



Florida Department of Transportation

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SECRETARY

MEMORANDUM

DATE: April 20, 2007
TO: Specification Review Distribution List
FROM: Duane F. Brautigam, P.E., State Specifications Engineer
SUBJECT: Proposed Specifications Change: **9450205**

In accordance with Specification Development Procedures, we are sending you a copy of a proposed new specification change for Aluminum Pipe, Including Underdrain, Pipe Arch and Structural Plate Pipe and Pipe Arch – Pipe Markings.

This change was proposed Tom Malerk of the State Materials Office to provide for ink marking in lieu of coined marking.

Please share this proposal with others within your responsibility. Review comments are due within four weeks and should be sent to Mail Station 75 or to my attention via e-mail at SP965DB or duane.brautigam@dot.state.fl.us. Comments received after May 22, 2007 may not be considered. Your input is encouraged.

DFB/dr

Attachment

COMMENTS:

Submitted by:

Phone #:

**ALUMINUM PIPE, INCLUDING UNDERDRAIN, PIPE ARCH AND STRUCTURAL
PLATE PIPE AND PIPE ARCH –PIPE MARKINGS.**

(REV 4-09-07)

ARTICLE 945-2 (of the Supplemental Specification) is expanded by the following new Subarticle:

***945-2.5 Pipe Markings:** In lieu of the coined markings required by AASHTO M 196, Section 14, information may be ink stamped on the pipe at the time of manufacture. The pipe fabricator's identity, date of corrugating or forming into pipe may be stamped onto the pipe using indelible ink and a suitably fashioned stamping device. The pipe markings must be clearly legible upon arrival at the jobsite and at the time of installation. Pipe with illegible or incomplete markings may be rejected*