

ORIGINATION FORM

THE INFORMATION BELOW IS TO BE PROVIDED BY THE ORIGINATOR (The person who receives or originates the issue and needs to forward the issue for action.)

Specification: 916

Subject: Bituminous Materials

Origination date: November 13, 2009

Originator: Greg Sholar

Office/Phone: State Materials Office / 352.955.2920

Problem statement: Need to remove exception for requiring liquid anti-strip in FC-5 mixtures with limestone aggregate. Need to correct error in testing requirements for EPR-1 prime material. *Submittal requirements necessary for evaluation and inclusion on the Qualified Products List (QPL) are not defined.*

Proposed solution: Removed wording providing an exemption for FC-5 mixtures with limestone aggregate from having to utilize a liquid anti-strip additive. Provided correct testing requirements for EPR-1 prime material. *Add QPL submittal requirements.*

Information source: SMO Bituminous staff, *Karen Byram of the Product Evaluation Section.*

Recommended Usage Note: All asphalt projects.

Estimated fiscal impact, if implemented: None.

Implementation of these changes, if and when approved, will begin with the July 2010 letting.

For State Specifications Office Use Only

Begin date:

File Number:

Scheduled completion date:

Implementation date:

Implementation team member:

Usage Note:

Notes:



Florida Department of Transportation

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STEPHANIE KOPELOUSOS
SECRETARY

MEMORANDUM

DATE: December 10, 2009

TO: Specification Review Distribution List

FROM: Rudy Powell, Jr., P.E., State Specifications Engineer

SUBJECT: Proposed Specification: 9160101 Bituminous Materials.

In accordance with Specification Development Procedures, we are sending you a copy of a proposed specification change.

This change was proposed by Greg Sholar of the State Materials Office to remove the exception requiring liquid anti-strip in FC-5 mixtures with limestone aggregate, provide the correct testing requirements for EPR-1 prime material and clarify the submittal requirements for manufacturers seeking evaluation of their products for inclusion on the Department's Qualified Products List (QPL).

Please share this proposal with others within your responsibility. Review comments are due within four weeks and should be sent to Mail Station 75 or to my attention via e-mail at ST986RP or rudy.powell@dot.state.fl.us. Comments received after **January 6, 2010**, may not be considered. Your input is encouraged.

RP/dt
Attachment

BITUMINOUS MATERIALS.
(REV 12-10-09)

SUBARTICLE 916-1.1 (of the Supplemental Specifications) is deleted and the following substituted:

916-1.1 Requirements: Superpave PG asphalt binders, identified as PG 64-22, PG 67-22, and PG 76-22, shall meet the requirements of 916-1.2, AASHTO M 320 Table 1 and the following additional requirements:

1. The mass loss AASHTO T 240 shall be a maximum of 0.5% for all grades.
2. The spot test AASHTO T 102 with standard naphtha shall be negative for all grades. As an exception to this requirement, the PAV Residue (AASHTO R 28) at 110 °C shall meet all the requirements for the particular grade.
3. The smoke point FM 5-519 shall be a minimum of 260°F for all grades.
4. The intermediate test temperature at 10 rad/s. for the Dynamic Shear Rheometer test AASHTO T 315 shall be 25°C for all grades.
5. An additional high temperature grade of PG 67 is added for which the high test temperature at 10 rad/sec for the Dynamic Shear Rheometer test AASHTO T 315 shall be 67°C.
6. All PG asphalt binders having a high temperature designation of PG 67 or lower shall be prepared without modification.
7. All PG asphalt binders having a high temperature designation higher than PG 67 shall be produced with a styrene-butadiene-styrene (SBS) or styrene-butadiene (SB) elastomeric polymer modifier and resultant binder shall meet all requirements of this Specification; in addition the phase angle at 76°C (AASHTO T 315) shall be a maximum of 75 degrees.
8. The maximum viscosity AASHTO T 202 shall be 2400 poises for PG 64-22 and 3600 poises for PG 67-22.

All hot mix asphalt (except hot mix asphalt containing 20% RAP or greater) shall contain Superpave PG asphalt binder grade PG 67-22 unless otherwise specified in the plans and/or Specifications for the hot mix asphalt product.

For all PG binder used in all hot mix asphalt, silicone shall be added to the PG binder at the rate of 25 cm³ of silicone mixed to each 5,000 gallons of PG binder. If a disbursing fluid is used in conjunction with the silicone the resultant mixture containing the full 25 cm³ of silicone shall be added in accordance with the manufacturer's recommendation. The blending of the silicone with the PG binder shall be done by the supplier prior to the shipment.

All PG binder and asphalt rubber binder for Friction Course mixes and for other hot mix asphalt products containing RAP shall contain 0.5% heat stable anti-strip additive by weight of PG binder unless specifications for the hot mix asphalt product requires testing by FM 1-T 283 and the test results indicate it is not required, or the mixture contains hydrated lime. Where FM 1-T 283 indicates an anti-strip additive is required, it shall be from 0.25 to 0.75%. The anti-strip additive shall meet the requirements of 916-5. The anti-strip additive shall be introduced into the PG binder by the supplier during loading. ~~An exception to this requirement shall be PG 76-22 used in FC 5 mixtures with 100% Oolitic limestone.~~

Where PG binder is used in mixes containing reclaimed asphalt pavement (RAP), the requirements of 334-2.3.4 must also be met.

SUBARTICLE 916-1.2 (of the Supplemental Specifications) is deleted and the following substituted:

916-1.2 Qualified Products List: The Superpave PG asphalt binders supplied under this Specification shall be one of the products included on the Qualified Products List (*QPL*). ~~as specified in 6-1.~~ *Manufacturers seeking evaluation of their product shall submit an application in accordance with Section 6 and include a report of test results from an independent laboratory confirming the material meets the requirements of this section.* Any marked variation from the original test values for a material below the established limits or evidence of inadequate quality control or field performance of a material will be considered ~~to be sufficient~~ *sufficient* evidence that the properties of the material have changed, and the material will be removed from the Qualified Products List.

For each binder grade, the supplier may be required to submit to the State Materials Office a split sample of material representative of test results submitted with the Product Evaluation Application. In addition, for modified binders, the original PG binder grade, the modifier product designation, and amount added shall be indicated on the Product Evaluation Application and in the Quality Control Program below. Suppliers shall not ship any PG binder until notified that the product is on the Qualified Products List and an approved Quality Control Program meeting the requirements of 916-1.3 has been implemented.

SUBARTICLE 916-4.1 (of the Supplemental Specifications) is deleted and the following substituted:

916-4.1 Requirements: Anionic Emulsified Asphalt shall meet the requirements of AASHTO M 140 with the exception that the cement mix test will be waived when the asphalt is used in non-mix application, such as tack coats and primes. Cationic Emulsified Asphalt shall meet the requirements of AASHTO M 208. Additional emulsions permitted by specifications shall meet the following requirements:

HIGH FLOAT EMULSIONS		
Test	Conditions	Asphalt Emulsion Grade AE-60
		Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	122°F	75/400 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour (b)	maximum 1%
Sieve Test		maximum 0.10%
Demulsibility	50 mL CaCl ₂ 0.10 N	minimum 75%
Residue by Distillation		minimum 65%
Oil Portion	500°F. Dist.	maximum 1% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 40
Absolute Viscosity	140°F	minimum 3,200 poise

Ductility	77°F, 50 mm/minute	minimum 400 mm
Float Test	140°F	minimum 1,200 seconds
Solubility	in Trichloroethylene	minimum 97.5%

Test	Conditions	Asphalt Emulsion Grade AE-90 Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	122°F	75/400 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour (b)	maximum 1%
Sieve Test		maximum 0.10%
Demulsibility	50 mL CaCl ₂ 0.10 N	minimum 75%
Residue by Distillation		minimum 65%
Oil Portion	500°F. Dist.	maximum 2% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 70
Absolute Viscosity	140°F	minimum 1,600 poise
Ductility	77°F, 50 mm/minute	minimum 400 mm
Float Test	140°F	minimum 1,200 seconds
Solubility	in Trichloroethylene	minimum 97.5%

Test	Conditions	Asphalt Emulsion Grade AE-150 Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	122°F	75/400 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour(b)	maximum 1%
Sieve Test		maximum 0.10%
Demulsibility	50 mL CaCl ₂ 0.10 N	minimum 75%
Residue by Distillation		minimum 65%
Oil Portion	500°F. Dist.	maximum 3% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 125
Absolute Viscosity	140°F	minimum 800 poise
Ductility	77°F, 50 mm/minute	minimum 400 mm
Float Test	140°F	minimum 1,200 seconds
Solubility	in Trichloroethylene	minimum 97.5%

Test	Conditions	Asphalt Emulsion Grade AE-200
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		Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	122°F	minimum 45 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour (b)	maximum 1%
Sieve Test		maximum 0.10%
Demulsibility	50 mL CaCl ₂ 0.10 N	minimum 75%
Residue by Distillation		minimum 62%
Oil Portion	500°F. Dist.	maximum 8% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 150
Absolute Viscosity	140°F	minimum 400 poise
Ductility	77°F, 50 mm/minute	
Float Test	140°F	minimum 1,200 seconds
Solubility	in Trichloroethylene	minimum 97.5%
(a) The test requirement for settlement may be waived when the emulsified asphalt is used in less than five days.		
(b) The 24-hour (one day) storage stability test may be used instead of the five day settlement test.		

SPECIAL MS-EMULSION		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	minimum 45 seconds
Storage Stability	24 hour	maximum 1%
Sieve Test	50 mL CaCl ₂ 0.10 N	maximum 0.10%
Demulsibility		minimum 65%
Residue by Distillation		minimum 62%
Naphtha Content	500°F. Dist.	maximum 8% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 50
Ductility	77°F, 50 mm/minute	minimum 400 mm
Absolute Viscosity	140°F	minimum 800 poise
Solubility	in Trichloroethylene	minimum 97.5%
Maximum application temperature shall be 170°F.		

EMULSIFIED ASPHALT GRADE CRS-2H		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	122°F	100/400 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour (b)	maximum 1%
Demulsibility	35 mL 0.8% Sodium Dioctyl Sulfosuccinate (c)	minimum 40%
Particle Charge		positive
Sieve Test		maximum 0.1%

EMULSIFIED ASPHALT GRADE CRS-2H		
Test	Conditions	Minimum/Maximum
Residue		minimum 65%
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	80/140
Ductility	77°F, 50 mm/minute	minimum 400 mm
Solubility	in Trichloroethylene	minimum 97.5%
(a) The test requirement for settlement may be waived when the emulsified asphalt is used in less than five days.		
(b) The 24-hour (one day) storage stability test may be used instead of the five day settlement test.		
(c) The demulsibility test shall be made within 30 days from date of shipment.		

ASPHALT EMULSION PRIME (AEP)		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	20/150 seconds
Settlement	5 days (a)	maximum 5%
Storage Stability	24 hour (b)	maximum 1%
Sieve Test		maximum 0.1%
Residue		minimum 55%
Naphtha Content	500°F. Dist	maximum 12% by volume
Tests on Residue:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	40/200
Ductility	77°F, 50 mm/minute	minimum 400 mm
Solubility	in Trichloroethylene	minimum 97.5%
(a) The test requirement for settlement may be waived when the emulsified asphalt is used in less than five days.		
(b) The 24-hour (one day) storage stability test may be used instead of the five day settlement test.		

ASPHALT EMULSION GRADE RS-1h		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	20/100 seconds
Storage Stability	24 hour	maximum 1%
Demulsibility	35 mL 0.02N CaCl ₂ (a)	minimum 60%
Sieve Test		maximum 0.10%
Residue by Distillation		minimum 55%
Naphtha Portion	500°F. Dist (b)	maximum 3% by volume
Tests on Residue From Distillation Test:		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 60
Viscosity	140°F	minimum 1,600 poise
Ductility	77°F, 50 mm/minute	minimum 400 mm
Solubility	in Trichloroethylene	minimum 97.5%
(a) The demulsibility test shall be made within 30 days from the date of shipment.		
(b) When RS-1Hh has been modified to include naphtha, the 24-hour storage stability test will be waived.		

EMULSION PRIME (RS TYPE)		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	minimum 75 seconds
Storage Stability	24 hour	maximum 1.0%
Sieve Test		maximum 0.1%
Naphtha Content		5/15% by volume
Residue		minimum 55%
Tests on Residue:*		
Penetration (0.1 mm)	77°F, 100 g, 5 seconds	minimum 50
Viscosity	140°F	minimum 800 poise
Solubility	in Trichloroethylene	minimum 97.5%
* Residue by distillation shall be in accordance with AASHTO T 59 except that the maximum temperature shall be 329 ± 10°F [165 ± 5°C] and the sample shall be maintained at this temperature for 20 minutes.		

EPR-1 PRIME (e)		
Tests	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	6/24 20/100 seconds
Storage Stability	24 hour	maximum 0.5%
Sieve Test (a)		maximum 0.1%
Residue by Distillation (b)		minimum 20 60%
Particle Charge Test (c)		positive
Test on Residue: (d)		
Flash Point	COC	minimum 410°F
Viscosity	140°F	600/1000 cSt
(a) Distilled water shall be used in place of 2% sodium oleate solution.		
(b) Residue by distillation shall be in accordance with AASHTO T 59 with the exception that a 50 g sample is heated to 300°F [149°C] until foaming ceases, then cooling immediately and calculating results.		
(c) Caution: this material has a positive particle charge, and therefore should not be mixed with materials having a negative particle charge.		
(d) Residue by distillation shall be in accordance with AASHTO T 59 except that the maximum temperature shall be 329 ± 10°F [165 ± 5°C] and the sample shall be maintained at this temperature for 20 minutes.		
(e) EPR-1 Prime shall not be diluted and in the event that EPR-1 Prime is not used in a 12-hour period, the material shall be thoroughly mixed by circulation or other suitable means prior to its use.		

EMULSIFIED ASPHALT GRADE CRS-1h		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	20 – 100 seconds
Storage Stability	24 hour	maximum 1%
Demulsibility	35 ml 0.8% Sodium Dioctyl Sulfosuccinate (a)	minimum 60%
Sieve Test		maximum 0.10%
Residue by Distillation	500°F. Distillation	minimum 55%
Naphtha Portion	500°F. Distillation. (b)	maximum 3% by volume

Particle charge		positive
Tests on Residue From Distillation Test:		
Penetration (0.1mm)	77°F, 100g, 5 seconds	minimum 45
Viscosity	140°F	minimum 1600 poise
Ductility	77°F	minimum 400 mm
Solubility	in Trichloroethylene	minimum 97.5%
The demulsibility test shall be made within 30 days from the date of shipment. When CRS-1 has been modified to include naphtha, the 24 hour storage stability will be waived.		

EMULSIFIED ASPHALT GRADE NTSS-1hm		
Test	Conditions	Minimum/Maximum
Tests on Emulsion:		
Saybolt Furol Viscosity	77°F	20 – 500 seconds
Storage Stability	24 hour	maximum 1%
Settlement	5 days	maximum 5%
Residue by Distillation		minimum 50%
Naphtha Content	500°F. Distillation	maximum 1% by volume
Sieve Test		maximum 0.30% (a)
Tests on Residue From Distillation Test:		
Penetration (0.1mm)	77°F, 100g, 5 seconds	maximum 20
Softening Point ASTM D36		minimum 149°F
Dynamic Shear Rheometer AASHTO T 315	G* sin ω , 186.8°F @ 10rad/sec	minimum 1.00 kPa
Solubility	in Trichloroethylene	minimum 97.5%
(c) Sieve test may be waived if no application problems are present in the field.		

ARTICLE 916-5 (of the Supplemental Specifications) is deleted and the following substituted:

916-5 Liquid Anti-strip Agents.

916-5.1 Requirements: Liquid anti-strip agents shall be tested by the Department in accordance with FM 5-508. Tensile strength ratios will be calculated for the following two conditions and expressed as percentages: 1) conditioned mixture without anti-strip to unconditioned mixture without anti-strip and 2) conditioned mixture with anti-strip to unconditioned mixture without anti-strip. A 20% gain in tensile strength ratio for condition #2 as compared to condition #1 shall be required.

916-5.2 Qualified Products List: Liquid anti-strip agents supplied under this Specification shall be one of the products included on the Qualified Products List (QPL). ~~as specified in 6-1.~~ *Manufacturers seeking evaluation of their product shall submit an application in accordance with Section 6 and include a report of test results from an independent laboratory confirming the material meets the requirements of this section. In lieu of submitting test results from an independent laboratory, the Department will evaluate the material. For each liquid anti-strip agent, the supplier will submit to the State Materials Office one pint of a representative sample of liquid anti-strip agent when submitting the QPL application to the Department's*

Product Evaluation Section. ~~Liquid anti-strip agents meeting the criteria in 916-5.1 will be considered for inclusion on the Department's (QPL).~~

Any marked variation from the original test values for a material below the established limits or evidence of inadequate quality control or field performance of a material will be considered sufficient evidence that the properties of the material have changed, and the material will be removed from the Qualified Products List.

~~For each liquid anti-strip agent, the supplier will submit to the State Materials Office one pint of a representative sample of liquid anti-strip agent when submitting the Product Evaluation Application. Liquid anti-strip agents must be requalified on an annual basis. If the liquid anti-strip agent has been modified then a new sample shall be submitted to the Department and tested per 916-5.1.~~

916-5.3 Mix Design Verification: Inclusion of a liquid anti-strip agent on the QPL does not guarantee that the anti-strip will be approved for use in an asphalt mixture. Specifications may require subsequent moisture susceptibility testing per FM 1-T 283 for the particular mix design. Results from this testing may indicate the need for a larger dosage rate of anti-strip agent (up to 0.75% maximum) or a different anti-strip agent to meet the specification requirements.