

**PORTLAND CEMENT CONCRETE – ACCEPTANCE SAMPLING AND TESTING.
(REV 9-16-09) (FA 11-9-09) (7-10)**

SUBARTICLE 346-9.2 (Pages 334 - 335) is deleted and the following substituted:

346-9.2 Sampling Frequency for Quality Control Tests:

As a minimum, sample and test concrete of each design mix for water to cementitious materials ratio, air content, temperature, slump and compressive strength once per LOT as defined by Table 8. When more than one concrete production facility is used for the same mix design, describe the method of sampling, testing and LOT numbering in the QC Plan. The Engineer will randomly verify one of every eight consecutive LOTs of each design mix based on a random number generator, and may perform additional Independent Verification tests. All QC activities, calculations, and inspections will be randomly confirmed by the Department.

| TABLE 8 | |
|---|---|
| Class Concrete | Maximum LOT Size |
| I | one day's production |
| I (Pavement) | 250 lane ft, or one day's production, whichever is less |
| II, II (Bridge Deck), III, IV, V (Special), V, VI | 50 yd ³ , or one day's production, whichever is less |
| IV (Drilled Shaft) | 50 yd ³ , or two hours between placements, whichever is less |
| III (Seal) | Each Seal placement |