

**561 SELF-CURING INORGANIC ZINC COATING SYSTEMS.
(REV 3-18-03) (FA 5-15-03) (1-04)**

ARTICLE 561-2 (Pages 657 and 658) is deleted and the following substituted:

561-2 Classification.

The Department classifies self-curing inorganic zinc coating systems into two and three coat systems.

For the TWO COAT SYSTEM, apply a coat of self-curing inorganic zinc primer and a finish coat. For the THREE COAT SYSTEM, apply a coat of self-curing inorganic zinc primer, an intermediate tie coat, and a finish coat. Use a three coat painting system unless otherwise noted in the plans.

Apply the intermediate coat and the finish coat in the "field". Do not apply intermediate coats and finish coats to contact surfaces of members to be joined by high strength bolts.