

WORKBOOK CHANGE(S)

TYPO Change

Add D 287 0000

Rev Date 7-14-03

F.A. Date 8-1-03

Letting Date 7-04

Move D 287 0000

To Deleted File 12-17-03 sh

Rev Date 7-14-03

F.A. Date 8-1-03

Letting Date 1-04

Remarks Changed pay item
from 441-71; 2441-71
to 446-71; 2446-71

Dates

*Copy of Spec to Paul that Impacts

QPL (ONLY) _____

Added to Nextwb file 12-17-03 sh

Deleted from Nextwb file 12-17-03 sh

History File Updated _____

Rolodexed 4/21/04

Additional back-up see _____

287 ASPHALT TREATED PERMEABLE BASE.
(REV 7-14-03) (FA 8-1-03) (~~1-047-04~~)

PAGE 214. The following new Section is added after Section 286:

SECTION 287
ASPHALT TREATED PERMEABLE BASE

287-1 Description.

Construct Asphalt Treated Permeable Base (ATPB) and Outlet Pipe for use under concrete pavement, in accordance with the details shown in the plans and the Design Standards, Index No. 287. Meet the plant and equipment requirements of Section 320 and the general construction requirements of Section 330, except as noted below.

287-2 Materials.

Meet the following requirements:

Coarse Aggregate, Stone, Slag, or Crushed Gravel	
Grade No. 57 or 67.....	Section 901
Superpave PG Asphalt Binder (PG 67-22)	916-1
Polyvinyl-Chloride Pipe**	Section 948
Polyethylene Pipe**	Section 948
Geotextile Fabric.....	Section 985

*Use PG 67-22 in the Asphalt Treated Permeable Base containing 0.50% heat-stable anti-strip additive (by weight of asphalt) from an approved source. Introduce and mix the anti-strip additive at the terminal.

**Use either Polyvinyl-Chloride Pipe or Polyethylene Pipe, unless otherwise specified in the Contract Documents.

287-3 Composition of Mixture.

287-3.1 General: Use asphalt treated permeable base composed of a combination of coarse aggregate and asphalt cement. Use a mix design verified by the Engineer.

287-3.2 Mix Design: Submit a proposed mix design along with representative samples of all component materials to the Engineer, at least two weeks before the scheduled start of production. Establish the design asphalt content within the range of 2.0-3.0%, by weight of total mixture and the mix temperature within the range of 230° to 285°F [110° to 140°C]. The Engineer may increase or decrease the specified asphalt content during production of the mix, within the specified ranges, after testing and visual inspection. Ensure that a minimum of 95% of the aggregate is coated. There will be no separate payment for the bituminous material in the mix.

287-4 Control of Quality.

Provide the necessary control of the Asphalt Treated Permeable Base and construction in accordance with the applicable provisions of 330-2.

287-5 Acceptance of the Mixture at the Plant.

The asphalt treated permeable base mixture will be accepted at the plant with respect to 334-4 with the following exceptions:

1. The mixture will be accepted with respect to gradation ($P_{1/2}$ if #57 stone is used and $P_{3/8}$ if #67 stone is used) and asphalt binder content (P_b) only.
2. Testing in accordance with AASHTO TP4-00 and FM 1-T 209 (and conditioning of the mix prior to testing) will not be required as part of 334-4.1.
3. The standard LOT size will be, 2000 tons [2,000 metric tons], with each LOT subdivided into four equal sublots of 500 ton [500 metric tons] each.
4. Initial production requirements of 334-4.3 do not apply.
5. The Between-Laboratory Precision Values described in Table 334-4 are modified to include ($P_{1/2}$ and $P_{3/8}$) with a maximum difference per FM 1-T 030 (Figure 2).
6. Table 334-5 (Master Production Range) is replaced by Table 287-1.

Table 287-1 ATPB Master Production Range	
Characteristic	Tolerance (1)
Asphalt Binder Content (%)	Target $\pm$ 0.60
Passing 1/2 inch [12.50 mm] Sieve (%) if using #57 stone	Target $\pm$ 12.00
Passing 3/8 inch [9.50 mm] Sieve (%) if using #67 stone	Target $\pm$ 12.00
(1) Tolerances for sample size of $n = 1$ from the verified mix design	

287-5.1 Individual Test Tolerances for ATPB Production: In the event that an individual Quality Control test result of a subplot for gradation ($P_{1/2}$ if #57 stone is used and $P_{3/8}$ if #67 stone is used), or asphalt binder content does not meet the requirements of Table 287-1, take steps to correct the situation and actions taken shall be reported to the Engineer.

In the event that two consecutive individual Quality Control test results for gradation ($P_{1/2}$ if #57 stone is used and $P_{3/8}$ if #67 stone is used) or asphalt binder content do not meet the requirements of Table 287-1, the LOT will be automatically terminated and production of the mixture stopped until the problem is adequately resolved (to the satisfaction of the Engineer), unless it can be demonstrated to the satisfaction of the Engineer that the problem can immediately be (or already has been) resolved. Evaluate any material represented by the failing test result in accordance with 334-9.4.

287-6 Acceptance of the Mixture at the Roadway.

Acceptance of the Contractor's methods of placement and compaction will be based upon the completion of a 500 foot [150 meter] test section, (initially and at other times as determined by the Engineer), acceptable to the Engineer, prior to further placement. In the event that the placement/compaction method deviates from the approved method, cease placement of the mix until the problem is adequately resolved to the satisfaction of the Engineer.

287-7 Temperature and Storage Limitations.

Place the Asphalt Treated Permeable Base material when the atmospheric temperature is above 50°F [10°C] and rising. Do not use Asphalt Treated Permeable Base material that was mixed more than two hours prior to placement.

287-8 Construction Requirements.

287-8.1 Placement: Ensure that the structural course on which Asphalt Treated Permeable Base is to be placed conforms to the compaction and elevation tolerances specified in the Contract Documents and is free of loose or extraneous material. Fill any area of the structural course which is lower than the grade established by the plans with structural course material, at no additional cost to the Department.

Place and compact Asphalt Treated Permeable Base in one lift, with a compacted thickness of 4 inches [100 mm] (except the trench which includes the subdrainage pipe), in accordance with these Specifications, lines, grades, dimensions and notes as shown in the plans.

Place and compact Asphalt Treated Permeable Base material around the subdrainage pipe for the full width of the trench, in layers not exceeding 8 inches [200 mm] (loose measure). Do not displace or damage the subdrainage pipe or filter fabric.

Remove and replace all Asphalt Treated Permeable Base material which is greater than 1/2 inch [13 mm] below the grade shown in the plans or is not covered with the next layer of material within five calendar days after initial placement or in the opinion of the Engineer is damaged or contaminated, at no additional cost to the Department.

287-8.2 Compaction: Compact the Asphalt Treated Permeable Base by one of the following methods:

1. A steel-wheeled, tandem roller which will produce an operating weight of not more than 140 PLI [2.5 kg/mm] of drum width.

2. A steel-wheeled tandem roller weighing from 8 to 12 tons [7 to 11 metric tons].

Compact the Asphalt Treated Permeable Base material (in the static mode only) as approved by the Engineer. Begin compaction as soon as the surface temperature has cooled to 190°F [88°C] and complete compaction before the surface temperature has cooled to 100°F [38°C]. If necessary, cool the Asphalt Treated Permeable Base material with water.

287-8.3 Surface Requirements: Ensure that the finished surface of the Asphalt Treated Permeable Base does not vary more than $\pm 1/2$ inch [± 13 mm] from the grade shown in the plans.

The Engineer may approve removal of high spots to within specified tolerance by a method which does not produce contaminating fines. Remove and replace Asphalt Treated Permeable Base material that is outside the established tolerance, at no additional cost to the Department. Neither grinding nor milling will be permitted.

287-9 Subdrainage Pipe and Geotextile Material.

Place the subdrainage pipe and geotextile material (filter fabric) in accordance with the plans and Design Standards, Index No. 287.

287-10 Outlet Pipe.

Install outlet fittings and pipes concurrent with subdrainage pipe to provide positive gravity drainage and eliminate soil intrusion. The Engineer will restrict installation of additional sections of Asphalt Treated Permeable Base, until appropriate outlets are installed.

Ensure that all fittings and materials are designed and installed to eliminate soil intrusion into the system.

Connect the open end of the outlet pipe into either an existing drainage structure, existing ditch pavement or terminate with a concrete apron.

Do not block the drainage system at any time. Ensure that at the time of inspection and project acceptance, all outlet pipes and concrete aprons are clear of earth material, vegetation, and other debris.

287-11 Compensation

Meet the requirements of 334-8 with the following exceptions:

1. Pay factors will be calculated for asphalt binder content and the percentages passing the 1/2 inch [12.50 mm] and the 3/8 inch [9.50 mm] sieves only.
2. Table 287-2 replaces Table 334-6.
3. Table 287-3 replaces Table 334-7.
4. The Composite Pay Factor in 334-8.3 is replaced with the following:

$$\text{CPF} = [(0.25 \times \text{PF } 1/2 \text{ inch [12.50 mm] or } 3/8 \text{ inch [9.50 mm]}) + (0.75 \times \text{PF AC})]$$

Note: Use the PF for the 1/2 inch [12.50 mm] sieve if #57 stone is used in the mixture or use the PF for the 3/8 inch [9.50 mm] sieve if #67 stone is used in the mixture

Table 287-2 Small Quantity Pay Table for ATPB		
Pay Factor	1-Test Deviation	2-Test Average Deviation
Asphalt Binder Content (%)		
1.00	0.00-0.50	0.00-0.35
0.90	0.51-0.60	0.36-0.42

0.80	>0.60	>0.42
1/2 inch [12.50 mm] Sieve (%) if using #57 stone		
1.00	0.00-11.00	0.00-7.78
0.90	11.01-12.00	7.79-8.49
0.80	>12.00	>8.49
3/8 inch [9.50 mm] Sieve (%) if using #67 stone		
1.00	0.00- 11.00	0.00- 7.78
0.90	11.01-12.00	7.79-8.49
0.80	>12.00	>8.49

Table 287-3 Specification Limits for ATPB	
Quality Characteristic	Specification Limits
Asphalt Binder Content (%)	Target $\pm$ 0.45
Passing 1/2 inch [12.50 mm] sieve (%) if using #57 stone	Target $\pm$ 10.00
Passing 3/8 inch [9.50 mm] sieve (%) if using #67 stone	Target $\pm$ 10.00

287-12 Low Quality Material.

Meet the requirements of 334-9. For ATPB, use the Master Production Range defined in Table 287-1 in lieu of Table 334-5.

287-13 Method of Measurement.

287-13.1 Asphalt Permeable Base: The quantity of Asphalt Treated Permeable Base to be paid for will be the plan quantity, in cubic yards [cubic meters], completed and accepted, subject to 9-3.2. No allowance will be made for Asphalt Treated Permeable Base placed outside plan dimensions, unless otherwise ordered by the Engineer.

287-13.2 Outlet Pipe: The quantity of outlet pipe to be paid for will be the length, in feet [meters], measured in place along the centerline and gradient of the pipe, completed and accepted.

287-14 Basis of Payment.

287-14.1 Asphalt Permeable Base: Price and payment will be full compensation for work specified in this Section, including furnishing all labor, materials (including the Asphalt Treated Permeable Base material, geotextile, and subdrainage pipe), tools, equipment, and incidentals, necessary to complete the work.

287-14.2 Outlet Pipe: Price and payment will be full compensation for work specified in this Section, including removal of existing shoulder pavement, trench excavation, pipe and fittings, standard aprons, galvanized hardware cloth (rodent screens), grouting around and

D2870000.doc
Changed pay item from
441-71 to 446-71

stubbing into existing or proposed drainage structures or ditch pavement; restoration of ditch pavement, sod and other areas disturbed by the Contractor, backfill in place, disposal of excess materials and incidentals, necessary to complete the work.

287-14.3 Payment Items: Payment will be made under:

- Item No. 287- 1- Asphalt Treated Permeable Base - per cubic yard.
- Item No. 2287- 1- Asphalt Treated Permeable Base - per cubic meter.
- Item No. 4416- 71-1 Edgedrain Outlet Pipe - per foot.
- Item No. 24416- 71-1 Edgedrain Outlet Pipe - per meter.

Emmanuel I Uwaibi

09/30/2003 11:16 AM

To: Bruce Dietrich/CO/FDOT@FDOT, Clinton Shaw/CO/FDOT@FDOT,
Melissa Hollis/CO/FDOT@FDOT
cc: David L Duncan/CO/FDOT@FDOT
Subject: Re: 441 Pay items

Clinton,

Please effect this change in red to section 446 Edgedrain (Draincrete) specification.

SECTION 446 EDGEDRAIN (DRAINCRETE)

446-7 Basis of Payment.(EXISTING)

Price and payment will be full compensation for all work, including all materials, excavation, equipment, labor and incidentals necessary to complete the work.

Payment will be made under:

Item No. 441- 1- Edgedrain (Draincrete) - per foot.

Item No. 2441- 1- Edgedrain (Draincrete) - per meter.

Item No. 441- 71- Edgedrain Outlet Pipe - per foot.

Item No. 2441- 71- Edgedrain Outlet Pipe - per meter.

446-7 Basis of Payment.(PROPOSED)

Price and payment will be full compensation for all work, including all materials, excavation, equipment, labor and incidentals necessary to complete the work.

Payment will be made under:

Item No. 446 - 1- Edgedrain (Draincrete) - per foot.

Item No. 2446 - 1- Edgedrain (Draincrete) - per meter.

Item No. 446 - 71- Edgedrain Outlet Pipe - per foot.

Item No. 2446 - 71- Edgedrain Outlet Pipe - per meter

David,

We should be able to block all 441 pay items as soon as it is taken off section 446 specification and open 446 pay items in its place.

Thanks.

Emmanuel I. Uwaibi, P.E.
Pavement Design Engineer
Pavement Management Office
Phone # 850-414-4372
Fax # 850-410-5479
E-MAIL: emmanuel.uwaibi@dot.state.fl.us

Bruce Dietrich

09/29/2003 04:54 PM

To: David L Duncan/CO/FDOT@FDOT
cc: Emmanuel I Uwaibi/CO/FDOT@FDOT
Subject: Re: 441 Pay items

It can be blocked, but Manny noticed some other items that should be cleaned up also and I believe he is working on those too.

Bruce Dietrich, P.E.
State Pavement Design Engineer
(850) 414-4371

David L Duncan

09/29/2003 03:25 PM

To:
cc:
Subject:

Bruce Dietrich/CO/FDOT@

441 Pay items

What is your decision for this pay item? You have the pay item request form.

David L. Duncan
Roadway Design Office
(850) 414-4323
SC 994- 4323

----- Forwarded by David L Duncan/CO/FDOT on 09/29/2003 03:15 PM -----

Melissa Hollis

09/19/2003 10:12 AM

To: David L Duncan/CO/FDOT@FDOT
cc:
Subject: 441 Pay items

David,
Did Bruce ever sign the 441 pay item request to block the last of the 441 group?

Melissa Hollis
Estimates, Engineering Support
850-414-4182, SC 994-4182
Melissa.Hollis@dot.state.fl.us