



Florida Department of Transportation

JEB BUSH
GOVERNOR

605 Suwannee Street
Tallahassee, FL 32399-0450

DENVER J. STUTLER, JR.
SECRETARY

October 17, 2005

Mr. Donald Davis
Program Operations Engineer
Federal Highway Administration
545 John Knox Road, Suite 200
Tallahassee, Florida 32303

Re: Office of Design, Specifications
Section 947
Proposed Specification: 9470000-Clay Pipe

Dear Mr. Davis:

We are submitting, for your approval, two copies of a proposed Supplemental Specification for Clay Pipe.

This change was proposed by Michael Shepard of the Drainage Office, Clay Pipe is no longer used or desired as an option for underdrains.

Please review and transmit your comments, if any, within two weeks. Comments should be sent via Email to SP965DB or duane.brautigam@dot.state.fl.us.

If you have any questions relating to this specification change, please call Duane F. Brautigam, State Specifications Engineer at 414-4110.

Sincerely,

Duane F. Brautigam, P.E.
State Specifications Engineer

DFB/sh

Attachment

cc: General Counsel
Florida Transportation Builders' Assoc.
State Construction Engineer

CLAY PIPE.**(REV 8-17-05)**

SECTION 947 (Page 857) is deleted.

**SECTION 947
CLAY PIPE****~~947-1 Clay Pipe Other than for Underdrain.~~**

~~———— Clay pipe for use other than as underdrain shall meet the requirements of AASHTO M-65.~~

~~947-2 Clay Pipe for Underdrains.~~

~~———— Clay pipe for underdrains shall be perforated and shall be of first quality, hub and spigot style, vitrified clay. It shall be sound, and without warps, cracks or other imperfections. The pipe shall be thoroughly and perfectly burned and shall be fully and smooth salt glazed. The pipe shall be sufficiently tough that it may be cut with a chisel and hammer to a reasonably uniform cleavage.~~

~~———— This pipe shall be furnished in uniform lengths for any order of pipe or for any particular installation operation, with a minimum length of 2 feet [600 mm].~~

~~———— The perforations shall meet the requirements for dimensions, size, location, etc. as specified in AASHTO M-65.~~