



Florida Department of Transportation

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GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

STEPHANIE KOPELOUSOS
INTERIM SECRETARY

February 16, 2007

Mrs. Leslie McCarthy, PhD, P.E.
Program Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: Office of Design, Specifications
Section 994
Proposed Specification: 9940304 – Retroreflective and Nonreflective Sign Sheeting

Dear Mrs. McCarthy:

We are submitting, for your approval, two copies of a proposed Supplemental Specification for Retroreflective and Nonreflective Sign Sheeting.

This change is to correct references to ASTM D4956.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via Email to SP965DB or duane.brautigam@dot.state.fl.us.

If you have any questions relating to this specification change, please call Duane F. Brautigam, State Specifications Engineer at 414-4110.

Sincerely,

Duane F. Brautigam, P.E.
State Specifications Engineer

DFB/sh

Attachment

cc: General Counsel
Florida Transportation Builders' Assoc.
State Construction Engineer

**RETROREFLECTIVE AND NONREFLECTIVE SIGN SHEETING.
(REV 2-16-07)**

SUBARTICLE 994-3.4.1 (Page 914) is deleted and the following substituted:

994-3.4.1 General: The adhesive backing of the retroreflective and nonreflective sheeting or film shall be either Class 1, Class 2 or Class 5 per ASTM D4956, Section 4.3. The retroreflective and nonreflective sheeting or film, after application, shall tightly adhere to the application surface and show no discoloration, cracking, crazing, blistering or dimensional change.

SUBARTICLE 994-3.7 (Page 914) is deleted and the following substituted:

994-3.7 Physical Properties: The retroreflective and nonreflective sheeting or film material shall meet the ASTM D4956 minimum requirements for specular gloss, shrinkage and flexibility.

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