

ORIGINATION FORM

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(The person who receives or originates the issue and needs to forward the issue for action.)

☒ **Modify Specification** _____D993_____.
Section/File number

Section/File number

☐ New Specification _____
Section number

Section number

Subject: Type A Delineators – Certification
Type C Delineators – Certification
Delineator Post Assembly – Certification.

Origination date: 05-01-02

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Problem statement: The revision requires the contractor provide the engineer a certification conforming to the requirements of Section 6 from the manufacturer. This revision is part of the process change in the method of accepting manufactured products. The process change is part of the recommendation from a FHWA / FDOT joint project audit and report.

Information source: The project audit team included Mr. Richard Kessler, representatives from Construction and the FHWA. The proposed process change and effected materials has been reviewed with the FTBA.

Background data: Project audit and report has already been submitted to the Specifications.

Desired implementation date: Beginning with the July 2003 letting.



Florida Department of Transportation

JEB BUSH
GOVERNOR

605 Suwannee Street
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THOMAS F. BARRY, JR.
SECRETARY

MEMORANDUM

DATE: October 21, 2002
TO: Specification Review Distribution List
FROM: Duane F. Brautigam, P.E., State Specifications Engineer
SUBJECT: **Proposed Specifications Change – D9930000 – Highway Delineators.**

In accordance with Specification Development Procedures, we are sending you a copy of a proposed specification change to Section 993.

This change was proposed by Philip Lancaster, State Materials Office to incorporate Qualified Products List (QPL) and Certification requirements.

Please share this proposal with others within your responsibility. Review comments are due within four weeks and should be sent to Mail Station 75 or to my attention via e-mail at SP965DB or duane.brautigam@dot.state.fl.us. Comments received after November 18, 2002 may not be considered. Your input is encouraged.

DFB/jho

Attachment

COMMENTS:

Submitted by:

Phone #:

HIGHWAY DELINEATORS.
(REV ~~10-15-02~~~~10-17-02~~10-21-02)

SECTION 993 (Pages 961 and 962) is deleted and the following substituted:

SECTION 993
HIGHWAY DELINEATORS
(Including Posts and Attachments)

993-1 Type A Delineators.

993-1.1 Reflectors: The reflectors for these alternate delineators shall be of acrylic plastic and shall be a minimum of 3 inches [75 mm] in diameter. They shall be mounted in a heavy-duty housing with a back plate.

The reflector shall consist of a clear and transparent plastic lens, which shall be colorless or amber as specified, and a plastic back of the same material, fused to the lens under heat and pressure around the entire perimeter, in such manner as to form a homogeneous unit, permanently sealed against dust, water, and water vapor.

The lens shall consist of a smooth front surface, free from projections or indentations (other than for identification or orientation) and a rear surface bearing a prismatic configuration such that it will effect total internal reflection of light.

The acrylic plastic shall be of a type meeting the requirements of Federal Specification L-P-380, Type I, Class 3, and, in order that the Department can readily check the suitability of the raw material used, the manufacturer shall stipulate the raw material and the particular molding compound to be furnished.

The reflector element shall meet the test requirements specified below.

993-1.2 Durability Tests For Type A Reflectors:

(a) Seal Test: The following test will be used to determine if a reflector is adequately sealed against dust and water.

Submerge 50 samples in water bath at room temperature. Subject the submerged samples to a vacuum of 5 inches gauge [17 kPa gauge] for five minutes. Restore atmospheric pressure and leave samples submerged for five minutes, then remove and examine the samples for water intake. Failure of more than two of the 50 samples tested shall be cause for tentative rejection of the LOT.

In the event of such tentative failure of more than two of the 50 samples tested, a re-sample of the 100 reflector shall be checked-tested. If not more than four of these 100 samples fail then the LOT will be considered as acceptable.

(b) Corrosion Test: The reflector assembly shall withstand the combined corrosion test set forth in ASTM B 117.

993-1.3 Optical Requirements:

993-1.3.1 Definitions: The term, "Entrance Angle," designates the angle at the reflector between the direction of light incident on it and the direction of the reflector axis.

The term, "Observation Angle," designates the angle at the reflector between the observer's line of sight and the direction of light incident on the reflector.

The term, "Specific Intensity," designates the candle-power [candelas] returned by a reflector at the specific observation angle, for each foot-candle [lux] of illuminance at the reflector.

993-1.3.2 Specific Intensity: The specific intensity of every reflex reflector intended for use in the delineators shall be at least equal to the minimum values shown below. Failure to meet the required specific intensity shall constitute failure of the reflector being tested. Failure of more than two reflectors out of 50 subjected to test shall constitute failure of the entire LOT.

Observation Angle	Entrance Angle	Specific Intensity candle-power/foot-candle [(cd/lx)]	
		Crystal	Yellow
0.1 degree	0 degree	40 [3.7]	24 [2.2]
0.1 degree	20 degree	16 [1.5]	10 [0.93]

993-1.3.3 Optical Testing Procedure: The reflex reflector to be tested shall be spun so as to have an average orientation effect, and shall be placed at a distance of 100 feet [30 m] from a single light source having an effective diameter of 2 inches [50 mm]. The light source shall be operated at approximately normal efficiency. The return light from the reflector shall be measured by means of a photo-electric photometer having a minimum sensitivity of 1 by 10^{-7} foot-candles [1.1 by 10^{-6} lx] per mm scale division. The photometer shall have a receiving aperture of 1/2 inch [13 mm] diameter, shielded to prevent the entry of stray light. The distance from light source center to aperture center shall be 2.1 inches [53 mm] for the 0.1 degree observation angle.

If a test distance other than the stipulated 100 feet [30 m] is used, the source and the aperture dimensions, and the distance between source and aperture shall be modified directly as the test distance.

993-1.4 Delineator Element: The delineator element shall consist of a reflector element mounted in a housing fabricated of aluminum alloy No. 3003-H 14 (or other alloy approved as equal for the purpose), or of heavy thickness, cold-rolled, hot-dip, galvanized steel, and having a thickness of 0.064 inch [1.6 mm].

After all fabrication has been completed, the aluminum housing shall be treated with Alodine 1200, Iridite 14-2, Bonderite 721, or equal product, in accordance with the recommendations of the manufacturer of the particular treatment used.

993-1.5 Assembly: The attachment of the delineator to the housing and of the housing to the post shall be by such method that no mounting hole is required in the delineator; also, that the delineator can be easily removed from the post with proper tools but that such removal is not possible without the use of such tools.

The mounting holes shall be sized to receive 1/4 inch [6 mm] carriage bolts, or other 1/4 inch [6 mm] bolts, and shall be spaced to fit holes on the posts spaced at 1 inch [25 mm] centers.

993-2 Type C Delineators.

993-2.1 Reflective Sheeting: The reflective sheeting for these alternate delineators shall meet the requirements of Section 994, sheeting Types III, IV, V and VII. The delineators shall be 4 by 4 inch [100 by 100 mm] or 4 by 8 inch [100 by 200 mm] with the reflective sheeting permanently adhered to 0.040 inch [1.0 mm] sheet aluminum of 6061-T6 (ASTM B 209) [(ASTM B 209M)] prepared in accordance with recommendations of the sheeting manufacturer.

993-2.2 Assembly: The attachment of the delineator directly to the post shall be by two holes on the face of the delineator.

The mounting holes shall be 1/4 inch [6 mm] square holes to receive 1/4 inch [6 mm] carriage bolts, or other 1/4 inch [6 mm] bolts and shall be spaced to fit holes on the post spaced at 1 inch [25 mm] centers.

993-3 Delineator Posts and Accessories.

The delineator posts shall be of steel or aluminum as shown in the plans and of the alloys called for. They shall have the necessary holes for attachment of the delineator housing.

The assembly shall be furnished with the necessary bolts, nuts and washers for attaching to the posts.

993-4 Insulating Materials.

Neoprene, for the separating of aluminum parts and steel parts, shall contain at least 60%, by volume, of pure neoprene. Other approved material may be used, subject to the requirement that the material shall meet the approval of the Engineer as to pliability and ability to withstand wear caused by stretching or distortion.

If other material or method is proposed for use as insulation, it shall be indicated along with any details necessary.

Additional materials specifications are shown in the plans.

993-5 Reflector Units for Guardrail.

993-5.1 General: Reflector units for use on guardrail installations shall consist of a hermetically sealed acrylic plastic prismatic reflex reflector.

993-5.2 Reflector Element: The reflectors shall be of acrylic plastic meeting the requirements of Federal Specification L-P-380, Type I, Class 3. The manufacturer shall stipulate the raw material used in the compound in order that the Department may readily check the suitability of the raw material.

The reflector shall consist of a clear transparent, or translucent amber plastic face, herein referred to as the lens, with a heat sealable plastic coated metallic foil back fused to the lens under heat and pressure around the entire perimeters of the lens to form a unit permanently sealed against dust, water and water vapor.

The reflector lens shall consist of a smooth front surface, free from projections or indentations and the necessary identification markings, and a rear surface having a prismatic configuration such that it will affect total internal reflection of light.

When the reflectors are tested as specified in 993-1.3 for Type A Delineators, the specific intensity of the colorless reflectors shall not be less than 119 at 0 degree entrance angle and not less than 47 at 20 degree entrance angle, and the specific intensity of the amber reflectors shall be not less than 71 at 0 degree entrance angle and not less than 28 at 20 degree entrance angle.

993-5.3 Installation: Markers shall be installed at locations identified in the plans and in accordance with the Design Standards, Index No. 400.

~~**993-5.4 Qualified Products List:** Markers used to delineate guardrail shall be a product included on the Qualified Products List.~~

993-6 Product Acceptance on the Project.

Acceptance will be made in accordance with the requirements of Section 705.