the horizontal alignment and offsets from the horizontal control line to the exterior face of the wall; the location of utilities, drainage structures and other items that impact the wall; the limits of the reinforced soil volume; and, the location of piles within the reinforced earth volume.
 4. Details for construction around utilities, drainage structures and other items that impact the wall; for placement of soil reinforcement at acute corners; for addressing conflicts between soil reinforcement and obstructions in the reinforced soil volume; for addressing different wall types intersecting and impacting each other.
 5. General notes and design parameters including design soil characteristics; factored bearing resistance and factored bearing pressure for each wall height increment and other notes required for construction of the walls.

6. Design calculations for each wall height increment detailed in the Shop Drawings.

548-35 Concrete Component Construction.

Construct concrete components in accordance with Section 400. Precast wall components are produced using certification acceptance; therefore, assume responsibility for performance of all quality control testing and inspections required by Sections 346 and 400 for the precast component construction. Perform all Quality Control (QC) inspection and testing using *Construction Training and Qualification Program (CTQP)* qualified personnel. Perform compressive strength testing in a laboratory *meeting and maintaining at all times the qualification requirements listed in Section 105* inspected by *the Concrete Reference Laboratory (CCRL) or Construction Materials Engineering Council (CMEC)*. The minimum time for form removal is 12 hours. Unless otherwise indicated in the Contract Documents, apply a Class 3 finish to the concrete surface for the front face, and roughly screed the rear face to eliminate open pockets of aggregate and surface distortions in excess of 1/4 inch.

548-35.1 Curing: Cure concrete components in accordance with Section 400.

548-35.2 Tolerances: Meet the following manufactured tolerances:

1. Precast Component Dimensions: Lateral position of soil reinforcement attachment devices-within 1 inch. All other dimensions-within 3/16 inch.
2. Precast Component Squareness: Angular distortion of the component shall not exceed 0.2 inches in 5 feet.
3. Precast Component Surface Finish: Surface defects on smooth formed surfaces measured on a length of 5 feet shall not exceed more than 0.1 inch. Surface defects on textured finished surfaces measured on a length of 5 feet shall not exceed 5/16 inch.

548-35.3 Marking of Precast Components: *Permanently and legibly* Clearly mark *the following information on the back of each precast wall panel by etching: each precast components the panel number or type, piece mark, project number (if applicable), date cast, and precast manufacturer's name or symbol with the date of manufacture and, the Section 346 concrete production LOT number and the piece mark with the approved producer's QC stamp affixed.*

548-46 Repairs or Rejection of Precast Components.

For precast concrete wall components that have not been installed, evaluate cracks, spalls and other deficiencies in accordance with 450-12. Repair deficiencies in accordance with 450-13 or the plant's approved repair methods that are included as part of the *Quality Control Plan (QCP)*. Ensure that the original performance and durability of repaired wall components are maintained. Use materials for concrete repair that will meet or exceed the strength requirement for the class of concrete used. Materials meeting the requirements of Section 930 may be substituted for non shrink grout when required by 450-13.

For precast concrete wall components that have been installed, the disposition of concrete cracks shall be in accordance with 400-21.

The Department will reject all precast concrete wall components not meeting the quality standard of this Section and referenced Specifications. In addition, any of the following defects will be sufficient cause for rejection by the Department:

1. Defects that indicate unsatisfactory molding.
2. Defects indicating honeycombed or open texture concrete.
3. Defects in the physical characteristics such as:

Signs of aggregate segregation;
Broken or cracked corners;
Soil reinforcement attachment devices improperly

installed/damaged;

Lifting inserts not useable;
Exposed reinforcing steel;
Insufficient cover over reinforcing steel;
Cracks at the alignment pipe or pin;
Insufficient concrete compressive strength;
Precast component thickness in excess of *±plus or minus*

3/16 inch from that shown in the Contract Documents; or

Stained front face, due to excess form oil or other reasons.

If the face of the precast component is stained or discolored to the point of rejection, the stain or discoloration may be removed or a Department approved stain or a Class 5 finish may be applied to attain a uniform appearance for the entire structure, to the satisfaction of the Engineer.

548-57 Handling Storage and Shipping.

Handle, store and ship all components in a manner that prevents chipping, cracks, fractures, excessive bending stresses, mud, dirt and debris. Support precast components in storage on firm blocking located immediately adjacent to the attachment device.

548-68 Construction Requirements.

548-68.1 General: Due to the unique nature of the structure and concept, procure from the *w*Wall *s*Supplier fully detailed shop drawings, technical instructions, guidance in preconstruction activities and on-site technical assistance during construction. Closely follow any instructions from the *w*Wall *s*Supplier, unless otherwise directed by the Engineer. Submit a copy of any instructions from the *w*Wall *s*Supplier to the Engineer. Verify all pertinent retaining wall information (soil parameters, wall alignment, utility locations, conflicting structures) prior to the *w*Wall *s*Supplier finalizing shop drawings. Bring any conflicts not shown in the Contract Documents to the Engineer's attention.

548-68.2 Wall Excavation: Excavate to the limits shown in the Contract Documents and in conformance with Section 125.

548-68.3 Foundation Preparation: Grade the foundation for the structure level for a width equal to or exceeding the limits of the retaining wall volume or as shown in the Contract Documents. Prepare the foundation in conformance with Section 125.

In addition to the compaction requirements of Section 125, compact the graded area with an appropriate vibratory roller weighing a minimum of 8 tons for at least five passes or as directed by the Department's District Geotechnical Engineer. Remove and replace any soft or loose foundation subsoils ~~which, are~~ incapable of sustaining the required compaction to the Engineer's satisfaction.

For permanent MSE wall systems, provide an unreinforced concrete leveling pad as shown in the Contract Documents. Cure the leveling pad a minimum of 12 hours before placement of precast wall components.

548-68.4 Wall Erection: Assemble, connect and support wall components as recommended by the ~~W~~wall ~~S~~supplier. As backfill material is placed behind the wall face, maintain the wall in the vertical position or slightly battered into the backfill to provide a final vertical alignment (by means of bracing, temporary wooden wedges placed in the joint at the junction of the two adjacent precast components on the external side of the wall or other alignment aids). Remove wooden wedges as soon as the precast component above the wedged precast component is completely erected and backfilled. External bracing is required for the initial lift of MSE systems.

Place soil reinforcement normal to the face of the wall, unless otherwise shown in the Contract Documents or *as* directed by the Engineer. *Do not cut or kink soil reinforcement. Do not connect soil reinforcement to piles or allow soil reinforcement to bear against piles. Field cut soil reinforcement only at locations as shown in the approved shop drawings.* Prior to placement of the reinforcement, compact the backfill in accordance with 548-68.5.

548-68.4.1 Tolerances for Permanent Walls: Ensure that vertical tolerances (plumbness) and horizontal alignment tolerances do not exceed 3/4 inch when measured with a 10 foot straight edge. The maximum allowable offset in the joint between precast components is 3/4 inch. The final overall vertical tolerance of the completed wall (plumbness from top to bottom) shall not exceed 1/2 inch per 10 feet of wall height. Horizontal and vertical joints between precast components shall not be less than 1/2 inch or more than 1 1/4 inch. Walls which do not meet these tolerances will not be accepted by the Department and must be removed and reconstructed at no cost to the Department.

548-68.4.2 Tolerances for Temporary Walls: Ensure that vertical tolerances (plumbness) and horizontal alignment tolerances do not exceed 3 inches when measured with a 10 foot straight edge. The final overall vertical tolerance of the completed wall (plumbness from top to bottom) shall not exceed 1 inch per 3 feet of wall height, not to exceed a total of 6 inches. Walls which do not meet these tolerances will not be accepted by the Department and must be removed and reconstructed at no cost to the Department.

548-68.5 Backfill Placement:

548-68.5.1 Compacted Select Backfill: Perform work in accordance with an approved ~~Quality Control Plan (QCP)~~ meeting the requirements of 105-3. A LOT is defined as a single lift of finished embankment not to exceed 500 feet in length. Isolated compaction operations will be considered as separate LOTs. For multiple phase construction, a LOT will not extend beyond the limits of the phase.

Place the backfill closely following the erection of each course of precast components or soil reinforcement layers and spread by moving the machinery parallel to the wall face. Do not allow equipment heavier than 8 tons closer than 3 feet behind the wall face. Place backfill in a manner to avoid any damage or disturbance to the wall materials or misalignment of the facing materials. Remove and replace any wall materials which become damaged or disturbed during backfill placement at no cost to the Department, or correct as directed by the Engineer. Remove and reconstruct any misalignment or distortion of the wall facing due to placement of backfill outside the limits of this specification at no cost to the Department.

Sheepfoot, grid rollers or other types of equipment employing a foot are not allowed. Achieve compaction within 3 feet of the back of the wall face using a power operated roller or plate weighing less than 1,000 lbs. At a distance greater than 3 feet from the back of the wall, a vibratory roller may be used, provided that the frequency and amplitude combined with bulk weight of the roller has performed satisfactorily at a trial section of the same type of wall. A smooth wheel or rubber tire roller is considered adequate. Ensure that the maximum lift thickness after compaction does not exceed 6 inches. Decrease the lift thickness if necessary, to obtain specified density.

Perform backfill compaction in a way that the compactor moves in a direction parallel to the wall face and proceeds from a distance not less than 3 feet behind the wall face toward the end of the soil reinforcement element.

Ensure that the moisture content of the backfill material prior to and during compaction is uniformly distributed throughout each layer of material. Use backfill material having a placement moisture content at the dry side of the Optimum Moisture content. To achieve the required compaction moisture content, use water that meets the requirements of Section 923. Do not use saltwater. Do not transport excessively moist backfill materials to the site for any reason. The Engineer will determine the Optimum Moisture Content in accordance with FM 5-521.

At the end of each day's operation, shape the last level of backfill to permit runoff of rainwater away from the wall face or provide a positive means of controlling run off away from the wall such as temporary pipe, etc.

548-68.5.2 Flowable Fill: Perform work in accordance with an approved ~~Quality Control Plan (QCP)~~ meeting the requirements of 105-3. Metallic wall components (including metallic soil reinforcements) must not be in partial contact with the flowable fill. If the metallic components contact the flowable fill, the metallic components must be completely encapsulated by the flowable fill.

548-79 Acceptance Program.

548-79.1 General Requirements: Meet the requirements of 120-10 except delete the requirement of 120-10.1.4.1, 120-10.1.4.3, 120-10.2 and 120-10.3.

548-79.2 Maximum Density Determination: Obtain a minimum ~~Quality Control (QC)~~ density of 100% of the maximum density as determined by FM 1 T-180.

Perform gradation tests on the sample collected in accordance with AASHTO T 27 and FM 1-T 011. Classify soils in accordance with AASHTO M-145 in order to determine compliance with embankment utilization requirements.

548-79.3 Density Testing Requirements: Ensure compliance with the requirements of nuclear density testing in accordance with FM 1-T 238. Determine the in-place moisture content for each density test. Use FM 1-T 238, FM 5-507 (Determination of Moisture Content by Means of a Calcium Carbide Gas Pressure Moisture Tester), or FM 5-535 (Laboratory Determination of Moisture Content of Granular Soils by Use of a Microwave Oven) for moisture determination.

Perform these tests at a minimum frequency of one set of tests per LOT. One set of tests is defined as a density test for the fill within 3 feet behind the wall face and another density test for the fill beyond 3 feet behind the wall face.

Determine test locations including stations and offsets, using the random number generator provided by the Engineer. Do not use note pads or work sheets to

record data for later transfer to the density log book. Notify the Engineer upon successful completion of QC testing on each LOT.

548-79.4 Acceptance Criteria: Obtain a minimum density of 90% of the maximum dry density as determined by FM 1 T-180 within 3 feet behind the wall face and obtain a minimum density of 95% of the maximum dry density as determined by FM 1 T-180 from beyond 3 feet behind the wall face.

548-79.5 Frequency: Conduct sampling and testing at a minimum frequency listed in the table below. The Engineer will perform Verification sampling and tests at a minimum frequency listed in the table below.

Test Name	Quality Control	Verification
Maximum Density	One per soil type	One per soil type
Density	One set of tests per LOT	One set of tests per four LOTs for each type of QC test.
Gradation	One per Maximum Density	One per Maximum Density
LL&PI	One per Maximum Density	One per Maximum Density
Soil Classification	One per Maximum Density	One per Maximum Density
Organic Content	One per soil type	One per soil type

In addition, for permanent walls utilizing metallic soil reinforcement, test for corrosiveness at a minimum frequency of one test per soil type at point of placement according to the electro-chemical table in 548-2.6. The Engineer will collect enough material to split and create two separate samples and retain one for Resolution at point of placement until LOTs represented by the samples are accepted. The Engineer will perform Verification tests for corrosiveness at a minimum frequency of one test per soil type.

548-79.6 Verification Comparison Criteria and Resolution Procedures:

548-79.6.1 Maximum Density Determination: The Engineer will collect enough material to split and create two separate samples and retain one for Resolution until LOTs represented by the samples are accepted.

The Engineer will meet the requirements of 120-10.4.1 except replace “AASHTO T 99, Method- C” with “FM 1-T 180, Method D”.

548-79.6.2 Density Testing: Meet the requirements of 120-10.4.2.

548-79.6.3 Soil Classification: The Engineer will meet the requirements of 120-10.4.3 except test the sample retained in 548-79.6.1 instead of taking the additional one.

548-79.6.4 Gradation: The Engineer will verify the Quality Control results if the Verification result meets the gradation limits set forth in the gradation table of 548-2.6. Otherwise, the Engineer will test the sample retained in 548-79.6.1. The State Materials Office or an AASHTO accredited laboratory designated by the State Materials

Office will perform Resolution testing. The material will be sampled and tested in accordance with AASHTO T 27 and FM 1-T 011.

If the Resolution Test result satisfies the required gradation limits, the LOTS will be verified. If the Resolution Test results do not meet the required gradation limits, reconstruct the LOTS with acceptable material. The Engineer will perform new verification testing.

548-79.6.5 Liquid Limit and Plasticity Index (LL&PI): The Engineer will verify the ~~Quality Control~~ results if the Verification result satisfies the plasticity index and liquid limit criteria set forth in 548-2.6. Otherwise, the Engineer will test the sample retained in 548-79.6.1. The State Materials Office or an AASHTO accredited laboratory designated by the State Materials Office will perform Resolution testing. The material will be sampled and tested in accordance with AASHTO T 90 and AASHTO T 89 respectively.

If the Resolution Test result satisfies the required criteria, LOTS of that soil type will be verified. If the Resolution Test results do not meet the required criteria, reconstruct the corresponding LOTS with acceptable material. The Engineer will perform new verification testing.

548-79.6.6 Corrosiveness: The Engineer will verify the ~~Quality Control~~ results if the Verification result satisfies the electro-chemical test criteria set forth in 548-2.6. Otherwise, the Engineer will test the sample retained in 548-79.5. The State Materials Office or an AASHTO accredited laboratory designated by the State Materials Office will perform Resolution testing. The material will be sampled and tested in accordance with *FM 5-550*, FM 5-551, FM 5-552 and FM 5-553.

If the Resolution Test result satisfies the required criteria, material of that soil type will be verified and accepted. If the Resolution Test results do not meet the required criteria, reject the material and reconstruct with acceptable material.

548-79.6.7 Organic Content: The Engineer will verify the ~~Quality Control~~ results if the Verification result satisfies the organic content test criteria set forth in 548-2.6. Otherwise, the Engineer will collect three additional samples. The material will be sampled and tested in accordance with FM 1-T 267 and by averaging the test results for three randomly selected samples from at least one lift per soil type. The State Materials Office or an AASHTO accredited laboratory designated by the State Materials Office will perform Resolution testing.

If the Resolution Test result satisfies the required criteria, material of that soil type will be verified and accepted. If the Resolution Test results do not meet the required criteria, reject the material and reconstruct with acceptable material.

548-810 Certification.

Furnish a copy of all test reports which are necessary to document compliance with the Specifications, at least ten days prior to wall construction.

Also furnish the Engineer a Certificate of Compliance certifying that the retaining wall materials, backfill and construction practices comply with this ~~Section~~ *specification*.

Acceptance of furnished material will be based on the Certificate of Compliance, accompanying test reports, and visual inspection by the Engineer.

548-911 Method of Measurement.

The quantity to be paid for will be the plan quantity, in square feet, completed and accepted, of the area bounded by the *following*:

For permanent retaining wall systems: the top of the coping, the top of the leveling pad, or top of structural footings, ~~bottom of walls which do not have footings or leveling pads,~~ and the beginning and end wall limits as shown on the wall control drawings.

For temporary retaining wall systems: the top of wall, the ground line and the beginning and end wall limits as shown on the wall control drawings.

548-1012 Basis of Payment.

Price and payment will be full compensation for all work specified in this Section, including the design of the wall system, excavation required specifically for wall construction below the normal roadway template, backfill reinforcement, leveling pad, footings, copings, *light pole pedestals*, fabric material, horizontal joint materials, alignment pins, repairs, labor, equipment, and other materials necessary to complete the wall in an acceptable manner as shown on the Contract drawings. The cost of backfill for the normal roadway template will be included in the cost of embankment or borrow excavation, as applicable.

Payment will be made under:

- | | |
|------------------|--|
| Item No. 548-12- | Retaining Wall System (Permanent) - per square foot. |
| Item No. 548-13- | Retaining Wall System (Temporary) - per square foot. |

RETAINING WALL SYSTEMS.
(REV 1-27-11)

SECTION 548 (Pages 680 – 689) is deleted and the following substituted:

SECTION 548
RETAINING WALL SYSTEMS

548-1 Description.

Construct permanent and temporary retaining wall systems in accordance with this Section and in conformance with the lines, grades, design, and dimensions shown in the Contract Documents or established by the Engineer. Unless otherwise noted in the plans, provide a wall system listed on the Qualified Products List (QPL) based on the FDOT Wall Type shown in the plans. Sheet pile walls and cast-in-place walls are not included in this Section. All other wall systems used to cut back existing slopes are paid for under the same pay item numbers shown in 548-12. Construct all walls of a specific type (MSE (Mechanically Stabilized Earth), counterfort, etc.), using the same wall system and supplier. If different types of wall systems must be used in a manner that causes one wall to interact with or influence another wall, coordinate the detailing of these areas of interaction/influence with the assistance of the Contractor's Engineer of Record.

Obtain each Precast Concrete Retaining Wall System from an approved incidental precast manufacturing plant that is currently on the list of Producers with Accepted Quality Control Programs. Producers seeking inclusion on the list shall meet the requirements of 105-3.

Ensure that each wall system component is permanently and legibly marked in accordance with 548-5.

Ensure that each shipment of products to the job site includes a signed or stamped delivery ticket in accordance with the Materials Manual, Section 8.2 Volume II, and the required written certification statement for each product shipped. Provide these tickets and certifications to the Engineer.

548-2 Materials.

Purchase the precast components, soil reinforcement, attachment devices, joint filler, filter fabric, and all necessary incidentals from the wall supplier chosen.

548-2.1 Concrete: Ensure that concrete utilized for wall components is as specified in the Contract Documents and is consistent with the concrete class, environmental classification and admixture requirements for durability as stated in the Contract Documents. Produce and supply concrete for all wall components meeting the requirements of Section 346.

Produce and supply concrete for the leveling pad meeting the requirements of Section 347. Assume responsibility for performance of all testing required by Section 346. Use Department approved mix designs.

548-2.2 Reinforcing Steel: Meet the requirements of Section 931 utilizing Grade 60 (Black) steel.

548-2.3 Backfill Reinforcement: For walls utilizing backfill reinforcement, use reinforcement consisting of steel wire mesh, metal strips or structural geosynthetics as required for the wall system chosen. Use backfill reinforcement of the same length from top to bottom of wall at any section. For tiered walls, use backfill reinforcement of the same length within the height of each tier at any section.

Use steel wire mesh and embedded loops shop fabricated from cold drawn steel wire meeting the minimum requirements of ASTM A 82, and weld into the finished mesh fabric in accordance with ASTM A 185. Use longitudinal and transverse wires of equal and constant diameter within a given piece of mesh reinforcement.. Use steel strips hot rolled from bars to the required shape and dimensions with physical and mechanical properties meeting ASTM A 572 Grade 65 or as shown in the Contract Documents. Use shop-fabricated hot rolled steel tie straps meeting the minimum requirements of ASTM A 1011/A 1011 M, Grade 50, or as shown in the Contract Documents.

Ensure that steel reinforcing strips, tie strips, reinforcing mesh and connectors used in permanent walls are galvanized in accordance with ASTM A 123 or ASTM A 153, as applicable. For typical applications, punch or drill holes in metal items before galvanizing. Field drilled holes for bin walls are permitted. Repair field drilled holes, field cut ends and other damage to galvanized surfaces in accordance with Section 562.

Use structural geosynthetics made of polypropylene, select high density polyethylene or high-tenacity polyester fibers having cross-sections sufficient to permit significant mechanical interlock with the backfill. Use geosynthetics having a high tensile modulus in relation to the backfill. Use geosynthetics having high resistance to deformation under sustained long term design load while in service and resistant to ultraviolet degradation, to damage under normal construction practices and to all forms of biological or chemical degradation normally encountered in the material being reinforced. Do not use uncoated polyester (PET) reinforcements or reinforcements weakened or damaged by high pH environments within the flowable fill.

Store the geosynthetics in conditions above 20°F and not greater than 140°F. Prevent mud, wet cement, epoxy, and like materials from coming into contact with and affixing to the geosynthetic material. Rolled geosynthetic may be laid flat or stood on end for storage. Cover the geosynthetic and protect from sunlight prior to placement in the wall system.

Carefully inspect all reinforcement, steel and geosynthetics to ensure they are the proper size and free from defects that may impair their strength and durability.

548-2.4 Attachment Devices: Use backfill reinforcement attachment devices as required by the wall system chosen.

548-2.5 Joint Materials and Filter Fabrics:

548-2.5.1 Horizontal Joint Filler: Use elastomeric or polymeric pads/fillers in all horizontal joints between precast components as recommended by the wall manufacturer. Ensure that the pads are of sufficient size and hardness to limit vertical stresses on the pad and concrete surface and to prevent concrete to concrete contact at the joints.

548-2.5.2 Joint Covers: Cover joints and other wall openings with geotextile fabric meeting the requirements of Section 985 and Type D-5, Design

Standards, Index No. 199. Apply an adhesive approved by the Engineer to the back of the precast component for attachment of the fabric material.

548-2.5.3 Alignment Pins: Ensure that pins used to align the precast components during construction are of the size, shape and material required for the wall system chosen.

548-2.6 Backfill Material:

548-2.6.1 General: Provide compacted select backfill or flowable fill within the retaining wall volume when the option for flowable fill is shown in the plans. The retaining wall volume is defined to extend from the top of the leveling pad or footing, or bottom of walls which do not have footing or leveling pads, to the finish grade line and from the face of the wall to a vertical plane passing through the end of the extreme wall component (straps, counterforts, etc.) plus 1 foot.

548-2.6.2 Compacted Select Backfill: Meet the requirements of Sections 105 and 120 except as noted within this Section. Have the backfill material tested for every soil type for pH, resistivity, sulfate and chloride content by a Department approved independent testing laboratory prior to placement. Provide certification to the Engineer, that the results have met the requirements of this Section and are signed and sealed by a Professional Engineer, registered in the State of Florida.

For constructing the retaining wall volume, do not use backfill material containing more than 2.0% by weight of organic material, as determined by FM 1-T 267 and by averaging the test results for three randomly selected samples from each stratum or stockpile of a particular material. If an individual test value of the three samples exceeds 3%, the stratum or stockpile will not be suitable for constructing the retaining wall volume.

Ensure that the material is non-plastic as determined by AASHTO T 90 and the liquid limit as determined by AASHTO T 89 is less than 15. The pH, as determined by FM 5-550, shall not be lower than 5.0 and not higher than 9.0.

Use backfill for walls using soil reinforcements that meets the following gradation limits determined in accordance with AASHTO T 27 and FM 1-T 011:

Sieve Size	Percent Passing
3-1/2 inches	100
3/4 inch	70-100
No. 4	30-100
No. 40	15-100
No. 100	0-65
No. 200	0-12

In addition, for permanent walls utilizing metallic soil reinforcement, use backfill that meets the following electro-chemical test criteria for determining corrosiveness:

Criteria	Test Method
Resistivity: > 3000 ohm --cm	FM 5-551
Soluble sulfate content: < 200 PPM	FM 5-553
Soluble chloride content < 100 PPM	FM 5-552

For walls not using soil reinforcement, use backfill that meets the following gradation limits determined in accordance with AASHTO T 27 and FM 1-T 011:

Sieve Size	Percent Passing
3-1/2 inches	100
No. 200	0-12

548-2.6.3 Flowable Fill: Meet the requirements of Section 121 except as noted within this Section and the plans.

548-3. Qualified Products List.

All proprietary retaining wall systems shall be listed on the Department's Qualified Products List (QPL). Manufacturers seeking evaluation of products for inclusion on the QPL shall submit an application in accordance with Section 6, independently certified test reports, and calculations and drawings in accordance with the latest edition of the AASHTO LRFD Bridge Design Specifications and FDOT Structures Design Guidelines (SDG) signed and sealed by a Professional Engineer registered in the State of Florida. Provide calculations and drawings showing details, notes, materials, dimensions, sizes, and other information as described below for a complete description of the retaining wall system.

1. Soil Reinforcement durability and/or corrosion data;
2. Differential settlement the wall system can tolerate without exceeding normal stress range of the soil reinforcement and wall facing, or the construction tolerances in this Section;
3. The effects of water flow;
4. Applicable environmental classifications as outlined in the SDG;
5. Provide signed and sealed design calculations. Design calculations may be either by hand or by a wall company program with hand calculations verifying the program output. It is only necessary to include sample hand calculations for a 20 foot height for each soil condition.
6. Corrosion and durability design procedures for soil reinforcement elements;
7. Provide 11" x 17" drawings showing:
 - a. Notes specific to the wall system;
 - b. Panel sizes and reinforcing;
 - c. Soil reinforcement connection to wall facings;
 - d. Wall panel abutment interfacing;
 - e. Slip joints;
 - f. Steps in leveling pad;
 - g. Soil reinforcing details around all vertical obstructions;

- h. Filter fabric placement at panel joints and around all obstructions;
 - i. Details for skewing soil reinforcement (15 degrees maximum) without cutting;
 - j. Corner elements (required at all angle breaks greater than 5 degrees);
 - k. Bin wall details for acute corners (required at all acute corners where interior corner angle is less than 70 degrees);
 - l. Details showing how to accommodate long term (post construction) wall settlement in excess of 4 inches without attaching soil reinforcement to the abutment; and,
 - m. Details of how to ground the wall system.
8. Pull-out test data for the proposed wall/reinforcement connection, and size and type of soil reinforcement for wall system. Testing shall be done by an independent soil testing laboratory or testing agency certified by the Department. Ensure test data includes all sizes and types of soil reinforcement to be utilized on Department projects. Default AASHTO values may be used for conventional soil reinforcement. For soil reinforcement grids, include all various configurations and combinations of longitudinal and transverse wires.
9. Other information pertinent to the design and performance of the wall system as necessary.
10. A field construction manual describing construction requirements and sequencing for the wall system. Submit manual in 8.5" x 11" format in either pdf or MS Word format.

548-4 Shop Drawings.

Provide shop drawings and calculations in accordance with Section 5. Provide calculations and drawings showing details, notes, materials, dimensions, sizes and other information necessary for the complete fabrication and erection of the retaining wall system. As a minimum, provide the following:

1. Elevation view showing the final ground line and elevations of the top and bottom of wall at the begin and end of wall, all breaks in vertical alignment and all whole stations and 25 foot station increments.
2. Sections showing the length, size and designation of soil reinforcement.
3. Plan view showing the horizontal alignment and offsets from the horizontal control line to the exterior face of the wall; the location of utilities, drainage structures and other items that impact the wall; the limits of the reinforced soil volume; and, the location of piles within the reinforced earth volume.
4. Details for construction around utilities, drainage structures and other items that impact the wall; for placement of soil reinforcement at acute corners; for addressing conflicts between soil reinforcement and obstructions in the reinforced soil volume; for addressing different wall types intersecting and impacting each other.
5. General notes and design parameters including design soil characteristics; factored bearing resistance and factored bearing pressure for each wall height increment and other notes required for construction of the walls.

6. Design calculations for each wall height increment detailed in the Shop Drawings.

548-5 Concrete Component Construction.

Construct concrete components in accordance with Section 400. Precast wall components are produced using certification acceptance; therefore, assume responsibility for performance of all quality control testing and inspections required by Sections 346 and 400 for the precast component construction. Perform all Quality Control (QC) inspection and testing using Construction Training and Qualification Program (CTQP) qualified personnel. Perform compressive strength testing in a laboratory *meeting and maintaining at all times the qualification requirements listed in Section 105*. The minimum time for form removal is 12 hours. Unless otherwise indicated in the Contract Documents, apply a Class 3 finish to the concrete surface for the front face, and roughly screed the rear face to eliminate open pockets of aggregate and surface distortions in excess of 1/4 inch.

548-5.1 Curing: Cure concrete components in accordance with Section 400.

548-5.2 Tolerances: Meet the following manufactured tolerances:

1. Precast Component Dimensions: Lateral position of soil reinforcement attachment devices-within 1 inch. All other dimensions-within 3/16 inch.
2. Precast Component Squareness: Angular distortion of the component shall not exceed 0.2 inches in 5 feet.
3. Precast Component Surface Finish: Surface defects on smooth formed surfaces measured on a length of 5 feet shall not exceed more than 0.1 inch. Surface defects on textured finished surfaces measured on a length of 5 feet shall not exceed 5/16 inch.

548-5.3 Marking of Precast Components: Permanently and legibly mark the following information on the back of each precast wall panel by etching: the panel number or type, piece mark, project number (if applicable), date cast and precast manufacturer's name or symbol with the approved producer's QC stamp affixed.

548-6 Repairs or Rejection of Precast Components.

For precast concrete wall components that have not been installed, evaluate cracks, spalls and other deficiencies in accordance with 450-12. Repair deficiencies in accordance with 450-13 or the plant's approved repair methods that are included as part of the Quality Control Plan (QCP). Ensure that the original performance and durability of repaired wall components are maintained. Use materials for concrete repair that will meet or exceed the strength requirement for the class of concrete used. Materials meeting the requirements of Section 930 may be substituted for non shrink grout when required by 450-13.

For precast concrete wall components that have been installed, the disposition of concrete cracks shall be in accordance with 400-21.

The Department will reject all precast concrete wall components not meeting the quality standard of this Section and referenced Specifications. In addition, any of the following defects will be sufficient cause for rejection by the Department:

1. Defects that indicate unsatisfactory molding.
2. Defects indicating honeycombed or open texture concrete.
3. Defects in the physical characteristics such as:

Signs of aggregate segregation;
 Broken or cracked corners;
 Soil reinforcement attachment devices improperly
 installed/damaged;

Lifting inserts not useable;
 Exposed reinforcing steel;
 Insufficient cover over reinforcing steel;
 Cracks at the alignment pipe or pin;
 Insufficient concrete compressive strength;
 Precast component thickness in excess of plus or minus 3/16 inch
 from that shown in the Contract Documents; or

Stained front face, due to excess form oil or other reasons.

If the face of the precast component is stained or discolored to the point of rejection, the stain or discoloration may be removed or a Department approved stain or a Class 5 finish may be applied to attain a uniform appearance for the entire structure, to the satisfaction of the Engineer.

548-7 Handling Storage and Shipping.

Handle, store and ship all components in a manner that prevents chipping, cracks, fractures, excessive bending stresses, mud, dirt and debris. Support precast components in storage on firm blocking located immediately adjacent to the attachment device.

548-8 Construction Requirements.

548-8.1 General: Due to the unique nature of the structure and concept, procure from the wall supplier fully detailed shop drawings, technical instructions, guidance in preconstruction activities and on-site technical assistance during construction. Closely follow any instructions from the wall supplier, unless otherwise directed by the Engineer. Submit a copy of any instructions from the wall supplier to the Engineer. Verify all pertinent retaining wall information (soil parameters, wall alignment, utility locations, conflicting structures) prior to the wall supplier finalizing shop drawings. Bring any conflicts not shown in the Contract Documents to the Engineer's attention.

548-8.2 Wall Excavation: Excavate to the limits shown in the Contract Documents and in conformance with Section 125.

548-8.3 Foundation Preparation: Grade the foundation for the structure level for a width equal to or exceeding the limits of the retaining wall volume or as shown in the Contract Documents. Prepare the foundation in conformance with Section 125.

In addition to the compaction requirements of Section 125, compact the graded area with an appropriate vibratory roller weighing a minimum of 8 tons for at least five passes or as directed by the Department's District Geotechnical Engineer. Remove and replace any soft or loose foundation subsoils incapable of sustaining the required compaction to the Engineer's satisfaction.

For permanent MSE wall systems, provide an unreinforced concrete leveling pad as shown in the Contract Documents. Cure the leveling pad a minimum of 12 hours before placement of precast wall components.

548-8.4 Wall Erection: Assemble, connect and support wall components as recommended by the wall supplier. As backfill material is placed behind the wall face, maintain the wall in the vertical position or slightly battered into the backfill to provide a

final vertical alignment (by means of bracing, temporary wooden wedges placed in the joint at the junction of the two adjacent precast components on the external side of the wall or other alignment aids). Remove wooden wedges as soon as the precast component above the wedged precast component is completely erected and backfilled. External bracing is required for the initial lift of MSE systems.

Place soil reinforcement normal to the face of the wall, unless otherwise shown in the Contract Documents or as directed by the Engineer. Do not cut or kink soil reinforcement. Do not connect soil reinforcement to piles or allow soil reinforcement to bear against piles. Field cut soil reinforcement only at locations as shown in the approved shop drawings. Prior to placement of the reinforcement, compact the backfill in accordance with 548-8.5.

548-8.4.1 Tolerances for Permanent Walls: Ensure that vertical tolerances (plumbness) and horizontal alignment tolerances do not exceed 3/4 inch when measured with a 10 foot straight edge. The maximum allowable offset in the joint between precast components is 3/4 inch. The final overall vertical tolerance of the completed wall (plumbness from top to bottom) shall not exceed 1/2 inch per 10 feet of wall height. Horizontal and vertical joints between precast components shall not be less than 1/2 inch or more than 1 1/4 inch. Walls which do not meet these tolerances will not be accepted by the Department and must be removed and reconstructed at no cost to the Department.

548-8.4.2 Tolerances for Temporary Walls: Ensure that vertical tolerances (plumbness) and horizontal alignment tolerances do not exceed 3 inches when measured with a 10 foot straight edge. The final overall vertical tolerance of the completed wall (plumbness from top to bottom) shall not exceed 1 inch per 3 feet of wall height, not to exceed a total of 6 inches. Walls which do not meet these tolerances will not be accepted by the Department and must be removed and reconstructed at no cost to the Department.

548-8.5 Backfill Placement:

548-8.5.1 Compacted Select Backfill: Perform work in accordance with an approved QCP meeting the requirements of 105-3. A LOT is defined as a single lift of finished embankment not to exceed 500 feet in length. Isolated compaction operations will be considered as separate LOTs. For multiple phase construction, a LOT will not extend beyond the limits of the phase.

Place the backfill closely following the erection of each course of precast components or soil reinforcement layers and spread by moving the machinery parallel to the wall face. Do not allow equipment heavier than 8 tons closer than 3 feet behind the wall face. Place backfill in a manner to avoid any damage or disturbance to the wall materials or misalignment of the facing materials. Remove and replace any wall materials which become damaged or disturbed during backfill placement at no cost to the Department, or correct as directed by the Engineer. Remove and reconstruct any misalignment or distortion of the wall facing due to placement of backfill outside the limits of this specification at no cost to the Department.

Sheepfoot, grid rollers or other types of equipment employing a foot are not allowed. Achieve compaction within 3 feet of the back of the wall face using a power operated roller or plate weighing less than 1,000 lbs. At a distance greater than 3 feet from the back of the wall, a vibratory roller may be used, provided that the

frequency and amplitude combined with bulk weight of the roller has performed satisfactorily at a trial section of the same type of wall. A smooth wheel or rubber tire roller is considered adequate. Ensure that the maximum lift thickness after compaction does not exceed 6 inches. Decrease the lift thickness if necessary, to obtain specified density.

Perform backfill compaction in a way that the compactor moves in a direction parallel to the wall face and proceeds from a distance not less than 3 feet behind the wall face toward the end of the soil reinforcement element.

Ensure that the moisture content of the backfill material prior to and during compaction is uniformly distributed throughout each layer of material. Use backfill material having a placement moisture content at the dry side of the Optimum Moisture content. To achieve the required compaction moisture content, use water that meets the requirements of Section 923. Do not use saltwater. Do not transport excessively moist backfill materials to the site for any reason. The Engineer will determine the Optimum Moisture Content in accordance with FM 5-521.

At the end of each day's operation, shape the last level of backfill to permit runoff of rainwater away from the wall face or provide a positive means of controlling run off away from the wall such as temporary pipe, etc.

548-8.5.2 Flowable Fill: Perform work in accordance with an approved QCP meeting the requirements of 105-3. Metallic wall components (including metallic soil reinforcements) must not be in partial contact with the flowable fill. If the metallic components contact the flowable fill, the metallic components must be completely encapsulated by the flowable fill.

548-9 Acceptance Program.

548-9.1 General Requirements: Meet the requirements of 120-10 except delete the requirement of 120-10.1.4.1, 120-10.1.4.3, 120-10.2 and 120-10.3.

548-9.2 Maximum Density Determination: Obtain a minimum QC density of 100% of the maximum density as determined by FM 1 T-180.

Perform gradation tests on the sample collected in accordance with AASHTO T 27 and FM 1-T 011. Classify soils in accordance with AASHTO M-145 in order to determine compliance with embankment utilization requirements.

548-9.3 Density Testing Requirements: Ensure compliance with the requirements of nuclear density testing in accordance with FM 1-T 238. Determine the in-place moisture content for each density test. Use FM 1-T 238, FM 5-507 (Determination of Moisture Content by Means of a Calcium Carbide Gas Pressure Moisture Tester), or FM 5-535 (Laboratory Determination of Moisture Content of Granular Soils by Use of a Microwave Oven) for moisture determination.

Perform these tests at a minimum frequency of one set of tests per LOT. One set of tests is defined as a density test for the fill within 3 feet behind the wall face and another density test for the fill beyond 3 feet behind the wall face.

Determine test locations including stations and offsets, using the random number generator provided by the Engineer. Do not use note pads or work sheets to record data for later transfer to the density log book. Notify the Engineer upon successful completion of QC testing on each LOT.

548-9.4 Acceptance Criteria: Obtain a minimum density of 90% of the maximum dry density as determined by FM 1 T-180 within 3 feet behind the wall face

and obtain a minimum density of 95% of the maximum dry density as determined by FM 1 T-180 from beyond 3 feet behind the wall face.

548-9.5 Frequency: Conduct sampling and testing at a minimum frequency listed in the table below. The Engineer will perform Verification sampling and tests at a minimum frequency listed in the table below.

Test Name	Quality Control	Verification
Maximum Density	One per soil type	One per soil type
Density	One set of tests per LOT	One set of tests per four LOTs for each type of QC test.
Gradation	One per Maximum Density	One per Maximum Density
LL&PI	One per Maximum Density	One per Maximum Density
Soil Classification	One per Maximum Density	One per Maximum Density
Organic Content	One per soil type	One per soil type

In addition, for permanent walls utilizing metallic soil reinforcement, test for corrosiveness at a minimum frequency of one test per soil type at point of placement according to the electro-chemical table in 548-2.6. The Engineer will collect enough material to split and create two separate samples and retain one for Resolution at point of placement until LOTs represented by the samples are accepted. The Engineer will perform Verification tests for corrosiveness at a minimum frequency of one test per soil type.

548-9.6 Verification Comparison Criteria and Resolution Procedures:

548-9.6.1 Maximum Density Determination: The Engineer will collect enough material to split and create two separate samples and retain one for Resolution until LOTs represented by the samples are accepted.

The Engineer will meet the requirements of 120-10.4.1 except replace AASHTO T 99, Method C with FM 1-T 180, Method D.

548-9.6.2 Density Testing: Meet the requirements of 120-10.4.2.

548-9.6.3 Soil Classification: The Engineer will meet the requirements of 120-10.4.3 except test the sample retained in 548-9.6.1 instead of taking the additional one.

548-9.6.4 Gradation: The Engineer will verify the QC results if the Verification result meets the gradation limits set forth in the gradation table of 548-2.6. Otherwise, the Engineer will test the sample retained in 548-9.6.1. The State Materials Office or an AASHTO accredited laboratory designated by the State Materials Office will perform Resolution testing. The material will be sampled and tested in accordance with AASHTO T 27 and FM 1-T 011.

If the Resolution Test result satisfies the required gradation limits, the LOTS will be verified. If the Resolution Test results do not meet the required

gradation limits, reconstruct the LOTS with acceptable material. The Engineer will perform new verification testing.

548-9.6.5 Liquid Limit and Plasticity Index (LL&PI): The Engineer will verify the QC results if the Verification result satisfies the plasticity index and liquid limit criteria set forth in 548-2.6. Otherwise, the Engineer will test the sample retained in 548-9.6.1. The State Materials Office or an AASHTO accredited laboratory designated by the State Materials Office will perform Resolution testing. The material will be sampled and tested in accordance with AASHTO T 90 and AASHTO T 89 respectively.

If the Resolution Test result satisfies the required criteria, LOTS of that soil type will be verified. If the Resolution Test results do not meet the required criteria, reconstruct the corresponding LOTS with acceptable material. The Engineer will perform new verification testing.

548-9.6.6 Corrosiveness: The Engineer will verify the QC results if the Verification result satisfies the electro-chemical test criteria set forth in 548-2.6. Otherwise, the Engineer will test the sample retained in 548-9.5. The State Materials Office or an AASHTO accredited laboratory designated by the State Materials Office will perform Resolution testing. The material will be sampled and tested in accordance with FM 5-550, FM 5-551, FM 5-552 and FM 5-553.

If the Resolution Test result satisfies the required criteria, material of that soil type will be verified and accepted. If the Resolution Test results do not meet the required criteria, reject the material and reconstruct with acceptable material.

548-9.6.7 Organic Content: The Engineer will verify the QC results if the Verification result satisfies the organic content test criteria set forth in 548-2.6. Otherwise, the Engineer will collect three additional samples. The material will be sampled and tested in accordance with FM 1-T 267 and by averaging the test results for three randomly selected samples from at least one lift per soil type. The State Materials Office or an AASHTO accredited laboratory designated by the State Materials Office will perform Resolution testing.

If the Resolution Test result satisfies the required criteria, material of that soil type will be verified and accepted. If the Resolution Test results do not meet the required criteria, reject the material and reconstruct with acceptable material.

548-10 Certification.

Furnish a copy of all test reports which are necessary to document compliance with the Specifications, at least ten days prior to wall construction.

Also furnish the Engineer a Certificate of Compliance certifying that the retaining wall materials, backfill and construction practices comply with this Section.

Acceptance of furnished material will be based on the Certificate of Compliance, accompanying test reports, and visual inspection by the Engineer.

548-11 Method of Measurement.

The quantity to be paid for will be the plan quantity, in square feet, completed and accepted, of the area bounded by the following:

For permanent retaining wall systems: the top of the coping, the top of the leveling pad or top of structural footings and the begin and end wall limits as shown on the wall control drawings.

For temporary retaining wall systems: the top of wall, the ground line and the begin and end wall limits as shown on the wall control drawings.

548-12 Basis of Payment.

Price and payment will be full compensation for all work specified in this Section, including the design of the wall system, excavation required specifically for wall construction below the normal roadway template, backfill reinforcement, leveling pad, footings, copings, light pole pedestals, fabric material, horizontal joint materials, alignment pins, repairs, labor, equipment, and other materials necessary to complete the wall in an acceptable manner as shown on the Contract drawings. The cost of backfill for the normal roadway template will be included in the cost of embankment or borrow excavation, as applicable.

Payment will be made under:

- | | |
|------------------|--|
| Item No. 548-12- | Retaining Wall System (Permanent) - per square foot. |
| Item No. 548-13- | Retaining Wall System (Temporary) - per square foot. |