

502 SHEAR CONNECTORS.
(REV 4-3-01) (FA 4-27-01) (7-01)

ARTICLE 502-1 (Page 627) is deleted and the following substituted:

502-1 Description.

Furnish and install welded shear connectors on steel beams and girders at locations shown in the Contract Documents. Field weld shear connectors located on the top flange only after the deck forms are in place. Do not place shear connectors located on the top flange at the fabrication plant.

SUBARTICLE 502-4.6 (Page 628) is deleted and the following substituted:

502-4.6 Preparation of Areas: Prepare the surface where studs are to be welded by wire-brushing, peening, prick-punching, grinding, or other approved methods to remove paint, scale, rust, oils, or other deleterious matter which would adversely affect the welding operation.