

**943 CORRUGATED STEEL PIPE AND PIPE ARCH (INCLUDING UNDERDRAIN).**

**(REV 11-21-00) (FA 1-17-01) (7-01)**

ARTICLE 943-1 (Page 882) is deleted and the following substituted:

**943-1 General Requirements.**

Corrugated steel pipe, including round culvert pipe, pipe arch and underdrain and coupling bands for each type shall conform to AASHTO M 36 [AASHTO M 36M]. Provide certification of the actual mean diameter of pipe shipped to the project. Include in the certification the minimum and maximum diameters used to certify the actual mean diameter. The certification shall be attested to by a person having legal authority to bind the manufacturing company.

In addition, except for underdrain corrugated steel pipe including pipe arch shall be fabricated with helical corrugations with a minimum of two annular corrugations formed on each end of each pipe to accommodate a coupling band. Annular fabrication is not permitted unless specifically called for in the plans or specifications.

When rubber gaskets are to be installed in the pipe joint, the gasket shall be the sole element relied on to maintain a tight joint. Test pipe joints at the plant hydrostatically using test methods in ASTM D 3212 [ASTM D 3212M]. Soil tight joints must be watertight to 2 psi [13.8 kPa]. Watertight joints must be watertight to 5 psi [34.5 kPa] unless a higher pressure rating is required in the plans.