

**923 WATER FOR CONCRETE-GENERAL REQUIREMENTS.**  
**(REV 5-6-08) (FA 10-8-08) (7-09)**

ARTICLE 923-1 (Pages 789 and 790) is deleted and the following substituted:

**923-1 General Requirements.**

Water for use with cement shall be clear and free from injurious amounts of oil, acid, alkali, chlorides, organic matter, and other deleterious substances. It shall not be salty or brackish. If it contains quantities of substances which discolor it or make it smell or taste unusual or objectionable or cause suspicion, it shall not be used unless service records of concrete made with it indicates that it is not injurious to the quality of the concrete or approved by the Engineer. Wash water from mixer washout operations, (stored in a lined settling pond), and recycled wash water may be used only to sprinkle the coarse aggregate stockpiles and for use in the batching of concrete meeting the requirements of Section 347. Samples arriving at the laboratory shall be allowed 14 days for completion of tests. The frequency of testing, by the Department, of approved sources will be as outlined in the Sampling, Testing and Reporting Guide. At the discretion of the Engineer, the Department may require additional compliance testing at any time, of any water source.