

## ORIGINATION FORM

### THE INFORMATION BELOW IS TO BE PROVIDED BY THE ORIGINATOR

(The person who receives or originates the issue and needs to forward the issue for action.)

**Specification:** 965

**Subject:** General Provisions for Aluminum Items (Including Welding)

**Origination date:** May 5, 2008

**Originator:** Tom Malerk

**Office/Phone:** State Materials Office/352-955-6620

**Problem statement:** Currently, the specification ~~requests~~ *requires* six certified copies of mill analysis, which is redundant and wasteful.

**Proposed solution:** Revise the specification to request only one certified copy of mill analysis.

**Information source:** Paul Vinik (*352-955-6649*), P.E., Nikita Reed (*352-955-6654*)

#### **Recommended**

**Usage Note:** All projects

#### **Estimated fiscal impact, if**

**implemented:** None

**Implementation of these changes, if and when approved, will begin with the January 2009 letting.**



# Florida Department of Transportation

**CHARLIE CRIST**  
GOVERNOR

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Tallahassee, FL 32399-0450

**STEPHANIE KOPELOUSOS**  
SECRETARY

## MEMORANDUM

**DATE:** June 25, 2008

**TO:** Specification Review Distribution List

**FROM:** Rudy Powell, Jr., P.E., State Specifications Engineer

**SUBJECT:** Proposed Specifications Change: 9650200 – General Provisions for Aluminum Items (Including Welding)

In accordance with Specification Development Procedures, we are sending you a copy of a proposed new specification change for General Provisions for Aluminum Items (Including Welding).

Please share this proposal with others within your responsibility. Review comments are due within four weeks and should be sent to Mail Station 75 or to my attention via e-mail at ST986RP or rudy.powell@dot.state.fl.us. Comments received after July 23, 2008 may not be considered. Your input is encouraged.

RP/sh

Attachment

COMMENTS:

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Submitted by:

Phone #:

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**GENERAL PROVISIONS FOR ALUMINUM ITEMS (INCLUDING WELDING) –  
CERTIFICATION AND MILL ANALYSIS.**

**(REV 6-2-08)**

ARTICLE 965-2 (Page 858) is deleted and the following substituted:

**965-2 Tests of Aluminum Materials (Mill Analysis Reports) *Certification and Mill Analysis.***

For all aluminum materials proposed for use, ~~six provide~~ *submit to the Engineer, one* copy of certified mill analysis will be required, with certification *and certification* by the producer that the parts *and components* are of the alloys specified and ~~meet~~ *comply with* these specifications ~~the requirements of this Section~~ the specifications called for. Such reports shall be forwarded to the Department's State Materials Engineer, at Gainesville.