

EXPECTED IMPLEMENTATION JULY 2003

967 RAIL ELEMENTS FOR GUARDRAIL. (REV 9-16-02) (FA 12-12-02) (7-03)

ARTICLE 967-1 (Page 910) is deleted and the following substituted:

967-1 Steel Guardrail.

Steel guardrail materials shall meet the requirements of AASHTO M 180, (except as specified below), and for either Class shown. Type 2 zinc coating will be required.

As an exception to the requirements of AASHTO M 180, the *coating properties, sampling, test methods, inspection, and certification related to galvanizing regardless of the method of galvanization* of the rail elements shall meet the requirements of ASTM A 123 [ASTM A 123M].

All supports, fastenings and other accessories, including bolts, nuts, washers, etc., (and including the steel trailing end-anchorage rods required to be used with aluminum guardrail) shall be galvanized as specified in ASTM A 153 [ASTM A 153M].

Acceptance of steel guardrail materials shall be based on manufacturer's certified mill analysis of test results meeting the specification limits of the ASTM or AASHTO designation as stated above.

Certification of these test values, representing each shipment of guardrail materials, shall be provided to the Engineer for each project.

