



Florida Department of Transportation

CHARLIE CRIST
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

STEPHANIE KOPELOUSOS
SECRETARY

April 14, 2010

Monica Gourdine
Program Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: Office of Design, Specifications
Section 346
Proposed Specification: **3460302 Portland Cement Concrete**

Dear Ms. Gourdine:

We are submitting, for your approval, two copies of the above referenced Supplemental Specification.

The proposed change is to correct a reference.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via Email to ST986RP or rudy.powell@dot.state.fl.us.

If you have any questions relating to this specification change, please call Rudy Powell, State Specifications Engineer at 414-4280.

Sincerely,

Rudy Powell, Jr., P.E.
State Specifications Engineer

RP/dt

Attachment

cc: Gregory Jones, Chief Civil Litigation
Florida Transportation Builders' Assoc.
State Construction Engineer

PORTLAND CEMENT CONCRETE
(REV 4-13-10)

SUBSECTION 346-3.2 (Page 322) the second paragraph is deleted and the following substituted:

Test each load of concrete for slump to ensure the concrete is within the limits of ~~346-6.4 Table 6~~. Ensure that the slump loss is gradual as evidenced by slump loss tests described below. The concrete elapsed time is the sum of the mixing and transit time, the placement time, the time required for removal of any temporary casing that causes or could cause the concrete to flow into the space previously occupied by the temporary casing and bolt/embedment installation.

PORTLAND CEMENT CONCRETE**(REV 4-13-10)**

SUBSECTION 346-3.2 (Page 322) the second paragraph is deleted and the following substituted:

Test each load of concrete for slump to ensure the concrete is within the limits of 346-6.4. Ensure that the slump loss is gradual as evidenced by slump loss tests described below. The concrete elapsed time is the sum of the mixing and transit time, the placement time, the time required for removal of any temporary casing that causes or could cause the concrete to flow into the space previously occupied by the temporary casing and bolt/embedment installation.