

948 PIPE LINER-MACHINE SPIRAL WOUND PIPE LINER.
(REV 11-12-03) (FA 2-4-04) (7-04)

SUBARTICLE 948-4.4 (Page 861) is expanded by the following:

948-4.4.1 Machine Spiral Wound Pipe Liner: Machine spiral wound pipe liner shall consist of a continuous one piece profile strip wound directly into the deteriorated pipelines. The liner can be installed in close fit to the host pipe, or alternatively installed at a fixed diameter. Where the liner is installed at a fixed diameter, the annular space between the spiral wound liner pipe and the existing pipe is grouted.

(1) Polyvinyl Chloride: Polyvinyl chloride machine spiral wound pipe liner shall meet the requirements of ASTM F 1697 and shall have a minimum cell classification of 13354.