

200 Context Based Design

200.1 General

Designs for highway and bridge projects are based on established design controls for the various elements of the project such as width of roadway, side slopes, horizontal and vertical alignment, drainage considerations and intersecting roads.

The design criteria presented in this manual are based on:

Functional Classification

Context Classification

Design Speed

200.2 Highway Functional Classification

Functional classification is the grouping of highways by the character of service and connectivity they provide. The *AASHTO* publication *A Policy on Geometric Design of Highways and Streets* presents an excellent discussion on highway functional classifications. *Table 200.2.1* summarizes the primary characteristics of each functional classification.

Table 200.2.1 Design Types

Functional Classification	Primary Characteristics	
Interstates, Freeways, and Expressways	 Limited access Through traffic movements Primary freight routes Guided by FHWA Design Standards 	
 Through traffic movements Longer distance traffic movements Primary freight routes 		
Minor Arterial	 Connections between local areas and network principal arterials Connections for through traffic between arterial roads Access to public transit and through movements Pedestrian and bike movements 	
Collector	 Carry traffic with trips ending in a specific area Access to commercial and residential centers Access to public transportation Pedestrian and bicycle movements 	
Local Roads • Direct property access—residential and commercial • Pedestrian and bicycle movements		

This manual provides design criteria for roads on the State Highway System (SHS) based on the following functional classification groups:

- (1) Limited Access (LA) Facilities (Interstate, Freeways, and Expressways)
- (2) Arterials and Collectors

The **Florida Greenbook** provides criteria for local roads.

200.3 Design Speed

See FDM 201 for discussion on Design Speed.

200.4 Context Classification

Projects are uniquely planned and designed to be in harmony with the surrounding land use characteristics and the intended uses of the roadway. To this end, a context classification system comprising eight context classifications has been adopted. *Table* 200.4.1 describes the context classifications that will determine key design criteria elements for arterials and collectors.

Criteria for LA Facilities are independent of the adjacent land uses; therefore, context classifications shown in *Table 200.4.1* do not apply to these facilities.

Additional information on context classifications and guidance on the determination of the context classification is provided in the *FDOT Context Classification Document*.

Table 200.4.1 Context Classifications

Context Classification		Description of Adjacent Land Use
C1	Natural	Lands preserved in a natural or wilderness condition, including lands unsuitable for settlement due to natural conditions.
C2	Rural	Sparsely settled lands; may include agricultural land, grassland, woodland, and wetlands.
С2Т	Rural Town	Small concentrations of developed areas immediately surrounded by rural and natural areas; includes many historic towns.
C3R	Suburban Residential	Mostly residential uses within large blocks and a disconnected/sparse roadway network.
C3C	Suburban Commercial	Mostly non-residential uses with large building footprints and large parking lots. Buildings are within large blocks and a disconnected/sparse roadway network.
C4	Urban General	Mix of uses set within small blocks with a well-connected roadway network. May extend long distances. The roadway network usually connects to residential neighborhoods immediately along the corridor or behind the uses fronting the roadway.
C5	Urban Center	Mix of uses set within small blocks with a well-connected roadway network. Typically concentrated around a few blocks and identified as part of the community, town, or city of a civic or economic center.
C6	Urban Core	Areas with the highest densities and with building heights typically greater than four floors within FDOT classified Large Urbanized Areas (population >1,000,000). Many are regional centers and destinations. Buildings have mixed uses, are built up to the roadway, and are within a well-connected roadway network.

201 Design Controls

201.1 General

Designs for highway and bridge projects are based on established design controls for the various elements of the project such as width of roadway, side slopes, horizontal and vertical alignment, drainage considerations and intersecting roads. Selection of the appropriate criteria and standards is influenced by traffic volume and composition, desired levels of service, functional classification, terrain features, context classification, and environmental considerations.

The identification of applicable design controls is needed to achieve:

- (1) Optimum safety.
- (2) Desired capacity and Level of Service.
- (3) Design consistency.
- (4) Cost effective designs.

201.1.1 Capacity and Level of Service

The AASHTO publication *A Policy on Geometric Design of Highways and Streets*, the Transportation Research Board *Highway Capacity Manual*, and FDOT's *Quality/Level of Service (Q/LOS) Handbook* provide detailed analysis and calculation procedures used in determining the number and configuration of lanes required and the resulting levels of service provided. As illustrated in those texts the following factors greatly influence capacity and Level of Service:

- Roadway gradients and roadside developments
- Number, spacing and types of crossings and intersections
- Traffic volumes and composition
- Signalization progression and interconnectivity

Design of signalized intersections should ensure an adequate Level of Service through the design year of the facility, especially when right of way acquisition is being considered. The capacity of an at-grade arterial or collector is primarily controlled by its ability to move traffic through signalized intersections, rather than the mid-block through lane capacity.

Use the operational analysis methods in the Highway Capacity Manual for design of signalized intersections. Information or assumptions on basic intersection geometrics, lane utilization, and movement-specific traffic volumes are provided by the designer. The primary output of the operational analysis method is Level of Service and delay at a signalized intersection; however, this method can be used to determine geometric requirements, signal timing or service flow volumes.

Signal timing is interactive with geometric design. Changes to geometrics, such as adding a turn lane, must consider changes to the signal timing simultaneously. Department-approved software, including the Highway Capacity Software, should be used to simulate the operation of independent or interconnected signals. Output from these programs can be used for the analysis and evaluation of proposed designs.

201.1.2 Design Consistency

Design consistency is achieved when the geometric features of the roadway are consistent with the operational characteristics expected by the driver. Design consistency alleviates driver uncertainty and inappropriate driver response. Following the criteria contained in this manual will assure design consistency; however, special attention should be given at locations where sudden changes in design speed, alignment or cross section occur and in the development of intersection designs.

Roadways may traverse through a variety of context classifications. As the context changes, the design speed for the roadway will also change. Changes in design speed may also occur based on FDOT policy or to conform to operational or geometric conditions. Consistent signing and pavement marking designs in transition areas is an important aspect in meeting driver expectancy. See **FDM 201.4** for information on design speed.

A sudden change in cross section occurs where a narrow bridge exists and when the number of travel lanes increase or decrease. The FDOT <u>Standard Plans</u> provide guidance on accepted practices in these areas. Changes in the cross section may also occur when there is a change in the context classification.

Critical design elements that affect design consistency, driver expectancy, and vehicular operation include:

- Horizontal and vertical alignment
- Embankments, slopes, and guardrail applications
- Bridge width and roadway shoulders
- Pavement crown, cross slope, and superelevation

- Signing and delineation
- Placement of signal, lighting, and utility poles

201.2 Traffic and Design Year

To provide for an interconnected transportation system that insures the mobility of people and goods, designs should satisfy capacity needs at an acceptable level of service through the design year. Forecasted traffic demand and volume are used to establish the number of travel and turn lanes, turn lane storage, signal timing, and right of way requirements. Forecasted traffic should account for anticipated future land use development.

The design year is the year for which the proposed improvement is designed. The FDOT **Project Traffic Forecasting Handbook** states that the design year is usually 20 years from the Opening Year, but design period may range in years from the present to 20 years depending on the project type.

Design year period typically used on FDOT projects are as follows:

- (1) 20 years for new construction and reconstruction projects
- (2) 15 years for lighting projects
- (3) 10 years for signalization projects
- (4) 10 years for improvements included with RRR projects
- (5) 0-10 years for safety and operational improvements

Traffic forecasting is also used in pavement design to determine the vehicular loadings on the pavement. The proposed pavement design must provide structural strength through the pavement's service life. On pavement rehabilitation, the service life is 8 - 20 years for projects without milling and 12 - 20 years for projects with milling. The FDOT <u>Pavement Design Manuals</u> provide guidance.

Traffic forecasts are developed during the Project Development and Environmental (PD&E) study of a project. A Project Traffic Analysis Report is generally required. When a PD&E study is not conducted, traffic forecasts must be prepared early in the design phase. Project traffic used for design must be attested to by completing *Form 130b*, located in *FDM 103*.

Traffic data used for design includes:

Modification for Non-Conventional Projects:

Delete the previous sentence and replace with the following:

See RFP for the following traffic information:

- (1) AADT for the current year, opening year and design year.
- (2) Existing hourly traffic volumes over minimum of 24-hour period, including peak hour turning movements and pedestrian counts.
- (3) Directional distribution factor (D).
- (4) Standard K factor (K).
- (5) Truck factors (T) for daily and peak hour.
- (6) Design speed and proposed posted speed.
- (7) Design vehicle for geometric design.
- (8) Peak turning movements at signalized and problem intersections and major traffic generators.
- (9) Movements for future traffic generators that are scheduled during the service life should be considered.

201.3 Access Management

Regulation of access is necessary to preserve the functional integrity of the State Highway System and to promote the safe and efficient movement of people and goods within the state. Under *Florida Statutes 335.18*, the Legislature authorized FDOT to develop rules to administer the "State Highway System Access Management Act". These are *Rule 14-96* and *Rule 14-97*; see *Tables 201.3.1*, *201.3.2* and *201.3.3*. Designs are to be in compliance with the statute, the rules, adopted procedures and directives, and the district program.

Table 201.3.1 Rule 14-97 - Freeway Interchange Spacing

Access Class	Area Type	Area Type Segment Location		Segment Location Inte	
	Area Type 1	CBD & CBD Fringe For Cities In Urbanized Areas	1.0		
	Area Type 2	Existing Urbanized Areas Other Than Area Type 1	2.0		
1	Area Type 3	Transitioning Urbanized Areas, and Urban Areas Other Than Area Type 1 or 2	3.0		
	Area Type 4	Rural Areas	6.0		

Table 201.3.2 Rule 14-97 - Arterial Access Classifications & Standards

Access	Median Type	Connection Spacing (feet)		Mediai Spac	Signal Spacing	
Class	modium Typo	>45 mph	≤45 mph	Directional	Full	(feet)
2	Restrictive with Service Roads	1320	660	1320	2640	2640
3	Restrictive	660	440	1320	2640	2640
4	Non-Restrictive	660	440			2640
5	Restrictive	440	245	660	2640 >4 1320 ≤ 4	
6	Non-Restrictive	440	245			1320
7	Both Median Types	12	25	330	660	1320

Notes:

[&]quot;Restrictive" physically prevent vehicle crossing.

[&]quot;Non-Restrictive" allow turns across at any point.

Table 201.3.3 Rule 14-97 - Interim Access Management Standards

Posted Speed				Signal Spacing	
(mph)	Spacing (feet)	Directional	Full	(feet)	
35 mph or less	245	660	1320	1320	
36 - 45 mph	440	660	1320	1320	
Over 45 mph	660	1320	2640	1320	

In addition, FDOT adopted the *Median Opening and Access Management Decision Process (Topic No. 625-010-021)*, which further defines the principles and processes for FDOT to implement the Access Management Statute and Rules.

Each district has established an Access Management Review Committee to guide actions in access management and median decisions through all FDOT's processes. Various district offices are responsible for driveway permit connections and administering other parts of the program.

Each roadway on the State Highway System is assigned an access classification which determines what roadway features and access connection modifications are appropriate to adhere to the program.

During the PD&E phase, a conceptual access management plan is prepared for the preferred alternative. Access management issues are addressed in the Preliminary Engineering Report. Designs are to implement access management decisions and commitments made during the PD&E phase.

For projects that did not go through a PD&E phase, access connections within the project limits are to be evaluated for compliance with the assigned access classification. Driveways, signal and median opening spacing should be considered in the analysis of safety and operational problems. Modifications or closures to access may be the solution in certain cases.

Rule 14-97.003(3)(b) gives FDOT the authority to alter, relocate or replace connections in order to meet current FDOT standards.

Rule 14-96.011 allows FDOT to revoke a permit "...if the connection causes a safety or operational problem on the State Highway System substantiated by an engineering study...".

Rule 14-97.003(3)(b) provides guidance on the treatment of existing features in the highway improvement process:

"Existing lawful connections, median openings, and signals are not required to meet the access management standards. Existing access management features will generally be allowed to remain in place, but shall be brought into conformance with access management standards when significant change occurs or as changes to the roadway design allow."

Where revisions are necessary due to operational or safety problems, it may not be possible to upgrade a median opening or driveway connection to the current standards because of existing conditions or constraints. In these cases, provide the best solution, based on good engineering practice.

Median Opening and Access Management Decision Process (Topic No. 625-010-021) requires the following:

- (1) Any significant change to driveway access will be shown in the plans or the driveway will be replaced in the same location, width and configuration (number of lanes).
- (2) Access design and impacts to a right of way acquisition parcel should be determined prior to the right of way phase.
- (3) Changes to access details or decisions must be coordinated with District Right of Way and General Counsel's offices in addition to the Access Management Review Committee.

Properties that abut a roadway on the State Highway System has a right to reasonable access to the roadway. A means of reasonable access cannot be denied except on the basis of safety and operational concerns as provided in **Section 335.184**, **Florida Statutes**. Nothing in **Section 335.184** limits FDOT's authority to restrict the operational characteristics of a particular means of access. Service roads provide reasonable access.

It should be noted that if there are any conflicts between this manual and the statute and rules, the statute and rules will govern.

Modification for Non-Conventional Projects
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See RFP for special requirements.

201.4 Design Speed

Design speed is a principal design control that regulates the selection of many of the project standards and criteria used to design a roadway project. The selection of an appropriate design speed must consider many factors. The AASHTO publication, A Policy on Geometric Design of Highways and Streets, has a thorough discussion on design speed and these factors.

Modification for Non-Conventional Projects:

Delete **FDM 201.4** and see RFP for design speed.

201.4.1 Design Speed Selection

Design speed should be selected early in the design process. Select a context-appropriate design speed to attain a desired degree of safety, mobility and efficiency. Increments of 5 mph is to be used when selecting design speeds.

The District Design Engineer (DDE) and the District Traffic Operations Engineer (DTOE) jointly approve the selected design and posted speeds. This approval is a declaration that the posted speed will not exceed the selected design speed. This is to be documented on the Typical Section Package as described in *FDM 120.2.3*.

Table 201.4.1 provides an allowable range of mainline design speeds on the State Highway System.

201.4.1.1 Ramps

The minimum design speed for ramps are as follows:

- 30 mph for Loop Ramps and Semi-Direct Connections.
- 35 mph for Outer Cloverleaf Connections
- 50 mph for Direct Connections
- 40 mph for Intermediate Portions of Long Ramps

Table 201.4.1 Design Speed

Limited Access Facilities (Interstates, Freeways, and Expressways)							
Area Allowable Range (mph) SIS Minimum (mph)							
Rural and Urban	70	70					
Urbanized	50-70	60					
Arterials and Collectors							

Context Classification		Allowable Range (mph)	SIS Minimum (mph)	
C1	Natural	55-70	65	
C2	Rural	55-70	65	
C2T	Rural Town	25-45	40	
С3	Suburban	35-55	50	
C4	Urban General	30-45	45	
C5	Urban Center	25-35	35	
C6	Urban Core	25-30	30	

Notes:

- (1) SIS Minimum Design Speed may be reduced to 35 mph for C2T Context Classification when appropriate design elements are included to support the 35 mph speed, such as on-street parking.
- (2) SIS Minimum Design Speed may be reduced to 45 mph for curbed roadways within C3 Context Classification.
- (3) For SIS facilities on the State Highway System, a selected design speed less than the SIS Minimum Design Speed requires a Design Variation as outlined in *SIS Procedure (Topic No. 525-030-260)*.
- (4) For SIS facilities not on the State Highway System, a selected design speed less than the SIS Minimum Design Speed may be approved by the District Design Engineer following a review by the District Planning (Intermodal Systems Development) Manager.

201.4.1.2 Collector-Distributor Roads

The design speed for collector-distributor roads must not be less than 10 mph below the design speed of the primary facility when direct ingress or egress to the limited access facility is provided.

201.4.1.3 Express Lanes

Express lanes design speed will be the same design speed as the adjacent general use lanes or general toll lanes in roadways that have buffer and wide buffer separation. In cases of barrier and grade separation the design speed can be equal to or greater than that of the adjacent general use lanes or general toll lanes, but never less than the general use lanes or general toll lanes.

The design speed for a ramp between two express lanes or between an express lane and a high-speed facility is typically 60 mph, but not less than 40 mph. The design speed for a ramp between an express lane and an arterial is provided in **FDM 201.4.1.1**.

201.4.2 Post-Construction Speed Study

The District Traffic Operations Engineer (DTOE) typically conducts a speed investigation within one year after a new construction or reconstruction project is completed. A change in posted speed limit may be proposed based on engineering and traffic investigations described in the Department's *Manual on Speed Zoning for Highways, Roads and Streets in Florida* (a.k.a. *Speed Zoning Manual*).

When a speed study indicates that a higher posted speed is warranted, a modification of posted speed limit may be made under the authority of the District Traffic Operations Engineer (per the Traffic Regulation Approval Process, *FDOT Procedure No. 750-010-011*). To assign a posted speed higher than the design speed, the DTOE, working with the District Design Engineer (DDE) must process a Design Exception or Design Variation for each design element that does not meet the criteria for the higher speed.

Further explanation on how posted speed limits are developed can also be found on the State Traffic Operations web page:

http://www.fdot.gov/traffic/FAQs/SpeedLimitFAQ.shtm

201.4.3 RRR Projects

Use the design speed used in the original design of the highway when the design speed is within the allowable ranges indicated in *Table 201.4.1*.

When the posted speed is greater than the original design of the highway, use a design speed equal to the posted speed for any new elements or modification to existing elements.

201.5 Design Vehicle

The Design Vehicle is the largest vehicle that is accommodated without encroachment on to curbs (when present) or into adjacent travel lanes. The type of Design Vehicle is influenced by the functional and context classification of a roadway, the role of the roadway in the network, and the land uses served.

The selected Design Vehicle affects:

- Horizontal and vertical alignments
- Lane widths and lane assignments
- Roundabout inscribed circle diameter
- Intersection turning radii and sight distance
- Auxiliary lane storage length, and acceleration and deceleration lengths

When considering dual left turn or right turn lanes, the Design Vehicle should generally be considered as turning simultaneously with a passenger car.

AASHTO's A Policy on Geometric Design of Highways and Streets provides general guidance on the selection of a design vehicle. **AASHTO** also provides the dimensions and turning characteristics for a variety of standard design vehicles; e.g., P, SU, WB-40, WB-62.

Florida Statutes allow truck-trailer combinations that are similar to the AASHTO WB-62 Interstate Semitrailer with some slight modifications. This modified WB-62 design vehicle is defined as the Florida Interstate Semitrailer (WB-62FL) and if often used as the design vehicle on the SHS. In addition, the Florida's Turnpike and other truck routes allow tandem tractor trailers. Use the AASHTO WB-109D as the design vehicle for tandem truck routes.

Modification for Non-Conventional Projects:

See RFP for design vehicle requirements.

201.5.1 Control Vehicle

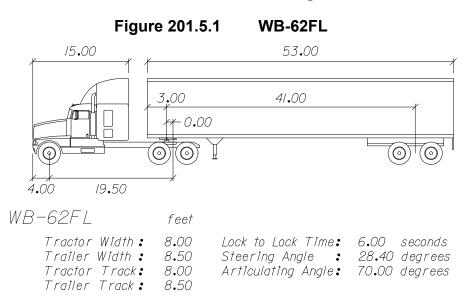
The Control Vehicle is one that is infrequent and is accommodated by allowing:

- Encroachment into opposing lanes if no raised median is present
- Minor encroachment on to curbs and areas within the curb return if no critical infrastructure such as traffic signal poles are present.

Control Vehicles may be appropriate at intersections for curbed roadways within C4, C5 and C6 context classifications. When considering U-turns, the Control Vehicle may be used as the Design Vehicle.

201.5.2 WB-62FL

When designing for a WB-62FL at intersections, the design elements (e.g., control radii, return radii) can be based on the criteria tables and figures in **AASHTO** for a WB-62. In addition, when designing features for complex or constrained intersections (e.g., roundabouts, multi-lane turns, directional median openings, ramps) the geometric design elements should be checked against the turning movement of a WB-62FL. The Florida Interstate Semitrailer WB-62FL is illustrated in **Figure 201.5.1**.



210 Arterials and Collectors

210.1 General

The design criteria presented in this chapter apply to new construction and reconstruction projects on arterials and collectors on the State Highway System. Roadways not on the State Highway System which are impacted by these new construction and reconstruction projects should also be designed in accordance with this manual; however, districts may allow the use of the Manual of Uniform Minimum Standards for Design, Construction and Maintenance for Streets and Highways (commonly known as the "Florida Greenbook").

Modification for Non-Conventional Projects:

Delete the last sentence of the above paragraph and see RFP for requirements.

This chapter also provides minimum criteria to be used with Resurfacing, Restoration, and Rehabilitation (RRR) projects as described in *FDM 210.1.1*.

Facilities on the Strategic Intermodal System (SIS) are subject to special standards and criteria for number of lanes, design speed, access, and level of service. Design all SIS and Emerging SIS Highway Intermodal Connectors in accordance with the SIS criteria contained in this manual. With approval by the District Design Engineer, the <u>Florida</u> <u>Greenbook</u> may be used on SIS facilities that are not on the State Highway System.

Modification for Non-Conventional Projects:

Delete the last sentence of the above paragraph and see RFP for requirements.

Many design criteria are related to design speed; e.g., vertical and horizontal geometry, sight distance. The minimum design values are closely related to traffic safety and require an approved Design Exception or Design Variation when they are not met. See *FDM 201* for information on Design Speed. See *FDM 122* for information on Design Exceptions and Design Variations.

Example roadway typical sections are included in the exhibits in *FDM 306*. Criteria regarding lanes, medians, and shoulders for bridges are illustrated in *FDM 260.1.1*. Subsequent sections of this chapter contain specific information and criteria regarding these and other typical section elements, as well as geometric features.

210.1.1 Criteria for RRR Projects

Criteria for RRR projects provided in this chapter are the minimum values allowed for roadway and structure elements to remain on the State Highway System without obtaining a Design Exception or Design Variation (see *FDM 122*). Existing project features are to meet new construction criteria when RRR criteria are not provided.

Existing project features which were constructed to meet minimum metric design criteria, but are mathematically slightly less than equivalent minimum English design criteria, do not require Design Exceptions or Design Variations to remain.

New features installed on RRR projects are to meet new construction criteria. However, RRR criteria may be used for establishing the minimum requirements for adding auxiliary lanes, keyhole lanes, or other minor intersection improvements with the understanding that when existing R/W is adequate, new construction criteria will be used to the maximum extent feasible.

210.1.2 Railroad-Highway Grade Crossing

If a railroad-highway grade crossing is within or near the limits of the project, and there are Federal Funds associated with the project, see *FDM 220.2.4* for requirements.

210.1.3 Aviation and Spaceports

If an airport or spaceport is within 10 nautical miles of the project, refer to **FDM 110.5.1** for requirements.

210.2 Lanes

Design criteria for lane widths and pavement slopes are given by lane type, design speed and context classification. Minimum travel, auxiliary, and two-way left-turn lane widths are provided in *Table 210.2.1*. Refer to *FDM 211* for ramp lane widths.

Two-way left turn lane widths (flush median) may be used on 3-lane and 5-lane typical sections with design speeds ≤ 40 mph. On new construction projects, flush medians are to include sections of raised or restrictive median to enhance vehicular, bicycle, and pedestrian safety, improve traffic efficiency, and attain the standards of the Access Management Classification of that highway system. Sections of raised or restrictive medians are recommended on RRR projects.

Table 210.2.1 - Minimum Travel and Auxiliary Lane Widths

		Travel (feet)		Auxiliary (feet)			Two-Way Left Turn (feet)		
CI	Context Classification		Design Speed (mph)		Design Speed (mph)			Design Speed (mph)	
		25-35	40-45	≥ 50	25-35	40-45	≥ 50	25-35	40
C1	Natural	11	11	12	11	11	12		1/0
C2	Rural	11	11	12	11	11	12	N/A	
C2T	Rural Town	11	11	12	11	11	12	12	12
С3	Suburban	10	11	12	10	11	12	11	12
C4	Urban General	10	11	12	10	11	12	11	12
C5	Urban Center	10	11	12	10	11	12	11	12
C6	Urban Core	10	11	12	10	11	12	11	12

Travel Lanes:

- (1) Minimum 11-foot travel lanes on designated freight corridors, SIS facilities, or when truck volume exceeds 10% with design speed 25-35 mph (regardless of context).
- (2) Minimum 12-foot travel lanes on all undivided 2-lane, 2-way roadways (for all context classifications and design speeds). However, 11-foot lanes may be used on 2-lane, 2-way curbed roadways that have adjacent buffered bicycle lanes.
- (3) 10-foot travel lanes are typically provided on very low speed roadways, but should consider wider lanes when transit is present or truck volume exceeds 10%.
- (4) Travel lanes should not exceed 14 feet in width.

Auxiliary Lanes:

- (1) Auxiliary lanes are typically the same width as the adjacent travel lane.
- (2) Table values for right turn lanes may be reduced by 1 foot when a bicycle keyhole is present.
- (3) Median turn lanes should not exceed 15 feet in width.
- (4) For high speed curbed roadways, 11-foot minimum lane widths for dual left turn lanes are allowed.
- (5) For RRR Projects, 9-foot right turn lanes on very low speed roadways are allowed.

Two-way Left Turn Lanes:

- (1) Two-way left turn lanes are typically one foot wider than the adjacent travel lanes.
- (2) For RRR Projects, the values in the table may be reduced by 1-foot.

210.2.1 Bicycle Lanes

FDM 223 contains criteria for the accommodation of bicyclists.

210.2.2 Transit Facilities

Coordinate with the District Modal Development Office and local transit agency for the need for public transit facilities. **FDM 225** contains additional guidelines for street side bus stop facilities, location and design.

Modification for Non-Conventional Projects:

Delete first sentence in above paragraph and see RFP for requirements.

210.2.3 On-Street Parking

On-street parking is a key element of urban contexts C6, C5, and C4, but may also be found in C2T. It provides necessary parking supply in these locations, helps manage traffic speeds, and provides separation between the sidewalk and the travel lanes. In these context zones, leave existing on-street parking in place unless local plans call for its removal. Where on street parking is not present in C6, C5, or C4, determine whether it should be added per local plan, for speed management or to increase available parking.

On-street parking is allowed on facilities with posted speeds of 35 mph or less. It is typically located at the outside edge of the roadway between the travel lane and the sidewalk. In C6 and C5 contexts it may sometimes be located within the median of a divided low speed urban street. Median parking provides additional parking supply as well as speed management.

Parking may be either parallel or angle (traditional or reverse). Parallel parking spaces are 8 feet wide, measured from the edge of the travel lane to the face of curb, and 22 feet long.

Angle parking spaces are 17 feet wide measured from the edge of the driving lane to the face of curb, with 45 degree angle stalls, 9 feet wide.

Use a 7-foot buffered bike lane per **Exhibit 223-1** adjacent to parallel parking or use a shared lane if space does not permit a 7-foot buffered bike lane. Use a shared lane marking for the travel lane adjacent to reverse angle parking, instead of a bike lane, to provide cyclists with ample room to avoid the parked vehicles.

Parking lane markings are 6-inch white.

Refer to *FDM 212.11.5* for on-street parking restrictions. Refer to Chapter 316, F.S for laws governing parking spaces.

210.2.4 Pavement Cross Slopes

For roadways, the maximum number of travel lanes with cross slope in one direction is three lanes except as shown in *Figure 210.2.1*, which prescribes standard pavement cross slopes. A Design Variation or a Design Exception is required when proposed pavement cross slopes do not meet the requirements shown in *Figure 210.2.1*.

The maximum algebraic difference in cross slope between adjacent through lanes is 0.04. The maximum algebraic difference in cross slope between a through lane and an auxiliary lane at a turning roadway terminal is given in *Table 210.2.2*.

Cross slopes on bridges are to be on a uniform, straight-line rate, typically 0.02 (see **FDM 260.4**). Use transitions to adjust for differences in cross slope between the approach roadway section and the required straight-line slope for bridge decks. Whenever possible the transition should be accomplished on the roadway section, outside the limits of the bridge and approach slabs. This will require detailing of the transition(s) in the roadway plans. Coordination between the Roadway, Drainage and Structures designers in the development of transitions is required to ensure compatibility and harmonizing at bridge approaches.

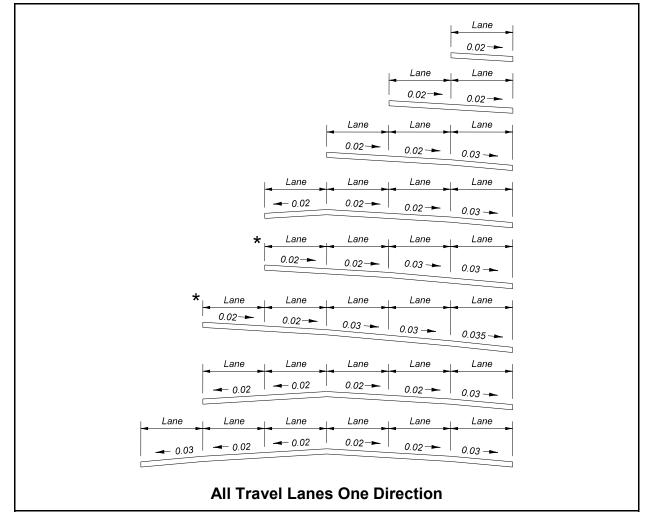


Figure 210.2.1 Standard Pavement Cross Slopes

- (1) These sections show only the standard slopes for adjoining travel lanes; they do not prescribe needed lanes, lane usage or typical section requirements other than lane slope. These slopes are not applicable to parabolic crowns.
- (2) Maximum pavement cross slopes for tangent sections are:
 - (a) 0.04 for design speeds of 45 mph or less
 - (b) 0.03 for design speeds greater than 45 mph
 - (c) 0.035 may only be used for 5-lanes sloped in one direction as shown above for all design speeds.
- (3) The maximum change in cross slope between adjacent through lanes is 0.04.
- (4) Slopes on multi-purpose lanes may be 0.03 to 0.05. Portions of multi-purpose lanes that are reserved for parking and access isles for the physically disabled are to have cross slopes not exceeding 1:50 (0.02) in all directions.
- (5) 4 or more lanes sloped in one direction (*) may be used with design speed 65 mph or less and longitudinal grades not exceeding 5%.

Table 210.2.2 Maximum Algebraic Difference in Cross Slope at Turning Roadway Terminals

Design Speed of Exit or Entrance Curve (mph) Less than 35 35 and over Maximum Algebraic Difference in Cross Slop at Crossover Line (%) 5.0	Cross Slope at Turning Roadway Terminals					
	Design Speed of Exit or Entrance Curve (mph)	Maximum Algebraic Difference in Cross Slope at Crossover Line (%)				
35 and over 5.0	Less than 35	6.0				
[- -	35 and over	5.0				
Crossover Line Algebrais Difference						

210.2.4.1 RRR Criteria for Cross Slopes

Review the existing pavement and shoulder cross slopes for compliance with criteria. Field verify existing pavement and shoulder cross slopes by one of the following:

- (1) Full Digital Terrain Model for the roadway width evaluate cross slope on tangent sections at 100-foot intervals.
- (2) Vehicle Mounted Scanner prior to design, using the results of the scan, determine roadway limits where cross slope is potentially out of tolerance and request Digital Terrain Model of the roadway width for these limits. Evaluate cross slope on tangent sections at 100-foot intervals.

If cross slopes do not meet the values in *Table 210.2.3*, additional cross sections may be required to develop cross slope correction details and estimate material quantities. Resurfaced pavement and shoulder cross slopes should meet new construction criteria. When cross slope correction is not practical, documentation in the design file is required. the conditions lf existing are within allowable range shown Table 210.2.3, the term "Match Existing" may be used on the Typical Section(s) to indicate that the existing cross slope is to remain. Superelevation requirements are covered in FDM 210.9.

When cross slope correction is necessary, work closely with the District Pavement Design Engineer and the District Bituminous Engineer to determine the appropriate method of correction. Tabulate existing cross slopes in the plans at 100-foot intervals within the limits of cross slope correction. Include cross slope correction details showing the method of correction in the plans (see examples in *FDM 306*). Do not show cross slope correction details on the roadway cross sections. Base cross slope correction material quantities on the method of correction shown in cross slope correction details.

Table 210.2.3 RRR Criteria for Existing Roadway Cross Slopes

Facility or Feature	Standard (ft/ft)	Allowable Range (ft/ft)		
Two-Lane Roads	0.02	0.015 - 0.030		
	0.02	0.015 - 0.040		
Multilane Roads	0.03	0.025 - 0.040		
	0.035	0.030 - 0.040		
Outside Shoulders	utside Shoulders 0.06 Adjacent Lane			
Inside Shoulders	0.05	0.020 - 0.080		
Parking Lanes	0.05	0.015 - 0.050		

- (1) Existing multilane curbed roadways may have outside lanes with a maximum cross slope of 0.05.
- (2) The maximum algebraic difference between adjacent through lanes must not exceed 0.06.
- (3) When existing shoulders are to remain, the algebraic difference between the shoulder slope and adjoining roadway pavement slope must be ≤ 0.07.
- (4) Parking spaces and access aisles dedicated to serving persons with disabilities must have cross slopes no steeper than 0.02 (1:50) in any direction.

Existing curbed roadways originally constructed with a parabolic crown section may be resurfaced using a series of tangents with a cross slope range from 0.015 to 0.05.

210.2.4.2 Hydroplaning Risk Analysis

The hydroplaning risk analysis predicts the water film thickness on the pavement being analyzed and the speed at which hydroplaning may occur. This information may support utilizing a non-compliant typical section when weighed against the cost of correcting pavement cross slope. Coordinate with the District Drainage Engineer to determine whether a hydroplaning analysis is needed.

Modification for Non-Conventional Projects:

Delete last sentence in above paragraph and see RFP for requirements.

When a hydroplaning risk analysis is performed, use the HP Program and the Design Guidance: Hydroplaning Risk Analysis. The Hydroplaning Tools can be downloaded under Design Aids at:

http://www.fdot.gov/roadway/Drainage/ManualsandHandbooks.shtm

210.2.5 Roadway Transitions

The minimum merging roadway transition length (L) is calculated as follows:

- (1) Use L = $(W*S^2)/60$ for design speeds ≤ 40 mph
- (2) Use L = W*S for design speeds ≥ 45 mph

Where: L = length of taper, feet

W = width of lateral transition, feet

S = design speed, mph

Exhibit 210-1 through **210-6** illustrate standard roadway transitions. For conditions not addressed in these figures, use the following minimum taper lengths:

- Merging Taper = L
- Shifting Taper = L/2
- Shoulder Taper = L/3

Where an abrupt change in roadway typical (e.g., 4-lane section to a 6-lane section) a striped lane transition may be considered when all the following conditions are met:

- New pavement widths are not substantially greater than the joining pavement,
- · Grade differentials are slight, and
- Future widening is expected.

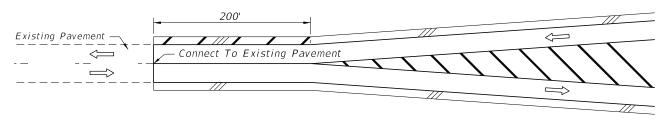
210.2.6 Number of Lanes on the State Highway System

See **Section 335.02(3)** of the **Florida Statutes** for the number of lanes to be provided on the State Highway System. Nothing in this statute precludes a number of lanes in excess of ten lanes. The Department will determine the appropriate number of lanes based on traffic demand. Consideration will be given to availability of right of way and the capacity to accommodate other modes of transportation within existing rights of way.

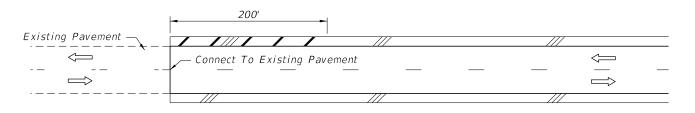
Exceptions to **Section 335.02(3)** of the **Florida Statutes** will be addressed on a case-by-case basis, with final approval resting with the Secretary of Transportation.

LANE DIVERGENCE AND CONVERGENCE FOR CENTERED ROADWAYS \Diamond 4-LANE DIVIDED TO 4-LANE UNDIVIDED _ $\frac{}{\mathbb{D}}$ _ 4-LANE DIVIDED TO 2-LANE UNDIVIDED \Leftrightarrow 2L* 4-LANE UNDIVIDED TO 2-LANE UNDIVIDED $L = \frac{WS^2}{60}$ FOR DESIGN SPEEDS ≤ 40 mph L = WS FOR DESIGN SPEEDS ≥ 45 mph NOT TO SCALE WHERE: L = LENGTH OF TAPER, FEET W = WIDTH OF LATERAL TRANSITION, FEETS = DESIGN SPEED, mphEXHIBIT 210-1 *W = ONE LANE WIDTH01/01/2018 ** W = 1/2 MEDIAN WIDTH

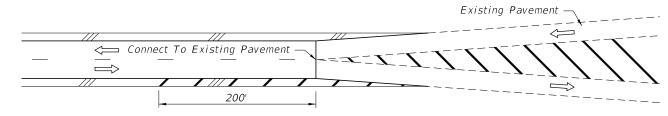
PAVED SHOULDER TREATMENT AT TRANSITIONS AND CONNECTIONS



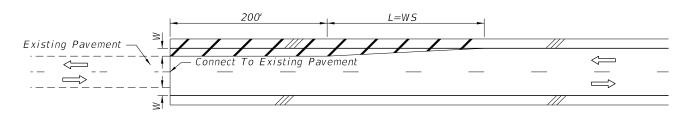
CONNECTING FLARE WITH PAVED SHOULDERS TO EXISTING ROADWAY WITHOUT PAVED SHOULDERS



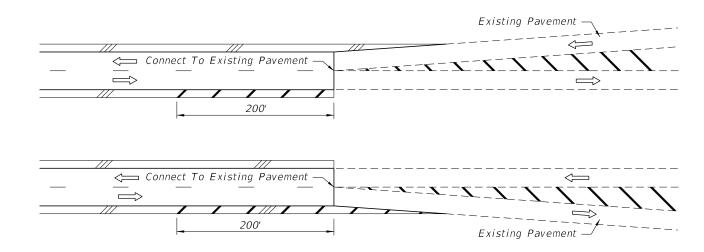
CONNECTING SIMILAR WIDTH PAVEMENTS



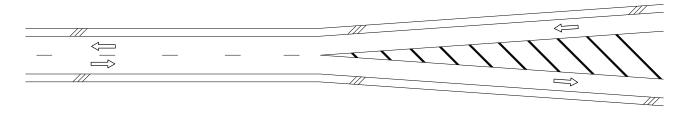
CONNECTING ROADWAY WITH PAVED SHOULDERS TO EXISTING SYMMETRICAL FLARE WITHOUT PAVED SHOULDERS



CONNECTING DIFFERENT WIDTH PAVEMENTS



CONNECTING ROADWAY WITH PAVED SHOULDERS TO EXISTING ASYMMETRICAL FLARE WITHOUT PAVED SHOULDERS

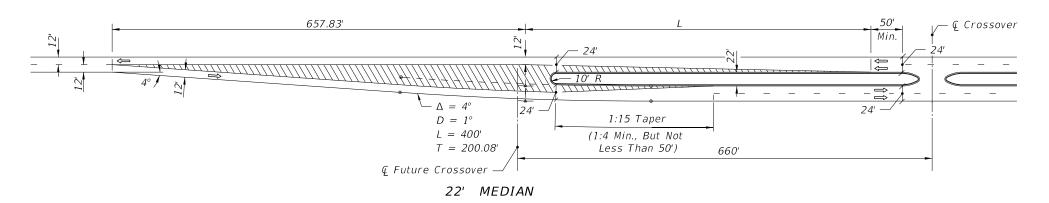


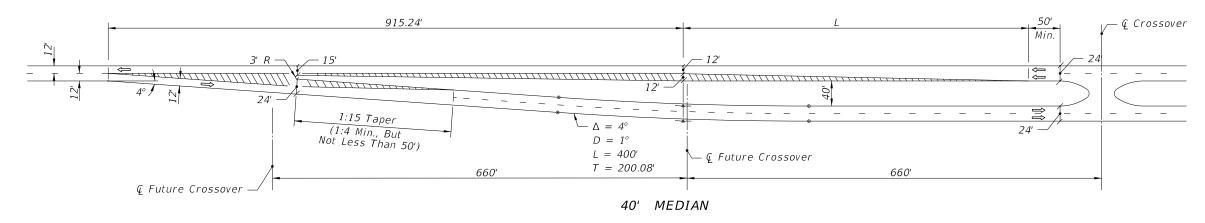
FLARED - PAVED SHOULDERS

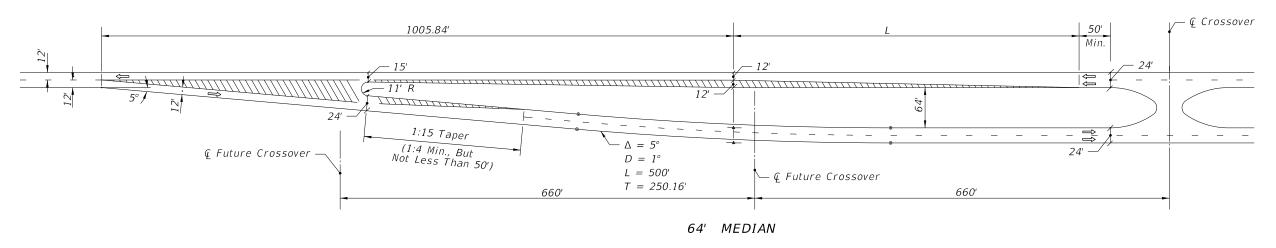
NOT TO SCALE

EXHIBIT 210-2 01/01/2018

TWO LANE TO FOUR LANE TRANSITION: LEFT ROADWAY CENTERED ON APPROACH ROADWAY







 $L = \frac{WS^2}{60} \quad FOR \ DESIGN \ SPEEDS \le 40 \ mph$

L = WS FOR DESIGN SPEEDS ≥ 45 mph

WHERE: L = LENGTH OF TAPER, FEET

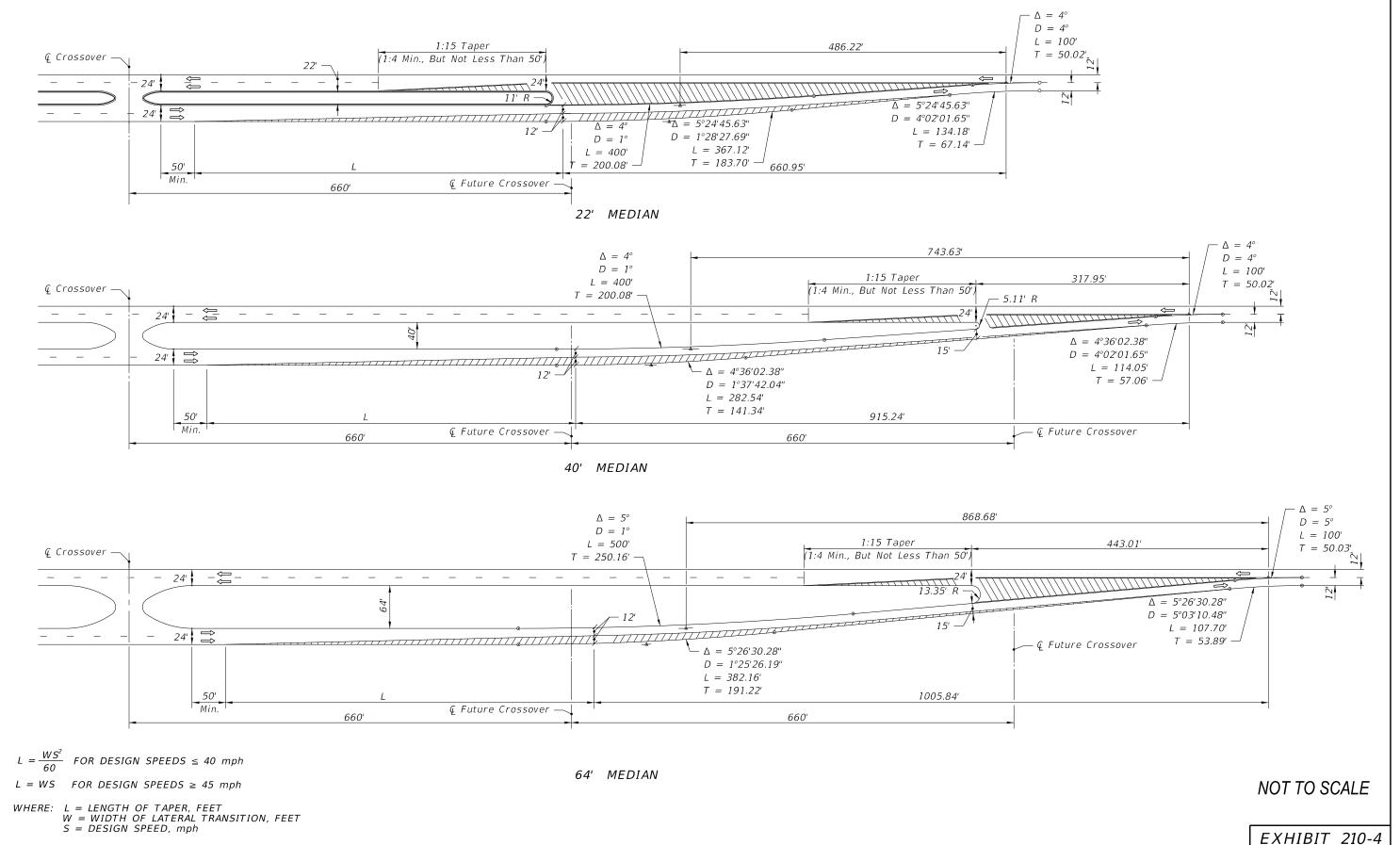
W = WIDTH OF LATERAL TRANSITION, FEET

S = DESIGN SPEED, mph

NOT TO SCALE

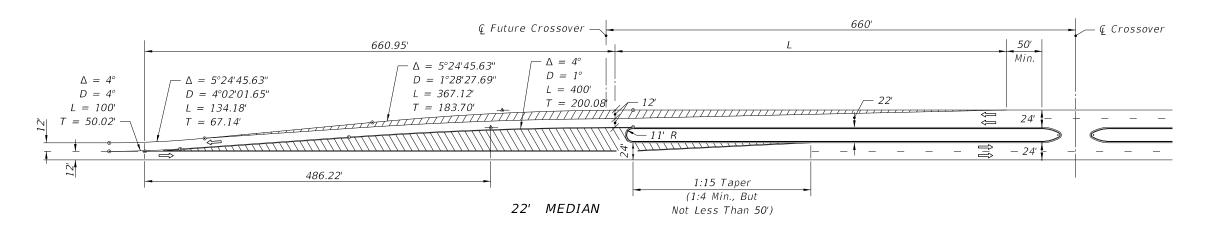
EXHIBIT 210-3 01/01/2018

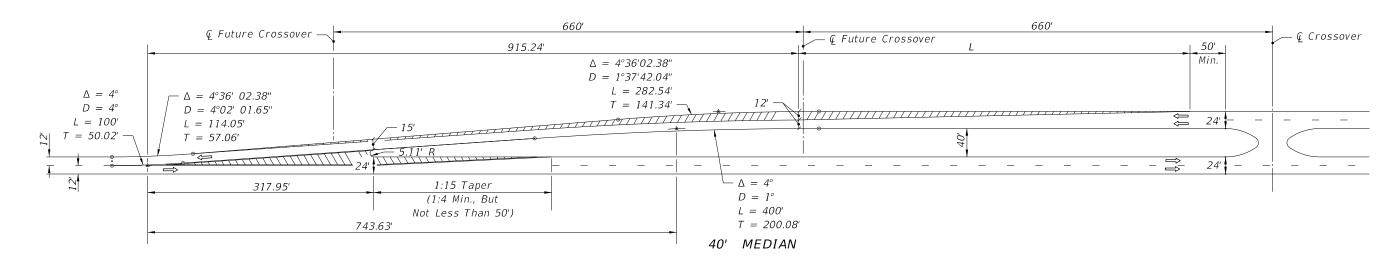
FOUR LANE TO TWO LANE TRANSITION: LEFT ROADWAY CENTERED ON THRU ROADWAY

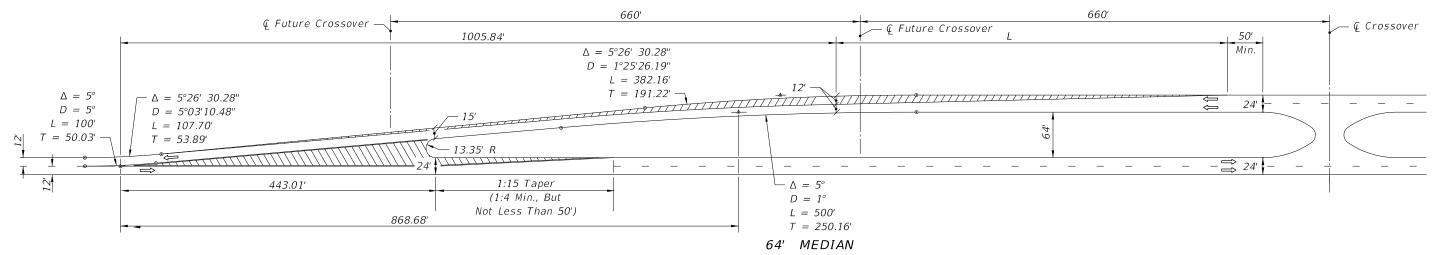


01/01/2018

TWO LANE TO FOUR LANE TRANSITION: RIGHT ROADWAY CENTERED ON APPROACH ROADWAY







 $L = \frac{WS^2}{60}$ FOR DESIGN SPEEDS ≤ 40 mph

L = WS FOR DESIGN SPEEDS ≥ 45 mph

WHERE: L = LENGTH OF TAPER, FEET

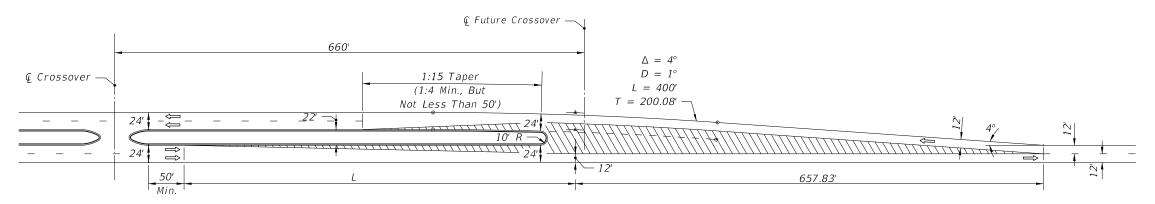
W = WIDTH OF LATERAL TRANSITION, FEET

S = DESIGN SPEED, mph

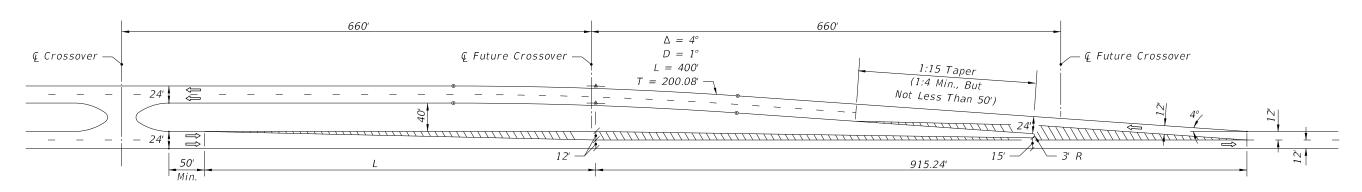
NOT TO SCALE

EXHIBIT 210-5 01/01/2018

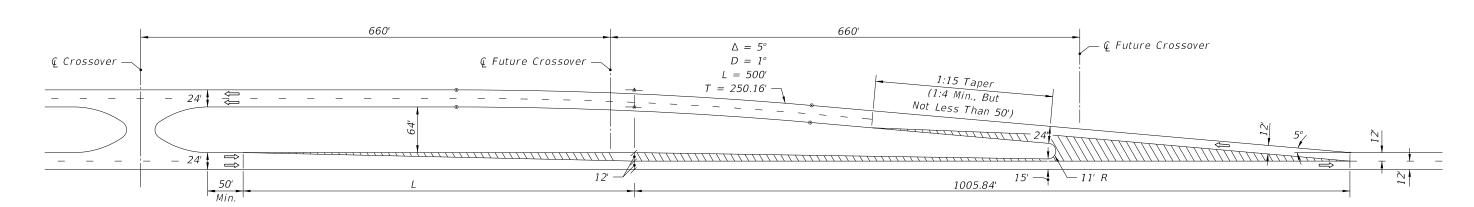
FOUR LANE TO TWO LANE TRANSITION: RIGHT ROADWAY CENTERED ON THRU ROADWAY



22' MEDIAN



40' MEDIAN



64' MEDIAN

 $L = \frac{WS^2}{60} \quad FOR \ DESIGN \ SPEEDS \le 40 \ mph$

L = WS FOR DESIGN SPEEDS ≥ 45 mph

WHERE: L = LENGTH OF TAPER, FEET W = WIDTH OF LATERAL TRANSITION, FEETS = DESIGN SPEED, mph NOT TO SCALE

EXHIBIT 210-6 01/01/2018

210.3 Median

Median width is expressed as the dimension between the inside edges of traveled way. Medians perform the following functions:

- Provide separation of opposing traffic to minimize risk of head on crashes,
- Provide a recovery area for errant vehicles,
- Provide a stopping area in case of emergencies,
- Allow space for speed changes and storage of left-turning and U-turning vehicles,
- Minimize headlight glare,
- Provide width for future lanes,
- Provide pedestrian refuge,
- Control access.

Provide a raised or restrictive median on divided roadways that have a design speed of 45 mph or greater. Median widths for divided roadways are given in *Table 210.3.1*.

Median ditches must be designed to meet the following requirements:

- Have sufficient depth to provide positive drainage of the adjacent sub-grades.
 Typically, this requires a median depth of at least one foot below the sub-grade shoulder point.
- Have recoverable side slopes within the clear zone in order to facilitate the recovery of errant vehicles. See FDM 215 for additional information on roadside safety.
- Have sufficient longitudinal gradient and hydraulic capacity to ensure good drainage.

210.3.1 Bridge Median

See FDM 260.5 for information on bridge medians.

Table 210.3.1 Median Widths

Context Classification		Flush Should	adways and ler Roadways et)	High Speed Curbed Roadways (feet)	Flush Shoulder Roadways (feet)
		Design Speed (mph)			
		25-35	40-45	50-55	≥ 50
C1	Natural	N/A	N/A	30	40
C2	Rural	N/A	N/A	30	40
C2T	Rural Town	15.5	22	N/A	N/A
СЗ	Suburban	22	22	30	40
C4	Urban General	15.5	22	N/A	N/A
C5	Urban Center	15.5	N/A	N/A	N/A
C6	Urban Core	15.5	N/A	N/A	N/A

⁽¹⁾ On reconstruction projects where existing curb locations are fixed due to severe right of way constraints, the minimum median width may be reduced to 19.5 feet for design speeds = 45 mph, and to 15.5 feet for design speeds ≤ 40 mph.

210.4 Shoulders

Roadway shoulder width is measured from the edge of the traveled way to the shoulder break. A portion of the shoulder is required to be paved on all roadways on the State Highway System. Shoulder widths for roadways are given in *Table 210.4.1*. See *Figure 210.4.1* for an illustration of roadway shoulders. Refer to *FDM 211* for ramp shoulder widths. Refer to *FDM 260.3* for bridge shoulder widths.

⁽²⁾ A minimum 6-foot median may be used within C5 and C6 context classifications only where left turn lanes are not expected.

Construct roadway paved shoulders up to the railroad crossing shoulder pavement as shown in <u>Standard Plans</u>, *Index 830-T01*. For additional information see *FDM 220* and <u>Standard Plans</u>, *Index 509-070*.

Edge of Traveled Way, Auxiliary Lane, or Ramp Shoulder Paved Shoulder

Paved Shoulder

Paved Shoulder

Shoulder Gutter

Shoulder Gutter

Figure 210.4.1 Shoulder Width Identification

Table 210.4.1 Standard Shoulder Widths

Lane Type	# Lanes (One Direction)	Without Shoulder Gutter				With Shoulder Gutter			
		Outside		Median Or Left		Outside		Median Or Left	
		Full Width (feet)	Paved Width (feet)	Full Width (feet)	Paved Width (feet)	Full Width (feet)	Paved Width (feet)	Full Width (feet)	Paved Width (feet)
Travel Lanes	4-Lane or more	10	5	10	4	15.5	8	15.5	8
	3-Lanes	10	5	10	0	15.5	8	15.5	8
	1-Lane & 2-Lane	10	5	8	0	15.5	8	13.5	6
Aux. Lanes	ALL	10	5	8	0	11.5	4	11.5	4

Without shoulder gutter:

- (1) Consider 12-foot outside full width shoulder adjacent to travel lanes with high AADT or greater than 10% trucks.
- (2) Consider providing a minimum 10-foot median shoulder where continuous barrier wall or guardrail is present.
- (3) Provide a 7-foot outside paved shoulder when it is determined that the Helmeted Bicyclist Symbol and Bicycle Lane Arrow pavement markings will be placed on the shoulder. See *FDM 223.2.2*.
- (4) Shoulder widths for auxiliary lanes typically match those of the adjacent roadway; however, width may be reduced to 6-foot shoulder with 2-foot paved for right turn lanes when a bicycle keyhole is present.
- (5) For 1-lane, 2-lane, and 3-lane median or left shoulders:
 - (a) Pave 2-feet wide where turf is difficult to establish.
 - (b) Pave 4-feet wide: (1) in sag vertical curves, 100 feet minimum either side of the low point, and (2) on the low side of superelevated traffic lanes extending through the curves and approximately 300 feet beyond the PC and PT.
- (6) For RRR Projects, the following may be retained:
 - (a) existing 6-foot or greater full width shoulder
 - (b) existing 4-foot paved outside shoulder adjacent to travel lane
 - (c) existing 2-foot paved outside shoulder adjacent to auxiliary lane

With shoulder gutter:

- (1) Paved shoulders less than 6 feet in width with adjoining shoulder gutter must be the same type, depth and cross slope as the roadway pavement.
- (2) Shoulders must extend 4 feet beyond the back of shoulder gutter and have a 0.06 cross slope back toward the gutter.
- (3) Required shoulder widths for auxiliary lanes typically match those of the adjacent roadway.

210.4.1 Shoulder Cross Slopes

The standard cross slope is 0.06 on the outside shoulder and 0.05 on the median (or left) side. *Figure 210.4.2* illustrates shoulder cross slopes in relationship to roadway cross slopes for normal and superelevated sections. For 5-foot (or less) paved shoulders, see *Figure 210.4.3*. If the inside travel lane is sloping toward the median, then the inside shoulder cross slope may be increased to 0.06.

For projects constructed with concrete pavement, the first one foot of the outside shoulder is cast with the outside travel lane and will have the same cross slope (and superelevation) as the outside lane. Superelevation of the shoulder pavement is to be rotated about the outside edge of the outside slab.

For shoulder cross slope criteria on bridges see FDM 260.4.

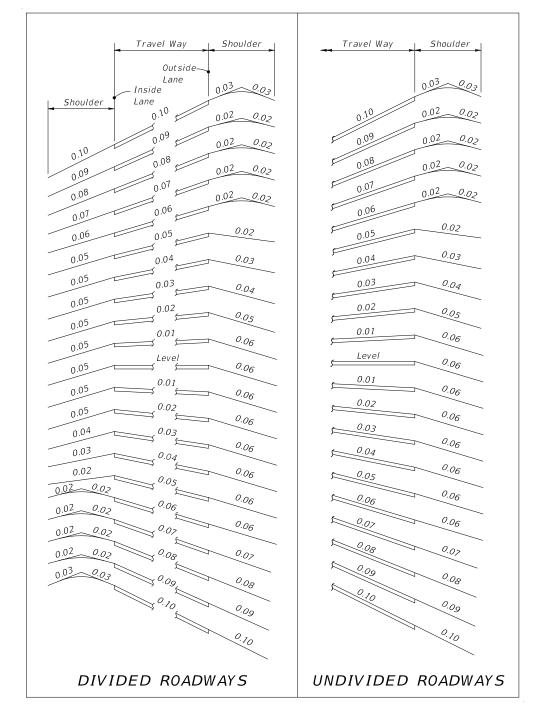
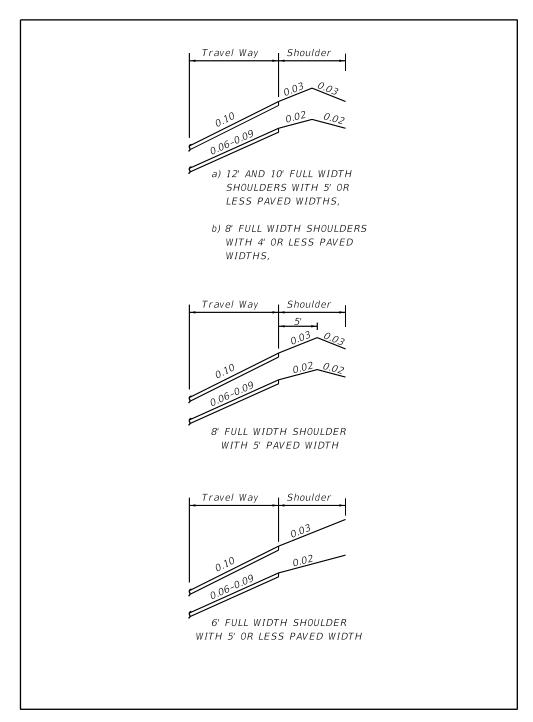


Figure 210.4.2 Shoulder Superelevation

Figure 210.4.3 Special Shoulder Superelevation



210.4.2 Typical Paving under Bridge

See *FDM 260.7* for requirements for paving under bridges.

210.4.3 Limits of Friction Course on Paved Shoulders

Extend friction course (closed and open graded) over the full width of the median and outside paved shoulders.

210.4.4 RRR Shoulder Treatment

Identify the shoulder treatment option in the plans when using <u>Standard Plans</u>, <u>Index</u> **570-010**. Use Treatment I only if the shoulder is established with good soil and turf, and there is no significant shoulder erosion. Use Treatment II when an existing shoulder meets the overlay thickness requirements for Treatment I, but there is significant shoulder erosion.

210.4.5 Narrow Bridge Shoulder Warning Devices

The <u>Standard Plans</u>, *Index 700-106*, provides details for the shoulder treatment to be used on flush shoulder roadway approaches to a narrow bridge. This index provides standards for the placement of signing, striping, object markers and raised pavement marking (RPMs) for use at structures where the bridge shoulder width is less than the width of the useable shoulder on the approach roadway.

210.4.6 Audible and Vibratory Treatment

Audible and vibratory treatments provide a lane departure warning, and can be either ground-in rumble strips or profiled thermoplastic. Consideration for the use of audible and vibratory lane departure warnings is required for flush-shoulder roadways with a posted speed of 50 mph or greater. When audible and vibratory treatment is included, do not exclude sections of the project where advisory speeds are used due to restricted horizontal or vertical geometry.

Figure 210.4.4 provides guidance for placement of audible and vibratory treatments.

Do not place audible and vibratory treatments within the limits of crosswalks.

210.4.6.1 Ground-in Rumble Strips

See Usage Criteria in the **Developmental Standard Plans Instructions** (**DSPI**) for Index D546-020 to determine if Index D546-020 should be requested and used on the project.

210.4.6.2 Profiled Thermoplastic

Typically, profiled thermoplastic is used as follows:

- When it is not practical or desirable to install ground-in rumble strips
- Inside and outside edge line pavement markings on roadways with rigid pavement shoulders.
- Edge lines on two-lane roadways that do not have paved shoulders.
- Edge lines on bridges with narrow shoulders as a countermeasure for barrier impacts.

Additional guidance on the use of profiled thermoplastic is provided in the **Developmental Standard Plans Instructions** (**DSPI**) for Index D546-020.

6" White with Audible and Vibratory Treatment 6" Yellow Skip (10'-30') with -Audible and Vibratory Treatment * Limits of © Audible and Vibratory Treatment 6" White 6" Yellow Skip (10'-30') & Side Road or Paved Entrance 6" White Limits of © Audible and Vibratory Treatment 6" Yellow Skip (10'-30') with -Audible and Vibratory Treatment * 6" White with Audible and Vibratory Treatment Since the drawing applies to both Profiled Thermoplastic and Ground-in Rumble Strips, a visible line style for the Continuous Array Ground-in Rumble Strips cannot be shown here.

Figure 210.4.4 Audible and Vibratory Treatment Placement

6" Double Yellow with Audible and Vibratory Treatment 6" White with Audible and Vibratory Treatment 6" White with Audible and Vibratory Treatment 18" Yellow (Typ.) 6" Double Yellow with Audible and Vibratory Treatment 6" Double Yellow 6" White with Audible and Vibratory Treatment 6" White with Audible and Vibratory Treatment 6" White

Figure 210.4.4 Audible and Vibratory Treatment Placement (Cont.)

210 - Arterials and Collectors

6" Yellow with Audible and Vibratory Treatment 6" White with Audible and Vibratory Treatment 6" White with Audible and Vibratory Treatment 6" Yellow 6" White 6" White 6" Yellow 6" White 6" White Skip (10'-30') 6" White Skip (10'-30') ← Traffic Flow Traffic Flow 6" Yellow 6" White with Audible and Vibratory Treatment 6" White with Audible and Vibratory Treatment 6" Yellow with Audible and Vibratory Treatment 6" Yellow with Audible and Vibratory Treatment

Figure 210.4.4 Audible and Vibratory Treatment Placement (Cont.)

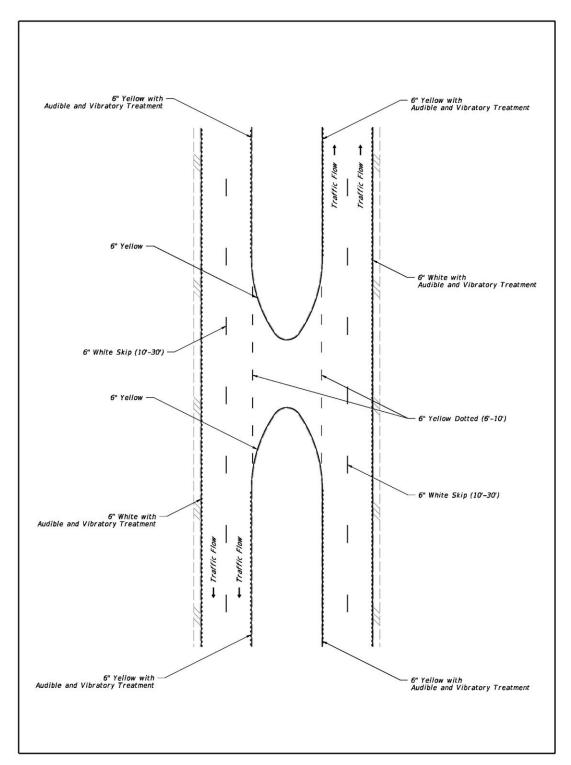
210 - Arterials and Collectors

6" Yellow with Audible and Vibratory Treatment 6" Yellow with Audible and Vibratory Treatment 6° Yellow 6" White with Audible and Vibratory Treatment 6" White 6" White Skip (10'-30') 6" White Skip (10'-30') 6" Yellow 6" White ← Traffic Flow 6" White with Audible and Vibratory Treatment 6" White with Audible and Vibratory Treatment

Figure 210.4.4 Audible and Vibratory Treatment Placement (Cont.)

6" Yellow with Audible and Vibratory Treatment 6" Yellow with Audible and Vibratory Treatment

Figure 210.4.4 Audible and Vibratory Treatment Placement (Cont.)



210.5 Curbed Roadways

The term "curbed" includes all types of curb, and curb and gutter that are used on the state highway system and detailed in <u>Standard Plans</u>, *Index 520-001*.

The method of collecting and conveying drainage runoff and the availability of R/W determines the cross section; i.e. flush shoulder or curbed. When it is determined that a closed drainage system will be used, the selection of curb type will be based on the design speed.

Curbed roadways with design speeds of 45 mph or less, typically use Type F curb on the outside and Type E curb on the median (or left) side.

See *FDM 215.2.7.2*, for additional information regarding curbs and their placement.

210.5.1 High-Speed Curbed Roadways

Curbs may be used on roadways where the anticipated operating speeds require a design speed of 50-55 mph and:

- (1) Curbs are necessary to control drainage, or
- (2) R/W is constrained

High speed curbed sections are typically used within C3 context classification and transitional areas.

High speed curbed roadways are to use Type E curb on both the median and outside. Provide an offset from the edge of the traveled way to the lip of the curb as follows:

- (1) 4-foot to median curb for 4-lane roadway sections.
- (2) 6.5-foot to median curb for 6-lane roadway sections.
- (3) 6.5-foot to outside curb for all roadway sections.

210.6 Roadside Slopes

Criteria and details for roadside slopes are included in *FDM 215*.

210.7 Border Width

Border width provides space for:

- (1) Roadside design components such as signing, signals, lighting, drainage features, guardrail, fencing and clear zone, sidewalks with ADA provisions, traffic control devices, fire hydrants, storm drainage features, bus and transit features, permitted public utilities and space for aesthetic features such as sod and other landscape items.
- (2) A buffer between vehicles and pedestrians,
- (3) Construction and maintenance of the facility, and
- (4) Permitted public utilities.

Required border width is provided in *Table 210.7.1*. Border width is measured to the R/W line as follows:

- Flush shoulder roadways: from the shoulder break.
- **Curbed roadways**: from the outside edge of the pavement (lip of gutter).
- **High-speed curbed roadways**: from the outside edge of the traveled way.

Table 210.7.1 Minimum Border Width

			M	linimum Bo	order Width	(Feet)	
CI	Context Classification		ed and Hig Design Sp	Flush Shoulder Design Speed (mph)			
		25-40	45	50	55	25-45	≥ 50
C1	Natural	N/A	N/A	29	35	N/A	40
C2	Rural	N/A	N/A	29	35	N/A	40
C2T	Rural Town	12	14	N/A	N/A	33	N/A
С3	Suburban	12	14	29	35	33	40
C4	Urban General	12	14	N/A	N/A	33	N/A
C5	Urban Center	12	N/A	N/A	N/A	N/A	N/A
C6	Urban Core	14	N/A	N/A	N/A	N/A	N/A

⁽¹⁾ On low speed curbed roadways that have an adjacent bike lane, the required border width shown in the table may be reduced by 2 feet.

⁽²⁾ On existing roadways where R/W cannot be acquired or where the decision has been made to simply maintain and preserve the facility, the absolute minimum border under these conditions is 8 feet. No Design Variation is required for this condition.

⁽³⁾ On existing roadways where R/W is being acquired for other reasons, the minimum border width should be that used for new construction projects; however, the minimum length of wider border width must be a segment of sufficient length to provide reasonable continuity.

210.8 Horizontal Alignment

The centerline (CL) or baseline (BL) of construction defines the horizontal alignment for roadway and bridge construction. The CL or BL of construction is a series of tangents connected by horizontal curves established by the Engineer of Record (EOR). CL or BL of construction may be the same alignment as the BL of survey.

Horizontal alignment should be consistent with the expected posted speed and with environmental, physical, and economic constraints. Design speed is the principal factor controlling horizontal alignment.

Avoid placing horizontal curves, point of intersection (PI), and superelevation transitions within the limits of a structure or approach slabs. Placement of stationing equations within the limits of a structure should be avoided on contract plans. Such equations unnecessarily increase the probability of error in both the design and construction phase.

210.8.1 Deflections in Alignment

The point where tangents intersect is known as the PI. Although the use of a PI with no horizontal curve is discouraged, there may be conditions where it is necessary. The maximum deflection without a horizontal curve are as follows:

- Flush shoulder and curbed roadways with design speed 40 mph and less is 2°00'00".
- Flush shoulder roadways with design speed 45 mph and greater is 0°45'00".
- Curbed roadways with design speed 45 mph and greater is 1°00'00".
- High speed curbed roadways with design speed 50 mph and greater is 0°45'00".

210.8.1.1 Intersections

Refer to *FDM 212* for information regarding deflections through intersections.

210.8.2 Horizontal Curves

A horizontal curve should not be introduced near the crest of a vertical curve. The combination of horizontal and vertical curves can greatly reduce sight distance; i.e., hide the horizontal curve from the approaching driver. The hazard can be avoided by having

the horizontal curvature lead the vertical curvature; i.e., the horizontal curve is made longer than the vertical curve.

Flatter curvature with shorter tangents is preferable to sharp curves connected by long tangents; i.e., avoid using minimum horizontal curve lengths.

Table 210.8.1 provides the horizontal curve lengths to be used in establishing the horizontal alignment. Refer to **Table 210.8.3** for compound curves.

Desired Length Based on Design Speed (mph) mph 25 30 35 40 45 50 55 60 65 70 feet 400 450 525 600 675 750 825 900 975 1050 (1) The desired horizontal curve length shall **Desired Length Based on Deflection Angle** be the greater of the lengths based on design speed and length based on deflection angle. 5° **4**º 3° 2° 1° degrees (2) When desirable horizontal curve length cannot be attained, provide the greatest attainable length possible, but not less feet 500 600 700 800 900 than 400 feet.

Table 210.8.1 Length of Horizontal Curve

210.8.2.1 Existing Horizontal Curves

Evaluate existing curves against the values shown in *Table 210.8.2*. The review should include an on-site review for evidence of roadway departure or operational problems in the area of concern.

	DIO = 10.0.			luuluo		ai datioi		iotii.g .	.011201	itai Oai	•00		
Date	Maximum Superelevation (e _{max})		Minimum Radius (feet)										
Supe			Design Speed (mph)										
'			30	35	40	45	50	55	60	65	70		
0.10	SHS	160	231	323	432	559	694	881	1091	1348	1637		
0.10	RRR	120	188	276	388	521	674	849	1042	1273	1528		
0.05	SHS	194	286	402	533	694	881	N/A	N/A	N/A	N/A		
0.05	RRR	140	223	332	468	637	849	N/A	N/A	N/A	N/A		

Table 210.8.2 Minimum Radius for Evaluation of Existing Horizontal Curves

- Condition #1 A horizontal curve that meets or exceeds the SHS minimum radius shown in *Table 210.8.2* is satisfactory unless there is a significant crash history (3 or more crashes within the most recent available certified 5-year data) or other evidence of safety or operational problems. If problems are identified, include corrective measures in the project.
- Condition #2 A horizontal curve that is below the SHS minimum radius shown in *Table 210.8.2*, but meets or exceeds the RRR minimum radius shown in *Table 210.8.2* must be reviewed for specific safety problems at the curve. If the review indicated significant operational or safety problems exist, the curve should be reconstructed. If problems are identified but reconstruction is not warranted, include corrective measures in the project.
- Condition #3 A horizontal curve that does not meet the RRR minimum radius shown in *Table 210.8.2* must be reconstructed or a Design Exception or Design Variation obtained. A reconstructed curve must meet the new construction values shown in *Tables 210.8.1*, *210.9.1*, *210.9.2*, and *210.9.3*.

210.8.2.2 Compound Curves

Although the use of compound curves is discouraged, there may be conditions where it is necessary. Avoid sudden changes from flat to sharp curves. For compound curves on open highways, the ratio of the flatter radius to the sharper radius is not to exceed 1.5:1. For compound curves on turning roadways and at intersections, a ratio of 2:1 may be used where the flatter radius precedes the sharper radius in the direction of travel.

The length of compound curves (arc length) for turning lanes are provided in *Table* **210.8.3**.

Table 210.8.3 Minimum Compound Curves Arc Lengths on Turning Roadways

Minimum Arc Length (feet)									
	Radius (feet)								
	100	150	200	250	300	400	≥ 500		
Desirable	65	70	100	120	150	180	200		
Minimum	40	50	65	85	100	120	150		

⁽¹⁾ Provide the desirable arc length. When the desirable length cannot be attained, provide the greatest attainable length possible, but not less than the minimum values.

210.8.2.3 Reverse Curves

Reverse curves are curves in opposite directions on a common tangent that are located in close proximity to each other. Avoid using reverse curves unless a sufficient length (see *FDM 210.9.1*) of tangent is included between the curves to provide for superelevation transition.

210.9 Superelevation

Use a maximum superelevation rate of 0.10 on high speed roadways. Tabulated superelevation rates for high speed roadways are provided in *Table 210.9.1*.

Use a maximum superelevation rate of 0.05 on low speed roadways. Tabulated superelevation rates for low speed roadways are provided in *Table 210.9.2*.

Design non-limited access ramps using the arterial roadway criteria. Additional data is contained in the **Standard Plans**, **Index 000-510** and **000-511**.

Provide the following minimum lengths of full superelevation within horizontal curves:

- (1) 100 feet for design speed \leq 45 mph.
- (2) 200 feet for design speeds ≥ 50 mph.

210.9.1 Superelevation Transitions

The standard superelevation transition places 80% of the transition on the tangent and 20% on the curve. Superelevation transition slope rates are provided in *Table 210.9.3*.

In transition sections where the travel lane(s) cross slope is less than 1.5%, provide one of the following grade criteria:

- (1) Maintain a minimum profile grade of 0.5%
- (2) Maintain a minimum edge of pavement grade of 0.2% (0.5% for curbed roadway).

When superelevation is required for reverse curves, a suitable tangent length between the curves is determined as follows:

- (1) 80% of the transition for each curve should be located on the tangent.
- (2) Tangent length is equal to or greater than the sum of the two 80% distances.
- (3) Where alignment constraints require an adjustment to the superelevation transition, not more than 50% of the transition may be placed on the curve.

210.9.2 RRR Criteria for Superelevation

Superelevation requirements are provided in *FDM 210.9* and the <u>Standard Plans</u>, *Indexes 000-510* and *000-511*.

For curves not meeting superelevation requirements, conduct a study to determine if superelevation is a contributing factor to crashes in the curve. If the study indicates that more than one crash in a five year period can be linked to substandard superelevation, superelevation correction is required.

For high speed roadways, substandard superelevation must be corrected unless both of the following conditions are met:

- (1) Study indicates that superelevation cannot be linked as a contributing factor to any crashes in the curve in a five year period
- (2) The existing superelevation rate (based on design speed and curve radius) is within the range of values for e_{max} = 6% and e_{max} = 12%, provided in **AASHTO A Policy on Geometric Design of Highways and Streets** figures for Minimum Radii for Design Superelevation Rates, Design Speeds.

210.9.2.1 Superelevation Correction

This type of work may involve variable depth milling and asphalt layers. Provide the following information in the plans:

- (1) Details showing how the transition from normal cross slope to superelevation is to be achieved.
- (2) A table that summarizes the estimated quantities for milling, overbuild, and structural courses will be necessary.
- (3) Cross sections depicting superelevation correction for the following locations:
 - (a) At the PC and at the PT.
 - (b) Fifty feet before and after the PC and PT.
 - (c) At 300 ft. intervals within the curve.

For curbed roadways, superelevation correction should be provided by reconstructing or adjusting the curve to accommodate overbuild. When a correction is not possible, provide other measures appropriate to improve identified safety or operational problems.

Table 210.9.1 Superelevation Rates for $e_{max} = 0.10$

		i abie 21	0.9.1	Superei	evalion	Rales I	OI e max	- 0.10		
		Supe	relevatio	n Rates (e _{max} =0.1	0) Tabula	ated Valu	es		
Degree	Radius				Desig	n Speed	(mph)			
of Curve (D)	R (ft.)	30	35	40	45	50	55	60	65	70
0° 15'	22,918	NC	NC	NC	NC	NC	NC	NC	NC	NC
0° 30'	11,459	NC	NC	NC	NC	NC	NC	RC	RC	RC
0° 45'	7,639	NC	NC	NC	NC	RC	RC	0.023	0.025	0.028
1° 00'	5,730	NC	NC	NC	RC	0.021	0.025	0.023	0.023	0.028
1° 15'	4,584	NC	NC	RC	0.022	0.021	0.023	0.036	0.033	0.037
1 13		INC	100	INC	0.022	0.020	0.031	0.030	0.041	0.040
1° 30'	3,820	NC	RC	0.021	0.026	0.031	0.037	0.043	0.048	0.054
	*R _{NC}									
08 001	0.005	l l D0	0.000	0.000	0.004	0.040	0.040	0.055	0.000	0.070
2° 00'	2,865	RC	0.022	0.028	0.034	0.040	0.048	0.055	0.062	0.070
	*R _{RC}									
2° 30'	0.000	0.021	0.028	0.034	0.041	0.049	0.058	0.067	0.075	0.085
28 001	2,292	0.005	0.000	0.040	0.040	0.057	0.007	0.077	0.007	0.000
3° 00'	1,910	0.025	0.032	0.040	0.049 0.055	0.057	0.067	0.077	0.087	0.096
4° 00'	1,637 1,432	0.029	0.037	0.046 0.051	0.055	0.065	0.075	0.086	0.095	0.100
5° 00'	1,146	0.033	0.042	0.051	0.061	0.072	0.003	0.093		D _{max} = 3° 30'
6° 00'	955	0.046	0.058	0.001	0.072	0.083	0.094		D _{max} = 4° 15'	0 00
7° 00'	819	0.053	0.065	0.078	0.089	0.098	D _{max} =	D _{max} = 5° 15'	1 10	_
8° 00'	716	0.058	0.071	0.084	0.095	0.100	6° 30'	0 10		
9° 00'	637	0.063	0.077	0.089	0.098	D _{max} =		_		
10° 00'	573	0.068	0.082	0.094	0.100	8° 15'				
11° 00'	521	0.072	0.086	0.097	D _{max} =					
12° 00'	477	0.076	0.090	0.099	10° 15'					
13° 00'	441	0.080	0.093	0.100		Notes:				
14° 00'	409	0.083	0.096	D _{max} =		NC = N	ormal Cro	vn (-0.02)		
15° 00'	382	0.086	0.098	13° 15'		RC = R	everse Cr	own (+0.02	2)	
16° 00'	358	0.089	0.099				linimum R			
18° 00'	318	0.093	D _{max} =			$R_{RC} = N$	linimum R	adius for F	RC	
20° 00'	286	0.097	17° 45'			` '		mediate D	's and R's	are to be
22° 00'	260	0.099					rpolated.			
24° 00'	239	0.100							e (D) for hi	
		D _{max} = 24° 45'					ed facilitien per		exceed 2 5 mph.	3U TOT
			C () and	d RC/e (–	-) Break	_	<u> </u>			
			(,	n Speed				
Break F	oints	30	35	40	45	50	55	60	65	70
R _N	ıc	3349	4384	5560	6878	8337	9949	11709	13164	14714
R _R		2471	3238	4110	5087	6171	7372	8686	9783	10955
	IXRC		1							

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Table 210.9.2 Superelevation Rates for $e_{max} = 0.05$

		vation Rates (e _{ma}			
Degree of	Radius (R)	Valion Rates (ema	Design Sp		
Curve (D)	(feet)	25-30	35	40	45
2° 00'	2,865	NC	NC	NC	NC
2° 15'	2,546	140	110	140	110
2° 45'	2,083				NC
3° 00'	1,910				RC
3° 45'	1,528			NC	T(O
4° 00'	1,432			RC	
4° 45'	1,206			110	
5° 00'	1,146		NC		
5° 15'	1,091		RC		
5° 30'	1,042		110		
5° 45'	996				
6° 00'	955				RC
6° 15'	917				0.022
6° 30'	881				0.024
6° 45'	849				0.027
7° 00'	819	NC			0.030
7° 15'	790	RC			0.033
7° 30'	764				0.037
7° 45'	739				0.041
8° 00'	716			RC	0.045
8° 15'	694			0.022	0.050
8° 30'	674			0.025	D _{max} =
8° 45'	655			0.027	8° 15'
9° 00'	637			0.030	
9° 30'	603			0.034	
10° 00'	573			0.040	
10° 30'	546		RC	0.047	
11° 00'	521		0.023	D _{max} =	
11° 30'	498		0.026	10° 45'	
12° 00'	477		0.030		
13° 00'	441		0.036		
14° 00'	409	RC	0.045		
15° 00'	382	0.023	D _{max} =		
16° 00'	358	0.027	14° 15'		
17° 00'	337	0.032	-	ı	
18° 00'	318	0.038			
19° 00'	302	0.043			
20° 00'	286	0.050			
		D _{max} = 20° 00'			

Notes:

- (1) NC = Normal Crown (-0.02), RC = Reverse Crown (+0.02) (2) Rates for intermediate D's and R's are to be interpolated.
- (3) Design speeds of 25 mph are to be designed as 30 mph.

Superelevation Transition Slope Rates High Speed Roadways Low Speed Roadways # Lanes One **Direction** Design Speed (mph) Design Speed (mph) 45-50 55-60 25-40 65-70 25-35 40 45 1-Lane & 1:175 1:200 1:225 1:250 2-Lane 1:150 3-Lane 1:160 1:180 1:200 1:100 1:125 4-Lane or 1:150 1:170 1:190 more

Table 210.9.3 Superelevation Transition Slope Rates

High Speed Roadways:

- (1) The length of superelevation transition is to be determined by the relative slope rate between the travel way edge of pavement and the profile grade, except that the minimum length of transition is 100 feet.
- (2) For additional information on transitions, see the Standard Plans, Index 000-510.

Low Speed Roadways:

- (1) The length of superelevation transition is to be determined by the relative slope rate between the travel way edge of pavement and the profile grade, except that the minimum length of transition is 50 feet for design speeds 25-35 mph and 75 ft. for design speeds 40-45.
- (2) A slope rate of 1:125 may be used for 45 mph under restricted conditions.
- (3) For additional information on transitions, see the Standard Plans, Index 000-511.

210.10 Vertical Alignment

The profile grade line defines the vertical alignment for roadway and bridge construction. The profile grade line is a series of tangents connected by vertical curves. For undivided highways the profile grade line is typically located at the horizontal centerline of the roadway. For divided highways a profile grade line should be established for each direction of travel.

Vertical alignments must meet criteria in the **FDM** to assure proper transitions, sight distances, and clearances.

210.10.1 Grades

The slope or grade of each tangent is expressed in percent rise (+) or fall (-); e.g., +2.000% or -2.000%. The maximum grades that may be used in establishing the vertical alignment is given in *Table 210.10.1*.

Maximum Grades (percent) Design Speed (mph) Context Classification 25-30 35 40 45 50 55 60 65 70 C1 Natural N/A N/A N/A 4 3 3 3 N/A 4 C2 Rural C2T Rural Town C3 Suburban 8 7 7 6 6 5 N/A N/A N/A C4 Urban General C5 Urban Center 8 8 N/A N/A N/A N/A N/A N/A N/A C6 Urban Core

Table 210.10.1 Maximum Grades

The point where tangents intersect is known as the vertical point of intersection (VPI). When two tangent grades intersect and no vertical curve is provided, the "kink" is known as the point of intersect (PI). The maximum change in grade (i.e., algebraic change) without a vertical curve is provided in *Table 210.10.2*.

iabi	Table 210.10.2 Maximum Change in Grade Without Vertical Guive								
Maximum Change In Grade Without Vertical Curve (percent)									
Design Speed (mph)									
25-30	35	40	45	50	55	60	65	70	
1.00	0.90	0.80	0.70	0.60	0.50	0.40	0.30	0.20	

Table 210.10.2 Maximum Change in Grade without Vertical Curve

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⁽¹⁾ Maximum grade used should not exceed 4% when truck volume ≥ 10% for all context classifications.

⁽²⁾ For RRR projects, when existing grades do not meet the above requirements but meet the standards in effect at the time of construction, the existing grade may remain.

210.10.1.1 Curbed Roadway

The minimum distance between VPIs on curbed roadways is 250 feet. The minimum grade on curbed roadways is 0.30%.

210.10.2 Vertical Curves

A vertical curve must be provided when the change in grade of two intersecting tangent grades exceed the values shown in *Table 210.10.2*. A vertical curve is identified by a curve length (L) which is equal to the product of the K value (K) and the algebraic difference in grades (A).

Table 210.10.3 provides minimum K-Values, and **Table 210.10.4** provides minimum vertical curve lengths.

Minimum K Values For Curves Design Speed (mph) Sag Crest (new const.) Crest (RRR Criteria)

Table 210.10.3 K Values for Vertical Curves

Length, L = KA

Where: K = Rate of vertical curvature

L = Length of vertical curve, (feet)

A = Algebraic difference in grades, (percent)

- (1) New Construction K values are based on an eye height of 3.5 feet and an object height of 6 inches. RRR Criteria K values are based on an eye height of 3.5 feet and an object height of 2 feet.
- (2) The minimum curve length must not be less than values shown in Table 210.10.4.

Minimum Curve Length (feet) **Design Speed (mph)** 25 45 50 30 35 40 55 60 65 70 200 250 300 350 400 Sag 105 120 135 75 90 300 350 400 450 500 Crest

Table 210.10.4 Minimum Vertical Curve Lengths

210.10.2.1 RRR Criteria for Vertical Curves

Table 210.10.3 provides RRR Criteria K values to be used to check the sufficiency of existing crest vertical curves. **2011 AASHTO Green Book** revised its K values to reflect a 2-foot object height; FDOT has not adopted this change for new construction but these K values can be used to check existing curves. An existing crest vertical curve that does not meet the minimum RRR Criteria K value requires a Design Exception or Design Variation to remain.

When crash data indicates that an evaluation is required, consider the following:

- (1) The nature of potential hazards hidden by a hill crest.
- (2) The location of the hazard in relation to the portion of the highway where sight distance falls below new construction criteria.
- (3) Effectiveness of other options such as relocating or correcting the hazard.
- (4) Providing warning signs.

Sag vertical curves do not typically pose stopping sight distance problems. A sag vertical curve that does not meet the minimum K value in *Table 210.10.3* and does not have a crash history, does not require a Design Exception or Design Variation to remain.

210.10.3 Vertical Clearances

Consider the following vertical clearance requirements when developing the vertical alignment:

(1) Minimum clearances for bridge structures is given in *FDM 260.6*.

- (2) Minimum clearance from the bottom of the roadway base course to the Base Clearance Water Elevation is 3 feet, except as noted below. A clearance less than 3 feet requires a reduction in the design resilient modulus in accordance with the Flexible Pavement Design Manual. Coordinate with the Pavement Design Engineer for the following facilities:
 - (a) 2-lane roadways in context classification C1, C2, C2T and C3, and all ramps may be reduced to a 2-foot clearance.
 - (b) Low point on ramps at cross roads may be reduced to a 1-foot clearance.
 - (c) All other facilities in context classifications C4 through C6 may be reduced to a 1-foot clearance.
- (3) The relationship between the pavement elevation and the Design Flood Elevation is discussed in **Section 4.4 (3)** of the **FDOT Drainage Manual (Topic No. 625-040-002)**.
- (4) The <u>Drainage Manual, Appendix C</u> lists minimum covers and maximum fill heights for all types of culverts.
- (5) For utility clearances, refer to the *Utility Accommodation Manual*.
- (6) The required clearance for new overhead sign structures is 17.5 feet. This clearance is the least distance measured between the lowest point on the sign structure and the traffic lane or shoulder directly below the sign structure. For construction affecting existing overhead sign clearances, the minimum vertical clearance is 17 feet.
- (7) The required clearance for new walk-in Dynamic Message Sign (DMS) structures is 19.5 feet. This clearance is the least distance measured between the lowest point on the DMS structure and the traffic lane or shoulder directly below the DMS structure. For any construction affecting existing DMS, the minimum vertical clearance is 19 feet.
- (8) The required clearance for new signals on span wires, mast arms, or other structures is 17.5 feet. This clearance is the least distance measured between the lowest point on the signal structure and the traffic lane or shoulder directly below the signal structure. For any construction affecting existing signal clearances, FDOT minimum vertical clearance is 17 feet. Vertical clearances between 15 feet and 17 feet require a Design Variation. Signal clearances less than 15 feet are not allowed.

210.10.4 RRR Criteria for Vertical Alignment

Vertical alignment must be reviewed together with the horizontal alignment to assure that the necessary balance of standards is realized and that the combination is both safe and pleasing.

The alignment should be reviewed to see if the following principles are satisfied by the existing vertical alignment:

- (1) The stopping sight distance provided meets or exceeds the values in *Table 210.11.1*.
- (2) Grades do not significantly affect truck operations.
- (3) There are no hidden dips which could obscure traffic or hazards.
- (4) Steep grades and sharp vertical curves do not exist at or near an intersection.
- (5) Sufficient grades and, when necessary, special gutter grades exist to adequately drain urban projects.
- (6) Adequate sight distance exists for traffic signals (e.g., beyond overpasses, etc.).

When any of the above conditions do not exist, evaluate for hazardous conditions and determine if corrective measures are warranted.

210.11 Sight Distance

The AASHTO publication, *A Policy on Geometric Design of Highways and Streets*, has a thorough discussion on sight distance. Three aspects of sight distances should be considered:

- (1) Sight distances needed for stopping, which are applicable on all highways
- (2) Sight distances needed for the passing of overtaken vehicles, applicable only on two-lane highways
- (3) Sight distances needed for decisions at complex locations

210.11.1 Stopping Sight Distance

Stopping sight distance is defined as the distance needed for drivers to see an object on the roadway ahead and bring their vehicles to safe stop before colliding with the object. The distances are derived for various design speeds based on assumptions for driver

reaction time, the braking ability of most vehicles under wet pavement conditions, and the friction provided by most pavement surfaces.

Stopping sight distance is influenced by both vertical and horizontal alignment. A roadway designed to criteria employs a horizontal, vertical alignment, and a cross section that provides at least the minimum stopping sight distance through the entire facility.

Minimum sight distances are provided in *Table 210.11.1*.

Sight distances greater than shown in *Table 210.11.1* should be considered when drivers require additional time to make decisions.

Table 210.11.1 Minimum Stopping Sight Distance

						opping								
	Grade (percent)		Design Speed (mph)											
(þ	ercent)	25	30	35	40	45	50	55	60	65	70			
	≤ 2	155	200	250	305	360	425	495	570	645	730			
	3	158	205	257	315	378	446	520	598	682	771			
	4	160	208	261	320	385	454	530	610	696	788			
Downgrade	5	162	211	266	326	392	464	541	623	712	806			
Jown	6	165	215	271	333	400	474	553	638	728	825			
	7	167	218	276	339	408	484	565	652	746	845			
	8	170	222	281	346	417	495	579	669	765	867			
	9	173	227	287	354	427	507	593	686	785	891			
	≤ 2	155	200	250	305	360	425	495	570	645	730			
	3	147	190	237	289	344	405	469	538	612	690			
	4	146	188	234	285	339	399	462	530	602	678			
ade	5	144	186	231	281	335	393	456	522	593	668			
Upgrade	6	143	184	229	278	331	388	450	515	584	658			
	7	142	182	226	275	327	383	443	508	576	648			
	8	141	180	224	272	323	379	438	501	568	639			
	9	139	179	222	269	320	375	433	495	561	631			

210.11.2 Passing Sight Distance

Passing sight distance is the minimum distance that would enable a vehicle to pass another vehicle safely and comfortably, without interfering with oncoming vehicles traveling at the design speed. The minimum passing sight distance is sufficient for single or isolated passing only, and often opposing vehicles will cancel the passing opportunity.

Minimum passing sight distances for 2-lane, 2-way roadways are provided in *Table 210.11.2*. New construction passing sight distance shown in this table is based on eye height of 3.5 feet and an object height of 3.5 feet.

Table 210.11.2 Minimum Passing Sight Distance

	Minimum Passing Sight Distance For 2-Lane, 2-Way Roadways (feet)									
	Design Speed (mph)									
25	30	35	40	45	50	55	60	65	70	
900	1090	1280	1470	1625	1835	1985	2135	2285	2480	

210.11.3 Intersections

Information on sight distance at intersections is contained in *FDM 212*.

211 Limited Access Facilities

211.1 General

This chapter includes criteria for limited access facilities (tolled and non-tolled), including:

- (1) Interstates
- (2) Freeways
- (3) Expressways
- (4) Interchange ramps servicing high speed limited access facilities
- (5) Collector-distributor roads (C/D) servicing high speed limited access facilities

Express lanes design is an iterative process best performed in a collaborative environment involving various disciplines e.g. express lanes planning, PD&E, construction, maintenance, traffic operations, transportation systems management and operations (TSM&O), and Turnpike toll operations. An explanation of the process and considerations is given in *The Express Lanes Handbook Sections 6 and 8.*

Many design criteria are related to design speed; e.g., vertical and horizontal geometry, sight distance. When the minimum design values are not met, an approved Design Exception or Design Variation is required. See *FDM 201.4* for information on Design Speed. See *FDM 122* for information on Design Exceptions and Design Variations.

The following manuals and documents provide additional information for the design of limited access facilities:

- <u>General Tolling Requirements (GTR)</u> -This document is used for design criteria and requirements for tolling on Turnpike and Non-Turnpike projects. This includes "open road" tolling facilities, express lanes (managed lanes, high occupancy tolling lanes, etc.) on new or existing corridors.
- A Policy on Design Standards Interstate System, 2005 Edition (AASHTO)
- <u>Turnpike Design Handbook (TDH)</u>
- Express Lanes Handbook
- <u>Traffic Engineering Manual</u> (TEM) This manual is used to supplement the Manual on Uniform Traffic Control Devices (<u>MUTCD</u>)'s standards and guidelines with Florida specific signs and pavement markings used on the State Highway System by the Department's Traffic Operations Offices.

Example roadway typical sections are included in the exhibits in **FDM 306**. Criteria regarding lanes, medians, and shoulders for bridges are illustrated in **FDM 260.1.1.** Subsequent sections of this chapter contain specific information and criteria regarding these and other typical section elements, as well as geometric features.

For interstate resurfacing projects, the standards used for horizontal alignment, vertical alignment, and widths of median, traveled way and shoulders may be the AASHTO interstate standards that were in effect at the time of original construction or inclusion into the interstate system.

Specific requirements for placement of the toll site infrastructure (e.g., tolling equipment structures (gantries), equipment buildings, utilities) is given in the <u>GTR</u>.

211.2 Travel Lanes and Auxiliary Lanes

Provide 12-foot travel lanes and auxiliary lanes on limited access facilities.

211.2.1 Ramps

On tangent and large radii (500 ft. or greater) sections, provide a 15-foot traveled way for one-lane ramps and 24-foot traveled way for two-lane ramps

Consider providing a greater lane width for one-lane ramps where accommodation of future resurfacing is a factor.

Ramp widths in other areas such as terminals are controlled by the curvature and the vehicle type selected as the design control. Minimum ramp widths for turning roadways are given in *Table 211.2.1*. Typical details for ramp terminals are provided in the *Standard Plans*, *Index 000-525*.

Table 211.2.1 Minimum Ramp Widths - Turning Roadways

		Minimum Ramp Width (ft.)		
	1-L:	2-Lane		
Radius To Inside of Curve (ft.)	Case I-C Traveled Way Width	Case II-B Traveled Way Width + Outside Paved Shoulder Width	Case III-A Traveled Way Width	
	One–lane, one-way operation – no provision for passing a stalled vehicle	One-lane, one-way operation – with provision for passing a stalled vehicle	Two-lane operation – either one-way or two- way	
50	23	26	29	
75	20	23	27	
100	18	22	26	
150	17	21	24	
200	16	20	24	
300	15	20	24	
400	15	19	24	
≥ 500	15	19	24	

⁽¹⁾ For case application, see AASHTO Green Book.

- (a) Case I Bus and combination trucks govern design.
- (b) Case II SU vehicles govern design, some consideration for semitrailer combination trucks.
- (c) Case III P vehicles govern design, some consideration for SU trucks.
- (2) AASHTO adjustments do not apply.

211.2.2 Pavement Cross Slopes

For roadways, the maximum number of travel lanes with cross slope in one direction is three lanes except as shown in *Figure 211.2.1*, which prescribes standard pavement cross slopes. A Design Variation or a Design Exception is required when proposed pavement cross slopes do not meet the requirements shown in *Figure 211.2.1*.

The maximum algebraic difference in cross slope between adjacent through lanes is 0.04. The maximum algebraic difference in cross slope between a through lane and an auxiliary lane at a turning roadway terminal is given in *Table 211.2.2*.

Cross slopes on bridges are to be on a uniform, straight-line rate, typically 0.02 (See **FDM 260.4**). Use transitions to adjust for differences in cross slope between the approach roadway section and the required straight-line slope for bridge decks. Whenever possible the transition should be accomplished on the roadway section, outside the limits of the bridge and approach slabs. This will require detailing of the transition(s) in the roadway plans. Coordination between the Roadway, Drainage and Structures designers in the development of transitions is required to ensure compatibility and harmonizing at bridge approaches.

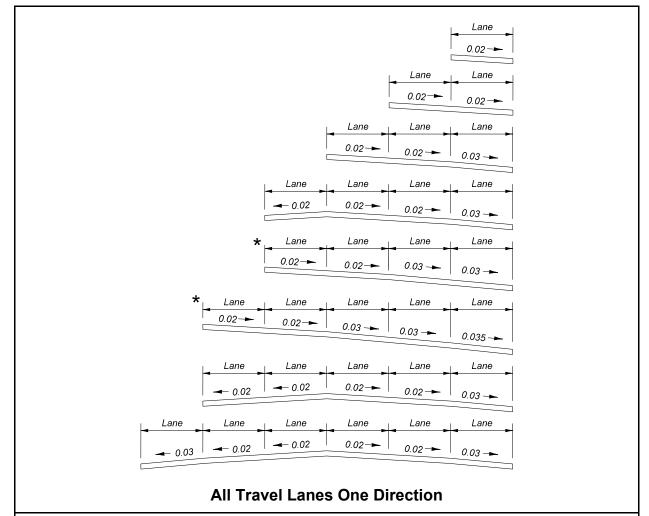


Figure 211.2.1 Standard Pavement Cross Slopes

- (1) These sections show only the standard slopes for adjoining travel lanes; they do not prescribe needed lanes, lane usage or typical section requirements other than lane slope.
- (2) Maximum pavement cross slopes for on tangent sections are:
 - (a) 0.03 for design speeds greater than 45 mph
 - (b) 0.035 may only be used for 5-lanes sloped in one direction as shown above for all design speeds.
- (3) The maximum change in cross slope between adjacent through lanes is 0.04.
- (4) 4 or more lanes sloped in one direction (*) may be used with design speed 65 mph or less and longitudinal grades not exceeding 5%.

Table 211.2.2 Maximum Algebraic Difference in Cross Slope at Turning Roadway Terminals

Maximum Algebraic Difference in Cross Slope at Crossover Line (%)
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211.2.2.1 Existing Pavement Cross Slopes

Review the existing pavement and shoulder cross slopes for compliance with criteria. Field verify existing pavement and shoulder cross slopes by one of the following:

- (1) Full Digital Terrain Model for the roadway width evaluate cross slope on tangent sections at 100-foot intervals.
- (2) Vehicle Mounted Scanner prior to design, using the results of the scan, determine roadway limits where cross slope is potentially out of tolerance and request Digital Terrain Model of the roadway width for these limits. Evaluate cross slope on tangent sections at 100-foot intervals.

If cross slopes do not meet the values in *Table 211.2.3*, additional cross sections may be required by the designer to develop cross slope correction details and estimate material quantities. Resurfaced pavement and shoulder cross slopes should meet new construction criteria. When cross slope correction is not practical, documentation in the design file is required. If existing conditions are within the allowable range shown in *Table 211.2.3*, the term "Match Existing" may be used on the Typical Section(s) to indicate that the existing cross slope is to remain. Superelevation requirements are covered in *FDM 211.8*.

When cross slope correction is necessary, work closely with the District Pavement Design Engineer and the District Bituminous Engineer to determine the appropriate method of correction. Tabulate existing cross slopes in the plans at 100-foot intervals within the limits of cross slope correction. Include cross slope correction details showing the method of correction in the plans (see examples in *FDM 306*). Do not show cross slope correction details on the roadway cross sections. Base cross slope correction material quantities on the method of correction shown in cross slope correction details.

Table 211.2.3 Allowable Range for Existing Pavement Cross Slopes

Facility or Feature	Standard (ft./ft.)	Allowable Range (ft./ft.)				
Travel Lanes	0.02	0.015 - 0.025				
Travel Lanes	0.03	0.025 - 0.035				
Outside Shoulder	0.06	Adjacent Lane Cross Slope - 0.080				
Median (left) Shoulder	0.05	0.020 - 0.080				

- (1) Standard cross slope (0.02 or 0.03) as designated in *Figure 211.2.1*.
- (2) The algebraic difference in cross slope between adjacent travel lanes must not exceed 0.04. The maximum algebraic difference in cross slope between a through lane and an auxiliary lane at a turning roadway terminal must meet *Table 211.2.2*.
- (3) When existing shoulders are to remain, the algebraic difference between the shoulder slope and adjoining roadway pavement slope must be ≤ 0.07 .

211.2.3 Hydroplaning Risk Analysis

The hydroplaning risk analysis predicts the water film thickness on the pavement being analyzed and the speed at which hydroplaning may occur. This information may support utilizing a non-compliant typical section when weighed against the cost of correcting pavement cross slope. Coordinate with the District Drainage Engineer to determine whether a hydroplaning analysis is needed.

Modification for Non-Conventional Projects:

Delete last sentence in above paragraph and see RFP for requirements.

When a hydroplaning risk analysis is performed, use the HP Program and the Design Guidance: Hydroplaning Risk Analysis. The Hydroplaning Tools can be downloaded under Design Aids at:

http://www.fdot.gov/roadway/Drainage/ManualsandHandbooks.shtm

211.2.4 Roadway Transitions

The minimum merging roadway transition length (L) is calculated as follows:

211- Limited Access Facilities

- (1) Use L = WS for design speeds ≥ 45 mph
- (2) Use L = $WS^2/60$ for design speeds ≤ 40 mph

Where: L = length of taper, feet

W = width of lateral transition, feet

S = design speed, mph

Exhibits 210-1 through **210-6** illustrate standard roadway transitions. For conditions not addressed in these figures, use the following:

- Merging Taper = L
- Shifting Taper = L/2
- Shoulder Taper = L/3

Where an abrupt change in roadway typical (e.g., 4-lane section to a 6-lane section) a striped lane transition may be considered when all the following conditions are met:

- New pavement widths are not substantially greater than the joining pavement,
- Grade differentials are slight, and
- Future widening is expected.

211.2.5 Number of Lanes on the State Highway System

See **Section 335.02(3)** of the **Florida Statutes** for the number of lanes to be provided on the State Highway System. Nothing in this statute precludes a number of lanes in excess of ten lanes. The Department will determine the appropriate number of lanes based on traffic demand. Consideration will be given to availability of right of way and the capacity to accommodate other modes of transportation within existing rights of way.

Topic No.: 525-030-020a Capacity Improvement Alternatives is the Department policy to assist in the identification of the most appropriate option for widening projects on all limited access facilities on the State Highway System (SHS). This policy applies to the Interstate System and to Florida's Turnpike Enterprise facilities.

211.3 Medians

Median width is the distance between the inside (median) edge of the travel lane of each roadway. Required median widths are given in *Table 211.3.1*.

Median ditches must be designed to meet the following requirements:

- Have sufficient depth to provide positive drainage of the adjacent sub-grades.
 Typically this requires a median depth of at least one foot below the sub-grade shoulder point.
- Have recoverable side slopes within the clear zone in order to facilitate the recovery of errant vehicles. See FDM 215 for additional information on roadside safety.
- Have sufficient longitudinal gradient and hydraulic capacity to ensure good drainage.

Table 211.3.1 Minimum Median Widths

Туре	Minimum Median Width (ft.)			
thout Barrier	64			
Design Speed ≥ 60 mph	60			
Design Speed < 60 mph	40			
Barrier	26			
	thout Barrier Design Speed ≥ 60 mph Design Speed < 60 mph			

⁽¹⁾ For Interstate (without barrier), provide an 88-foot median width when future lanes are planned.

Facilities that have the ability to be expanded for additional capacity in the future will be designed to accommodate that future expansion. For example, a 4-lane high-speed facility that has the potential to expand to a 6-lane facility (without express lanes) may be designed with a 50-foot median with barrier (e.g. guardrail, high tension cable barrier) instead of the required 60-foot median. A 50-foot median will accommodate a future 2-foot concrete median barrier, two 12-foot travel lanes and two 12-foot shoulders.

Modification for Non-Conventional Projects:

Delete note (1) from **Table 211.3.1** and delete the above paragraph and see RFP for requirements.

211.3.1 Bridge Median

See **FDM 260.5** for information on bridge medians.

211.3.2 Median Crossovers

This section addresses permanent median crossovers (i.e., median openings). The criteria in this section does not apply to contra-flow crossovers placed for facilitating hurricane evacuation, nor does it apply to temporary construction crossovers. For temporary construction crossovers, refer to <u>Standard Plans</u>, *Indexes 102-630 and 102-631*.

Permanent crossovers are necessary to avoid excessive travel distances for emergency vehicles, law enforcement vehicles, and maintenance vehicles. Provide median crossovers only when there is a documented request and need for such a feature; however they are to be limited in number and strategically located. The District Design Engineer (DDE) and the District Traffic Operations Engineer (DTOE) jointly approve the location of median openings.

The following **AASHTO Green Book** crossover recommendations have been adopted by the Department as requirements for permanent crossovers:

- (1) Not spaced closer than 3 miles apart.
- (2) Located only in areas with above-minimum stopping sight distance and without superelevated curves.
- (3) Not located within 1,500 feet of the end of a speed-change taper (of a ramp or facility widening/narrowing) or any structure (bridge, overpassing facility or overhead sign).
- (4) Not located where the median width is less than 25 feet.

Crossover locations that do not meet the above criteria require approval by the State Roadway Design Engineer. Non-conforming crossovers on Interstate facilities require approval by the State Roadway Design Engineer and Federal Highway Administration (FHWA).

The following additional FDOT criteria are also requirements for permanent crossovers:

- (1) Not located within 1.5 miles of any interchange.
- (2) Not located where the median width is less than 40 feet.
- (3) Not located in urban areas
- (4) Where continuous median barrier is present, openings for crossovers should not be greater than 5 miles apart between Interchanges.

Typical layouts for the design of median crossovers are provided in *Exhibits 211-1*, 211-2, and 211-3. These typical layouts may not cover all situations, but are provided as a guide for developing site-specific designs. Designs should accommodate the types of emergency vehicles expected to use the crossover. Law enforcement vehicles and typical ambulance sized vehicles can usually be easily accommodated. The typical layouts illustrated in the exhibits accommodate a SU design vehicle. To the extent practical, designs should accommodate larger emergency response vehicles such as fire trucks. This may require obtaining information from local emergency responders on the size and configuration of vehicles used. Except where median widths are wider than normal, fire trucks and other larger vehicles will likely not be able to make U-turns without encroaching or crossing travel lanes. As a minimum, designs should provide for the necessary minimum radii and width to allow the largest design vehicle to enter the crossover and stop as close to perpendicular to traffic as practical. All designs should be tested by superimposing the turning path of the design vehicle to insure the crossover will operate as expected.

On Interstate facilities, the FHWA directs that median shoulders approaching the crossover utilize the standard shoulder width, or existing shoulder width. FHWA advocates that the safety benefits derived by making the crossovers appear less conspicuous outweigh the benefits obtained by providing paved shoulders to accommodate acceleration and deceleration lanes for emergency vehicles, law enforcement, or other authorized vehicles.

The profile of the crossover are to conform as close as practical with travel way shoulder slopes and median side slopes so that the crossover is inconspicuous as possible to traffic. The paved width of the crossover should not be any wider than that necessary to provide for the largest design vehicle. Shoulder width for the crossover should be 8 feet minimum. Side slopes of the crossover (parallel with the mainline travel way) are to be 1:10 or flatter. However, side slopes may be transitioned to match the slope of a pipe culvert safety end treatment where a culvert crossing underneath the crossover is necessary to provide for proper median drainage.

For each proposed location, determine drainage requirements and make appropriate provisions. The drainage culvert shown in the exhibits are for example only. Either a mitered end section (1:4) or preferably a u-endwall with grate (1:6) should be used for culverts parallel with the mainline. In some cases existing median ditches are shallow and there will be minimal clearances available for even small size culverts.

Provide a pavement design equivalent to a limited access shoulder pavement; i.e., 12 inch Stabilized Subgrade, Base Group 1, and 1.5 inch Structural Course.

A "No U-turn" sign (R3-4) with an "Official Use Only" plaque (FTP-65-06) is required for permanent crossovers. To improve nighttime visibility for approaching emergency

responders, install yellow RPMs on the outside yellow edge line in advance of the crossover using the following pattern and spacing:

- (1) Three spaced 4" apart at 1500 feet,
- (2) Two spaced 4" apart at 1000 feet, and
- (3) One at 500 feet in advance of the crossover.

Florida Administrative Code, Rule 14-97, Section 14-97.003(3) (Access Control Classification System and Access Management Standards) regulates the location of driveway connections and median openings in interchange areas on arterial roads. This standard should be applied in accordance with the District procedures for implementing the Rule, and should not be confused with minimum requirements for limited access right of way.

211.3.2.1 Existing Crossovers

On reconstruction and resurfacing projects, evaluate the location of existing crossovers for conformance to the above criteria. For those locations that do not meet the criterion in *FDM 211.3*, do one of the following:

- (1) Remove or relocate crossover as a part of the project
- (2) Crossover locations that do not meet the **AASHTO Green Book** criteria require approval by the State Roadway Design Engineer to remain. Non-conforming crossovers on Interstate facilities require approval by the State Roadway Design Engineer and Federal Highway Administration (FHWA) to remain.
- (3) Crossover locations that meet the **AASHTO Green Book** criteria, but do not meet additional FDOT criteria require approval by the District Design Engineer to remain.

Modification for Non-Conventional Projects:

Delete **FDM 211.3.2.1** and replace with the following:

211.3.2.1 Existing Crossovers

Evaluate the location of existing crossovers for conformance to the criteria in *FDM 211.3*. Remove existing crossovers that do not meet this criterion.

211.3.3 Express Lanes Separation

Express lanes are always separated from the general use lanes or general toll lanes. Median openings and crossovers are prohibited within express lanes.

There are four types of express lanes separation treatments:

- (1) Barrier separation; see *Figure 211.3.1*
- (2) Buffer separation with express lanes markers; see *Figure 211.3.2*
- (3) Wide buffer separation; see *Figure 211.3.3*
- (4) Grade separation; see *Figure 211.3.4*

The minimum standard buffer width for the buffer separation is 4 feet. Any variation from a 4-foot-buffer width must be approved by the District Design Engineer. Install express lane markers per the <u>TEM</u>, Section 4.2. Use barrier separation or grade separation when implementing a reversible express lane system.

Modification for Non-Conventional Projects:

Delete second sentence in above paragraph and see RFP for requirements.

The maximum spacing and placement of express lanes markers is provided in the <u>TEM</u>. If, based on operational and safety analysis, the EOR or the district wishes to increase the maximum allowable spacing, a Design Variation must be approved by the Chief Engineer.

When a wide buffer separation is selected the buffer may include a grassed median, or pavement with markings that is not more than one-lane wide. Refer to the *Express Lanes Handbook* for additional considerations for wide buffer separation.

Modification for Non-Conventional Projects:

Delete second sentence in the above paragraph and see RFP for requirements.

Figure 211.3.1 Express Lanes Barrier Separation Typical Section

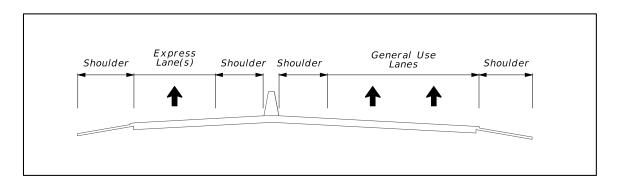


Figure 211.3.2 Express Lanes Buffer Separation with Express Lanes Marker Typical Section

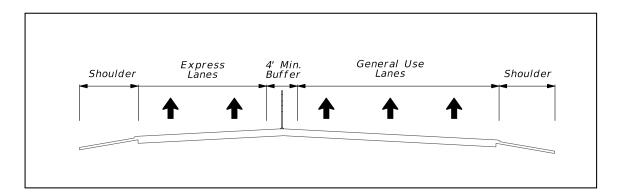


Figure 211.3.3 Express Lanes Wide Buffer Separation Typical Section

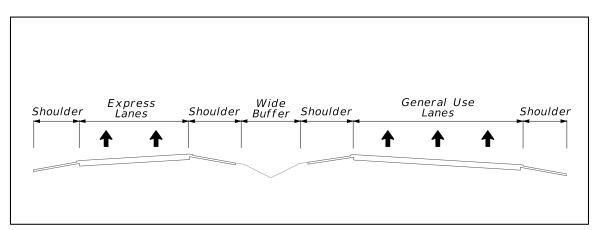
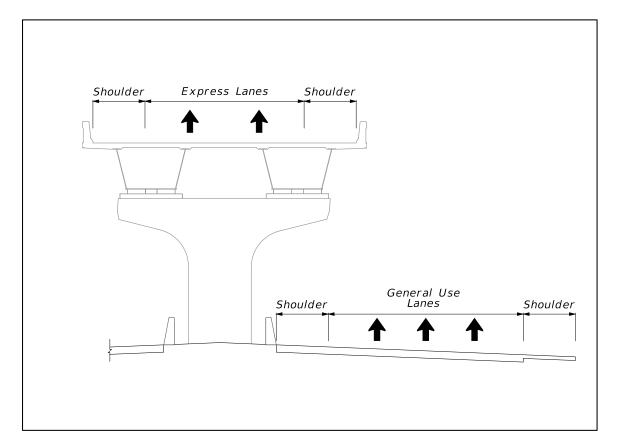
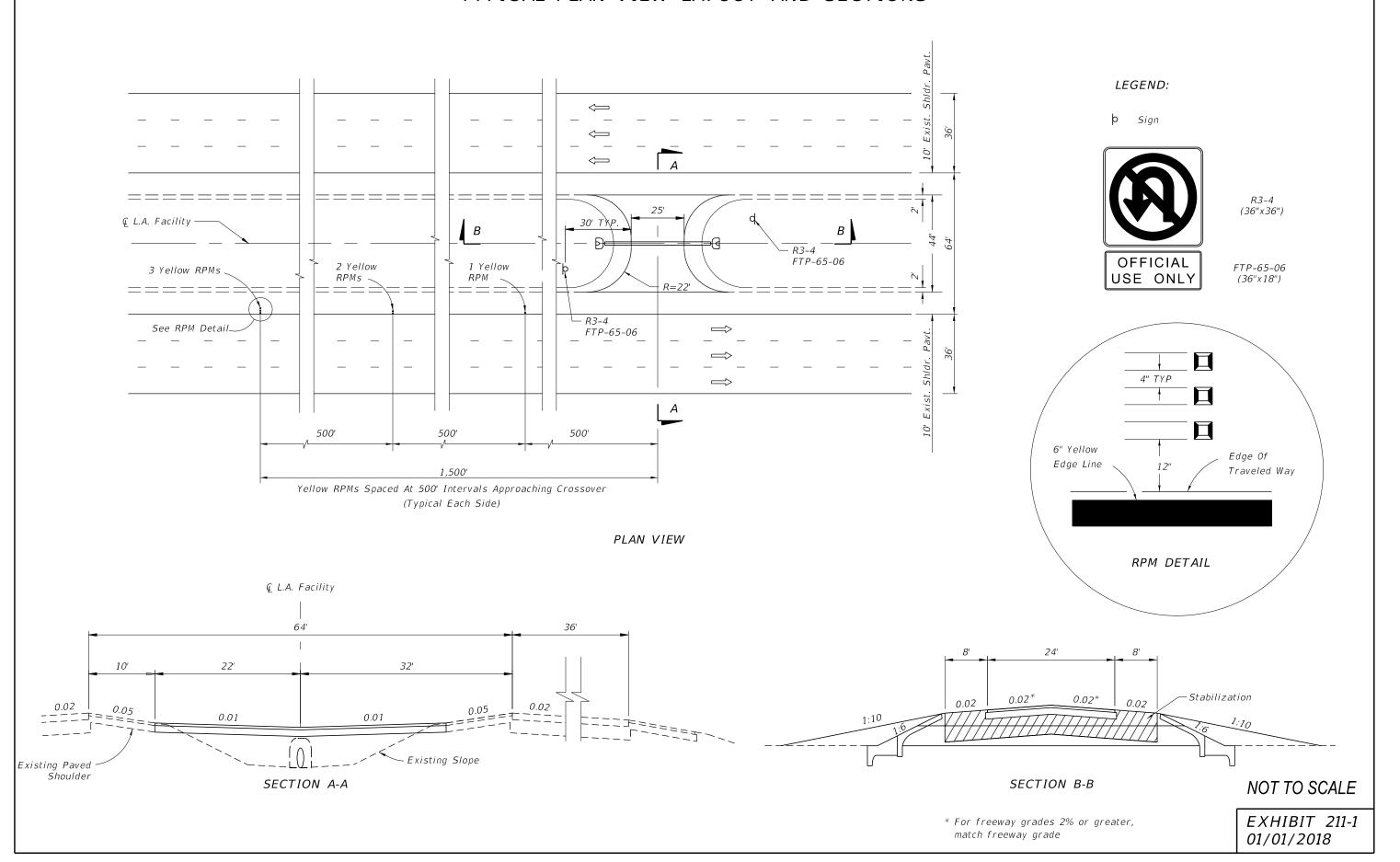


Figure 211.3.4 Express Lanes Grade Separation Typical Section



CROSSOVERS ON LIMITED ACCESS FACILITIES - 6 OR MORE LANES TYPICAL PLAN VIEW LAYOUT AND SECTIONS



CROSSOVERS ON LIMITED ACCESS FACILITIES - 4 LANES TYPICAL PLAN VIEW LAYOUT

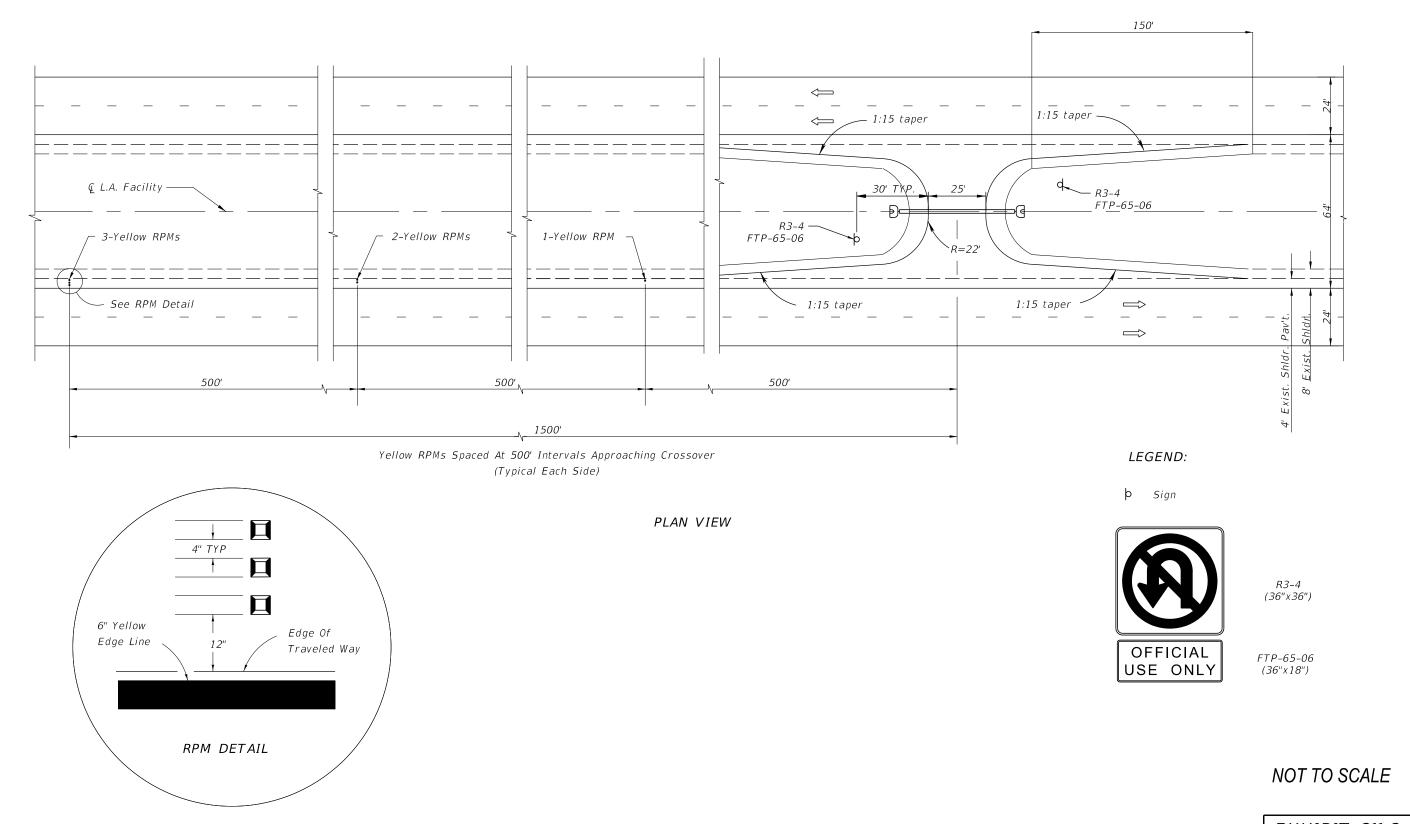
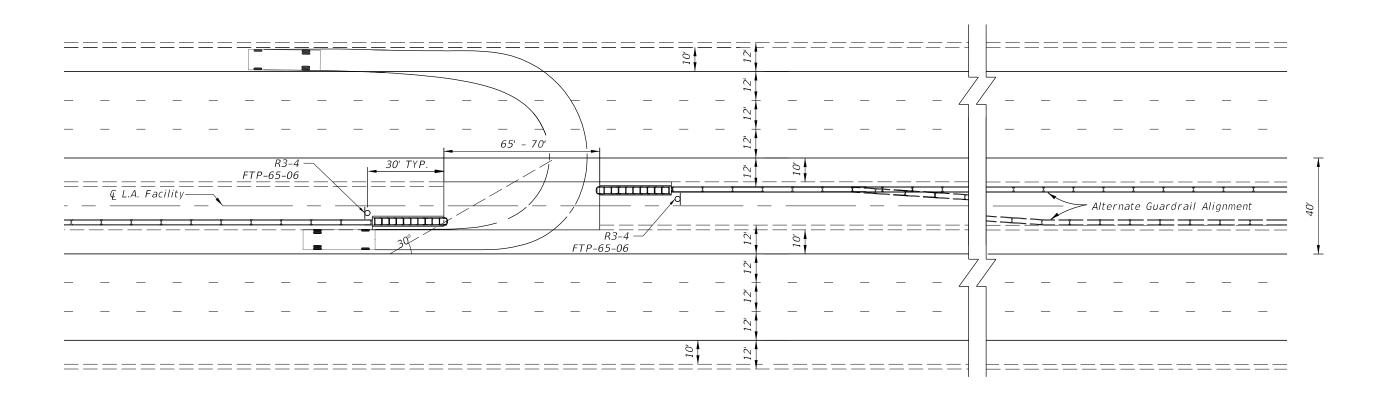


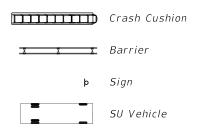
EXHIBIT 211-2 01/01/2018

MEDIAN BARRIER OPENING FOR CROSSOVERS ON LIMITED ACCESS FACILITIES TYPICAL LAYOUT



PLAN VIEW

LEGEND:





R3-4 (36"x36")

OFFICIAL USE ONLY FTP-65-06 (36"x18")

NOTES:

- 1. Provide Yellow RPMs placed outside yellow edge line in advance of crossover as shown in Exhibit 211-1.
- 2. Minimum turning radius for SU vehicle shown, and were generated by AutoTURN.
- 3. For lane and median configurations other than the 6-lane, 40-foot median shown here, adjustments in turn radii or additional pavement may be required.

NOT TO SCALE

EXHIBIT 211-3 01/01/2018

211.4 Shoulders

Roadway shoulder width is measured from the edge of the traveled way to the shoulder break. A portion of the shoulder is required to be paved. Required shoulder widths and paved widths are given in *Table 211.4.1*.

Refer to **FDM 260.3** for bridge shoulder widths.

See <u>General Tolling Requirements (GTR)</u> for required paved shoulder width at tolling locations.

211.4.1 Express Lanes Shoulders

The required width for express lanes shoulders depends on the type of separation between the express lanes and the general use lanes or general toll lanes. When retrofitting express lanes in constrained conditions, shoulder widths in *Table 211.4.1* may not be achievable without a Design Variation or Design Exception. Consult the *Highway Safety Manual* on safety tradeoffs when narrowing shoulder widths.

Modification for Non-Conventional Projects:

Delete second and third sentences in above paragraph and see RFP for requirements.

Table 211.4.1 Minimum Shoulder Widths

Minimum Shoulder Width (ft.)											
		Wit	thout Sho	ulder Gut	tter	With Shoulder Gutter					
Lane Type	# Lanes (One Direction)	Outside or Right		On Di	Or Left vided ways		de or ght	Median Or Left On Divided Roadways			
		Full Width	Paved Width	Full Width	Paved Width	Full Width	Paved Width	Full Width	Paved Width		
vel	2-Lane	12	10	8	4	15.5	8	13.5	6		
Travel Lanes	3-Lane or more	12	10	12	10	15.5	8	15.5	8		
ess les	1-Lane	12	12	12	12	13.5	10	13.5	10		
Express Lanes	2-Lane	12	12	12	12	13.5	10	13.5	10		
	1-Lane Ramp	6	4	6	2	11.5	4	11.5	4		
Ramps	2-Lane Ramp Non-Interstate	10	8	8	4	15.5	8	13.5	6		
Ľ.	2-Lane Ramp Interstate	12	10	8	4	15.5	8	13.5	6		
40	1-Lane	6	4	6	2	11.5	4	11.5	4		
C-D Roads	2-Lane	12	10	8	4	15.5	8	13.5	6		
∝	3-Lane or more	12	10	12	10	15.5	8	15.5	8		
Aux. Lanes	ALL	12	10	8	4	15.5	8	8	4		

With shoulder gutter:

(1) Ramp shoulder pavement less than 6 feet in width that adjoins shoulder gutter must match the type, depth, and cross slope of the ramp travel lane.

211.4.2 Shoulder Cross Slopes

The standard cross slope is 0.06 on the outside shoulder and 0.05 on the median (or left) side for all roadway and ramp sections. *Figure 211.4.1* illustrates shoulder cross slopes in relationship to roadway cross slopes for normal and superelevated sections. For 5-foot (or less) paved shoulders, see *Figure 211.4.2*. When the inside travel lane is sloping toward the median, the inside shoulder cross slope may be increased to 0.06.

For projects constructed with concrete pavement, the first one foot of the outside shoulder is cast with the outside travel lane and will have the same cross slope (and superelevation) as the outside lane. Superelevation of the shoulder pavement is to be rotated about the outside edge of the outside slab.

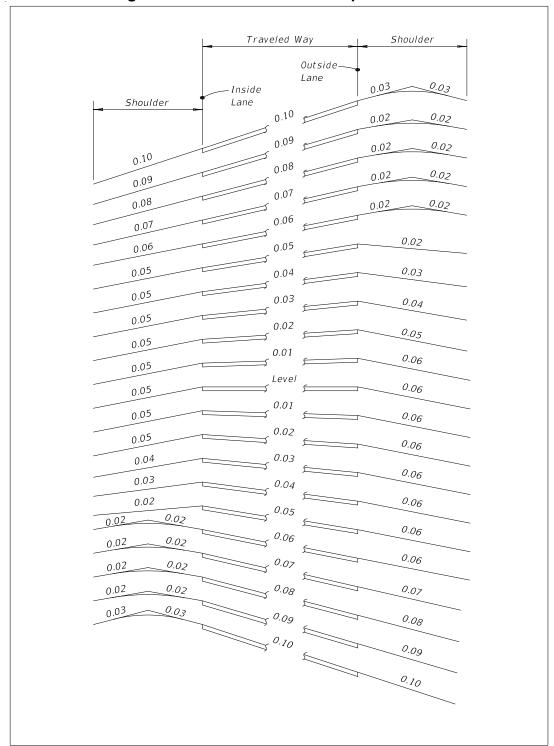


Figure 211.4.1 Shoulder Superelevation

Traveled Way Shoulder

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Figure 211.4.2 Special Ramp Shoulder Superelevation

211.4.3 Limits of Friction Course on Paved Shoulders

Extend the friction course 8 inches onto both the median and outside paved shoulders of roadways.

For locations where median barrier wall is continuous and shoulder slopes toward the travel lane, consider constructing the inside shoulder pavement flush with the friction course placed on the adjacent travel lane. This will address any concerns for trapping water on the shoulder as demonstrated in *Figure 211.4.3*.

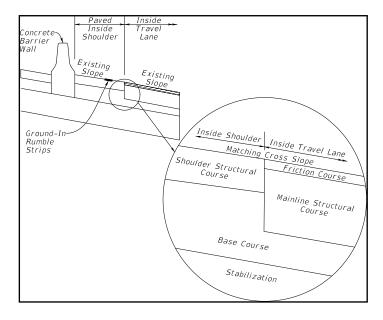


Figure 211.4.3 Flush Shoulder Pavement

211.4.4 Audible and Vibratory Treatment

Audible and vibratory treatments provide a lane departure warning. Include either ground-in rumble strips or profiled thermoplastic audible and vibratory treatment on LA Facilities.

211.4.4.1 Ground-in Rumble Strips

Use ground-in rumble strips on mainline flexible pavement shoulders in accordance with <u>Standard Plans</u>, *Index 546-010*. Use the skip array on both inside and outside shoulders. Use the continuous array in advance of bridge ends for a distance of 1,000 feet or back to the gore recovery area for mainline interchange bridges. *Figure 211.4.4* provides guidance for placement of ground-in rumble strips.

Exclude ground-in rumble strips at the following locations:

- (1) On bridges, terminate at the approach slab joint.
- (2) On approach to mainline toll plazas, terminate at the end of the mainline normal section.

- (3) On All Electronic Tolling (AET) facilities within the tolling area as defined in Appendix 17 of the *General Tolling Requirements* (*GTR*).
- (4) On outside shoulders of entrance ramp terminals, terminate at the point of the physical gore and resume at the end of the acceleration lane taper.
- (5) On outside shoulders of exit ramp terminals, terminate at the start of the deceleration lane taper, and resume at the point of the physical gore.
- (6) On either side of median crossover openings, terminate within 400 feet.

211.4.4.2 Profiled Thermoplastic

Use profiled thermoplastic for inside and outside edge line pavement markings on roadways with rigid pavement shoulders.

Skip Array Rumble Strips Skip Array Rumble Strips Bridge Continuous Array Rumble Strips Skip Array Rumble Strips

Figure 211.4.4 Placement of Ground-in Rumble Strips

211.4.5 Emergency Refuge Areas

Consider including Emergency Refuge Areas (ERAs) in areas where additional shoulder widths are deemed necessary (e.g., law enforcement, vehicle refuge). Coordinate with Traffic Operations, Maintenance, and Law Enforcement to determine if ERAs would be appropriate for the roadway facility.

For express lanes projects, consider ERAs where deemed necessary in coordination with Traffic Engineering and Operations, Maintenance, Law Enforcement, and Toll Operations. For express lanes in constrained conditions, a staggered shoulder may be designed to allow storage of disabled or damaged vehicles.

Modification for Non-Conventional Projects:

Delete **FDM 211.4.5** and see RFP for requirements.

211.4.6 Emergency Shoulder Use (ESU)

ESU will be used on the median shoulder on 6 lane limited access evacuation routes and will be used on the outside shoulder on 4 lane limited access evacuation routes. Evacuation routes can be found at the following website:

http://www.fdot.gov/emergencymanagement/esu/

A minimum 10-foot shoulder must be maintained for ESU along these evacuation routes. In addition, the placement of barriers next to the shoulder used for ESU should be limited as much as possible. Shoulder widths for ESU that are less than the 10-foot minimum should be addressed by RRR projects.

See **FDM 240.1.1** for ESU requirements during construction.

211.4.7 Use of Curb

Type F Curb may be used in areas with design speeds 45 mph or less. Type E Curb may be used in areas with design speeds 55 mph or less. This applies to both median and outside shoulder locations. All curb is prohibited in areas with design speeds greater than 55 mph.

211.4.7.1 Existing Curb

There are infrequent sections of curbed roadways in combination with guardrail on Limited Access facilities. When there is no crash history associated with these applications, the curb may remain when approved by the District Design Engineer (DDE). Approval by DDE is documented through the development of the Typical Section Package.

211.5 Roadside Slopes

Side slopes within the clear zone are typically 1:6 or flatter. When site conditions require the use of steeper slopes, refer to new construction criteria included in *FDM 215*.

Modification for Non-Conventional Projects:

Delete **FDM 211.5** and see RFP for requirements.

211.6 Border Width

For new construction the required border width is 94-feet, which is measured from the outside edge of traveled way to the R/W line. This width may be reduced in the area of a crossroad terminal, as long as the design meets the requirements for clear zone, lateral offsets, drainage, and maintenance access.

Fencing, or in special cases, walls or barriers are to contain limited access facilities. These treatments are to be continuous and appropriate for each location. Treatment height and type may vary under special conditions. The treatment is typically placed at or near the limited access right of way line, but location may be adjusted based on site-specific conditions (e.g., ponds, trees, bridges). Placement information and additional data is provided in **Standard Plans, Indexes 550-001**, **550-002**, and **550-004**.

Modification for Non-Conventional Projects:

Delete third sentence in above paragraph and see RFP for requirements.

211.6.1 Border Width on Reconstruction & Resurfacing Projects

For reconstruction and resurfacing projects where additional R/W will not be acquired, a Design Variation is not required when the following minimum border width is met:

- (1) The border width accommodates:
 - (a) Roadside design components such as signing, drainage features, guardrail, fencing and clear zone
 - (b) The construction and maintenance of the facility
 - (c) Permitted public utilities
- (2) Along ramps and mainline lanes where roadside barriers are used and thus clear zone is not applicable, the minimum border width from the back of a barrier or retaining wall must be 10 feet if maintenance vehicles have sufficient access from public R/W that is contiguous and unimpeded to the facility.
- (3) If the maintenance access is not continuous along a barrier or wall, and thus maintenance vehicles and equipment would need to turn around, then a sufficient turnaround area must be provided that is acceptable and approved by Maintenance.
- (4) Maintenance accessibility includes the ability for equipment and vehicles to maneuver around obstacles including fences, lights, signs, side slopes and ponds.

211.7 Horizontal Alignment

The centerline (CL) or baseline (BL) of construction defines the horizontal alignment for roadway and bridge construction. The CL or BL construction is a series of tangents connected by horizontal curves established by the Engineer of Record (EOR). CL or BL construction is often the same alignment as the BL of survey.

Horizontal alignment should be consistent with the expected posted speed and with environmental, physical, and economic constraints. Design speed is the principal factor controlling horizontal alignment.

Avoid placing horizontal curves, points of intersection (PI) and superelevation transitions within the limits of a structure or approach slabs. Placement of stationing equations within the limits of a structure should be avoided on contract plans. Such equations unnecessarily increase the probability of error in both the design and construction phase.

211.7.1 Deflections in Alignment

The point where tangents intersect is known as the point of intersection (PI). Although the use of a PI with no horizontal curve is discouraged, there may be conditions where it is necessary. The maximum deflection along the mainline and ramps without a horizontal curve are as follows:

- Design speed ≤ 40 mph is 2°00'00".
- Design speed ≥ 45 mph is 0°45'00".

211.7.2 Horizontal Curves

A horizontal curve should not be introduced near the crest of a vertical curve. The combination of horizontal and vertical curves can greatly reduce sight distance; i.e., hide the horizontal curve from the approaching driver. The hazard can be avoided by having the horizontal curvature lead the vertical curvature; i.e., the horizontal curve is made longer than the vertical curve.

Flatter curvature with shorter tangents is preferable to sharp curves connected by long tangents; i.e., avoid using minimum horizontal curve lengths. Avoid long tangents followed by sharp curves.

Table 211.7.1 provides the desirable horizontal curve lengths to be used in establishing the horizontal alignment. Desirable curve lengths for interstate, freeways and expressways are based on 30-times the design speed (30V), where V = design speed in mph. Desired curve lengths for low-speed ramps are based on 15-times the design speed (15V), and high-speed ramps are based on 30V.

Length Of Horizontal Curve (ft.) Interstate, Freeway and Expressways based on Design Speed (mph) **Desirable** N/A N/A N/A N/A N/A N/A N/A **Minimum** N/A N/A N/A Ramps based on Design Speed (mph) **Desirable** Minimum

Table 211.7.1 Length of Horizontal Curve

211.8 Superelevation

The criteria contained in **FDM 210.9** is applicable for Interstates, Freeways, and Expressways. The RRR criteria contained in **FDM 210.9.2** applies to limited access resurfacing projects.

(1) Provide the desirable length; however, when desired length cannot be attained, provide the

greatest length possible, but not less than the minimum.

Superelevation rates of 0.10 maximum are required on high speed limited access facilities, except for the portion of a ramp that adjoins an arterial. For the portion of a ramp that adjoins to an arterial, match the superelevation rate of the arterial. The terminal and the area abutting the limited access facility is controlled by limited access criteria and must be designed for 0.10 maximum superelevation rate.

211.9 Vertical Alignment

The profile grade line defines the vertical alignment for roadway and bridge construction. The profile grade line is a series of tangents connected by vertical curves. For undivided highways the profile grade line is typically located at the horizontal centerline of the roadway. For divided highways a profile grade line should be established for each direction of travel.

Meeting vertical alignment criteria assures proper transitions, sight distances, and clearances.

See **FDM 210.10.3** for vertical clearance requirements.

Minimum vertical clearances for bridges structures is given in *FDM 260.6*.

211.9.1 Grades

The slope or grade of each tangent is expressed in percent rise (+) or fall (-); e.g., +2.000% or -2.000%. The maximum grades that may be used in establishing the vertical alignment in given in *Table 211.9.1*.

Table 211.9.1 Maximum Grades

Facility Type	Maximum Grades (percent)									
	Design Speed (mph)									
	25	30	35	40	45	50	55	60	65	70
LA Facilities	N/A	N/A	N/A	N/A	N/A	4	4	3	3	3
Ramps	7	7	6	6	5	5	N/A	N/A	N/A	N/A

- (1) Roadways located in rolling terrain may be 1% greater than value shown in the table. However, LA Facilities designed to 70 mph will be restricted to 3% maximum grade.
- (2) For roadways with significant (10% or more) heavy truck traffic the maximum grade used should not exceed 4%.
- (3) For resurfacing projects, when existing grades do not meet the above requirements but meet the standards in effect at the time of construction, the existing grade may remain.
- (4) One-way descending grades on ramps may be 2% greater than values show, in special cases.

The point where tangents intersect is known as the vertical point of intersection (VPI). When two tangent grades intersect and no vertical curve is provided, the "kink" is known as the point of intersect (PI). The maximum change in grade (i.e., algebraic change) without a vertical curve is provided in *Table 210.10.2*.

211.9.2 Vertical Curves

A vertical curve must be provided when the change in grade of two intersecting tangent grades exceed the values shown in *Table 210.10.2*. A vertical curve is identified by a curve length (L) which is equal to the product of the K value (K) and the algebraic difference in grades (A).

Tables 211.9.2 and **211.9.3** contain vertical alignment criteria for Interstates, Freeways, Expressways, and ramps.

Table 211.9.2 K Values for Vertical Curves

	Minimum K Values for Vertical Curves											
Type of Curve		Design Speed (mph)										
	25	30	35	40	45	50	55	60	65	70		
Interstate												
Sag			N/A			115	136	157	181	206		
Crest (New Construction)			N/A			185	245	313	401	506		
Crest (Resurfacing)			N/A			114	151	193	247	312		
Freeway and Expressways												
Sag			N/A			96	115	136	157	181		
Crest (New Construction)			N/A			136	185	245	313	401		
Crest (Resurfacing)			N/A			84	114	151	193	247		
				Ramps	i							
Sag	26	37	49	64	79	96	115	136	157	181		
Crest (New Construction)	19	31	47	70	98	136	185	245	313	401		
Crest (Resurfacing)	12	19	29	44	61	84	114	151	193	247		

Length, L = KA

Where: K = Rate of vertical curvature (a.k.a. K value)

L = Length of vertical curve, (feet)

A = Algebraic difference in grades, (percent)

- (1) New construction K values are based on an eye height of 3.5 feet and an object height of 6 inches. Resurfacing K values are based on an eye height of 3.5 feet and an object height of 2 feet.
- (2) The minimum curve length must not be less than values shown in *Table 211.9.3*.
- (3) Vertical curves within a system interchange are to use K values based on the higher system.
- (4) Use interstate, freeway, or expressway K values on vertical curves located within the ramp terminal area. Ramp vertical curve K values are used for ramps outside of the ramp terminal area.

Table 211.9.3 Minimum Vertical Curve Length

	<u> </u>												
	Curve Length (ft.)												
Type of Curve		Design Speed (mph)											
	25	30	35	40	45	50	55	60	65	70			
Interstate, Freeway and Expressways													
Sag			N/A			800							
Crest (Open Highway)			N/A			1,000							
Crest (Within Interchanges)			N/A			1,800							
	Ramps												
Sag	75	00	105	120	125	200	250	300	350	400			
Crest	75	/5	75	/5	90	105	120	135	300	350	400	450	500

211.10 Stopping Sight Distance

Stopping sight distance criteria is provided in *Tables 211.10.1* and *211.10.2*.

 Table 211.10.1
 Minimum Stopping Sight Distance for Interstate

				Stopping Sight D	istance (ft.)	
Grade (percent)				Design Speed		
		50	55	60	65	70
	≤ 2	495	570	645	730	820
	3	516	595	673	767	861
	4	524	605	685	781	878
grade	5	534	616	698	797	896
Downgrade	6	544	628	713	813	915
	7	554	640	727	831	935
	8	565	654	744	850	957
	9	577	668	761	870	981
	≤ 2	495	570	645	730	820
	3	475	544	613	697	780
	4	469	537	605	687	768
Upgrade	5	463	531	597	678	758
Upgi	6	458	525	590	669	748
	7	453	518	583	661	738
	8	449	513	576	653	729
	9	445	508	570	646	721

Table 211.10.2 Minimum Stopping Sight Distance for Freeways, Expressways, and Ramps

		Minimum Stopping Sight Distance (ft.)											
	Grade ercent)	Design Speed (mph)											
. ,		25	30	35	40	45	50	55	60	65	70		
	≤ 2	155	200	250	305	360	425	495	570	645	730		
	3	158	205	257	315	378	446	520	598	682	771		
	4	160	208	261	320	385	454	530	610	696	788		
grade	5	162	211	266	326	392	464	541	623	712	806		
Downgrade	6	165	215	271	333	400	474	553	638	728	825		
-	7	167	218	276	339	408	484	565	652	746	845		
	8	170	222	281	346	417	495	579	669	765	867		
	9	173	227	287	354	427	507	593	686	785	891		
	≤ 2	155	200	250	305	360	425	495	570	645	730		
	3	147	190	237	289	344	405	469	538	612	690		
	4	146	188	234	285	339	399	462	530	602	678		
Upgrade	5	144	186	231	281	335	393	456	522	593	668		
Upgi	6	143	184	229	278	331	388	450	515	584	658		
	7	142	182	226	275	327	383	443	508	576	648		
	8	141	180	224	272	323	379	438	501	568	639		
	9	139	179	222	269	320	375	433	495	561	631		

The geometric design developed for interstates, freeways, or expressways considers locations where decision sight distance is critical such as interchanges, toll plazas, lane drops, and express lanes ingress/egress locations. Decision sight distance requirements are in *AASHTO Green Book, Section 3.2.3*. If it is not practical to provide decision sight distance at these locations, or if relocation of the critical decision points is not feasible,

special attention will be given to the use of suitable traffic control devices for providing advance warning of the sub-standard condition.

Do not place express lane ingress or egress within the limits of a Design Variation or Design Exception processed for sight distance.

211.11 Structures

Refer to *FDM 260* for information on bridge structures.

211.12 Interchange and Ramp Spacing

Interchange spacing is measured along the freeway or interstate centerline between the centerlines of the crossroads. Refer to **FDM 201.3** for the minimum spacing between adjacent interchanges.

In urban areas, spacing less than 1 mile may be used with C-D roads or grade-separated (braided) ramps.

The spacing between interchanges may also be dependent on the ramp connection spacing. The minimum connection spacing between the gore noses of adjacent ramps is provided in *Figure 211.12.1*.

On-On or Off-Off Off-On On-Off (Weaving) **Turning Roadways** System^[2] Service^[3] C C-D Road C-D Road В D Freeway Freeway Interchange Interchange 500 800 600 2000 1600 1600 1000 1,000 800 400 Gore nose

Figure 211.12.1 Ramp Connection Spacing

- L = Minimum distance in feet from gore nose to gore nose.
- A Between two interchanges connected to a freeway: a system interchange^[2] and a service interchange.^[3]
- B Between two interchanges connected to a C-D road: a system interchange^[2] and a service interchange. [3]
- C Between two interchanges connected to a freeway: both service interchanges. [3]
- D Between two interchanges connected to a C-D road: both service interchanges. [3]

Notes:

These values are based on operational experience, need for flexibility, and signing. Check them in accordance with Exhibit 1360-12 and the procedures outlined in the *Highway Capacity Manual*, and use the larger value.

- [1] With justification, these values may be reduced for cloverleaf ramps.
- [2] A system interchange is a freeway-to-freeway interchange.
- [3] A service interchange is a freeway-to-local road interchange.

211.12.1 Weaving Sections

Weaving sections are defined in 2011 AASHTO Green Book, Section 2.4.6.

When an entrance is followed by an exit and the exit is on the opposite side of the through traffic, the minimum distance between gore noses is governed by weaving considerations per the procedure outlined in the *Highway Capacity Manual (HCM)*. On-Off Weaving is illustrated in *Figure 211.12.1*. If the minimum distance cannot be provided, the weaving must be eliminated and positive separation (barrier) must be provided. For more information regarding barriers, refer to *FDM 215*. Consider a braided ramp configuration to effectively achieve the required weaving distance. Braided ramps are used on a limited basis because of the large cost associated with them. When combining general use lane or general toll lane exits and express lanes exits in a braided ramp configuration the express lanes exits merge on the right side of the general use lanes or general toll lanes.

211.12.2 Interchange Connections

When a series of interchanges are closely spaced, attention must be given to the uniformity of interchange patterns and to lane balance. Refer to the concepts discussed in the **2011 AASHTO Green Book, Section 10.9.5**. Auxiliary lanes may be required to conform to lane balance requirements.

Successive auxiliary lanes less than 1,500 feet apart are prohibited. Auxiliary lanes may continue through an interchange to avoid this condition.

211.13 Ramp Terminals

Taper type and parallel type ramp terminals can be used to enter and exit a limited access facility. Geometric configuration for the taper and parallel types are depicted in **Standard Plans Index 000-525**.

The taper type ramp terminal is not to be used where a minimum of 50 mph design speed cannot be maintained.

The parallel type entrance terminal should be used when a bridge is located within the merging lane and when turning roadway speed is less than 60% of thru roadway speed. The length of the acceleration lane is determined by **2011 AASHTO Green Book, Table 10-3**.

The parallel type exit terminal should be used when the exit is partially hidden over the crest of vertical curve and when turning roadway speed is less than 60% of the thru

roadway speed. The length of the deceleration lane is determined by **2011 AASHTO Green Book, Table 9-22**.

The selection of either a parallel or taper type depends on the geometrics of the highway as well as the roadway that the ramp is connecting to. In cases that have limited sight distance and close connections to a signal controlled arterial, parallel type terminals should be used to allow for sufficient deceleration.

At entrance ramps on an ascending grade, the portion of the ramp intended for acceleration and the ramp terminal should closely parallel the through roadway profile to permit entering drivers to have a clear view of the through road ahead.

Design speed of entrance and exit ramps for limited access facilities should be gradually decreased from the mainline limited access design speed to the design speed of the ramp. The minimum speed used to design the first curve adjacent to the limited access highway is 20 mph below the design speed of the highway.

Figure 211.13.1 illustrates a basic configuration and terminology used when designing ramp terminals.

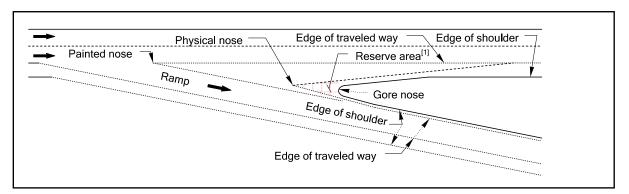


Figure 211.13.1 Ramp Gore

211.14 Express Lanes Access Points and Access Types

The design of express lanes access points is based on major origin and destination patterns, the location of toll points, and the location of existing interchanges with the general use or general toll lanes. Refer to *Express Lanes Handbook* for considerations when identifying location of express lanes access points.

An access point serves one of three uses:

(1) Point of entry to the express lanes

- (2) Intermediate point of entry/ingress or exist/egress
- (3) Termination of express lanes

When determining the point of entry and the termination of express lanes, consideration is given to future phased implementation plans for the corridor depicted in the ultimate express lanes diagram. Avoid temporary access points. Refer to **Express Lanes Handbook**.

Avoid locating an express lanes access point in the same weaving area as other highway weaving movements; interchange on-ramps, interchange off-ramps or auxiliary lanes. Access points are located to provide the required weave length between the express lanes and general use lanes or general toll lanes. If placed closer than the required minimum weave length, additional traffic control devices are added to prohibit vehicles from cutting across traffic to get into the express lane or get out to the interchange exit.

Traffic operational analyses must demonstrate that queuing from vehicles exiting the express lanes to the general use lanes or general toll lanes will not encroach on the express lanes.

Refer to **Section 2.42** of the **TEM** for guidelines on express lanes entrance/ingress and exist/egress signs and signing sequence.

211.14.1 Express Lanes Access Types

Refer to *Express Lanes Handbook* for design considerations when selecting the access type. On Florida's express lanes, the following types of access are used:

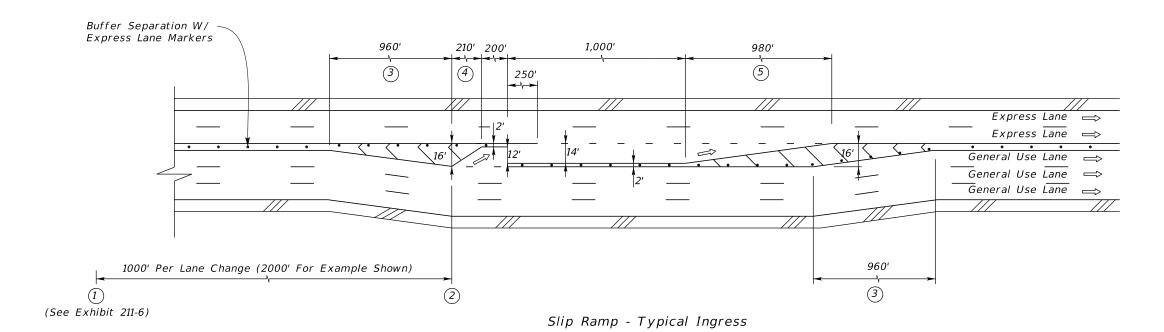
- Slip Ramps
- Weave Lanes
- Weave Zones
- Direct Connect

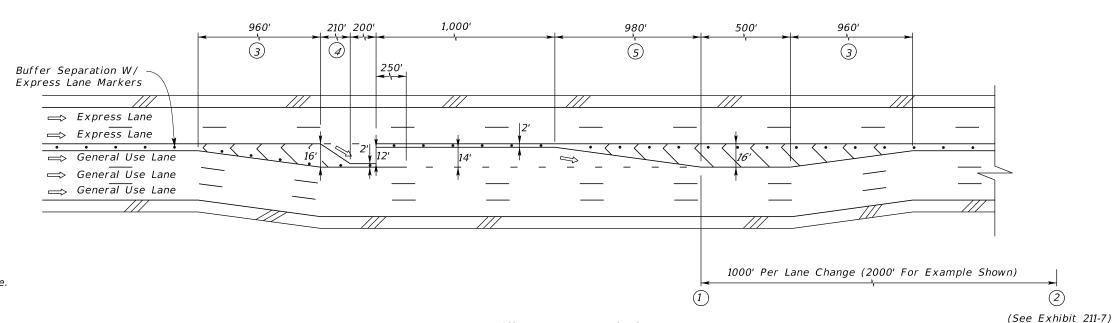
Slip ramps, weave lanes, and weave zones on the Interstate do not require an interchange access request. A weave lane or weave zone is used in constrained conditions for intermediate ingress and egress points and requires approval of the District Design Engineer.

Direct connect ramps (Express Exits) are used for system-to-system connection between express lanes facilities, toll facilities, major arterials, park-and-ride facilities, and transit facilities. Express Exits on the Interstate require an interchange access request.

Standard geometric details are shown in *Exhibits 211-4* through *211-7*. The associated signing and pavement marking requirements at ingress and egress locations are shown in *Exhibits 211-8* through *211-11*.

SLIP RAMP TYPICAL INGRESS & EGRESS FOR EXPRESS LANES WITH BUFFER SEPARATION





Slip Ramp - Typical Egress

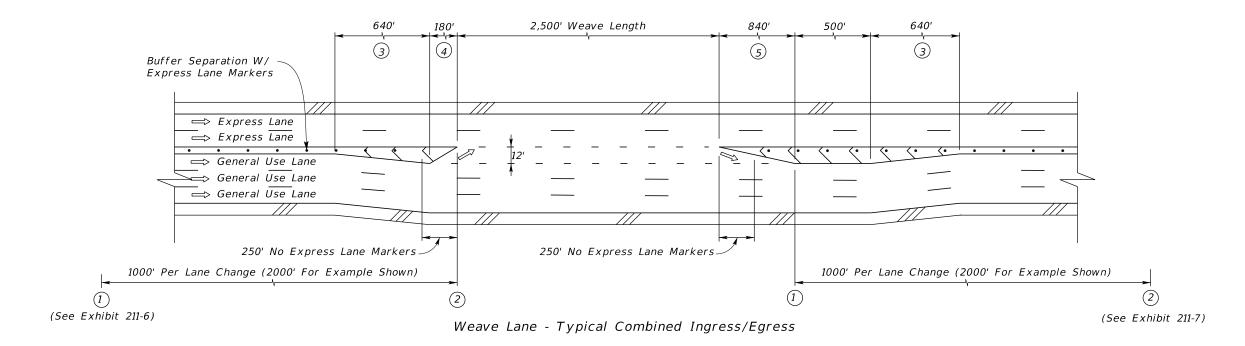
Notes:

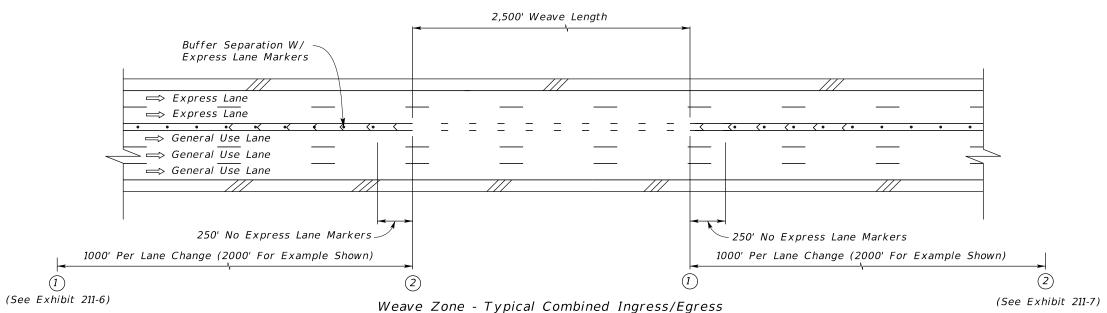
- (1) Begin weave distance.
- (2) End weave distance.
- (3) Per FDM 210.8.1, Maximuim Deflections Without Horizontal Curves, 0° 45' or 76.39:1. (Use 80:1).
- (4) 15:1 taper.
- (5) Taper length based on L=WS. 70:1 taper as shown assumes 70 MPH design speed. Where:
 - W = Width Of Lateral Transition
 - In Feet S = Design Speed

NOT TO SCALE

EXHIBIT 211-4 01/01/2018

WEAVE SECTIONS TYPICAL INGRESS & EGRESS FOR EXPRESS LANES WITH BUFFER SEPARATION





Notes:

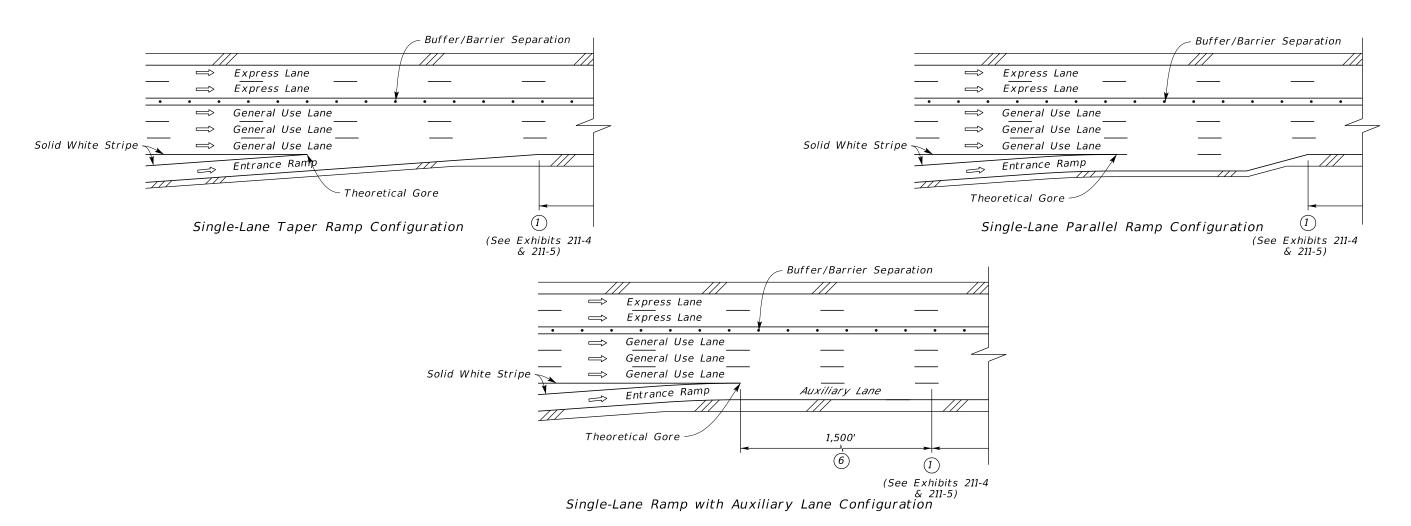
(1) Begin weave distance. (2) End weave distance.

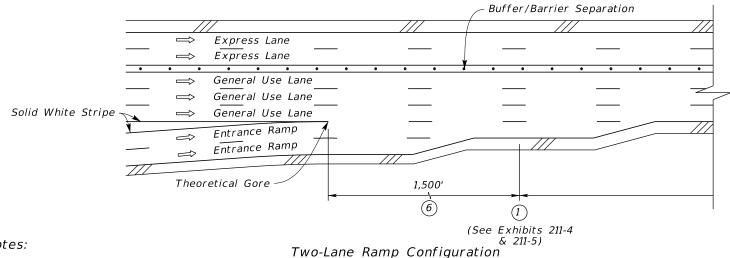
- 3 Per FDOT PPM, Table 2.8.1a, Maximuim Deflections Without Horizontal Curves, 0° 45' or 76.39:1. (Use 80:1).
- (4) 15:1 taper.
- (5) Taper length based on L=WS. 70:1 taper as shown assumes 70 MPH design speed.
 - Where:
 W = Width Of Lateral Transition
 In Feet
 S = Design Speed

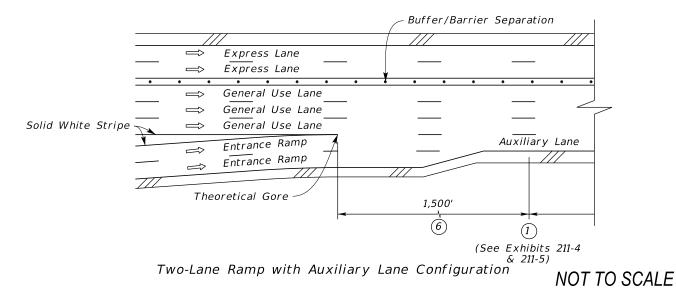
NOT TO SCALE

EXHIBIT 211-5 01/01/2018

EXPRESS LANES ENTRANCE TERMINAL CONFIGURATIONS







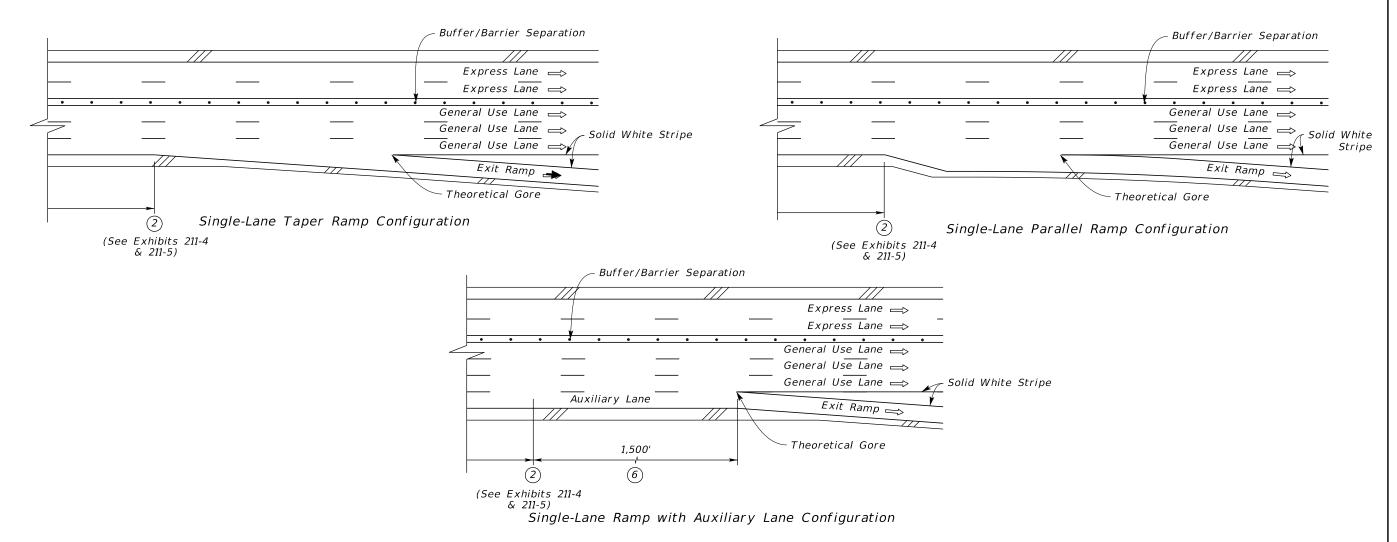
Notes:

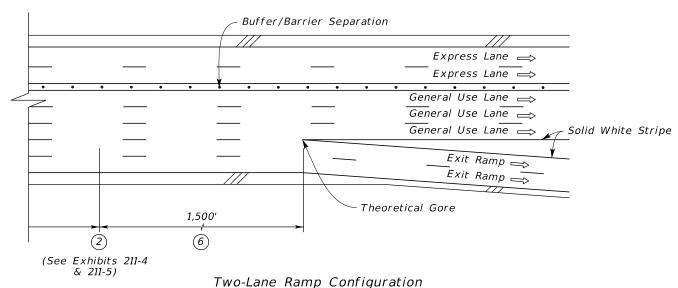
(6) 1,500' intended to allow ramp traffic to merge into the outside general use lane.

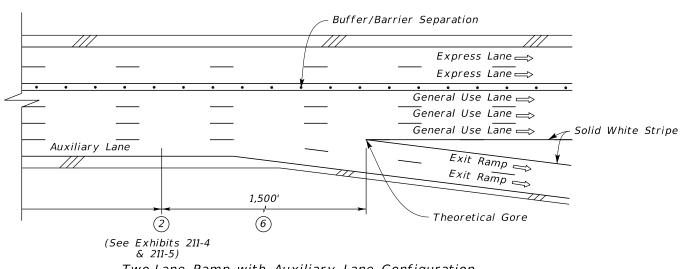
(1) Begin weave distance.

EXHIBIT 211-6 01/01/2018

EXPRESS LANES EXIT TERMINAL CONFIGURATIONS







Two-Lane Ramp with Auxiliary Lane Configuration

NOT TO SCALE

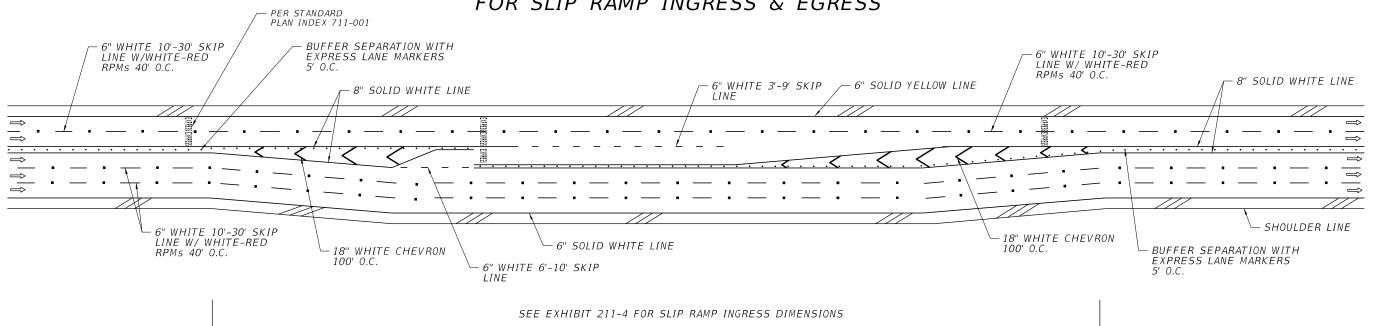
EXHIBIT 211-7 01/01/2018

6 1,500' intended to allow traffic in the outside general use lane to access the exit ramp.

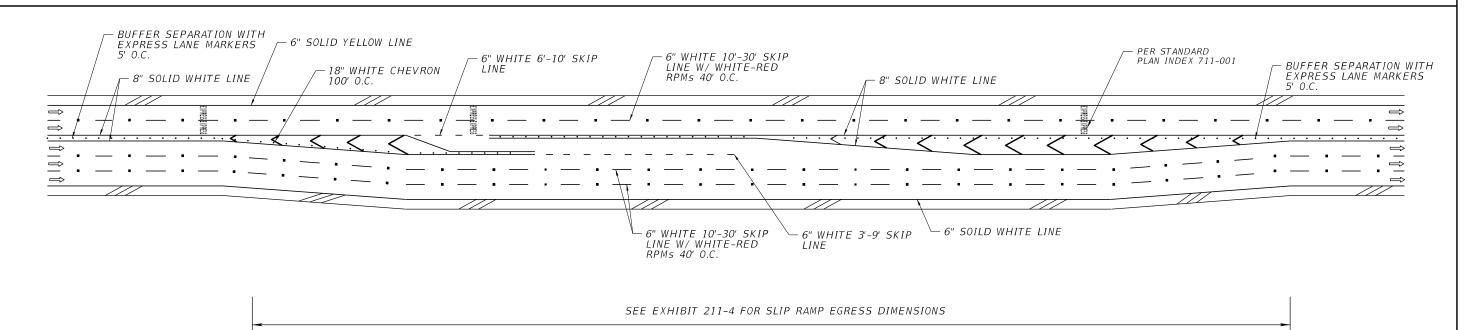
(2) End weave distance.

Notes:

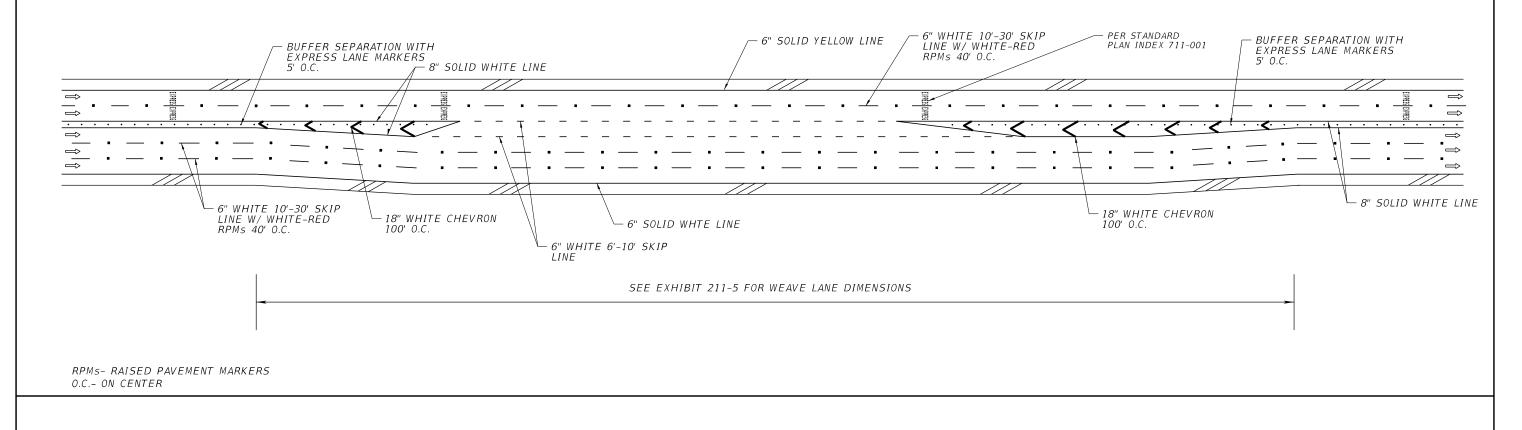
EXPRESS LANES TYPICAL PAVEMENT MARKINGS FOR SLIP RAMP INGRESS & EGRESS



RPMs- RAISED PAVEMENT MARKERS O.C. - ON CENTER



EXPRESS LANES TYPICAL PAVEMENT MARKINGS FOR WEAVE SECTIONS INGRESS & EGRESS



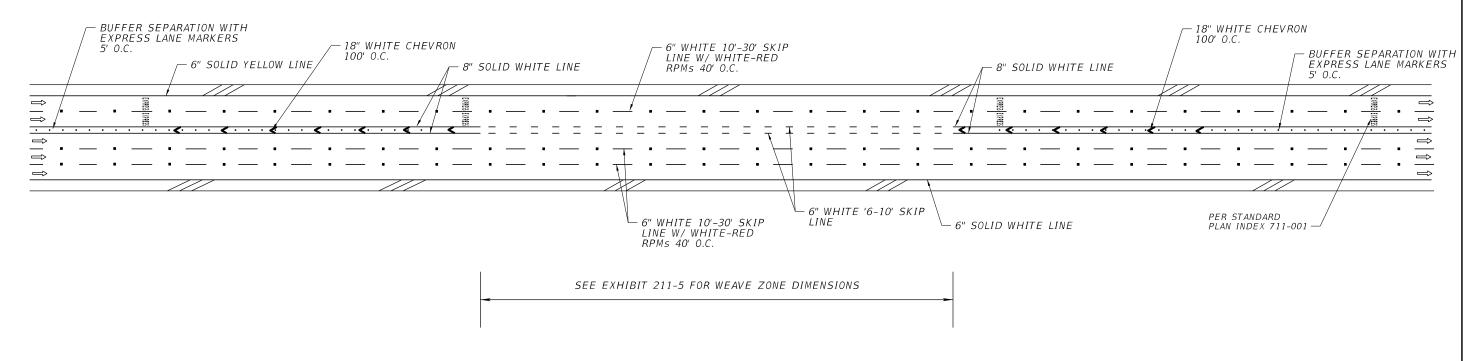
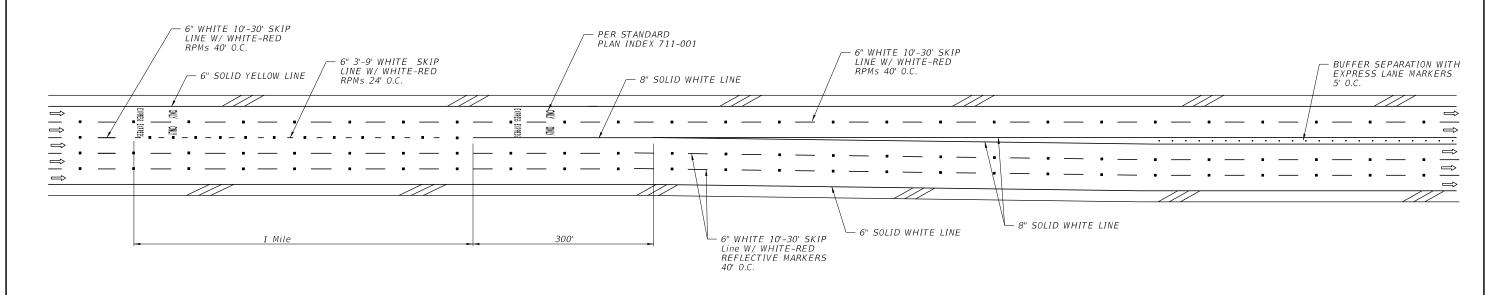


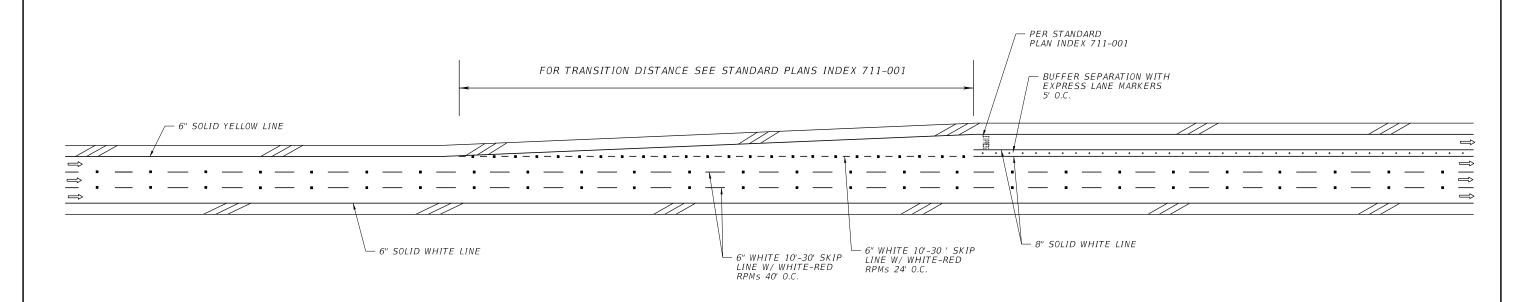
EXHIBIT 211-9 01/01/2018

EXPRESS LANES TYPICAL PAVEMENT MARKINGS FOR BEGIN EXPRESS LANES



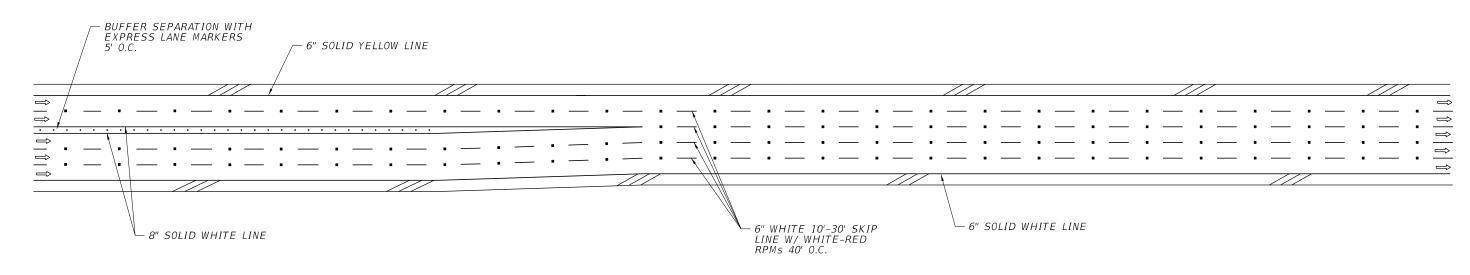
Express Lane Begins (General Purpose Becomes Express Lane)

RPMs- RAISED PAVEMENT MARKERS O.C.- ON CENTER



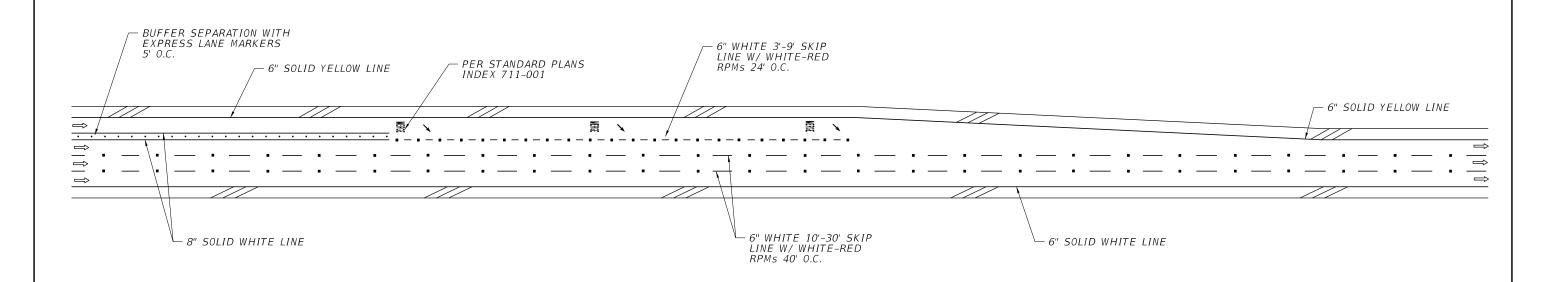
Express Lane Begins

EXPRESS LANES TYPICAL PAVEMENT MARKINGS FOR END EXPRESS LANES



Express Lanes Become General Purpose Lanes

RPMs- RAISED PAVEMENT MARKERS
O.C.- ON CENTER



Express Lane Ends

211.15 Limited Access Right of Way

The following criteria will be used in establishing limited access (LA) limits along crossroads at interchanges:

- (1) For rural interchanges, LA R/W will extend along the crossroad a minimum distance of 300 feet beyond the end of the acceleration or deceleration taper. Where no taper is used, the LA R/W will extend a minimum distance of 300 feet beyond the radius point of the return. LA R/W will end at that the same station for both sides of the crossroad based on the greatest distance from the LA facility.
- (2) For interchanges in urban areas, the criteria given above will apply except that the LA R/W will end a minimum of 100 feet beyond the end of taper or the radius point of the return.
- (3) Extend LA R/W for queue spillback on the arterial within interchanges of arterials and LA facilities.
- (4) For unsymmetrical interchanges such as half-diamonds and partial clover leafs, the LA R/W along the crossroad on that side having no ramp will extend to a point opposite that point controlled by the ramp.
- (5) Extend LA R/W along crossroads overpassing LA facilities (no interchange) approximately 200 feet from the LA facility R/W line. This distance may be reduced or omitted if the crossroad profile provides adequate sight distance for existing or proposed driveways. The fence is generally tied into the crossroad structure end bent unless required along the crossroad.

Any reduction in the values shown above for LA R/W limits must be approved by FHWA for interstate projects and by the District Design Engineer for non-interstate facilities.

211.16 Maintenance Access

Accommodation of access for maintenance is integral to the roadway typical section on LA facilities. Specific requirements for the area immediately adjacent to toll sites is contained within the GTR. Requirements for access through various roadside safety devices is contained within **FDM 215**.

Along ramps and mainline lanes where roadside barriers are used, the minimum border width from the back of a barrier or retaining wall is 10 feet. Provide sufficient access from public R/W that is contiguous and unimpeded to the LA facility for maintenance vehicles.

If the maintenance access is not continuous along a barrier or wall, and thus maintenance vehicles and equipment would need to turn around, then a sufficient turnaround area must be provided that is acceptable and approved by the District Maintenance Engineer.

Maintenance accessibility includes the ability for equipment and vehicles to maneuver around obstacles including fences, lights, signs, side slopes, and ponds.

212 Intersections

212.1 General

This chapter provides design criteria and guidance for the geometric layout of at-grade conventional intersections. Conventional intersections include, 3-leg (T), 4-leg, and Multileg (5 or more legs).

Multi-leg conventional intersections should be avoided. Alternatives to existing multi-leg intersections include:

- (1) Converting to a roundabout.
- (2) Converting one or more legs to a one-way operation
- (3) Reconfiguring or realigning the intersection to create separate intersections, each with no more than four legs.

See **FDM 201** for design vehicle selection and design speed requirements.

See **FDM 210** for lane width, median width, and deflection angle requirements.

See **FDM 222** for requirements concerning pedestrian facilities and **FDM 223** for bicycle facilities.

212.1.1 Alternative Intersections

Alternative intersection design is a key component of upgrading our transportation facilities and improving the mobility and safety of all road users. These innovative designs are becoming more common as increasing traffic demand exceed the limitations of traditional intersection solutions.

Alternative intersections offer the potential to improve safety and reduce delay at lower cost and with fewer impacts than traditional solutions such as adding lanes or grade separation. Three of the more common alternative intersection types are:

- Displaced Left Turn (a.k.a. Continuous Flow Intersection)
- Restricted Crossing U-Turn (RCUT)
- Median U-Turn (MUT)

The FHWA has published comprehensive informational guides for alternative intersections which include guidance on how to plan, design, construct, and operate them. The following link provides access to these guides: **FHWA Alternative Designs**.

These types of alternate intersection designs should be coordinated with the Central Office Roadway Design.

212.2 Intersection Control

Conventional intersections utilize one of four control types; yield, stop, all-way stop and signal.

212.2.1 Yield Control

Certain channelized movements at intersections and interchanges, and all approaches to roundabouts are often yield controlled. Refer to the **MUTCD** for information on the locations where yield control traffic control devices may be appropriate.

212.2.2 Stop Control

Stop-controlled intersections have one or more legs of the intersection controlled by a "STOP" sign (R1-1).

Intersections with stop control are a common, low-cost control, which require the traffic on the minor roadway to stop before entering the major roadway. It is used where application of the normal R/W rule is not appropriate for certain approaches at the intersection.

To meet the requirements for the assigned access classification, or where U-turn opportunities exist within a corridor, consider limiting stop controlled minor roads or driveways to "right-in, right-out" only.

212.2.3 All-Way Stop Control

For an all-way stop intersection, traffic approaching it from all directions is required to stop before proceeding through the intersection. An all-way stop may have multiple approaches and typically marked with a supplemental signing stating the number of approaches.

All-way stop control is most effective at the intersection of low-speed, 2-lane roadways not exceeding 1,400 vehicles during the peak hour. All-way stop control should not be used on multilane highways. Guidance for consideration of the application of all-way stop control is provided in the *MUTCD*.

All-way stop control may be used as an interim measure when a traffic signal or roundabout is warranted, but the installation is delayed.

212.2.4 Signal Control

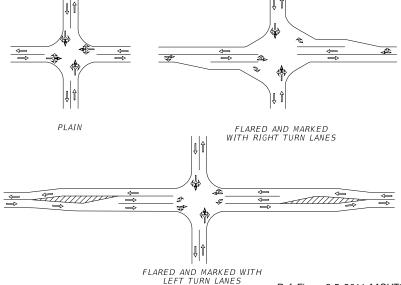
Signalization provides an orderly and predictable movement of motorized and non-motorized traffic throughout the highway transportation system. It also provides guidance and warnings to ensure the safe and informed operation of the traffic stream.

Refer to **FDM 232** for design criteria for signalization.

212.3 Intersection Types

Conventional intersection configurations include flared and channelized intersections (divided and undivided). Flared intersections are illustrated in *Figure 212.3.1* and channelized intersections in *Figure 212.3.2*.

Figure 212.3.1 Flared Intersections



Ref: Figure 9-5, 2011 AASHTO Green Book

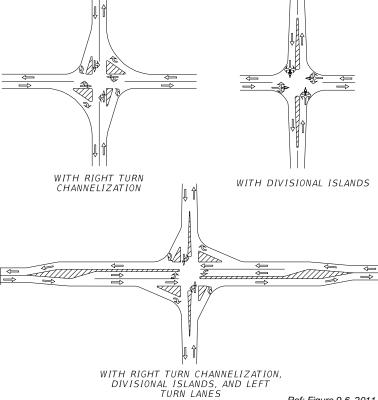


Figure 212.3.2 Channelized Intersections

Ref: Figure 9-6, 2011 AASHTO Green Book

212.4 Intersection Functional Area

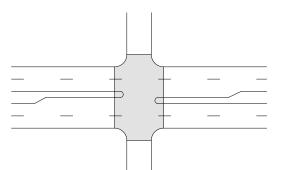
The functional area of an intersection extends in both directions including auxiliary lanes and their associated channelization. This is illustrated in *Figures 212.4.1* and *212.4.2*.

The functional area on the approach to an intersection or driveway consists of three basic elements:

- Perception-reaction-decision distance
- (2) Maneuver distance
- (3) Queue-storage distance (see FDM 212.14.2)

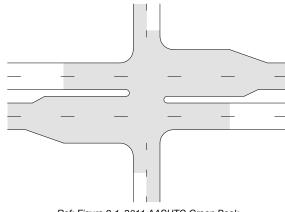
These elements are shown in *Figure 212.4.3*. The maneuver distance includes the length needed for both braking and lane changing when there is a left or right turning lane. In the absence of turn lanes, the maneuver distance is the distance to brake to a comfortable stop. The storage length includes the most distant extent of any intersection-related queue expected to occur during the design period.

Figure 212.4.1 Physical Definition



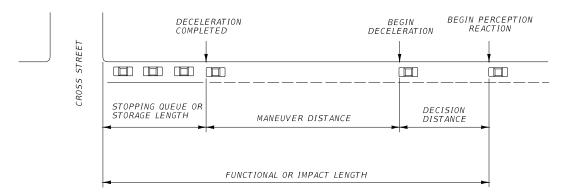
Ref: Figure 9-1, 2011 AASHTO Green Book

Figure 212.4.2 Functional Definition



Ref: Figure 9-1, 2011 AASHTO Green Book

Figure 212.4.3 Elements of the Functional Area



Ref: Figure 9-2, 2011 AASHTO Green Book

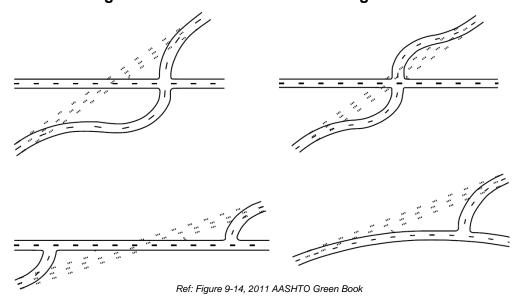
212.5 Intersection Angle

The intersection angle between two roadways has a significant influence on the safety and operation of an intersection. Intersection angles are to be as close to 90 degrees as practical. Intersection angles less than 75 degrees should be avoided for the following reasons:

- (1) Heavy skew angles increase the intersection crossing length, exposing vehicles, pedestrians, and cyclists to conflicting traffic streams for longer periods of time. This is of particular concern at stop-controlled approaches on high speed facilities.
- (2) The road user's sight angle to the crossing leg becomes restricted due to the skew, making it difficult to see conflicting vehicles and to perceive safe crossing gaps.
- (3) Turning movements are difficult because of the skew. Additional pavement may be necessary to accommodate the turning of large trucks.
- (4) Turning movements or positioning may be confusing and require additional channelization.
- (5) Increased open pavement areas of highly skewed intersections increase construction and maintenance costs.

Evaluate intersections with severe skew angles and crash histories for geometric improvements as shown in *Figure 212.5.1*. A high incidence of right-angle crashes is an indicator that improvements may be justified.

Figure 212.5.1 Intersection Reconfigurations



212.6 Lane Tapers

Standard taper lengths for auxiliary lanes are given in *FDM 212.14*. Taper length is based on the following equations:

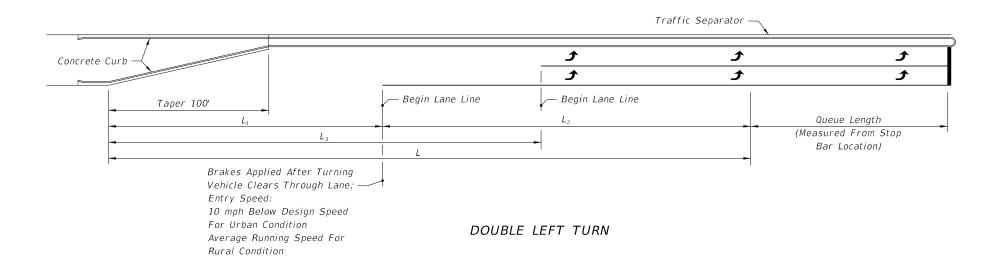
- (1) Merging Taper (L):
 - (a) For design speeds ≤ 40 mph: L = $(W^*S^2)/60$
 - (b) For design speeds ≥ 45 mph: L = W*S

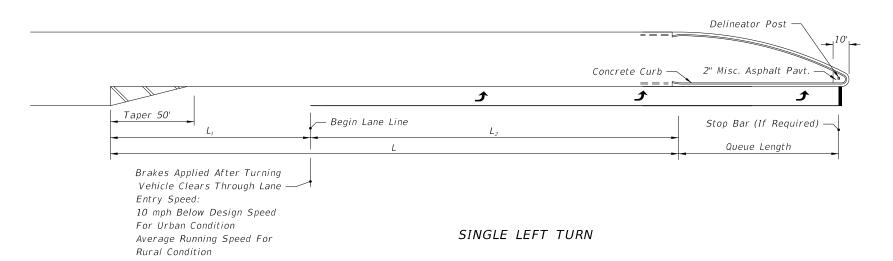
Where: L = Taper length (feet)
W = Width of offset (feet)
S = Design speed (mph)

(2) Shifting Taper is equal to Merging Taper (L) / 2.

Minimum deceleration lengths are illustrated in *Exhibit 212-1*. Additional information on lane transitions (add or drop) are provided in *Exhibits 212-2* and *212-3*.

MEDIAN TURN LANES MINIMUM DECELERATION LENGTHS



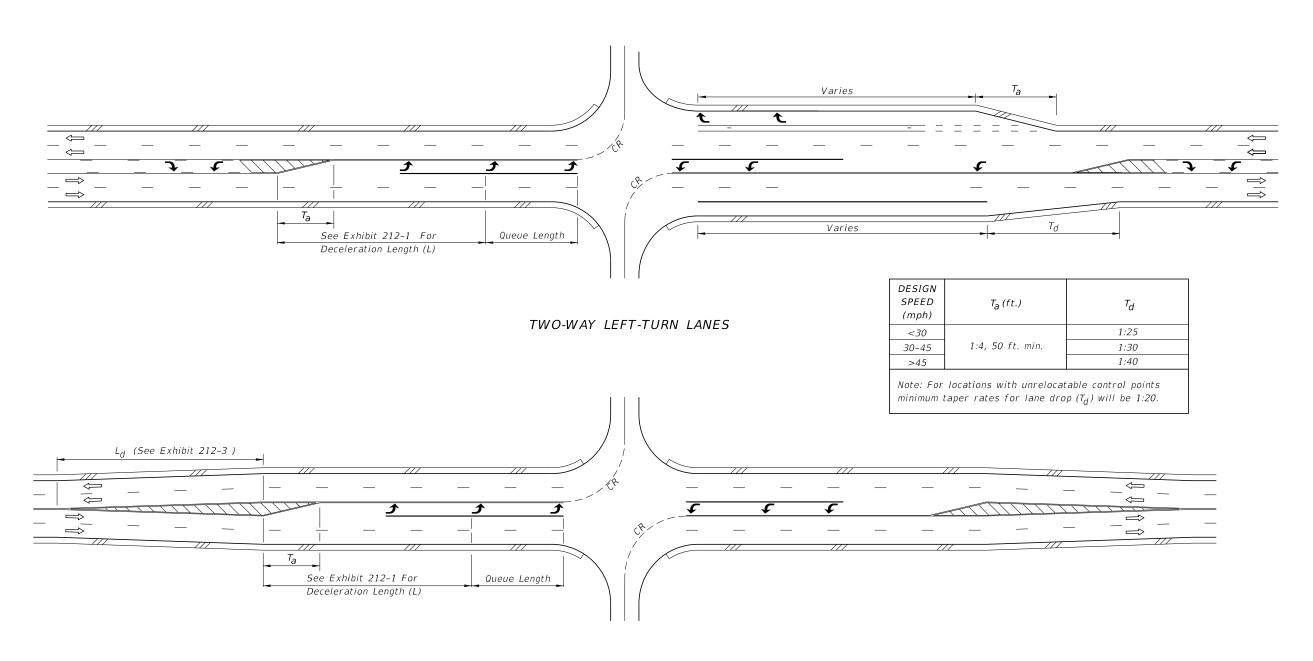


MEDIAN TURN LANES									
			URBA	AN CONDIT	TIONS	RURAL CONDITIONS			
Design Speed (mph)	Entry Speed (mph)	Clearance Distance L; (ft.)	Brake To Stop Distance L ₂ (ft.)	Total Decel. Distance L (ft.)	Clearance Distance L ₃ (ft.)	Brake To Stop Distance L ₂ (ft.)	Total Decel. Distance L (ft.)	Clearance Distance L ₃ (ft.)	
35	25	70	75	145	110				
40	30	80	75	155	120				
45	35	85	100	185	135				
50	40/44	105	135	240	160	185	290	160	
55	48	125				225	350	195	
60	52	145				260	405	230	
65	55	170				290	460	270	

NOT TO SCALE

EXHIBIT 212-1 01/01/2018

LANE TRANSITIONS: 4-LANE ROADWAYS

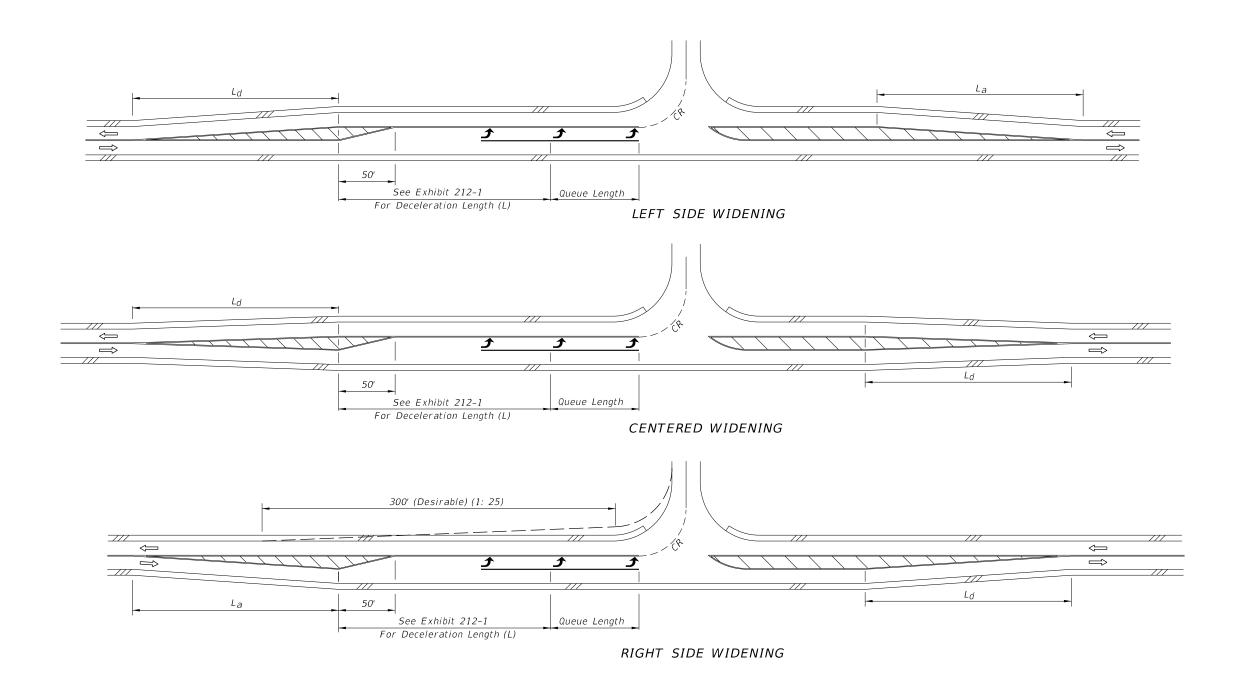


UNDIVIDED FLARED - SYMMETRICAL

NOT TO SCALE

EXHIBIT 212-2 01/01/2018

LANE TRANSITIONS: 2-LANE ROADWAYS



FLARED & PAINTED LEFT TURNS FOR 2-LANE ROADWAYS

	DESIGN		L _a (Ft.)	L _d (Ft.)		
	SPEED (mph)	STANDARD	MINIMUM UNDER	STANDARD	MINIMUM UNDER	
		STANDARD	CONSTRAINTS	STANDARD	CONSTRAINTS	
	30	180	120	180	120	
	40	320	150	240	150	
	50	500	180	360	180	
	60	720	240	480	240	

NOT TO SCALE

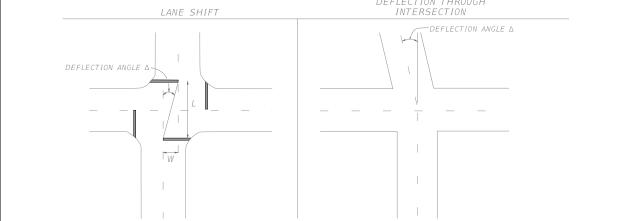
EXHIBIT 212-3 01/01/2018

212.7 **Lane Shifts**

Lane shifts through intersections should meet the requirements for non-merging conditions. Pavement markings should be used through the intersection to provide positive guidance to the motorist. The shifting taper length is controlled by the size of the intersection and the deflection angle. Although deflections through intersections are discouraged, there may be conditions where they are necessary.

The maximum deflection angles at intersections to be used in establishing the horizontal alignment are given in Table 212.7.1.

Table 212.7.1 Maximum Deflection Angle Through Intersection								
	Maximum Deflection Angle Through Intersection (DM)							
Design Speed (mph)								
≤ 20	25	30	35	40	45			
16° 00'	11° 00'	8° 00'	6° 00'	5° 00'	3° 00'			
(1) Deflection a	(1) Deflection angle used is not to cause a lane shift (W) of more than 6 feet from stop bar to stop bar.							
DEFLECTION THROUGH LANE SHIFT INTERSECTION								
			1 6	DEFLECTION ANGLE A				



212.8 Profile Grades

The profile grade line defines the vertical alignment for construction. The grade line of the mainline road is typically carried through the intersection and the minor cross road (or cross street) is adjusted to it. This design involves a transition in the crown of the cross road to an inclined cross section at its junction with the mainline road, as illustrated in *Figure 212.8.1*.

The break in the cross road profile at the center of the intersection should be accomplished with a vertical curve.

Vertical alignments at or near intersections should provide traffic lanes that are:

- (1) Clearly visible and understandable to drivers for any desired direction of travel,
- (2) Free from sudden appearance of potential conflicts, and
- (3) Consistent in design with the portions of the highway just traveled.

Steep grades at intersections may increase or decrease stopping or acceleration distance. Avoid grades in excess of 3% on intersecting roads in the vicinity of the intersection. Where conditions make such designs impractical, grades should not exceed 6%.

Provide adequate sight distance along both intersecting roads and across their included corners, even where one or both intersecting roads are on vertical curves. The gradients of intersecting roads should be as flat as practical on those sections that are to be used for storage of stopped vehicles.

MAINLINE SECTION G-G SECTION F-F EDCE SECTION E-E PROFILE SECTION D-D SECTION C-C MAINLINE PROFILE L SECTION B-B SECTION A-A EDGE PGL CROSS STREET

Figure 212.8.1 Cross Street Intersection Transition

212-Intersections

PROF ILE

212.8.1 Special Profiles

Special profiles for certain roadway elements may be necessary to ensure a safe, efficient, well-drained and smooth roadway system. Elements that may require special profiles include pavement edges or gutter flow lines at street intersections, profile grade lines, intersection plateaus, curb returns, and special superelevation details. Special profiles are developed at close intervals and large scale to clearly identify all construction details of these elements.

212.8.2 Plateauing

In some instances, it is desirable for the cross road to receive the same profile considerations as the mainline road. To provide this "equal treatment", with respect to profile, a technique commonly known as intersection plateauing is applied. Plateauing refers to flattening of the intersection and the transition of both roadway profiles and cross slopes on the intersection approaches.

Provide a profile combination that provides a smooth transition and adequate drainage when applying intersection plateauing. Transition slope rates are to meet the values provided in *Table 212.8.1*; however, the minimum length of cross slope transition is 50 feet for design speeds less than or equal to 35 mph and 75 feet for design speeds of 40 mph or greater.

An example of a plateaued intersection is illustrated in *Figure 212.8.2*.

Table 212.8.1 Slope Rates for Intersection Approaches

Design Speed (mph)	Slope Ratio
25-35	1:100
40	1:125
45-50	1:150
55-60	1:170
65-70	1:190

Transition to Normal Gutter (Similar to Profile Left) 199 I9 18 ota STREET Profile <u>Grade Line</u> Alpha Street € Alpha Street and **B**2 ALONG BETA je Je 150' Vertical Curve 199 19 18 bts € :Beta Street 150' Vertical Curve PI PGL Alpha St. Profile Grade Line Alpha Street (-) <u>0.500%</u> (+) 0.<u>300</u>% Lines A2 and A3 (+) 0.300% Transition to Normal Gutter (Similar to Profile Right)

Figure 212.8.2 Example of Plateaued Intersection

PROFILE ALONG ALPHA STREET

212.9 Median Openings

Locate and design median openings to meet traffic requirements in accordance with the access management plan for the facility. See **FDM 201.3** for more information on access management plans and decision making.

See **FDM 210.3** for additional requirements for medians at intersections.

The following conditions may require additional median width:

- accommodation for trees (provide space above and below ground for growth)
- offset turn lanes
- directional median openings
- dual and triple left turn lanes

The overall length of a full median opening is typically the same width as the intersecting road (including shoulders) which is sufficient to accommodate the swept path of left turning vehicles. Median functions and minimum widths are provided in *Table 212.9.1*.

For un-signalized intersections, median openings should not be longer than the required length to avoid multiple vehicles attempting to stop within the opening.

Median FunctionMinimum Width (feet)Separation of opposing traffic4Provision for pedestrian refuge6Provision for storage of left-turning vehiclesSee Table 210.3.1Provision for protection of vehicles crossing through lanes22Provision for U-turns, left turn lane to outside lanes30Provision for Dual Left Turn Lanes and U Turns42

Table 212.9.1 Minimum Median Width

The control radius refers to a radius that must be considered in establishing the location of median or traffic separator ends on divided highways and the stop bar on undivided highways. Provide this radius for left-turn movements when appropriate.

Design guidance on minimum edge-of-traveled-way design for various design vehicles is provided in *FDM 212.12.1*.

For the central part of the turn the use of compound curves is not necessary and the use of simple curves is satisfactory. *Table 212.9.2* provides control radii for minimum-speed turns (10 to 15 mph) that can be used for establishing the location of the median ends.

Table 212.9.2 Control Radii for Minimum Speed Turns

Design Vehicles Accommodated	Control Radius (feet)						
Accommodated	50 (40 min)	60 (50 min)	75	130			
Predominant	Р	SU-30	SU-40, WB-40	WB-62FL			
Occasional	SU-30	SU-40, WB-40	WB-62	WB-67			

212.9.1 U-Turns

Median width should accommodate passenger vehicle (P) left-turn and U-turn maneuvers. If adequate median width does not exist for accommodating U-turns, then consider adding extra pavement width such as a taper or additional shoulder width. See **FDM 210.3** for information on median width criteria.

In cases where U-turn traffic volumes are high, consider the use of jug handles, loop designs, or indirect left turn designs.

212.10 Stopping Sight Distance

See **FDM 210.11.1** for stopping sight distance requirements.

212.11 Clear Sight Triangles

Establish clear sight triangles to assure that drivers are provided a sufficient view of the intersecting highway to identify gaps in traffic and decide when it is safe to proceed. Document the analysis of sight distance for all intersections.

Clear sight triangles are the areas along intersection approach legs and across their common corners that should be clear of visual hindrances. Dimensions of clear sight triangles are based on design speed, design vehicle, and the type of traffic control used at the intersection.

212.11.1 Stop Control (AASHTO Case B)

Figure 212.11.1 illustrates clear sight triangles for intersections and driveways.

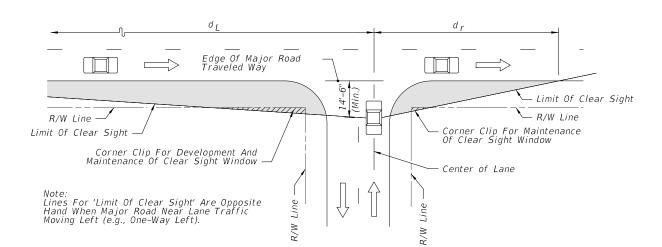


Figure 212.11.1 Clear Sight Triangles

The minimum driver-eye setback of 14.5 feet from the edge of the traveled way may be adjusted on any intersection leg only when justified by a documented, site-specific field study of vehicle stopping position and driver-eye position.

Exhibits 212-4 through **212-7** provide intersection sight distances for stop controlled intersections. The tables in the exhibits provide sight distance values for Passenger vehicles, Single Unit (SU) Trucks, and Combination vehicles for design speeds ranging from 30 mph to 65 mph. Intersection sight distance based on Passenger vehicles is suitable for most intersections; however, consider the values for SU Vehicles or Combination vehicles for intersections with high truck volumes.

The following guidance applies to *Exhibits 212-4* through *212-7*:

(1) Limitations

- (a) The exhibits apply to intersections in all context classifications with stop control or flashing beacon control.
- (b) The exhibits apply only to intersections with intersecting angles between 60° and 120°, and where vertical and horizontal curves are not present.

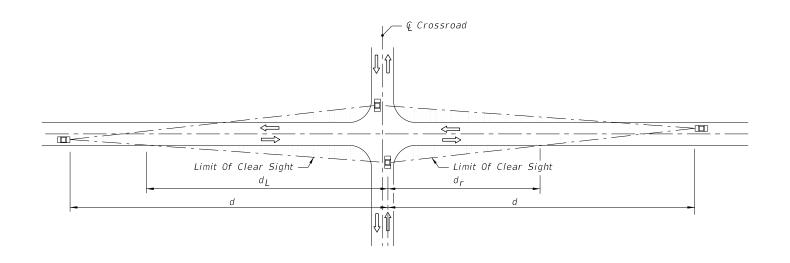
(2) Dimensions

- (a) Sight distance (d) is measured from the center of the entrance lane of the crossroad to the center of the near approach lane (right or left) of the highway.
- (b) Distances 'd_L' and 'd_r' are measured from the centerline of the entrance lane of the crossroad to a point on the edge of the near side outer traffic lane on the highway.
- (c) Distance 'd_m' is measured from the centerline of the entrance lane of the crossroad to a point on the median clear zone limit or horizontal clearance limit for the far side road of the highway.

(3) Vertical limits

- (a) Provide a clear sight window throughout the limits of all intersection sight triangles.
- (b) Provide a clear line of sight between vehicles at intersection stop locations and vehicles on the highway throughout the limits of all intersection sight triangles.
- (c) The reference datum between roadways is 3'-6" above respective pavements since observations are made in both directions along the line of sight.

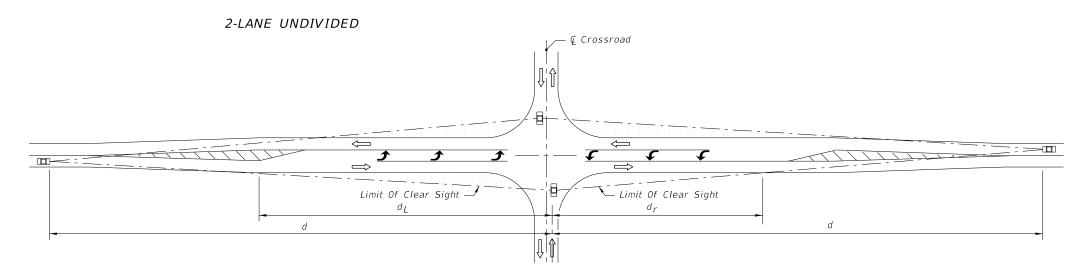
INTERSECTION SIGHT DISTANCE: 2-LANE UNDIVIDED



Design				Design			
Speed	d	d ₁	d_r	Speed	d	d ₁	d _r
(mph)	(Ft.)	(Ft.)	(Ft.)	(mph)	(Ft.)	(Ft.)	(Ft.)
30	335	240	155	30	420	300	190
35	390	275	175	35	490	350	220
40	445	315	200	40	560	400	250
45	500	355	225	45	630	450	285
50	555	395	250	50	700	495	315
55	610	435	275	55	770	545	345
60	665	470	300	60	840	595	375
65	720	510	325	65	910	645	410
Pass	enger	Vehi	cle		SU Ve	hicle	

Design	d	d,	d
Speed	u	L	l "r
(mph)	(Ft.)	(Ft.)	(Ft.)
30	510	365	230
35	595	420	265
40	680	480	305
45	765	545	345
50	845	600	380
55	930	660	415
60	1015	720	455
65	1100	780	495

SIGHT DISTANCE (d) AND RELATED DISTANCES (d_L , d_r) (FEET) 2 LANE UNDIVIDED



2-LANE WITH LEFT TURN LANE

Design			
Speed	d	d ₁	d _r
(mph)	(Ft.)	(Ft.)	(Ft.)
30	355	195	135
35	415	230	160
40	475	260	180
45	530	290	200
50	590	325	225
55	650	355	245
60	710	390	270
65	765	420	290

Design							
Speed	d	d _L	d_r				
(mph)	(Ft.)	(Ft.)	(Ft.)				
30	450	250	170				
35	525	290	200				
40	600	330	230				
45	675	370	255				
50	750	410	285				
55	825	455	315				
60	900	495	340				
65	975	535	370				
	SII Vohislo						

Design			
Speed	d	d ₁	d _r
(mph)	(Ft.)	(Ft.)	(Ft.)
30	540	295	205
35	630	345	240
40	720	395	275
45	810	445	305
50	900	495	340
55	990	545	375
60	1080	590	410
65	1170	640	440

Passenger Vehicle

SU Vehicle

Combination Vehicle

SIGHT DISTANCE (d) AND RELATED DISTANCES (d_l, d_r) (FEET)

LEGEND

Areas Free Of Sight Obstructions

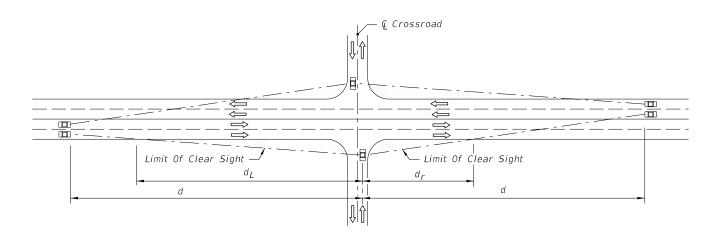
EXHIBIT 212-4 01/01/2018

NOT TO SCALE

1. See Figure 212.11.1 for origin of clear sight line on the minor road.

2-LANE WITH LEFT TURN

INTERSECTION SIGHT DISTANCE: 4-LANE UNDIVIDED



Design			
Speed	d	d _L	d _r
(mph)	(Ft.)	(Ft.)	(Ft.)
30	355	255	120
35	415	295	135
40	475	335	155
45	530	375	175
50	590	420	195
55	650	460	215
60	705	500	230
65	765	545	250

Design			
Speed	d	d _L	$\frac{d}{r}$
(mph)	(Ft.)	(Ft.)	(Ft.)
30	450	320	150
35	525	375	175
40	600	425	200
45	675	480	220
50	750	530	245
55	825	585	270
60	900	640	295
65	975	690	320

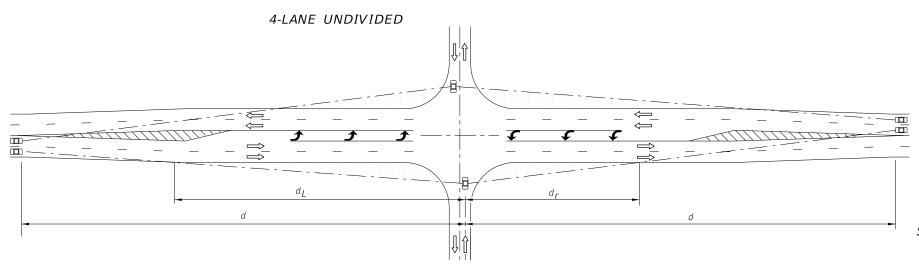
 Design Speed
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 (Ft.)

Passenger Vehicle

SU Vehicle

Combination Vehicle

SIGHT DISTANCE (d) AND RELATED DISTANCES (d_L , d_r) (FEET) 4 LANE UNDIVIDED



Design			
Speed	d	d _L	d _r
(mph)	(Ft.)	(Ft.)	(Ft.)
30	375	205	110
35	440	245	130
40	500	275	145
45	565	310	165
50	625	345	180
55	690	380	200
60	750	410	215
65	815	450	235
Pass	enger	Vehi	cle

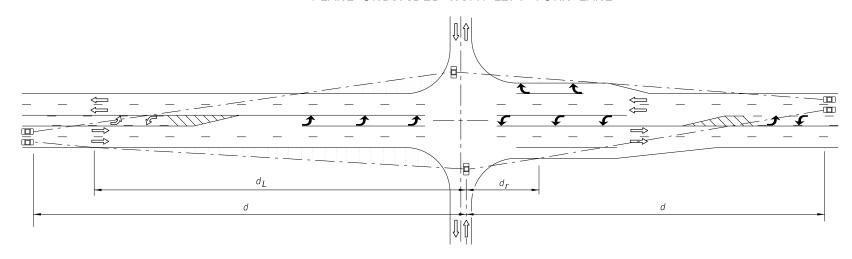
Design			
Speed	d	d _L	d,
(mph)	(Ft.)	(Ft.)	(Ft
30	480	265	14
35	560	310	16
40	640	350	18
45	720	395	21
50	800	440	23
55	880	485	25
60	960	525	28
65	1040	570	30
	SU Ve	hicle	

 Design Speed
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Combination Vehicle

SIGHT DISTANCE (d) AND RELATED DISTANCES (d_L, d_r) (FEET) 4-LANE UNDIVIDED WITH LEFT TURN LANE

4-LANE UNDIVIDED WITH LEFT TURN LANE



Design				Desig
Speed	d	d,	d _r	Spee
(mph)	(Ft.)	(Ft.)	(Ft.)	(mph
30	375	265	80	30
35	440	315	95	35
40	500	355	110	40
45	565	400	120	45
50	625	445	135	50
55	690	490	150	55
60	750	530	160	60
65	815	580	175	65

Design			
Speed	d	d _L	d_r
(mph)	(Ft.)	(Ft.)	(Ft.
30	480	340	105
35	560	400	120
40	640	455	135
45	720	510	155
50	800	570	170
55	880	625	190
60	960	680	205
65	1040	740	220

Design			
Speed	d	d _L	$\frac{d}{r}$
(mph)	(Ft.)	(Ft.)	(Ft.)
30	570	405	125
35	665	470	145
40	760	540	165
45	855	605	185
50	950	675	205
55	1045	740	225
60	1140	810	245
65	1235	875	265

Passenger Vehicle

SU Vehicle

Combination Vehicle

SIGHT DISTANCE (d) AND RELATED DISTANCES ($d_{\rm L}$, $d_{\rm r}$) (FEET) 4-LANE UNDIVIDED WITH LEFT TURN LANE AND OPTIONAL LANE

4-LANE UNDIVIDED WITH LEFT TURN LANE AND OPTIONAL LANE

LEGEND

NOTE:

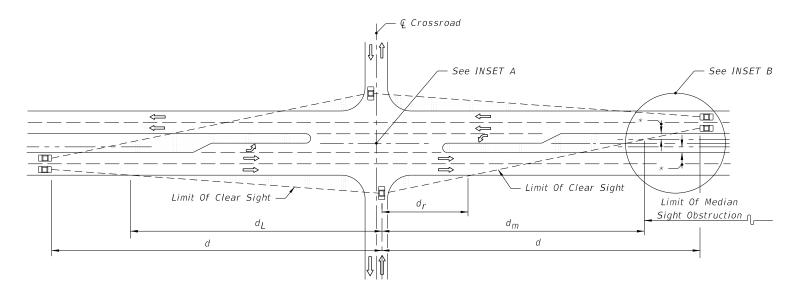
1. See Figure 212.11.1 for origin of clear sight line on the minor road.

NOT TO SCALE

EXHIBIT 212-5 01/01/2018

Areas Free Of Sight Obstructions

INTERSECTION SIGHT DISTANCE: 4-LANE DIVIDED



4-LANE DIVIDED

Median 22' or Less				
Design				
Speed	d	d _L	d _r	d _m
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)
30	395	280	90	325
35	460	325	100	380
40	525	375	115	430
45	590	420	130	485
50	655	465	145	540
55	720	510	160	590
60	785	555	175	645
65	850	605	185	700

	25'-64' Median				
Design					
Speed	d	d _L	d _v	d _{VL}	
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)	
30	355	255	330	240	
35	415	295	390	280	
40	470	335	445	320	
45	530	375	500	360	
50	590	420	550	400	
55	650	460	610	440	
60	705	500	665	480	
65	765	545	720	520	

Passenger Vehicle

М	Median 35' or Less				
Design					
Speed	d	d _L	d _r	d m	
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)	
30	540	385	110	460	
35	630	450	125	535	
40	720	510	145	615	
45	810	575	160	685	
50	900	640	180	760	
55	990	700	195	840	
60	1080	765	215	915	
65	1170	830	230	990	

Median 30' or Less

(mph) | (Ft.) | (Ft.) | (Ft.) |

30 615 435 120 *35 720 510 140*

40 820 580 160

45 925 655 180

50 | 1025 | 725 | 200

55 | 1130 | 800 | 220

60 | 1230 | 870 | 240

65 1335 945 260

Design Speed

	40'-64' Median					
Design						
Speed	d	d _L	d _v	d vL		
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)		
30	450	320	420	330		
35	525	375	490	385		
40	600	425	560	440		
45	675	480	630	490		
50	750	530	700	545		
55	825	585	770	600		
60	900	640	840	655		
65	975	690	910	710		

SU Vehicle

	40'-64 Median				
Design					
Speed	d	d _L	d _v	d vL	
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)	
30	450	320	420	330	
35	525	375	490	385	
40	600	425	560	440	
45	675	480	630	490	
50	750	530	700	545	
55	825	585	770	600	
60	900	640	840	655	
65	975	690	910	710	

		35'-5	O' Mea	lian	
	Design				
d m	Speed	d	d _L	d _r	d m
(Ft.)	(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)
520	30	670	475	105	585
605	35	780	555	120	680
690	40	890	630	140	780
780	45	1000	710	155	875
860	50	1110	790	170	970
950	55	1225	870	190	1070
1035	60	1335	945	205	116
1120	65	1445	1025	225	126

Combined Vehicles

 	d _V
+======	

Where The Median Is Sufficiently Wide For The Design Vehicle To Pause In The Median (Vehicle Length Plus 6' Min.) The Clear Line Of Sight To The Right (d_V) Is Measured From The Vehicle Pause Location, i.e., Not From The Cross Road Stop Position; Distances $d_r \& d_m$ Do Not Apply.

INSET A

64 Median					
Design					
Speed	d	$^{d}_{L}$	$\begin{vmatrix} d_{v} \end{vmatrix}$	d vL	
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)	
30	540	385	510	435	
35	630	450	595	500	
40	720	510	680	575	
45	810	575	760	645	
50	900	640	845	720	
55	990	700	930	790	
60	1080	765	1015	865	
65	1165	825	1100	935	

Vehicle Type	Vehicle Length (Ft.)
Passenger (P)	19
Single Unit (SU)	30
Large School Bus	40
WB-40	45.5
WB-50	55

INSET B * Lateral Offset For Restricted Conditions Clear Zone For Nonrestricted Conditions

NOTES FOR 4-LANE DIVIDED ROADWAY

- 1. See Figure 212.11.1 for origin of clear sight line on the minor road.
- 2. Values shown in the tables are the governing (controlling) sight distances calculated based on 'AASHTO Case B -Intersection with Stop Control on the Minor Road!

SIGHT DISTANCES (d) & (d,) AND RELATED DISTANCES (d_l , d_r , d_m & d_{Vl}) (FEET)

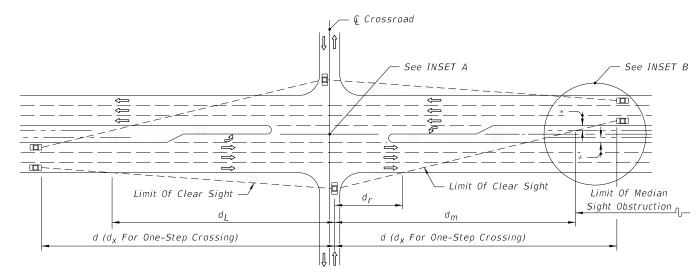
NOT TO SCALE

LEGEND

Areas Free Of Sight Obstructions

EXHIBIT 212-6 01/01/2018

INTERSECTION SIGHT DISTANCE: 6-LANE DIVIDED



6-LANE DIVIDED

Median 22' or Less					
Design					
Speed	d _x	d _L	d _r	d m	
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)	
30	415	295	80	355	
35	485	345	90	415	
40	555	395	105	470	
45	625	445	115	530	
50	690	490	130	585	
55	760	540	140	645	
60	830	590	155	705	
65	900	640	170	765	

25'-64' MEDIAN						
Design Speed	d	d _L	d _V	d _{vL}		
30	375	265	330	240		
35	440	315	385	280		
40	500	355	445	320		
45	565	400	500	360		
50	625	445	555	400		
55	690	490	610	440		
60	750	530	665	480		
65	815	580	720	520		

Passenger Vehicle

Median 35' or Less					
Design					
Speed	d	d	d_r	d _m	
(mph)	(Fť.)	(Ft.)	(Ft.)	(Ft.)	
30	570	405	90	495	
35	665	470	105	580	
40	760	540	120	660	
45	855	605	135	745	
50	955	675	155	830	
55	1050	745	170	915	
60	1145	810	185	995	
65	1240	880	200	1080	

	40'-6	4' Mea	lian	
Design				
Speed	d	d _L	d _v	d _{vL}
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)
30	480	340	420	330
35	560	400	490	385
40	640	455	560	440
45	720	510	630	490
50	805	570	700	545
55	885	625	770	600
60	965	685	840	665
65	1045	740	910	710

SU Vehicle

М	Median 30' or Less					
Design						
Speed	d_{χ}	d L	d _r	d m		
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)		
30	650	460	110	560		
35	755	535	130	655		
40	865	615	145	745		
45	970	690	165	835		
50	1080	765	185	930		
55	1185	840	200	1025		
60	1290	915	220	1115		
65	1400	990	235	1210		

	35'-50' Median					
Design						
Speed	d_{χ}	d _L	d _r	d _m		
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)		
30	700	495	95	625		
35	815	580	115	725		
40	930	660	130	825		
45	1045	740	145	930		
50	1165	825	160	1035		
55	1280	905	175	1140		
60	1395	990	190	1240		
65	1510	1070	210	1340		

Combined Vehicles

d _V	
	+

Where The Median Is Sufficiently Wide For The Design Vehicle To Pause In The Median (Vehicle Length Plus 6' Min.) The Clear Line Of Sight To The Right ($d_{\rm V}$) Is Measured From The Vehicle Pause Location, i.e., Not From The Cross Road Stop Position; Distances $d_{\rm r}$ & $d_{\rm m}$ Do Not Apply.

Vehicle Length (Ft.)

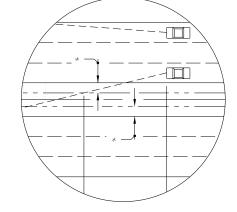
30

40

45.5

55

	64' Median					
Design						
Speed	d	d _L	d _V	d vL		
(mph)	(Ft.)	(Ft.)	(Ft.)	(Ft.)		
30	570	405	510	435		
35	665	470	590	500		
40	760	540	680	575		
45	855	605	760	645		
50	950	675	845	720		
55	1045	740	930	790		
60	1140	805	1015	865		
65	1235	875	1100	935		



INSET B

* Lateral Offset For Restricted Conditions
Clear Zone For Nonrestricted Conditions

INSET A

Vehicle Type

Passenger (P)
Single Unit (SU)

Large School Bus

WB-40

WB-50

NOTES FOR 6-LANE DIVIDED ROADWAY

- 1. See Figure 212.11.1 for origin of clear sight line on the minor road.
- Values shown in the tables are the governing (controlling) sight distances calculated based on 'AASHTO Case B -Intersection with Stop Control on the Minor Road.'

SIGHT DISTANCES (d), (d_V) & (d_X) AND RELATED DISTANCES (d_L , d_r , d_m & d_{vL}) (FEET)

NOT TO SCALE

LEGEND

Areas Free Of Sight Obstructions

EXHIBIT 212-7 01/01/2018

212.11.2 All-Way Stop Control (AASHTO Case E)

Provide clear sight lines on each of the approach legs for all-way stop controlled intersections.

212.11.3 Signal Control (AASHTO Case D)

For signalized intersections incorporate the following:

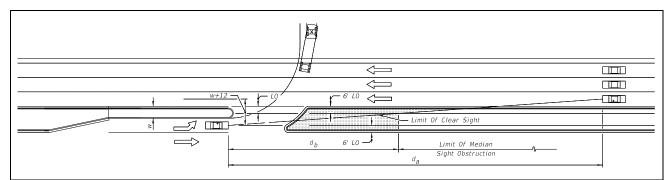
- (1) Develop sight distances based on AASHTO 'Case D-Intersections with Signal Control'.
- (2) The first vehicle stopped on any approach leg is visible to the driver of the first vehicle stopped on each of the other approach legs.
- (3) For permissive left turns provide sufficient sight distance for left turning vehicles to select gaps in oncoming traffic and complete left turns.
- (4) If a traffic signal is to be placed on two-way flashing operation (i.e. flashing yellow on the major road approaches and flashing red on the minor road approaches) under off peak or nighttime conditions, then provide the appropriate departure sight triangles for AASHTO Case B (Stop Control on the Minor Road).
- (5) If right turns on red are permitted from any approach leg then provide the appropriate departure sight triangle to the left for AASHTO Case B above.

212.11.4 Left Turn from Highway (AASHTO Case F)

Provide sufficient sight distance to accommodate a left turn maneuver for locations where left turns across opposing traffic are permitted. **Table 212.11.1** provides clear sight distance values for left turn from highway.

For additional information on determining the sight distance refer to Chapter 9 of AASHTO's *A Policy on Geometric Design of Highways and Streets*.

Table 212.11.1 Sight Distance for Left Turn from Highway



Design					da (feet)	1			
Speed	1	1 Lane Crossed		2 Lane Crossed		3 Lane Crossed			
(mph)	Р	SU	Comb.	Р	SU	Comb.	Р	SU	Comb.
25-30	245	290	330	265	320	365	290	350	395
35	285	335	385	310	370	425	335	410	460
40	325	385	440	355	425	485	385	465	525
45	365	430	495	400	475	545	430	525	590

Notes:

- (1) Provide a lateral offset (LO) of 6' as shown in the diagram above. d_b may be determined by the equation $d_b = d_a$ (w/(w+12)). For roadways with non-restricted conditions, d_a and d_b should be based on the geometry for the left turn storage and on clear zone widths.
- (2) For wide medians where the turning vehicle can approach the through lane at or near 90°, use d values from tables in *Exhibits 212-6* and *212-7*. (The clear sight line origin is assumed to be 14.5 feet from the edge of the near travel lane.

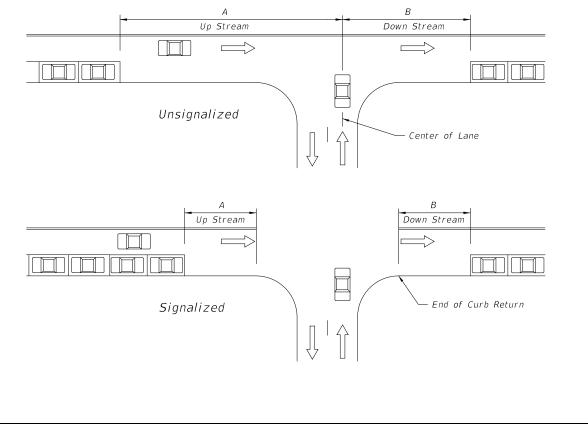
212.11.5 On-Street Parking

Table 212.11.2 provides parking restrictions for intersections; including mid-block crossings and roundabout approaches. For additional information, see the following:

- FDM 210.2.3 for additional information concerning on-street parking.
- FDM 222.2.6 for information concerning curb extensions (bulb-outs).
- Chapter 316, Florida Statutes (F.S.), for laws governing parking spaces.

Table 212.11.2 Parking Restrictions for Driveways and Intersections

Control Type	Posted Speed	A IIn Ctroom (ft)	B – Down Stream (ft)		
Control Type	(mph)	A - Up Stream (ft)	2-Lane	4-Lane or more	
Lineignelized	< 35	90	60	45	
Unsignalized	35	105	70	50	
Signalized	< 35	30	30	30	
Signalized	35	50	50	50	



Notes:

- (1) For entrances to one-way streets, the downstream restriction (B) may be reduced to 20 feet.
- (2) Do not place parking within 20 feet of a marked crosswalk.

212.11.6 Trees and Vegetation

Intersections should be designed to accommodate the placement of trees and other desired vegetation in urbanized context classifications. Space above and below ground is necessary for trees to grow and provide shade. Coordinate the placement of vegetation with the Project Landscape Architect so that clear sight triangles are maintained for all approaches.

The clear sight window concept may provide opportunities for vegetation within the limits of intersection sight triangles. This concept is illustrated in *Figure 212.11.2*. This detail provides the required vertical clear sight limits with respect to the sight line datum. The horizontal limits of the window are defined by clear sight triangles. Within the limits of clear sight triangles, the tree canopy must be at least 5 feet above the sight line datum and the top of the ground cover must be at least 1.5 feet below the sight line datum. Maintaining these limits will provide a clear line of sight for approaches to an intersection.

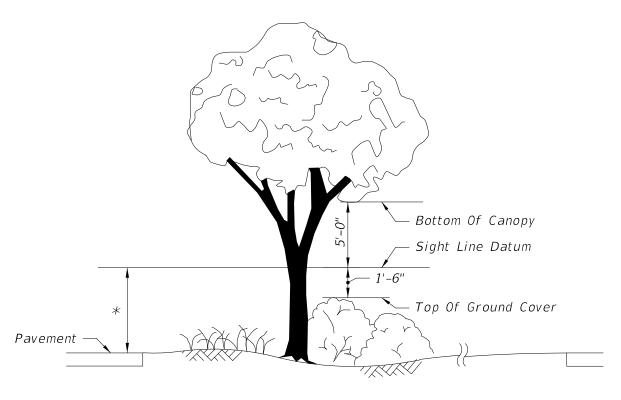


Figure 212.11.2 Window Detail

* Since observations are made in both directions, the line of sight datum between roadways is 3.5 feet above both pavements.

When trees are located in the median of a divided roadway and fall within the limits of a clear sight triangle, conform to *Table 212.11.3* for tree size and spacing. Spacing values for trees with diameter of 11 inches or less were derived assuming a maximum 6-foot wide shadow band on a vehicle at the stop bar location when viewed by a mainline driver beginning at sight distance 'd'. This is illustrated in *Figure 212.11.3*. Spacing values for trees with diameter greater than 11 inches and less than or equal to 18 inches were derived assuming a 2 second full view of the vehicle at the stop bar when viewed by the mainline driver beginning at sight distance 'd'. (See *Figure 212.11.4*).

Do not place trees within the hatched-out areas as shown in *Figure 212.11.5*. The hatched-out area is for ground cover only.

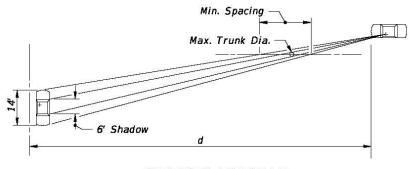
Table 212.11.3 Minimum Tree Spacing

	•				
Design Speed (mph)	Minimum Tree Spacing (Center-to-Center of Trunk) (feet)				
	4" < Tree Diameter ≤ 11"	11" < Tree Diameter ≤ 18"			
25-30	25	90			
35	30	105			
40	35	120			
45	40	135			
50	50	150			
55	55	165			
60	60	180			

Notes:

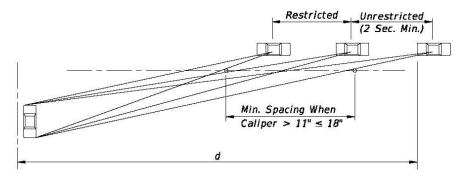
- (1) Size and spacing are based on the following conditions:
 - (a) A single line of trees in the median parallel to but not necessarily collinear with the centerline
 - (b) A straight approaching mainline and intersection angle between 60° and 120°.
 - (c) Space trees with 4" < Dia. ≤ 11" intermixed with trees with 11" < Dia. ≤ 18" based on trees with 11" < Dia. ≤ 18".
- (2) Detail tree size, spacing, and location in the plans for any other conditions.

Figure 212.11.3 Shadow Diagram



SHADOW DIAGRAM
TREE SPACING (DIA. 11" OR LESS)

Figure 212.11.4 Perception Diagram



PERCEPTION DIAGRAM
TREE SPACING (DIA. BETWEEN 11" AND 18")

100' for <50 mph

200' for ≥50 mph

200' for ≥50 mph

⇒

Lane Identification and Direction of Traffic

Pavement Markings

Figure 212.11.5 Special Areas Limited to Ground Cover

212.12 Turning Roadways

Turning roadways are typically designed for use by right-turning traffic at intersections. There are three types of right-turning roadways:

- edge-of-traveled-way design
- · design with a corner triangular island
- free-flow design using a simple radius or compound radii

The turning radii and the pavement cross slopes for free-flow right turns are functions of design speed and design vehicle.

212.12.1 Edge-of-Traveled-Way Design

When selected design vehicle is to be accommodated within minimum space, corner radii should be based on the required turning path.

Table 212.12.1 provides simple curve radii with and without tapers. **Table 212.12.2** provides symmetric and asymmetric three centered compound curve radii for a range of design vehicles. These values provide the minimum turning paths attainable at design speeds of 10 mph and less.

Figure 212.12.1 demonstrates the angle of turn for use in these tables.

The minimum edge-of-traveled-way values provided in these tables are based on the assumption that the vehicle is properly positioned within the traffic lane at the beginning and end of the turn (2 feet from the edge-of-traveled-way on the tangents approaching

²¹²⁻Intersections

and leaving the intersection curve). Such designs follow closely the inner wheel path of the selected design vehicle, with a clearance of 2 feet or more throughout most of the turn, and with a clearance at no point less than 9 inches. Differences in the inner paths of vehicles turning left and right are not sufficient to be significant in design. For this reason these edge designs also apply to left-turn maneuvers, such as a left turn by a vehicle leaving a divided highway at a very low speed.

Figure 212.12.1 Turn Angle for Turning Roadway Designs

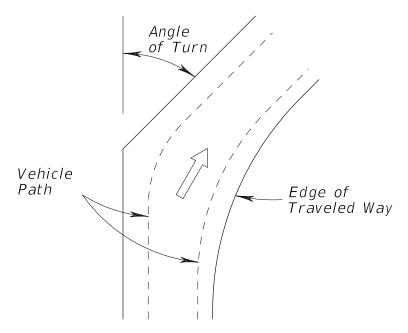


Table 212.12.1 Edge-of-Traveled-Way, Simple Curve Radii

Angle of Turn	Design	Simple Curve	Simple Curve Radius with Taper			
(degrees)	Vehicle	Radius (feet)	Radius (feet)	Offset (feet)	Taper H:V	
	Р	60				
	SU-30	100				
	SU-40	140				
	WB-40	150				
20	WB-62	360	220	3.0	15:1	
30	WB-62FL	380	220	3.0	15:1	
	WB-67	380	220	3.0	15:1	
	WB-92D	365	190	3.0	15:1	
	WB-100T	260	125	3.0	15:1	
	WB-109D	475	260	3.5	20:1	
	Р	50				
	SU-30	75				
	SU-40	115				
	WB-40	120				
	WB-62	230	145	4.0	15:1	
45	WB-62FL	250	145	4.5	15:1	
	WB-67	250	145	4.5	15:1	
	WB-92D	270	145	4.0	15:1	
	WB-100T	200	115	2.5	15:1	
	WB-109D		200	4.5	20:1	
	Р	40				
	SU-30	60				
	SU-40	100				
	WB-40	90				
	WB-62	170	140	4.0	15:1	
60	WB-62FL	200	140	4.5	15:1	
	WB-67	200	140	4.5	15:1	
	WB-92B	230	120	5.0	15:1	
	WB-100T	150	95	2.5	15:1	
	WB-109D		180	4.5	20:1	

Table 212.12.1 Edge-of-Traveled-Way, Simple Curve Radii, con't

Angle of Turn	Design	Simple Curve	Simple Curve Radius with Taper			
(degrees)	Vehicle	Radius (feet)	Radius (feet)	Offset (feet)	Taper H:V	
	Р	35	25	2.0	10:1	
	SU-30	55	45	2.0	10:1	
	SU-40	90	60	2.0	10:1	
	WB-40		60	2.0	15:1	
75	WB-62		145	4.0	20:1	
75	WB-62FL		145	4.0	20:1	
	WB-67		145	4.5	20:1	
	WB-92D		110	5.0	15:1	
	WB-100T		85	3.0	15:1	
	WB-109D		140	5.5	20:1	
	Р					
	SU-30	50	40	2.0	10:1	
	SU-40	80	45	4.0	10:1	
	WB-40		45	4.0	10:1	
00	WB-62		120	4.5	30:1	
90	WB-62FL		125	4.5	30:1	
	WB-67		125	4.5	30:1	
	WB-92D		95	6.0	10:1	
	WB-100T		85	2.5	15:1	
	WB-109D		115	2.9	15:1	
	Р		20	2.5	8:1	
	SU-30		35	3.0	10:1	
	SU-40		45	4.0	10:1	
	WB-40		40	4.0	10:1	
405	WB-62		115	3.0	15:1	
105	WB-62FL		115	3.0	15:1	
	WB-67		115	3.0	15:1	
	WB-92B		80	8.0	10:1	
	WB-100T		75	3.0	15:1	
	WB-109D		90	9.2	20:1	

Table 212.12.1 Edge-of-Traveled-Way, Simple Curve Radii, con't

Angle of Turn	Design	Simple Curve	Simple Curve Radius with Taper			
(degrees)	Vehicle	Radius (feet)	Radius (feet)	Offset (feet)	Taper H:V	
	Р		20	2.0	10:1	
	SU-30		30	3.0	10:1	
	SU-40		35	6.0	8:1	
	WB-40		35	5.0	8:1	
120	WB-62		100	5.0	15:1	
120	WB-62FL		105	5.2	15:1	
	WB-67		105	5.2	15:1	
	WB-92D		80	7.0	10:1	
	WB-100T		65	3.5	15:1	
	WB-109D		85	9.2	20:1	
	Р		20	1.5	10:1	
	SU-30		30	4.0	10:1	
	SU-40		40	4.0	8:1	
	WB-40		30	8.0	15:1	
405	WB-62		80	5.0	20:1	
135	WB-62FL		85	5.2	20:1	
	WB-67		85	5.2	20:1	
	WB-92D		75	7.3	10:1	
	WB-100T		65	5.5	15:1	
	WB-109D		85	8.5	20:1	
	Р		18	2.0	10:1	
	SU-30		30	4.0	8:1	
	SU-40		35	7.0	8:1	
	WB-40		30	6.0	8:1	
450	WB-62		60	10.0	10:1	
150	WB-62FL		65	10.2	10:1	
	WB-67		65	10.2	10:1	
	WB-92B		65	11.0	10:1	
	WB-100T		65	7.3	10:1	
	WB-109D		65	15.1	10:1	

Table 212.12.1 Edge-of-Traveled-Way, Simple Curve Radii, con't

Angle of Turn	Design	Simple Curve	Simple Curve Radius with Taper			
(degrees)	Vehicle	Radius (feet)	Radius (feet)	Offset (feet)	Taper H:V	
	Р		15	0.5	20:1	
	SU-30		30	1.5	10:1	
	SU-40					
	WB-40		20	9.5	5:1	
180	WB-62		55	10.0	15:1	
100	WB-62FL		55	13.8	10:1	
	WB-67		55	13.8	10:1	
	WB-92D		55	16.8	10:1	
	WB-100T		55	10.2	10:1	
	WB-109D		55	20.0	10:1	

Table 212.12.2 Edge-of-Traveled-Way, 3-Centered Compound Curves

Angle of Turn		3-Centered Compound Curve					
Angle of Turn (degrees)	Design Vehicle	Curve Radii (ft)	Symmetric Offset (ft)	Curve Radii (ft)	Asymmetric (ft)		
	Р						
	SU-30						
	SU-40						
	WB-40						
30	WB-62						
30	WB-62FL	460-175-460	4.0	300-175-550	2.0-4.5		
	WB-67	460-175-460	4.0	300-175-550	2.0-4.5		
	WB-92D	550-155-550	4.0	200-150-500	2.0-6.0		
	WB-100T	220-80-220	4.5	200-80-300	2.5-5.0		
	WB-109D	550-250-550	5.0	250-200-650	1.5-7.0		

Table 212.12.2 Edge-of-Traveled-Way, 3-Centered Compound Curves, cont.

Availa of Tour		3-Centered Compound Curve					
Angle of Turn (degrees)	Design Vehicle	Curve Radii (ft)	Symmetric Offset (ft)	Curve Radii (ft)	Asymmetric (ft)		
	Р	Р					
	SU-30	SU-30					
	SU-40	SU-40					
	WB-40	WB-40					
45	WB-62	WB-62	460-240-460	2.0	120-140-500		
45	WB-62FL	WB-62FL	460-175-460	4.0	250-125-600		
	WB-67	WB-67	460-175-460	4.0	250-125-600		
	WB-92D	WB-92D	525-155-525	5.0	200-140-500		
	WB-100T	WB-100T	250-80-250	4.5	200-80-300		
	WB-109D	WB-109D	550-200-550	5.0	200-170-650		
	Р						
	SU-30						
	SU-40						
	WB-40						
	WB-62	400-100-400	15.0	110-100-220	10.0-12.5		
60	WB-62FL	400-100-400	8.0	250-125-600	1.0-6.0		
	WB-67	400-100-400	8.0	250-125-600	1.0-6.0		
	WB-92D	480-110-480	6.0	150-110-500	3.0-9.0		
	WB-100T	250-80-250	4.5	200-80-300	2.0-5.5		
	WB-109D	650-150-650	5.5	200-140-600	1.5-8.0		
	Р	100-25-100	2.0				
	SU-30	120-45-120	2.0				
	SU-40	200-35-200	5.0	60-45-200	1.0-4.5		
	WB-40	120-45-120	5.0	120-45-195	2.0-6.5		
	WB-62	440-75-440	15.0	140-100-540	5.0-12.0		
75	WB-62FL	420-75-420	10.0	200-80-600	1.0-10.0		
	WB-67	420-75-420	10.0	200-80-600	1.0-10.0		
	WB-92B	500-95-500	7.0	150-100-500	1.0-8.0		
	WB-100T	250-80-250	4.5	100-80-300	1.5-5.0		
	WB-109D	700-125-700	6.5	150-110-550	1.5-11.5		

Table 212.12.2 Edge-of-Traveled-Way, 3-Centered Compound Curves, cont.

Angle of Turn		3-Centered Compound Curve					
Angle of Turn (degrees)	Design Vehicle	Curve Radii (ft)	Symmetric Offset (ft)	Curve Radii (ft)	Asymmetric (ft)		
	Р	35	25	2.0	10:1		
	SU-30	55	45	2.0	10:1		
	SU-40	90	60	2.0	10:1		
	WB-40		60	2.0	15:1		
90	WB-62		145	4.0	20:1		
90	WB-62FL		145	4.0	20:1		
	WB-67		145	4.5	20:1		
	WB-92D		110	5.0	15:1		
	WB-100T		85	3.0	15:1		
	WB-109D		140	5.5	20:1		
	Р						
	SU-30	50	40	2.0	10:1		
	SU-40	80	45	4.0	10:1		
	WB-40		45	4.0	10:1		
405	WB-62		120	4.5	30:1		
105	WB-62FL		125	4.5	30:1		
	WB-67		125	4.5	30:1		
	WB-92D		95	6.0	10:1		
	WB-100T		85	2.5	15:1		
	WB-109D		115	2.9	15:1		
	Р		20	2.5	8:1		
	SU-30		35	3.0	10:1		
	SU-40		45	4.0	10:1		
	WB-40		40	4.0	10:1		
120	WB-62		115	3.0	15:1		
	WB-62FL		115	3.0	15:1		
	WB-67		115	3.0	15:1		
	WB-92B		80	8.0	10:1		
	WB-100T		75	3.0	15:1		
	WB-109D		90	9.2	20:1		

Table 212.12.2 Edge-of-Traveled-Way, 3-Centered Compound Curves, cont.

Angle of Turn		3-Centered Compound Curve					
Angle of Turn (degrees)	Design Vehicle	Curve Radii (ft)	Symmetric Offset (ft)	Curve Radii (ft)	Asymmetric (ft)		
	Р	100-20-100	1.5				
	SU-30	100-30-100	4.0				
	SU-40	200-40-200	4.0	60-40-180	1.5-5.0		
	WB-40	120-30-120	6.5	100-25-180	3.0-13.0		
135	WB-62	600-60-600	12.0	100-60-640	14.0-7.0		
135	WB-62FL	550-45-550	16.0	200-60-600	2.0-12.5		
	WB-67	550-45-550	16.0	200-60-600	2.0-12.5		
	WB-92D	450-70-450	9.0	150-65-450	7.0-13.5		
	WB-100T	250-60-250	5.5	100-60-300	2.5-7.0		
	WB-109D	700-70-700	12.5	150-65-500	14.0-18.4		
	Р	75-20-75	2.0				
	SU-30	100-30-100	4.0				
	SU-40	200-35-200	6.5	60-40-200	1.0-4.5		
	WB-40	100-30-100	6.0	90-25-160	1.0-12.0		
450	WB-62	480-55-480	15.0	140-60-560	8.0-10.0		
150	WB-62FL	550-45-550	19.0	200-55-600	7.0-16.4		
	WB-67	550-45-550	19.0	200-55-600	7.0-16.4		
	WB-92D	350-60-350	15.0	120-65-450	6.0-13.0		
	WB-100T	250-60-250	7.0	100-60-300	5.0-8.0		
	WB-109D	700-65-700	15.0	200-65-500	9.0-18.4		
	Р	50-15-50	0.5				
	SU-30	100-30-100	1.5				
	SU-40	150-35-150	6.2	50-35-130	5.5-7.0		
	WB-40	100-20-100	9.5	85-20-150	6.0-13.0		
400	WB-62	800-45-800	20.0	100-55-900	15.0-15.0		
180	WB-62FL	600-45-600	20.5	100-55-400	6.0-15.0		
	WB-67	600-45-600	20.5	100-55-400	6.0-15.0		
	WB-92B	400-55-400	16.8	120-60-400	9.0-14.5		
	WB-100T	250-55-250	9.5	100-55-300	8.5-10.5		
	WB-109D	700-55-700	20.0	200-60-500	10.0-21.0		

For curbed intersections, corner radii should follow the guidance in *Table 212.12.3*, and accommodate the following:

- The design vehicle and design speed for each street
- Available R/W
- Angle of turn between intersection legs
- The number of pedestrians using the crosswalk
- The width and number of lanes on the intersecting street

Corner Radius (ft)	Operational Characteristics
25 - 30	P vehicles and SU vehicles with minor lane encroachment
40	P vehicles, SU vehicles, and WB-40 vehicles with minor encroachment
50	All vehicles up to WB-40

Table 212.12.3 Recommended Corner Radii

Often it is not practical to provide designs that do not require larger design vehicles to encroach on adjacent or opposing lanes. Guidelines for corner radii in urbanized context classifications are as follows:

- (1) Radii of 15 to 25 feet are adequate for passenger vehicles. These radii are suitable for minor cross streets where there is little occasion for trucks to turn and at major intersections where there are parking lanes;
- (2) Radii of 25 feet or more should be provided at minor cross streets on new construction or reconstruction projects;
- (3) Radii of 30 feet or more should be provided at minor cross streets where practical so that an occasional truck can turn without too much encroachment;
- (4) Radii of 40 feet or more or preferably three-centered curves or simple curves with tapers to fit the paths of large truck combinations, should be provided where such combinations or buses turn frequently. Where speed reductions would cause problems, larger radii should be considered; and,
- (5) Curb radii should be coordinated with crosswalk distances or special designs should be used to make crosswalks efficient for all pedestrians. Where larger radii are used, an intermediate refuge or median island is desirable or crosswalks may need to be offset so that crosswalk distances are not excessive.

212.12.2 Free-Flow Design

Provide superelevation on free-flow turning roadways. An important part of the design on some intersections is the design of a free-flow alignment for turns. Ease and smoothness of operation can result when the free-flow turning roadway is designed with compound curves preceded by a deceleration lane. Turning radii and pavement cross slope for free-flow right turns at speeds greater than 10 mph are a function of the design speed and design vehicle. In general, the design speed of the turning roadway should be equal to, or within 10 to 20 mph less than the through roadway design speed.

It is desirable to provide as much superelevation as practical on intersection curves, particularly where the intersection curve is sharp and on a downgrade. However, the short curvature and short lengths of turning roadways often prevents the development of a desirable rate of superelevation. *Table 212.12.4* provides the minimum superelevation rates in relation to design speed. The wide variation in likely speeds on intersection curves precludes the need for precision, so only the minimum superelevation rate is given for each design speed and intersection curve radius.

Design Speed (mph) 10 15 20 25 30 35 40 45 **Minimum Superelevation Rate** NC NC 0.02 0.04 0.06 80.0 0.09 0.10 Minimum Radius (feet) 25 50 90 150 230 310 430 540

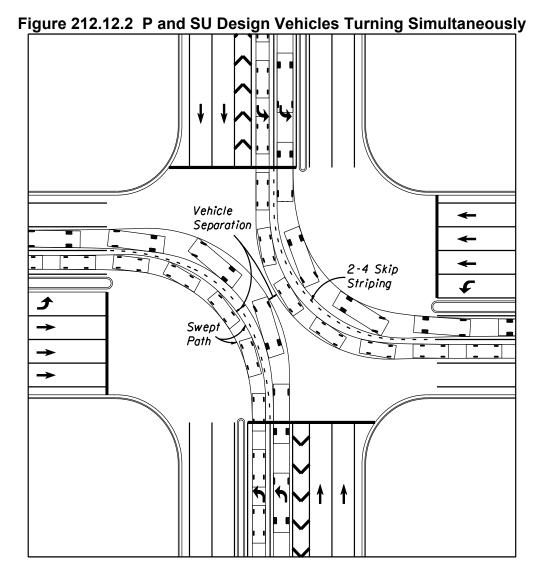
Table 212.12.4 Superelevation Rates for Turning Roadways

See *FDM 210.9* for additional superelevation criteria.

212.12.3 Dual and Triple Left Turns

Double and triple turn lanes require turning radii that will accommodate the selected design vehicles turning simultaneously. The radius of curvature in combination with the track width of the design vehicles will establish the required width within the turn. Lane lines (i.e., guide lines) and width requirements should be determined by plotting the swept paths of the selected design vehicles. For preliminary layout of intersection geometry, use the swept path of the design vehicle on the inside turning lane to locate the median nose on the crossing street (at the receiving point of the left turn).

Design of dual turns should accommodate a SU-40 vehicle and a P vehicle turning simultaneously, as illustrated in *Figure 212.12.2*.



Design of triple left turns should accommodate a WB-62FL (outside lane), a SU-40 (center or inside lane), and a P vehicle (center or inside lane) turning simultaneously.

Establish control radius for the inside turning lane based on the guidance in *FDM 212.14.5* and *Table 212.9.2*. Establish the inside edge of the outer lane by providing a minimum 4-foot separation between swept paths of the selected design vehicles traveling in the same direction. Except for turns with large radii, the inside edge of the outer lane will not be concentric with the selected control radius. Radius for the inside edge of the outer turn lane should be determined by analysis of the plotted swept path of the design vehicles.

Provide minimum 8-foot separation between vehicles traveling in opposing direction. Separation may be less than 8 feet when:

- (1) Turning paths are highly visible and speeds are low, or
- (2) Signal left turn phases are not concurrent for the opposing directions.

212.13 Islands

An island is an area between traffic lanes that provide one or more of these primary functions:

- (1) Channelization to control and direct traffic movement (usually turning).
- (2) Division (Median Islands and Traffic Separators) to divide opposing or same direction traffic (usually through movements).
- (3) Refuge to provide refuge for pedestrians.

Islands are generally elongated or triangular in shape and located in areas where vehicle use is restricted. The placement of mast arms in channelizing islands is discouraged. The placement of mast arms in median islands is not permitted.

Island delineation is divided into three types:

- (1) Curbing that raises the island
- (2) Pavement markings or reflectorized markers placed on paved areas
- (3) Pavement edges, possibly supplemented by flexible delineators or other flexible guideposts, or a mounded-earth treatment beyond and adjacent to the pavement edges.

Delineation of small islands is primarily by curbs. Large curbed islands may be sufficiently delineated by color and texture contrast of vegetative cover, mounded earth, shrubs, guideposts, tubular markers, signs or any combination of these. Curbed islands should not be used on high speed flush shoulder roadways. Standard markings for islands are provided in the *Standard Plans, Index 711-001*.

212.13.1 Channelization Islands

Meet the following requirements when designing channelization islands:

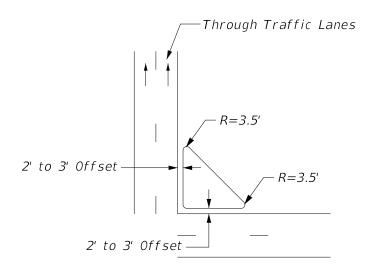
- (1) Size of island should be:
 - (a) 50 square feet or larger within curbed intersections

- (b) 75 square feet or larger for flush shoulder intersections.
- (c) 100 square feet or larger for all other locations.
- (2) Triangular islands should be at least 15 feet on a side, but not less than 12 feet, after rounding of corners.
- (3) Side dimensions should not exceed 100 feet.

The approach and departure noses are rounded with radii of at least 3.5 feet. *Figure* **212.13.1** illustrates a small island with a parallel offset. *Figure* **212.13.2** illustrates a large island with a taper offset.

Approach ends of the island should be offset from the edges of the traveled way in order to funnel drivers smoothly into the desired path. The amount that a curbed island is offset from the through-traffic lane is influenced by the type of edge treatment and other factors such as island contrast, length of taper or auxiliary pavement preceding the curbed island. If a bike lane is adjacent to an island curb, no offset is needed.

Figure 212.13.1 Typical Small Curbed Island



SMALL ISLAND

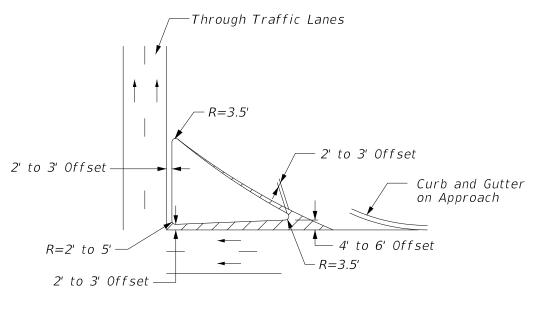


Figure 212.13.2 Typical Large Curbed Island

LARGE ISLAND

Where there are no curbs on the approach traveled way, the minimum offset of the edge of the curbed island to the through lane should be 1.5 to 3.5 feet. Where the approach roadway has a Type E curb, a similar curb on the island may be located at the edge of the through lane if there is sufficient length of curbed island to provide a gradual taper from the nose offset. Type F curbs should be offset from the through traveled way edge, regardless of the size of the curbed island. For intermediate and large-size islands that are uncurbed, offsets are desirable but not required. Fixed objects within the island areas must meet clear zone and lateral offset criteria found in **FDM 215.2.3** and **215.2.4**.

212.13.2 Median Islands and Traffic Separators

Meet the following requirements when designing median islands and traffic separators:

- A minimum of 4 feet wide and 25 feet long.
- (2) 100 feet or more in length is allowed on high speed roadways when providing high visibility for the islands.
- (3) Approach noses should be offset 2 to 6 feet from the through (approach) lanes to minimize impacts. Pavement markings in advance of the nose can be used to transition from the centerline to the edge of island.

- (4) The shape of the island should be based on design turning paths and the island function. Curvilinear tapers comprised of parabolic or circular curves generally suffice.
- (5) The length of the island should be related to the approach speed. An estimate is to use the length based on 3-second driving time to the intersection.
- (6) Median islands should begin on tangent alignments and on upgrades or beyond crest vertical curves. In some cases it is appropriate to extend a median island to avoid its introduction on a horizontal curve or within an area of limited sight distance.

<u>Standard Plans</u>, **Index 520-020** provides detailed dimensional design for traffic separators.

212.13.3 Refuge Islands

Refuge islands aid and assist pedestrians and bicyclists crossing a roadway. Raised curb corner islands and center channelizing or divisional islands can provide refuge areas. Refuge islands should be a minimum of 6 feet wide when they will be used for bicyclists. Pedestrians and bicyclists should have a clear path through the island and should not be obstructed by objects such as poles, sign posts, or utility boxes.

Roundabout splitter islands provide pedestrian refuge and are discussed in FDM 213.5.

212.13.4 Corner Islands

Where the inside edges of the traveled way for right turns are designed to accommodate semi-trailer combinations or where the design permits passenger vehicles to turn at speeds greater than 10 mph, the pavement area within the intersection may become excessively large and may create longer crossing paths for pedestrians. This may also occur at intersections with turning angles greater than 90 degrees. To avoid this condition, a corner channelizing island can be provided to form a separate turning roadway.

FDM 212.12 provides information on the design of turning roadways with corner islands.

212.14 Auxiliary Lanes

The primary function of auxiliary lanes at intersections is to accommodate speed changes, storage and maneuvering of turning traffic. The length of the auxiliary lanes is the sum of the deceleration length, queue length and approach end taper. Pavement marking requirements for auxiliary lanes are included in <u>Standard Plans</u>, *Index 711-001*.

212.14.1 Deceleration Length

The required total deceleration length is that needed for a safe and comfortable stop from the design speed of the highway. See *Exhibit 212-1* for minimum deceleration lengths (including taper) for left turn lanes.

Right turn lane tapers and lengths are identical to left turn lanes under stop control conditions. Right turn lane tapers and lengths are site-specific for free-flow or yield conditions.

212.14.2 Queue Length

The queue length provided should be based on a traffic study.

For low volume intersections where a traffic study is not justified, a minimum 50-foot queue length (2 vehicles) should be provided for rural context classifications. A minimum 100-foot queue length (4 vehicles) should be provided in urbanized context classifications. Locations with over 10% truck traffic should accommodate at least one car and one truck.

For queue lengths at signalized intersections, refer to *FDM 232.2*.

212.14.3 Approach End Taper

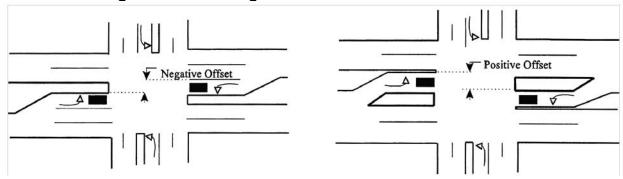
The length of approach end tapers is 50 feet for a single turn lane and 100 feet for two or more turn lanes, as shown *Exhibit 212-1*. These taper lengths apply to all design speeds.

212.14.4 Offset Left Turn Lanes

The alignment of opposing left-turn lanes and the horizontal and vertical curvature on the approaches are the principal geometric design elements that determine how much sight distance is available to a left-turning driver. Vehicles queuing in opposing left-turn lanes restrict each other's view of oncoming traffic in the through lanes. The level of restricted view depends on the alignment of opposing left-turn lanes with respect to each other and the type of vehicles in the opposing queue.

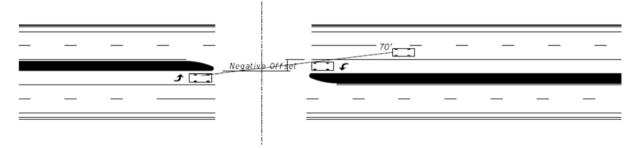
The offset distance is defined as the distance between the left edge of the turn lane and the right edge of the opposing turn lane. If the offset distance is to the left of the turn lane it is considered a negative offset, and if it is to the right of turn lane it is considered a positive offset, as illustrated in *Figure 212.14.1*.

Figure 212.14.1 Negative and Positive Offset Left Turns



The conventional method of designing left turn lanes is to place the left turn lanes adjacent to the through lanes. This design creates a negative offset which restricts the sight distance of the left-turning driver's view of oncoming traffic when another vehicle is in the opposing turn lane. *Figure 212.14.2* indicates the negative offset when the conventional design is used.

Figure 212.14.2 Opposing Left Turns (22' Median with Negative 10' Offset)

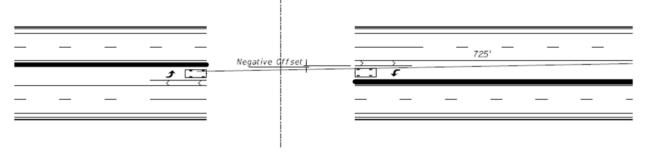


On curbed roadway designs, offset left-turn lanes should be used with median widths greater than 18 feet. A 4-foot traffic separator should be used when possible to channelize the left turn and provide separation from opposing traffic.

Consider offset left-turn lanes at rural intersections with high turning movements. For median widths 30 feet or less, use a parallel offset left-turn lane. Stripe the area between the offset left-turn lane and the traffic lane where vehicles are moving in the same direction. For medians wider than 30 feet, consider a tapered offset left-turn lane. An offset left is illustrated in *Figure 212.14.3*.

2011 AASHTO Green Book Figure 9-52 illustrates the design of parallel and tapered left turn lanes.

Figure 212.14.3 Typical Opposing Left Turns (22' Median with Negative 1' Offset)



At locations where the full offset distances cannot be obtained, it is recommended that the minimum offset distances shown in *Table 212.14.1* be provided to achieve minimum required sight distances according to design speed. It is recommended that the "Opposing Truck" values be used where the opposing left-turn traffic includes a moderate to heavy volume of large trucks.

Table 212.14.1 Minimum Offset Distances for Left-Turn Lanes

Design Speed (mph)	Minimum Offset (feet)	
	Opposing Car	Opposing Truck
≤ 30	1.0	3.0
35	1.5	3.5
40 - 45	2.0	4.0
50 - 55	2.5	4.5
60 - 65	3.0	4.5
70	3.0	5.0

212.14.5 Directional Median Openings

Directional (channelized) median openings are designed to accommodate left-turn movements from the through roadway and prevent or discourage left-turn and crossing movements by traffic from a side road or driveway. Directional median openings are to be provided in accordance with the access management plan for the roadway.

The design of a directional median opening must accommodate the swept path of the predominant design vehicle. Channelization may be achieved using a combination of traffic separators, raised islands, or high performance traffic delineators. See <u>Standard Plans</u>, *Index 520-020* for standard details for 4 feet, 6 feet and 8.5 feet wide traffic separators. See *FDM 230.2.7* for additional information on high performance delineators.

Typical layouts for directional median openings for high speed roadways with 40-feet-wide medians are provided in *Exhibits 212-8*, *212-9* and *212-10*. Type E curb and raised islands in conjunction with the minimum offsets shown in these figures may be used on high speed roadways for directional median openings.

DIRECTIONAL MEDIAN OPENING: SU & WB-40 PARALLEL TURN BAY

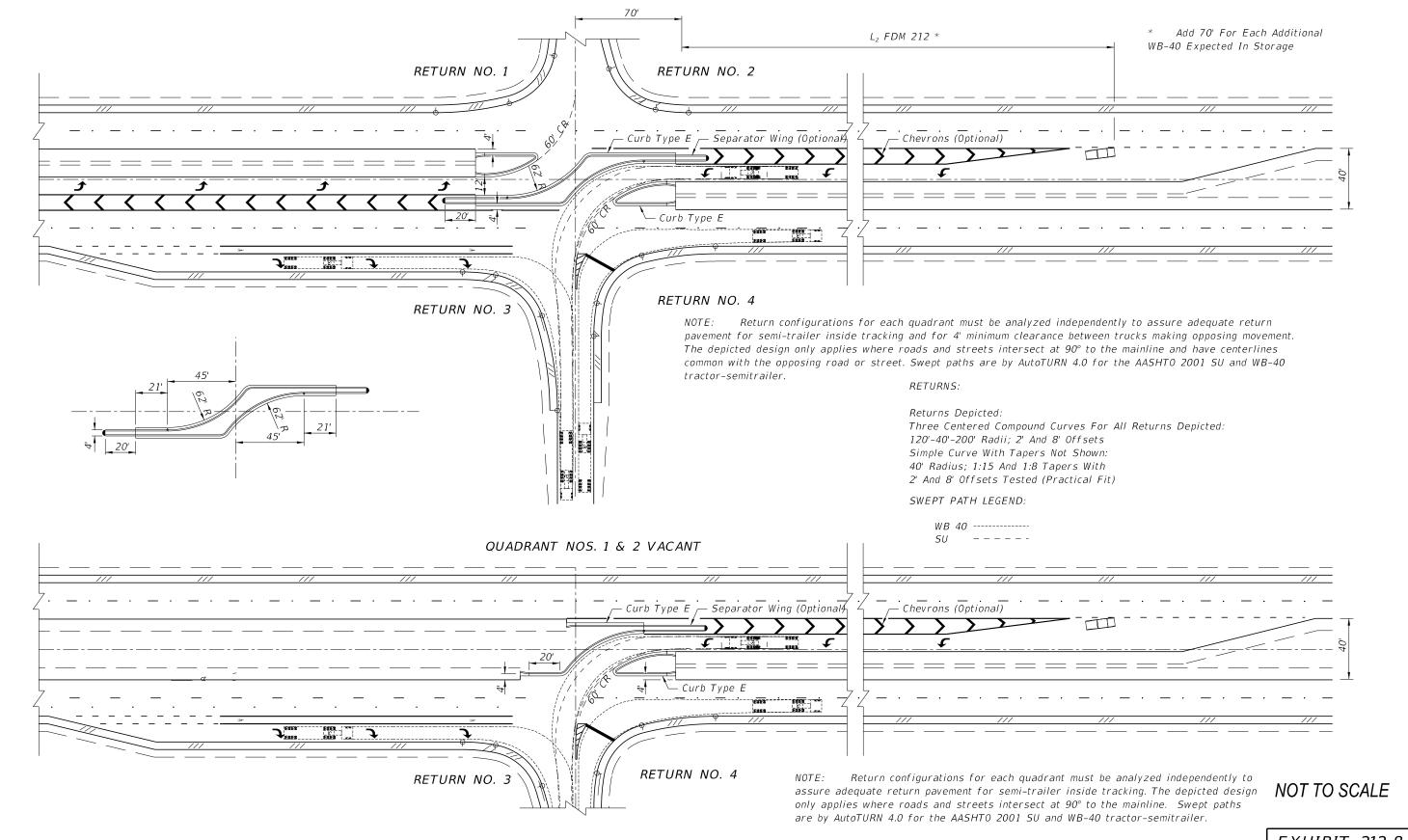
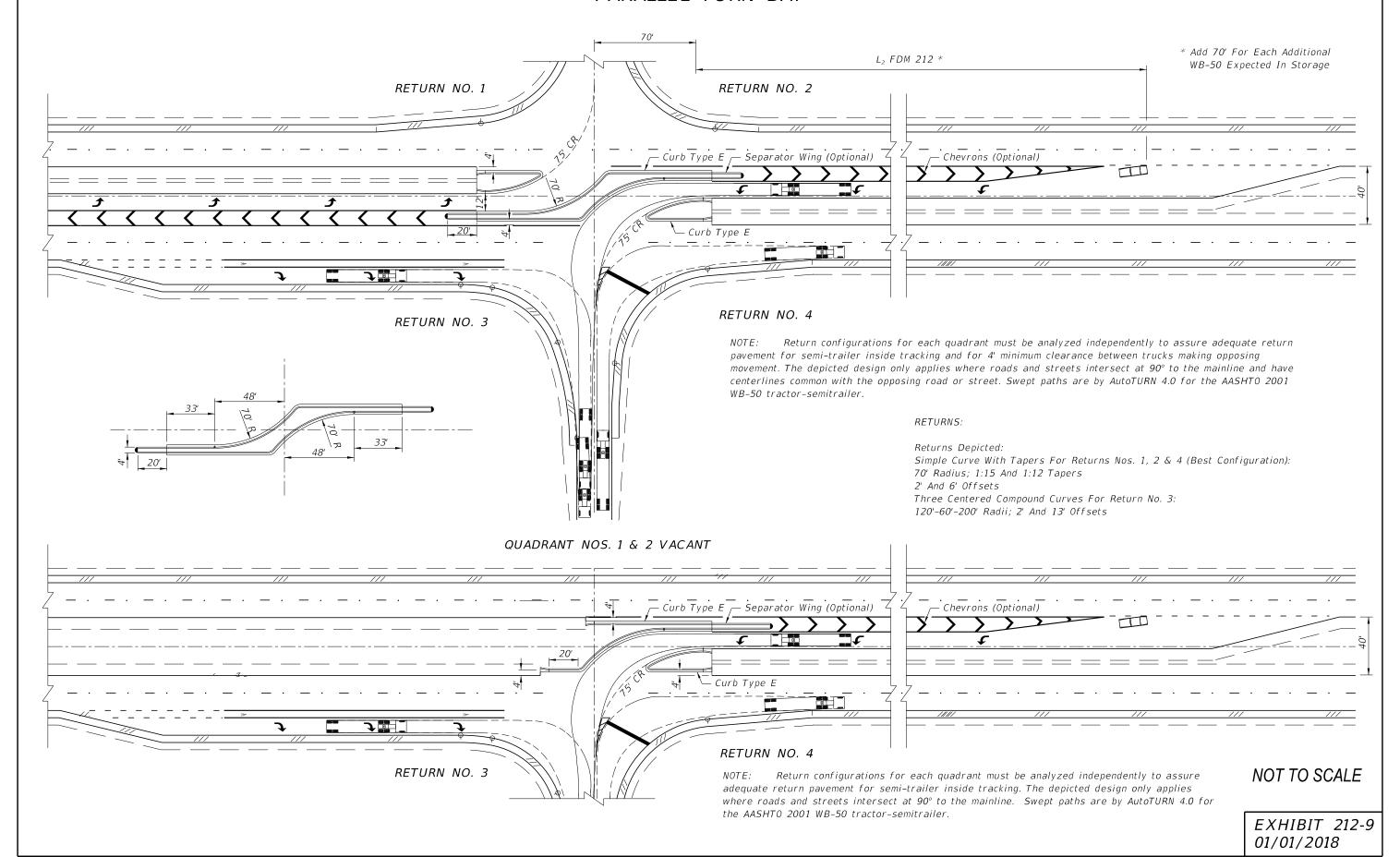
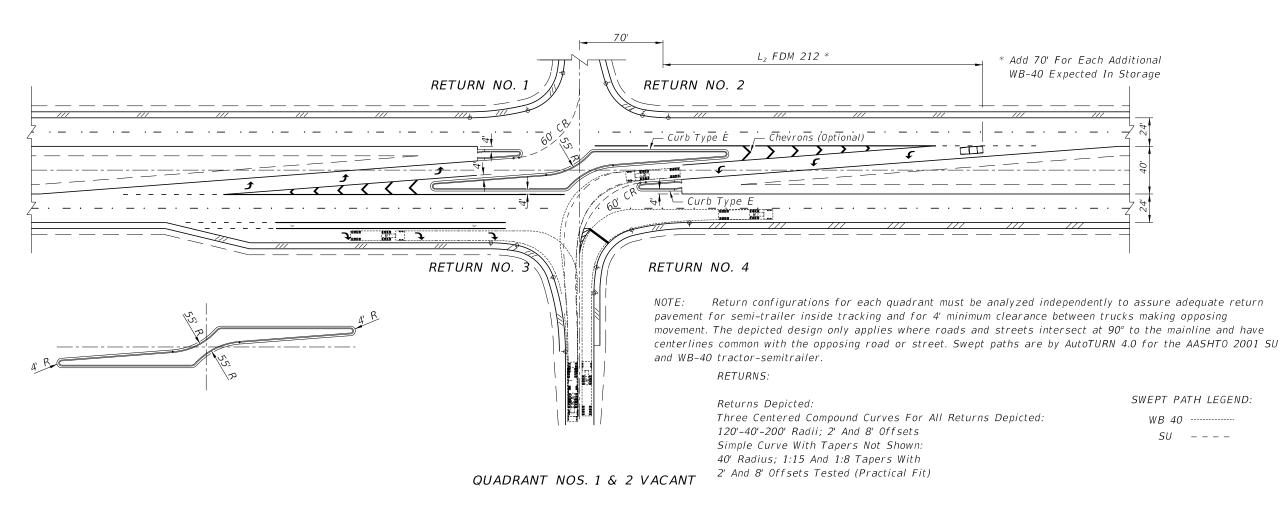


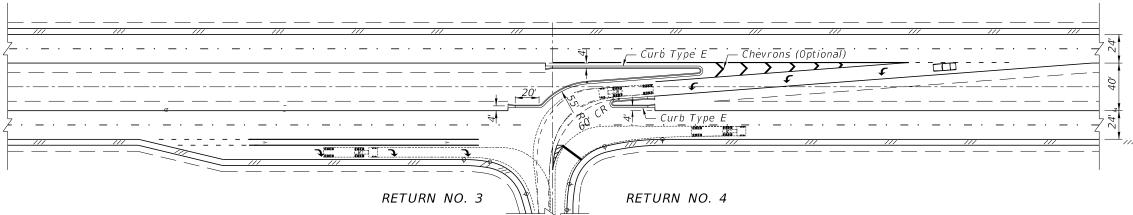
EXHIBIT 212-8 01/01/2018

DIRECTIONAL MEDIAN OPENING: WB-50 PARALLEL TURN BAY



DIRECTIONAL MEDIAN OPENING: SU & WB-40 TAPERED TURN BAY





NOTE: Return configurations for each quadrant must be analyzed independently to assure adequate return pavement for semi-trailer inside tracking. The depicted design only applies where roads and streets intersect at 90° to the mainline. Swept paths are by AutoTURN 4.0 for the AASHTO 2001 SU and WB-40 tractor-semitrailer.

NOT TO SCALE

213 Modern Roundabouts

213.1 General

This chapter provides design criteria and guidance for the geometric layout of modern roundabouts. A modern roundabout is a circular intersection in which traffic travels counterclockwise around a central island, and entering traffic must yield to circulating traffic. A key design feature of the modern roundabout is the alignment of the entry lane with receiving circulatory roadway. *Figure 213.1.1* illustrates the characteristics of a single-lane modern roundabout.

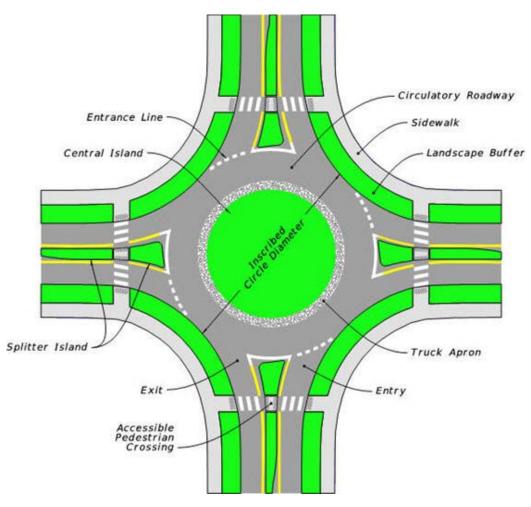


Figure 213.1.1 Modern Roundabout Characteristics

Only single-lane and two-lane modern roundabouts are to be constructed on the SHS. Partial three-lane roundabouts may be acceptable under certain conditions.

Roundabout designs must be submitted to the Central Office for review as early as practical, but no later than Phase II design submittal. See *FDM 301.4* for the roundabout review submittal requirements. The design for a roundabout on the SHS requires the approval of the State Roadway Design Engineer.

213.1.1 Roundabout Evaluation

Modification for Non-Conventional Projects:

Delete **FDM 213.1.1** and see RFP for requirements.

Modern roundabouts provide substantial safety and operational benefits under a wide range of traffic conditions. FHWA has designated roundabouts as one of nine proven safety countermeasures because of their ability to substantially reduce the types of crashes that result in severe injury or loss of life. Studies show that modern roundabouts provide a higher level of safety than any other intersection type; including pedestrian and bicycle modes.

The Department is committed to installing modern roundabouts on the SHS where it makes sense to do so. A roundabout alternative must be evaluated in accordance with **FDM 116** when:

- New signalization is proposed
- Major reconstruction of an existing signalized intersection is proposed
- A change in an un-signalized intersection control is required.

An evaluation is not required for minor operational improvements such as changes to signal phasing, or for signal replacement projects where the primary purpose is to upgrade deficient equipment and installations.

To construct a modern roundabout on the SHS, one of the following must be met:

- (1) **MUTCD** traffic signal warrants 1 or 2 is met,
- (2) Documented high frequency of severe crashes,
- (3) Context appropriate operational improvement on low speed facilities, or
- (4) Need for speed management when transitioning from a high speed context classification to a lower speed context classification.

While roundabouts may provide a community enhancement, they are not to be constructed on SHS solely for this purpose.

Use 20-year design traffic volumes for roundabout evaluation and design.

213.1.2 NCHRP 672

The criteria contained in the **FDM** are supplemented by guidance provided in the **National Cooperative Highway Research Program (NCHRP) Report 672, Roundabouts: An Informational Guide**.

213.1.3 Design Vehicle

Roundabouts typically accommodate a WB-62FL design vehicle for the through movements on the SHS. A smaller design vehicle may be appropriate for turning movements connecting off-system roads. See *FDM 201.5* for additional information on design vehicle.

213.2 Swept Paths

Swept path diagrams assure that there is adequate pavement to accommodate the maneuvers of design vehicle through the roundabout without over-tracking the curb. AUTOTURN is a CADD-based vehicle turning path program that is often used to determine the swept path of the design vehicle.

Provide swept path diagrams for the design vehicle for all turning movements. Develop travel paths using continuous smooth spline curve alignments representative of travel paths experienced in the field.

Provide a minimum 1.5-foot clearance between the outside edge of the design vehicle's tire track and the face of curb.

213.2.1 Single-Lane Roundabout

The swept path design vehicle is required to stay within the travel lane and is prohibited from encroaching on the outside gutter pan. The truck trailer is allowed to cross over the inside gutter pan and mount the truck apron. *Exhibit 213-1* illustrates a WB-62FL design vehicle swept path for a single-lane roundabout.

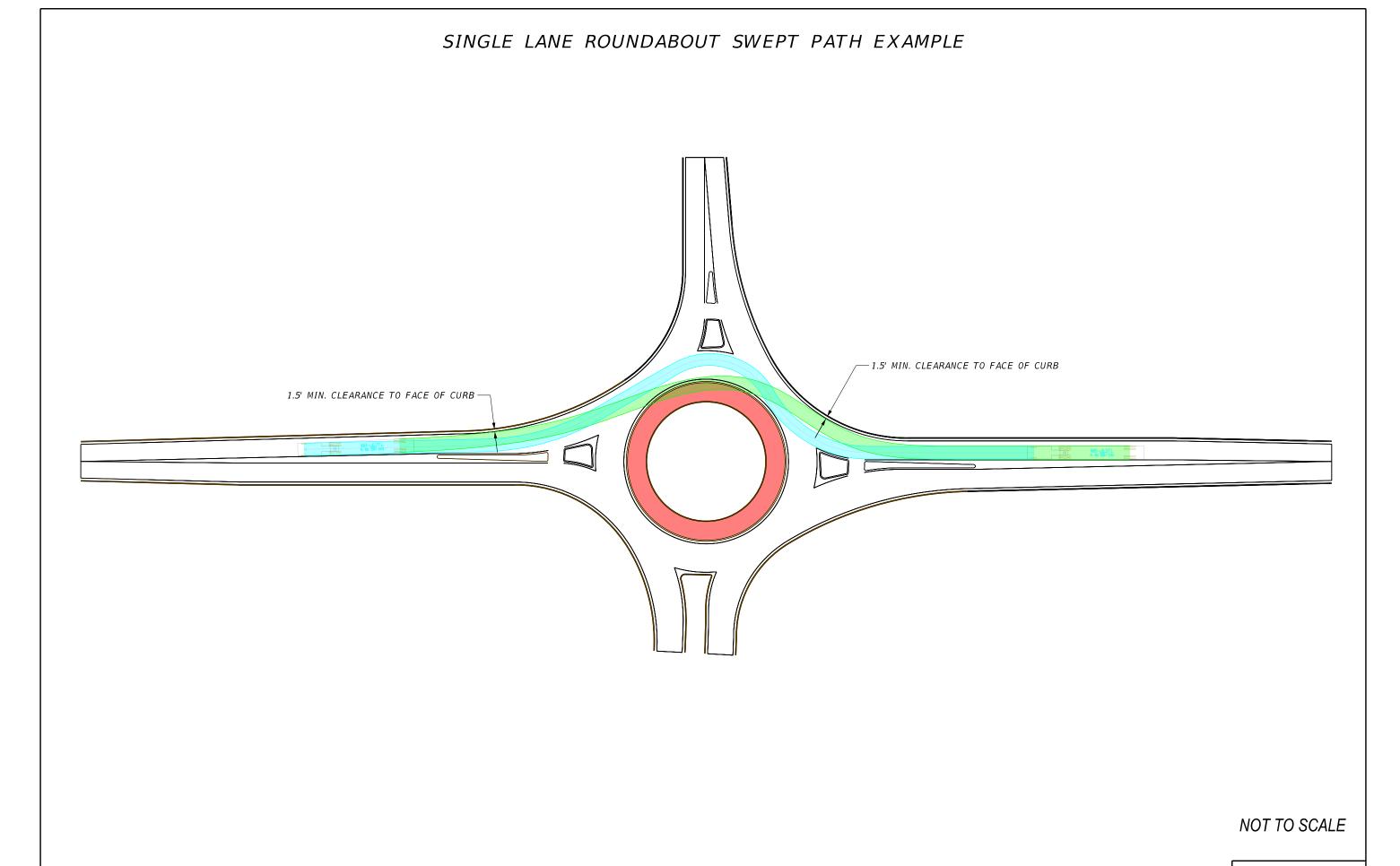


EXHIBIT 213-1 01/01/2018

213.2.2 Two-lane Roundabout

Provide adequate pavement area for the simultaneous passage of the design vehicle and a passenger vehicle through the roundabout and for turning movements. The design vehicle swept paths must stay within the travel lanes without encroaching on the inside and outside gutters, with the exception of the inside gutter of the circulatory roadway. Develop swept path diagrams for all turning movements in the following combinations:

- Design vehicle in the outside lane and passenger vehicle in the inside lane
- Design vehicle in the inside lane and passenger vehicle in the outside lane

It is acceptable for the design vehicle path to encroach on the adjacent travel lane within the circulatory roadway as long as there is sufficient space for the passenger vehicle plus two feet of clearance between the two vehicles. When truck volume is very low, consider allowing the truck-trailer to command both lanes to complete the maneuver.

213.3 Speed Control

Controlling entry, circulating, and exit speeds of vehicles as they navigate through a roundabout has a significant impact on safety and operations. Design roundabouts that limit the speed of approaching traffic and promote consistency in the relative speeds between conflicting traffic streams.

Roundabout design features that serve to control vehicular speeds include:

- (1) **Prominent landscaping in the central island:** Prominent landscaping serves to increase visibility of the central island and provide a visual queue to approaching drivers that they are entering a low speed environment. See **FDM 228** for landscape design requirements.
- (2) Raised splitter islands and roadside curb: The segment of roadway adjacent to a roundabout, characterized by the splitter island in the median with curb and gutter on the outside, provides a speed transition zone that promotes slower speeds. Lengthening this transition zone on high speed facilities can be an effective strategy for slowing down traffic prior to entering a roundabout.
- (3) Hard Geometry: The most effective way to control vehicular speeds at roundabouts is to introduce hard geometric features designed to slow drivers down. These features control speeds by introducing deflection and curvature into the path of the driver. Design parameters have a dramatic impact on the driver's entry, circulating, and exit speeds; e.g., inscribed circle diameter, lane width, entry width, curb locations.

213.3.1 Fastest Path

The effectiveness of speed control within a roundabout can be determined by conducting a fastest path performance check. The fastest path is defined as the smoothest, flattest path possible for a single vehicle, in the absence of other traffic and ignoring all lane markings, traversing through the entry, around the central island, and out the exit. A detailed discussion of the fastest path performance check is provided in <u>NCHRP 672</u>.

Entry speed for a single-lane approach is restricted to 25 mph or less. Entry speed for a 2-lane approach is restricted to 30 mph or less. The relative difference between entry and exit speeds is to be no more than 10 mph.

213.4 Bicycle and Pedestrian Accommodation

Exhibit 213-2 includes standard details for splitter islands, pedestrian facilities, and bicycle facilities. The following requirements for bicycle and pedestrian facilities apply:

- (1) Provide sidewalks in accordance with **FDM 222** for projects with pedestrian facilities on the approach roadways.
- (2) Provide crosswalks at every approach leg when sidewalks are present.
 - (a) Provide curb ramps consistent with **FDM 222** and **Standard Plans**, **Index 522-002**.
 - (b) Orient crosswalks perpendicular to the roadway to minimize pedestrian crossing distance.
 - (c) At each crosswalk location provide a minimum 6-foot wide and 10-foot long pedestrian refuge area within the splitter island. Locate the refuge area approximately 20 feet from the outside edge of the circulatory roadway.
 - (d) Provide detectable warning surfaces in accordance with *FDM 222* at each curb ramp and pedestrian refuge area.
 - (e) Provide pedestrian crossing lighting in accordance with *FDM 231*.
- (3) For 2-lane roundabouts, terminate bicycle lanes or shoulders approximately 100 feet from the circulatory roadway and provide bail-out ramps. Installation of bicycle bail-out ramps is optional for single-lane roundabouts. When bicycle bail-out ramps are provided, the desired sidewalk width is 10 feet, but should not be less than 8 feet.

213.5 Splitter Islands

See **Exhibit 213-2** for an illustration of splitter island details. Splitter islands are to use a traffic separator or Type E curb.

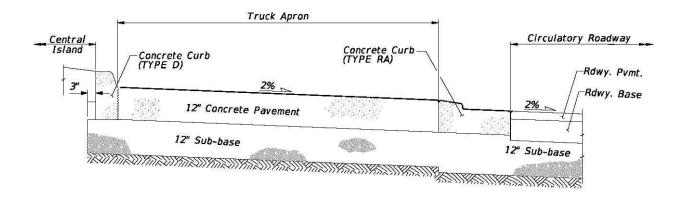
Provide raised splitter islands that are a minimum 100 feet in length and a minimum of 6 feet wide at the crosswalks. An island less than 100 feet in length, but not less than 50 feet, may be considered for roundabouts located on a highway with a design speed of 35 mph or less. Provide an island at least 150 feet in length for roundabouts located on a highway with a design speed of 50 mph or greater.

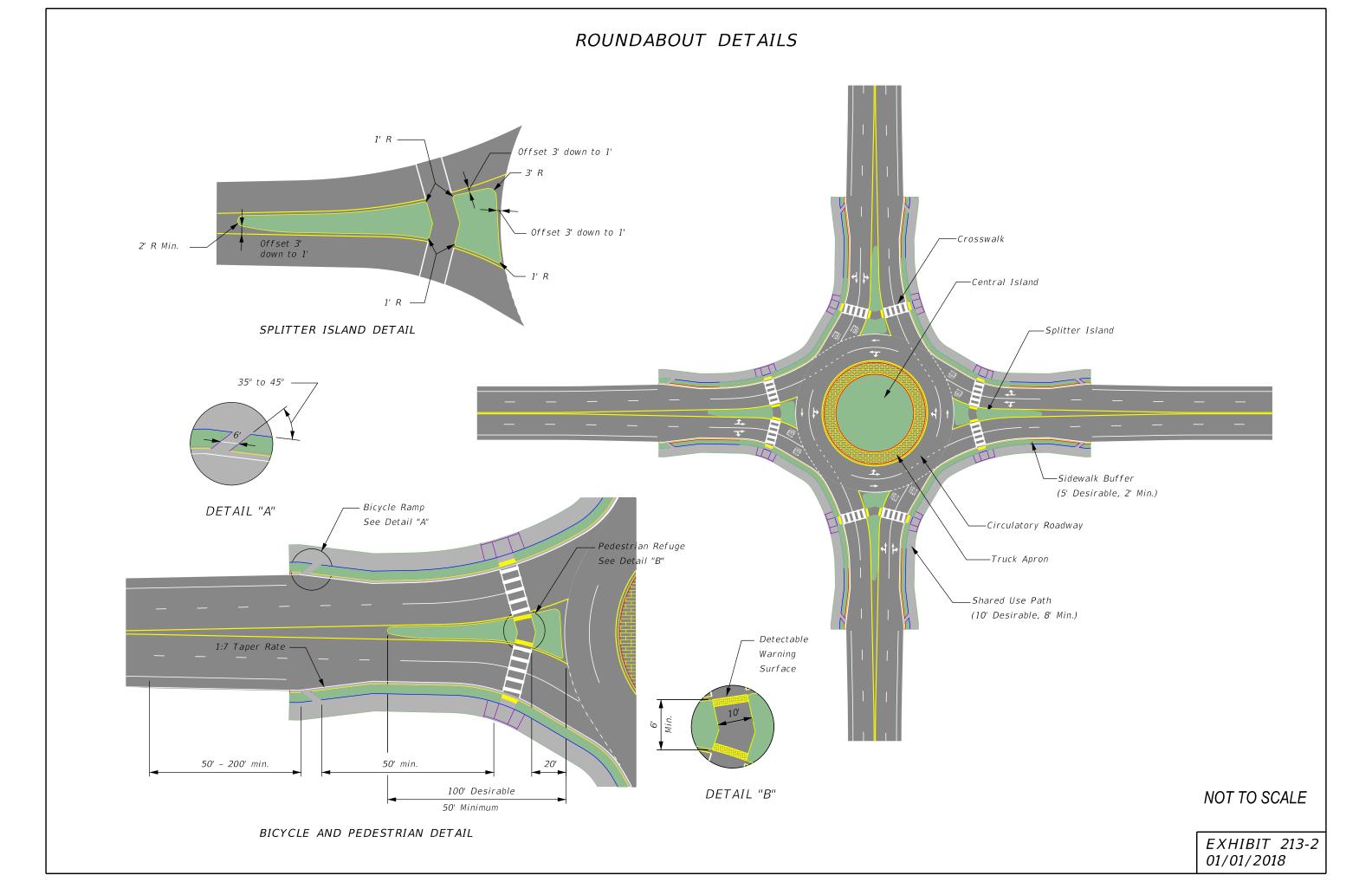
Extend the splitter island beyond the end of the exit curve to discourage exiting traffic from crossing into the path of approaching traffic.

213.6 Truck Apron

Use the standard truck apron design illustrated in *Figure 213.6.1*. When circulatory lanes are concrete pavement, use red color additive to the concrete truck apron to provide a contrast.

Figure 213.6.1 Standard Truck Apron Design



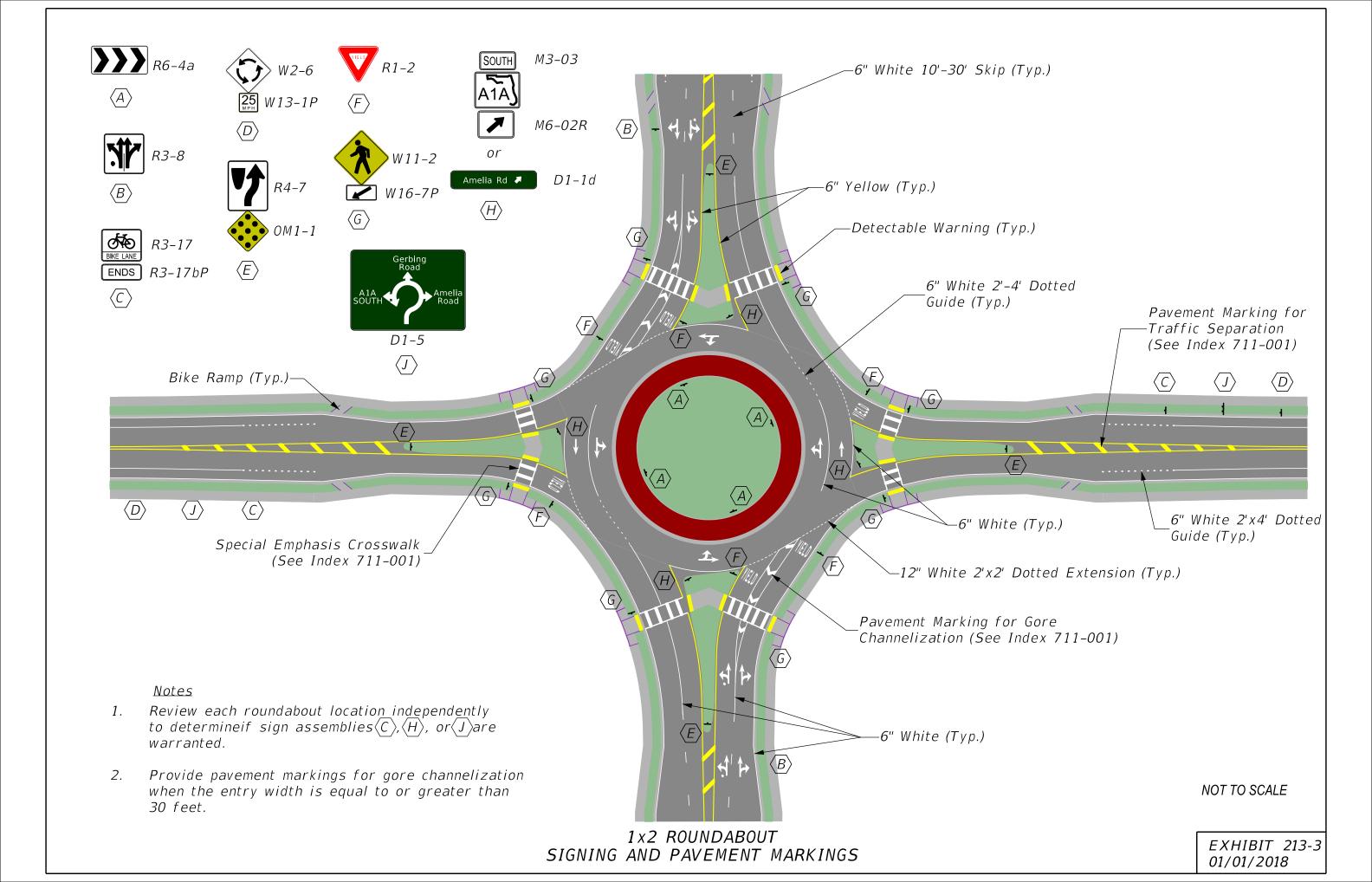


213.7 Signing and Pavement Markings

Well-designed signing and pavement markings will enhance safety and traffic operations by clarifying the rules of the road and proper lane assignments to drivers as they navigate through the roundabout.

Follow the details presented in *Exhibits 213-3, 213-4,* and *213-5* when developing roundabout signing and pavement marking plans to promote consistency throughout the state.

Use the standard left-turn arrow with a circular dot on the left-most lane of the approach to multi-lane roundabouts as shown in <u>Standard Plans</u>, *Index 711-001*. Use standard arrows within the circulatory roadway.



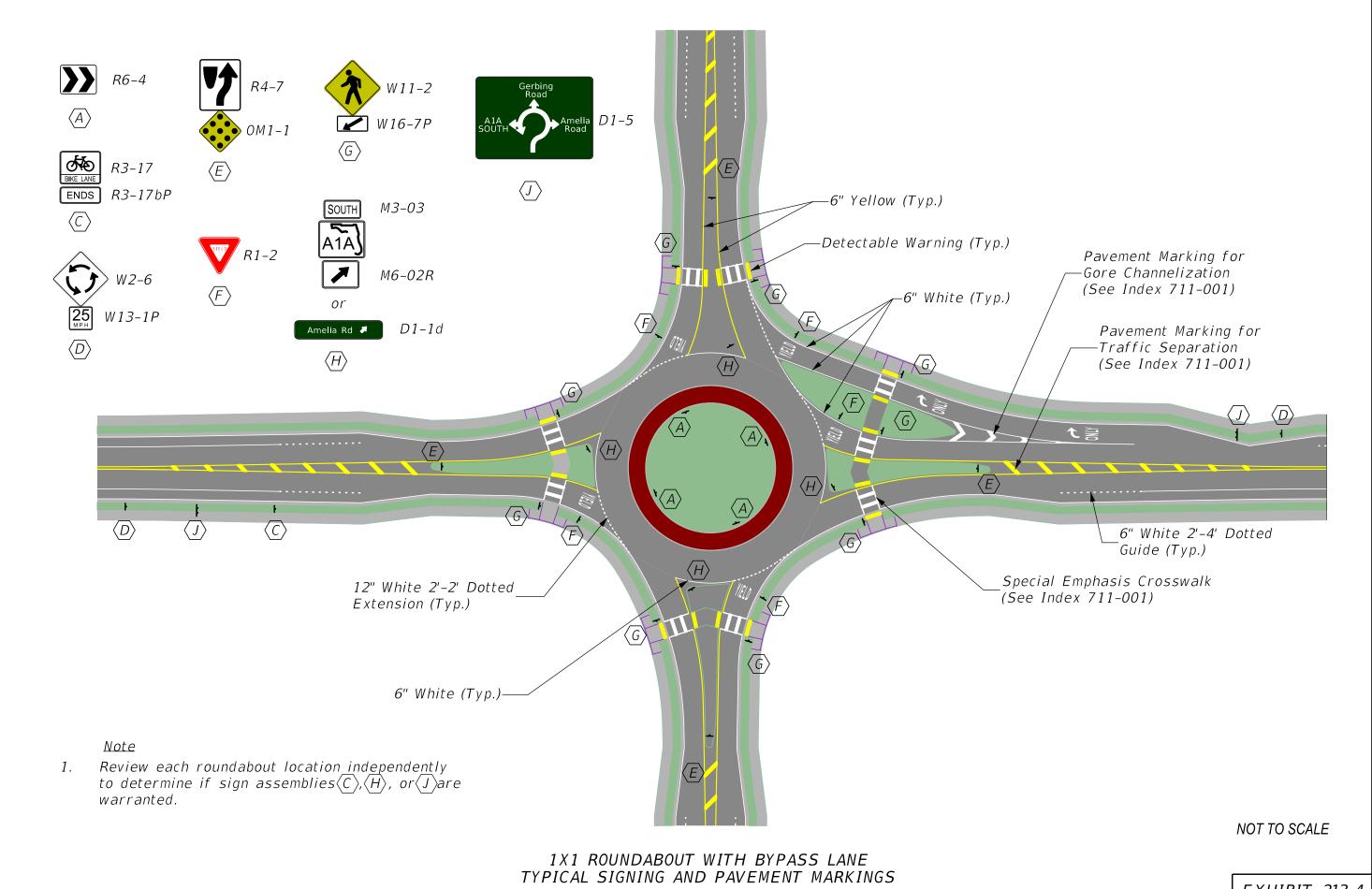
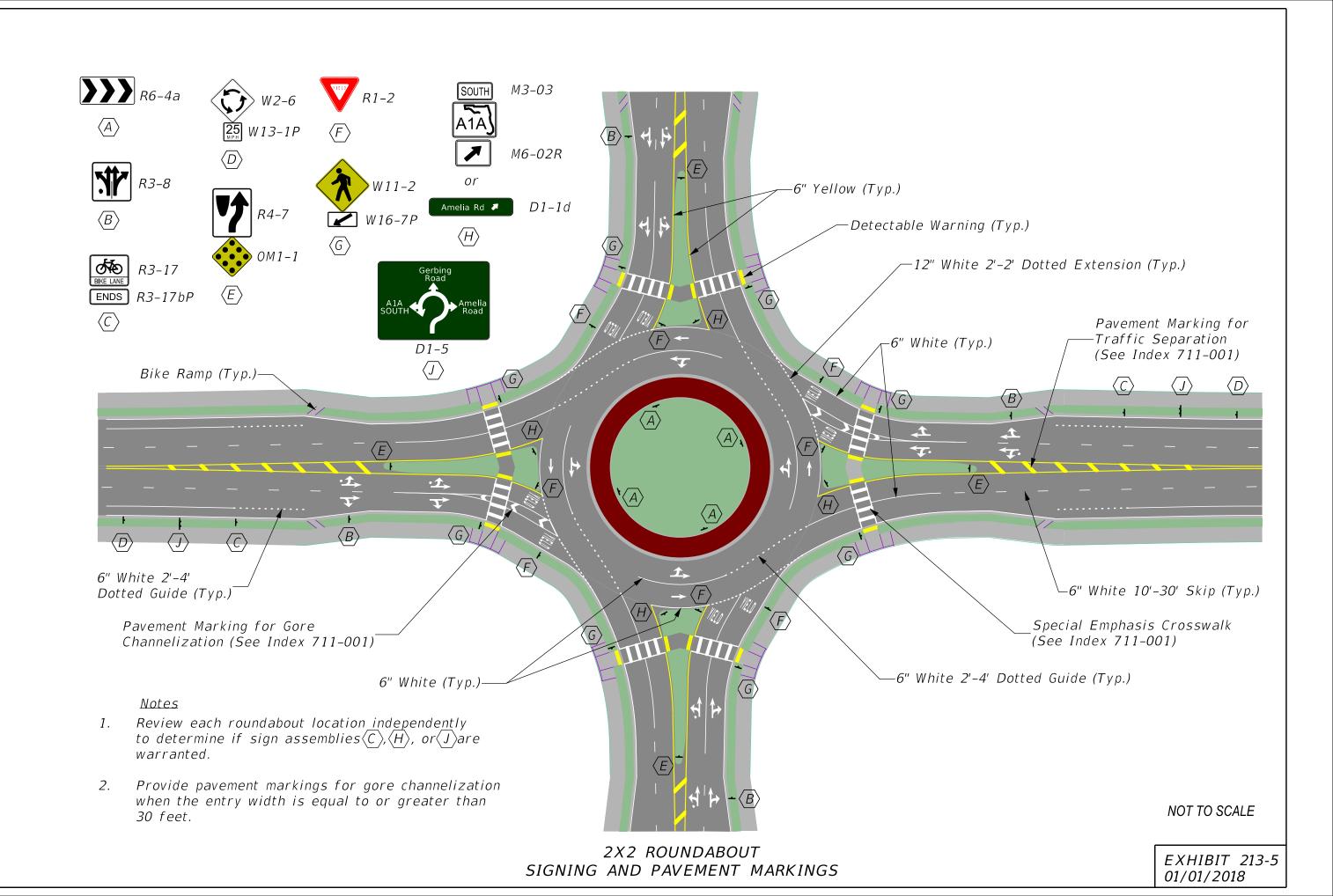


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213.8 Lighting

Nighttime illumination of roundabouts is required. Provide a minimum 1.5 foot-candles on the roadway surface within the circulatory roadway and at least 200 feet in advance of the splitter islands.

See **FDM 231.3.3** for additional lighting requirements when pedestrian facilities are provided.

213.9 Landscaping

Create a mounded central island that slopes toward the truck apron using a 1:10 slope. Provide varying height landscaping in the central island to enhance driver recognition of the roundabout upon approach. Provide quality space above and below ground for trees and other desirable vegetation to grow. Place trees near the center of the central island and not less than 6 feet from the face of curb.

Use low-maintenance vegetation and trees. If more decorative plantings are requested by local agency or groups, a maintenance agreement should be obtained.

Additional information regarding roundabout landscaping is in Chapter 9 of NCHRP 672.

Coordinate the landscape design in the early stages of plans development to assure that landscaping will be fully integrated into the roundabout design and sight distance requirements will be satisfied.

213.10 Community Aesthetic Features

Communities commonly desire to place public art or other large aesthetic objects within the central island; e.g., statues, monuments, gateway features. These types of features are acceptable provided that:

- Objects are located outside the sight triangles,
- Not less than 6 feet from the inside edge of the truck apron, and
- Approval is granted through the process outlined in *FDM 127*.

Fountains, or other water spraying features are not permitted.

215 Roadside Safety

215.1 General

This Chapter contains roadside safety design criteria for new construction, reconstruction, and Resurfacing, Restoration and Rehabilitation (RRR) projects. New Construction criteria must be met for new and reconstruction projects, and for improvements included with RRR projects.

The design criteria contained in *FDM 210* and *FDM 211* has been developed to minimize the probability that a vehicle will depart the roadway. Design elements that affect roadside safety include: horizontal alignment, superelevation, vertical alignment, drainage design, sight distance, lane widths, pavement, pavement markings, cross slopes, median widths, shoulders, and lighting.

The evaluation of Roadside Safety design elements is necessary to address the occasional errant vehicle that does depart the roadway. These design elements include roadside geometries, lateral offsets to potential hazards, and the use of shielding.

The **AASHTO Roadside Design Guide (AASHTO RDG)** provides the foundation for the development of specific criteria contained in this Chapter and the **Standard Plans**.

215.1.1 RRR Criteria

Criteria for RRR projects provided in this chapter are the minimum values allowed for roadside elements to remain on arterials and collectors without obtaining a Design Exception or Design Variation (see **FDM 122**).

Criteria for RRR projects provided in this chapter may be used for establishing the minimum requirements for adding auxiliary lanes, keyhole lanes, or providing minor intersection improvements with the understanding that when existing right of way (R/W) is adequate, new construction criteria will be used to the maximum extent feasible.

Do not apply RRR criteria in this chapter to resurfacing projects on Limited Access (LA) Facilities.

215.2 Roadside Features

215.2.1 Roadside Geometry

Roadside geometry refers to the terrain features (slopes) that a vehicle will encounter when departing a roadway. The components of roadside geometry include front slopes, back slopes, and transverse slopes.

215.2.2 Roadside Slope Classification

Roadside Slopes include areas located beyond the edge of the traffic lane as shown in *Figures 215.2.2* and *215.2.3*. These areas are divided into the following classifications:

- (1) Traversable Slope Smooth terrain, unobstructed by fixed objects:
 - (a) Recoverable Traversable Slope, 1:4 or flatter
 - (b) Non-Recoverable Traversable Slope, steeper than 1:4 and flatter than 1:3
- (2) Non-Traversable Slope Rough terrain, obstructed, or slopes steeper than 1:3

215.2.3 Clear Zone Criteria

Providing a sufficient amount of Recoverable Slope adjacent to the roadway provides an opportunity for an errant vehicle to safely recover. The amount of recoverable area provided beyond the traveled way is defined as the clear zone, and includes shoulders and bike lanes. The clear zone must be free of roadside hazards, as defined in **FDM 215.3**.

Traversable Back Slopes 1:3 or flatter may be located within the clear zone.

A clear zone width must be provided so that the sum of all Recoverable Slopes is equal to or greater than the required clear zone width obtained from *Table 215.2.1*. Clear zone widths may be widened based on crash history and horizontal curvature; see *AASHTO RDG*, *Section 3.1*. Clear zone concepts are illustrated in *Figure 215.2.1* and *Figure 215.2.2*. For Roadside Slope Criteria, see *FDM 215.2.6*.

Figure 215.2.1 Clear Zone Plan View

CZ

CZ

CZ

CZ

CZ

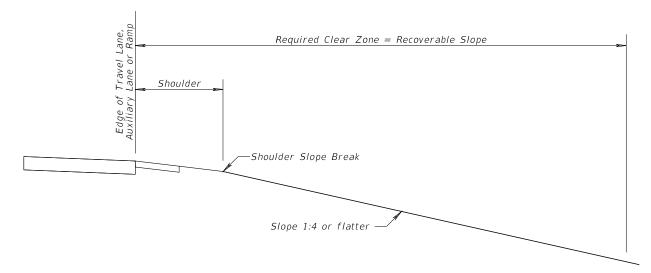
CZ

CZ

CZ

MULTI-LANE

Figure 215.2.2 Clear Zone Concept



When a Traversable Non-Recoverable Slope is present within the clear zone, extend the clear zone width until the amount of Recoverable Slope equals the required clear zone width obtained from *Table 215.2.1*. The additional width provided beyond the Traversable Non-Recoverable Slope is known as the Clear Run-out Area and is illustrated in *Figure 215.2.3*. The Clear Run-out Area should be a minimum of 10 feet wide when R/W is adequate.

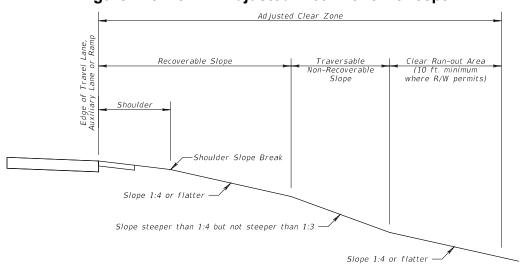


Figure 215.2.3 Adjusted Clear Zone Concept

Table 215.2.1 Clear Zone Width Requirements

	Design Speed (mph)						
	≤ 30	35	40	45	50	55	≥ 60
Clear Zone Width for New Construction							
Travel Lanes & Multilane Ramps	12 feet	14 feet	18 feet	24 feet	24 feet	30 feet	36 feet
Auxiliary Lanes & Single Lane Ramps	10 feet	10 feet	10 feet	14 feet	14 feet	18 feet	24 feet
Clear Zone Width for RRR Projects							
Travel Lanes & Multilane Ramps	6 feet	6 feet	6 feet	14 feet	18 feet	18 feet	18 feet
Auxiliary Lanes & Single Lane Ramps	6 feet	6 feet	6 feet	8 feet	8 feet	8 feet	8 feet

Clear zone widths for work zones are provided in **Standard Plans**, **Index 102-600**.

215.2.4 Lateral Offset

Lateral offset is the distance from a specified point on the roadway to a roadside hazard. Lateral offset to the roadside hazard is measured as follows:

- Curbed roadways: from face of curb.
- Flush shoulder and high-speed curbed roadways: from outside edge of traveled way.

Lateral offsets apply to all roadways and are determined based on the following:

- Type of facility; i.e., flush shoulder or curbed roadway,
- Design speed
- Design Element
- Project Type; i.e. New Construction, RRR

Flush shoulder roadways typically have sufficient R/W, to provide the required clear zone widths. Therefore, minimum lateral offset for these roadways is based on maintaining a clear roadside for errant vehicles to recover (i.e., maintaining clear zone width provided in *Table 215.2.1*).

Lateral offsets for curbed roadways should be based on clear zone criteria; however, curbed roadways typically do not have sufficient R/W to provide the required clear zone widths. Therefore, minimum lateral offset on these roadways is based on offset needed for normal operation of the roadway.

At times it may be necessary to place poles (e.g., signal, light, sign) within the sidewalk. Refer to *FDM 222.2* for minimum unobstructed sidewalk width requirements.

Table 215.2.2 provides minimum lateral offset criteria for roadside features and roadside hazards typically encountered and considered functionally necessary for normal operation of the roadway; e.g., signing, lighting, utilities. For crashworthy objects, meet or exceed the minimum lateral offset criteria provided in **Table 215.2.2**. Locate objects that are not crashworthy as close to the R/W line as practical and no closer than the minimum lateral offset criteria provided.

When a roadside hazard is placed behind a barrier that is justified for other reasons, the minimum lateral offset to the object equals the setback requirements (deflection distance) of the barrier, see *FDM 215.4.6*. Refer to *FDM 215.5* for permissible attachments to barriers.

When determining minimum lateral offset for bridge piers and abutments, coordinate with vertical clearance requirements found in *FDM 210.10.3*. When shielding is used, refer to setbacks to barriers in *FDM 215.4.6* and *FDM 210.10.3*.

Table 215.2.2 Minimum Lateral Offset Criteria

Table 215.2.2 Minimum Lateral Offset Criteria							
Design Element		Curbed Roadways					
		New Construction		RRR		High Speed Curbed and	
		Design Speed				Flush Shoulder Roadway	
		25-35 mph	40-45 mph				
		Do not locate in Medians, except in conjunction with barriers that are justified for other reasons. See <i>FDM 215.2.9</i> .					
Light Poles	Conventional	1.5 feet	4.0 feet	1.5 feet	1.5 feet	20 feet from Travel Lane, 14 feet from Auxiliary Lane, or Clear Zone width, whichever is less	
	High Mast	Outside Clear Zone					
Signal Poles and Controller Cabinets		Do not locate in Medians. See FDM 215.2.9 .					
		1.5 feet	4.0 feet	1.5 feet	1.5 feet	Outside Clear Zone	
Traffic Infraction Detectors		For placement and installation specifications, refer to the State Traffic Engineering and Operations Office web page: http://www.fdot.gov/traffic/					
ITS Poles and Related Items	Pole & Other Aboveground	Do not locate in Medians, except in conjunction with barriers that are justified for other reasons. See <i>FDM 215.2.9</i> .					
	Fixed Objects	1.5 feet	4.0 feet	1.5 feet	4.0 feet	Outside Clear Zone	
	Equipment Shelters and Towers	Do not locate within the limited-access right of way, except as allowed by <u>Policy No. 000-625-025</u> , Telecommunications Facilities on Limited Access Rights of Way.					
	Breakaway Objects	1.5 feet	4.0 feet	1.5 feet	4.0 feet	As Close to R/W As Possible	
Traffic Control Signs	Single and Multi-Column	Locate in accordance with Standard Plans.					
	Overhead Sign Structures	Outside Clear Zone					
Trees	Where the diameter is or is expected to	1.5 feet	4.0 feet	1.5 feet	1.5 feet	Outside Clear Zone	
	be > 4 inches measured 6 inches above the ground	RRR Projects: (1) Meet New Construction criteria for new plantings.					

Table 215.2.2 Minimum Lateral Offset Criteria (cont.)

Curbed Boodways							
Design Element		Curbed Roadways				High Speed Curbed and	
		New Construction RRR					
		Design Speed				Flush Shoulder Roadway	
		25-35 mph	40-45 mph	25-35 mph	40-45 mph		
	Existing Utilities	1.5 feet	4.0 feet	1.5 feet	4.0 feet	Outside Clear Zone	
Aboveground Utilities	New or Relocated Utilities	4.0 feet			Outside Clear Zone		
(See <i>FDM</i> 215.2.8)	applies: • The edg addition	reground utilities are not required to be relocated unless one of the following the of traveled way is being moved closer to the aboveground utility; e.g., of an auxiliary lane, or we been hit 3 times in 5 years.					
Railroad Gra Traffic Cor	Locate in accordance with <u>Standard Plans</u> , Index 509-100 and Index 509-070						
Roadways Overpassing Railroads		For Horizontal Clearances where roadways overpass railroads refer to <i>FDM 220</i> .					
Canal and Dro	See FDM 215.3						
Bridge Piers and Abutments		The greater of the following: 16 feet from Edge of Travel Lane; or Outside: 4 feet from Face of Curb Median: 6 feet from Edge of Traffic Lane (See <i>FDM 215.4.5.4</i> for Pier Protection criteria and <i>Figures 210.12.3</i> & <i>210.12.4</i>)				Outside Clear Zone	
Drainage Structures (e.g., wingwalls, endwalls, flared end sections)		Refer to the FDOT Drainage Manual					
Mailk	Locate in accordance with Standard Plans, Index 110-200						
Bus Benches and Transit Shelters		Locate in accordance with <i>Rule Chapter 14-20.003</i> , Florida Administrative Code (F.A.C.). Transit bus benches must be located in accordance with Rule Chapter 14-20.0032, F.A.C.					
Pedestria	4.0 feet			Outside Clear Zone			

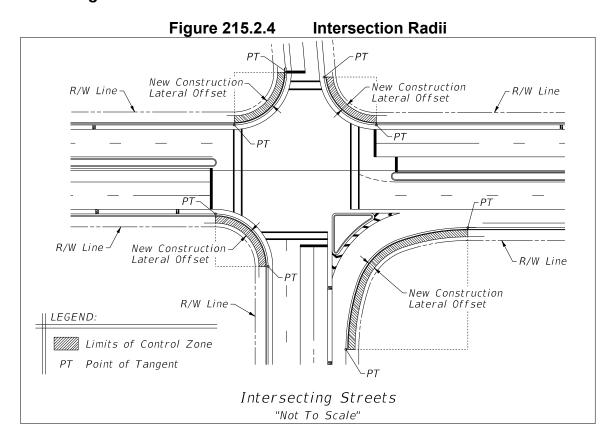
215.2.5 Control Zones for RRR Projects

Control Zones apply only to RRR projects and do not include aboveground utilities.

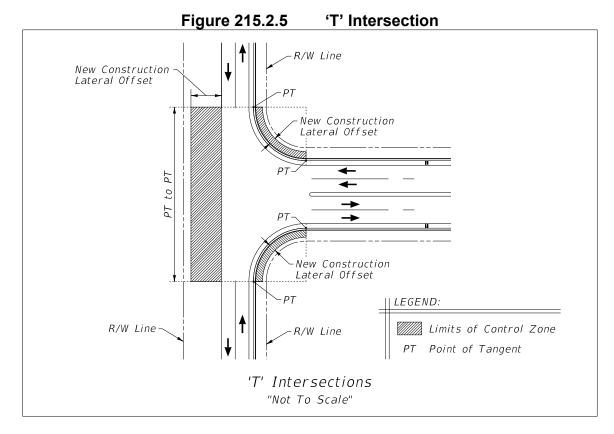
Control Zones are high-risk areas where roadway departures occur with greater frequency resulting in increased risk of impact with roadside hazards. To address this condition, lateral offset and clear zone width requirements in Control Zones are to be based on New Construction criteria. A Control Zone violation is when RRR lateral offset requirements are met, but New Construction criteria is not. Process a Design Variation for Control Zone violations.

Control Zones include the following locations:

- (1) A location where an aboveground object has been hit 3 times or more in the last 5 years.
- (2) Intersection Radii Within the New Construction lateral offset of the return radii of an intersecting street from begin point of tangent (PT) to end point of tangent (PT), see *Figure 215.2.4*.



(3) 'T' Intersection – On the non-intersection side of 'T' intersections within the area directly across and between each radii return point of tangent (PT) extended to the New Construction lateral offset, see *Figure 215.2.5*.



- (4) Right Turn Deceleration Within the New Construction lateral offset for a length of 100 feet measured downstream from the beginning of the full width lane, see *Figure 215.2.6* for right turn deceleration lane on a tangent. For right turn deceleration lane constructed with a reverse curve the beginning of the Control Zone starts at the point of intersection (PI), see *Figure 215.2.7*.
- (5) Merge Section Within the New Construction lateral offset for a length of 100 feet measured downstream from the beginning of the taper of a skewed merge section. See *Figure 215.2.8* for merge section constructed on a tangent. For merge section constructed with a reverse curve the beginning of the Control Zone starts at the point of intersection (PI), see *Figure 215.2.9*.
- (6) Service Facility (i.e. alley way or easement) Driveway For a distance of 3 feet from a driveway flare within the new construction lateral offset distance at the intersection of a dedicated intersecting service facility, see *Figure 215.2.10*.

Figure 215.2.6 Right Turn Deceleration with Tangent

Edge Of Traffic Lane

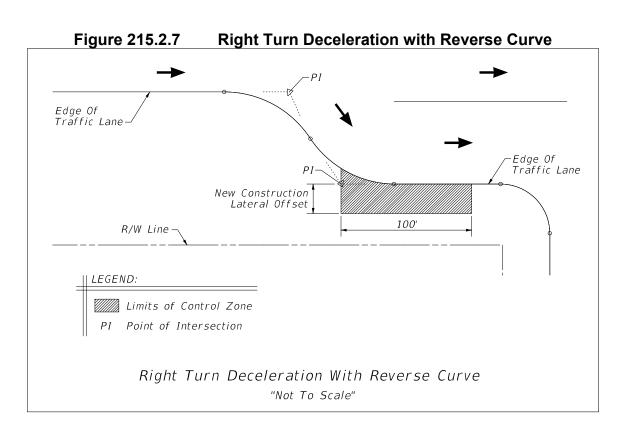
New Construction Lateral Offset

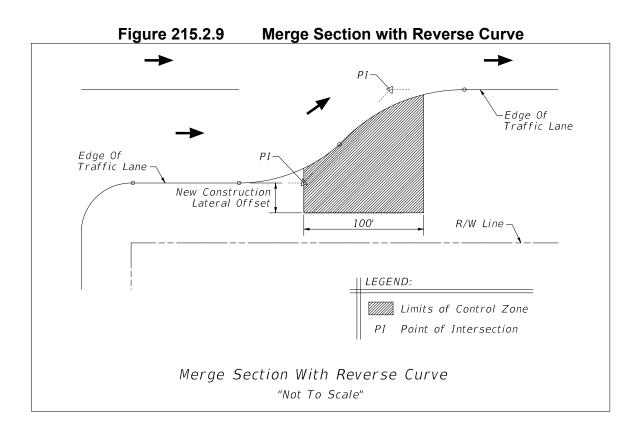
R/W Line

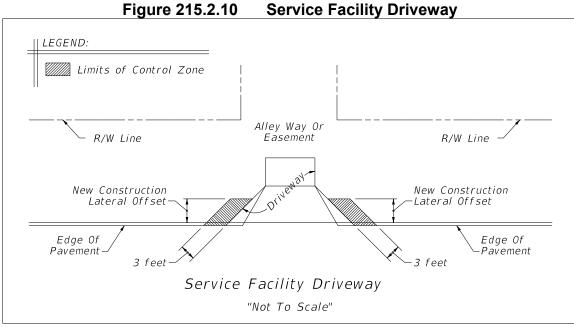
Limits of Control Zone

Right Turn Deceleration With Tangent

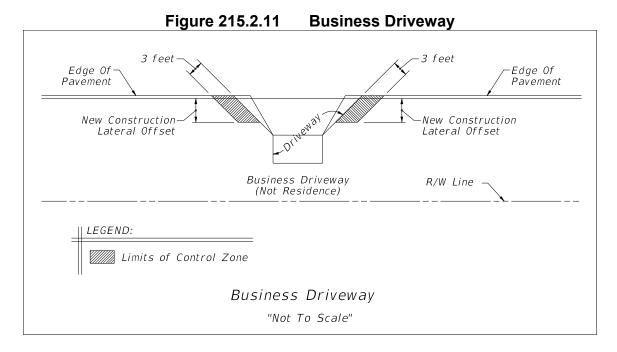
"Not To Scale"



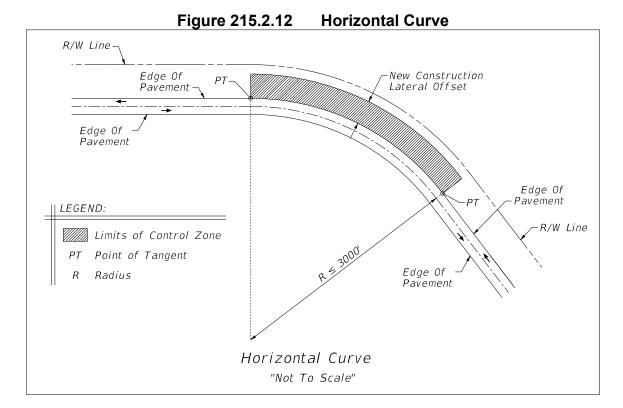




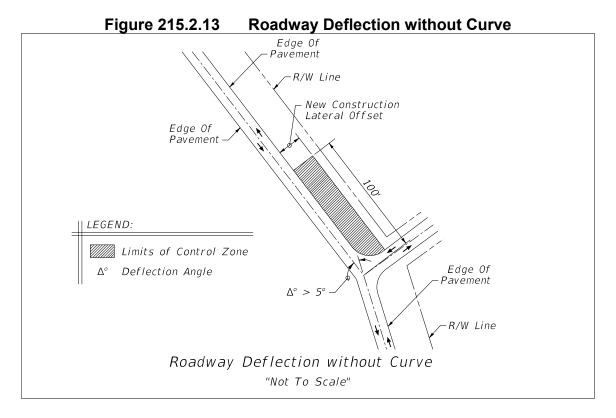
(7) Business (i.e. non-residential) Driveway – For a distance of 3 feet from a driveway flare within the new construction lateral offset distance at the entrance turnout for use other than a private residence, see Figure 215.2.11.



(8) Horizontal Curves – Within the New Construction lateral offset in the outside area of a curve when the posted speed is greater than 35 mph and the curve radius is 3000 feet or less, see *Figure 215.2.12*.



(9) Roadway Deflection without Curves – Within the New Construction lateral offset of roadway alignments with a deflection (kink) of more than 5 degrees for a distance of 100 feet from the point of intersection of the deflection, see *Figure 215.2.13*.



215.2.6 Roadside Slope Criteria

Roadside slopes consist of front slopes, back slopes, and transverse slopes. Roadside slope criteria is provided in *Table 215.2.3*.

For sod or turf slopes steeper than 1:3:

- Consider the associated long term erosion control and maintenance costs.
- Slopes higher than 20 feet, provide a 10-foot wide maintenance berm (1:10 or flatter) at the top and toe.
- Slopes higher than 35 feet, provide a 10-foot wide maintenance berm (1:10 or flatter) at the top and toe. Include intermediate berm(s) so that the spacing between berms does not exceed 35 feet. Coordinate with the District Drainage, Maintenance, and Landscape Architect's Offices.

Coordinate with the District Geotechnical Office for slopes steeper than 1:2.

Modification for Non-Conventional Projects:

Delete the last two sentences above and see RFP for requirements.

For retaining walls greater than 5 feet in height, provide a 10-foot maintenance area (1:10 or flatter) in front of the wall face with suitable access for maintenance vehicles. See **Structures Design Guidelines** (SDG), **Section 3.12** for information regarding partial height walls.

215.2.6.1 RRR Evaluation of Existing Roadside Slope

Existing roadside slope, and new slopes included with a RRR project, must meet the criteria provided in *Table 215.2.3*, except for the following:

(1) Front Slopes:

- (a) For constrained conditions, new slopes at 1:4 may be constructed within the clear zone. New slopes steeper than 1:4 require a Design Variation.
- (b) Existing 1:3 or flatter slopes within the clear zone may remain.
- (c) Flattening slopes of 1:3 or steeper at locations where run-off-the-road type crashes are likely to occur (e.g., on the outsides of horizontal curves) should be evaluated.
- (d) Existing front slopes steeper than 1:3 within the clear zone should be evaluated for shielding.

(2) Back Slopes:

- (a) For constrained conditions, new slopes at 1:3 may be constructed within the clear zone. New slopes steeper than 1:3 require a Design Variation.
- (b) Existing 1:2 or flatter slopes may remain.
- (c) Existing back slopes steeper than 1:3 within the clear zone should be evaluated for shielding.

RRR lateral offset and clear zone requirements must be met when the above criteria is applied.

Modification for Non-Conventional Projects:

Delete **FDM 215.2.6.1** and see RFP for requirements.

Table 215.2.3 Roadside Slope Criteria

	Flush S	houlder and High Speed Curbed	Curbed		
Type of Slope	Height of Fill (feet)	Rate	Height of Fill (feet)	Rate	
	0 – 5	1:6			
Slope 10	5 – 10	1:6 to edge of Clear Zone, then 1:4	All	1:2 or to suit property owner, not flatter than 1:6.	
	10 – 20	1:6 to edge of Clear Zone, then 1:3	All		
	> 20	1:2 with guardrail			
Back Slope	All	1:4 or 1:3 with a standard width trapezoidal ditch and 1:6 front slope	All	1:2 or to suit property owner. Not flatter than 1:6.	
Transverse Slope	All	1:10 or flatter (freeway & Interstate) 1:4 (others)	All	1:4	

Notes:

215.2.7 Drainage Features

Drainage features in close proximity to travel lanes is often necessary. These features include ditches, curbs, and drainage structures; e.g., transverse/parallel pipes, culverts, endwalls, wingwalls, and inlets. Evaluate the placement of these features as part of roadside safety design. Refer to the *Drainage Manual* for information regarding hydraulic design.

Consider the future maintenance of the facility when evaluating the design of roadside topography and drainage features. Routine maintenance, or repairs necessary for the continued function of the drainage feature may lead to long-term expenses and disruption to traffic flow.

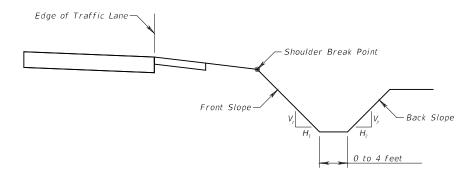
⁽¹⁾ Height of fill is the vertical distance from the edge of the outside travel lane to the toe of front slope.

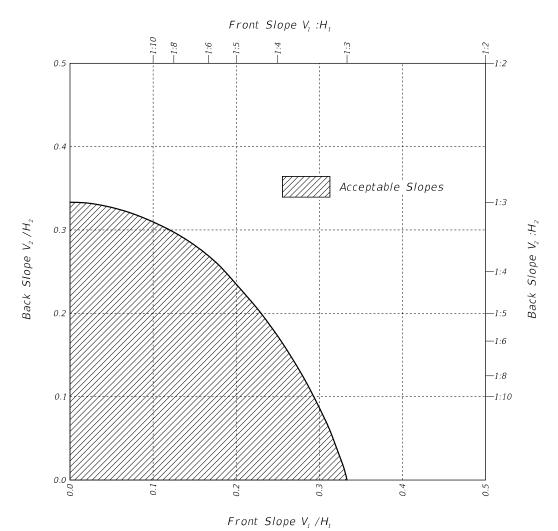
215.2.7.1 Roadside Ditches

Acceptable cross section slope criteria for roadside ditches within the clear zone is provided in *Figures 215.2.14* and *215.2.15*. These roadside ditch configurations are considered traversable, as described in the *AASHTO RDG*. Adjusted clear zone widths may be required for Non-Recoverable Slopes located within the clear zone (i.e. slopes stepper than 1:4 but flatter than 1:3, see *FDM 215.2.3*). The application of the ditch cross section slopes must be coordinated with Roadside Slope Criteria included in *FDM 215.2.6*.

The <u>Drainage Manual</u>, **Chapter 2** requires a minimum ditch bottom width of 5 feet to accommodate mitered end sections and maintenance mowers. Refer to the <u>Drainage Manual</u> for V-bottom ditch limitations. When a ditch bottom width of less than 5 feet is approved by the District Drainage Engineer the slope criteria provided in **Figures 215.2.14** and **215.2.15** may be used.

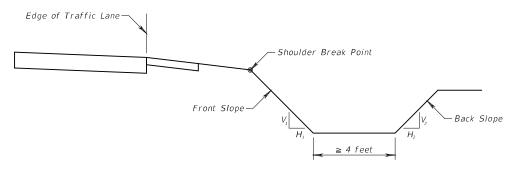
Figure 215.2.14 Roadside Ditches – Bottom Width 0 to < 4 feet

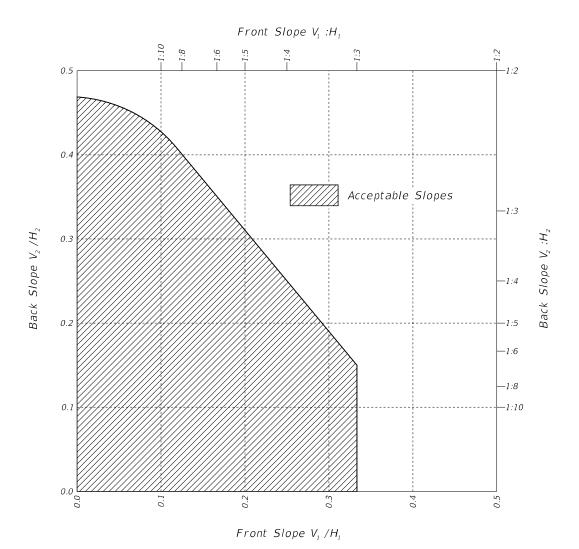




Ref: Figure 3-6, 2011 AASHTO Roadside Design Guide, 4th Edition

Figure 215.2.15 Roadside Ditches – Bottom Width ≥ 4 feet





Ref: Figure 3-6, 2011 AASHTO Roadside Design Guide, 4th Edition

215.2.7.2 Curbs and Traffic Separators

See **FDM 210.5** for information concerning curbed roadways.

Curb has no redirection capability; therefore do not use curb to mitigate clear zone violations.

Traffic separators are used to:

- provide delineation of narrow roadway medians
- manage access points and turning movements
- provide for drainage
- offer pedestrian refuge areas

Refer to the *FDM 212.2.11* and *Standard Plans*, *Index 520-020* for additional information concerning traffic separators.

A bridge mounted traffic separator is to match geometrically with adjacent roadway traffic separator or the face of curb. Design separators in accordance with the <u>Structures</u> <u>Design Guidelines</u>, and <u>Standard Plans</u>, <u>Index 520-020</u>.

Shoulder Gutter is frequently used along roadway fill sections and bridge approaches to prevent excessive runoff down embankment slopes. Refer to the Drainage Manual for Shoulder Gutter requirements.

215.2.7.3 Drainage Structures

Drainage structures located along the roadside must provide a traversable design or be located outside the required clear zone. Drainage designs typically contain curb inlets, ditch bottom inlets, endwalls, wingwalls, headwalls, flared end sections or mitered end sections. If not adequately designed or properly located, these features may create hazardous conditions for vehicles. For detailed background information concerning traversable designs, refer to the **AASHTO RDG**.

Details for drainage structures and end treatments are provided in <u>Standard Plans</u> Index **425 and 430 Series**. These drainage features have the potential for conflict with a vehicle either departing the roadway or within a commonly traversed section of a roadway. Refer to the <u>Drainage Manual</u> for standard drainage structures which are permitted within the clear zone.

215.2.7.4 RRR Evaluation of Existing Drainage Features

Evaluate existing drainage structures and end treatments located within the clear zone to determine if they present a hazardous condition and if modification or relocation is necessary. Based on a review of the crash history, modify or relocate any drainage structures impacted three times in five years.

New drainage features included with a RRR projects must provide a traversable design or be located outside the required clear zone.

215.2.8 Aboveground Utilities

Utility Agency/Owners (UAOs) are cities, counties, utility companies, homeowner associations, private citizens, or businesses organized under the laws of Florida with permission and/or rights to have their aboveground utilities within the Department's R/W. Where aboveground utilities are more than 4 inches above the grade and are not accepted by FDOT as crashworthy they are considered roadside hazards. The below criteria are designed to minimize conflicts between roadside safety requirements and the privilege and rights the UAOs may have. Consult with the District Utilities Office to determine any limitations to the Department's authority to effect the below requirements.

New and existing aboveground utilities are to meet the following requirements:

- (1) Not within the median,
- (2) Outside the new construction lateral offsets in *Table 215.2.2*, and
- (3) As close to the R/W as practical. Aboveground utilities are considered to be as close to the right of way as practical when the location does not cause the utility to do any of the following:
 - encroach onto private property
 - violate National Electrical Safety Codes
 - violate State or Federal codes/regulations
 - conflict with other existing overhead or underground facilities
 - require encroachments onto private property to trim trees
 - requires the utility to remove trees
 - takes individual poles out of alignment with existing pole lines

When the requirements above cannot be met, aboveground utilities may be placed behind Department-approved barriers, allowing for barrier deflection.

215.2.9 Signing, Lighting, Traffic Signals, Intelligent Transportation Systems (ITS), and Other Similar Roadside Features

Locate devices in accordance with the minimum lateral offset criteria provided in *Table 215.2.2* and the following:

- Signing *FDM 230*
- Lighting FDM 231
- Traffic Signals FDM 232
- ITS FDM 233

These features are not required to meet minimum lateral offset criteria when installed behind a traffic barrier, provided:

- (1) The barrier was justified for other reasons, and
- (2) The device is located within the barrier's Length of Need (See *FDM 215.4.6*).

Post-mounted sign supports and conventional light poles must be breakaway as defined in the *AASHTO LRFD Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals* and the *AASHTO RDG.* Post-mounted supports must be of an acceptable and crashworthy design as detailed in the *Standard Plans*.

Avoid placing light poles or signals in the median where, when struck, may become a hazardous flying object to vehicles in an opposing lane. Do not place overhead sign structure (cantilever or truss) supports, conventional light poles, or mast arm supports in the median, except in conjunction with barriers that are justified for other reasons. See *FDM 231.1* for additional limitations on placing lighting in the median.

Do not locate high mast lighting poles in gore areas within the runout length as defined in the *AASHTO RDG*, *Section 5.6.4*.

215.2.10 Roadside Flashing Beacon Assemblies

Roadside flashing beacon assemblies installed in accordance with <u>Standard Plans</u>, *Index 700-120* are considered crashworthy and are permitted within the clear zone. Locate in accordance with the lateral offset criteria provided in *Index 700-101*. Other ground mounted flashing beacon assemblies located within clear zone must be either

crash tested or located behind a barrier that has been justified for other reasons. Flashing beacon assemblies that are mounted on mast arms are exempt from this requirement.

215.2.11 Breakaway Devices

The criteria for breakaway supports is covered in the **AASHTO RDG**, **Chapter 4**. Department-approved breakaway devices are covered in the <u>Standard Plans</u> and included on the Approved Products List (<u>APL</u>).

Breakaway devices are designed to be impacted at normal bumper heights with vehicles traveling along relatively flat level ground. If impacted at a significantly higher point the breakaway mechanism may not function as designed resulting in non-activation or improper fracturing of the device. For this reason do not locate breakaway supports in ditches or along slopes steeper than 1:6.

215.3 Roadside Hazards

215.3.1 Aboveground Hazards

An aboveground hazard is anything within the clear zone that is greater than 4 inches in height and is firm and unyielding or doesn't meet breakaway criteria. Evaluate the location of temporary and permanent aboveground hazards and ensure that their placement is in accordance with the lateral offset and clear zone requirements of **FDM 215.2**.

Curbs are not an aboveground hazard when utilized in accordance with **FDM 210.5**.

215.3.1.1 Work Zone Aboveground Hazards

Aboveground hazards in work zones are considered part of the "work area" and treated with appropriate work zone traffic procedures included in the <u>Standard Plans</u>, *Index 102* **Series**. During non-working hours, place aboveground hazards (e.g., objects, materials, equipment) outside clear zone widths for work zones, or behind a barrier.

215.3.2 Canal Hazards

A canal hazard is defined as an open ditch parallel to the roadway for a minimum distance of 1000 feet and with a seasonal water depth in excess of 3 feet for extended periods of time (i.e., 24 hours or more).

Minimal lateral offset for canal hazards exceed standard clear zone width criteria. Canal hazard lateral offsets are measured from the edge of travel lane, auxiliary lane or ramp to the top of the canal side slope nearest the road. Minimum required distances are illustrated in *Figures 215.3.1* and *215.3.2* and summarized as follows:

- Not less than 60 feet for flush shoulder and curbed roadways with design speeds of 50 mph or greater.
- Not less than 50 feet for flush shoulder roadways with design speeds of 45 mph or less.
- Not less than 40 feet for curbed roadways with design speeds of 45 mph or less.

When new canal or roadway alignment is required, provide distances greater than those above to accommodate future widening of the roadway.

On fill sections, provide a flat berm (1:10 or flatter slope) no less than 20 feet in width between the toe of the roadway front slope and the top of the canal side slope nearest the roadway.

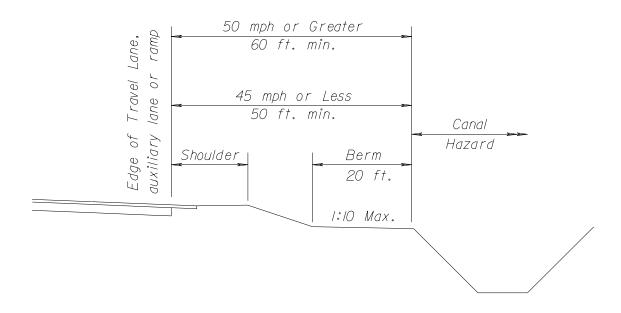
When the slope between the roadway and the "extended period of time" water surface is 1:6 or flatter, the minimum distance can be measured from the edge of the travel lane, auxiliary lane, or ramp to the "extended period of time" water surface and a berm is not required.

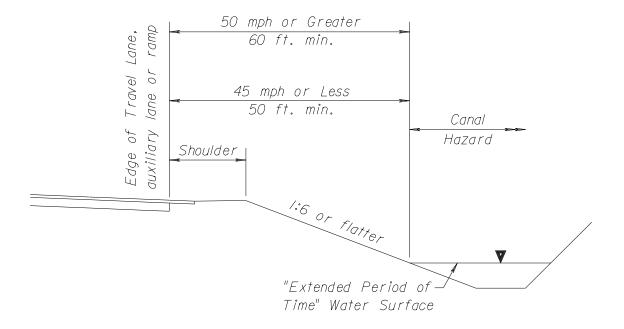
In sections with ditch cuts, provide a minimum of 20 feet between the toe of the front slope and the top of the canal side slope nearest the roadway.

Shield the canal hazard with an approved roadside barrier when the required minimum lateral offset cannot be met using the following criteria:

- Locate the barrier as far from the traveled way as practical and outside of the clear zone where possible.
- Locate guardrail no closer than 6 feet from the canal front slope.
- Locate High Tension Cable Barrier no closer than 15 feet from the canal front slope.

Figure 215.3.1 Lateral Offset Criteria for Canal Hazards on Flush Shoulder and High Speed Curbed Roadways





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Figure 215.3.2 Lateral Offset Criteria for Canal Hazards on Low Speed Curbed Roadways

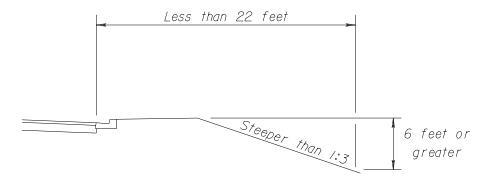
215.3.3 Drop-off Hazard

Drop-off hazards are defined as steep or abrupt downward slopes that can be perilous to vehicle occupants, pedestrians and cyclists. Shield any drop-off determined to be a hazard using the following guidelines:

- (1) Any vertical faced structure (e.g., retaining wall, wing-wall) located within the clear zone.
- (2) A drop-off of 6 feet or more with a slope steeper than 1:3 located within the clear zone.
- (3) For low speed curbed roadways, a drop-off of 6 feet or greater with a slope steeper than 1:3 located within 22 feet of the traveled way (See *Figure 215.3.3*).
- (4) A drop-off that has had 3 crashes within a 5 year period. Five years of crash data for a particular site can be obtained from the Safety Office.

For drop-off hazards for pedestrians, see FDM 222.4.

Figure 215.3.3 Drop-off Hazard on Curbed Roadways



215.3.3.1 Work Zone Drop-offs

For drop-off criteria in work zones see <u>Standard Plans</u>, *Index 102-600* Anticipate drop-offs that are likely to occur during construction and provide the appropriate shielding. In locations where shielding is not practical, such as areas with numerous driveways, add a plan note requiring a return to acceptable conditions by the end of each day's construction period.

215.3.4 Additional Hazard Considerations

Engineering judgment should be used when evaluating hazardous conditions, and should consider; roadway geometry, proximity to facility or building, level of activity, and traffic conditions and operations. These conditions may include:

- (1) Bridge piers that are not designed for vehicle impact loads,
- (2) Bicycle and pedestrian facilities,
- (3) Residential buildings, schools, businesses, and
- (4) The presence of personnel in work zones.

Requirements for Bridge Pier Protection are provided in *FDM 215.4.5.4*.

Considerations regarding Positive Protection in Work Zones are provided in **FDM 215.4.9**

215.4 Longitudinal Barriers, Barrier Transitions, End Treatments & Crash Cushions

Roadside barriers, transitions, end treatments (trailing anchorages and approach terminals), and crash cushions must be full-scale crash tested in accordance with either:

- (1) NCHRP Report 350: Recommended Procedures for the Safety Performance Evaluation of Highway Features (NCHRP 350), or
- (2) AASHTO Manual for Assessing Safety Hardware, 2016 (MASH).

Bridge Traffic Railings must be evaluated and designed in accordance with the **Structures Design Guidelines** (**SDG**).

The criteria for crash testing specified in **NCHRP 350** and **MASH** provides six Test Levels (TL-1 thru TL-6) for the evaluation of roadside hardware suitability with consideration for vehicle type, mass, speed and impact angle. Each Test Level provides an increasing level of service in ascending numerical order. For additional information regarding appropriate application of Test Levels for Barrier Type Selection refer to **FDM 215.4.5** and the **AASHTO RDG**.

Barriers, transitions, and end treatments consist of both proprietary and non-proprietary devices. Non-proprietary/Standardized devices are detailed in the <u>Standard Plans</u>. Proprietary products are included on the <u>APL</u>. These device address the majority of roadside needs on the State Highway System.

Non-standard roadside hardware (i.e. devices not included in either the <u>Standard Plans</u> or the <u>APL</u> may sometimes be needed to address unique situations, but are not permitted without prior approval by the Structures Design Office (SDO) for traffic railings (e.g., bridges, noise walls, wall copings), or the Roadway Design Office (RDO) for other roadside hardware. For additional information on the use of Non-Standard Roadside Safety Hardware refer to **FDM 215.8**.

215.4.1 Longitudinal Barriers

215.4.1.1 Flexible Barrier

Flexible Barrier systems provide the least severe impact conditions with the greatest deflections. The only Department-approved flexible barrier system is High Tension Cable Barrier (HTCB) and is currently available for implementation through the Departments **Developmental Standard Plans** process. Detailed information on the usage

requirements and design criteria of HTCB can be found on the Departments Website (http://www.fdot.gov/design/standardplans/), which includes the following:

- Developmental Standard Plans Instructions, D540-001
- Developmental Standard Plans, Index D540-001
- Developmental Specification, Dev540

When considering the use of a **Developmental Standard Plans Index**, review the **Developmental Standard Plans Usage Process** included in **FDM 115**.

215.4.1.2 Semi-Rigid Barrier

Semi-Rigid Barriers include the following:

- (1) W-Beam Guardrail **Standard Plans**, **Index 536-001**
 - (a) General, TL-3 Guardrail Post spacing at 6'-3" (TL-3, MASH)
 - (b) Low-Speed, TL-2 Guardrail Post spacing at 12'-6" (TL-2, MASH)
- (2) Modified Thrie-Beam Guardrail <u>Standard Plans</u>, *Index 536-001* (TL-4, NCHRP-350)

W-Beam Guardrail with posts at 6'-3" spacing, rail height of 2'-1" to center of panel and midspan splices, as detailed in <u>Standard Plans</u>, *Index 536-001*, was developed based on the *31" Midwest Guardrail System* (*MGS*). Compatible proprietary components may be referred by the 31" height.

TL-3 Guardrail installations may be used for all design speeds; however, installations on roadways with Design Speeds > 45 mph must have a minimum length of 75 feet, unless attached to a permanent rigid barrier.

The use of Low-Speed, TL-2 Guardrail is limited to flush shoulder roadways with Design Speeds ≤ 45 mph.

Installations of W-Beam Guardrail with 8-in offset blocks on wood or steel posts are detailed in <u>Standard Plans</u>, *Index 536-001*. W-Beam guardrail may also be installed at a reduced post spacing (i.e. less than 6'-3") to reduce deflection of the system. Reduced post spacing may be used for all design speeds in accordance with spacing and setback requirements provided in *Table 215.4.2*.

The use of Thrie-Beam Guardrail panels is restricted to Modified Thrie-Beam, Thrie-Beam Retrofits (e.g., Metal Traffic Railings) and Barrier Transitions only.

Although Modified Thrie-Beam has been crash tested to NCHRP 350, TL-4 requirements as a longitudinal barrier, it presents unique challenges due to a lack of proven options for end treatments and transitions. As a result, project specific details are required for Modified Thrie-Beam installations.

215.4.1.3 Rigid Barrier

Rigid Barriers are assumed to exhibit no deflection under impact conditions; however, crash severity will likely be the highest of all barrier options. Rigid barrier includes Concrete Barriers and Traffic Railings. Concrete barriers are included for roadway applications and Traffic Railings are designed for structural applications (e.g., bridges, noise walls, wall copings).

Modifications to Rigid Barriers require approval from Office of Design (SDO or RDO). Modifications may include the following:

- Reinforcement details
- Surface treatments
- Material substitutions
- Geometric discontinuities along the length of the barrier
- Non-standardized attachments that do not meet the requirements of either this manual or <u>SDG</u>
- Non-standardized and unfilled pockets or blockouts
- End transition details
- Traffic face geometry

Rigid Barriers include the following:

- (1) Single-Slope Concrete Barriers (roadside applications):
 - (a) Median Standard Plans, Index 521-001 (TL-4, MASH)
 - (b) Shoulder <u>Standard Plans</u>, *Index 521-001* (TL-4, MASH)
 - (c) Curb & Gutter Standard Plans, Index 521-001 (TL-2, MASH)
 - (d) Pier Protection <u>Standard Plans</u>, *Index 521-002* (TL-5, MASH)

- (2) Traffic Railings (bridges, noise walls, and wall copings):
 - (a) Bridges <u>Standard Plans</u>, *Index 521-422 thru 521-427* (TL-4, MASH) and *Index 428* (TL-5, MASH)
 - (b) Thrie-Beam Retrofits <u>Standard Plans</u>, *Index 460-470 thru 460-476* (TL-3, MASH) and *Index 460-477* (TL-2, MASH)
 - (c) Vertical Face Retrofits <u>Standard Plans</u>, *Index 521-480 thru 521-484* (TL-3, MASH)

Note: Use Tapered End Transition, <u>Standard Plans</u>, *Index 521-484*, for Design Speed ≤ 40 mph only. Not permitted within the clear zone of approaching traffic unless site-specific justification is provided and approved by the District Design Engineer.

- (d) Noise Wall <u>Standard Plans</u>, *Index 521-509 thru 521-515* (TL-4, MASH) (TL-5 option available from Structures Design Office)
- (e) Wall Coping <u>Standard Plans</u>, *Index 521-610 and 521-612* (36" Single-Slope and 42" Vertical, TL-4, MASH) (42" Single-Slope, TL-5, MASH)

Design bridge railings in accordance with the <u>SDG</u>. On projects where an existing bridge is to remain, the bridge railings must be replaced or upgraded unless the railing meets criteria for new railings. Superseded FDOT Standard New Jersey Shape and F-Shape Traffic Railings conforming to the designs shown in **Standard Plans Instructions** for **Index 536-002**, "A Historical Compilation of Superseded Florida Department of Transportation 'Structures Standard Drawings' for 'F' and 'New Jersey' Shape Structure Mounted Traffic Railings", are both structurally and functionally adequate for TL-3 MASH.

For information regarding existing traffic railings, see *FDM 215.7.4*.

Details and typical applications of standard bridge railings are provided in *Figures* **215.4.1** – **215.4.10**. Refer to *FDM* **222.4** for details of pedestrian/bicycle railings and fencing.

Figure 215.4.1 Bridge Traffic Railings – F-Shapes

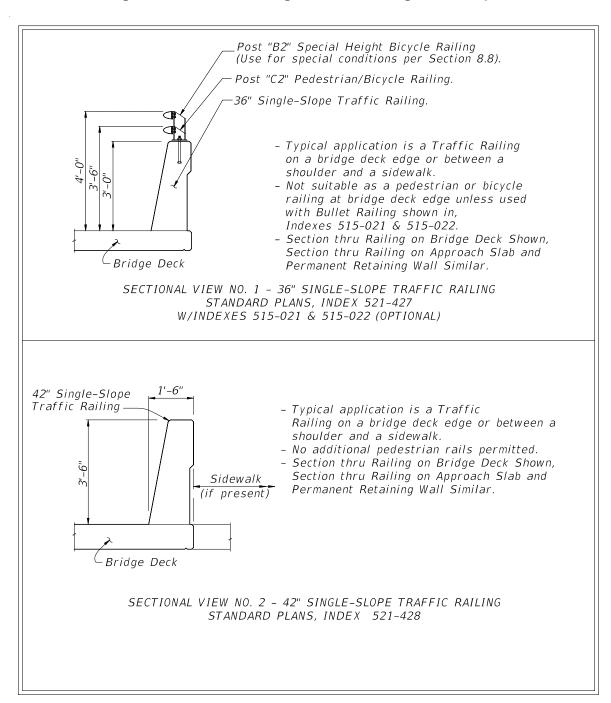


Figure 215.4.2 Bridge Traffic Railings – Vertical Shapes

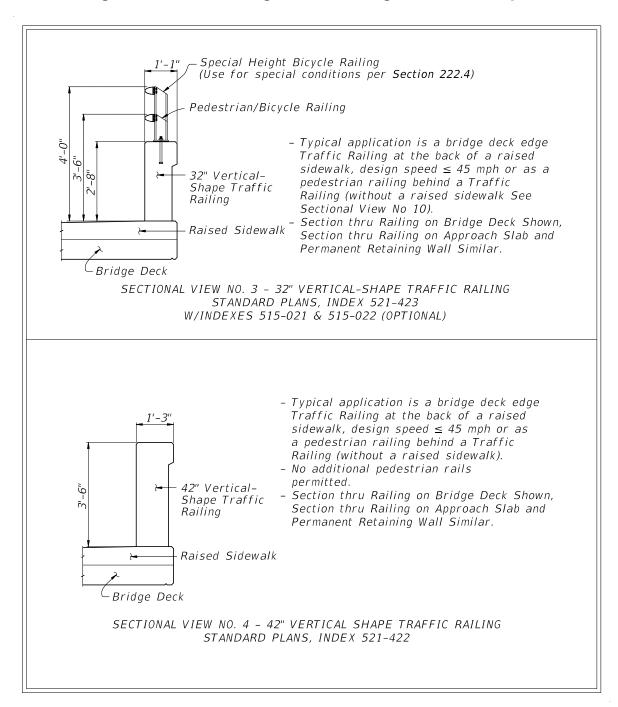


Figure 215.4.3 Bridge Traffic Railings – Other Shapes

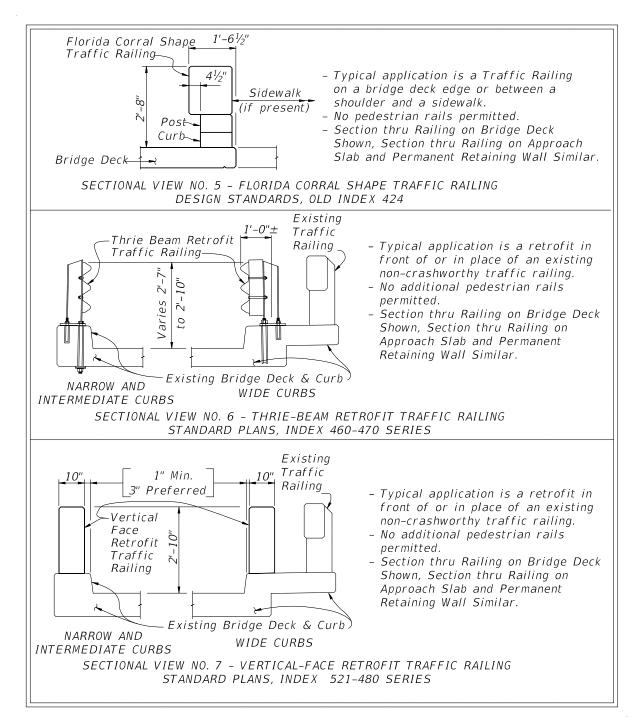
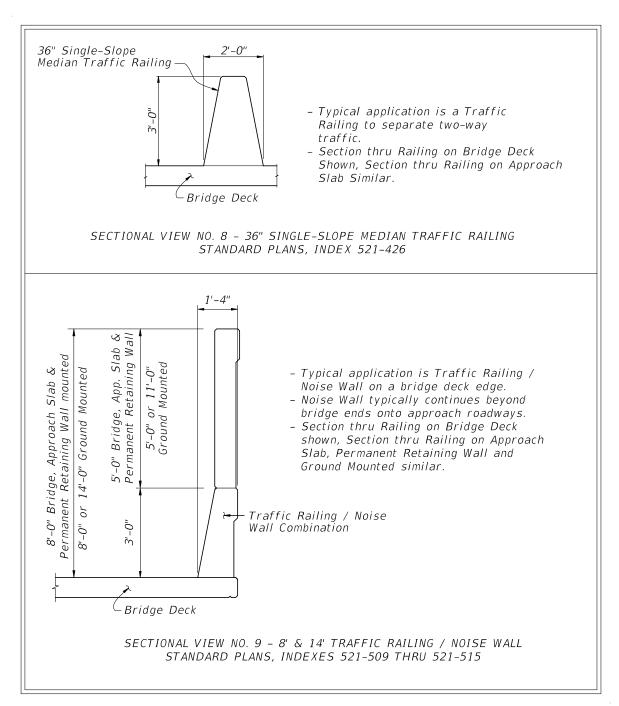


Figure 215.4.4 Bridge Traffic Railings – Median Traffic Railing and Traffic Railing/Noise Wall Combination



215.4.1.4 Temporary Barriers

Temporary Barriers are used in work zones to protect motorists and as Positive Protection to safeguard construction workers while construction actives are taking place. General information about the application of Temporary Barriers can be found in <u>Standard Plans</u>, *Index 102-100*.

Temporary Barriers are installed in either 'Anchored' or 'Free-standing' conditions based on the barrier type and needed setback distance. See the Installation Data table provided in <u>Standard Plans</u>, *Index* 102-100 for the lateral offset and setback distance requirements.

Temporary Barriers include the following:

- (1) Low Profile Barrier **Standard Plans**, **Index 102-120** (TL-2, NCHRP 350)
- (2) Type K Barrier Standard Plans, Index 102-110 (TL-3, NCHRP 350)
- (3) Proprietary Temporary Barrier See *APL* (TL-3, NCHRP 350 and MASH)

Low Profile Barriers are required for Work Zone Speeds of ≤ 45 mph where temporary barrier is needed within 100 feet of an intersection, residential driveway or business entrance. Use of other barriers is not permitted at these locations due to sight distance limitations. Low Profile Barrier can be used on bridges where no drop-off is present. Transitions from Low Profile Barrier to other temporary barriers within a run of barrier (i.e. from begin length of need to end length of need) is not permitted.

Type K Barrier is a portable concrete barrier which has the capability of being anchored (i.e. staked or bolted) to limit deflections or installed in a free-standing configuration. See <u>Standard Plans</u>, *Index 102-110* for specific requirements for the use of Type K Temporary Concrete Barrier Refer to <u>Standard Plans</u>, *Index 102-110* for details on transitioning between the Type K Temporary Concrete Barrier on bridges and other concrete barrier systems on the adjoining roadway.

Proprietary Steel Barriers (anchored only), Water Filled Barriers (free-standing only) and portable concrete barriers (free-standing or anchored) must be used in accordance with the Vendor drawings on the <u>APL</u>. To allow for the use of <u>APL</u> devices refer to temporary barrier the Plans as either 'Anchored' or 'Free-standing', unless specific limitations are required. Proprietary steel barriers listed on the <u>APL</u> are anchored to limit deflections; however, barrier heights and drainage performance may limit some systems.

Anchored (bolted) temporary barriers are not permitted on bridge superstructures that contain post-tensioned tendons within the concrete deck (top flange of concrete box

girders) or on bridge superstructures consisting of longitudinally prestressed, transversely post-tensioned, solid, or voided concrete slab units.

If Flexible (HTCB, *Index D540-001*) or Semi-Rigid (Guardrail, *Index 536-001*) barrier is used in a temporary configuration, or allowed to remain during a portion of the Temporary Traffic Control (TTC) Plan, requirements for the permanent application of barrier must be met; e.g., grading, deflection space, offset from Edge of Traveled Ways.

215.4.2 End Treatments

Non-crashworthy longitudinal barrier ends are hazards for approach direction when terminated within the clear zone. Crashworthy end treatments for each barrier type (flexible, semi-rigid, and rigid) are provided in the <u>Standard Plans</u>.

Flexible barrier end treatments are vendor-specific. For additional information regarding the end treatment of HTCB, refer to <u>Developmental Standard Plans</u>, *Index D540-001*, as referenced above.

215.4.2.1 Guardrail End Treatments

Guardrail end treatments are necessary to provide crashworthy ends for approaches and anchorage of the guardrail system. For the guardrail to provide adequate redirective capabilities during a vehicle impact, anchorage of the system is needed for tensile (ribbon) strength to develop in the guardrail panels. Approach terminals provide both anchorage of the guardrail system and a crashworthy approach. End treatments for guardrail are categorized as follows:

- (1) Approach Terminals required for guardrail ends within the clear zone of approaching traffic. Guardrail approach terminals must be a proprietary device listed on the <u>APL</u>. Approach terminals are classified by Test Level (TL-2 for Design Speeds ≤ 45 mph or TL-3, which is acceptable for all design speeds) and as follows:
 - (a) Flared preferred terminal for locations where sufficient space is available to offset barrier end from approaching traffic.
 - (b) Parallel use only when sufficient space is not available for a flared terminal.
 - (c) Double Face preferred end treatment for double faced guardrail installations.
- (2) Crash Cushion See *FDM 215.4.3*.

(3) Trailing End Anchorages (Type II) – required for anchoring of the trailing ends of guardrail. Trailing end anchorages are non-crashworthy as an approach end treatment, and are not permitted as a guardrail end treatments on the approach end within the clear zone, unless shielded by another run of barrier. The Type II Trailing End Anchorage, is detailed in the <u>Standard Plans</u>, *Index 536-001*.

215.4.2.2 Rigid Barrier End Treatments

Terminate rigid barrier by either transitioning into another barrier system (e.g., guardrail), or by shielding with a crash cushion. Details and requirements are provided in the **Standard Plans**.

Sloped concrete end treatment using a vertical height transition, detailed in <u>Standard Plans</u>, *Index 521-001*, are not permitted within the clear zone of approaching traffic lanes. With sufficient justification the District Design Engineer may grant approval for use of this end treatment within clear zone for design speeds 35 mph and less, and only when no other more crashworthy solution is available.

Treatment of the trailing end of rigid barriers is not required unless additional hazards exist beyond the rigid barrier or the barrier is within the clear zone of opposing traffic.

215.4.2.3 Temporary Barrier End Treatments

The required treatments for exposed ends of temporary barriers are:

- (1) Connecting to an existing barrier (smooth, structural connections are required Refer to <u>Standard Plans</u>, *Indexes 102-100* and *102-110*, or the <u>APL</u>);
- (2) Shield end with a crash cushion as detailed in the <u>Standard Plans</u> or <u>APL</u> for the specific type of temporary barrier (i.e. Temporary Concrete, Steel, or Water Filled); or.
- (3) Flaring outside of the Work Zone clear zone (See <u>Standard Plans</u>, *Index 102-600*)

No modifications to the end treatments included in the <u>Standard Plans</u> or <u>APL</u> are permitted. Special conditions may require end treatments other than those included above. If this occurs, consult the State Roadway Design Office (RDO) and provide special details in the Plans.

215.4.3 Crash Cushions

Crash cushions (impact attenuators) are used to protect motorists from the exposed ends of barriers, fixed objects and other hazards within the clear zone. They are energy absorbing devices that may be redirective non-gating, or non-redirective gating. Crash cushions are classified based on Test Level and design speed, as shown for each system on their respective <u>APL</u> drawings.

The design of a crash cushion system must not create a hazard to opposing traffic. <u>APL</u> drawings provide details for transitions for optional barrier types with and without bidirectional traffic.

An impacting vehicle should strike the systems at normal height, with the vehicle's suspension system neither collapsed nor extended. Therefore, the terrain surrounding crash cushions must be flat (1:10 or flatter) in advance of and along the entire design length of the system. Do not locate curbs within the approach area of a crash cushion.

215.4.3.1 Permanent Crash Cushions

Permanent crash cushions must be redirective non-gating. Standard details of systems for typical installations shielding concrete barrier wall ends and guardrail ends can be found on the <u>APL</u> under **Section 544**. In addition, some of these systems have standard details for shielding wide hazards. For applications not covered in the <u>APL</u> drawings, crash cushion vendors normally provide design assistance for their systems. Special designs must be detailed in the Plans and based on meeting the performance criteria for the established design speed of the facility (i.e. barrier system Test Level).

215.4.3.2 Temporary Crash Cushions

Two types of temporary crash cushions are permitted;

- Redirective non-gating crash cushions
- Non-redirective gating crash cushions

Redirective crash cushions will shield hazards by redirecting errant vehicles impacting the side of the crash cushion and decelerate errant vehicles from a direct, in-line impact at the terminus of the crash cushion by absorbing the energy.

Gating crash cushions are designed to decelerate errant vehicles from a direct, in-line impact at the terminus of the crash cushion by absorbing the energy, but provide no redirective capabilities for side impacts. Use of gating crash cushions require approval

from the State Roadway Design Office (RDO). Gating cushions may be appropriate on low speed facilities and in work zones with higher speeds where only low impact angle hits are expected. An adequate clear runout area must be provided beyond a gating crash cushion (between the departure line and the clear zone). Plan details for site specific design are required.

Approved temporary crash cushions for use on Department contracts are listed on the <u>APL</u> under **Section 102**. Sand barrel gating systems are not permitted.

Anchored (bolted) temporary crash cushions are not permitted on bridge superstructures that contain post-tensioned tendons within the concrete deck (top flange of concrete box girders) or on bridge superstructures consisting of longitudinally prestressed, transversely post-tensioned, solid, or voided concrete slab units.

215.4.4 Barrier Transitions

Guardrail transitions are necessary, whenever standard W-Beam guardrail converges with rigid barriers. Guardrail transitions must include sound structural connections, nested panels and additional posts for increased stiffness. Use the guardrail transitions included in the <u>Standard Plans</u> as follows:

- (1) General, Guardrail Approach Transition to Rigid Barrier *Index 536-001* (Single or Double Face Guardrail, TL-3, MASH), Approved for all Design Speeds.
- (2) Low Speed, Guardrail Approach Transition to Rigid Barrier *Index 536-001* (Single Face Guardrail only, TL-2, MASH), Approved for Design Speeds ≤ 45 mph only with Flush Shoulder or Curb.
- (3) Trailing End Transition Connection *Index 536-001* (Test Level N/A), Approved for all Design Speeds.

Various other barrier transitions are detailed throughout the <u>Standard Plans</u> and <u>APL</u> drawings for transitions from temporary barriers to permanent rigid barriers and transitions from variable height/shape rigid barriers.

215.4.5 Barrier Type Selection

Consider the following factors when determining the appropriate barrier type:

- (1) Barrier Placement requirements (see *FDM 215.4.6*)
- (2) Traffic characteristics (e.g., volume, percent trucks)

- (3) Site characteristics (e.g., terrain, alignment, geometry, access facility type, access locations, design speed)
- (4) Expected frequency of impacts
- (5) Initial and replacement/repair costs
- (6) Ease of maintenance
- (7) Exposure of workers when conducting repairs/maintenance
- (8) Aesthetics

For additional information about considerations for barrier selections refer to the *AASHTO RDG*. Document barrier type selection decisions and warrants.

215.4.5.1 Longitudinal Barrier Selection

There are four options for longitudinal barrier; HTCB, W-Beam Guardrail, Modified Thrie-Beam Guardrail, and Rigid Barriers. *Table 215.4.1* provides guidance regarding roadway barrier type selection.

Specific requirements for the selection of HTCB are provided in the **Standard Plans Instructions** for **Index D540-001**.

Based on the limitations noted in **FDM 215.4.1.2**, the use of Modified Thrie-Beam Guardrail should be restricted to locations where site specific conditions warrant a more robust guardrail system but not the added cost of rigid barrier system.

Refer to the **SDG** for barrier type and test level selection of Traffic Railings.

Order of Bias Deflection Space **Barrier** Design Requirement **Test Level** Vehicles **Type** Vehicle Initial Maintenance **Impact** Cost Cost Severity (feet) Passenger Car, Pickup TL-4 Truck, & HTCB 12 LOW LOW HIGH (NCHRP 350) Single-Unit Truck Passenger TL-2 & TL-3 Car & W-Beam 5 Pickup Guardrail (MASH) Truck Passenger Car, Pickup Modified TL-4 3 Truck, & Thrie-Beam (NCHRP 350) Guardrail Single-Unit Truck Passenger Car, Pickup TL-3, TL-4 & Truck, Rigid HIGH Single-Unit 0 HIGH LOW TL-5 **Barrier** (MASH) Truck & Tractor-Van Trailer

Table 215.4.1 Roadway Barrier Type Selection

215.4.5.2 End Treatment Selection

Select end treatments in accordance with *FDM 215.4.2*, the <u>Standard Plans</u> and the **Standard Plans Instructions** for each applicable barrier type.

215.4.5.3 Crash Cushion Selection

Various types of energy absorbing devices eligible for use on Department projects as crash cushions can be found on the <u>APL</u>. Detailed information about these systems is provided in the <u>Standard Plans</u>, <u>APL</u>, and in each manufacturer's publications. Each system has unique physical and functional characteristics.

For permanent crash cushion applications, indicate in the Plans the requirements for each given location in accordance with <u>Standard Plans</u>, *Index 544-001*, and *FDM 307*, including the:

- (1) Location (station and side),
- (2) Barrier system (concrete barrier wall or guardrail),
- (3) Design length,
- (4) Design speed,
- (5) Crash test level, and
- (6) Hazard width and length restriction.

Site characteristics and economics dominate crash cushion selection considerations. Some crash cushion systems are relatively low in initial cost, but usually must be completely replaced when struck, so are more appropriate in locations with a low likelihood of collision. There are a number of other systems that have higher initial costs but can be repaired after collisions relatively quickly and inexpensively, so are more appropriate where frequent collisions are anticipated. The ability of maintenance forces to perform routine maintenance and to place a crashed system back into service quickly should be a major consideration. Do not use crash cushions that require stocking unusual and expensive parts or those that are complex to replace.

215.4.5.4 Pier Protection

In addition to shielding bridge piers to protect motorists from a hazard within the clear zone, bridge piers may need shielding for protection from damage due to design limitations (i.e. piers not designed for vehicular collision forces). Coordination with the Structural Engineer of Record is required to determine if pier protection is warranted.

The requirements for Pier Protection are outlined in the <u>SDG</u>, **Section 2.6**. The process for determining the appropriate level of Pier Protection for New Construction projects is presented in **Figure 215.4.5** (Pier Protection Selection Flowchart). For RRR and railroad requirements, refer to the <u>SDG</u>. Detail Pier Protection barrier in accordance with **Standard Plans**, **Index 521-002**.

Start Is offset from column to edge of traveled Yes way < 30' ? (1) No Is AF_{HPB}: < 0.0001 Critical Bridge? < 0.001 Typical Bridge? (1), (2) No Is column Design for 600 kip load? within clear zone or No barrier or guardrail required ◀-Nolateral offset? (1) GUTTER LINE OFFSET No **LEGEND** Yes (1) - LRFD 3.6.5.1 Is offset from barrier to column Provide barrier (2) - SDG 2.6.1.A < 10'-9" ? per (4) (5) Yes (3) - FDM 215.2(4) - Index 536-001 or 521-001, and FDM No Table 215.4.2 (5) - Index 521-002 Use 56" barrier Use 44" barrier per (5) per (5)

Figure 215.4.5 Pier Protection Selection Flowchart (New Construction)

215.4.6 Barrier Placement

The primary design factors associated with barrier placement are:

- (1) Lateral Offset from the Edge of Traveled Way,
- (2) Deflection Space Tolerance,
- (3) Terrain Effects,
- (4) Length of Need,
- (5) Space for End Treatments, and
- (6) Outside Shoulder or Median Application

215.4.6.1 Barrier Offset

Offset roadside barriers as far from the travel lanes as practical with consideration for maintaining the proper performance of the barrier. See **Developmental Standard Plans Instructions** for **Index D540-001** for the barrier placement requirements for HTCB.

Requirements for guardrail offsets are illustrated in *Figure 215.4.6*.

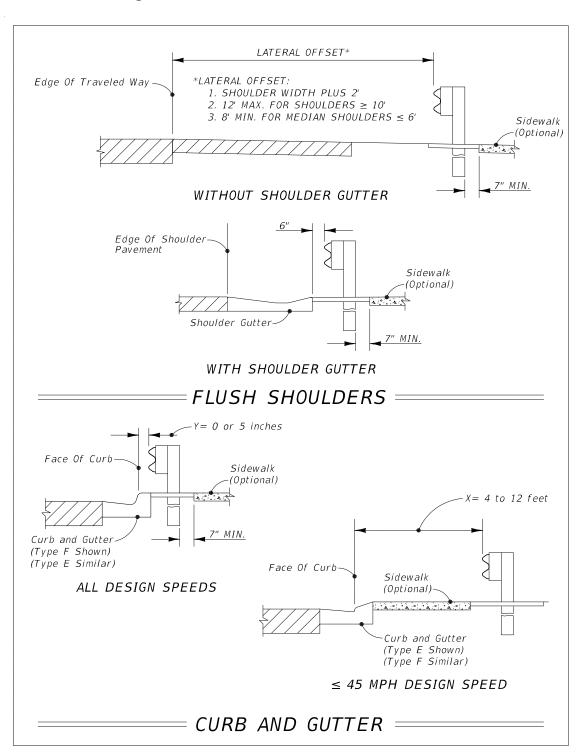
For flush shoulder roadways the standard offset for W-Beam Guardrail from the Edge of Traveled Way is the shoulder width plus 2 feet, not to exceed 12 feet. The 12 feet maximum offset for guardrail is established to reduce the potential for impacts where the vehicle is behaving significantly different than the crash tested conditions (i.e. non-tracking, fish-tailing, excessive approach angle, etc.). Guardrail offsets greater than 12 feet require site-specific justification in accordance with *FDM 215.4.7*, unless location is based on the requirements of *FDM 215.4.6.4*, *Median Barrier* or *FDM 215.3.2*, *Canal Hazards*.

When curb is present, the preferred configuration is to place the face of the guardrail panel 5 inches from the face of curb. For design speeds ≤ 45 mph, the face of the guardrail panel may also be placed between 4 feet and 12 feet from the face of curb.

Rigid Barrier is typically used when there are barrier deflection or right-of-way limitations. Rigid Barrier offsets should be based on site-specific conditions, but as far from the traveled way as possible.

Rigid Barrier, with the exception of F-Shape or Single-Slope barriers with a height less than 42", may be used in combination with curbs, and provide an acceptable alternative to the areas excluded for guardrail use in *Figure 215.4.6*.

Figure 215.4.6 Lateral Offset to Guardrail



In addition to travel lane lateral offset considerations, an adequate setback must be provided behind the barrier to ensure proper function. For flexible and semi-rigid barriers the setback is based on deflection tolerances and is required to prevent the barrier from contacting aboveground hazards.

For rigid barriers the setback is required to keep the area above and behind the barrier face free of obstructions that could penetrate or damage the vehicle compartment. This requirement is based on the "Zone of Intrusion" concept as described in the *AASHTO RDG*. *Table 215.4.2* provides the Setback requirements for FDOT standard barriers. Additionally, *Figure 215.4.7* includes setback distances to rigid barriers for discontinuous elements. These requirements do not apply to devices detailed in the <u>Standard Plans</u> as attachments to rigid barriers (e.g., pedestrian/bicycle bullet railing, bridge fencing, traffic railing/noise wall combinations).

Table 215.4.2 Minimum Barrier Setback (Measured from the face of the barrier)

(Medadred from the lace of the barrier)	
Barrier Type	Setback Distance
Flexible Barrier	
High Tension Cable Barrier (HTCB)	12 feet, 0 inches
Semi-Rigid Barrier	
W-Beam with Post Spacing @ 6 feet, 3 inches (TL-3)	5 feet, 0 inches
W-Beam with Post Spacing @ 12 feet, 6 inches (TL-2)	5 feet, 0 inches
W-Beam with Post Spacing @ 3 feet, 1.5 inches (½ Spacing)	3 feet, 10 inches
W-Beam with Post Spacing @ 1 foot, 6.75 inches (1/4 Spacing)	3 feet, 2 inches
Nested W-Beams with Post Spacing @ 3 feet, 1.5 inches (½ Spacing)	3 feet, 0 inches
Nested W-Beams with Post Spacing @ 1 foot, 6.75 inches (¼ Spacing)	2 feet, 8 inches
Deep Post W-Beam installed on 1:2 Slope Break with Post Spacing @ 6 feet, 3 inches (TL-3)	5 feet, 6 inches
Modified Thrie-Beam with Post Spacing @ 6'-3"	3 feet, 0 inches
Rigid-Barrier	
Concrete Barrier < 40" Height (Design Speeds ≤ 45 MPH)	0 feet, 0 inches
Concrete Barrier < 40" Height (Design Speeds > 45 MPH) Non-crash Tested Continuous or Discontinuous Items	1 foot, 6 inches
Concrete Barrier ≥ 40" Height	0 feet, 0 inches
Bridge Traffic Railing < 40" Height Non-crash Tested Continuous Items Non-crash Tested Discontinuous Items	5 feet, 0 inches See <i>Figure 215.4.7</i>
Temporary Barriers	
See "Setback Distance" of applicable <u>Standard Plans</u> , <i>Index</i> or <u>APL</u> drawing.	

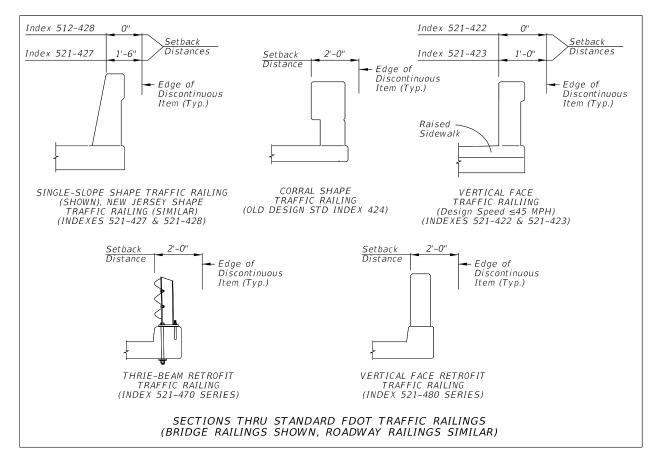


Figure 215.4.7 Setback Distances for Discontinuous Elements

Noise Wall/Traffic Railing combinations located within the setback distance must be crash tested to or accepted as TL-4 under **MASH**. Other continuous items (e.g., glare screens and fences) located within this setback distance must be crash tested to or accepted as TL-3 under **NCHRP 350** or **MASH**.

See **FDM 215.5** for additional information regarding discontinuous attachments to rigid barriers.

215.4.6.2 Grading Requirement

The terrain effects between the traveled way and a barrier can have a significant impact on whether or not a barrier will perform as intended. Proper grading around a barrier will ensure that as a vehicle approaches a barrier its suspension is not dramatically affected, causing the vehicle to underride or override a barrier. Install barriers on slopes 1:10 or flatter. Continue the 1:10 slope a minimum 2 feet beyond the barrier (i.e. from either the guardrail post or rigid barrier) before providing a slope break.

With approval of the District Design Engineer and where conditions are constrained, the Deep Post guardrail option may be used in lieu of providing a 2-feet setback to the slope break point. Coordinate the use of the Deep Post guardrail option with the District Drainage Engineer and District Maintenance Engineer. See Deep Post details in **Standard Plans**, **Index 536-001** "Slope Break Condition".

Modification for Non-Conventional Projects:

Delete the last paragraph and see RFP for requirements.

Proper grading around crashworthy end treatments is essential to assure the device performs as intended. Grading requirements are shown in the <u>Standard Plans</u>.

For superelevated roadway sections, a maximum 7% algebraic difference is permitted between the travel lanes and shoulder in advance of barriers. See *FDM 215.4.6.5* for temporary barrier requirements in superelevated roadway sections.

215.4.6.3 Length of Need

Length of need is dependent on:

- (1) Barrier type
- (2) Design speed
- (3) Offset distance to the face of the barrier
- (4) The lesser distance to either the back of the hazard or to the clear zone

Use the requirements provided in the <u>Standard Plans Instructions</u> or the <u>Standard Plans</u> to establish length of need for each barrier type.

215.4.6.4 Continuous Median Barriers

Continuous median barriers are used to mitigate median crossover crashes (i.e., reduce the number of vehicles that might enter opposing lanes of traffic after traversing a median).

Locate continuous median barrier in accordance with guidelines included in the **AASHTO RDG**, **Section 6.6** and in accordance the **Standard Plans**.

In locations where a continuous median barrier is present, the length of a barrier opening should be minimized to the extent practical. As shown in *FDM Exhibit 211-3*, the barrier ends on each side of the opening should be offset. Provide crashworthy end treatments or crash cushions to shield the barrier ends when the ends are within the clear zone and fall within the departure angle used to set length of need. Provide crashworthy end treatments or crash cushions when the angle between barrier ends is less than 30 degrees measured from the direction of mainline travel.

The preferred barrier option for continuous median barrier is High Tension Cable Barrier (HTCB), provided the requirements of the **Developmental Standard Plans Instructions** for **Index D540-001** can be met. Evaluate other barrier options when the deflection and placement requirements for HTCB cannot be met.

Include Rub Rail on double faced w-beam guardrail installations as shown in <u>Standard Plans</u>, <u>Index 536-001</u>. Based on the shoulder width and as shown in <u>Figure 215.4.6</u>, locate double faced w-beam guardrail at a lateral offset of between 8 feet and 12 feet from the edge of traveled way. For medians with cross slopes of 1:6 of flatter, locate the barrier closest to the traveled way with the most likelihood or history of lane departure (e.g., outside of horizontal curves and sections with outside merge lanes). If median cross slopes greater than 1:6 exist, and HTCB is not feasible, install w-beam guardrail along both sides of the median or consider a grade separated (bifurcated) median with a concrete barrier.

Use concrete median barrier when the barrier offset requirements for flexible or semi-rigid barrier cannot be met or a higher test level barrier is justified. Implement concrete median barrier in accordance with **Standard Plans**, **Index 521-001**.

215.4.6.5 Requirements for Culverts

Roadside barriers placed at a culvert (i.e., box culvert, bridge culvert, or three-sided culvert) should be either W-Beam Guardrail or Bridge Traffic Railing. See *Chapter 6* of the *Structures Design Guidelines* for more information regarding bridge traffic railings.

W-Beam Guardrail is the preferred barrier option, provided the grading, post embedment and length of need requirements can be met. A minimum of 4 feet of fill must be provided over the culvert for adequate post embedment and performance. If there is less than 4 feet of fill over the culvert, utilize one of the following options:

- (1) Culverts with total overall widths ≤ 5 feet: use W-Beam Guardrail with a post layout that straddles the outside of the culvert using standard post spacing of 6'-3".
- (2) Culverts with total overall width between 5 feet and 20 feet: use shortened W-Beam guardrail posts (e.g., Encased Post for Shallow Mount). See Design Standards, Index 400.
- (3) Culverts with total overall width > 20 feet: use a project specific designed metal traffic railing similar to the Thrie-Beam Retrofit barriers (i.e. thrie-beam railing attached directly to the culvert headwall), see the **Standard Plans, Index 460 Series**. Designers should note that the locations of the first and last posts are critical. Headwalls must be a minimum of 18 inches wide and the base plate must be located so that it is located at least 12 inches away from any construction joint or free end of the concrete headwall.

Placement of base plates and bolts in the top slab of the culvert barrel should be avoided because they are difficult to repair and maintain, the necessary anchor embedment lengths are problematic to obtain, and they are potentially damaging to the top of the culvert barrel.

Concrete rigid barrier or bridge traffic railing is typically not used due to the short length of culverts, unless continued along the roadway for other reasons.

215.4.6.6 Temporary Barriers

Installation instructions and flare rates are given in <u>Standard Plans</u>, *Indexes 102-100*, *102-110*, *102-120* and *102-600*.

A temporary or permanent pavement surface with a maximum cross slope of 1:10 is required when a temporary barrier is used. Refer to <u>Standard Plans</u>, *Index 102-100* for setback distance and asphalt pad requirements.

Show or note the location of temporary barriers in the Temporary Traffic Control (TTC) Plans. Also provide a Work Area Access Plan for projects with work zones shielded with a barrier. For additional information regarding TTC Plans, refer to *FDM 240*.

The presence of barriers on both shoulders may eliminate any effective shoulder width or refuge area. The effective shoulder width is required to ensure an area is available for

both disabled vehicles during normal traffic conditions and access for emergency responders during stopped conditions. Therefore, on interstate, freeway, and expressway projects requiring barriers on both sides of the work zone traveled way, a minimum 10-foot lateral offset from the edge of the traveled way to the barrier is required on at least one side of the roadway. Bridge construction and associated roadway approaches are exempt from this requirement. Providing this 10-foot lateral offset on arterials and collectors should be considered. For all other applications, provide the minimum lateral offset required per *Standard Plans*, *Index 102-100*.

When using existing barrier during a temporary traffic control operation or when 2-way traffic is placed on a facility that is normally one-way, the existing permanent or temporary barriers must be modified as necessary to ensure their proper crashworthiness during the temporary situation. This will include eliminating non-crashworthy end treatments, snag points or other protrusions normally angled away or hidden from approaching vehicles.

Existing permanent barriers used during temporary traffic control operations must meet grading, offset, and setback (i.e. deflection space) requirements for the permanent installation.

Temporary barriers, as defined in **FDM 215.4.1.4**, located in superelevated roadway sections must be installed on the same roadway cross slope as the travel lanes (i.e. no slope break in advance of the barrier).

215.4.7 Warrants for Roadside Barriers

The installation of roadside barriers presents a hazard in and of itself, and as such, requires an analysis for whether or not the installation of a barrier presents a greater risk than the feature it is intended to shield. The analysis should be completed using the **Roadside Safety Analysis Program** (**RSAP**) or in accordance with the AASHTO **Highway Safety Manual** (**HSM**). Refer to **FDM 122.6** for guidance on evaluating the benefits of shielding using **RSAP** or the **HSM**.

Roadside barriers are recommended when hazards exist within the clear zone, hazards cannot be cost effectively eliminated or corrected, and collisions with the hazards are more serious than collisions with the barriers.

The following conditions within the clear zone are considered more hazardous than a roadside barrier:

- (1) Drop-off Hazards, as defined in *FDM 215.3.3*.
- (2) Bridge piers, abutments and railing ends.

- (3) Non-traversable culverts, pipes and headwalls.
- (4) Non-traversable parallel or perpendicular ditches and canals.
- (5) Canals, ponds and other bodies of water.
- (6) Parallel retaining walls with protrusions or other potential snagging features.
- (7) Retaining walls at an approach angle with the edge of pavement larger than 7 degrees (1:8).
- (8) Non-breakaway sign or luminaire supports.
- (9) Trees greater than 4 inches in diameter measured 6 inches above the ground.
- (10) Utility poles.
- (11) Weaving Sections, as defined in *FDM 211.12.1*.

215.4.7.1 Treatment of Roadside Hazards

If a hazard, including slopes steeper than 1:3, is present within the clear zone, eliminate or shield the hazard, except when any of the following apply:

- Longitudinal barrier or crash cushion would be a greater hazard than the hazard to be shielded
- The likelihood of striking the hazard is negligible
- The expense of shielding the hazard outweighs the benefits in terms of crash reduction as determined through the use of *RSAP* or *HSM* analyses.

If crash data or safety reports indicate that treatment of the hazard will result in fewer or less severe crashes, implement one of the following treatments, in order of priority:

- (1) Eliminate the hazard.
 - (a) Remove the hazard.
 - (b) Relocate the hazard outside the clear zone.
 - (c) Make the hazard traversable or crashworthy.
- (2) Shield the hazard with a longitudinal barrier or crash cushion.

215.4.8 Warrants for Median Barrier

Provide a median barrier on LA Facilities when:

- (1) Reconstruction reduces the median width to less than what is required for the facility. Deviation from this criteria is not permitted. An **RSAP** or **HSM** analysis may be used to evaluate barrier alternatives and supplement the following requirements.
- (2) One or more crossover crashes have occurred in the most recent 5-year period within the limits of 1 mile in advance of the exit ramp gore to 1 mile beyond the entrance ramp gore. The District may require shielding outside these areas after reviewing the most recent 5-year crash history.

On divided arterial and collector projects with design speed greater than 45 mph, review the most recent 5-year crash history for crossover crashes to determine if shielding with a median barrier is warranted. Consider alignment, sight distance, median width and frequency of median openings when evaluating the facility.

215.4.9 Positive Protection in Work Zones

For locations where work zone traffic barriers are required, refer to <u>Standard Plans</u>, *Index 102-600*. Work zone traffic barriers are positive protection devices and temporary barriers that can be easily relocated. They have four specific functions:

- (1) Protect traffic from entering work areas (e.g., excavations or material storage sites).
- (2) Provide positive protection for workers.
- (3) Separate two-way traffic.
- (4) Protect construction such as false work for bridges and other exposed objects.

Anticipate when and where barriers will be needed and include this information and the quantities on the Plans. Consider positive protection devices in work zone situations that place workers at increased risk from vehicular traffic, and where positive protection devices offer the highest potential for increased safety for workers and road users, such as:

- (1) Work zones that provide workers no means of escape from vehicular traffic (e.g., tunnels, bridges).
- (2) Long duration work zones (two weeks or more at the same location) resulting in substantial worker exposure to vehicular traffic.

- (3) Projects with anticipated Work Zone speeds greater than 45 mph, especially when combined with high traffic volumes.
- (4) Work operations that place workers close to travel lanes open to traffic.
- (5) Roadside hazards (e.g., drop-offs, unfinished bridge decks) that will remain in place overnight or longer.

Modification for Non-Conventional Projects:

Delete the first sentence of the above paragraph and see RFP for requirements.

215.5 Attachments to Barriers

Allowable attachments to flexible or semi-rigid barriers (discontinuous or continuous) are detailed in the **Standard Plans**.

Use <u>Standard Plans</u>, *Index 700-012* for signs attached to rigid barrier. <u>Standard Plans</u>, *Index 700-013* can only be used to mount permanent signs to non-median rigid barriers when there is insufficient space for <u>Standard Plans</u>, *Index 700-012* and the sign is critical to safety.

Design and detail attachments to rigid barriers in accordance with <u>SDG</u> 1.9. Provide setback distances as shown in *Table 215.4.2* and *Figure 215.4.13* to non-crash tested discontinuous items (e.g., light poles, sign supports, traffic signal controller boxes, flood gauges) that are attached to or behind rigid barriers located along the outside shoulder. Discontinuous items located within these setback distances must be crash tested to or accepted as TL-3, at a minimum, under *NCHRP 350* or *MASH* as attachments to traffic railings.

For continuous items attached to rigid barriers, refer to the requirements of **FDM 215.4.6.1**.

Fender access ladders are exempt from these requirements. Sign panels may be placed within the given setback distances, however the setback to the sign support must be increased to assure sign panels do not extend past the top inside face of the traffic railing.

215.5.1 Median Barrier Attachments

Use <u>Standard Plans</u>, *Index 715-002* for light poles installed in conjunction with concrete median barriers or traffic railings. Overhead sign supports may be located on rigid barriers within the median to reduce span or cantilever lengths and provide more cost

effective designs. When placing overhead sign supports on rigid barriers within the median, project specific details that supplement <u>Standard Plans</u>, **Index 521-001** (e.g., foundation and reinforcement details) are required to be shown in the Plans.

Single column sign supports mounted on rigid barriers within the median are permitted only when requirements for sign visibility cannot be met by placing the sign supports on the outside of the shoulder barrier or beyond the shoulder. If single column sign supports must be mounted on a median traffic railing, utilize <u>Standard Plans</u>, *Index 700-013*. The signs listed in *FDM 230.2.5* are the only permanent signs that may be used with <u>Standard Plans</u>, *Index 700-013*.

These requirements also apply to attachments made to back-to-back outside shoulder rigid barriers that are located so close together that the required setback distances cannot be provided for both barriers. The bridge traffic railings and supporting decks shown in *Figure 215.4.13* that are located back-to-back are exempt from these requirements.

215.5.2 Existing Attachments to Barriers and Traffic Railings

Evaluate existing rigid barrier attachments on a case-by-case basis to ensure they are installed in accordance with the *FDM* and <u>Standard Plans</u>, *Indexes 700-012*, *700-013*, or *715-002*. Remove existing attachments not meeting these requirements.

215.5.3 Temporary Attachments to Barriers

<u>Standard Plans</u>, *Index 700-013* may be used for temporary work zone signs when the application of <u>Standard Plans</u>, *Index 102-600* cannot be achieved.

For additional information on the design of temporary lighting in combination with temporary barrier, refer to *FDM 240.4.2.13*.

215.6 Surface Finishes

Class 5 coatings, tints or stains may be applied to roadway concrete barriers in order to be compatible with the treatment of bridge or retaining wall mounted traffic railings or for corridor uniformity. The follow approvals are required for use of Class 5 coatings:

- (1) District Design Engineer approval when applied on the outside of concrete barriers.
- (2) Chief Engineer approval when applied to median barriers and the inside and top surfaces of concrete barriers.

Abrupt changes of aesthetic treatment of barriers, railings or parapets from a bridge to a roadway should be avoided. See <u>SDG</u>, **Section 1.4.5** for the policy on bridge, noise wall and retaining wall surface finishes.

The Department will cover the cost for coating, tints or stains on roadway concrete barriers only as described above. If a Local Maintaining Agency desires a roadway concrete barrier with coatings, tints or stains and the concrete barrier does not qualify for such treatment as determined by the Department, the barrier may be treated with approval by the District Secretary. The Local Maintaining Agency must provide the additional construction funding for the coatings, tints, or stains and must commit to cover the associated maintenance costs for the service life of the barrier.

Modification for Non-Conventional Projects:

Delete **FDM 215.6** and see RFP for requirements.

215.7 Existing Barrier Systems

When barrier systems are present on a project for which reconstruction of the roadside is not required, the existing barrier should be evaluated to determine if the barrier meets current structural, functional and crashworthy requirements. Remove or replace any barrier installation which is found to be non-crashworthy or crash tested prior to **NCHRP 350** test criteria. The evaluation should consider the following:

- (1) Warrants for the barrier. See **FDM 215.4.4**.
- (2) Length of need.
- (3) Guardrail panel height.
- (4) Offset at terminal end.

- (5) Clear deflection distance between the barrier and the shielded object.
- (6) Placement with respect to the traveled way, or face of curb.
- (7) Placement on the proper slope.
- (8) Clear recovery area behind gating end terminals.
- (9) Overall condition of the barrier system.
- (10) Post type and spacing.

In addition to the above evaluation requirements, existing roadside safety hardware must comply with the requirements of the following Sections.

215.7.1 Resetting Guardrail

For installations of guardrail where the barrier is determined to be deficient or requires relocating due to other work, but otherwise determined to consist of panels in good condition, the guardrail may be reset. If the guardrail system is determined to be non-reusable, remove and replace with new guardrail. Refer to <u>Standard Specification 538</u> for additional information on reusable and non-reusable guardrail components.

When resetting existing guardrail, the guardrail will be reinstalled as **31" Guardrail** reusing existing guardrail panels and posts (steel only) as shown in the current **Standard Plans**, **Index 536-001**. This resetting requires panels be reinstalled with the panel splices located at the midspan; therefore, consideration must be given to the effect this will have on the overall system length and if adjustments to the Begin/End Guardrail Station are needed.

Rigid-barrier approach transitions, approach end terminals and trailing anchorages must be replaced with new hardware, panels, and posts when resetting guardrail.

215.7.2 Existing Longitudinal Roadway Barriers

Existing longitudinal guardrail sections that do not conform to **31" Guardrail** must be upgraded or replaced, with the following exceptions:

(1) **27" Guardrail** – Existing W-Beam guardrail installations installed to a 1'-9" mounting height (27" top height), meeting the requirements of the **2013 Design Standards** with regards to delineation, height, deflection distance, grading, mounting hardware, and consisting of crashworthy end treatments tested to at least **NCHRP 350**, is acceptable and allowed to remain in place.

- (2) **Thrie-Beam Guardrail** Existing Thrie-Beam guardrail meeting the installation requirements of **2013 Design Standards**, and consisting of crashworthy end treatments tested to at least **NCHRP 350**, is acceptable and allowed to remain in place.
- (3) **Steel Blocks** Existing **27" Guardrail** constructed with steel blocks, which is not being evaluated for upgrading according to the criteria above, may remain in place for projects with Design Speeds ≤ 45 mph.

Replacing or resetting existing **27**" *Guardrail* to meet the **31**" *Guardrail* mounting height requirement is at the discretion of the District. Typically, if 50% or more of an existing run of **27**" *Guardrail* is affected or if the existing installation is extended by 50% or more, the entire run should be replaced or reset with **31**" *Guardrail*. The required clear deflection distances for **31**" *Guardrail* are greater than the requirements for **27**" *Guardrail* and should be considered when resetting guardrail to the new height.

Modification for Non-Conventional Projects:

Delete the last paragraph and see RFP for requirements.

Existing concrete barriers conforming to the current <u>Standard Plans</u>, *Index 521-001*, F-Shape, New Jersey shape barriers, and approved vertical faced concrete barriers may remain in place. Other concrete barrier shapes must be replaced.

Replacements and new installations must conform to the current **Standard Plans**.

See **FDM 215.4.5.4** and **SDG**, **Section 2.6**, for barrier requirements for Pier Protection.

215.7.3 Existing End Treatments & Crash Cushions

Evaluate concrete barrier end treatments to ensure adequate length of need is provided and meet crashworthiness requirements. Remove or replace end treatments and crash cushions which are found to be non-crashworthy or crash tested prior to *NCHRP 350* test criteria . Existing guardrail end treatments must be upgraded or replaced unless they conform to one of the systems identified on the <u>APL</u>, the current <u>Standard Plans</u>, or the **2013 Design Standards**.

Replacements and new installations must conform to the current **Standard Plans**.

215.7.4 Existing Bridge Traffic Railing

Evaluate bridge traffic and pedestrian railings for conformance to current **FDM** criteria and **Standard Plans** whenever improvements are made to a bridge or its approach roadway. For non-compliant bridge railings:

- (1) Retrofit bridge railing to bring them up to current standards, or
- (2) Replace bridge railing, or
- (3) Process a Design Variation, provided that a subsequent project that will remedy this condition is scheduled within a reasonable time.

See <u>SDG</u> 6.7 for traffic railing requirements, and <u>SDG</u> 6.8 and the following for pedestrian railing requirements.

Remove existing fences that are not in compliance with <u>Standard Plans</u>, <u>Indexes 515-010</u> or <u>515-012</u>, and existing pedestrian railings that are mounted on existing traffic railings located between the shoulder and the sidewalk (a.k.a. "inboard" traffic railings). Replace or retrofit the existing pedestrian railing or fence rather than completely removing it if there is a documented issue of traffic incidents involving pedestrians (at the site before installation of the existing pedestrian railing or fence on the inboard traffic railing) that would likely reoccur if the existing installation were to be removed. Use <u>Standard Plans</u>, <u>Indexes 515-010</u> or <u>515-012</u>, or another crashworthy pedestrian railing or fence that is compatible with the traffic railing, as appropriate. Retrofit existing bullet-type railings that are to remain on inboard traffic railings and that do not have the bullet railing member(s) oriented towards the traffic side of the railing to match <u>Standard Plans</u>, <u>Index 515-021</u>.

Retrofit existing installations of <u>Standard Plans</u>, <u>Index 515-021</u>, and other similar bullet-type railings, to include rail splice assemblies and tapered end transitions as shown on <u>Standard Plans</u>, <u>Index 515-022</u> if they are not present. Retrofit the ends of other existing crashworthy traffic railing mounted pedestrian railings to include a similar tapered end transition, or other appropriate approach end transition, if one is not present.

215.7.5 Existing Guardrail to Bridge Railing Transitions

Existing guardrail to bridge traffic railing approach and trailing end transitions must be upgraded or replaced unless they conform to one of the following systems:

(1) For approach ends of existing standard New Jersey Shape, F-Shape, and Single-Slope bridge traffic railings:

- (a) The nested Thrie-Beam approach transition shown as in the current **Standard Plans** or the **2013 Design Standards**, **Index 400**.
- (b) For retrofitted installations, the appropriate nested Thrie-Beam transition shown in the current **Standard Plans** or the **2013 Design Standards**, **Index 402**.
- (c) For a design speed ≤ 45 mph the nested w-beam approach transition shown as *Detail J* in the *1998 Roadway and Traffic Design Standards*, *Index 400*, Sheet 7 of 21. This detail is also shown in the *2000 Roadway and Traffic Design Standards*, *Index 401*, Sheet 1 of 9.
- (2) For approach ends of existing bridge traffic railing retrofits constructed in accordance with the 1987 through 2000 Roadway and Traffic Design Standards, Index 401, Schemes 1 and 19, "Concrete Safety Barrier":
 - (a) The appropriate nested Thrie-Beam transition shown in **Standard Plans**, **Index 536-002**.
 - (b) For design speeds ≤ 45 mph the w-beam approach transition shown as Detail J in the 1987 Roadway and Traffic Design Standards, Index 400, Sheet 9 of 13, upgraded as shown in the 2013 Design Standards, Index 403 by the installation of a nested section of W-beam guardrail, additional guardrail posts and offset blocks and a transition block if a curb is not present beyond the bridge end.
 - (c) For design speeds ≤ 45 mph the nested W-beam approach transition shown as *Detail J* in the *1998 Roadway and Traffic Design Standards* Sheet 7 of 21, upgraded as shown in the *2013 Design Standards*, *Index 403* by the installation of a transition block if a curb is not present beyond the bridge end.
- (3) For trailing ends of existing bridge traffic railing retrofits constructed in accordance with the **1987 through 2000 Roadway and Traffic Design Standards**, **Index 401**, Schemes 1 and 19, "Concrete Safety Barrier":
 - (a) In the absence of additional hazards on the trailing end, no end treatment is required.
 - (b) When additional hazards are present on the trailing end, a w-beam trailing end treatment as shown in <u>Standard Plans</u>, *Index 536-001*.
- (4) For approach ends of existing structurally continuous Post and Beam bridge traffic railings that are not being retrofitted per *FDM 215.7.4*:
 - (a) A custom designed nested Thrie-Beam approach transition based on the current **Standard Plans**, **Index 536-001**.
 - (b) A nested Thrie-Beam approach transition based on the current <u>Standard</u> *Plans*, *Indexes 536-002*, *521-404* or *521-405*.

- (c) A custom designed nested Thrie-Beam approach transition based on the 1987 through 2000 Roadway and Traffic Design Standards, Index 401, Scheme 29.
- (5) For trailing ends of existing structurally continuous Post and Beam bridge traffic railings that are not being retrofitted, per *FDM 215.7.4*:
 - (a) In the absence of additional hazards on the trailing end, no end treatment is required.
 - (b) When additional hazards are present on the trailing end, a w-beam trailing end treatment as shown in the current <u>Standard Plans</u>, *Index 536-001* or the 1987 through 2000 Roadway and Traffic Design Standards, *Index* 401.
 - (c) When additional hazards are present on the trailing end, a custom designed nested Thrie-Beam approach transition based on any design listed in No. 4 above.

Guardrail replacements and new installations connecting to standard New Jersey Shape F-Shape, and Single-Slope bridge traffic railings must conform to the current <u>Standard Plans</u>, *Index 536-001*. For guardrail retrofits connecting to existing bridge traffic railings, see the current <u>Standard Plans</u>, *Indexes 536-002* or *460-477* and their associated *Standard Plans Instructions*.

Guardrail replacements, retrofits and new installations connecting to structurally continuous post and beam bridge traffic railings must conform to **Design Standards**, **Indexes 404** or **405** and their **IDS**. See the **IDS** for details of structurally continuous post and beam traffic railings.

215.8 Non-Standard Roadside Safety Hardware

The <u>APL</u> includes proprietary devices and products that have been evaluated for compliance with FDOT <u>Standard Specifications</u> and the <u>Standard Plans</u>. The majority of proprietary roadside safety hardware eligible for use on the State Highway System are identified on the <u>APL</u>. However, the devices included on the <u>APL</u> may not cover every roadside safety application. Unique situations will sometimes require unique devices. Examples of available devices that are not covered by the <u>APL</u> include but are not limited to barrier wall gates, aesthetic guardrail, temporary steel barriers, and crashworthy stop gates. When the need arises for a unique crashworthy device not included on the <u>APL</u>, carefully investigate the applicability of the device for the situation, as well as the crash performance characteristics of the device. For some of these devices, the State Roadway Design Office (RDO) may have information and be of assistance in establishing the appropriateness of the device for a given situation.

Provide the following documentation when requesting the approval of a device not included on the <u>APL</u>:

- (1) FHWA, Federal-Aid Reimbursement Eligibility Letter
- (2) Crash Test Reports, including review of test results. Performance characteristics must be reviewed, including post impact vehicle behavior and post impact test article deflection, and debris scatter.
- (3) Compatibility with adjacent and/or connecting standard roadside safety devices.
- (4) Maintenance requirements and characteristics, including coordination with the District Maintenance Office.
- (5) For devices such as barrier gates, operational plans and training as appropriate.

The use of Non-Standard Roadside Safety Hardware must be approved by the State Roadway Design Office (RDO).

Project specific plan details, technical special provisions (TSP), and method of payment will be required and must be coordinated with the appropriate Department Offices.

Other barrier designs may be required by specific site conditions. Site specific conditions are identified and detailed in the plans.

216 Earthwork

216.1 General

Earthwork is a generic term for all items of work, materials and operations required to construct the excavated areas and the embankments of a project.

In general, earthwork on a highway project consists of:

- **Embankment** Compacted fill material needed to construct the roadway, excluding the base and pavement portions of the roadway and shoulders.
- **Regular Excavation** Excavation necessary for the construction of the roadway, ditches, ponds, channel changes, or sidewalks.
- Subsoil Excavation Excavation, removal and disposal of any material that is unsuitable in its original position and that is excavated below the finished grading template.

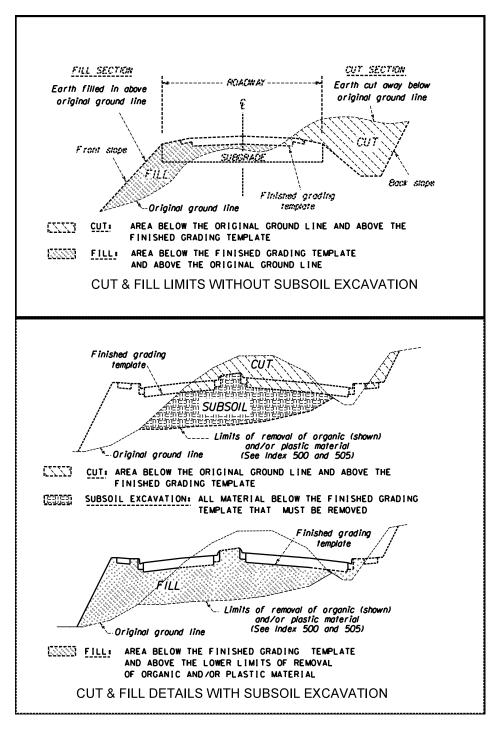
The most important roadway operation involving earthwork is constructing the roadbed. The roadbed is constructed by excavating soil from cut sections and placing soil as embankments in fill sections. In cut sections, the roadbed is built below the original ground - the original ground is excavated to the elevation of the proposed roadbed. In fill sections, the roadbed is built above the original ground - the earth fill is on an embankment.

The finished grading template is defined as the finished shoulder and slope lines and bottom of the completed base or rigid pavement for most pavements. The Department occasionally uses stabilized bases and sand bituminous road mixes. For these, consider the finished grading template as the top of the finished base, shoulders and slopes.

Figure 216.1.1 illustrates cut and fill limits and details. Additional criteria and earthwork details are found in the **Standard Plans, Indexes 120-002, 120-001** and **000-506**.

<u>FDOT Specifications</u>, Sections 120 and 125 define the terms, method of measure, basis of payment and pay items associated with earthwork.

Figure 216.1.1 Cut and Fill Limits (With and Without Subsoil Excavation)



216.2 Classification of Soils

The Department uses a system of soil classification that places materials into groups and subgroups based on soil fraction, liquid limit and plasticity index. This classification determines if and where the materials may be placed or left in their original position on a project. The soils survey, testing and classification of materials must be performed by a qualified geotechnical laboratory. The plans will include the information about the soil classification on the soil survey sheet and by showing the boring data soil boxes on the cross section sheets. If it is determined that an organic or plastic material must be removed below the finished grading template, the lower limits of removal of organic or plastic material will be shown to determine the area and volume of subsoil excavation.

216.3 Cross Sections

The details of cut and fill of earthwork are shown on the cross sections. The cross sections of the existing surface are usually obtained by location field survey or photogrammetry. The finished profile grades, typical section details, pavement design details, superelevation and horizontal alignments are used in combination to develop the finished template at each location where an existing cross section was obtained or generated. Sometimes it is advisable to develop and plot intermediate cross sections or half-sections to accurately determine quantities.

Cross sections cannot be finalized until late in the design process. However, preliminary cross section templates, developed early in the design process, can assist the designer in establishing many of the other design elements such as guardrail, shoulder gutter, inlets and special ditch grades. Preliminary cross sections are also used in performing the Soils Survey. Cross section templates should be plotted as soon as the alignment, profile grades and typical section details are established.

The interval selected for showing cross sections in the plans will vary according to project specific factors. For guidance see *FDM 319.3*.

216.4 Earthwork Quantities

Earthwork quantities are calculated by the method of average end areas:

CUBIC YARDS =
$$\frac{\text{EA1} + \text{EA2}}{2}$$
 X LENGTH / 27

Each set of end areas for the different types of earthwork (subsoil excavation, regular excavation and embankment) are calculated separately and shown in the appropriate column on the cross section sheets, as indicated in *FDM 319*.

216.4.1 Earthwork Tabulation

Areas and volume for subsoil excavation, regular excavation and embankment are tabulated on the right hand side of the cross section sheet. The designer must be familiar with the control lines for earthwork operations in order to properly delineate and calculate earthwork quantities.

Figure 216.4.1 Format for the Tabulation of Earthwork Quantities

(Show the appropriate tabulation on the right side of the sheet)

	Projects With Limited or No Cross Sections		
See Ex	kample in <i>FDM 216.</i> 6		

	Projects With Cross Sections				
	SUBSOIL REGULAR EXC.				BK.
Α	V	A V		Α	٧

216.4.2 Earthwork Accuracy

The calculation of earthwork volumes is not simple but, when performed with care and properly checked, many of the inaccuracies common in earthwork quantity calculations can be avoided. The primary causes for inaccurate earthwork quantities are found to be errors in calculating end areas and choosing inappropriate intervals between the cross sections. Correct methods and techniques for computing earthwork quantities will eliminate gross errors.

There are two methods of documenting the earthwork quantities for projects:

New construction and major reconstruction projects require the use of horizontal and vertical controlled cross sections. This is the most accurate and preferred method which involves the preparation of cross sections to define the quantities of earthwork involved.

(1) Calculate end areas and volumes by computer, when possible, and print the calculations for verification and future use by others.

- (2) Plot cross section details at the largest scale the sheets will permit. Care should also be taken when plotting slopes that extend over long distances.
- (3) If end areas are calculated from cross sections manually, show the breakdown of areas, etc. on the **Design Backup** worksheets in the **Summary of Earthwork.xlsx** file.
- (4) When computing volumes, determine lengths between sets of end areas to compensate for volumes that do not run the entire lengths between the normal station lengths.
- (5) Properly use match lines and turning lines to divide end areas when separate lengths should be used to calculate volumes.
- (6) Reduce the interval between cross sections to 25 feet or less on ramps or sharp turning roadways, or determine and use the centroid of the section as the length for computing volumes.
- (7) Exclude bridge spans, large culverts or other exceptions where earthwork is not required.
- (8) Include quantities for fill slopes under bridges, at guardrail installations and at culvert extensions. Show extended shoulder slope on cross sections at guardrail locations (not steeper than 1:10 per the <u>Standard Plans</u>, *Index 536-001*).
- (9) Make sure that the fill for all subsoil excavation is included in either the embankment or borrow excavation (truck measure) quantities.

RRR, intersection improvements and minor widening projects may use working typical sections that are not horizontal and vertical controlled. These projects must meet the requirements payment by Regular Excavation, Lump Sum (see *FDM 216.5.1.2*).

- (1) Include PDF files of working typical cross sections in the \calculations sub-directory under the proper directory for all locations where there is a change in either the existing or proposed templates.
- (2) Working typicals should include the station limits of the typical, and the end areas of all cut and fill sections. Working typicals may be placed in the plans, but are not required.
- (3) The thickness of the base box is calculated on the most probable base option. A plan note should also be shown in the plans stating which option was used for calculating the earthwork quantities.
- (4) Extra fill material needed for the extended shoulder for guardrail placement should be documented on the **Design Backup** worksheets in the **Summary of Earthwork.xlsx** file with the final quantity being tabulated on the summary of earthwork. The quantity should be based on working typical sections showing the

extended shoulder slope on cross sections at guardrail locations (not steeper than 1:10 per the **Standard Plans, Index 536-001**).

It is critical that the designer choose which method of documenting the earthwork quantities is best suited for their project with input from construction.

216.4.3 Variation in Quantities

When detailing and determining earthwork quantities, use the most probable base option within the optional base group. A plan note should also be shown in the plans stating which option was used for plotting the cross sections and calculating the earthwork quantities (see *FDM 307.2.1*). The Specifications do not allow adjustment of the earthwork quantities that were designated to be paid as plan quantity because a base of different depth was chosen during construction.

216.5 Earthwork Pay Items

Table 216.5.1 provides guidelines for selecting the appropriate earthwork pay items.

Table 216.5.1 Guidelines for Selecting Earthwork Pay Items

Description			Recommended Pay Item		
		Control Lines	Projects with Cross Sections	Projects with Limited or No Cross Sections	
Earthwork operations above the original ground line and below the finished grading template	Fill	from original ground to the finished grading template	Embankment (CY)	Borrow Excavation (Truck Measure) (CY)	
Earthwork operations below the original ground line and above the finished grading template	Cut	from original ground to the finished grading template	Regular Excavation (CY)	Regular Excavation (3-R Projects) (LS)	
Earthwork operations below the original ground line and below the finished	Cut	from the finished grading template or original ground, whichever is lower, to the lower limits of removal of organic or plastic material	Subsoil Excavation (CY)	Subsoil Excavation (CY)	
grading template	Fill	from the lower limits of removal of organic or plastic material removed to the finished grading template	Embankment (CY)	Borrow Excavation (Truck Measure) (CY)	
With significant quantities of lateral ditch or channel excavation the designer may select to pay for separately		from finished ground to the finished grading template	Lateral Ditch Exc. Channel Exc. (CY)	N/A	

216.5.1 Regular Excavation

This is the most general classification of earthwork excavation. When Lateral Ditch or Channel excavation pay items are not called for in the plans, the total quantity of all excavation must be paid for as Regular Excavation. Regular Excavation may include roadway, pond and ditch excavation. Roadway Excavation consists of the net volume of material excavated between the original ground line and the finished grading template of the roadway.

216.5.1.1 Stormwater Treatment Ponds

Retention or detention areas that require considerable excavation should be summarized separately and added to the Regular Excavation. This is especially important if there is a large quantity and the area is removed from the project by some distance.

Some environmental permits now require that the plans call for excavating additional depth below the finish elevation of the bottom of a pond or ditch. They also require that the area of extra depth be replaced with "blanket material" that will either allow for percolation or not allow for percolation as required by the permit. The drawing below shows the limits of pay for excavation in this situation. The depth and type of fill material must be identified in the plans.

Bottom of Blanket Material
(I to 5 feet typical)
Depth and Type of Material
to be shown on the Plans

Organic Soil
(6 Inches)

Limits of Pay
for Excayation

Figure 216.5.1 Pond Template

216-Earthwork

216.5.1.2 RRR Lump Sum Projects

The Pay Item for Regular Excavation (RRR Projects Only) - Lump Sum is used on resurfacing (RRR) projects that meet the following conditions:

- (1) There are limited or no cross sections on the project.
- (2) Existing typicals are reasonably consistent throughout the project.
- (3) If utility adjustments are a consideration on the project, the designer will need to be sure that sufficient data is available to allow the utility to be relocated or adjusted.
- (4) There are no right of way requirements on the project.
- (5) There is no change in the existing horizontal or vertical alignment.
- (6) There are no major special ditches on the project.
- (7) There are no major intersection modifications.
- (8) Show quantity of Excavation in Summary Box, but pay for as 1 Lump Sum.

Regular Excavation (RRR Projects Only) - Lump Sum may be used on intersection improvements and minor widening projects if they comply with the same listed above.

Earthwork will be paid for as Borrow Excavation (Truck Measure) and Regular Excavation (RRR Projects Only) – Lump Sum. The designer will calculate these quantities based on information obtained from the field and the proposed typical section. The designer must conduct a thorough field review to ensure existing field conditions are accurately reflected in earthwork estimates.

216.5.2 Embankment

This item includes placing material above the original ground line, or above the lower limits of removal of organic or plastic material to the finished grading template.

216.5.3 Subsoil Excavation

Subsoil Excavation consists of the excavation and disposal of any material that in its original position is excavated below the finished grading template or original ground, whichever is lower.

The soils investigation survey documents the organic or plastic material found on the project. Likewise, the cross sections and the earthwork calculations must use the lower

limits of removal of organic or plastic material in determining the quantities for Subsoil Excavation.

Where future widening of the roadway is anticipated, specify the limits of removal necessary to accommodate the future widening.

At some locations the complete removal of organic or soft soils may not be practical due to the depth. Review the subsoil excavation with the Geotechnical Engineer of Record and where constructability concerns exist, consult with the District Geotechnical Engineer to review design alternatives. If a geosynthetic reinforced design is selected, refer to **FDM 263** for plan content and design requirements. Additional information concerning geotechnical design can be found in the **Soils and Foundations Handbook**.

Modification for Non-Conventional Projects:

Delete the above paragraph and see RFP for requirements.

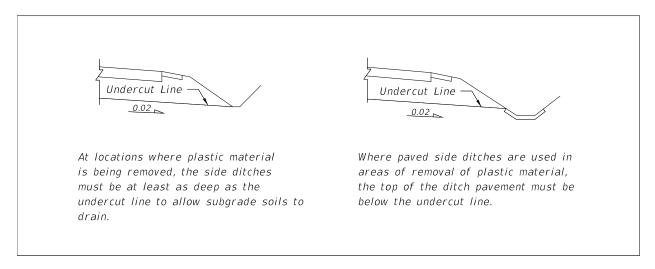
Where subsoil excavation is required due to plastic soils, ensure that adequate drainage of the pavement subgrade is provided. *Figure 216.5.2* illustrates the required excavation undercut line (i.e., grade and extent of excavation bottom) for flush shoulder roadways. To accommodate normal undercuts, the side ditches should be at least 3.5 feet below the shoulder break.

For curbed roadways, additional subsoil excavation may be needed beyond that shown in *Figure 216.5.2* or underdrains must be installed in accordance with <u>Standard Plans</u>, *Index 120-002*. Coordinate the removal of plastic materials with the Drainage Engineer of Record, as it may affect various drainage design elements including the profile grade of the ditch bottoms.

Tabulate subsoil excavation areas and volumes on the right side of the cross section sheets. The fill quantities (areas and volumes) must include areas and volumes required to fill the excavated areas created by subsoil removal. See example given in **FDM 216.1**.

Do not include the payment for subsoil excavation in the pay quantities for other items no matter how small the subsoil quantity.

Figure 216.5.2 Undercut Detail of Plastic Material with Relation to Side Ditches



Embankment (fill) or Regular Excavation (cut) should be used in conjunction with the pay item Subsoil Excavation. Both Embankment and Regular Excavation are plan quantity items. The quantities are based on line and grades shown in the plans and would allow construction personnel to field verify the quantities of material used on a project. Subsoil Excavation is a field measure item, and the final pay quantity will be determined by cross section taken when the removal of the material is completed.

216.5.4 Lateral Ditch Excavation

Excavation required to construct inlet and outlet ditches at structures, changes in channels of streams and ditches parallel to the right of way, but separated from the roadway template, may be designated by the designer as Lateral Ditch Excavation.

On projects with very little of this type of excavation, this earthwork is usually included in the Regular or Roadway Excavation. If there is a significant amount of Lateral Ditch Excavation, it should be detailed, calculated and summarized on separate cross section sheets and shown separately in the Earthwork Summary.

Quantities for *Excavation for Structures and Pipe* must not be included in the quantities for Lateral Ditch or other excavation pay items.

216.5.5 Channel Excavation

The pay item for Channel Excavation consists of the excavation and satisfactory disposal of all material from the limits of the channel as shown in the plans. This work is generally called for by the plans and has lines, grades, typical sections and other details shown for excavating a channel change or a major modification to an existing channel or stream. This work may be significantly different from regular excavation or lateral ditch excavation, requiring draglines, barges or other special equipment. It is typically detailed, calculated and summarized separately.

216.5.6 Borrow Excavation (Truck Measure)

Borrow Excavation is the pay item used to indicate that the contractor is to furnish earthwork material from areas provided by him and generally outside the project limits. This could include material with a specific minimum bearing value for building up existing shoulders, when appropriate for the project.

Borrow material may be obtained from within the right of way of the project, if available. The proposed borrow areas must be reviewed and coordinated with the District Environmental Coordinator to minimize environmental disturbance and promote a future original appearance.

When the designer chooses the method of payment as Borrow Excavation (Truck Measure), a fill adjustment must be made to the net total fill material calculated from the plans to allow for handling. An additional adjustment (truck) is added to obtain a representative volume of material required. This is not a plan quantity item, but it is very important that a realistic determination of quantities be calculated by the designer.

216.6 Summary of Earthwork

A subtotal for each group or cross section (e.g., mainline, side street, pond) should be shown in the Summary of Earthwork box for each earthwork operation (subsoil excavation, regular excavation and embankment). This summary should be shown on the Summary of Quantities sheet. See *FDM 307* for information on Summary of Quantity sheets.

Figures 216.6.1 and 216.6.2 show examples of Summary of Earthwork boxes.

Figure 216.6.1 is an example of a Summary of Earthwork box for projects with cross sections. The summary should document all the groups' totals in one location.

Figure 216.6.1 Summary of Earthwork Box (Projects with Cross Sections)

PAY ITEM	DAY ITEM DECORIDATION	CY		DESIGN	CONSTRUCTION REMARKS
NO.	PAY ITEM DESCRIPTION	P	F	NOTES	
0120 1	REGULAR EXCAVATION	10000.0		MAINLINE	
		800.0		SIDE STREET NAME	
		1005.0		POND NO. 1	
	TOTAL	11805			
120 3	LATERAL DITCH EXCAVATION	5000.0			
120 4		2080.0		MAINLINE	
	1100.0		SIDE STREET NAME		
	TOTAL	3180			
D120 6 EMBANKMENT	EMBANKMENT	20000.0		MAINLINE	
		7000.0		SIDE STREET NAME	
	TOTAL	27000			

Figure 216.6.2 is an example of a summary of earthwork box that should be used for projects with limited or no cross sections. The summary should show all quantities and adjustments. The adjustment percentages shown are for example only; contact District Materials or Construction Office for actual percentages to be used for each project.

Figure 216.6.2 Summary of Earthwork Box (Projects with Limited or No Cross Sections)

SUMMARY OF EARTHWORK					
PAY ITEM	PAY ITEM DESCRIPTION	CY		DESIGN	CONSTRUCTION
NO.		P	F	NOTES	REMARKS
0120 2 2	BORROW EXCAVATION				
	FILL	253.0			
	GUARDRAIL LOCATIONS	70.0			
	CROSS DRAINS	100.0			
	SUB TOTAL	423.0			
	FILL ADJUSTMENT (20%) (423 X 0.20)	85.0			
	SUB TOTAL	508.0			
	TRUCK ADJUSTMENT (25%) (508 X 0.25)	127.0			
	TOTAL BORROW EXCAVATION	635			
0120 71	REGULAR EXCAVATION (3R PROJECTS ONLY)	200		LS-QTY FOR REFERENCE ONLY	

The pay items used will be:

Regular Excavation (RRR Projects Only) 1 (LS) Borrow Excavation (Truck Measure) 635 CY

220 Railroads

220.1 General

This chapter provides requirements for highway-railroad crossings on the State Highway System.

220.1.1 Railroad Companies

State-owned rail corridors include the Central Florida Rail Corridor and South Florida Rail Corridor

Railroad companies currently operating in the state of Florida include:

- (1) CSX Transportation, Incorporated
- (2) Norfolk Southern Corporation
- (3) Florida East Coast Railway Company

Shortline railroad companies and terminal switching companies also operate in the state of Florida.

220.1.2 Work Near or Within Railroad R/W

A flagger must be present while any work within railroad R/W is being performed. Railroad companies often impose additional requirements as deemed necessary.

When roadway improvements are adjacent, near, above, or below the railroad R/W, there is potential for impacts to the railroad during construction or for construction materials and equipment to foul the tracks.

220.1.3 Required Coordination

Coordinate projects within or near railroad R/W as follows:

(1) New at-grade railroad crossings must be permitted in accordance with **Section 335.141**, **Florida Statutes** (**F.S.**). Early coordination with the Central Office is required concerning the Rail Crossing Opening/Closure Program.

- (2) Coordinate the design of traffic control devices with the District Rail Coordinator who will then coordinate with the railroad company. Warning devices that are on within railroad R/W or interact with trains are installed by the railroad company.
- (3) Coordinate with the District Traffic Operations Engineer to determine if a preemptive system is required.
- (4) Coordinate with the Department's Central Office Freight and Multimodal Operations Office to determine if a highway-railroad at grade crossing is located within a designated Quiet Zone.
- (5) Coordinate with the District Rail Coordinator when a waiver is being considered for standard lateral offset requirements for structures; see *FDM 220.3.2*.
- (6) Some railroads may require an increase in Railroad Protective Liability Insurance greater than what is provided in the **Standard Specifications**. The District Specifications Engineer and the District Rail Coordinator will develop a Modified Special Provision and submit it through the Central Specifications Office for special processing.

Modification for Non-Conventional Projects:

Delete FDM 220.1.3 and see RFP for requirements.

220.2 Highway-Railroad At-Grade Crossing

Selection of the warning devices to be used is a function of the geometrics of highway-railroad at-grade crossing (e.g., alignment, profile, sight distance, cross section of both the roadway and the railroad), available R/W, and proximity to signalized intersections. The roadway should cross the railroad at an angle of or near 90 degrees.

The <u>Standard Plans</u>, *Index 830-T01* contains details for the construction of crossings.

Design considerations are discussed in the *Florida Greenbook* and the *AASHTO Green Book*.

220.2.1 Traffic Control Devices

Traffic control devices (both roadway and pedestrian) for highway-railroad at-grade crossings consist primarily of signs, pavement markings, flashing light signals, and automatic gates. Consider the following when designing these devices:

- (1) Roadway type,
- (2) Volume of vehicular traffic,
- (3) Volume of railroad traffic,
- (4) Speed of vehicular traffic,
- (5) Volume of pedestrian and bicycle traffic,
- (6) Crash data, and
- (7) Geometrics of the crossing.

Evaluate highway-railroad at-grade crossings and any of the following as a network to avoid blocking the crossing:

- Stop condition
- Roundabout
- Reduction in the number of lanes

Standards and criteria for design, placement, installment and operation of traffic control devices are located in the <u>Manual on Uniform Traffic Control Devices (MUTCD)</u>, the Department's <u>Standard Plans</u>, and <u>Rule 14-57.013</u>, <u>Florida Administrative Code</u> (F.A.C.).

When warning signs or signals are used in advance of a highway-railroad at grade crossing, they must be placed so as not to obstruct the view of the crossing signals.

220.2.1.1 Preemption

Highway-railroad at grade crossings may require preemption of traffic signals where signalized highway intersections are in close proximity to a railroad crossing. Preemption requires the railroad and traffic signal control equipment to be interconnected with the traffic signal preempted to operate in a special control mode when trains are approaching. Preemption is required for any of the following conditions:

- (1) Traffic Signal is within 200 ft of a highway-railroad at-grade crossing
- (2) Highway traffic queues have the potential for extending across a nearby railroad crossing, or
- (3) Highway traffic backed up from a nearby downstream railroad crossing could interfere with signalized highway intersections. A study to determine the need for preemption is required for a traffic signal within 500ft of a highway-railroad at-grade crossing

220.2.2 Surfaces

The roadway travel lanes at a highway-railroad at-grade crossing should be constructed for a suitable length with all-weather surfacing. A roadway section equal to the current or proposed cross section of the approach roadway, including any existing or proposed pedestrian walkways, should be carried through the railroad crossing. The railroad crossing surface itself should have a riding quality equivalent to that of the approach roadway. When selecting the type of crossing and the material to be used in its construction, consideration should be given to the character and volume of traffic using the roadway.

220.2.3 Quiet Zones

An at-grade railroad crossing within a designated Quiet Zone must comply with the **Code of Federal Regulations** (C.F.R.), **Part 222** and the **Standard Plans**, **Index 509-070**. Quiet Zone means a segment of a rail line that includes public highway-railroad crossings at which locomotive horns are not routinely sounded.

A public highway-railroad at-grade crossing within a Quiet Zone should be equipped with a Supplemental Safety Measure identified in *C.F.R., Part 222, Appendix A*. Allowable measures include:

- (1) Gates with medians, or channelization using Type IV concrete traffic separators or Type F curb and gutter. Use of temporary channelization devices is not permitted.
- (2) Four quadrant gate and three quadrant gates systems
- (3) One-way streets with gates
- (4) Permanent crossing closures

The railroad crossing should be evaluated to determine if driveways, minor side streets, or turn lanes in close proximity to the crossing require an additional gate.

220.2.4 Railroad Crossing Near or Within Project Limits

Review Federal-aid projects to determine if a railroad-highway at-grade crossing is within the limits of or near the terminus of the project. If such crossing exists, the project must be upgraded to meet the latest <u>MUTCD</u> requirements in accordance **Title 23 United States Code (U.S.C.), Chapter 1, Section 109(e)** and **C.F.R. 646.214(b)**. These requirements are located in **Chapter 8** of the <u>MUTCD</u>. "Near the terminus" is defined as being either of the following:

- (1) If the project begins or ends between the crossing and the MUTCD-mandated advanced placement distance for the advanced (railroad) warning sign. See <u>MUTCD</u>, **Table 2C-4** (Condition B, column "0" mph) for this distance.
- (2) An intersection traffic signal within the project is connected to the crossing's flashing light signal and gate.

220.2.5 Bicycle and Pedestrian Facilities

Extend proposed or existing sidewalks, bike lanes or shared use paths through the rail crossing. See *FDM 222.2.4* for additional information.

When a new bicycle or pedestrian crossing is added to an existing roadway, it is considered a new crossing if it is separated from the roadway. See *FDM 220.1.1* for information on coordinating new crossings.

220.3 Grade Separated Highway- Railroad Crossing

For railroad crossing over a roadway, the bridge must be designed to carry railway loadings in conformance with the <u>American Railway Engineering</u> and <u>Maintenance-of-Way Association (AREMA) Manual for Railway Engineering</u>. See *FDM 260.6* for required vertical clearances between the facilities.

Coordinate the following with the governing railroad company:

- Clearances, Geometrics and Utilities
- Provisions for future tracks
- Maintenance road requirements for off-track equipment
- Need for, and location of crash walls

The railroad company's review and approval is based on the completed Bridge Development Report (BDR)/30% Structures Plans.

Prepare the Structures Plans in accordance with the criteria obtained from the railroad company, the <u>Structures Manual</u>, the <u>Standard Plans</u>, and this manual.

Figure 220.3.1 illustrates the dimensions that are to be obtained from, or approved by the railroad company before preparing the BDR/30% Structures Plans.

220.3.1 Bridge Width

For railroad over roadway crossing, the railroad bridge typical section is based on project requirements. For roadway over railroad crossings, see **FDM 210** for information on highway typical sections.

220.3.2 Lateral Offset to Face of Structure

For a roadway over a railroad crossing, measure lateral offset in accordance with *Figure* **220.3.1** and *Table* **220.3.3**. The railroad company may accept a waiver from standard lateral offset requirements for the widening or replacement of existing bridges.

Lateral offset is measured from the centerline of outside track to the face of pier cap, bent cap, or any other adjacent structure. Minimum lateral offsets are shown in *Table 220.3.3*.

Information Required to Determine Bridge Lengths − © Outside Track Face of Pier or Bent Cap Face of Pier or Bent Cap Lateral Offset * Lateral Offset * Distance to Shoulder Break * Distance to Shoulder Break * of ditch top of Fill Embankment Bridge End Span Bridge End Span Determination * Determination * Cut Embankment To Toe of 3' To Toe of 3' Berm at Bent Berm at Bent Cap Top of Rails Cap 11/2 Ditch Bottom Width * Ditch Bottom Width * HALF SECTION HALF NORMAL SECTION (With 8' Off-Track Equipment Roadway) * These dimensions must be obtained/verified by the governing railroad company.

Figure 220.3.1 Track Section

Table 220.3.3 Lateral Offsets for Railroads

Minimum Clearance Requirements	Normal Section	With 8 ft. Required Clearance for Off-Track Equip.	Temporary Falsework Opening
With Crash Walls*	18 ft.	22 ft.	10 ft.
Without Crash Walls	25 ft.	25 ft.	N/A

^{*} See the **Structures Design Guidelines, Section 2.6.7** for crash wall requirements.

Provide an additional 8-ft. clearance for off-track equipment only when requested by the railroad company.

220.3.2.1 Adjustments for Track Geometry

Increase the minimum lateral offset by a rate of 1.5 inches for each degree of curvature when the track is on a curve.

Increase the minimum lateral offset on the inside of the curve by 3.5 inches horizontally per inch of superelevation when the track is superelevated.

Meet lateral offset requirements found in the <u>AREMA Manual for Railway Engineering</u> for extremely short radius curves.

220.3.2.2 Adjustments for Physical Obstructions

Columns or piles should be kept out of the ditch to prevent obstruction of drainage. Provide adequate lateral offset to avoid the need for crash walls unless extenuating circumstances dictate otherwise.

Figure 220.3.1 shows horizontal dimensions from the centerline of track to the points of intersection of a horizontal plane at the rail elevation with the embankment slope. This criteria may be used to establish the preliminary bridge length which normally is also the length of bridge eligible for FHWA participation; however, surrounding topography, hydraulic conditions, and economic or structural considerations may warrant a decrease or an increase of these dimensions.

220.3.2.3 Required Foundation Clearances

Place edges of footings no closer than 11 feet from centerline of the track to provide adequate room for sheeting.

220.3.3 Crash Walls

See the **Structures Design Guidelines** for crash wall requirements.

220.3.4 Special Considerations

Projects may include any of the following special considerations:

(1) Shoring and Cribbing requirements during construction should be accounted for in the preparation of the preliminary plans to assure compliance with required

- clearances. Anything within the railroad R/W (e.g., cofferdams, footings, excavation) requires coordination with the District Rail Coordinator for approval by the railroad company.
- (2) Overpasses for electrified railroads may require protection screens.
- (3) Substructure supports may be located between adjacent tracks or an outside track and the off-track equipment road.
- (4) Convey drainage from the bridge above the railroad away from the railroad R/W. Open scuppers are to be no closer than 25 feet to the centerline of the nearest track.
- (5) The District Rail Coordinator must be contacted to see if there are any other requirements when constructing in or near their R/W.
- (6) Additional consideration should be given to any utilities that may be located within the railroad R/W

220.3.5 Widening of Existing Bridge over Railroad

The requirements for widening an existing roadway or pedestrian bridge over railroad are as follows:

- (1) If existing horizontal or vertical clearances are less than those required for a new structure, the design of the new portion of the structure is not to encroach into the existing clearances.
- (2) Minimum vertical clearance should take into account the track grade and the cross slope of the bridge superstructure. It is desirable to widen on the ascending side of the bridge cross slope.
- (3) Minimum lateral offset should take into account future changes to track geometry, physical obstructions or foundation clearances.
- (4) Temporary construction vertical clearances less than 22 feet and lateral offsets less than 10 feet must be approved by the railroad company. It may not be possible to reduce already restricted vertical clearances on high volume rail lines.
- (5) Meet drainage design requirements for new bridges when widened approach fills are necessary.
- (6) Evaluate the need for crash wall protection if new substructures provide less than 25 feet lateral offset from center line of track.
- (7) If the existing railroad is in a cut section, special considered should be given to the length, depth, and type material of the existing cut section.

(8) In cases where demolition of the existing structure is required for attachment of the new structure over the railroad's tracks, a method of debris collection should be provided so as not to encroach within the railroad R/W.

Provide a cross section at a right angle to the centerline of the track where the centerline of bridge intersects the centerline of track in the BDR/30% Structures Plans. Where the substructure is not parallel to the track, or the track is curved, provide a section perpendicular to the centerline of the track at each substructure end.

Top of Tie

© Outside Track

* II' (Min.)

Face of Footing

* Note: May be reduced with approval by the Railroad.

SECTION THRU TRACKS

(Showing Foundation Clearance)

Figure 220.3.2 Section Thru Tracks

221 Utilities

221.1 General

Identify necessary utility work (e.g., installation, removal, relocation, de-energizing, deactivation, or adjustment of utilities) that is required to construct the project. Obtain agreements or orders to schedule the identified work. Assist the Department with Utility Agency/Owner (UAO) coordination throughout the design process.

Utility work is necessary where:

- (1) Working room is needed for construction
- (2) Clearances are needed to comply with Department requirements
- (3) Occupational Safety and Health Administration (OSHA) (**29 CFR Part 1926**) restricts crane operations
- (4) National Electric Safety Code (NESC), or other regulations are violated.
- (5) Construction equipment may damage utilities
- (6) Utilities are within areas of excavation.

When evaluating the use of design features that reduce or avoid utility conflicts, consider savings in construction time and the total associated savings for the FDOT project and the utilities.

Additional guidance for accommodating utilities within Department R/W are given in the AASHTO publications *A Guide for Accommodating Utilities within Highway Right-of-Way* and *A Policy on Geometric Design of Highways and Streets* and in the TRB publication *Policies for Accommodation of Utilities on Highway Rights-of-Way*.

221.2 Utility Work Schedules and Agreements

Certify the project in accordance with *Utility Work Agreements and Certification Process* (*Topic No. 710-010-050*). With assistance from the District Utilities Office and the Office of General Counsel, obtain the following:

- Utility Work Schedules (Form 710-010-05)
- Relocation agreements
- Required payments to or by the Department for utility work

When an agreement cannot be obtained, coordinate with the District Utilities Office and the Office of General Counsel to pursue any needed order to relocate.

Modification for Non-Conventional Projects:

Delete FDM 221.2 above and see RFP for requirements.

221.3 Subsurface Utility Locates

Coordinate with the District Utility Office to determine the locations and quality levels needed. Quality levels are defined in Section 3.6 of the <u>Survey and Mapping Handbook</u>. The UAOs may be requested to provide locate information as required by Section 5.2 of the <u>2017 Utility Accommodation Manual</u>.

Obtain quality level "QL A" locate information when proposed construction operations are within 3' of utilities and verified information is needed to make confident design decisions. The decision to proceed to construction without obtaining quality level "QL A" locate information must be further coordinated with district construction personnel and the UAO.

222 Pedestrian Facilities

222.1 General

This chapter provides the minimum criteria to be used for the design of pedestrian facilities on the State Highway System. The term "pedestrian" used in this chapter includes any person traveling on foot or in a wheel chair. Pedestrians should be expected on all of Florida's state roadways except where restricted on limited access facilities.

Process a Design Variation when the design criteria for pedestrian facilities in this manual are not met. Reference the following conditions that support not providing a pedestrian facility in the Design Variation documentation:

- (1) The establishment of pedestrian facilities would be contrary to public safety;
- (2) The cost of providing pedestrian facilities would be excessively disproportionate to the need or probable use;
- (3) The presence of other available means for pedestrian traffic. Other available means should meet the following requirements:
 - (a) Meet the design criteria for pedestrian facilities on state roadways.
 - (b) Provide access to the same services, origination and destination sites, and transit connections as the project corridor.
 - (c) Not result in a significant increase in travel time or trip length, exposure to motorized traffic, or substantial elevation changes.
 - (d) Provide appropriate locations to cross limited access, arterial or collector roadways, or railroad corridors.

222.1.1 Americans With Disabilities Act (ADA)

In addition to the criteria presented in the *FDM* and Department's <u>Standard Plans</u>, the following documents provide Americans with Disabilities Act (ADA) guidance in the design of pedestrian facilities in public R/W:

- United States Department of Justice 2010 Americans with Disabilities Act (ADA) Standards for Accessible Design
- United States Department of Transportation 2006 ADA Standards for Transportation Facilities.

• Florida Accessibility Code contains ADA requirements for accessibility to sites, facilities, buildings and elements by individuals with disabilities.

222.2 Pedestrian Facilities

Pedestrian facilities are features or elements used to support pedestrian travel. Pedestrian facilities may include the following:

- Sidewalks
- Curb ramps
- Crosswalks
- At-grade railroad crossings
- Refuge islands
- Curb extensions

- Pedestrian signals
- Public transit loading zones
- Pedestrian bridges
- Shared use paths
- Street furniture

Pedestrian safety can be enhanced through the following measures:

- (1) Maintaining a smooth, clean walking surface, free of obstructions.
- (2) Responsive and appropriate traffic control devices, consistent with guidance in the **Manual on Uniform Traffic Control Devices** (<u>MUTCD</u>), including providing pedestrian-oriented directional signage.
- (3) Sidewalk and other pedestrian walkways are continuous and termini connects to existing sidewalk, pedestrian crossing or access point.
- (4) Providing adequate lighting.

222.2.1 **Sidewalk**

Sidewalk is a continuous concrete pedestrian walkway as depicted in **Standard Plans Index 522-001**.

Provide sidewalk on all curbed roadways, except where prohibited by <u>Section 316.130</u> (18), Florida Statute (F.S). The inclusion of sidewalk on short isolated sections of curbed roadway is not required when:

- Within C1 and C2 context classification, and
- There are no pedestrian facilities leading to, or from the location.

222-Pedestrian Facilities

Provide sidewalk on high speed curbed and flush shoulder roadways within C2T, C3R, C4, C5 or C6 context classification; and within C1, C2 or C3C where the demand for use is demonstrated.

For high speed curbed and flush shoulder roadways, place sidewalk in the following order of desirability:

- (1) As near the R/W line as possible.
- (2) Outside of the clear zone.
- (3) Five feet beyond the limits of the full width shoulder.
- (4) At the limits of the full width shoulder.

Sidewalk on flush shoulder roadways is not to be constructed directly adjacent to the roadway or shoulder pavement. Nearing intersections, the sidewalk should be transitioned as necessary to provide a more functional crossing location that also meets driver expectation. Further guidance on the placement of stop or yield lines and crosswalks is provided in the <u>MUTCD</u>, **Part 3** and <u>Standard Plans</u> **711-001**.

Continue sidewalk across bridge structures when sidewalk is provided on the approach roadway. Also provide sidewalk on new bridges where sidewalk or shared use path is not present along the roadway, but may be included with a future project.

Sidewalk should be constructed on both sides of the roadway; however, if sidewalk is constructed on only one side, provide reasonable pedestrian access to destinations (e.g., transit stops, homes, places of work, stores, schools, post offices, libraries, parks) on the opposite side.

For RRR Projects, other than meeting detectable warning and curb ramp requirements, unaltered sidewalks that are not in compliance with <u>Standard Plans</u> or ADA requirements are not required to be reconstructed.

222.2.1.1 Sidewalk Width

The standard sidewalk width varies by context classification as shown in *Table 222.1.1*.

Table 222.1.1 Standard Sidewalk Widths

Context Classification		Sidewalk Width (feet)
C1	Natural	5
C2	Rural	5
C2T	Rural Town	6
С3	Suburban	6
C4	Urban General	6
C5	Urban Center	10
C6	Urban Core	12

Notes:

- (1) For C2T, C3 and C4, sidewalk width may be increased up to 8 feet when the demand is demonstrated.
- (2) For C5 and C6, when standard sidewalk width cannot be attained, provide the greatest attainable width possible, but not less than 6 feet.
- (3) For RRR projects, unaltered sidewalk with width 4 feet or greater may be retained within any context classification.
- (4) See FDM 260.2.2 for sidewalk width requirements on bridges.

Provide the following minimum unobstructed sidewalk width (excluding the width of the curb) when there is no practical alternative to placing a pole within the sidewalk:

- 36 inches for aboveground utilities. This 36 inch width may be reduced to 32 inches, not exceeding 24 inches in length, when there is no practical alternative available to avoid an obstruction.
- 48 inches for signal, light, sign poles

When used for plantings and street furniture, the area between the back of curb and the sidewalk should be 5 feet or greater in width. Consider providing treewells in areas where on-street parking is provided.

222.2.1.2 Vertical Clearance

Provide a minimum 7-foot vertical clearance over the entire walking surface. See **FDM 260.6** for pedestrian bridge vertical clearance requirements.

222.2.1.3 Grades and Cross Slope

When sidewalk is adjacent to the roadway (i.e., located back of curb or consistent separation from curb), sidewalk grades may mirror the roadway profile. When sidewalk is not adjacent to a travel way, sidewalk grades are not to exceed 5%, unless accessible ramps are provided.

There should be enough sidewalk cross slope to allow for adequate drainage; however, to comply with ADA requirements, the maximum cross slope is 2%. A clear 1-foot wide graded area with a maximum 1:6 slope should be provided adjacent to the sidewalk. Edge drop-offs should be avoided. When drop-offs cannot be avoided, they should be shielded as discussed in **FDM 222.4**.

222.2.2 Curb Ramps and Transitions

A continuous accessible pedestrian route, including curb ramps, landings and transition areas (e.g., depressed corners, raised street crossings, flush roadway connections) are required along pedestrian networks. Additional information and details for curb ramps and landings are provided in the <u>Standard Plans</u>, *Index 522-002*.

Include sidewalk curb ramps at the following locations:

- All intersections and turnouts with curbed returns. Include a landing at the top of each ramp.
- On curbed roadways between intersections where a crosswalk has been established.

Pull boxes, manholes (and other utility covers), and other types of existing surface features in the location of a proposed curb ramp or detectable warning should be relocated. When relocation is not feasible, adjust the feature to meet the ADA requirements for surfaces (including the provision of a nonslip top surface, and adjustment to be flush with and at the same slope as the adjacent surface).

Curb ramps should be in line with the crossing and must provide a maximum slope of 1:12 (8.3 percent). At intersections where more than one road is crossed, provide curb ramps at both ends of each crossing. Crossings are required to meet the same grade and cross slope requirements as sidewalks. Where criteria for maximum cross slope cannot be met, process a Design Variation and provide the minimum attainable cross slope. When following the profile grade of the roadway, curb ramp slopes should not exceed 15 feet in length.

Provide transition slopes (flared sides) where a pedestrian circulation path crosses the curb ramp. The maximum slope of transition slopes is 1:10, measured parallel with and adjacent to the curb line.

When altering an existing pedestrian facility and conditions preclude the construction of a curb ramp slope of 1:12, provide a slope from 1:12 to 1:10 with a maximum rise of 6 inches.

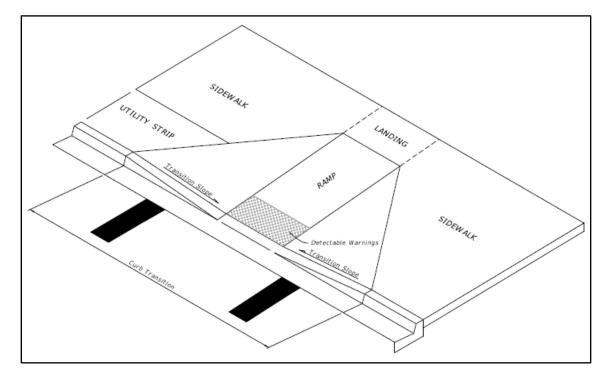


Figure 222.2.1 Curb Ramp Nomenclature

222.2.2.1 Driveways and Turnouts

New and reconstructed driveways and turnouts are to be in compliance with **Standard Plans, Index 000-515 and 000-516**.

For RRR Projects, unaltered driveways and turnouts that are not in compliance with <u>Standard Plans</u> or ADA requirements are not required to be reconstructed.

222.2.3 Crosswalks

Crosswalks are marked paths where pedestrians can safely cross a roadway. Marking of crosswalks helps drivers better identify the intersection and guides pedestrians to the best crossing location. For details on crosswalk pavement markings, see <u>Standard Plans</u>, *Index 711-001*.

School Zone crosswalks have additional criteria for signing and pavement markings. For requirements for school signs and markings, see <u>The Manual on Speed Zoning for Highways</u>, Roads and Streets in Florida, Chapter 15.

222.2.3.1 Intersections

Use Special Emphasis crosswalk markings at signalized intersections on all marked legs and at roundabouts. Use standard crosswalk markings for stop or yield-controlled intersections.

When separated right-turn lanes are used, place crosswalks so that an approaching motorist has a clear view of the pedestrian, and the crossing distance is minimized.

Coordinate with the District Traffic Operations Office for new marked crosswalks at uncontrolled intersection locations (without signals, stop or yield signs). Supplement marked crosswalks on an uncontrolled leg of an intersection with other treatments (e.g., beacons, signals, curb extensions, raised medians, raised traffic islands, enhanced overhead lighting) when any of the following conditions exist:

- (1) Where posted speeds are greater than 40 mph,
- (2) On a roadway with 4 or more lanes without a raised median or raised traffic island that has an ADT of 12,000 or greater, or
- (3) On a roadway with 4 or more lanes with a raised median or raised traffic island that has or is projected to have (within 5 years) an ADT of 15,000 or greater.

Modification for Non-Conventional Projects:

Delete the above paragraph and see the RFP for requirements.

As roadway volumes, speeds, and number of travel lanes increase, marked crosswalks are best used in conjunction with other treatments; e.g., signals, signs, beacons, curb extensions, raised medians, refuge islands, enhanced overhead lighting.

222.2.3.2 Midblock

Use Special Emphasis crosswalk markings at midblock crossings. For illustrations of midblock crosswalks see *FDM 230.6*.

Midblock crosswalks are used to supplement pedestrian crossings in areas between intersections. Midblock crosswalks should be illuminated, marked, and signed in accordance with the <u>MUTCD</u>, <u>Traffic Engineering Manual</u> (TEM), (Section 3.8) and FDM 230.6.

Midblock crosswalks should not be located where any of the following exist:

- (1) The spacing between adjacent intersections is less than 660 feet.
- (2) The distance from the crosswalk to the nearest intersection (or crossing location) is less than 300 feet.
- (3) The crossing distance exceeds 60 feet (unless a median or a crossing island is provided).
- (4) The sight distance for both the pedestrian and motorist is not adequate.
- (5) The ADA cross slope and grade criteria along the crosswalk cannot be met.

An engineering study supporting the need for the installation is required before a midblock crosswalk can be placed on a State roadway. The study must examine such factors as:

- Sight distance for pedestrians and vehicles (stopping sight distance)
- Traffic and turning volumes near proposed crosswalk location
- Pedestrian volume and existing crossing patterns
- Roadway features; e.g., pavement width, presence of a median, lighting, landscaping, drainage

- Traffic speed
- Adjacent land use (pedestrian generators / destinations)

For additional information on the requirements of an engineering study, refer to the Department's <u>TEM</u>, (Section 3.8) and <u>Manual on Uniform Traffic Studies</u> (MUTS).

If site conditions are identified that would obstruct the placement of a midblock crosswalk, include additional features in the design to remedy these conditions. Features like overhead signing can help alert motorists and be used to light the crossing. Curb extensions or bulb-outs can improve sight distance and decrease the crossing distance. Adjustment of the profile on the roadway crossing may be required to improve the cross slope of the crosswalk.

222.2.4 At-Grade Railroad Crossings

Provide an ADA accessible route for pedestrians at railroad crossings by extending proposed or existing sidewalks or shared use paths through the rail crossing. The surface of the crossing must be:

- Firm, stable and slip resistant,
- Level and flush with the top of rail at the outer edges of the rails, and
- Area between the rails aligns with the top of rail.

Place detectable warnings on each side of the railroad crossing as illustrated in *Figure 222.2.2*.

The edge of the detectable warning nearest the rail crossing is to be located between 6 and 15 feet from the centerline of the nearest rail. Where gates are provided, detectable warnings are to be placed a minimum of 4 feet from the side of the gates opposite the rail.

An audible device, such as a bell, is used in conjunction with the traffic control signals, if traffic control signals are in operation at a crossing that is used by pedestrians or bicyclists. Additional information is located in the <u>MUTCD</u> regarding additional signals, signs, or pedestrian gates and designing crossings for shared use paths.

Flangeway gaps are necessary to allow the passage of train wheel flanges; however, they pose a potential hazard to pedestrians who use wheelchairs because the gaps can entrap

the wheelchair casters. A maximum flangeway gap is required for all at-grade pedestrian rail crossings of 2½" for all non-freight rail track and 3" for freight rail track.

Sidewalk or Shared Use Path

Detectable Warning

Detectable Warning

Crossing with Gate

Crossing without Gate

Figure 222.2.2 Pedestrian Crossing Options

222.2.5 Refuge Islands

See FDM 212.13.3 for information on refuge islands.

222.2.6 Curb Extensions (Bulb-Outs)

Curb extensions (a.k.a., bulb-outs) may be used in conjunction with on-street parking at intersections or midblock locations where there is a crosswalk, provided there is adequate width for existing traffic movements. Curb extensions shorten the crossing distance, and provide additional space at intersections, allowing pedestrians to see and be seen before entering a crosswalk.

The design of curb extensions must take into consideration the needs of transit vehicles, drainage, and bicyclists. See *Figure 222.2.3*.

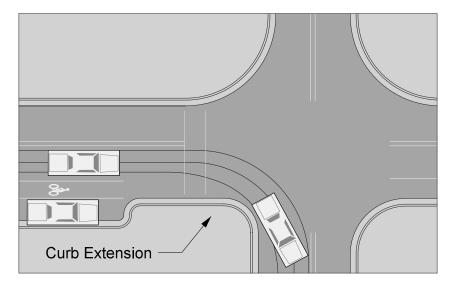


Figure 222.2.3 Curb Extension

222.2.7 Pedestrian Signals

See *FDM 232.6* for information on pedestrian signals. Pedestrian detector assemblies and pedestrian control signals are detailed in the <u>Standard Plans</u>, *Indexes 653-001* and *665-001*

222.2.8 Public Transit Loading Zones

See **FDM 225** for information on public transit facilities. Provide a minimum 5-foot-wide sidewalk connecting transit stops to sidewalk or shared use paths.

Coordination with the following may be required to determine the optimum location of boarding and alighting areas, transit shelters and bus bays:

- District Pedestrian and Bicycle Coordinator
- District Modal Development Office Coordinator
- District ADA Coordinator
- District Public Transportation staff
- Local public transit provider

Modification for Non-Conventional Projects:

Delete the above paragraph and see the RFP for requirements.

222.2.9 Pedestrian Bridges

See *FDM* **266** for information on pedestrian bridges.

222.2.10 Shared Use Paths

See FDM 224 for information on shared use paths.

222.2.11 Street Furniture

Street furniture may include, but is not limited to, benches, lighting fixtures, transit shelters, and bicycle parking. These items may be placed within the R/W under certain conditions.

Refer to *FDM 223.2.5* for information on bicycle parking facilities, and *FDM 225* for information on public transit facilities. Appropriate types of street furniture may vary based on frequency and density of pedestrian activity. Street furniture must meet the minimum sidewalk width and vertical clearance requirements identified in *FDM 222.2.1.1* and 222.2.1.2.

222.3 Detectable Warnings

Detectable warnings are a distinctive surface pattern of domes detectable by cane or underfoot that alert people with vision impairments of their approach to street crossings. Install detectable warnings to cover the full width of the walking surface and 2 feet deep. They are required on sidewalks at the following locations:

- Curb ramps and transition areas at street crossings
- Cut-through pedestrian refuge islands or medians six feet wide or greater
- Pedestrian at-grade railroad crossings
- Commercial driveways with a stop sign, yield sign, or traffic signal

- Boarding and alighting areas adjacent to the roadway at bus stops where there is an at-grade connection to the roadway
- Edges of railroad boarding platforms not protected by screens or guards

Detectable warnings should not be placed where sidewalk intersects urban flared turnouts or on sidewalks that run continuously through residential driveways. Do not place detectable warnings on transition slopes or over grade breaks. Further guidance on detectable warnings is provided in **Standard Plans**, **Index 522-002**.

The detectable warning systems on the APL are designed to work with concrete surfaces. In areas where the pedestrian facility has an asphalt surface, such as a shared use path, specify an appropriate detectable warning system or consider including a short section of concrete.

222.4 Pedestrian Drop-off Hazards and Railings

A pedestrian drop-off hazard is a steep or abrupt downward slope that can be hazardous to pedestrians.

There are two pedestrian drop-off hazard conditions defined in *Figure 222.4.1*. Additionally, depending on the height of a slope and the severity of the conditions beyond, cases other than those shown in *Figure 222.4.1* may also be considered a pedestrian drop-off hazard.

When the pedestrian drop-off hazard cannot be eliminated, consider the following:

- (1) Fencing is typically used in C1 and C2 context classifications, and on shared use paths and trails.
- (2) Railing is typically used in C2T, C3, C4, C5, and C6 context classifications, and at locations attaching to bridge rail or along sidewalks.
 - Pedestrian/Bicycle Railings (<u>Standard Plans</u>, Index 515-021 through 515-062)
 are adequate for shielding all drop-offs but are generally intended for use on
 drop-offs greater than 60 inches.
 - Pipe Guiderail (<u>Standard Plans</u>, *Indexes 515-070* and *515-080*) is adequate for shielding drop-offs which are 60 inches or less.
 - Along continuous sections where the drop-off varies above and below the 60inch threshold, for uniformity the engineer may consider using only one of the railing types adequate for shielding all drop-offs.

- Pedestrian/Bicycle Railings and Pipe Guiderail are non-crashworthy and are not to be placed within:
 - Lateral offset requirement for curbed roadways, or
 - Clear zone for high-speed curbed and flush-shoulder roadways.
- (3) Maintain driver's line of sight at intersections and driveways.

The standard height for Pedestrian/Bicycle Railing is 42 inches. Provide a 48-inch tall Pedestrian/Bicycle Railing when all three of the following conditions exist:

- (1) Bicyclists are permitted to travel within 3 feet of the railing.
- (2) The path is on a downward grade steeper than 5%.
- (3) There is a horizontal curve having a radius less than that specified for the design speed of the bicycle facility. Taller railing should not extend more than 20 feet beyond the point of tangency of the horizontal curve.

Pedestrian railings are not required where W-beam guardrail is installed at the back of the sidewalk or shared use path.

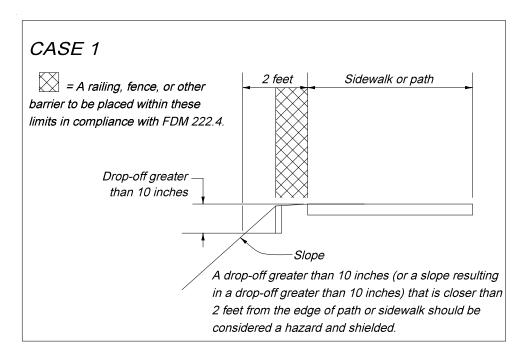
Where Pedestrian/Bicycle Railing is used, the Department will cover the cost only for standard galvanized steel or standard aluminum railing. If the Local Agency desires a painted railing, they are required to provide the additional funding and commit to cover the maintenance cost.

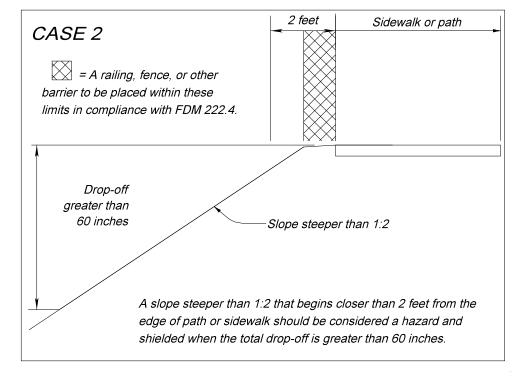
The Department will cover the cost of the standard Infill Panel Types shown in the <u>Standard Plans</u>. If the Local Agency desires a railing having Custom Infill Panels which increases the cost over standard infill panels, they are required to provide the additional funding to cover this initial premium cost. In addition, a maintenance agreement will be needed to address the responsibilities associated with maintaining Custom Infill Panels.

Modification for Non-Conventional Projects:

Delete the above two paragraphs. See the RFP for requirements.

Figure 222.4.1 Drop-Off Hazards for Pedestrians





222-Pedestrian Facilities

222.4.1 Bridge Pedestrian Railings and Fences

Details and typical applications of various crashworthy pedestrian/bicycle bridge railings and fencing, are provided in *Figures 222.4.2* – *222.4.8*.

Figure 222.4.2 Bridge Railing – Pedestrian/Bicycle Railing

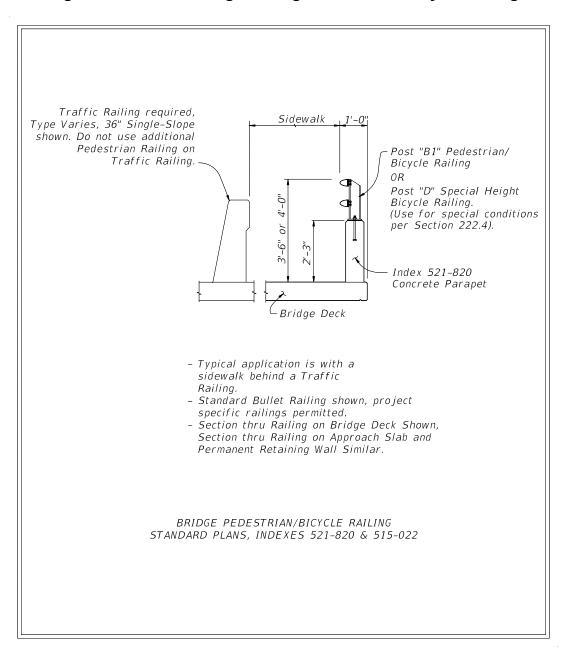


Figure 222.4.3 Bridge Railing – Pedestrian/Bicycle Railing

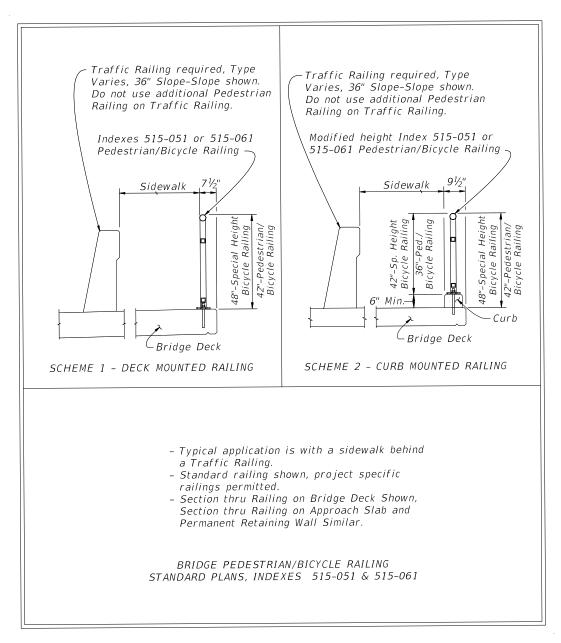


Figure 222.4.4 Bridge Railing – Pedestrian/Bicycle Railing

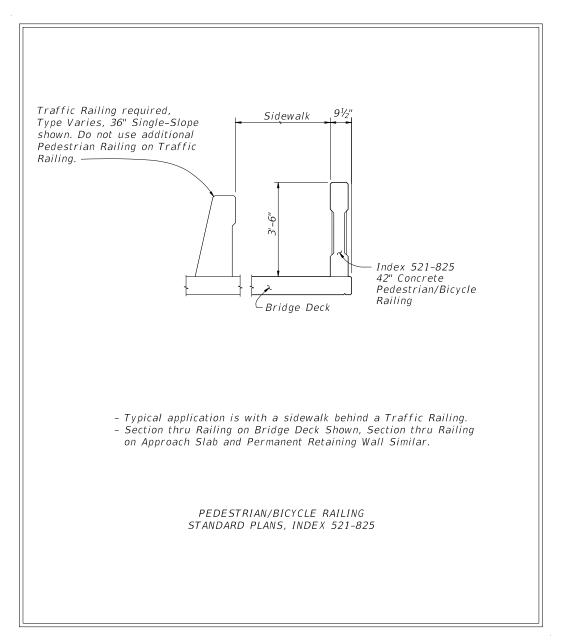


Figure 222.4.5 Bridge Railing and Pedestrian/Bicycle Railing Retrofit

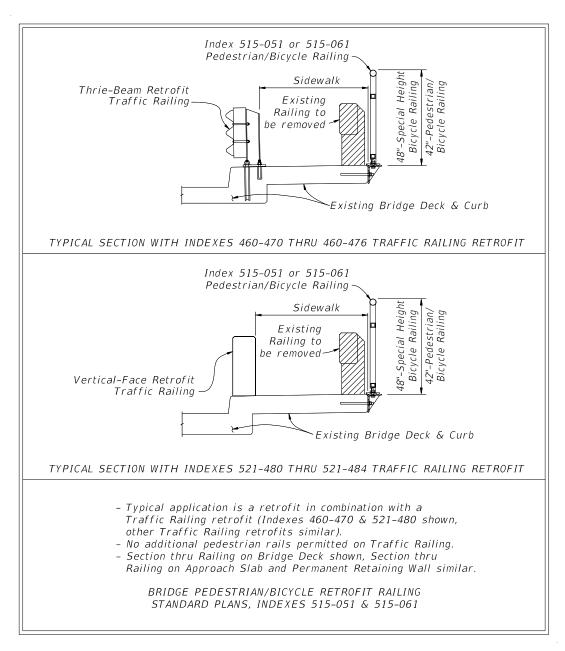


Figure 222.4.6 Bridge Railing and Bridge Parapet Fencing

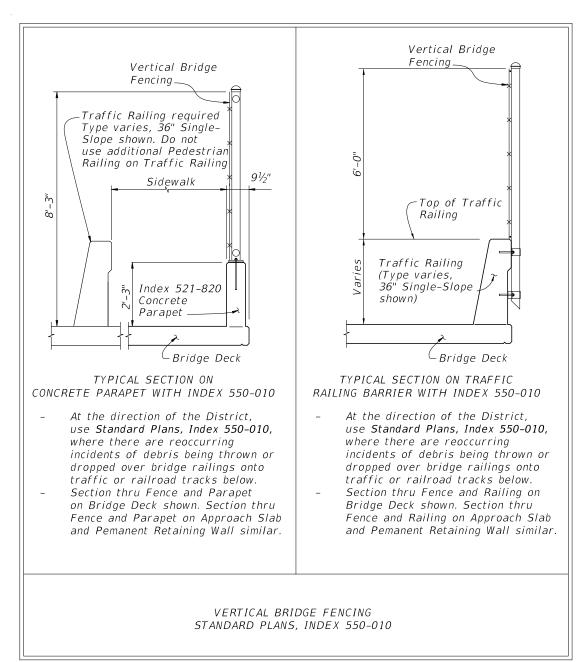
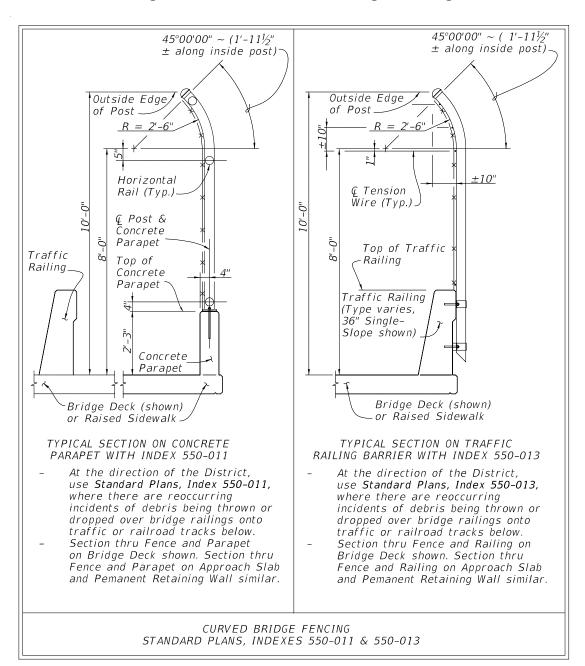
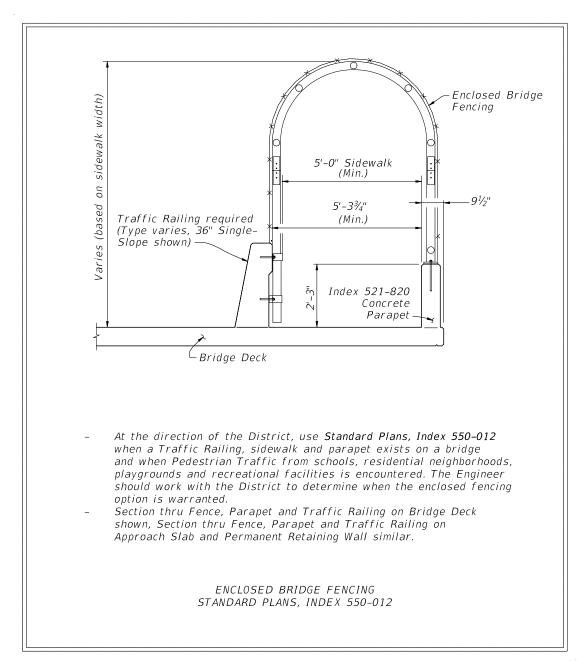


Figure 222.4.7 Curved Bridge Fencing



222-Pedestrian Facilities

Figure 222.4.8 Bridge Railing – Enclosed Fencing



222.4.2 Pedestrian Railings on RRR Projects

For RRR projects, existing pedestrian railings and pipe guiderail should be removed that are within:

- · Required lateral offset for curbed roadways, or
- Inside clear zone for high speed curbed and flush shoulder roadways

If there was a documented issue of traffic incidents involving pedestrians prior to the installation of the existing pedestrian railing or pipe guiderail that would likely reoccur, implement one of the following treatments, in order of priority:

- (1) Eliminate the hazard and remove the pedestrian railings and pipe guiderail, or
- (2) Allow the railing to remain.

223 Bicycle Facilities

223.1 General

This chapter provides the minimum criteria to be used for the design of bicycle facilities on the State Highway System (SHS).

Bicycle facilities are to be provided on all roadways on the SHS, except where its establishment would be contrary to public safety; e.g., limited access facilities as defined by **FDM 211**. The various methods of providing bicycle facilities are discussed in **FDM 223.2**.

Process a Design Variation when a bicycle facility cannot be provided or when criteria contained within this chapter are not met.

223.2 Bicycle Facilities

A bicycle facility is any improvement or provision made to the roadway to accommodate or encourage bicycling, including parking and storage facilities, and shared roadways not specifically designated for bicycle use. Bicycle facilities play an important role in supporting safe bicycle travel. Bicycle facilities include the following:

- Bicycle lanes
- Paved shoulders
- Wide curb lanes
- Shared use paths

- Keyhole lanes
- Bicycle parking facilities
- Separated bicycle lane

Bicycle safety can be enhanced through the following measures:

- (1) Maintaining a smooth, clean riding surface, free of obstructions. This includes ensuring drainage inlets and utility covers that cannot be moved out of the travel way are flush with grade, well seated, and use bicycle-compatible inlets, grates and covers.
- (2) Responsive and appropriate traffic control devices, consistent with guidance in the **Manual on Uniform Traffic Control Devices** (<u>MUTCD</u>), including providing bicycle oriented directional signage.
- (3) Providing adequate lighting.

223.2.1 Bicycle Lanes

Bicycle lanes are a portion of a roadway designated for the preferential or exclusive use of bicyclists. Bike lanes are designated by a bicycle symbol pavement marking and signage in accordance with <u>Standard Plans</u>, Index 711-002 and the <u>MUTCD</u>, and illustrated in Exhibits 223-1 through 223-3. Bicycle lanes are the preferred bicycle facility type on curbed roadways with a design speed \leq 45 mph.

Bicycle lanes are one-way facilities and carry bicycle traffic in the same direction as adjacent motor vehicle traffic. On one-way streets, bicycle lanes should typically be placed on the right side of the street. A bicycle lane on the left side of the street can be considered if it will substantially reduce the number of potential conflicts, such as those caused by frequent bus traffic, heavy right-turn movements, high-turnover parking lanes, or if there is a significant number of left-turning bicyclists.

223.2.1.1 Bicycle Lane Width

The width of the bicycle lane is measured from the edge of travel lane to the edge of pavement. For new construction projects, a 7-foot buffered bicycle lane is the standard. A buffered bicycle lane has a double-6-inch white edge line separating the bike lane and the adjacent travel lane.

Buffered bicycle lanes are depicted in *Exhibit 223-1*. A buffered bicycle lane should not exceed 7 feet in width (including the buffer). Any additional pavement width that results from restricting the buffered bicycle lane to 7 feet should be applied to the outside travel lane.

For projects where a bike lane is needed and it is not practical to move the existing curb (e.g., RRR), the width of the bicycle lane depends on the width of the available roadway pavement. For these types of projects, the options in the order of priority are:

- (1) 7-foot buffered bicycle lane
- (2) 6-foot buffered bicycle lane
- (3) 5-foot bicycle lane
- (4) 4-foot bicycle lane

Do not provide a bike lane when available roadway pavement is less than 4 feet.

When roadway pavement is continuous to the face of guardrail or barrier, the minimum bicycle lane width is 5 feet. See **FDM 223.2.1.3** when the bicycle lane is adjacent to a right-turn lane or bus bay.

223.2.1.2 Pavement Markings and Signage

Bicycle lane pavement marking symbols are illustrated in *Exhibit 223-1*. Use the following guidance in determining the appropriate placement of bicycle lane markings:

- (1) At an intersection approach, transition the buffer lane striping to a double 6-inch wide stripe using a 2'- 4' dotted pattern 150 feet in advance of the intersection to provide sufficient distance for an automobile or truck to merge into the bicycle lane before turning right.
- (2) Provide continuous lane striping past low-volume and residential driveways.
- (3) Place a Helmeted Bicyclist Symbol and Bicycle Lane Arrow (per <u>Standard Plans</u>, *Index 711-002*) in the following locations:
 - (a) The beginning of a bicycle lane
 - (b) The far side of major intersections
 - (c) Prior to and within the keyhole lane
- (4) The maximum spacing of the Helmeted Bicyclist Symbol and Bicycle Lane Arrow is 1,320 feet.

Provide "Begin Bike Lane" and "End Bike Lane" signage in accordance with the MUTCD.

223.2.1.3 Keyhole Lanes

A keyhole lane is a bicycle lane that is placed between a through lane and the adjacent right turn lane, bus bay or parking lane. Provide a keyhole lane on curbed roadways that have a bicycle lane approaching the intersection, bus bay, or parking lane.

A keyhole lane should be provided on flush shoulder roadways that have Helmeted Bicyclist Symbol and Bicycle Lane Arrow pavement markings on the approaching paved shoulders.

Provide a 7-foot buffered keyhole lane on curbed roadways; however, when 7 feet is not obtainable, provide the greatest keyhole lane width possible, but not less than 5 feet. The

keyhole lane should match the width of the shoulder on flush shoulder and high speed curbed roadways, but not less than 5 feet.

Include Helmeted Bicyclist Symbol and Bicycle Lane Arrow pavement markings in the keyhole lane. Keyhole lanes are illustrated in *Exhibit 223-2*.

The addition of a keyhole lane is not required on RRR projects that have inadequate R/W or utility conflicts.

223.2.1.4 Green-Colored Bicycle Lanes

The Federal Highway Administration (FHWA) has issued an Interim Approval (IA.14), dated April 15, 2011, for the use of green-colored pavement in marked bicycle lanes and in extensions of bicycle lanes through intersections and other traffic conflict areas. FDOT has received permission from FHWA for use of green-colored pavement on the SHS. The Interim Approval may be found at the following website:

http://mutcd.fhwa.dot.gov/resources/interim_approval/ia14/index.htm

Green-colored bicycle lanes may be used when the need to enhance the conspicuity of bicycle/vehicular conflict areas is demonstrated. Bicycle/vehicular conflict areas include:

- Bicycle lane crossing a vehicular right turn lane
- Channelized vehicular right turn lane crossing a bicycle lane
- Bicycle lane adjacent to a dedicated bus bay
- 5-foot or less bicycle lane adjacent to on-street parking
- Bicycle lane transition across a vehicular free-flow merge lane or lane addition, such as at an interchange

Green-colored pavement supplements the required bicycle lane pavement markings and is not to be used as a substitute for such markings. Details of green-colored pavement installations and associated pavement markings are illustrated in *Exhibit 223-3*.

The use of green-colored bicycle lanes require the approval of the District Design Engineer with a copy of the approval submitted to the State Bicycle and Pedestrian Coordinator. The addition of green-colored pavement to bicycle lanes per these criteria does not require a local agency maintenance agreement.

Modification for Non-Conventional Projects:

Delete the above paragraph and see RFP for requirements.

Use the following guidance in the placement of green-colored pavement:

- (1) When it is used in conjunction with white dotted lines, such as when extending a bike lane across a right turn lane or access to a bus bay, the transverse colored marking must match the 2'- 4' white dotted line pattern of the bike lane extension.
- (2) Start the green colored pavement as a solid pattern 50 feet in advance of the dotted striping, match the 2'- 4' dotted through the conflict area, and then resume the solid color for 50 feet after the conflict area, unless such an extent is interrupted by a stop bar, an intersection curb radius or bike lane marking.
- (3) Materials used to color the bicycle lane green must be non-reflective and in compliance with:
 - (a) FDOT Specification 523, Patterned Pavement, and
 - (b) **FHWA** Interim Approval letter (IA.14).

223.2.1.5 Green-Colored Intersection Bicycle Box and Two-Stage Queue Box

The Federal Highway Administration (FHWA) has issued Interim Approvals (IA), for the use of intersection bicycle boxes and two-stage bicycle queue boxes. FDOT has received permission from FHWA for use of these markings on the SHS.

The use of bicycle boxes or two-stage queue boxes may be considered only at signalized intersections. Should it be determined there are safety concerns with the IA's device or application and the IA is terminated, the device must be removed and the site restored to its previous condition.

The IAs may be found at the following websites:

- IA.18: Intersection Bicycle Box: <u>https://mutcd.fhwa.dot.gov/resources/interim_approval/ia18/ia18.pdf</u>
- IA.20: Two-Stage Queue Box: https://mutcd.fhwa.dot.gov/resources/interim_approval/ia20/ia20.pdf

Materials used for the bicycle boxes and two-stage bicycle queue boxes must be in compliance with <u>Standard Specification</u> 523, Patterned Pavement. The color green must be in compliance with <u>IA.14</u>: Optional Use of Green Colored Pavement for Bike Lanes.

The use of intersection bicycle boxes are to meet the requirements in <u>IA.18</u> and comply with all of the following conditions:

- 'Right turn on red' is prohibited and the left turn signal is protective
- All approaches to the intersection have a posted speed no greater than 35 MPH
- Bicycle detection is provided
- There is a bicycle lane or bicycle keyhole preceding the bicycle box
- There is no more than one through lane on the approach to the bicycle box
- There is a receiving bicycle facility (bicycle lane or paved shoulder) on the opposite side of the intersection

The use of intersection two-stage queue boxes are to meet the requirements in <u>IA.20</u> and comply with all of the following conditions:

- 'Right turn on red' is prohibited
- All approaches to the intersection have a posted speed no greater than 45 MPH
- Bicycle detection is provided

It is recommended that an educational program be developed to accompany the installation of bicycle boxes or two-stage bicycle queue boxes.

The use of green-colored intersection bicycle boxes or two-stage queue boxes require the approval of the State Roadway Design Engineer. The addition of green-colored pavement per these criteria does not require a local agency maintenance agreement.

Modification for Non-Conventional Projects:

Delete the above paragraph and see RFP for requirements.

223.2.2 Paved Shoulders

A paved shoulder is the portion of the roadway contiguous with the traveled way for accommodation of bicycle traffic, stopped vehicles, and emergency use. A paved shoulder must be a minimum width of 4 feet to serve as a bicycle facility.

Place the Helmeted Bicyclist Symbol and Bicycle Lane Arrow pavement markings (see *FDM 223.2.1.2*) on paved shoulders when all of the following are met:

- (1) Design speed ≤ 45 mph,
- (2) Shoulder width ≥ 5-foot,
- (3) Within C4, C5 or C6 context classification; or within C3R when demand is demonstrated, and
- (4) Shared use path is not present along corridor.

See **FDM 210.4** for additional information on paved shoulder requirements.

When audible and vibratory treatment is used adjacent to a paved shoulder that serves as a bicycle facility, see *Developmental Standard Plans Instructions* (<u>DSPI</u>) for *Index* **D546-020**.

223.2.3 Wide Curb Lanes

A 14-foot outside travel lane on a curbed roadway is known as a wide curb lane. The 14-foot width allows most motor vehicles to safely pass a bicycle within the travel lane. Wide curb lanes are not to be used as a method of providing bicycle facilities on new construction projects. They may be used on RRR projects when they are the only practical option for a bicycle facility.

223.2.4 Shared Use Paths

See **FDM 224** for additional information on shared use paths.

Shared use paths are not replacements for on-street bicycle lanes. Within a roadway R/W, bicycle lanes are typically safer and more efficient for bicyclists.

When paths are located immediately adjacent to roadways, some operational problems are likely to occur:

- (1) Paths require one direction of bicycle traffic to ride against motor vehicle traffic, which is contrary to the normal Rules of the Road. Motorists are not in the habit of scanning for traffic from that direction.
- (2) At path ends, bicyclists riding against traffic will tend to continue to travel on the wrong side of the street, as do bicyclists getting on to a path. Wrong-way travel by bicyclists is a major cause of bicycle/automobile crashes and should be discouraged.
- (3) Some bicyclists may use the roadway instead of the path because they have found the roadway to be safer, less congested, more convenient, or better maintained.

223.2.5 Bicycle Parking Facilities

Appropriately-placed bicycle parking supports those who choose to use the bicycle as their mode of transportation. Bicycle parking facilities installed and maintained by local agencies on FDOT R/W require the approval of the District Design Engineer.

Consider the following for the placement of bicycle parking facilities:

- Facilities do not interfere with pedestrian facilities and meet lateral offset requirements
- Racks support the bicycle from two locations to prevent it from falling over
- Bicycle shelters are desirable for long-term bicycle parking and for shielding bicycles from inclement weather conditions
- Bicycle lockers can provide a secure place to store a bicycle by preventing access when closed

See AASHTO's 2012 Guide for the Development of Bicycle Facilities, Section 6.3.1 for site-specific guidance for bicycle racks.

223.2.6 Separated Bicycle Facilities

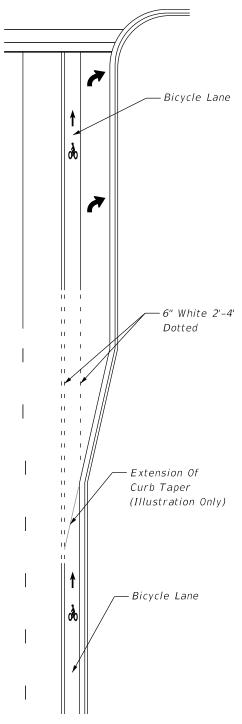
Separated bicycle facilities are one-way or two-way bicycle ways that are adjacent to and physically-separated from the vehicular travel lane. Bicyclists in these facilities are separated from vehicular traffic and special attention must be paid to facility connections at intersections. Examples of treatment options include:

- Protected intersections
- Transitioning to shared lanes near the intersection
- Bicycle signalization

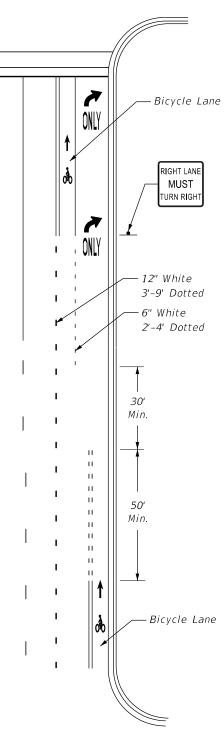
For design criteria and more information on separated bicycle facilities, see the <u>FHWA</u> <u>Separated Bike Lane Planning and Design Guide</u>.

BICYCLE LANE TYPICAL PAVEMENT MARKINGS 11 Buffered Bicycle Lane 11 - 5' Min. From Curb Radius - Return -5' Min. From Curb Radius -Return 11 1.1 Curb or Flush Shoulder 11 – Radius Curb Return or Stop Line 6" White Solid Line П 2'-4' Dotted -See Plans For Dimensions See FDM 212.11.5 for information on parking restrictions STANDARD BUFFERED BICYCLE LANE STRIPING 150' 6" White _ 2'-4' Dotted DETAIL (11)Curb (or See Flush Shoulder) Striping Detail 11 11 7' Buffered - 6" White 2'-4' Dotted at Curb Tapers (Typ.) 11 Bicycle Lane 11 11 - 3' Buffer With 6" White Diagonal Hatching at 10' Spacing Parking Spaces TRAVEL TRAVEL TRAVEL BIKE LANE LANE NOT TO SCALE BICYCLE LANE BICYCLE LANE BICYCLE LANE ADJACENT TO ADJACENT TO INTERSECTION EXHIBIT 223-1 BUS BAY ON-STREET PARKING APPROACH DETAILS 01/01/2018

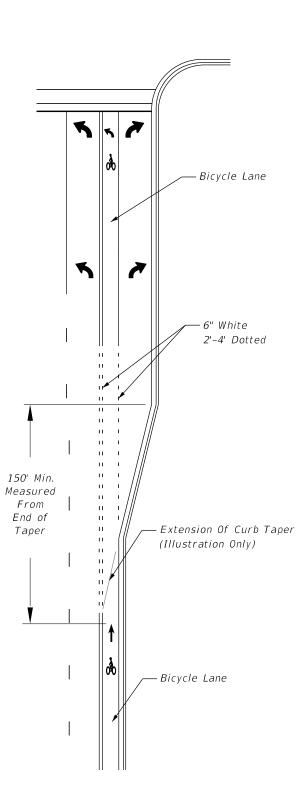
TYPICAL KEYHOLE LANES



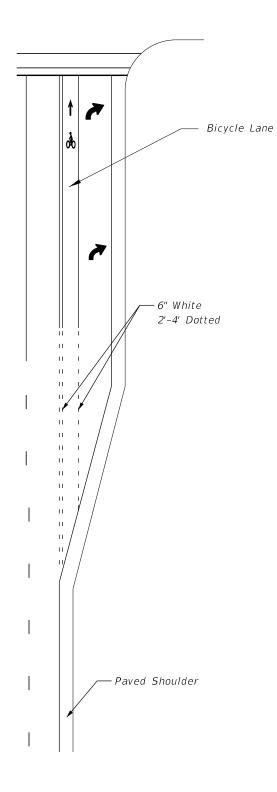




CURBED ROADWAY INTERSECTION WITH RIGHT TURN DROP LANE



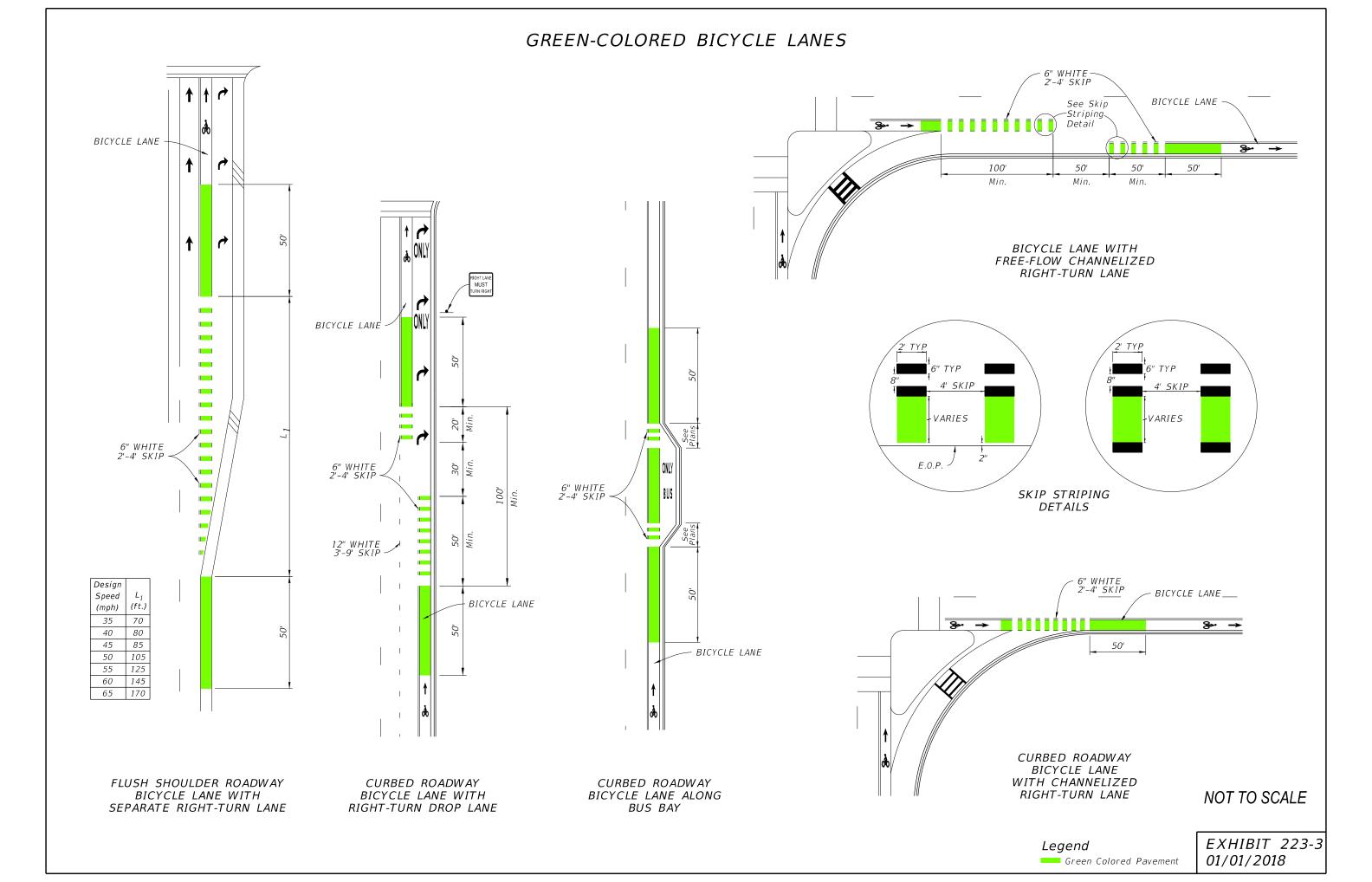
CURBED ROADWAY "TEE" INTERSECTION WITH SEPARATE RIGHT-TURN LANE



FLUSH SHOULDER ROADWAY INTERSECTION WITH SEPARATE RIGHT-TURN LANE

NOT TO SCALE

EXHIBIT 223-2 01/01/2018



223.3 Shared Lane Markings (Sharrows)

Shared lane markings, or "Sharrows" are optional pavement markings used to indicate a shared environment for bicycles and motor vehicles. Sharrows are used where it is not practical to provide a bicycle facility, and any of the following conditions exist:

- (1) The travel lane is too narrow for bicycles and motor vehicles to safely travel sideby-side.
- (2) With on-street parallel parking in order to reduce the chance of a bicyclist's impacting the open door of a parked vehicle.
- (3) To fill a gap in an otherwise continuous bike facility, generally for a short distance.
- (4) As part of an approved temporary traffic control plan, see *FDM 240*.

Streets with low traffic volumes and low traffic speeds are better suited to a travel environment where bicycle and motor vehicle traffic are mixed. Do not use Sharrows in the following conditions:

- Roadways with a posted speed greater than 35 mph
- On shared use paths
- Within a right turn lane

Place Sharrows in the center of the travel lane. This placement provides guidance to bicyclists to "command the lane" which discourages motorists from passing too closely. This placement also informs drivers that cyclists are entitled to ride in the center of the lane for their safety. To effectively convey this message, place Sharrows immediately after intersections and at a maximum spacing of 250 feet.

223.4 Bicycle Route System

Bicycle routes include roadways or shared use paths designated through signage, pavement markings or mapping. They provide directional and distance information, and aid bicyclists in wayfinding, especially in complex urban locations or along established long distance bicycle routes.

Follow the signing guidance in the <u>MUTCD</u>, **Part 9** when including information directing bicyclists around temporary interruptions in a route. Do not terminate bicycle routes at a barrier.

The decision whether to provide a bicycle route system should be based on the suitability of the particular roadway or shared use path for bicycle travel and the need for wayfinding information. Evaluations of suitability should include roadway width, volume, speed, and types of traffic, parking conditions, grade, sight distance, and connectivity to services, significant destinations, and local transit or regional transportation hubs. Other considerations include location and condition of drainage grates, railroad crossings, pavement surface, signals responsive to bicycles, and maintenance schedules.

223.4.1 U.S. Bicycle Route System

The U.S. Bicycle Route (USBR) System is a network of bicycle routes that span multiple states and are of national or regional significance. These routes are nominated for national designation by State Departments of Transportation (DOTs), and designated and catalogued by the *American Association of State Highway and Transportation Officials (AASHTO)*.

The <u>National Corridor Plan</u> shows existing and proposed U.S. Bicycle Routes within the United States. Florida has three U.S. Bicycle Routes:

- U.S. Bicycle Route 1
- U.S. Bicycle Route 90
- U.S. Bicycle Corridor 15 (application pending).

Florida has adopted a policy entitled <u>U.S. Numbered Bicycle Routes, Topic No. 000-525-060-a</u> in support of the national route system.

See Office of Policy Planning web page for additional information on U.S. Numbered Bicycle Routes in Florida: http://www.fdot.gov/planning/policy/usbr/

223.4.1.1 Determining a U.S. Bicycle Route

The District Bicycle Pedestrian Coordinator(s), with assistance from the State Bicycle Pedestrian Coordinator, will conduct the following:

- Assess and evaluate possible routes and select the most appropriate alternative.
- Acquire written support from federal, state or local agencies that have jurisdiction over the route or surrounding area, including the following:
 - o Road authorities

- Municipal governments
- o Departments of natural resources
- o Tribes
- Parks and recreation
- Federal land agencies; e.g., U.S. Forest Service, Bureau of Land Management, National Park Service
- Secure letter of concurrence from adjacent state (Alabama or Georgia). When these states ask Florida for concurrence of a proposed route, the letter will be signed by the appropriate District Secretary.
- Prepare and submit the AASHTO application. Provide turn-by-turn instructions, map, state letter of concurrence, and written support from road owners. Also include discussion of economic benefits, liability and signage for the route. The application is to be signed by FDOT Secretary.

Table 223.4.1 provides criteria that can be used to evaluate route options. Route options are scored on a scale from 3 (fulfills selection criteria) to 0 (does not contribute to meeting selection criteria). "N/A" may be used when the criteria does not apply.

Table 223.4.1 U. S. Bicycle Route Criteria

	-i ia				
Macro Criteria	3	2	1	0	NA
Within USBR corridor, with an emphasis on intrinsic scenic and cultural qualities of the corridor itself.					
Access to scenic, cultural, historical and recreational destinations. (May not be directly on route but are nearby.)					
Links major metropolitan areas to connect bicyclists to transportation hubs or major attractions.					
Reasonable direct route in connecting cities or attractions along the corridor.					
Supports natural connections between adjoining states.					
Includes or intersects existing or planned bicycle routes that are suitable for travel by touring bicycles.					
Micro Criteria	3	2	1	0	NA
Meets acceptable design criteria for on-road facilities and shared use paths.					
Utilizes already established and successful routes or paths					
Easy to follow with limited turns; is well marked or has easily identified permanent landmarks to enable navigation.					
Connects to at least one neighboring state's USBR, suitable roadway, bicycle route, or trail system.					
Access to food, water and overnight accommodations (including camping) at appropriate intervals (40-60 miles).					
Access to restaurants, libraries, retail shops and bicycle shops (parts and repair).					
Regularly scheduled ferry service for crossing water bodies. An alternate route should be identified when service may not be available.					
Topography is relatively easy for bicyclists; i.e., avoids extreme climbs.					
Total					

223-Bicycle Facilities

224 Shared Use Paths

224.1 General

This chapter contains the requirements for shared use paths that are contained within the State Highway System. Shared use paths are paved facilities physically separated from motorized vehicular traffic by an open space or barrier and are either within the highway right of way or an independent right of way. Shared use paths are used by bicyclists, pedestrians, skaters, runners and others. Since shared use paths serve as pedestrian facilities, they are required to be accessible. In addition to the requirements of this manual for accessible pedestrian facilities, the bicycle's operating characteristics govern the design of shared use paths. The term "Shared Use Paths," as used in this manual may also be referred to as trails, multiuse trails, or other similar terms in other manuals.

Shared Use Paths are appropriate in Context Classifications C1, C2 and C3, but may not be applicable in other contexts due to short block lengths and frequent intersections. For other context classifications, the combination of a sidewalk and a separated bicycle facility may be more appropriate.

224.1.1 Public Transit Loading Zones

See **FDM 225** for information on Public Transportation Facilities. Provide a minimum 5-foot-wide sidewalk connecting transit stops to shared use paths.

Coordination with the following may be required to determine the optimum location of boarding and alighting areas, transit shelters, and bus bays:

- District Pedestrian/Bicycle Coordinator
- District Modal Development Office Coordinator
- District ADA Coordinator
- District Public Transportation staff
- Local public transit provider(s)

Modification for Non-Conventional Projects:

Delete the above paragraph and see the RFP for requirements.

224-Shared Use Paths

224.1.2 Considerations

Shared use paths are not replacements for on-street bicycle lanes. They serve different functions and different users.

Shared use paths may be considered when all of the following conditions are met:

- (1) The path is separated from the roadway.
- (2) There are few access points or roadways crossing the path.
- (3) There is adequate access to local streets and other facilities along the path.
- (4) There is a commitment to provide path continuity with other bikeways throughout the corridor.

When paths are located immediately adjacent to roadways, some operational problems may occur:

- (1) Paths require one direction of bicycle traffic to ride against motor vehicle traffic, which is contrary to the normal Rules of the Road. Motorists are not in the habit of scanning for bicycle traffic from the oncoming direction.
- (2) At path ends, bicyclists riding against traffic may likely continue to travel on the wrong side of the street, as do bicyclists getting on to a path. Wrong-way travel by bicyclists is a major cause of bicycle/automobile crashes and should be discouraged.

224.1.3 At-grade Railroad Crossings

See *FDM 222.2.4* for information on at-grade railroad crossings.

224.2 Curb Ramps

Design curb ramps to be the same width as the path. At locations where the path narrows from the typical width, warning signs or pavement markings in conformance with the **MUTCD** should be used. Refer to **FDM 222.2.2** for specific design criteria for curb ramps.

224.3 Detectable Warnings

Design detectable warnings in accordance with FDM 222.3.

224-Shared Use Paths

224.4 Widths

The appropriate paved width for a two-directional shared use path is dependent upon context, volume and mix of users. Widths range from a minimum 10 feet to 14 feet, with a standard width of 12-feet. SUN Trail network facilities that are less than 12-feet require approval by the Chief Planner. For shared use paths not in the SUN Trail network:

- 10-feet wide may be used where there is limited R/W.
- Short 8-feet wide sections may be used in constrained conditions.

Consider the accommodation of emergency and maintenance vehicles or management of steep grades when selecting the width of the path.

FHWA's <u>Shared Use Path Level of Service Calculator</u> may be used as a guide in determining appropriate width.

224.5 Cross Slopes

To meet ADA requirements, the maximum cross slope on shared use paths is 2%.

Use a 75-foot distance to transition from -2% to 2% or from 2% to -2% when it is desired to change the slope direction of the path. Consider the potential for ponding water when proposing a slope transition.

224.6 Longitudinal Grades

To meet ADA requirements, the maximum longitudinal grade is 5%. Grades greater than 5% should be considered ramps and designed accordingly. Maximum ramp slopes are 8.33% and can have a maximum rise of 30 inches, with a level landing at least 60 inches in length.

Grades greater than 5% cause difficulties for many bicyclists. *Table 224.6.1* provides maximum grades and distances for areas in which the terrain makes it necessary to use steeper grades on short sections.

Table 224.6.1 Maximum Grade Lengths

Longitudinal Grade (%)	Maximum Length (feet)
6	800
7	400
8	300
9	200
10	100
11+	50

- (1) When using a longer grade, consider adding 4 to 6 feet of additional width to the path to allow a bicyclist to dismount and walk their bicycle.
- (2) Clear distances and sight distances should be adjusted to accommodate longer grades.

Refer to *FDM 224.11* for controls on grade changes.

224.7 Horizontal Clearance

Provide a 4-foot clear area adjacent to both sides of the path, including placement of signs. Maintain a 2-foot wide graded area with a maximum 1:6 slope adjacent to both sides of the path. For restricted conditions, bridge abutments, sign posts, fencing and railing may be located within 4 feet of the edge of pavement, but not less than 2 feet.

See *FDM 224.15* for information concerning drop-off hazards.

224.8 Vertical Clearance

Provide a 10-foot vertical clearance from the bottom lowest edge of an overhead obstruction to any portion of the path under the obstruction. An 8-foot clearance is allowed for overhead signs and for other overhead obstructions under constrained conditions. A 12-foot vertical clearance is desirable for:

- (1) Accommodation of equestrians or maintenance and emergency vehicles.
- (2) Underpasses and tunnels.
- (3) SUN Trail.

Minimum clearances for bridge structures are given in *FDM 260.6*.

Existing elements that provide a minimum 8-foot vertical clearance is not required to be corrected to the clearances listed above.

Modification for Non-Conventional Projects:

Delete **FDM 224.8** and replace with the following:

224.8 Vertical Clearance

Provide a 10-foot vertical clearance from the bottom lowest edge of an overhead obstruction to any portion of the path under the obstruction. An 8-foot clearance is allowed for overhead signs and for other overhead obstructions under constrained conditions. See RFP for additional requirements.

224.9 Design Speed

Use a design speed of 18 mph for paths with longitudinal grades ≤ 4%. Use a design speed of 30 mph for paths with downhill longitudinal grades greater than 4%.

224.10 Horizontal Alignment

224.10.1 Minimum Radii

The minimum radius of curvature for a shared use path is provided in *Table 224.10.1*.

Table 224.10.1 Minimum Radius Horizontal Curves on Shared Use Paths

Design Speed (mph)	Cross Slope (%)	Minimum Radius (feet)				
18	2	74				
18	-2	86				
30	2	261				
30	-2	316				

⁽¹⁾ For paths with two-way traffic use minimum radius given for cross slope of -2%

224.10.2 Stopping Sight Distance

The minimum stopping sight distances for a shared use path are provided in *Table 224.10.2.* Further information on calculating the minimum stopping sight distances may be found in the *AASHTO Guide for the Development of Bicycle Facilities*, 2012.

Table 224.10.2 Minimum Stopping Sight Distances

Minimum Stopping Sight Distance (feet)															
	Grades														
Design Speed	Downhill							Uphill							
Ороса	9%	8%	7%	6%	5%	4%	3%	Flat	3%	4%	5%	6%	7%	8%	9%
18 MPH Use 30 MPH Values 156					149	134	123	120	118	115	113	111	109		
30 MPH	539	485	444	410	383	Use 18 MPH Values									
(1) Stopping sight distance based on an object height of 0.0 feet and an eye height of 4.5 feet															

224.11 Vertical Alignment

The minimum length of vertical curve necessary to provide minimum stopping sight distance at various speeds on crest vertical curves is selected by using the formula listed below:

When S > L: L = 2S - (900 / A) L = Min. Length of Vertical Curve (ft.)

A = Algebraic Grade Difference (%)

When S < L: $L = AS^2 / 900$ S = Stopping Sight Distance (ft.)

224.12 Separation from Roadway

Provide a separation between a shared use path and the roadway when they are located adjacent to each other. This demonstrates to both path users and motorists that the shared use path is a separate facility. Minimum separation is as follows:

- On flush shoulder roadways with design speed 45 mph or less, the edge of the path is to be at least 5 feet from the edge of the paved shoulder.
- On curbed roadways with design speed 45 mph or less, the edge of the path is to be at least 4 feet from the back of curb, with consideration of other roadside obstructions (e.g. signs and light poles).
- On all roadways with design speed 50 mph or greater, the edge of the path is to be at least 5 feet from the shoulder break.

224.13 Lighting

Lighting for shared use paths is important and should be considered where riding at night is expected, such as paths serving college students or commuters. Lighting should also be considered through underpasses or tunnels. Lighting standards are provided in *Table 231.3.1*.

224.14 Signing, Pavement Marking, and Signalization

The <u>Standard Plans</u> and the <u>MUTCD</u> provide guidance and requirements for signage, pavement markings and signals for shared use paths. Signs on shared use paths should follow the dimensions provided in *Table 9B-1 Bicycle Sign and Plaque Sizes*, <u>MUTCD</u>.

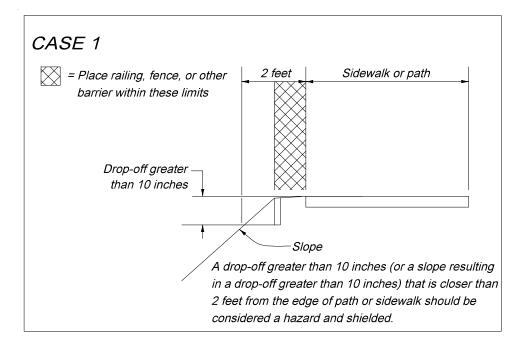
224.15 Drop-off Hazards

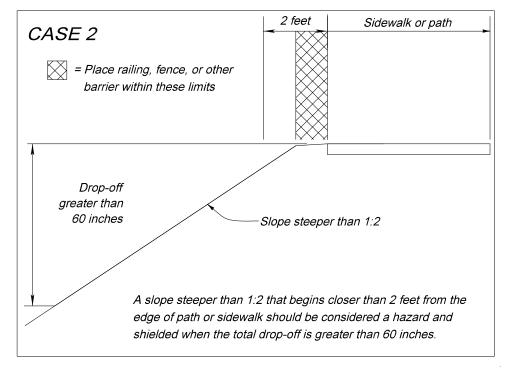
Drop-off hazards are steep or abrupt slopes adjacent to the path that can be perilous to pedestrians and cyclists. There are two cases that require shielding as shown in *Figure* **224.15.1**. Depending on the depth of the drop-off and severity of the conditions below, shielding may be necessary for conditions other than cases 1 or 2.

Consider the following when determining the feasibility of shielding other drop-off hazards for protecting pedestrians and cyclists:

- (1) The engineer should consult the District Bicycle/Pedestrian Coordinator or Trail Coordinator regarding pedestrian and cyclist traffic and their routes.
- (2) Installing fencing or railings are two ways to shield the drop-offs. Fencing is generally intended for use in rural areas along paths and trails. Railing is generally intended for urbanized areas, locations attaching to bridge rail or along concrete walkways. Pedestrian/Bicycle Railings (<u>Standard Plans</u>, Index 515 Series) are adequate for shielding all drop-offs but are generally intended for use on drop-offs greater than 60 inches. Pipe Guiderail (<u>Standard Plans</u>, Index 515-070 and 515-080) is adequate for shielding drop-offs which are 60 inches or less.
- (3) Along continuous sections where the drop-off varies above and below the 60-inch threshold, for uniformity the engineer may consider using only one of the railing types adequate for shielding all drop-offs.
- (4) Railing or fencing near intersections or driveways could obstruct the driver's line of sight. To reduce the need for railings, as a sidewalk or shared use path approaches an intersection, consider extending cross drains and side drains to minimize drop-offs.
- (5) The installation of fencing, railing, or pipe guardrail presents a hazard in and of itself. Evaluate whether or not the installation of these devices present a greater risk than the drop-off or other condition it is intended to shield.

Figure 224.15.1 Drop-Off Hazards for Pedestrians and Bicyclists





224.16 Path Railings

Requirements for railings and fences are discussed in FDM 222.4.

224.17 Typical Sections

Example typical sections are provided in *FDM 306*.

224.17.1 Pavement Design

See the <u>FDOT Pavement Management website</u> for guidance on pavement requirements.

Provide a pavement design equivalent to standard shoulder pavement:

- 12-inch Stabilized Subgrade
- Base Group 1
- 1.5-inch Structural Course

225 Public Transit Facilities

225.1 General

Curb-side and street-side transit facilities for bus stops should be considered in the roadway design process when a project includes a public transit route.

The Department's <u>Accessing Transit: Version III, 2013 Design Handbook for Florida Bus Passenger Facilities</u> provides guidance relating to provisions for curb-side and street-side facilities. Refer to **FDM 215** for criteria on the placement of shelters and benches. Coordination with the District Modal Development Office and local public transit provider(s) is necessary in developing the plans.

Additional guidance on the design of transit facilities is available in the 2014 AASHTO publication, *A Guide for Geometric Design of Transit Facilities on Highways and Streets*, *1st Edition*. This guide provides a comprehensive reference of current practice in the geometric design of transit facilities on streets and highways, including:

- Local buses, express buses, and bus rapid transit operating in mixed traffic,
- Dedicated bus lanes, and high-occupancy vehicle lanes,
- Bus-only roads within street and freeway environments, and
- Streetcars and Light Rail Transit running in mixed traffic and transit lanes, and within medians along arterial roadways.

The AASHTO guide is intended for use by public agencies, practitioners, and developers in need of basic information about planning, locating, sizing, designing, and implementing transit facilities along roadways.

225.2 Boarding and Alighting Areas

Boarding and alighting areas help to create an accessible bus stop by providing a raised platform that is compatible with a bus that kneels or extends a ramp. A boarding and alighting area must have a firm, stable, and slip-resistant surface with a minimum clear length of 8 feet (measured perpendicular to the curb or roadway edge), and a minimum clear width of 5 feet (measured parallel to the roadway). Firm, stable, and slip resistant boarding and alighting areas are required if amenities such as benches or shelters are added to a bus stop. Boarding and alighting areas are not required at bus stops on flush shoulder roadways where only a bus stop sign is provided. Coordinate with the

appropriate public transit provider(s) to determine compatibility with equipment and transit vehicles.

Modification for Non-Conventional Projects:

Delete the last sentence above and see the RFP for requirements.

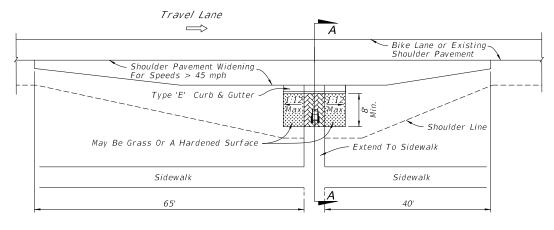
The slope of the boarding and alighting area parallel to the roadway should be the same as the roadway. For drainage purposes, a maximum slope of 1:50 (2%) (Measured perpendicular to the roadway is allowed).

On flush shoulder roadways, the boarding and alighting area should be constructed at the shoulder break to create an accessible bus stop, as shown in *Figures 225.2.1* and *225.2.2*. The boarding and alighting area may be placed at the edge of shoulder pavement on roadways with a posted speed of 45 mph or less. The raised area provides a landing that is compatible with a bus that kneels or extends a ramp with a slope of 1:6 or less. Bus stops should be located in close proximity to existing intersections, and with sidewalk access. The boarding and alighting area is to:

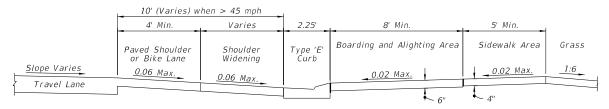
- (1) Use a Type E curb and gutter (5" curb height)
- (2) Be connected to the sidewalk along the roadway or to the roadway when no sidewalk is present

Provide a sidewalk and/or ramp that is a minimum of 5 feet wide with a maximum slope of 1:12 for the boarding and alighting area. A detectable warning is required where a sidewalk associated with a boarding and alighting area connects to the roadway at grade. Except for the area adjacent to the 5-inch curb, the areas surrounding the boarding and alighting area are to be flush with the adjacent shoulder and side slopes and designed to be traversable by errant vehicles. On the upstream side of the landing, a maximum slope of 1:12 should be provided, and may be grass or a hardened surface. The boarding and alighting area (and ramp and level landing if needed) are to be constructed with 6-inch thick concrete.

Figure 225.2.1 Accessible Boarding and Alighting Area for Flush Shoulder Roadways with Connection to Sidewalk



PLAN VIEW : With Sidewalk

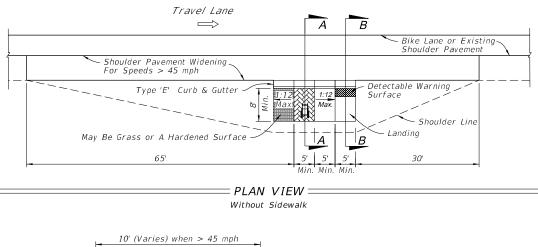


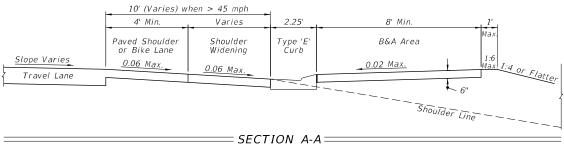
= SECTION A-A=

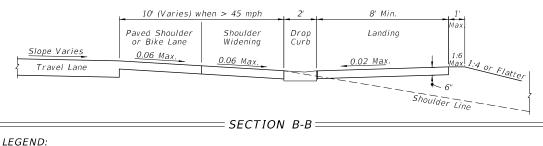
LEGEND:

☐☐ Grass or Hardened Surface ☐☐ Boarding and Alighting Area

Figure 225.2.2 Accessible Boarding and Alighting Area for Flush Shoulder Roadways with Connection to Roadway







☐ Grass or Hardened Surface
☐ Boarding and Alighting Area
☐ Detectable Warning Surface

225.3 Street-Side Facilities

Bus stop locations can be categorized as far-side, near-side and midblock stops. Bus stops may be designed with a bus bay or pullout to allow buses to pick up and discharge passengers in an area outside of the travel lane. This design feature allows traffic to flow freely without the obstruction of stopped buses. See *Figure 225.3.1* for typical details for the bus stop and bus bay categories. *Chapter 2* of the *Accessing Transit Handbook* provides additional information for each facility. The greater distance placed between waiting passengers and the travel lane increases safety at a stop.

Bus bays are encouraged on roadways with posted speeds 45 MPH and greater. A high frequency of crashes involving buses is a good indicator for the need of a bus bay. Bus bays are classified as closed, open or bulbs. Illustrations for various bus bay configurations are provided in the *Accessing Transit Handbook*.

Coordinate bus bay designs with applicable transit agencies to determine the site specific needs. In locations where the traffic volumes exceed 1,000 vehicles per hour per lane, it is difficult to maneuver the bus into the bay and back into the travel lane. Incorporating an acceleration distance, signal priority, or a far-side (rather than near-side or midblock) placement, are potential solutions when traffic volumes exceed 1,000 vehicles per hour per lane.

The total length of the bus bay should allow room for an entrance taper, a stopping area, and an exit taper as a minimum. However, in some cases it may be appropriate to consider providing acceleration and deceleration lanes depending on the volume and speed of the through traffic. This decision should be based upon site specific conditions. Accessing Transit Handbook provides detailed bus bay dimensions for consideration when right of way is unlimited and access points are limited.

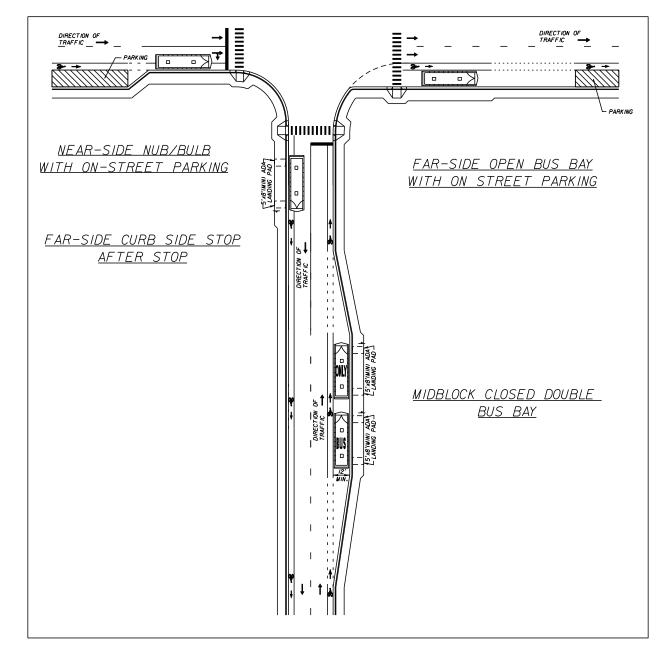


Figure 225.3.1 Bus Stop and Bus Bay Categories

225.4 Exclusive Transit Running Ways

The Department's <u>Typical Sections for Exclusive Transit Running Ways</u> is a guide which provides a starting point for designing exclusive transit running ways. Case-by-case evaluation of sites and corridors is essential in producing design drawings that are feasible and effective.

This guide presents conceptual typical sections for exclusive transit running ways that may see application in Florida. Typical section elements, general dimensions, analysis considerations, and intersection operations considerations are discussed in the guide for the following scenarios:

- Concurrent flow curb bus lanes
- Concurrent flow median bus lanes
- Contraflow bus lane on a one-way street
- Contraflow bus lane on a two-way street
- At-grade two-way busway on a two-way street
- At-grade reversible one-lane median busway on a two-way street
- At-grade exclusive busway in roadway R/W
- At-grade exclusive busway in separate R/W
- Exclusive bus street
- Shoulder-running bus lanes on an uninterrupted flow highway.

226 Patterned Pavement and Architectural Pavers

226.1 General

Alternative paving treatments, such as patterned pavement and architectural pavers meeting <u>Standard Specifications</u>, may be used for enhancing aesthetics and appearance when requested by a local community, and when the conditions and restrictions provided in this section are met. Patterned pavement treatments are covered under <u>Section 523</u> of the <u>Standard Specifications</u> and are surface markings applied either as an overlay to the pavement surface or imprinted in the pavement surface. Architectural pavers are covered under <u>Section 526</u> of the <u>Standard Specifications</u> and consist of brick pavers or concrete pavers placed on specially prepared bedding material.

These alternative pavement treatments are purely aesthetic treatments and are not considered to be traffic control devices. Use of either of these treatments is highly restricted as stated below. Even when all conditions and restrictions are met, any decision to use these treatments should consider that there may be potential adverse impacts to the traveling public as well as potential long term maintenance problems. Architectural pavers have been found to create significant ride-ability problems even on low speed roadways. Therefore, architectural pavers are prohibited within the traveled way on the State Highway System. Properly installed patterned pavement treatments do not significantly affect ride-ability; however, their use is also restricted since they are not likely to sustain their friction and wear characteristics for the full life of typical roadway pavement.

These paving treatments involve additional construction and maintenance costs not associated with typical roadway pavement. Therefore, obtain the appropriate agreements with the local maintaining agency. The additional funding for construction and assumption of responsibility for regular inspection and maintenance of the pavement treatment are to be provided by the local maintaining agency. In cases where existing alternative pavement is being removed as part of a Department project, replacement of such pavement is to adhere to the requirements in this chapter regardless of the circumstances of the original installation and maintenance. Maintenance agreements for installations within the traveled way on the State Highway System are to include the provisions outlined in **FDM 226.4.1** for the duration of the installation.

226.2 Design Variations

Design Variations to any of the requirements in this chapter are to be approved by the District Design Engineer.

226-Patterned Pavement and Architectural Pavers

226.3 Architectural Pavers

When architectural pavers are used, identify the location, type, pattern, shape and color in the plans. In addition, identify the project specific details and requirements for edge restraints, bedding material thickness, and base and sub-base materials and thicknesses, as appropriate in the plans, which are to be signed and sealed by a licensed Florida Professional Engineer. The following restrictions apply to the use of architectural pavers:

- (1) May not be used on the traveled way of the State Highway System.
- (2) May be used on local side streets (with a design speed of 35 mph or less), non-traffic medians and islands, curb extensions, sidewalks, borders, and other areas not subject to vehicle traffic.
- (3) Meet ADA requirements in areas subject to pedestrian traffic. See <u>Public Rights</u> of <u>Way Accessibility Guidelines (PROWAG)</u> R301.5 and R301.7 and <u>Americans with Disabilities Act Accessibility Guidelines (ADAAG)</u> 302 and 303 for surface requirements.

226.4 Patterned Pavement

When patterned pavement treatments are used, identify the location, patterned type (brick, stone, etc.), and surface color in the plans. Product brands, colors and patterns may be specified in the plans as long as the brand is listed on the <u>Approved Products</u> <u>List (APL)</u> at the time of use if requested by the local agency funding and maintain these treatments. The following restrictions apply to the use of pattern pavement:

- Use on the traveled way of the State Highway System is restricted to areas within marked pedestrian crosswalks where the design speed is 45 mph or less; however, patterned pavement cannot be used on pedestrian crosswalks across limited access roadway ramps. Use on pedestrian crosswalks with heavy truck traffic turning movements (≥ 10% trucks) should be avoided.
- The pavement to which the treatment is applied is required to be of the same pavement type as, and continuous with, the adjoining pavement. For example, replacing flexible pavement with rigid patterned pavement within the limits of a crosswalk where the abutting pavement is to remain flexible pavement will likely result in pavement joint problems and adverse impacts to rideability. This type treatment is therefore not permitted. Replacing flexible pavement with rigid pavement for an entire intersection including crosswalks may be permitted with a Technical Special Provision submitted to the State Roadway Design Engineer for approval.

- The initial treatment cannot be applied to any State Highway whose asphalt pavement surface is older than 5 years.
- May be used in areas not subject to vehicle traffic such as median islands, curb extensions, sidewalks, and landscaping borders.
- Meet ADA requirements in areas subject to pedestrian traffic. See <u>PROWAG</u>
 R301.5 and R301.7 and <u>ADAAG</u> 302 and 303 for surface requirements.

226.4.1 Maintenance Memorandum of Agreement

Prior to the installation of patterned pavement crosswalks in intersections on the State Highway System, a Maintenance Memorandum of Agreement is required to be entered into with the local government agency requesting this aesthetic enhancement to the project. This agreement is filed with the District Maintenance Office. This Agreement requires the local government agency to acknowledge that the installation and maintenance of patterned pavement is the total responsibility of the local agency, including contracting for friction testing with a qualified firm.

"Maintenance" of all patterned pavement crosswalks in these Agreements is to be defined, as a minimum, to include its frictional characteristics and integrity as follows:

Evaluate all lanes of each patterned crosswalk for surface friction within 60 days of project acceptance by the Department. Conduct the friction test using either a locked wheel tester in accordance with FM 5-592 (Florida Test Method for Friction Measuring Protocol for Patterned Pavements) or a Dynamic Friction Tester in accordance with ASTM E1911. FM 5-592 can be accessed at the following link:

http://www.fdot.gov/materials/administration/resources/library/publications/fstm/methods/fm5-592.pdf

The initial friction resistance must be at least 35 obtained at 40 mph with a ribbed tire test (FN40R) or equivalent. Failure to achieve this minimum resistance will require all deficient crosswalk areas to be removed to their full extent (lane-by-lane) and replaced with the same product installed initially. If the Department determines that more than 50% of the lanes in the intersection require replacement, the entire intersection installation may be reconstructed with a different product on the <u>APL</u> or replaced with conventional pavement.

 Approximately one year after project acceptance and every two years thereafter and for the life of the adjacent pavement, only the outside traffic lane areas of each patterned crosswalk must be tested for friction resistance in accordance with **ASTM E274** or **ASTM E1911**. Friction resistance must, at a minimum, have a FN40R value of 35 (or equivalent).

- Send the results of all friction tests to the District's Warranty Coordinator with a cover letter either certifying that the crosswalks comply with the minimum friction criteria, or stating what remedial action will be taken to restore the friction.
- Failure to achieve the minimum resistance requires all lanes of the crosswalk to be friction tested to determine the extent of the deficiency. All deficient areas must be removed to their full extent (lane-by-lane) and replaced with the same product installed initially. If the Department determines that more than 50% of the lanes in the intersection require replacement, the entire intersection installation may be reconstructed with a different product on the APL or replaced with conventional pavement.
- When remedial action is required in accordance with the above requirements, the local agency must complete all necessary repairs at its own expense within 90 days of the date when the deficiency was identified. No more than two full depth patterned pavement repairs can be made to an area without first resurfacing the underlying pavement to 1" minimum depth.
- The Department will not be responsible for replacing the treatment following any construction activities in the vicinity of the treatment.
- Should the local agency fail to satisfactorily perform any required remedial work in accordance with this agreement, the Department reserves the right to replace the patterned pavement with conventional pavement (matching the adjacent pavement) and bill the local agency for this cost.

228 Landscape Design

228.1 General

"Landscape" or "Landscaping" refers to any vegetation, mulches, irrigation systems, and hardscape. Hardscape may include street furniture, specialty paving, tree grates, walls, planters, fountains, fences, and lighting. Landscape may be constructed as a stand-alone project or as a component of a roadway project.

Plants included in a landscape project are expected to grow in value for many years after final acceptance. Trees have proven to be the plants most resilient and most likely to grow in value. Landscapes composed of vast areas and quantities of ornamental shrubs and other plants have proven to be the most difficult to care for and least likely to grow in value.

Plants need adequate amounts of quality space above and below ground to grow in value. To assure that quality space is provided, coordinate the Landscape Plan with other component plans.

Modification for Non-Conventional Projects:

Replace the above paragraph with the following:

Plants need adequate amounts of quality space above and below ground to grow in value. To assure that quality space is provided, coordinate the Landscape Plan with other component plans and the Landscape Opportunity Plan.

For Landscape Plan content refer to *FDM 329*.

228.2 Landscape Design Requirements

Develop landscape designs that are consistent with the following documents:

- <u>Subsection 334.044(26), Florida Statutes (F.S.)</u> Department powers and duties
- <u>Section 335.167, F.S.</u> State highway construction and maintenance; Florida-Friendly landscaping
- <u>Section 373.185, F.S.</u> Local Florida-friendly landscaping ordinances

- <u>Florida-Friendly Best Management Practices for Protection of Water</u> <u>Resources</u>
- <u>Highway Beautification Policy</u>, Topic Number 000-650-011
- Florida's Highway Beautification Programs, <u>www.MyFloridaBeautiful.com</u>

Landscape designs are to comply with the following requirements:

- (1) Landscape design is to include large plants with combined value of 50% or more of the estimated value of all plants specified in the plans. Large plants are defined as:
 - Shrubs, trees and cycads 7 gallons or greater
 - All palms single trunk
 - Palms clustering type 6-foot height or greater
 - All sabal palms (e.g., sabal palmetto, cabbage palm, state tree)
- (2) Landscape design is to include plants that:
 - (a) Enhance air and water quality.
 - (b) Prevent roadside erosion.
 - (c) Conserve and enhance urban forests.
 - (d) Benefit pollinators.
 - (e) Preserve visibility of community aesthetic features and highway signing.
 - (f) Preserve the view of permitted outdoor advertising signs. See **FDM 228.5** for view zone requirements.
 - (g) Complement the performance, function, and aesthetic quality of stormwater systems.
 - (h) Minimize or eliminate the need for irrigation, especially with potable water, following plant establishment.
 - (i) Minimize or eliminate the need to amend or remove and replace existing soil.
 - (j) Resist destructive insects and diseases; and minimize or eliminate the need for routine treatment.
 - (k) Are compatible with existing and proposed ITS devices, above and below ground utilities.

- (I) Are compatible with a maintaining agency's preferences, abilities, and resources.
- (3) Irrigation system design requirements include:
 - (a) A reliable water source and means of delivery.
 - (b) Compatible with the maintaining agency's preferences, abilities, and resources.
 - (c) Avoid overspray into the roadway, sidewalks, or any other paved surfaces, buildings, transit stops.
 - (d) Compliance with state and local requirements; e.g., *Florida Building Code*, *Water Management Districts*, *Florida Administrative Code*.
 - (e) Conservation of water; e.g., control system technologies including SMART irrigation technologies, reclaimed and reuse sources.
 - (f) Use durable materials that are traffic rated and ultraviolet light resistant.
 - (g) Compliance with requirements set forth by local governmental entity and water management districts.

228.2.1 Landscape Design Considerations

Consider the following elements during the development of the landscape design:

- (1) Change the characteristics of the roadway corridor to encourage lower operating speeds.
- (2) Protect, conserve, complement, and enhance natural roadside vegetation, scenic resources, and natural features.
- (3) Screen unfavorable views.
- (4) Reduce stormwater runoff.
- (5) Sequester carbon.
- (6) Create high quality transportation facilities and travel experiences that create value for residents and Florida's tourism sector.
- (7) Provide shade and comfort for pedestrians, bicyclists, and transit riders.
- (8) Mitigate heat-island effect.
- (9) Support community efforts for economic development, urban revitalizations, and aesthetic enhancements.
- (10) Relocate existing vegetation.

- (11) Selectively clear and thin existing vegetation.
- (12) Provide time and space for natural regeneration and succession of native plants.
- (13) Reforest with native trees.
- (14) Select Florida-native plants with known provenance (original source of plants stock) as close to planting site as possible.
- (15) Select and place plants to minimize impacts to natural areas.
- (16) Select and place plants to minimize the need to maintain uniform height and spacing to sustain design intent.
- (17) Select recycled and recyclable materials.
- (18) Select a diverse mix of plants. A rule of thumb is that the most sustainable landscapes have an uneven aged mix of no more than 10 percent of the same species, 20 percent of the same genus, and 30 percent of the same family.

Modification for Non-Conventional Projects:

Delete FDM 228.2.1 and see the RFP for requirements.

228.2.2 Landscape Construction Cost Estimate

Estimate the cost for all proposed landscape improvements, including care during the installation and plant establishment period. Incidental costs are included in the cost of the plants, as described in *FDM 329*.

Submit a PDF of the cost estimate to the Department Project Manager. The cost estimate is typically generated using an excel spread sheet. Do not include the cost estimate in the construction contract documents. It is intended solely for use by the Department.

Modification for Non-Conventional Projects:

Delete Section 228.2.2.

228.3 Landscape Maintenance Plan

A performance-based maintenance plan describes the limits of maintenance activities and the desired or required end result necessary to achieve the design intent; not the day to day maintenance activities or schedule. Design intent is often not achieved until years after construction when plants have grown to desired height and spread. Persons responsible for maintaining the landscape must know the design intent and maintenance expectations.

Coordinate with the maintaining agency throughout the landscape design process to assure compatibility with maintenance resources, abilities, and practices that will be necessary for landscape to continue growing in value after the establishment period ends. Methods and schedules for plants and irrigation system will be determined by the maintaining agency.

Submit a PDF of a performance-based landscape maintenance plan for proposed landscape improvements, including the irrigation system, to the Department Project Manager. Do not include the landscape maintenance plan in the construction contract documents. It is intended solely for use by the Department and maintaining agency.

Include the landscape maintenance plan as an exhibit to the maintenance agreement when landscape and irrigation is to be maintained by a local governmental entity.

Include the landscape maintenance plan as an exhibit to the maintenance contract when landscape and irrigation is to be maintained by the Department.

228.3.1 Landscape Design Intent and Maintenance Performance Requirements

Successful achievement of design intent will require years of thoughtful and careful maintenance. Clear and precise design intent and performance requirements are necessary for maintenance supervisors to plan work activities. Convey the design intent and performance requirements in the Landscape Maintenance Plan.

- (1) For individual plants or groups of plants, describe design intent and performance requirements such as:
 - (a) Screen adjoining land use
 - (b) Provide shade to sidewalk
 - (c) Reduce stormwater velocity
 - (d) Maintain full foliage
 - (e) Reestablish natural roadside edge
 - (f) Maintain naturally appearing forest
 - (g) Maintain clear trunk to X feet
 - (h) Maintain at height no less than X feet

- (i) Maintain height no greater than X feet
- (j) Maintain plant health, form, and spread
- (k) Maintain condition of hardscape, lighting, benches, and site amenities
- (I) Preserve sigh distance
- (m) Preserve lateral offset and vertical clearances as defined in *FDM 215*
- (n) Preserve access
- (o) Keep mulch replenished
- (p) Keep turn or beds edged
- (q) Keep litter from being visible
- (r) Keep weeds from view or from affecting plant growth or health
- (2) For irrigation system maintenance, describe design intent and performance requirements such as:
 - (a) The frequency of scheduled inspections
 - (b) Reporting parameters for performance conditions
 - (c) Detailed requirements associated with the system components inspection against the original design parameters
 - (d) Adjustments necessitated over time as the landscape matures
 - (e) A written or graphic guide describing the plant water needs across changing weather conditions at the station or zone level
 - (f) Performance requirements necessary to maintain and manage the following:
 - i. Performance of backflow prevention
 - ii. Water supply and pressure requirements
 - iii. Desired operating pressure for pressure regulators
 - iv. Filters and filtration requirements
 - v. Operation of controller, including battery backup
 - vi. Sensors
 - vii. Valve flow and operation
 - viii. Flow regulators
 - ix. Head adjustment and spray pattern
 - x. Testing requirements

- xi. Manufacturer specifications and user manuals
- xii. Winterization requirements (if applicable)
- xiii. Future audit requirements

228.3.2 Landscape Maintenance Cost Estimate

Estimate the cost for all proposed landscape maintenance activities, including irrigation system. The cost estimate is typically generated using an excel spread sheet. Consult with the District Landscape Architect and District Maintenance staff when developing the cost estimate. During design, a preliminary cost estimate allows the maintaining agency to evaluate the landscape plan and determine if revisions are necessary.

Submit a PDF of the cost estimate to the Department Project Manager. Do not include the maintenance cost estimate in the construction contract documents. It is intended solely for use by the Department and maintaining agency.

Include the landscape maintenance cost estimate as an exhibit to the maintenance agreement when landscape and irrigation is to be maintained by a local governmental entity.

Include the landscape maintenance cost estimate as an exhibit to the maintenance contract when landscape and irrigation is to be maintained by the Department.

228.4 Landscape Opportunity Plan

A landscape opportunity plan is typically prepared during the roadway concept plan development or the roadway final design phase.

A landscape opportunity plan may be prepared when any of the following occur:

- (1) Landscape is not part of a roadway project, and landscape is anticipated to be designed and installed as a subsequent Maintenance-let project.
- (2) Landscape is not part of a roadway project, but landscape improvements are part of a simultaneous JPA or LAP project.
- (3) Irrigation sleeves are included in a roadway project, but placement and details are not shown in the contract plans.
- (4) When there is high probability that landscape will be installed with a subsequent project. Areas within a municipality, county boundaries, urban areas, high visibility areas, areas adjacent to barrier or sound walls, embankments, median

plantings, scenic highways or areas programmed for Highway Beautification Grants, and areas indicated in the District's *Landscape Branding Document*.

Modification for Non-Conventional Projects:

Add the following and see the RFP for requirements:

(5) When proposed landscape or existing vegetation are to be preserved, the Department may create Landscape Opportunity Plans.

Consider the following elements during the development of the landscape opportunity plan:

- (1) Accommodate the existing and proposed landscape by preserving or creating adequate quality space (both above and below ground). Assure landscape areas will have soil suitable for plants to grow in value.
- (2) Identify areas and construction necessary to preserve the opportunity to provide for existing and for adequate future landscape planting areas.
- (3) Coordinate with other component plans to provide adequate quality space for plant growth for the desired landscape design intent. Coordinate early in the process with Roadway, Utility, Drainage, Signage, ITS, and other disciplines, to analyze competing uses of the right of way to preserve landscape opportunities to greatest extent possible.
- (4) Identify presence and location of Outdoor Advertising view zones within project limits; see *FDM 228.5*.

Roadway projects may include provisions for landscape (e.g., landscape soil, irrigation sleeves, space for planting, preservation of existing vegetation) when a subsequent stand-alone landscape project is planned. Provisions for these items during the roadway construction process, often prevents future costly and difficult retrofits to make a site suitable for landscape.

228.4.1 Required Information

The landscape opportunity plan is typically produced as a roll plot format, 1" = 200' maximum. An alternate format may be approved by the Department's project manager. Submit the completed landscape opportunity plan to the Department Project Manager.

Provide a legend, notes and details as needed. Delineate areas for future landscape plantings in bubble format that explicitly convey design intent, such as:

- Areas with trees and shrubs for buffering objectionable views.
- Trees to frame desirable views.
- Trees and ground cover areas for stabilization of embankments.
- Trees to shade sidewalks
- Shrubs for pedestrian channelization.

For context and legibility include the following:

- (1) Proposed improvements and existing elements to remain.
- (2) Existing vegetation or areas to remain undisturbed.
- (3) Wetland jurisdictional lines.
- (4) Drainage retention areas.
- (5) Utilities.

228.5 Outdoor Advertising Signs

When a legally erected and permitted outdoor advertising sign view zone is within the project limits, the landscape architect will notify the sign owner (permittee) in writing that a highway landscape project is proposed.

In accordance with <u>Chapter 479, F.S.</u>, the default view zone will be within an area beginning at a point on the edge of pavement perpendicular to the edge of the sign facing nearest the highway and continuing in the direction of approaching traffic for a distance of:

- 350 feet for posted speed limits of 35 mph or less,
- 500 feet for posted speed limits over 35 mph.
- Through approval of an agreement or an <u>Application to Permit Vegetation</u> <u>Management at Outdoor Advertising Sign</u>, (Form Number 650-050-06) an alternate view zone may exist. Contact the State Outdoor Advertising Administrator to verify location of view zones within the project limits.

• At any time, the Department District can request an alternate view zone. An alternate view zone can be established by agreement of both parties; the sign owner and the District Office (most likely the District Maintenance Engineer or designee). Using a letter of agreement, Department Districts may agree to alternate view zones when the alternate is in the best interest of the people of Florida, and when the alternate will not interfere with or prevent the Department from achieving transportation design, construction or operational objectives.

Information for permitted signs may be obtained by contacting:

State Outdoor Advertising Administrator Florida Department of Transportation 605 Suwannee Street, MS 22 Tallahassee, Florida 32399-0450

Modification for Non-Conventional Projects:

Delete *FDM 228.5* above and see the RFP for requirements.

230 Signing and Pavement Marking

230.1 General

Traffic control devices are necessary to help ensure highway safety. Traffic control devices provide an orderly and predictable movement of motorized and non-motorized traffic throughout the highway transportation system. They also provide guidance and warnings to ensure the safe and informed operation of individual elements of the traffic stream. The design and layout of signs and pavement markings should complement the basic highway design.

FHWA's <u>Manual on Uniform Traffic Control Devices (MUTCD)</u> contains detailed drawings of all standard highway signs and pavement marking messages. Each sign is identified by a unique designation. Signs and pavement markings not included in this manual or in the <u>Standard Plans</u> are to be detailed in the plans.

Examples of typical signing and pavement marking configurations are included in **FDM 230.6**.

230.1.1 Structural Supports

AASHTO's *LRFD Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals* and *FDOT Modifications to LRFDLTS-1* provide structural design criteria.

Refer to *FDM 261* for information regarding structural support requirements. Refer to *FDM 325* for information regarding plan requirements.

230.1.2 School Zones

The Department's Manual on Speed Zoning for Highways, Roads and Streets in Florida (a.k.a. <u>Speed Zoning Manual</u>), **Chapter 15**, provides school zone signing and pavement marking requirements.

Public or private elementary, middle schools (Jr. High), and federally funded facilities providing a full-time educational program are to comply with the pavement markings, signs, and other traffic control devices referenced in the **Speed Zoning Manual**. The use of these devices at high schools must be justified by an engineering study.

<u>Standard Plans</u>, *Index 700-120* provides details relating to Electronic Display Sign – Roadside Flashing Beacon.

230.1.3 Vertical Clearance

See *FDM 210.10.3* for vertical clearance requirements for sign structures.

230.2 Signing

230.2.1 Sign Placement

Refer to the <u>MUTCD</u>, <u>Standard Plans</u>, and **FDM 215** for acceptable sign locations.

Provide a four-foot clear width, not including the width of curb, when a sign is located within a sidewalk.

230.2.2 Overhead Signs on Limited Access Facilities

Section 2A.17 of the <u>MUTCD</u> lists thirteen optional conditions where overhead signs have value on limited access facilities. Signs are to be ground mounted except at locations required by the <u>MUTCD</u> or noted below:

Use overhead exit direction signs when any of the following conditions exists:

- (1) Interchange Spacing ≤ 3 Miles
- (2) Left Exit
- (3) Three or More Through Lanes

Use overhead advance guide signs when any of the following conditions exists:

- (1) Interchange Spacing ≤ 3 Miles
- (2) Left Exit
- (3) Limited access facility to limited access facility Interchange (1/2 mile and 2 mile, 1 mile required by <u>MUTCD</u>)

This criteria is not intended to restrict the use of overhead signs where there is insufficient space for post mounted signs or where there is restricted sight distance.

Place overhead advance guide signs over the shoulder with the edge of the sign aligned with the edge of the traveled way unless otherwise shown in the <u>MUTCD</u>. Place overhead exit signs over the ramp traffic lane(s). If a barrier is present to shield another hazard, place the upright behind the barrier with proper setback for barrier performance.

230.2.3 Local Street Names on Guide Signs

Standard practice is to use route numbers on guide signs to designate roadways. When the local name for a roadway is more familiar than the route number, the local street name may be used. The decision to use a local name should be coordinated with the District Traffic Operations Engineer.

230.2.4 External Lighting of Overhead Signs

Provide external lighting of overhead signs only for the following conditions:

- (1) Horizontal curves with radii of 880 feet or less in rural context classifications.
- (2) Horizontal curves with radii of 2,500 feet or less in urban context classifications.
- (3) In sag vertical curves with a K value of 60 or less for all context classifications.

Show sign lighting requirements on the Guide Sign Worksheet when sign lighting is required. Include sign lighting calculations in the Lighting Design Analysis Report.

See FDM 231.2 for sign lighting criteria.

230.2.5 Signs on Barriers and Traffic Railings

For information regarding attachments to bridge traffic railings, concrete median barrier walls, or concrete shoulder barrier walls, refer to *FDM 215.5*.

Utilize <u>Standard Plans</u>, *Index 700-013* when attaching the following permanent sign supports to a median traffic railing:

- No U-Turns (R3-4) w/ Official Use Only (FTP 65-06)
- Left Lane Ends (W9-1)
- Lane Ends Merge Right (W9-2)
- Merge Symbol (W4-2)

 Warning, Regulatory, or Advisory Speed signs used as a countermeasure or mitigation for safety conditions

No other permanent signs are to be attached to median traffic railings. <u>Standard Plans</u>, **Index 700-013** may be used for temporary or work zone signs when <u>Standard Plans</u>, **Index 102-600** cannot accommodate post mounted signs within existing conditions.

230.2.6 Signing for Temporary Bridges with Steel Decks

Place "Slippery When Wet" signs (W8-5) in advance of temporary bridges with steel decks. Refer to **TEM**, **Section 2.1**

230.2.7 Delineators, Object Markers and Express Lane Markers

An object marker is used to mark obstructions within or adjacent to the roadway. The <u>MUTCD</u> describes four object markers and how they are to be used. A Type 1 or Type 3 object marker is used to mark obstructions within the roadway. A Type 2 or Type 3 object marker is used to mark obstructions adjacent to the roadway. A Type 4 object marker (end-of-roadway marker) is used to alert users of the end of the road.

A delineator is a guidance device rather than a warning device. The <u>MUTCD</u> and <u>Standard Plans</u>, <u>Index 711-003</u> illustrate the use of delineators along the edge of limited access traffic lanes and interchange ramps. A delineator may be a flexible or a non-flexible type. District maintenance offices generally have a preference on which should be specified.

Modification for Non-Conventional Projects:

Delete the last sentence of the above paragraph and see RFP for requirements.

A delineator is also used to mark median openings. In general, flexible delineators are used in urban context classifications and non-flexible in rural context classifications. A high visibility median delineator should be used on traffic separators at the following locations:

- (1) Multilane intersections where additional visibility is required for the marking of the traffic separator.
- (2) Where the separator is obstructed due to crest vertical curves,

- (3) Intersections where the alignment thru the intersection is not straight, and
- (4) Where traditional flexible delineators are constantly being replaced.

Use high performance delineators only in urban context classifications where the posted speed is 45 mph or less, and where;

- (1) The delineator is being used to maintain lane position,
- (2) The delineator is being used to restrict vehicle movements,
- (3) The delineator is subject to being frequently hit.

An Express Lane Marker is similar to a high performance delineator except for the height and speed application. Express Lane Markers may be used on projects where it is not feasible to provide a physical barrier between managed and general use lanes. <u>The Express Lanes Handbook</u> published by the Systems Management Office provides additional guidance on the use of Express Lane Markers.

Identify the particular type of object marker or delineator in the plans by the use of the pay item.

Modification for Non-Conventional Projects:

Delete the last sentence and replace with the following:

The particular type of object marker or delineator must be identified in the plans.

230.2.8 Roadside Flashing Beacon Assembly

Flashing beacon signs may be supported on single or double sign post configurations. Refer to **Standard Plans**, **Index 700-120** for additional information.

230.2.9 Internally Illuminated Street Name Signs

Do not exceed nine feet in width for an internally illuminated street name sign. For span wire systems, the sign is to be mounted to the strain poles. On mast arm supports, the sign may be mounted to the support or to the arm. When mounted to the arm, the distance between the upright and the near side edge of the sign is not to exceed ten feet.

Design the street name sign in accordance with the <u>TEM</u>, **Section 2.2**. Utilize the following text attributes in order of preference:

- (1) 10-inch upper case with 8-inch lower case, Type EM font
- (2) 10-inch upper case with 8-inch lower case, Type E font
- (3) 8-inch upper case with 6-inch lower case, Type EM font
- (4) 8-inch upper case with 6-inch lower case, Type E font

230.3 Pavement Markings

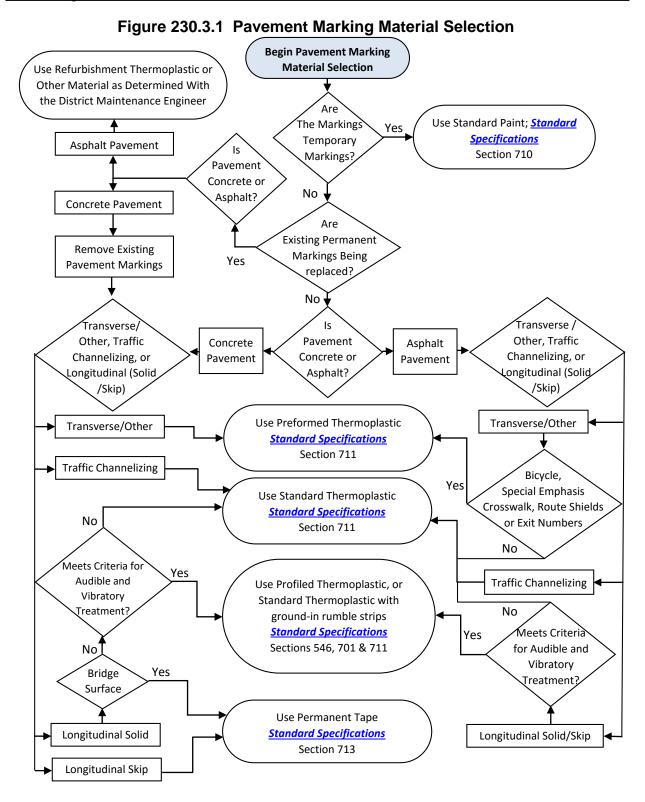
Pavement marking design are to comply with <u>Standard Specifications</u>, <u>Standard Plans</u>, <u>TEM</u>, and <u>MUTS</u>.

The <u>MUTCD</u> was adopted by the Department as the uniform system of traffic control for use on the streets and highways of the State. This action was in compliance with **Chapter 316.0745** of the **Florida Statutes**. The <u>MUTCD</u> is therefore the basic guide for pavement marking. The requirements of the <u>MUTCD</u> must be met, as a minimum, on all roads in the State. Where Department manuals indicate criteria which is more stringent than the <u>MUTCD</u>, Department criteria is to be followed.

230.3.1 Selection of Pavement Marking Material

Use the flowchart, shown in *Figure 230.3.1*, as a tool to assist in determining the appropriate pavement marking material.

Once the pavement marking material is selected from *Figure 230.3.1*, verify the project meets the criteria discussed in *FDM 230.3.1.1* through *230.3.1.5*.



230-Signing and Pavement Marking

230.3.1.1 Standard and Refurbishment Thermoplastic

Use Standard Thermoplastic traffic stripes and markings unless Profiled Thermoplastic, Preformed Thermoplastic, or Permanent Tape is required. Standard Thermoplastic is not used on bridge structures with concrete riding surfaces due to vibration and durability issues.

Standard Thermoplastic is placed at a thickness of 0.10 to 0.15 inches. Refurbishment Thermoplastic is the placement of new thermoplastic material on existing pavement markings and is placed at a thickness of 0.06 inches. Refurbishment Thermoplastic is not to be used on concrete riding surfaces; e.g., concrete pavement and bridge structures. Remove existing stripes and markings from concrete surfaces before placing new stripes and markings.

Coordinate with the District Maintenance Engineer to determine if Refurbishment Thermoplastic is appropriate. If Refurbishment Thermoplastic cannot be applied without exceeding the maximum thickness of 0.150 inch, remove the existing stripes and markings before placing new stripes and markings.

Coordinate with the District Maintenance Engineer to determine if black paint contrast is required for skip lines, messages and arrows.

Consider the use of Durable Paint for refurbishment markings on asphalt pavement where the longer service life of Refurbishment Thermoplastic is not required. The performance of Refurbishment Thermoplastic has been evaluated by the Department for a period of 36 months. Contact the District Maintenance Engineer to determine if Durable Paint is acceptable.

Modification for Non-Conventional Projects:

Delete the last three paragraphs above and see the RFP.

230.3.1.2 Profiled Thermoplastic or Standard Thermoplastic with Ground-In Rumble Strips

Audible and vibratory treatments provide a lane departure warning. Striping material selection, and audible and vibratory treatment used are often related. Audible and vibratory treatment can be either Profiled Thermoplastic, or Standard Thermoplastic with ground-in rumble strips.

See *FDM 210.4.6* for audible and vibratory treatment on arterials and collectors.

See **FDM 211.4.4** for audible and vibratory treatment on LA Facilities.

Contrast marking is not used with Profiled Thermoplastic markings.

230.3.1.3 Preformed Thermoplastic

Use Preformed Thermoplastic on all pavement types for the following markings:

- (1) Bicycle Markings and Shared Use Path Markings (see **Standard Plans, Index 711-002**. Sheet 1)
- (2) Special Emphasis Crosswalks (see **Standard Plans, Index 711-001**)
- (3) Route Shields
- (4) Ramp Exit Numbers
- (5) Roundabout informational markings

Use Preformed Thermoplastic on concrete riding surfaces (i.e., concrete pavement and bridge structures) for the following markings:

- (1) White dotted Lines (2'-4') with trailing black contrast; i.e., two feet white preformed thermoplastic plus two feet black Preformed Thermoplastic. Use only the alternating skip pattern.
- (2) Arrows, Messages and Symbols. Black contrast border is required for design speeds 45 mph and less. Black contrast block is required for design speeds greater than 45 mph. Border or block is to provide a minimum 1.5 inches from message to the outside edge. Provide details of black contrast borders and blocks in the plans.

230.3.1.4 Permanent Tape

Use Permanent Tape on all concrete riding surfaces (i.e., concrete pavement and bridge structures) for the following markings:

- (1) White skip lines (10'-30') with trailing black contrast; i.e., ten feet white tape plus ten feet black tape. Use only the alternating skip pattern.
- (2) White dotted lines (6'-10') with trailing black contrast; i.e., six feet white tape plus six feet black tape. Use only the alternating skip pattern.

- (3) White dotted lines (3'-9') with trailing black contrast; i.e., three feet white tape plus three feet black tape). Use only the alternating skip pattern.
- (4) Yellow skip lines (10'-30'). Do not use contrast.

Use Permanent Tape for center lines and edge lines on bridges with concrete riding surfaces. Do not use contrast.

Remove existing stripes and markings from concrete surfaces before placing new permanent tape.

230.3.1.5 Two Reactive Components

Two Reactive Components may be used as an alternative to Standard Thermoplastic markings for edge lines and skip lines on asphalt pavement and only edge lines on concrete pavement.

Two Reactive Components pavement markings may be feasible for large projects. The use of Two Reactive Components pavement markings must be approved by both the District Maintenance Engineer and the District Construction Engineer.

For existing asphalt pavement, contact the District Maintenance Engineer to determine if black paint contrast is required for skip lines, messages and arrows.

Modification for Non-Conventional Projects:

Delete the last two paragraphs above and see the RFP.

230.3.2 Refurbishment Applications

For refurbishment markings, consider the following factors:

- (1) Remaining service life of the pavement
- (2) Thickness and conditions of existing markings
- (3) Traffic volumes
- (4) Cost of markings
- (5) Other special requirements such as contrast needs or audible and vibratory treatment

230.3.3 No-Passing Zones

Follow the procedures contained in the <u>MUTS</u> for determining the limits of no-passing zones.

Limits of pavement markings for no-passing zones will be established by one of the following methods:

- (1) On projects where existing roadway conditions (vertical and horizontal alignments) are to remain unaltered by construction, the no-passing zones study will be accomplished as part of the design phase. The limits of the no-passing zones will be shown on the plans.
- (2) On projects with new or altered vertical and horizontal alignments, limits for no-passing zones will be established during construction. The required traffic study and field determination of limits will be performed by the designer during post design. Sufficient time must be included to accomplish the required field operations without delaying or interfering with the construction process.

230.3.4 Work Zone Pavement Markings

Use Standard Paint for work zone markings on asphalt and concrete pavement. The performance of Standard Paint has been evaluated by the Department for a period of 6 months.

Use Removable Tape for transitions on the final asphalt surface.

Consider using Durable Paint or Refurbishment Thermoplastic when a work zone phase is expected to last for more than a year under heavy traffic volumes. The performance of Durable Paint has been evaluated by the Department for a period of 18 months.

230.4 Exit Ramp Intersections

The standard for signing and pavement marking at exit ramp intersections is illustrated in *Figure 230.4.1* "Diamond Interchange Exit Ramp" and *Figure 230.4.2* "Partial Cloverleaf/Trumpet Interchange Exit Ramp" and described as follows:

- (1) Include MUTCD "optional" signs; second DO NOT ENTER, second WRONG WAY sign, and ONE WAY signs.
- (2) Include NO RIGHT TURN and NO LEFT TURN signs.

- (3) Use 3.5 feet by 2.5 feet WRONG WAY signs mounted at four-foot height and include a retroreflective strip on sign supports.
- (4) Include 2-4 dotted guide line striping for left turns between ramps entrances/exits and cross-streets.
- (5) Include retroreflective yellow paint on ramp median nose where applicable.
- (6) Include a straight arrow and route interstate shield pavement marking in left-turn lanes extending from the far-side ramp intersection through the near-side ramp intersection to prevent premature left turns. Refer to <u>TEM</u>, **Section 4.2.4** "Route Shields for Wrong Way Treatment" for additional information.
- (7) Include a straight arrow and ONLY pavement message in outside lane approaching the ramp exit.

Figure 230.4.1 Typical Layout for Diamond Interchange Exit Ramp

^{*}Include if connecting road is undivided or has a traversable median.

^{**}Mount sign four feet above edge of pavement and include retroreflective strip.

VARIES Edge Of Pavement/Lip Of Gutter Edge Of Pavement = SECTION 'A' = Yellow Reflective Paint (Island Nose) 6" Yellow = DETAIL 1 See Detail 1

Figure 230.4.2 Typical Layout for Partial Cloverleaf/Trumpet Exit Ramp

^{*}Include if connecting road is undivided; or has a traversable median.

^{**}Mount sign four feet above edge of pavement and include retroreflective strip.

230.5 Signing and Pavement Marking Coordination

Coordination with other offices and agencies is a very important aspect of signing and pavement marking design. The offices discussed in this section are those that are typically involved in developing signing and marking plans; however, there may be other offices or agencies involved.

The District Utilities Engineer provides the coordination between the designer and the various utilities. The Utilities Section may assist in identifying or verifying conflicts with overhead and underground utilities. The District Utilities Engineer should be contacted as early in the design phase as possible.

The Structures EOR provides the design of the sign structure and foundation for overhead cantilever and overhead truss sign assemblies. The Structures EOR should be contacted early in the design phase to allow adequate time for coordination with the Geotechnical Engineer in obtaining the necessary soils information.

Contact the State Outdoor Advertising and Logo Manager on any project affecting business logo structures. Refer to **FDM 110.5.5** for requirements and additional information.

Modification for Non-Conventional Projects:

Delete **FDM 230.5** and replace with the following:

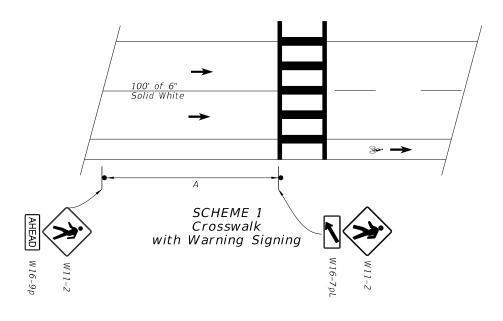
230.5 Signing and Pavement Marking Coordination

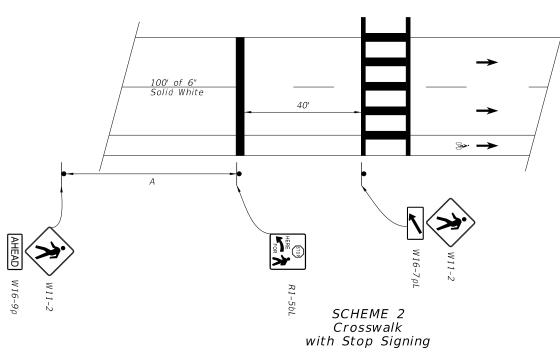
The Design-Build firm must submit a master signing plan with the Technical Proposal. The master signing plan can be on a roll plot.

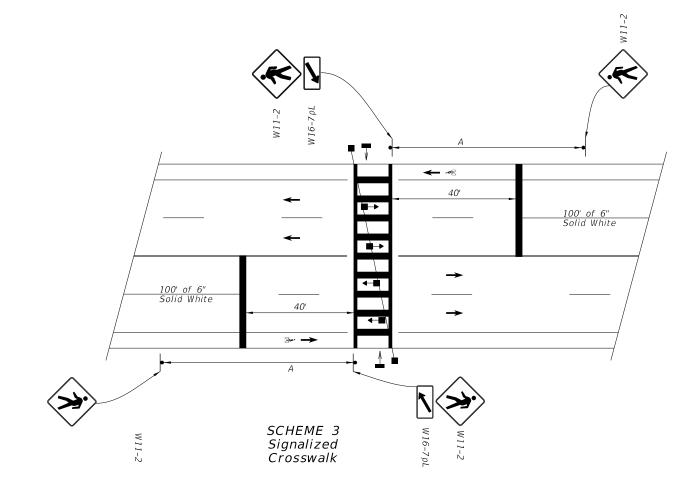
230.6 Typical Signing and Pavement Marking Configurations

The following Exhibits include standard signing and pavement marking schemes for typical situations.

TYPICAL SIGNING AND PAVEMENT MARKING FOR MIDBLOCK CROSSWALKS







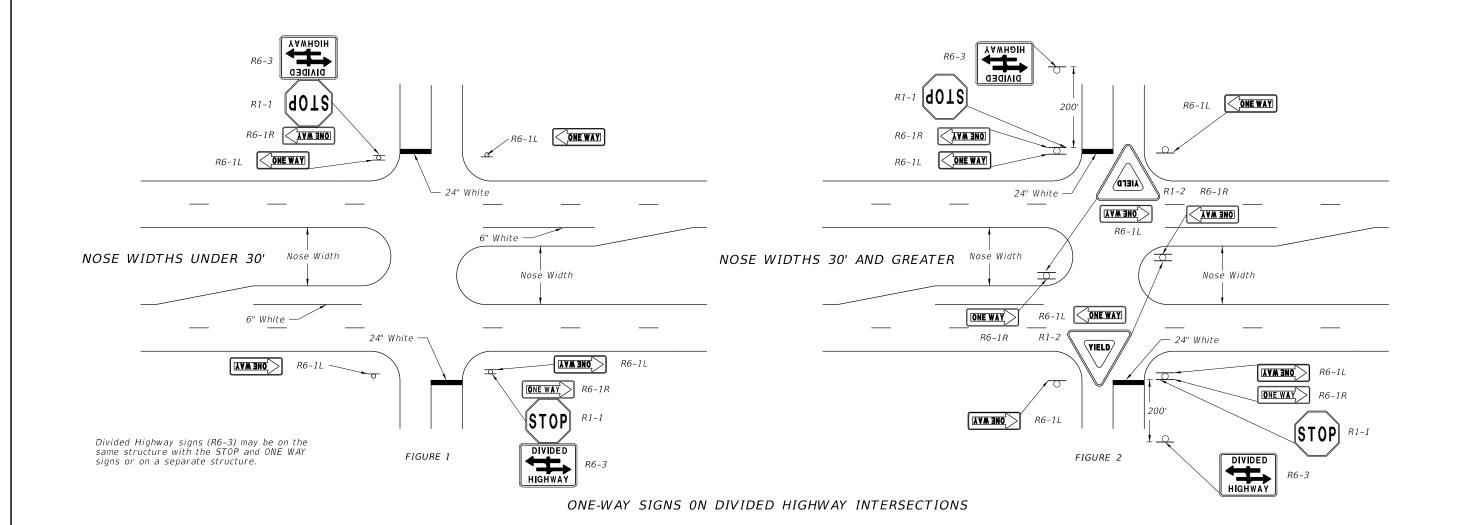
APPROACH SPEED MPH	A-SUGGESTED DISTANCE (Ft.)	
25 Or Less	200	
26 To 35	250	
36 To 45	300	

- 1. Plans shall indicate which crosswalk scheme is to be used.
- The details shown do not depict the signing and markings for multi-lane roadways with divided medians. For these applications, additional signs shall be installed on the median side. Minimum width of Mid-Block Crosswalks is 10'.
- 3. All mid-block crosswalks shall use special emphasis crosswalk
- 4. Crosswalk marking shall be preformed marking materials.

NOT TO SCALE

EXHIBIT 230-1 01/01/2018

TYPICAL SIGNING AND PAVEMENT MARKING FOR MEDIAN OPENINGS ALONG DIVIDED HIGHWAYS



NOT TO SCALE

EXHIBIT 230-2 01/01/2018

TYPICAL SIGNING AND PAVEMENT MARKINGS FOR ROADWAY TRANSITIONS

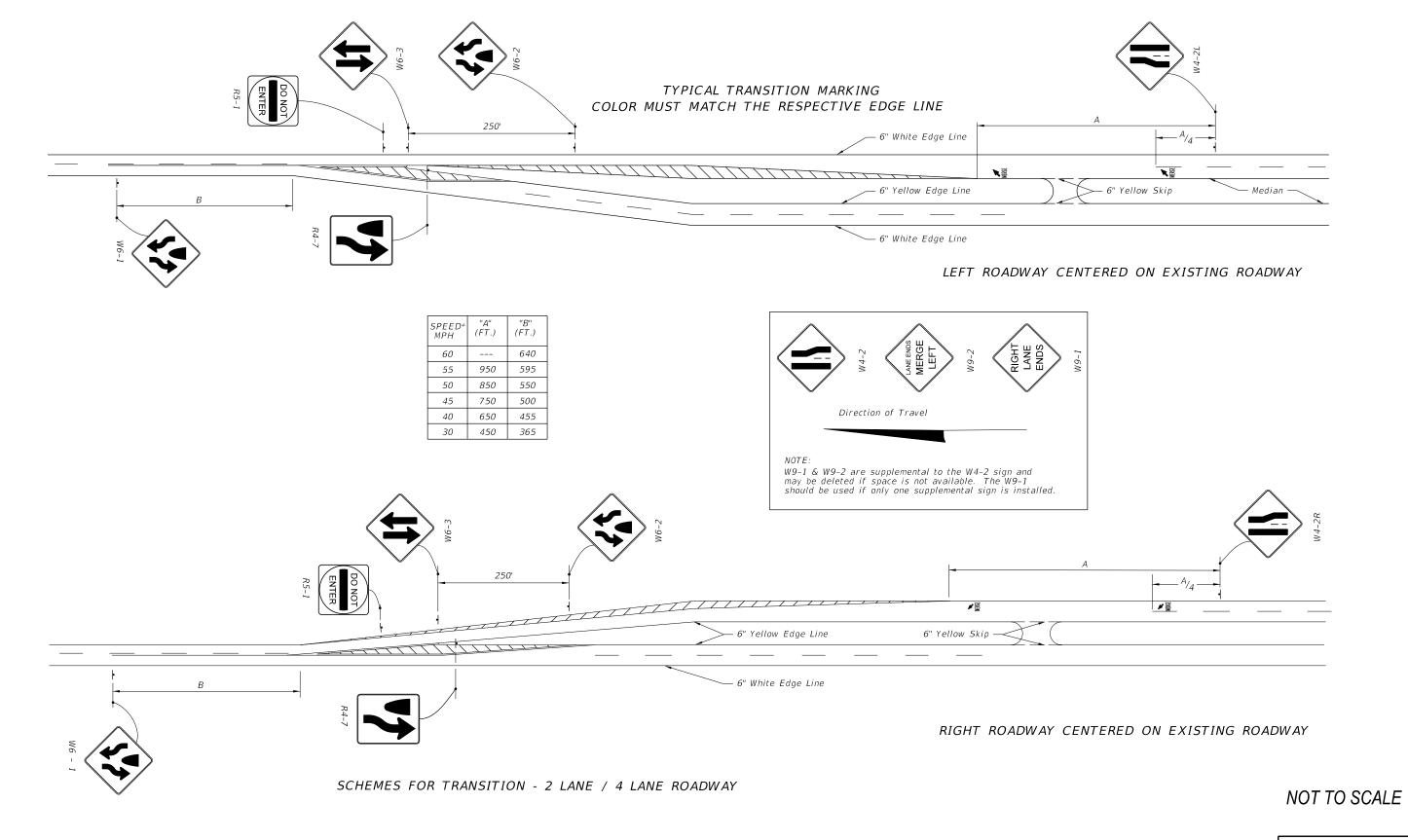


EXHIBIT 230-3 01/01/2018

231 Lighting

231.1 General

Roadway lighting benefits motorists by improving their ability to see roadway geometry and other vehicles at extended distances ahead. Intersection lighting allows for greater visibility of pedestrians that may be in the crosswalk. The design and layout of lighting should complement the basic highway design.

Light poles are permitted in the median only when lighting from the outside cannot meet the criteria shown in *Table 231.2.1* without being supplemented by median lighting. Additionally, the barrier requirements in *FDM 215.2.9* must be met.

This chapter provides the process and criteria to be used in the development of lighting designs on the SHS.

231.1.1 Structural Supports

AASHTO's LRFD Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals and the <u>FDOT Modifications to LRFDLTS-1</u> provide structural design criteria.

Refer to **FDM 261** for information regarding structural support requirements. Refer to **FDM 326** for information regarding plan requirements.

231.1.2 Attachments to Barriers

Refer to **FDM 215** for information regarding proposed attachments to bridge traffic railings, concrete median barrier walls, concrete shoulder barrier walls or the evaluation of existing attachments.

231.1.3 Voltage Drop Criteria

When determining conductor sizes for lighting circuits, the maximum allowable voltage drop from the service point on any one circuit is 7%.

231.1.4 Grounding

The grounding requirements for lighting systems, as shown in the <u>Standard Plans</u> are as follows:

- (1) Install 20' of ground rod at each conventional height light pole and at each pull box.
- (2) Install 40' of ground rod at each electrical service point.
- (3) At each high mast pole, install an array of 6 ground rods 20' in length, as shown in the **Standard Plans**, **Index 715-010**.

The above lengths of ground rod will be installed at each pole, pull box and service point, and the cost will be incidental to the unit or assembly being installed.

231.1.5 Underdeck Bridge Lighting

The light levels for underdeck lighting should be equal to the adjacent roadway lighting. The only luminaire to be used for underdeck lighting is a wall mount fixture located on the pier or pier cap.

231.2 Design Criteria

Use the illuminance method for all lighting design. The design values for light levels given by the *AASHTO Roadway Lighting Design Guide* are maintained values. These maintained values have been adjusted for Department assigned light loss and maintenance factors. These values are provided in *Table 231.2.1* as required light level criteria.

The **AASHTO Roadway Lighting Design Guide** permits either the illuminance technique or the luminance technique to be used in the design of highway lighting. The luminance technique requires a complex design process and knowledge of the reflective characteristics of the pavement surface used. These reflective characteristics change as the pavement ages and with variations in weather conditions. It is for these reasons that the luminance technique is not allowed.

Mounting height (M.H.) for conventional lighting is the vertical distance from the roadway surface at the edge of the travel lane to the light source, regardless of lateral placement of the pole. Pole setback is the horizontal distance from the edge of the travel lane to the pole.

Table 231.2.1 Lighting Maintained Values

Roadway Classification	Illumination Level Average Initial Foot Candle		Illumination Uniformity Ratios		Veiling Luminance Ratio			
Or Project Type	Horizontal (H.F.C.)	Vertical (V.F.C.)	Avg./Min.	Max./Min.	Lv(max)/Lavg			
Conventional Roadway Lighting								
Limited Access Facility	1.5	N/A	4:1 or Less	10:1 or Less	0.3:1 or Less			
Major Arterials	1.5							
Other Roadways	1.0							
High Mast Roadway Lighting								
All Roadway Classifications	0.8 to 1.0	N/A	3:1 or Less	10:1 or Less	N/A			
Signalized Intersection Lighting								
New Reconstruction	3.0	2.3	4:1 or Less	10:1 or Less	N/A			
Lighting Retrofit	1.5	1.5						
Midblock Crosswalk Lighting								
Low Ambient Luminance	N/A	2.3	N/A	N/A	N/A			
Medium & High Ambient Luminance		3.0						
Sidewalks and Shared Use Paths								
Facilities Separated from the Roadway	2.5	N/A	4:1 or Less	10:1 or Less	N/A			
Sign Lighting								
Low Ambient Luminance	15-20	N/A	N/A	6:1	N/A			
Medium & High Ambient Luminance	25-35							
Rest Area Lighting								
All Roadways and Parking Areas	1.5	N/A	4:1 or Less	10:1 or Less	N/A			

Do not tilt cobra head type fixtures. Pole top mounted fixtures may be tilted up to 5 degrees for roadway lighting projects. Pole top mounted fixtures may be tilted in excess of 5 degrees when used at weight stations, agricultural stations and rest areas.

Lights installed within the clear zone must be breakaway or shielded by an approved barrier unless they are bridge or barrier wall mounted. Refer to **FDM 215** for additional information on roadside safety design.

231.3 Design Methodology

Use the polygon method for all photometric calculations. Establish illumination points within the polygon at the following intervals:

- (1) For Roadway Segments: 15 feet longitudinally and 5 feet transversely along the roadway
- (2) For Signalized Intersections: 5 feet longitudinally and 5 feet transversely along the roadway.

Refer to <u>RCI Features & Characteristics Handbook</u>, Urban Classification – Feature 124 for additional information concerning urban designations Urban 1 through Urban 5.

231.3.1 Analysis Zones

Establish independent analysis zones for each signalized intersection and for each roadway segment between signalized intersections. Roadway lighting for roadway segments, signalized intersection segments, and pedestrian lighting are to meet the criteria shown in *Table 231.2.1*.

Analyze signalized intersection segments using one analysis zone bounded by the back of sidewalks and the signalized intersection stop bars on each approach.

The termini for each roadway segment will be either the lighting project limits or the signalized intersection stop bars. The boundary of each roadway segment is described as follows:

Flush Shoulder Roadways:

(1) Analyze divided roadway segments with grassed medians using two analysis zones; i.e., one for each direction of travel. Each zone will be bounded by the outside and median shoulder breaks.

- (2) Analyze multi-lane undivided roadway segments using two analysis zones; i.e., one for each direction of travel. Each zone will be bounded by the outside shoulder break and the centerline of the roadway.
- (3) Analyze two and three lane roadway segments as one analysis zone bounded by the outside shoulder breaks.

Curbed Roadways:

- (1) Analyze divided roadway segments with grassed medians using two analysis zones; i.e., one for each direction of travel. Each zone will be bounded by the back of sidewalk and the back of the median curb.
- (2) Analyze multi-lane undivided roadway segments, including roadways with two-way left turn lane, using two analysis zones; i.e., one for each direction of travel. Each zone will be bounded by the back of sidewalk and the centerline of the roadway.

Limited Access Facilities:

Establish independent analysis zones for the mainline roadway segments, ramp segments and crossroad segments at interchanges.

The termini for each mainline roadway segment will be the lighting project limits. Logical termini for the other segments will be determined by the designer. The boundary of each segment is described as follows:

- (1) Analyze divided mainline roadway with grassed median using two analysis zones, one for each direction of travel; i.e., one zone for each direction of travel. Each zone will be bounded by the outside and median shoulder breaks.
- (2) Analyze barrier separated mainline roadway as one analysis zone bounded by the outside shoulder breaks of each direction of travel.
- (3) Analyze each ramp segment as one analysis zone bounded by the shoulder breaks. For interchange lighting where there is no continuous mainline roadway lighting, the average illuminance criteria must be maintained to the end of the ramp tapers.
- (4) Analyze crossroad segments based on the criteria given above for flush shoulder or curbed roadways.

231.3.2 Signalized Intersections

Criteria for lighting at signalized intersections is provided in **Table 231.2.1**. This criteria applies to signalized intersections located within urbanized areas, but may be used in other locations at the District's discretion.

Vertical illuminance is the primary design value to be used to measure pedestrian visibility. Research has determined that visibility of pedestrians in crosswalks at intersections is a function of the following:

- (1) Background illuminance
- (2) Luminaire location in relation to the approach vehicle
- (3) Luminaire mounting height
- (4) Distance from the luminaire to the crosswalk
- (5) Photometrics of the luminaire

The vertical illuminance calculation method to be used at intersections will be the variable light meter aimed toward the driver's location. This calculation will provide the vertical illumination level of a pedestrian which the driver sees approaching the crosswalk. This type of vertical illumination calculation is outlined in the *IESNA Design Guide for Roundabout Lighting (DG-19-08)*. When performing this calculation, the driver's location from the crosswalk must be established. Use the stopping sight distance for the nearside approach based on the posted speed of the near approach roadway. Use the stopping sight distance for the turning movement approaches based on the operating speed for each specific turning radius.

The vertical illuminance must be calculated for three movements for each intersection approach. The first is the thru movement and the near side crosswalk; the second is the right turn movement and crosswalk on the adjacent side street; and the third is the left turn movement and the crosswalk on the side street. *Figures 231.3.1* through *231.3.3* indicate each of these three movements and the corresponding crosswalk area that must be analyzed. The vertical illuminance grid points are to be on a line centered in the crosswalk with a horizontal point spacing of 1.65 feet at a height of 5 feet above the pavement. The grid points are oriented toward the approaching driver, which is different from the vertical grids for sidewalks where the grids are parallel to the main pedestrian flow.

See **FDM 231.3.6** for projects where pedestrian lighting improvements are desired, but the existing intersection infrastructure will remain and be supplemented to achieve the desired improvements.

231.3.2.1 Intersection Lighting Retrofit

For existing signalized intersections where a full signal upgrade is not occurring, the existing infrastructure restricts the placement of additional lighting fixtures necessary to meet the New and Reconstructed criteria of *Table 231.2.1*. Lighting Retrofits should be considered at signalized intersections on corridors that have a history of nighttime pedestrian crashes. Lighting Retrofits may be included with RRR and minor intersection improvement projects that do not include full signal upgrades.

For Lighting Retrofits, supplement with additional lighting fixtures as necessary to meet the Lighting Retrofit criteria shown in *Table 231.2.1*. The vertical illuminance calculation only applies to the near side movement (see *Figure 231.3.1*).

When the maintaining agency converts existing light fixtures to LED fixtures, and no other lighting improvements are scheduled, the agency is not required to meet the Lighting Retrofit criteria shown in *Table 231.2.1*.

231.3.3 Roundabouts

Signalized intersection lighting criteria in *Table 231.2.1* applies to roundabouts where pedestrian features are provided. Use conventional roadway lighting criteria for roundabouts where pedestrian traffic is not anticipated. Calculate the vertical illuminance for the crosswalk on each near side approach and for each right turn movement in accordance with the methodology outlined in *FDM 231.3.2*.

231.3.4 Midblock Crosswalks

Lighting criteria for midblock crosswalks are provided in *Table 231.2.1*. Calculate the vertical illuminance for the crosswalk on each near side approach in accordance with the methodology outlined in *FDM 231.3.2*.

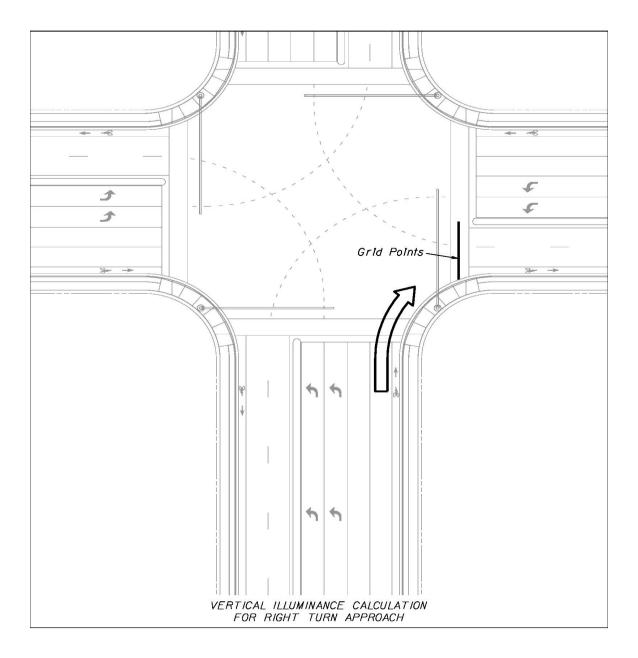
231.3.5 Sidewalks and Shared Use Paths

Lighting criteria for sidewalks and shared use paths are provided in **Table 231.2.1**. These values are intended for facilities separate from the roadway. Use illumination levels of the roadway for facilities within the range of the proposed or existing light poles.

F 5 Grid Points VERTICAL ILLUMINANCE CALCULATION FOR NEAR SIDE THRU MOVEMENT

Figure 231.3.1 Vertical Illuminance Calculation for Near Side Movement

Figure 231.3.2 Vertical Illuminance Calculation for Right Turn Approach



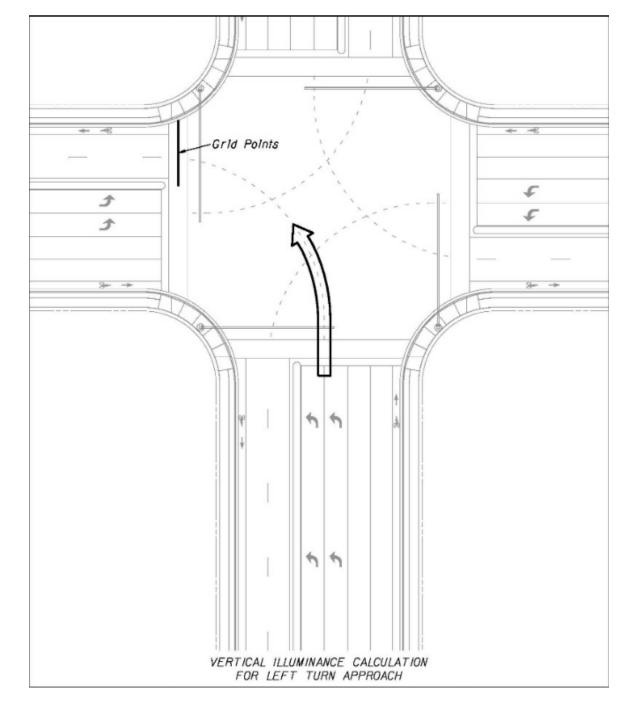
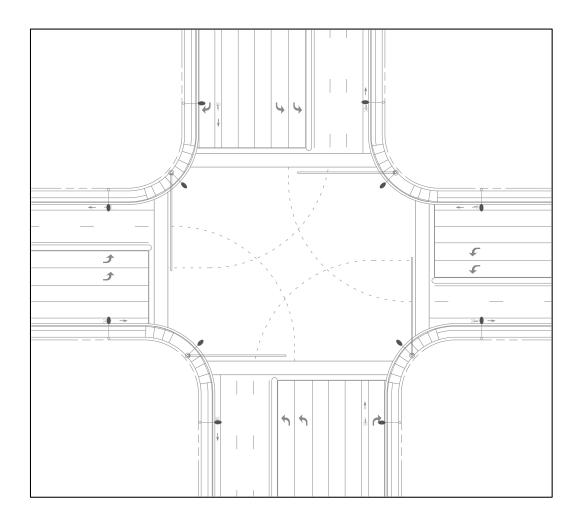


Figure 231.3.3 Vertical Illuminance Calculation for Left Turn Approach

Figure 231.3.4 shows the typical lighting layout for a large intersection. The crosswalk and luminaire locations must be coordinated to optimize the vertical illumination level.

Figure 231.3.4 Typical Lighting Layout for Large Intersection



231.4 Lighting Justification

The Department follows the warrants for lighting established by *AASHTO*. The warrants are based on benefit-cost ratios determined from the Average Daily Traffic (ADT), the ratio of night to day crashes, initial cost, and maintenance. A benefit-cost ratio of 2.0 or greater is currently the threshold for interchange lighting.

All interchanges on the interstate highway system are to be lighted to assure consistency and to meet driver expectations. A warrant analysis will be required but will not be used as the determining factor for the installation of lighting at these interchanges.

231.5 Existing Lighting During Construction

The maintenance of existing lighting will be the responsibility of the contractor only if the lighting is affected by the construction. The contractor is not expected to replace lamps and pole knockdowns or to repair wiring if these problems are not caused by the construction work.

The plans are to specify the scope of the contractor's responsibility for the maintenance of existing lighting.

231.6 Lighting Coordination

The District Utilities Engineer should be contacted as soon as pole locations are set and the electrical load has been determined. The designer should coordinate with the utility company providing power on the preferred location for the electrical service.

Coordinate with the Drainage Section to assure that high water tables, stormwater retention areas, or other water bodies will not be a problem with the proposed location of light poles and the light pole pull boxes.

Coordinate locations and attachments of lights and conduits on bridge structures with the bridge structural designer. Include light and conduit locations, and attachment details in the plans. Refer to <u>Structures Design Guidelines</u>, **Section 1.9** for details and restrictions related to bridge attachments.

Typically, the District Traffic Operations Engineer in conjunction with the District Utilities Engineer obtains the required maintenance agreements. The designer should coordinate with these offices to ensure that this activity is either underway or scheduled.

Any lighting project, especially high mast, adjacent to or in the vicinity of an airport, may present a potential problem. Coordinate with the District Aviation Coordinator when a project is within 10 nautical miles of an airport or spaceport.

Modification for Non-Conventional Projects:

Delete FDM 231.6 and replace with the following:

231.6 Lighting Project Coordination

The Lighting Engineer of Record is responsible for all necessary coordination.

232 Signalization

232.1 General

Signalization provides an orderly and predictable movement of motorized and non-motorized traffic throughout the highway transportation system. They also provide guidance and warnings to ensure the safe and informed operation of the traffic stream.

The design and layout of signals should complement the basic highway design and comply with:

- <u>Standard Specifications</u>,
- Standard Plans,
- Traffic Engineering Manual (TEM),
- <u>Structures Manual</u> (Volume 3),
- Manual on Uniform Traffic Studies (MUTS), and
- Manual on Uniform Traffic Control Devices (MUTCD).

The criteria presented in the following sections supplement the *MUTCD*.

232.1.1 Structural Supports

AASHTO's LRFD Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals and the <u>FDOT Modifications to LRFDLTS-1</u> provide structural design criteria.

Refer to *FDM 261* for information regarding structural support requirements. Refer to *FDM 327* for information regarding plan requirements.

232.1.2 Attachments to Barriers

Refer to **FDM 215** for information regarding proposed attachments to bridge traffic railings, concrete median barrier walls, concrete shoulder barrier walls or the evaluation of existing attachments.

232.1.3 Certification and Specialty Items

Traffic control signals and devices installed in Florida must be certified by the Department. The State Traffic Engineering Research Laboratory (located in Tallahassee) is responsible for certifying all traffic control equipment. If requiring new equipment types or types not typically used, contact the State Traffic Engineering Office to determine the certification status of the equipment. Noncertified equipment cannot be used.

232.1.4 LED Light Sources

The Light Emitting Diode (LED) is the standard light source for all signal indications.

232.1.5 Backplates

Install retroreflective backplate borders on traffic signals for all approaches.

232.1.6 Signal Heads for Through Lanes

Place a three-section head over the center of each lane for approaches of two or more lanes. When a single left turn lane is provided, a five-section cluster can serve as one of the indications required for the inside through lane.

232.1.7 Vertical Clearance

See **FDM 210.10.3** for vertical clearance requirements.

232.2 Lane Configuration

The engineer responsible for the traffic signal design may be asked to verify the number and configuration of traffic lanes required for an intersection to function properly when signalized. For this calculation use the Design Hourly Volume (DHV) based on the Department's Standard K factor and not a peak to daily (P/D) ratio based on a 24-hour count.

The K, D, and T factors convert the two-way AADT volumes to a one-way DHV. This is appropriate for the total approach movements. The AM and PM peak turning movement counts on each approach should be addressed individually. Current turning movement counts should be taken to determine the percentage of turns for each approach. Apply

the percentages to the DHV for each approach volume to determine the turning volumes that should be used for the turn lane design calculations. Compare the turning volumes to the movement counts supplied by Planning. Use the greater of the two values for the design of turn lanes. Contact the District Planning Office to determine if recent counts are available and also if any use changes are planned which would require adjustments to the turn percentages found in the current counts.

Storage lanes for left turns can affect the capacity and safety of intersections. The storage length of a left turn lane is a critical design element. The queue of left turn vehicles in a storage lane of inadequate length may extend into the through lanes. The result is loss of capacity for the through lanes. The queue of through vehicles may also extend beyond the entrance of a short left turn storage lane, blocking access to the storage lane. Either case results in a less efficient operation of the intersection and may cause last minute lane changes, thereby increasing the possibility of conflicts.

Turn lanes should comply with **FDM 212**. The available queue length provided should be based on a traffic study.

The factors to determine the length of a left turn storage lane are:

- (1) The design year volume for the peak hour (see discussion above).
- (2) An estimate for the number of cycles per hour.

NOTE: If the cycle length increases, the length of the storage for the same traffic also increases.

(3) The signal phasing and timing.

There are several techniques used to determine necessary storage length. The following are suggested guidelines for left turn lanes:

- (1) Where protected left turn phasing is provided, an exclusive turn lane should be provided.
- (2) Left turn lanes should be provided when turn volumes exceed 100 vehicles per hour (VPH) and may be considered for lesser volumes if space permits.
- (3) For signalized intersections, the following formula may be used, assuming an average vehicle length of 25 feet.

$$Q = \frac{(2.0)(DHV)(25)}{N}$$

Where:

Q = design length for left turn storage in ft.

DHV = left turn volume during design peak hour, in VPH.

N = number of cycles per hour for peak hour, use N = 30 as default.

Note: Computer programs, such as **TRANSYT-7F** and **Synchro** are used to develop signal phasing and timing. One of the outputs of these programs is the queue length. For projects where traffic signal timing is included as a part of the project, the output of these programs should be considered in determining storage length.

Where peak hour truck traffic is 10% or more, use vehicle length of one passenger car and one truck.

- (4) Where left turn volumes exceed 300 vph, a double left turn should be considered.
- (5) When right of way has already been purchased, and the designer has to choose between a long wide grass median or a long left turn lane, the storage length for the left turn should be as long as practical without hindering other access.

Right turn lanes are provided for many of the same reasons as left turn lanes. Right turns are, however, generally made more efficiently than left turns. Right turn storage lanes should be considered when right turn volume exceeds 300 vph and the adjacent through volume also exceeds 300 vehicles per hour per lane (vphpl). The introduction of right turn lanes can impact pedestrian crossing distances at signalized intersections; therefore, additional analysis may be required to weigh the impacts of increased pavement width and signal operations.

232.3 Left Turn Treatments

Follow the guidelines given below when determining signal treatments for left turns. For detailed information, see the <u>TEM</u>, **Section 3.2**.

- (1) Single Turn Lane
 - (a) Protected/Permissive Phasing

Option #1: A five-section cluster or a separate turn signal head may be used for this location. If a separate turn signal head is used, it should be positioned over the center of the left turn lane. If a five-section cluster is used, it should be installed over the lane line between the left turn lane and

through lane. The five-section cluster can serve as one of the two indications required for the through traffic.

Option #2: A flashing yellow arrow signal indication may be used. A study conducted by the National Cooperative Highway Research Program determined that drivers had fewer crashes with flashing yellow left-turn arrows than with traditional yield-on-green signal configurations. A flashing yellow arrow must use a separate four section head positioned over the center of the left turn lane.

(b) Protected Phasing

A separate signal head for the left turn lane with red, yellow and green arrow indications should be positioned over the center of the left turn lane.

- (2) Dual Turn Lanes Use only protected phasing; i.e. permissive movements will not be allowed. A single three-section head with red, yellow, and green arrow indications should be centered over each turn lane. These heads are in addition to the dual indications required for the through movement.
- (3) Separated Turn and Through Lanes Guidance for signal operation of separated left turn and through lanes is found in the *TEM*, *Section 3.2*.
- (4) Single Lane Approach on Stem of "T" A minimum of two three-section heads are required.
- (5) Two Approach Lanes on Stem of "T"

Option #1: The approach may display two three-section heads with circular indications on all sections.

Option #2: The approach may display a five-section cluster in conjunction with a three-section head. If the lanes are exclusive left and right turn lanes, then the five-section cluster should be placed over the center of the lane line and the three-section head over the major movement lane. If one of the lanes is a shared left and right lane, then the five-section cluster should be placed over the center of this lane and the three-section head over the center of the other lane.

Option #3: The approach may display two three-section heads for the major movement and a single three-section head for the secondary movement.

(6) Three Approach lanes on Stem of "T"

Option #1: The approach may display two three-section heads for the major movement and one for the secondary movement (Exclusive left and right turn lanes).

Option #2: The approach may display a five-section cluster in conjunction with a three-section head (exclusive left and right turn lanes). The five-section cluster should be placed over the center of the lane line separating the left turn lane(s) from the right turn lane(s). The three-section head should be placed over the other lane line to provide dual indication for the major movement.

Option #3: When the middle lane is a shared left and right turn lane, then a five-section cluster should be placed over the center of this lane and a three-section head placed over each of the other two lanes. Each head must contain green and yellow arrow indications in this situation.

Modification for Non-Conventional Projects:

Add the following sentence:

(7) Coordinate requirements with the local maintaining agency.

NOTE:

- (1) For all cases, the approach must display "dual indications". This means that there will be at least two heads with identical indications on the major approach. For example, if a green arrow is displayed on one head of the major movement or approach then a green arrow must be displayed on the second head.
- (2) The same signal display option should be used throughout an urban area to provide consistency in display to the motorist.
- (3) The use of advance and/or overhead lane use signs should be used as a supplement to pavement arrows on stems of signalized "T" intersections.

232.4 Controller Assemblies

The lateral offset requirements for signal poles and controller cabinets are given in **FDM 215**. Final location of these devices must be based on the safety of the motorist, visibility of the signal heads, ADA requirements, and access by maintenance.

(1) Controller Timings:

The development of controller timings is a basic part of traffic signal design. Signal controller timing plans must be signed and sealed by a licensed Professional Engineer.

Traffic signal timings and settings are developed and designed for a specific intersection location. The settings must respond to all users at the intersection and meet objectives defined by the policies of the responsible Maintaining Agency.

Coordinate with the responsible Maintaining Agency to verify that traffic signal cabinets, controllers, assemblies, and standards are compatible with the agency's needs and are synchronized accordingly. The signal timings for the Yellow change and all red clearance intervals must be in accordance with the *TEM*, *Section 3.6*.

Traffic signal designs on state and local roadways must include initial timings of all controllers in the plans set. If the responsible agency decides to implement different timings than the ones in the plan set, it must insure they were prepared under the supervision of a licensed Professional Engineer.

(2) Future Intersection Expansion:

Any planned intersection improvements should be considered in the signal design. The controller type, cabinet type, and the number of load switches are examples of design features that may be affected by future intersection improvements. The signal design engineer must determine if the current design should include capabilities for future improvements.

(3) Upgrade of Existing Controller Assemblies:

Replace or expand existing controller assemblies when an upgrade is required. Minor expansions include the addition of load switches, new controller timings, or new controller unit provided the cabinet is properly wired. Major expansions include cabinet rewiring or any work requiring the removal of the cabinet back panel. Contact the District Traffic Operations Engineer before making the decision to expand or replace an existing controller assembly.

Modification for Non-Conventional Projects:

Delete the last sentence of the above paragraph and see RFP for controller modification requirements.

232.5 Vehicle Detection

Detection technology types commonly used with signal design include inductive loops installed in pavement and video (camera) or microwave sensors mounted on the pole or mast arm supports. Inductive loop detection is generally used with asphalt pavement, and video detection with concrete pavement or bridge structures.

(1) Inductive Loop Detection:

The traffic signal design is to identify the placement of loops for each intersection. Vehicle detection loops are detailed in the <u>Standard Plans</u>, **Index 660-001** and are suitable for most locations. **Index 600-001** allows for minor modifications in size and placement of the loops when required by site conditions.

(2) Video Vehicle Detection System (VVDS):

VVDS uses a camera to detect vehicle presence. Allowable cameras are listed on the Department's Approved Product List (APL). The traffic signal design is to identify the placement of cameras for each intersection.

(3) Microwave Vehicle Detection System (MVDS):

MVDS uses a FCC-certified, low-power microwave radar signal (sensors) to detect vehicle presence within a detection zone. These systems establish wired or cellular communication with the agency responsible for system operation and maintenance. This allows for remote configuration and monitoring.

232.6 Pedestrian Detection and Control Signal

The standard for detecting the presence of a pedestrian is the Pedestrian Pushbutton Detector. Pedestrian detector assemblies and pedestrian control signals are detailed in the <u>Standard Plans</u>, *Index 653-001* and *Index 665-001*. Pedestrian detection systems are listed on the Department's Approved Product List (*APL*).

Use the countdown pedestrian signal assembly on projects that include pedestrian-controlled signal installations. Refer to the <u>TEM</u>, **Section 3.9**, for additional information on pedestrian signal installation and operation.

232.7 Signal Preemption

Determine if there is a requirement for signal preemption; e.g., close proximity to fire station or railroad crossing. Refer to the *FDOT Procedure for Signalization Pre-Emption Design Standards* (*FDOT Procedure 750-030-002*) for additional information on the conditions for which preemption is required, or should be considered.

Modification for Non-Conventional Projects:

Delete **FDM 232.7** and coordinate requirements with the local maintaining agency.

232.8 Mast Arm Supports

Utilize an underground communication cable infrastructure for those signals operating as part of an advanced traffic management system on these designated corridors.

Orient mast arm signal structures approximately 90° to approach traffic; i.e., mast arms diagonal to traffic are not allowed.

Signs on mast arms will be restricted to required regulatory and street name signs.

232.8.1 Mast Arm Policy

Provide mast arms in accordance with the following criteria for new signals installed on the State Highway System:

- (1) Intersections within the ten mile coastline boundary, as defined by the State Traffic Engineering Office Implementation Guidelines (aka mast arm policy area):
 - Signals are to be supported by galvanized mast arms, with the signal head(s) rigidly attached to the mast arm. When it is impractical to use a mast arm or overhead rigid structure within the ten mile coastline boundary, a two point span wire assembly with adjustable hangers must be used and a Design Variation must be approved in accordance with **FDM 122**. The Department will install and maintain mast arm installations only with galvanized finish. If the Local Maintaining Agency wants a painted finish, the requesting agency is to provide the funding for the additional construction cost and be responsible for maintenance costs.

Modification for Non-Conventional Projects:

Delete the last three sentences of the above paragraph and see RFP for requirements.

(2) Signalized Intersections outside the ten mile coastline boundary:

Signals along all corridors outside the ten mile coastline boundary must be supported by two point span wire assemblies with adjustable hangers. If the Local Maintaining Agency prefers a mast arm, they must provide funding for the increase in construction cost, and if the requested mast arm is to be painted, they must also cover the maintenance costs.

Modification for Non-Conventional Projects:

Delete the last sentence of the above paragraph and see RFP for requirements.

232.9 Span Wire Assemblies

Use either perpendicular spans, box spans or drop box spans for all traffic signal span wire assemblies. Signs on span wires will be restricted to required regulatory signs.

Diagonal span assemblies may be used for flashing beacon installations. A Design Variation is required for any other diagonal installation. The Design Variation must be signed by both the District Design Engineer and the District Traffic Operations Engineer.

Modification for Non-Conventional Projects:

Delete the last two sentences of the above paragraph.

232.10 Traffic Signal Project Coordination

Coordination with other offices and agencies is an important aspect of project design. The offices discussed in this section are normally involved in signal projects, however there may be others.

Roadway Design – Typically, the designer of a signal project receives the base sheets for design and any required cross sections from the roadway designer. Base sheets may be created from existing plans when the signal project is not part of an active roadway design project.

Utilities - The District Utilities Engineer provides the coordination between the designer and the various utilities that may be involved in the project. The Utilities Section may assist in identifying or verifying conflicts with overhead and underground utilities. The designer should coordinate with the utility company providing power on the preferred location for the electrical service.

Structures Design - The Structures Engineer of Record provides the design of the traffic signal mast arms and strain poles, including the design of the foundation. The Structures Engineer of Record should be contacted early in the design phase to allow adequate time for coordination with the Geotechnical Engineer in obtaining the necessary soils information.

Coordinate locations and attachments of traffic signals and conduits on bridge structures with the bridge structural designer. Include traffic signal and conduit locations and attachment details in the plans. Refer to <u>Structures Design Guidelines</u>, **Section 1.9** for details and restrictions related to bridge attachments.

Pedestrian and Bicycle Coordinator - The District Bicycle and Pedestrian Coordinator should be consulted to assure that all potential pedestrian and bicyclist concerns have been considered.

Modification for Non-Conventional Projects:

Delete FDM 232.10 and replace with the following:

232.10 Traffic Signal Project Coordination

The Traffic Signal Engineer of Record is responsible for all necessary coordination.

233 Intelligent Transportation Systems (ITS)

233.1 General

Intelligent Transportation Systems (ITS) criteria provided in this chapter applies to the placement and installation of ITS devices and systems along Florida's roadways.

The design and layout of ITS facilities should complement the basic highway design and comply with:

- Standard Specifications,
- Standard Plans,
- <u>Traffic Engineering Manual (TEM)</u>,
- Structures Manual (Volume 3),
- Manual on Uniform Traffic Studies (MUTS), and
- AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals.

Refer to **FDM 215** for information regarding lateral offset requirements for poles, towers, or other structures

Refer to **FDM 261** for information regarding structural support requirements.

Refer to **FDM 328** for information regarding ITS Plans content and requirements.

233.1.1 Railroad-Highway Grade Crossing Near or Within Project Limits

Federal-aid projects with a railroad-highway grade crossing near or within the project limits should refer to *FDM 220.2.4*.

233.1.2 Attachments to Barriers

Refer to **FDM 215** for information regarding proposed attachments to bridge traffic railings, concrete median barrier walls, concrete shoulder barrier walls or the evaluation of existing attachments.

233.1.3 ITS Device Approval and Compatibility

ITS devices are traffic control devices and follow approval requirements discussed in **FDM 232.1.3**.

Ensure that devices which share communications networks or provide related functions are compatible with each other and will not interfere with the operation of other devices or systems. Incorporate features and functions that allow interoperability with other ITS deployments throughout the region and state including existing Regional Transportation Management Center (TMC) hardware and software. Examples of general design characteristics that promote interoperability include:

- (1) Systems and products based on open architectures and standards.
- (2) Systems and products that are scalable and nonproprietary.
- (3) Compatibility with the Department's SunGuide® Software System directly or via support of one or more of its related Interface Control Documents (ICDs).

233.2 Design Criteria

ITS design criteria, require that devices and systems be able to gather, analyze, and distribute real-time information to support the overall goal of improving the safety, efficiency, mobility, security, and integration of transportation systems. Consider the strengths and limitations of various technologies for collecting, analyzing, and disseminating information, and select devices that are most appropriate for a specific application.

Many ITS devices require specific placement and configuration requirements for the equipment to perform properly. ITS design should consider the strengths and limitations of various devices and technologies. Other general considerations for ITS designs include:

- (1) Promoting safety for road users.
- (2) Monitoring traffic and travel conditions.
- (3) Supporting traffic management operations.
- (4) Providing equipment access for maintenance personnel.
- (5) Disseminating useful information to motorists.

See **FDM 215** for lateral offset requirements for poles, sign structures, field cabinets, and communication hubs for deployments. Coordinate any deviation or alternative or special design with the District Design Engineer.

233.2.1 Part 940

If the project involves ITS technologies, comply with the requirements specified in the <u>Guidelines for the Implementation of Part 940 in Florida</u> (Topic No. 750-040-003). This is to ensure compliance with **Code of Federal Regulations (CFR) Chapter 23 Part 940 Section 940.11**, and Department requirements.

Authorization of federal funds for construction or implementation of the project, and subsequent reimbursement of approved expenditures cannot proceed until after compliance with *Part 940* is demonstrated.

233.3 Motorist Information Systems

Motorist Information Systems include Dynamic Message Sign (DMS), Highway Advisory Radio (HAR) and Road Weather Information System (RWIS).

233.3.1 Dynamic Message Sign (DMS)

DMS sign types include walk-in, front-access, or embedded with monochrome (typically amber text), full-color, or tri-color displays. Select the appropriate sign type based upon specific project needs.

Position the DMS to be legible from the roadway, taking into account the display characteristics of DMS technology (e.g., the vertical and horizontal viewing angles of the LED displays). Determine placement of a DMS installation based on specific project needs, as well as the following requirements:

- (1) Compatibility with the message library proposed for use on the project, including text and graphics. Utilize DMS capable of displaying minimum character heights per the *MUTCD*, Section 2L.04.
- (2) Placement on Interstate and Freeway facilities prior to interchanges that offer alternate routes:
 - (a) In advance of 1-mile exit signing.
 - (b) Maintain minimum 800-foot spacing between existing and planned overhead static sign panels and other signs, per the <u>MUTCD</u>. DMS should be installed

- on support structures without any static signage. Consider increased spacing when conditions allow.
- (c) Maintain minimum of 1450-foot distance from decision points (meets <u>MUTCD</u>/AASHTO Green Book requirements).
- (d) In advance of interchanges where interstates meet to allow for advance messaging of traffic conditions on both roadways. Consider locations that are two exits before major interchanges as well as immediately prior to the interchange.
- (3) Placement on arterials prior to major intersections and interchanges:
 - (a) At a distance approximately 1/4 to 1/2 mile in advance of major intersections and interchanges.
 - (b) At a location at least 600 feet from adjacent signalized intersections.
 - (c) At a location where the DMS is continuously visible to motorists for at least 600 feet.
 - (d) At a location where no existing or planned guide signs exist within the 600foot minimum visibility distance.
 - (e) At a location with minimum interference from lighting, adjacent driveways, side streets, or commercial signage.
 - (f) At locations where no historical neighborhoods exist.
- (4) Placement in advance of high crash locations and traffic bottlenecks.
- (5) At a location where sufficient space is available between the edge of travel lanes and the R/W limits. The space must be wide enough to allow the DMS structure to be located within the R/W limits, while meeting the minimum clear zone requirement.
- (6) At a location where no conflict with underground or overhead utilities exists.
- (7) Placement that accommodates access for service and maintenance.
- (8) Placement in advance of major system interchanges.
- (9) Placement along key commuter or evacuation corridors.
- (10) At a location downstream of rural interchanges in order to inform entering traffic of conditions ahead.

233.3.2 Highway Advisory Radio (HAR)

A highway advisory radio (HAR) system is an advisory tool that informs the public of traffic and safety related issues. HAR systems may be installed or upgraded with the approval from the Chief Engineer.

A HAR system design must include all the equipment necessary for the operator to record verbal messages from onsite or remote locations, and to continually broadcast live, prerecorded, or synthesized messages from roadside transmission sites. HAR designs must also include highway signs with remotely operated flashing beacons to notify motorists of HAR broadcasts.

Refer to the Federal Communications Commission (FCC) regulations in *CFR Title 47, Part 90.242* relating to the operation of travelers' information stations. Additional information on licensing issues, frequency allocation, and other specifics may be obtained by contacting the Department's ITS Telecommunications Office.

Determine placement of a HAR installation based on specific project needs, as well as the following requirements:

- (1) Ability to transmit a meaningful message that can be received by motorists traveling through the broadcast zone.
- (2) Placement on Interstate and Freeway facilities prior to interchanges that offer alternate routes
- (3) Placement in advance of high crash locations and traffic bottlenecks.
- (4) Placement that accommodates access for service and maintenance.
- (5) Placement along key commuter or evacuation corridors.
- (6) Placement of flashing beacon signs within the HAR coverage area prior to exit signs or DMS associated with an interchange.
- (7) Wood poles are often recommended by HAR manufacturers for antenna mounting to reduce interference that may occur with conductive poles. Check antenna requirements of proposed HAR manufacturers.

233.3.3 Road Weather Information System (RWIS)

Locate the environmental sensor station (ESS) associated with the road weather information system (RWIS) where its weather observations will be the most representative of the roadway segment of interest.

The poles or structures on which weather instruments are mounted are typically installed 30 to 50 feet from the roadway's edge to avoid the effects of passing traffic (e.g., heat, wind, splash), yet still be able to detect the weather conditions affecting motorists. Avoid standing water or locations where billboards, surrounding trees or other vegetation would affect the weather measurements. Median placement of an ESS on a divided highway is generally not feasible unless the median is 100 feet or wider.

For more information on appropriate location of ESS, refer to the <u>FHWA's Road Weather</u> <u>Information System (RWIS) Environmental Sensor Station Siting Guidelines</u>, <u>Publication No. FHWA-HOP-05-026</u>.

Consider the communication link the RWIS installation requires for transmitting the weather data. FDOT RWIS deployments commonly utilize Ethernet communications over a fiber optic network. Satellite-based data collection packages using standards for National Oceanic and Atmospheric Administration (NOAA) and certification standards version 2 (CS2) certification for Geostationary Operational Environmental Satellite (GOES) transmission have also been deployed as part of a statewide wind speed warning system. Coordinate the use of satellite-based systems with the Department's ITS Telecommunications Office.

233.4 Video Equipment

Video Equipment include closed-circuit television (CCTV) systems and video display equipment.

233.4.1 Closed-circuit Television Systems

Closed-circuit television (CCTV) systems consist of roadside cameras, communication devices, as well as camera control and video display equipment. CCTV is located at one or more remote monitoring locations that allow surveillance of roadway and traffic conditions for traffic and incident management. Cameras are also required for visual confirmation of dynamic message signs and ramp signal operation, as well as security purposes.

Determine placement of CCTV device and overall system design based on specific project needs, as well as the following requirements:

(1) A camera on Interstate and Freeway facilities should be located to obtain a complete view of roadway features including lanes, shoulders, ramps, emergency stopping sites, and accident investigation sites. Cameras at interchanges should be able to view arterial traffic.

- (2) Camera location should provide the ability to view any nearby DMS for message verification.
- (3) Camera location should provide the ability to view crossing features (e.g., streets, rail, bridges).
- (4) Device placement should accommodate service and maintenance access with minimal impact on traffic. For example, provide a lowering device to allow cameras to be lowered from the pole top to ground level for servicing with little or no disruption of traffic.

Coordinate the CCTV placement with other design features to assure a clear unobstructed view. Position the camera to reduce the risk that critical views will be blocked by the mounting structure.

Designs and plans must specify camera mounting height. Mounting height should be determined based upon specific project needs, as well as the following:

- (1) Required viewing distance.
- (2) Roadway geometry and lane configuration.
- (3) Roadway functional classification (i.e., arterial, collector, or limited-access facility).
- (4) Life-cycle cost, including maintenance impacts.
- (5) Environmental factors, such as glare from the horizon or from headlights.
- (6) Vertical clearance.

All camera housings, enclosures, lowering devices, and mounts must be designed to withstand sustained wind loads and gust factors specified in **FDM 261**.

Refer to <u>Standard Plans</u>, *Index 649-020* or *Index 641-020* for CCTV camera pole and foundation requirements.

233.4.2 Video Display Systems

Video display equipment is utilized in the Transportation Management Center for viewing CCTV images and other information obtained from field locations. Develop a video display system design plan that is based on a detailed, documented analysis of:

- (1) The control center room dimensions.
- (2) The operator's console desk layout.
- (3) Various distances from the operator's seating position to the video wall display.

(4) Viewing angles to the display wall at the proposed mounting height for the display supporting structure.

Consider any potential limitations introduced or imposed by existing facility construction that may hinder the installation of the video wall display. The video display components should be capable of being brought into the Transportation Management Center control room and assembled in place without having to make modifications to existing doorways, walls, floors, or ceilings.

233.5 Network Devices

Network devices include a variety of Internet Protocol (IP)-addressable electronic equipment used for the collection and dissemination of video, traffic data, and other information. Coordinate with District IT staff to:

- (1) Obtain specific network requirements and information for communication network design.
- (2) Assure compatibility with existing network equipment currently in operation.

Network devices should facilitate immediate replacement of defective or damaged units with minimal system downtime.

Consideration should be given to designs that promote open architecture, non-proprietary systems, as well as survivability and reliability. Consider solutions that provide immunity to single-point failure and implement redundant paths for reliability and survivability.

233.5.1 Managed Field Ethernet Switch

The managed field Ethernet switch (MFES) is an environmentally hardened field device that provides Ethernet connectivity from the remote ITS device to the network trunk interconnection point. When developing the design, consider the following:

- (1) Distance limitations for common Ethernet media types.
- (2) Fiber optic connection to devices outside the local cabinet if the design requires additional protection from transients
- (3) Interference that may be induced on copper-based interconnects.

Provide an Ethernet port for the connection of each planned ITS field device along with spare capacity.

233.5.2 Device Server

The device server encapsulates serial data in network packets and transports the packets across IP networks. Designs generally include device servers when remote field devices are connected to an Ethernet network, yet only possess serial communication interfaces.

Equipment that may require the use of device servers include:

- (1) Vehicle detection systems.
- (2) Road weather information system (RWIS) stations.
- (3) Other low-speed data output devices.

233.6 Fiber Optic Cable and Interconnect

Various fiber optic facilities are used for device control and data communications between ITS field devices, transportation management centers (TMCs), regional transportation management centers (RTMCs), and other identified stakeholder facilities. Design network facilities based on specific project needs, as well as include the following information:

- (1) Facility diagrams illustrating facility routes.
- (2) General network topology.
- (3) Network diagrams, including communication hub details
- (4) External network connections and demarcation points

Include special provision **SP0071101-Tolls** in the contract documents when there are existing communication cables that transmit toll system information near areas where work is to be performed. This special provision expands requirements for preservation of property to specifically address repair of toll collection system components damaged by the contractor. The special provision also makes the contractor responsible for revenue loss that results from such damage. Use of this special provision requires the approval of the District Traffic Operations Engineer.

233.6.1 Fiber Optic Cable

Fiber optic cable is utilized in Department's statewide network infrastructure to provide data and device control communications between ITS field devices, transportation management centers (TMCs), regional transportation management centers (RTMCs), and other identified stakeholder facilities.

233.6.2 Fiber Optic Conduit

The type of fiber optic cable installation will determine the design for the conduit needed. For example, use polyvinyl chloride (PVC), fiberglass, or high-density polyethylene (HDPE) conduit for fiber optic cable that is exposed or placed underground along the roadway.

Indicate in the plans the innerduct type, size, and quantity when specific conduit is required. Proposed conduit systems should avoid chronic wet locations.

233.6.3 Fiber Optic Splices and Terminations

Fiber optic splices provide a continuous optical path for transmission of optical pulses from one length of optical fiber to another. Plans must identify splice points and provide splicing diagrams that detail the interconnection of specific fiber strands to be constructed, their origination and final destination points, and expected link loss.

Plans must identify existing fiber optic cables in the vicinity of the work and the location of the nearest full splices in the existing cables, including distance in each direction. This information is necessary to identify the cable(s) and splice(s) that would need to be reconstructed in the event they are damaged during construction.

Terminate fiber optic cables using a fiber patch panel (FPP). The FPP allows connection of optical fibers to the electronic equipment and devices located throughout the network. Coordinate selection of connector types and other fiber optic system components with District ITS staff.

233.6.4 Fiber Optic Cable Designating System

The fiber optic cable designating system provides visual notification of the presence of the underground fiber optic conduit/cable system, and provides a mechanism for electronically locating the physical presence of the conduit system below ground. The designating system provides a means to identify, locate, and protect the statewide fiber optic network between ITS field devices, TMCs, RTMCs, and other identified stakeholder facilities.

The design and construction of the designating system should meet the following functional requirements based on project needs:

(1) Provide visual notification of the presence of the conduit.

- (2) Inform the public of potential hazards and provide contact information for conduit system marking prior to planned excavation.
- (3) Provide an end-to-end electrical conductor (locate wire) attached to the conduit system for conductive facility locating.
- (4) Provide above-ground access to the locate wire.

The designating system may consist of electronic markers, above-ground route markers' locate wire, access points or buried cable warning tape

233.6.5 Pull, Splice, and Junction Boxes

Provide access points using pull, splice, or junction boxes according to the type, size, and quantity necessary for the project. Consider the following minimum functional requirements for access points:

- (1) Provide at-grade access to fiber optic cables housed within conduit systems used for the Department's ITS communications.
- (2) Provide assist points to aid in fiber optic cable installation.
- (3) Provide protection for the fiber optic cable.
- (4) Provide adequate space for storing cable slack/coils and splice enclosures.
- (5) Make certain that pull boxes and splice boxes provide sufficient space for entry and routing of the fiber optic cables.

Access points are required at the following locations:

- (1) Every 2,500 feet in a continuous straight conduit section if no fiber optic cable splice is required.
- (2) At a maximum of 1,000 to 1,500 feet in metropolitan areas.
- (3) Major fiber optic cable and conduit junctions.
- (4) Planned or future splice locations.
- (5) On each side of a river or lake crossing and at each end of a tunnel.
- (6) On each side of an above-ground conduit installation (e.g., attachment to bridge or wall).
- (7) All turns in the conduit system.

Splice boxes are preferred for access points on fiber optic cable backbone routes. Access or fiber splices to existing fiber optic backbone cables are to be made at the nearest

existing splice box. Use pull boxes for access points when the conduit system extending from the backbone to the ITS field devices requires an access point to house only fiber optic drop cables.

233.7 ITS Infrastructure

233.7.1 Grounding and Lightning Protection

Plans involving ITS devices must also include provisions for grounding and surge suppression to protect equipment and to ensure human safety.

Effective grounding and lightning protection is generally achieved through a combination of three primary techniques: proper bonding and installation of grounding rods, air terminals, and surge protective devices (SPDs). These three methods work concurrently to protect ITS equipment installed in the field and must be incorporated, as applicable, in ITS design plans.

When developing plans that include these systems consider existing geological and other physical characteristics (e.g., rock formations, underground utilities, gravel deposits, soil types and resistivity, groundwater) at proposed installation locations that may affect the design or layout of grounding systems. Include in the plans any pertinent survey data gathered during plans development, such as soil resistivity measurements.

Placement and layout of grounding arrays should be planned in such a way that grounding paths from the down cable to the primary electrode are as straight as possible. Provide details in the plans related to cable routing and other installation details required to maximize the efficiency of grounding and SPDs.

Grounding and SPD placement and overall system design should be determined by project-specific needs, as well as the following general design criteria:

- (1) Follow best practices defined in the NFPA 780 Standard for the Installation of Lightning Protection Systems and NFPA 70, National Electric Code.
- (2) Place SPD equipment so that grounding connections are as short and straight as possible.
- (3) Conductor routing must avoid bending and provide physical separation between low-voltage and high-voltage signal paths.
- (4) Avoid routing unprotected wires or grounding wires parallel or adjacent to protected wiring.

233.7.2 CCTV Pole and Lowering Device

Provide a lowering device for pole-mounted devices where height precludes easy access using a bucket truck. Coordinate the use and selection of lowering devices with District ITS office.

If designs call for a lowering device to be attached to an existing pole or similar structure, ensure that the design includes external conduit for housing the cabling, the necessary mounting box hardware at the top of the structure, and any other component details required for installation; e.g., air terminal.

Devices placed on the pole and should not affect the ability to utilize the lowering device. Use of lowering device should not require an operator to stand directly beneath the equipment while it is being lowered.

233.7.3 ITS Field Cabinet

Base the location of the cabinet on safety of the motorist, visibility of roadside devices, and safe access by maintenance staff. ITS field cabinets can be base mounted on a concrete pad, structure mounted, or pole mounted. Do not place cabinets in flood prone areas. Consider safety features such as service slabs and railings for cabinets placed on slopes steeper than 1:2.

Size the cabinet to accommodate the equipment to be installed inside. In addition, the cabinet size should account for ease of access to the equipment and the ability to achieve proper ventilation. The placement of devices in the cabinet must be consistent throughout a project. If a specific cabinet orientation or door swing is required, this can be shown in the plans.

233.7.4 Equipment Shelter

Though equipment shelters are typically prefabricated, include the following in the plans:

- (1) Details of the site layout, including the shelter dimensions, site preparation work, fencing, landscape, conduit and pull box installation, as well as details for electrical, lighting, grounding, alarm, and HVAC systems necessary to accommodate the types and quantity of equipment the shelter will house.
- (2) Details that illustrate the equipment layout inside the shelter, including positioning of overhead cable trays, the quantity and placement of standard EIA/TIA 19-inch

- racks, demarcation and patch panels, and the equipment placement within each rack.
- (3) Details of back-up power systems such as UPS, generator, fuel tank, security cameras, security alarms, and other security features.

233.8 Vehicle Detection and Data Collection

Select a vehicle detection technology that supports the data collection needs for the project.

Prepare a design that details a complete detection assembly, including all other necessary components to be supplied and constructed. Include the plans the exact location and placement of system components, and provide installation details for the required cables. Design the cabling installation according to the manufacturer's recommendations.

For vehicle detection systems utilizing video, microwave, magnetic field, or AVI technologies, consult with the device manufacturers to ensure that placement and installation plans facilitate proper operation of a particular device type. Consider a technology's capabilities and limitations in a given location to attain the required levels of detection accuracy.

240 Transportation Management Plan

240.1 General

A Transportation Management Plan (TMP) is required for minimizing activity-related traffic delay and crashes. All TMPs share the common goal of congestion relief during the construction phase by managing traffic flow and balancing traffic demand with highway capacity through the project area. TMPs are required for significant projects which are defined as:

- (1) A project that, alone or in combination with other concurrent projects nearby, is anticipated to cause sustained work zone impacts.
- (2) All Interstate system projects within the boundaries of a designated Transportation Management Area (TMA) that occupy a location for more than three days with either intermittent or continuous lane closures.

For significant projects, a multi-discipline TMP team may be formed to handle the planning, coordination, implementation, monitoring, and evaluation details of the TMP elements. Depending on the project logistics, the team composition may vary from project to project. The TMP team may include representatives from the entities as follows:

- PD&E
- Design
- Traffic Operations
- Construction
- District Bicycle/Pedestrian Coordinator
- Transit
- FHWA
- Local government (county or city)
- Public Information
- Others as deemed necessary (e.g., State Police, hospitals)

A TMP consists of strategies to manage the work zone impacts of a project. Its scope, content, and degree of detail may vary based upon the expected work zone impacts of the project.

An effective TMP provides safe construction zones with minimum delay for all traffic modes; including motor vehicles, transit, bicyclists and pedestrians. The TMP must comply with the requirements contained in the following documents:

(1) Manual on Uniform Traffic Control Devices for Streets and Highways, (<u>MUTCD</u>), Part VI

For highways, roads and streets off the State Highway System, the local agency (city/county) having jurisdiction, may adopt requirements based on the minimum requirements provided in the *MUTCD*.

Modification for Non-Conventional Projects:

Delete the above sentence and see the RFP for requirements.

- (2) Policy on Geometric Design of Highways and Streets, AASHTO
- (3) Roadside Design Guide, AASHTO, Chapter 9
- (4) <u>Standard Plans</u>, *Indexes 102-100*, *102-110*, *102-120*, the *102-600 Series*, and *711-002*
- (5) FDOT Standard Specifications for Road and Bridge Construction (<u>Standard Specifications</u>)
- (6) Basis of Estimates Manual
- (7) FDOT Accessing Transit Handbook, Chapter 4.6.
- (8) AASHTO Guide for the Development of Bicycle Facilities, 4th Edition, Chapter 7

The *Index 102-600 Series*, contains information specific to the Federal and State guidelines and standards for the preparation of temporary traffic control plans and for the execution of traffic control in work zones, for construction and maintenance operations and utility work on the State Highway System.

240.1.1 Emergency Shoulder Use (ESU)

This section is currently under development.

240.2 TMP Components

A TMP includes three components:

(1) Temporary Traffic Control (TTC) plan

The Temporary Traffic Control plan component describes TTC measures to be used for facilitating road users through a work zone or an incident area. The TTC plan plays a vital role in providing continuity of reasonably safe and efficient road user flow and highway worker safety when a work zone, incident, or other event temporarily disrupts normal road user flow. The scope of the TTC plan is determined by the project characteristics. The TTC plan must either be a reference to specific <u>Standard Plans</u> Index drawing(s) or be designed specifically for the project.

(2) Transportation Operations

The Transportation Operations component of the TMP must include the identification of strategies that will be used to mitigate impacts of the work zone on the operation and management of the transportation system within the work zone impact area. Typical Transportation Operations strategies include, but are not limited to, demand management, corridor/network management, safety management and enforcement, and work zone traffic management. The scope of the Transportation Operations component must be determined by the project characteristics.

(3) Public Information

The Public Information component of the TMP must include communications strategies that seek to inform affected road users, the general public, area residences and businesses, and appropriate public entities about the project, the expected work zone impacts, and the changing conditions on the project. This may include traveler information strategies. The Public Information component should be integrated into the project's Community Awareness Plan (CAP) when the CAP is to include communications strategies.

When multiple projects are in the same corridor or on corridors within the same traffic area:

- (1) Coordinate the individual TMPs, or
- (2) Develop a single corridor or regional TMP that address all the projects.

240.3 TMP Considerations

Development of a TMP begins during the Project Development and Environmental (PD&E) phase. Impacts on traffic, traffic handling options, constructability, and design features and constraints, as they affect traffic and transit operations, are evaluated for

each alternate alignment studied. As the TMP from the PD&E phase is carried forward into the design phase, consider the following as the plan continues to develop:

(1) Design features and constraints.

Length of the project, lane configuration, transit stops, bicycle lanes, sidewalks and grade differentials between existing and proposed, interchanges and intersections, pavement materials, storm drains, roadway lighting, utilities and bridge features are some of the design element decisions that may be influenced by work zone traffic control considerations.

(2) Contract specifications.

Provisions such as time restrictions on construction activities; incentive-disincentive clauses; daily, weekly and seasonal restrictions and special materials may be necessary. Time restrictions could include work stoppages for Manatee (or other endangered/protected species) inhabitation, sporting events, holidays or other special considerations. Coordinate with local agencies as to the dates of local events or other community sensitive issues. Specify public relations activities such as media releases, television and radio spots, and handbills.

Modification for Non-Conventional Projects:

Delete the last sentence and replace with the following:

Public relations activities such as media releases, television and radio spots, and handbills will be specified in RFP.

(3) Other actions.

Actions may need to be taken by the Department prior to or during construction that may not be a contract requirement. Examples are dealing with the media and local businesses, provisions for mass transit options to commuters, notification of changes to pedestrian and bicycle routes and facilities, service patrols, improvements to alternate routes, coordination with other projects and maintenance activities, and special inspection requirements.

(4) Public input.

On very large and complicated projects, it will be necessary to involve the public through informal public meetings to be held early in the design of a project. Close coordination with city and county officials will be necessary. Citizen and business advisory committees may be established as sources of input.

(5) Utility work.

If contract utility work is anticipated in conjunction with or during the highway construction, the Temporary Traffic Control plan must account for and adequately protect all work activities. The phasing of construction activities must be compatible with the utility work. Utilities, whose work affects traffic, are required to have a TTC plan by FHWA. This requires early and effective coordination with utilities.

240.4 TTC Plan

A Temporary Traffic Control (TTC) plan is required anytime work is being performed within, or adjacent to highways, roads and streets as specified by Florida Statute and Federal regulations. A TTC plan is comprised of specific plan sheets, references to standard (typical) layouts, and notes on roadway plans describing how traffic will be controlled through a work zone.

TTC plan sheets detail the proper delineation of traffic through the work zone during all construction phases. The complexity of the TTC plan varies with the complexity of the traffic problems associated with a project. Many situations can be covered adequately with references to specific sections from the *Manual on Uniform Traffic Control Devices* (MUTCD), or the Standard Plans, Index 102-600 Series. Specific TTC plan sheets are required in the plans set whenever project conditions are not specifically addressed in a typical layout from the manuals noted above. This is usually the case for complex projects; therefore references to the Standard Plans, as well as specific TTC plan sheets, will likely be necessary.

A TTC plan provides the following information:

- (1) The location of all advance warning signs.
- (2) Temporary pavement markings, (including raised pavement markers (RPMs) and Shared Lane Markings).
- (3) Location of temporary barriers and end treatments.
- (4) Temporary drainage design.
- (5) Channelizing devices at special locations.
- (6) Locations for special devices such as portable changeable message signs (PCMS), arrow panels, radar speed display units (RSDU), portable regulatory signs (PRS), and temporary signals.
- (7) PCMS messages for each phase.

- (8) Signal timing for each phase, including temporary actuation, to maintain all existing actuated or traffic responsive mode signal operations for main and side street movements for the duration of the Contract (Check with Traffic Operations Engineer).
- (9) Location and geometry for transitions, detours, and diversions.
- (10) Typical sections for each phase of work on all projects, except simple resurfacing projects, in order to show lane widths, offsets, barrier locations, and other features influencing traffic control.
- (11) The proposed regulatory speed(s) for each phase.
- (12) References to specific <u>MUTCD</u> or <u>Standard Plans</u>, <u>Index 102-600 Series</u> drawings. Do not make a general reference to <u>Standard Plans</u>, <u>Index 102-600</u> in the plan notes as <u>Section 102-9</u> of the <u>Standard Specifications</u> includes a general reference to the Index.
- (13) Appropriate quantities, pay items, and pay item notes.
- (14) Resolve any conflicts between permanent signing and markings, and work zone signing and markings.
- (15) Key strategies; e.g., service patrol, law enforcement, public service announcements, night work.
- (16) General notes.
- (17) Address the need for maintaining existing roadway lighting.
- (18) Work area access plan.
- (19) Temporary traffic control for bicyclists and pedestrians.
- (20) Address the need for transit operations to safely stop along the roadway to board and discharge passengers, and to maintain transit stop signage.
- (21) Provide temporary business and residential access as needed.

Delete item (13) in the above list.

FDM 321 provides the requirements for TTC Plan sheets.

Consideration must also be given to adjoining, intersecting or sequential work zones; i.e., coordinate the TTC plan with maintenance operations, bridge or roadway projects under different contracts, and operations of other jurisdictions or utilities. When overlapping

work cannot be avoided, it is desired that the motorist encounters one, consistently designed, work zone.

240.4.1 TTC Plan Development

The following step-by-step process should be followed when developing a TTC plan:

Step #1 Understand the Project

- (1) Review the scope.
- (2) Field reviews. Examine the plans early in the plans development process.
- (3) Look at plan-profiles and cross sections for general understanding.
- (4) Review PD&E study for any constraints.
- (5) Consider transit and bicycle/pedestrian needs during construction.
- (6) Coordinate with the District Bicycle/Pedestrian Coordinator.
- (7) For complex projects consider developing a TTC plan study and other possible strategies such as public awareness campaigns, alternate route improvements, service patrols.

Step #2 Develop Project Specific Objectives

Establish specific objectives that may include:

- (1) Use temporary barrier to separate workers from traffic (See *FDM 215*).
- (2) Close road if adequate detour exists.
- (3) Maintaining 2-way traffic at all times.
- (4) Maintaining roadway capacity during peaks.
- (5) Maintaining business/resident access.
- (6) Maintaining transit operations.
- (7) Maintain existing bicycle and pedestrian access.
- (8) Minimize wetland impacts.
- (9) Expedite construction.

Step #3 Investigate TTC Plan Alternatives

- (1) Develop some rough alternatives considering what could be used to accomplish the work, such as constructing temporary pavement or temporary diversions, using auxiliary lanes, placing 2-way traffic on one side of divided facility, using detour routes.
- (2) Check the condition of any proposed detour routes. If the detour route is off the state system, additional documentation of the agreements with local agencies will be required. The design should minimize interruption of local transit operations.

Step #4 Develop a Construction Phasing Concept

- (1) Establish a sequence of construction specific to the project objectives and conditions of existing facility.
- (2) Involve the bridge designer, and District Construction and Maintenance Staff in the development of TTC concepts.
- (3) Color or mark the plan-profile and cross section sheets to show existing roadway versus new construction. Make notes on plan sheets as to drop-offs or other problems. Use profile grade lines or centerlines for reference points.
- (4) List out major tasks to be completed, such as:
 - Construct new WB Roadway
 - Construct new EB Roadway
 - Construct frontage roads
 - Construct bridge/flyover
- (5) Make notes on plan sheets or notepad as to "decisions" that you make along the way.

Step #5 Evaluate Each Alternative (for each phase)

Evaluate proposed alternatives that meet the stated objectives:

- (1) Examine pros and cons of various alternatives.
- (2) Consider how much work and expense is involved for each alternative.
- (3) Consider detour/transition locations, signal operations during construction, how to handle buses, bicycles, pedestrians, and service vehicles.

Step #6 Develop Detailed TTC Plan

Select the alternatives that meet the objectives of the overall plan. Add details such as:

- (1) Detour and transition geometrics and locations.
- (2) If lane closures are needed, use the lane closure technique discussed in **FDM 240.4.2.7** to determine time frame for closures.
- (3) Advanced signing scheme and locations, revisions needed to existing signs including guide signs, and proposed signs for all work activities lane closures, detours, etc., on mainline, side roads, crossroads and ramps.
- (4) Need for portable traffic signals, changeable message signs, and barriers.
- (5) How existing operations will be maintained side streets, businesses, residents, bikes, pedestrians, buses bus stops, etc.
- (6) Revisions to signal phasing and timing during each TTC plan phase.
- (7) Regulatory speed desired for each phase.
- (8) All pay items and quantities needed for TTC plan.
- (9) How existing auxiliary lanes will be used and any restriction necessary during construction.
- (10) Typical sections for each phase.
- (11) Outline key strategies to be used:
 - Service patrol
 - Law Enforcement
 - Public service announcements
 - Night work
 - Motorist Awareness System (MAS)
- (12) Need for alternate route improvements.

240.4.2 TTC Plan Details

The <u>Standard Plans</u>, *Indexes 102-601* through *102-670*, provide layouts of work zone traffic control for typical conditions. Reference these indexes only if project conditions are nearly the same as the typical layout; otherwise, prepare specific plan sheets or details. Some conditions that will require specific plan sheets include:

- (1) Work not covered by a typical layout.
- (2) Construction work zones near railroad crossings.
- (3) Detours and signing to reroute vehicles exceeding legal weights where temporary ACROW panel bridges are present.
- (4) Night time work requiring special lighting, oversized or additional devices.
- (5) Ramps and intersections that interrupt the standard layout.
- (6) Sight distance restrictions such as horizontal or vertical curves.
- (7) Lane or shoulder configurations that do not match the <u>Standard Plans</u>.
- (8) Special considerations during installation, intermediate traffic shifts and removal.
- (9) Complex projects, including add-lane projects, which involve many phases, traffic shifts, entrances and exits.
- (10) Special plan and notes detailing bus pullover bay/bus stop configuration.

240.4.2.1 Taper Lengths

The **FDM Section 210.2.5**, contains criteria and details for roadway transitions based on a 12-foot width reduction (W=12). When **FDM 210.2.5** is not used, calculate the minimum taper length by the formulas shown below in **Table 240.4.1**.

Table 240.4.1 Taper Length for Work Zones

Type of Taper	Taper Length			
Upstream Tapers				
Merging Taper	L Minimum			
Shifting Taper	1/2 L Minimum			
Shoulder Taper	1/3 L Minimum			
Two-way Traffic Taper	er 100 ft. Maximum			
Downstream Tapers				
	100 ft. per lane			

Formulas for L are as follows:

L = WS for regulatory speed of 45 mph or greater

 $L = WS^2/60$ for regulatory speed or 40 mph or less

Where: L = length of taper, feet

W = width of reduction, feet S = design speed, mph

240.4.2.2 Intersecting Road Signing and Signals

Signing for the control of traffic entering and leaving work zones by way of intersecting roadways must be adequate to inform drivers, cyclists and pedestrians of work zone conditions. At a minimum, provide a "Road Work Ahead" sign. Include these signs in the estimated quantity for work zone signs.

Modification for Non-Conventional Projects:

Delete the last sentence of the above paragraph.

Adjust signal heads to maintain proper position when lane shifts are necessary and determine the need for temporary traffic detection. Coordinate required modifications to existing traffic signal operations with the District Traffic Operations Engineer and show all signal adjustments in the TTC plans.

Modification for Non-Conventional Projects:

Delete the last sentence of the above paragraph and see RFP for requirements.

240.4.2.3 Sight Distance

See *FDM 210* for required sight distance using the regulatory speed.

Transition tapers should be obvious to drivers. If restricted sight distance is a problem (e.g., a sharp vertical or horizontal curve), the taper should begin well in advance of the view obstruction. The beginning of tapers should not be hidden behind curves.

Traffic control devices at intersections must provide sight distances for the road user to perceive potential conflicts and to traverse the intersection safely.

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240.4.2.4 Bicycle and Pedestrian Accommodations

TTC plans must provide safe, continuous, and ADA compliant routes for pedestrians, bicyclists, and transit users. Except on Limited Access facilities, all roadways are considered bikeways regardless of whether a bicycle-specific facility is present.

When existing pedestrian facilities are disrupted, closed or relocated in a TTC zone, the temporary facility or route must be detectable and include accessibility features consistent with the features present in the existing facility. See *Chapter 6D of the MUTCD* for additional guidance.

<u>Pedestrian Requirements</u>

Requirements for pedestrian safety in work zones are as follows:

- (1) Do not lead pedestrians into direct conflicts with worksite vehicles, equipment, or operations.
- (2) Do not lead pedestrians into direct conflicts with mainline traffic moving through or around the work site.
- (3) Provide positive protection where necessary.
- (4) Maintain or replicate existing pedestrian access ways to the greatest extent practical. Pedestrian access ways through work zones must include provisions for the disabled at the same level of accessibility as the existing facility or greater.
- (5) Ensure passengers have the ability to access transit stops, and to board and depart transit vehicles safely. Temporary transit access must include provisions for the disabled at the same level of accessibility as the existing facility or greater. See FDOT's <u>Accessing Transit</u> for guidance on transit stops.

Use pedestrian Longitudinal Channelizing Devices (LCDs) in the following situations:

- At each closed pedestrian way location, for the full width of the pedestrian way.
- In locations where a drop-off hazard exists (see FDM 222, Figure 222.4.1)
- In locations where the active work zone is within 2 feet of the sidewalk or pedestrian walkway.
- When creating a temporary pedestrian walkway. When this is done, use pedestrian LCDs on both sides of the temporary pedestrian walkway.
 - There may be locations where an existing permanent object that meets the height and detection requirements for pedestrian LCDs in <u>Standard</u> <u>Plans</u>, *Index 102-600* (e.g., a retaining wall) is adjacent to one side of

the temporary walkway. In these locations, pedestrian LCDs are required only on the exposed side of the temporary pedestrian walkway.

When pedestrian LCDs are used, include plan details to show their locations in the TTC plans, and include quantities in the Summary of Quantities in accordance with the **Basis** of **Estimates** and **FDM 307.**

Do not specify or quantify temporary walkway materials. Temporary walkway materials are addressed in the **Standard Specifications**.

Place work zone signs and pedestrian LCDs in accordance with **Standard Plans**, **Indexes 102-600 and 102-660**.

Bicycle Requirements

Requirements for cyclist's safety in work zones are as follows:

- (1) Do not lead cyclists into direct conflicts with mainline traffic, worksite vehicles, or equipment moving through or around traffic control zones.
- (2) Cyclists should be provided with a travel route that replicates the most desirable characteristics of a wide paved shoulder or bicycle lane through or around the work zone.
- (3) If the work zone interrupts the continuity of an existing shared use path or bike route system, provide signs directing cyclists through or around the work zone and back to the path or route.
- (4) The cyclist should not be directed onto the same path used by pedestrians unless the path is designed for bicycle traffic.

240.4.2.5 Superelevation

See **FDM 210** for required superelevation using the regulatory speed. Horizontal curves constructed in conjunction with work zone diversions, transitions, and crossovers should have the necessary superelevation.

The minimum radii where superelevation is not necessary are provided in *Table 240.4.2*.

Table 240.4.2 Minimum Radii for Normal 0.02 Cross Slopes

Minimum Radii For Normal Cross Slopes (Feet)									
Based on Regulatory Speed (mph)									
25	30	35	40	45	50	55	60	65	70
290	430	610	820	1080	1390	1840	2400	3130	4090

240.4.2.6 Lane Widths

Provide travel lane widths through work zone that replicate existing lanes widths wherever practical. The minimum widths for work zone travel lanes is 10 feet for all roadways other than Interstate and freeways. The minimum lane width for work zone travel lanes is 11 feet on Interstate and freeway facilities, except at least one 12 ft. lane in each direction must be provided.

240.4.2.7 Lane Closure Analysis

Lane closure analysis is a process used to calculate the peak hour traffic volume and the restricted capacity for open road and signalized intersections. The analysis will determine if a lane closure should be allowed and the time period a lane closure could occur without excessive travel delay.

Many roadways have directional peak hour traffic volumes, with inbound morning traffic, and outbound afternoon traffic. Doing a composite lane closure analysis would in many cases require night work or create very short allowable lane closure periods. If a separate lane closure analysis is calculated for inbound and outbound separately, night work may be avoided and longer lane closure periods may be allowed.

When a lane closure is necessary, provide an allowable lane closure period of at least eight hours. Allowable lane closure periods less than eight hours require approval by the State Roadway Design Engineer.

A lane closure in excess of one work day on interstate and freeway facilities is prohibited where only two traveled lanes in one direction exist. If a lane closure in excess of one work day on interstate and freeway facilities is unavoidable, provide sufficient documentation to justify approval by the District Secretary.

For widening and reconstruction projects on interstate and freeway facilities, provide the same number of open travel lanes that are provided with the existing facility; i.e., reduction in number of travel lanes is prohibited throughout the construction of the project.

See *FDM 241* for illustrations of lane closure analysis worksheets.

240.4.2.8 Traffic Pacing Design

A traffic pacing design is prepared to provide adequate work time for overhead construction on interstate and freeway facilities. Traffic pacing is a traffic control technique that facilitates short duration overhead work operations by pacing traffic at a slow speed for a predetermined distance upstream of the work area. The Department frequently allows this technique for:

- Installing overhead sign structures and cantilever trusses,
- Replacing sign panels
- Placing bridge beams
- Installing utility crossings

Based on the required work time and other inputs such as traffic volumes, regulatory speed and pacing speed, prepare a traffic control plan that defines the allowable pacing hours, pacing distance, location of warning signs, interchange ramp closures and other critical information.

The Traffic Control Plan will document the layout and required resources for the pacing operation. Assess the geometric conditions to ensure that sight distance and other geometric conditions are addressed. **Standard Plans, Index 102-655** illustrates the traffic pacing operation. **Index 102-655** also provides details of the four stages of a pacing operation and additional information related to:

- Signing
- Use of changeable message signs and attenuators
- Use of traffic control officers
- Contractor requirements

Concurrence from the Captain of the Florida Highway Patrol troop who will assist in the operation must be obtained.

See **FDM 242** for the procedure for calculating the pacing distance and the time intervals during which a pacing operation will be allowed.

240.4.2.9 Detours, Diversions, and Lane Shifts

Detour: a redirection of traffic onto an alternate route, using state roads or local (county or city) roads, to bypass the work zone. Requirements for detours include the following:

- Detour signing must convey clear direction allowing drivers to safely traverse the entire detour and return to the original roadway
- Consider the type of traffic being routed when developing detour geometry
- The structural capacity of the detour pavement should also be considered.
- Concurrence from the local agency is required when detours are to utilize local roadways
- Minimize interruption of local transit operations and coordinate with emergency services

Diversion: a redirection of traffic onto a temporary roadway adjacent to the existing or permanent roadway.

Lane Shift: the redirection of traffic onto a different section of the permanent roadway or shoulder.

Special Detour: a diversion or lane shift that requires temporary pavement.

- Cross sections (which only show geometric information) may be included in the TTC Plan for complex detours; e.g., a special detour within a superelevated section
- Payment for the work of constructing, maintaining, and subsequently removing the special detour (e.g., pavement design, earthwork, base, asphalt) will be paid for as a Special Detour, Pay Item 102-2 (Lump Sum)
- Traffic control devices, warning devices, barriers, signing, and pavement markings for special detours are to be tabulated in the plans and paid for under their respective pay items

Modification for Non-Conventional Projects:

Delete the three bullets above related to Special Detours.

Requirements for detours, diversions, and lane shifts include the following:

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- (1) Provide sufficient detail for diversion geometry and temporary drainage in TTC plans. Show the radius of curvature and taper lengths.
- (2) Provide a minimum 2-foot paved shoulder for diversions and lane shifts
- (3) For offsets to barriers and special considerations (i.e. refuge areas or emergency vehicle access), see *FDM 215*.
- (4) Diversions must be designed and posted as close to the normal speed as possible. When speed reductions are necessary, the reduction must be in accordance with the **Standard Plans, Index 102-600**.
- (5) Diversions from a divided highway to an undivided condition must separate opposing traffic using either temporary barrier or temporary traffic separators in accordance with the <u>Standard Plans</u>, *Index 102-600*. The use of striping, RPMs, and complementary signing, either alone or in combination is not considered acceptable for separation purposes.

240.4.2.10 Roadside Hazards

See *FDM 215* and *Standard Plans*, *Index 102-600* for information on the shielding of roadside hazards.

240.4.2.11 Drop-offs in Work Zones

See *FDM 215* for requirements related to drop-offs in work zones.

240.4.2.12 Narrow Bridges and Roadways

See **FDM 215** for requirements for placing temporary barrier.

240.4.2.13 Highway Lighting

If a project has existing highway lighting, preserve existing lighting levels throughout construction. When practical, install and place in service the new lighting system before the existing lighting system is removed or taken out of service. Comply with the following when temporary lighting is required to preserve lighting levels:

- (1) Meet minimum lateral offset criteria in *Table 215.2.2*.
- (2) Utilize structural supports that are crashworthy or shielded by a crashworthy barrier that was installed for other purposes.

- (3) Utilize structural supports that are attached to and located behind permanent or temporary concrete barriers (or traffic railings) as follows:
 - (a) Do not install temporary barrier for the sole purpose of supporting or protecting the temporary lighting system.
 - (b) Do not locate structural supports for temporary lighting on the back side of permanent or temporary barriers/traffic railings; i.e., which face away from traffic, where the back side of the barriers/traffic railings are within the work zone clear zone (per <u>Standard Plans</u>, *Index 102-600*) of other traffic lanes.
 - (c) Attach structural supports to the back face of temporary and permanent barriers/traffic railings using brackets that do not protrude above the top of the barrier/traffic railing.
 - (d) Use undercut anchor systems designed in accordance with **Structures Design Guidelines Section 1.6** to attach brackets to barriers/traffic railings. Position anchors so as to avoid the reinforcing steel within the barrier/traffic railing.
 - (e) Design the luminaire pole, support brackets, and anchors for an 80 mph wind speed.
 - (f) Do not design luminaire pole, support brackets and anchors for vehicular impact loads.
 - (g) For structural supports attached behind permanent concrete barriers/traffic railings, provide a minimum setback distance from the top edge of the traffic face of the barrier/traffic railing to the traffic face of the luminaire pole in accordance with *FDM 215*.
 - (h) For structural supports attached to and located behind <u>Standard Plans</u>, *Index 102-110* (Type K Temporary Concrete Barriers), provide a minimum setback distance of 1'-6" from the top edge of the traffic face of the barrier to the traffic face of the luminaire pole. To minimize the potential for damaging reinforcing steel during the installation of the anchors, attach brackets within the middle portion, where there is large spacing between the vertical steel reinforcing bars, of the Type K Barrier Unit.
 - (i) Structural supports for temporary lighting may be attached to and located behind Type K Temporary Concrete Barrier that is bolted or staked down utilizing the details shown on the standard.
 - (j) The supports attached to Type K Temporary Concrete Barrier must not encroach into the required deflection distance when the barrier is protecting an above ground hazard.

240.4.2.14 Work Area Access

Determine the need for work area access to get materials and equipment into the work area safely. This is a critical issue on high-speed facilities where temporary barrier may have been used to protect median work areas. Consider temporary acceleration and deceleration lanes for the construction equipment at these access points. Evaluate the following in the design, planning and operation of work zones:

- (1) Anticipate types of work zones likely to create ingress/egress problems. Examples are median work spaces requiring work vehicles to merge into/out of high-speed traffic and work activities that will generate frequent delivery of materials such as paving projects and the delivery of fill material.
- (2) Include access to the work area in TTC Plan. When operations require access and it is not addressed in the plan, the Worksite Traffic Supervisor in the field must address the issue within the limits of their authority.
- (3) Consider construction vehicle size, configuration and turning path/radius requirements in addressing ingress/egress.
- (4) See **Standard Plans**:
 - Index 102-606 for haul route crossing details
 - Index 102-630 and 102-631 for non-limited access facilities crossover details
 - Index 102-665 for limited access facilities
 - Index 102-600 for warning signs for truck ingress/egress
- (5) Adequate acceleration/deceleration space for work vehicles should be provided.
- (6) The location of access openings must provide good sight distance for oncoming traffic.
- (7) In extreme conditions, lane closures should be considered.
- (8) Openings in temporary barriers must be planned to ensure that ends are properly protected and that the barriers do not create sight problems.
- (9) Ingress/egress condition may justify reducing the regulatory speed.
- (10) Evaluate the use of portable changeable message signs.

240.4.2.15 Railroads

Ensure that the TTC plan does not cause queuing of traffic across railroad tracks. Evaluate the Plan's signal timing, tapers, lane closures and distance to intersections as compared to projected peak traffic volumes. Evaluate the effects of the TTC plan on interconnected traffic signals and railroad signals to avoid conflicting or ineffective signal controls.

240.4.2.16 Temporary Raised Rumble Strip Sets

When temporary raised rumble strips are required, comply with <u>Standard Plans</u>, **Index 102-603**.

240.4.3 TTC Plan Phase Submittals

TTC plan phase submittals typically include the following:

- (1) **Phase I:** a typical section for each phase as well as a description of the phasing sequence and work involved.
- (2) **Phase II:** a majority of the TTC plan completed (75-90%), including the information outlined in *FDM 240.4*, and a list of the pay items needed.
- (3) **Phase III:** a final TTC plan, including all notes, pay items and preliminary quantities. The construction office estimates the duration for each phase of construction during Phase III review.
- (4) **Phase IV:** finalize the quantities in the plans and Designer Interface.

Delete FDM 240.4.3 and replace with the following:

240.4.3 TTC Plan Phase Submittals

TTC plan phase submittals include the following:

- (1) **Technical Proposal**: a typical section for each phase as well as a description of the phasing sequence and work involved.
- (2) **90% Component Plans Submittal**: a majority of the TTC plan completed, including the information outlined in *FDM 240.4*.
- (3) **Final Plans:** a final TTC plan, including all notes.

240.5 Transportation Operations

Transportation Operations strategies can be used to:

- (1) Minimize traffic delays
- (2) Improve mobility
- (3) Maintain or improve motorist, cyclist and pedestrian safety
- (4) Improve work zone access and safety
- (5) Complete road work in a timely manner
- (6) Maintain access for businesses and residents

Table 240.5.1 presents strategies by category. This set of strategies is not meant to be all-inclusive, but offers a large number to consider, as appropriate, in developing TMPs.

Table 240.5.1 Transportation Operations Strategies

Category					
Demand Management	Corridor/Network Management	Work Zone Traffic Management	Safety Management and Enforcement		
Transit services improvements	Signal timing/ coordination improvements	Speed limits reduction or variable speed limits	ITS for traffic monitoring and management		
Transit incentives	Temp. traffic signals	Temp. traffic signal	Transportation Management Center (TMC)		
Shuttle services	Intersection improvements	Temp. barrier	Aerial surveillance		
Ridesharing/ carpooling incentives	Bus turnouts	Crash Cushions	Milepost markers		
Park-and-Ride promotion	Lurn restrictions ass		Service patrol		
HOV lanes	Truck restrictions	On-site safety training	Local detour routes		
Variable work hours	Dynamic lane close system	TMP inspection team meetings	Contract support for incident management		
Telecommuting	Ramp closures		Incident/emergency response plan		
	Railroad crossing controls		Law enforcement		

240.5.1 Regulatory Speeds

Establish regulatory speeds to route vehicles safely through the work zone as close to normal highway speeds as possible. Include specific regulatory speeds for each phase of work in the TTC plans. In accordance with *Florida Statute 316.187*, regulatory speeds are to be established on the basis of a traffic and engineering investigation. Reduction in regulatory speed should only be made when TTC geometry makes it necessary. Include the justification for reduction in regulatory speed in the project file. The TTC plan and the project file will suffice as the traffic and engineering investigation.

The regulatory speed must not be reduced more than 10 mph below the current posted speed, and never below the minimum statutory speed for the class of facility, without the approval of the District Traffic Operations Engineer and the appropriate District Director.

For projects with interspaced work activities (such as interstate resurfacing), speed reductions must be located in proximity to those activities which merit a reduced speed, and not "blanketed" for the entire project.

When conditions warrant speed reductions different from those shown in the TTC plan, the contractor must submit to the construction project engineer for approval by the Department, a signed and sealed study to justify the need for further reducing the regulatory speed. Otherwise, the engineer may request the District Traffic Operations Engineer (DTOE) to investigate the need. It will not be necessary for the DTOE to issue regulations for regulatory speeds in work zones due to the revised provisions of *Florida Statute 316.0745(2)(b)*.

Modification for Non-Conventional Projects:

Delete last two sentences in the above paragraph.

Regulatory speed signs are to be preceded by a "Reduced Speed Ahead" sign typically located as follows:

- (1) 1000 ft. in advance for Interstate or Freeway
- (2) 500 ft. in advance for arterials and collectors
- (3) Arterials and collectors located within the urban boundary ordinarily do not require an advance sign.
- (4) Regulatory speed and "Reduced Speed Ahead" signs are paid for under the pay item for Work Zone Signs (per each per day).

Delete item (4) above.

If the existing regulatory speed is to be used, consideration should be given to supplementing the existing signs when the location of the work zone is between existing regulatory speed signs.

Where speed reduction is proposed for a work zone greater than one mile in length, regulatory speed signs are to be placed at no more than one mile intervals. For arterials and collectors located within the urban boundary, regulatory speed signs are to be placed at no more than 1000-foot intervals.

Engineering judgment should be used in the placement of additional regulatory speed signs.

240.6 Public Information

See the following for additional information on public involvement and CAP requirements:

- (1) **FDM 104**
- (2) Public Involvement Handbook
- (3) PD&E Manual

240.7 Coordination

Work zone traffic control requires the coordination of a number of agencies and other interested parties. Begin planning and coordination early in a project design.

An effective TCC plan required collaboration between designers and Department design, construction and traffic operations staff. Both traffic operations and construction staff routinely review TMPs during Phase I and Phase II plans to ensure that the plan is sound and constructible and bid items are complete and quantities reasonable.

Delete the last two sentences of the above paragraph and replace with the following: Both traffic operations and construction staff routinely review TMPs during plans preparation to ensure that the plan is sound and constructible.

TTC plans should also be reviewed Department Maintenance staff, FHWA, community awareness teams, general public, transit agencies, businesses, freeway coordinator management teams, and local agencies. Initial reviews should be made by construction and traffic operations no later than the Phase II plans stage with subsequent reviews of Phase III plans. Input from local governmental and law enforcement agencies should be obtained early in the process, such as during the PD&E study and the Phase I plans stage.

Modification for Non-Conventional Projects:

Delete the last two sentences of the above paragraph and replace with the following:

Initial reviews should be made by construction and traffic operations no later than the 90% Component Plans. Input from local governmental and law enforcement agencies should be obtained early in the process, such as during the PD&E study and the Technical Proposal stage.

Adjoining work zones may not have sufficient spacing for standard placement of signs and other traffic control devices within their traffic control zones. These situations can occur when separate contracts adjoin each other (separate bridge and roadway contracts are a typical example), utility work performed separately from roadway work or when maintenance activities are performed adjacent to a construction project. Where such restraints or conflicts occur, or are likely to occur, resolve the conflicts in order to meet driver expectations.

240.7.1 Bridge Construction

To facilitate the development of an optimal design minimizing traffic disruption and construction costs, the roadway engineer and structures engineer must collaborate with each other prior to completion of Phase II roadway plans or the Bridge Development Report (BDR), whichever is earlier. For very complex urban projects, this collaboration should begin as early as the PD&E phase of the project.

Delete **FDM 240.7.1** and replace with the following:

240.7.1 Bridge Construction

To facilitate the development of an optimal design minimizing traffic disruption and construction costs, collaboration between the roadway engineer and structures engineer is required.

240.7.1.1 Overhead Bridge Related Construction Activities

In accordance with <u>Standard Plans</u>, <u>Index 102-600</u> there are several overhead work activities that must be executed in the absence of traffic below. <u>Table 240.7.1</u> provides work durations and corresponding traffic control techniques for several common overhead bridge related work activities. The work activity durations given in the table assume a best case scenario in which the Contractor has optimized resources and work planning in advance to minimize traffic disruption.

Table 240.7.1 Overhead Work Activities Requiring the Removal of Traffic Below

Work Activity	Duration	Traffic Control Technique	
Bridge Demolition	2 to 3 days per span	Detour or Median Crossover	
Beam Placement Simple Span	30 minutes per beam	Traffic Pacing, Detour, or Median Crossover	
Beam Placement Continuous Steel I-Beam	60 minutes per beam	Detour or Median Crossover	
Beam Placement Continuous Steel Box Girder	90 minutes per girder, depending on the complexity of the connections	Detour or Median Crossover	
Form Placement	4 hours per lane	*Lane Shift, Lane Closure, Detour or Median Crossover	
Deck Concrete Placement	3 hours per span	*Lane Shift, Lane Closure, Detour or Median Crossover	
Span Sign Structure Placement	20 to 25 minutes per structure	Traffic Pacing, Detour or Median Crossover	
Segment Placement from Land Based Cranes (Balanced Cantilever)	2.5 hours per segment	*Lane Shift, Lane Closure, Detour or Median Crossover	

^{*}The decision to close the entire roadway using a detour or median crossover versus closing a lane with a lane shift or lane closure is largely a function of the project geometry; e.g., skew angle, segment length. Develop a plan view showing the segment layout, temporary towers, traffic lanes, and shoulders to determine which traffic control configuration is appropriate.

240.7.1.2 Temporary Structures

The use of temporary structures is often required to allow for the installation of the permanent structure. Temporary structures commonly used for the construction of highway structures include temporary stability towers and temporary sheet pile walls.

Temporary stability towers are commonly used for the erection of segmental bridges constructed in balanced cantilever, steel plate girders, and steel box girders. Temporary sheet pile walls are commonly used for the construction of pier footings or to facilitate the installation of MSE wall straps. It is important to show the location of all temporary

structures in each phase of the TTC Plan to assure there are no conflicts with temporary traffic patterns. See *FDM 215* to determine if temporary structures must be shielded.

240.7.1.3 ACROW Panel Bridge

When using a temporary ACROW panel bridge, include "Legal Weight Only" sign in accordance with <u>Standard Plans</u>, <u>Index 700-102</u> and <u>700-107</u>. Place "Slippery When Wet" (W8-5) signs in advance of all ACROW panel bridges. All signage must be in place before the temporary structure is opened to traffic. See <u>Standard Plans</u>, <u>Index 102-200</u> <u>Series</u> and the associated <u>Standard Plans Instructions</u> (SPI 102-200) for more information.

Because of the limited quantity of Department owned ACROW panel bridging that is available, timely coordination with the State Maintenance Office is required.

240.8 TTC Training

The Department has prescribed temporary traffic control training requirements outlined in the *Temporary Traffic Control (Maintenance of Traffic) Training Handbook*.

240.9 TTC Devices

Common TTC devices that are available for use include:

- (1) Work zone signs
 - (a) Warning
 - (b) Regulatory
 - (c) Guide
- (2) Lighted units
 - (a) Arrow panels
 - (b) Illumination devices
 - (c) Changeable message signs
 - (d) Temporary traffic signals
- (3) Channelizing devices
 - (a) Cones

- (b) Tubular markers
- (c) Plastic drums
- (d) Vertical panels
- (e) Longitudinal channelizing devices
- (f) Type I, II and III barricades
- (4) Work Zone Markings
 - (a) Pavement markings (and removal of conflicting markings)
 - (b) RPMs
 - (c) Delineators
- (5) Roadside Safety Hardware
 - (a) Temporary barriers
 - (b) Guardrail
 - (c) Crash cushions
- (6) Flaggers
- (7) Law Enforcement
- (8) Motorist Awareness System (MAS)

The <u>MUTCD</u> contains detailed instructions on the use of traffic control devices. Special design considerations applicable to Florida are discussed in the following sections.

TTC devices should not be placed in locations where they will block or interfere with transit stops, pedestrian sidewalks or paths, and bicycle facilities.

240.9.1 Signs

Work zone signs are typically post mounted in accordance with <u>Standard Plans</u>, *Index* **102-600**. Whether sign is to be mounted on temporary barrier or traffic railing, mount signs per **Standard Plans**, **Index 700-013**.

240.9.1.1 Advance Warning and End Road Work

Identify the advance warning signs, including legends and location in the TTC plan. These include signs such as "Road Work Ahead" and "Road Work One Mile". Locations

include mainline as well as crossroads for detours, diversions, lane shifts and lane closures.

The sequence for advance signing should be from general to specific; e.g., "Road Work Ahead" (general), "Left Lane Closed Ahead" (more specific), and "Merge Right" (specific).

The "End Road Work" sign (G20-2) should be installed on all projects, but may be omitted where the work operation is less than one day. The sign is typically located 500 feet beyond the end of a construction.

Consideration any adjoining projects or overlapping work zones when identifying the location of these signs.

240.9.1.2 Length of Construction

The "Length of Construction" sign (G20-1) bearing the legend "Road Work Next __ Miles" is required for all projects of more than two miles in length. Locate the sign at begin construction points.

240.9.1.3 Project Information

The project information sign is required for all projects with a construction contract time of more than 90 days. Placed only on the mainline approaches, this sign is typically located 500 feet in advance of the first advance warning sign, or as close to be beginning of the project as practical. This sign may be omitted if physical constraints prohibit safe placement.

Project information sign details are shown in <u>Standard Plans</u>, *Index 102-600*. Provide in the TTC plan the information to be used on the sign; SR # (e.g., I-10, SR 5, US 1), completion date and the phone number of the district office responsible to answer project specific questions.

240.9.1.4 Existing Signs

Remove or relocate existing regulatory or warning signs that conflict with the TTC plan in order to complement the work zone conditions; e.g., if a stop sign on an existing side road is needed, use the existing sign and show the location that it is to be relocated to.

Modify existing guide signs to show changes made necessary by the construction operations. If existing guide signs are to be removed during construction, make provisions for temporary guide signing. The temporary sign should be black on orange

with the legend designed in accordance with <u>MUTCD</u> requirements for permanent guide signing.

240.9.2 Lighted Units

240.9.2.1 Arrow Boards

Use arrow boards to supplement other devices for lane closures on multilane roadways. Do not use arrow boards for lane shifts. Refer to the current <u>MUTCD</u> for further information. Provide arrow board location any necessary notes concerning the use of this device in the TTC plan.

240.9.2.2 Portable Changeable Message Signs

Use portable changeable message signs (PCMS) as a supplemental device to provide information to the motorist about:

- (1) Construction schedules
- (2) Alternate routes
- (3) Expected delays
- (4) Detours, diversions, and lane shifts

A PCMS is not to be used to replace any required sign or other device. See **FDM 243** for requirements in determining the appropriate uses and messages for the PCMS.

240.9.2.3 Temporary Traffic Signals

Design, and detail in the TTC plans temporary traffic signals using the following criteria:

- (1) Temporary poles and span wire assemblies:
 - (a) Design temporary signal supports for an 80 MPH wind speed. See **Structures Manual, Volume 3** for additional requirements.
 - (b) See Lateral Offset Criteria in **FDM 215** for placement of temporary traffic signal supports.

The TTC plan is to provide instruction for specific alterations (physical location, and preliminary phasing and timing) necessary for existing, temporary and portable signals. Include signal installation plans for each phase of construction in the TTC plan. Include

traffic control signal requirements or responsibilities in the Technical Special Provisions. Signal displays and location must meet <u>MUTCD</u> requirements. If temporary signals are used where a pedestrian crossing is present, the pedestrian must be accommodated in the signal timing.

240.9.3 Channelizing Devices

In accordance with <u>Standard Plans</u>, *Index 102-600*, the following devices may be used as channelizing devices:

- (1) Cones, tubular markers or drums
- (2) Type I and II barricades
- (3) Vertical panels
- (4) Longitudinal channelizing devices (LCDs)

Include the quantity for the number of channelizing devices shown in the plans under the pay item for channelizing devices; i.e., do not assume that cones or tubular markers will be used during construction.

240.9.3.1 Type III Barricades

Use Type III barricades to block off, close, or partially close a road or ramp. Two barricades are typically used for a 12-foot roadway.

240.9.4 Work Zone Markings

See *FDM 230* for guidance on Work Zone Pavement Markings.

Existing pavement markings that conflict with temporary work zone traffic patterns must be obliterated where operations will exceed one work period. Painting over existing pavement markings is not permitted.

Removing paint from the roadway final surface creates an undesirable scarring of the pavement. For transition areas in areas with final pavement surface:

- (1) May use paint to mark lane lines; however, milling and resurfacing to provide a clean surface (friction course) for the placement of permanent markings will be required.
- (2) May use temporary tape.

240.9.4.1 Raised (Retroreflective) Pavement Markers

Raised pavement markers (RPMs) are required as a supplement to lane lines in transition areas. For further direction on the use of RPMs in the work zone, refer to the **Standard Plans, Index 102-600**.

240.9.5 Roadside Safety Hardware

See *FDM 215* for additional information and requirements.

240.9.6 Law Enforcement

Work zones may require law enforcement services to protect both the workers and motorists during construction or maintenance activities. Evaluate the need for these services during the development of the TTC plans. The service needed may involve a Speed and Law Enforcement Officer for speed and traffic enforcement, a Traffic Control Officer for traffic control, or a combination of the two.

FDOT and the Florida Department of Highway Safety and Motor Vehicles (DHSMV) have a contractual agreement for the use of Speed and Law Enforcement Officers (Central Office Statewide Contract) to exclusively enforce the speed limit in specified work zones (see *Contract #BDT99*). Districts may enter into their own contractual agreements with local law enforcement agencies to provide additional resources for the use of a Speed and Law Enforcement Officer (District Contract).

240.9.6.1 Speed and Law Enforcement Officers

Conditions to evaluate the use of Speed and Law Enforcement Officer include:

- (1) A work zone requiring reduced speeds
- (2) Work zones where temporary barrier is used adjacent to through traffic
- (3) Night time work zones
- (4) A work zone in which workers are exposed to nearby high speed traffic
- (5) In conjunction with the Motorist Awareness System (MAS)

Use on arterials and collectors require District Director of Transportation Operations approval.

240.9.6.2 Traffic Control Officer

Use Traffic Control Officers when supplemental traffic control is desirable. Uniformed law enforcement officers are respected by motorists, cyclists and pedestrians; therefore, utilize Traffic Control Officers as a supplement to traffic control devices to assist in traffic movements and provide a safer work zone.

In accordance with <u>Standard Specification</u> 102, use Traffic Control Officers for the following conditions:

- (1) Directing traffic/overriding the signal in a signalized intersection.
 - (a) Use <u>Standard Plans</u>, <u>Index 102-619</u> on limited access facilities (interstates, toll roads, and expressways) at nighttime for work within the travel lane.
 - (b) Use **Standard Plans**, **Index 102-655** (Traffic Pacing) for overhead work.
 - (c) When pulling conductor/cable above an open traffic lane on limited access facilities.
 - (d) Use <u>Standard Plans</u>, *Index 102-625* for Temporary Road Closure (5 Minutes or Less.)

240.9.6.3 Coordination, Documentation, and Payment

Coordinate with district construction staff in determining if law enforcement services are required prior to Phase II. If possible, include the associated law enforcement commander in the coordination.

When law enforcement is to be used on a project, develop supporting documentation for each TTC phase, including;

- (1) The conditions requiring the law enforcement services,
- (2) The number of personnel and man-hours, and
- (3) Any other requirements that may be established.

Traffic Control Officer

Clearly indicate the intended use of the officer(s) during each phase of construction, the need for the service, the number of officers needed, and the required man-hours in the TTC plan. Traffic Control Officers will be paid for under pay item 102-14 - Traffic Control Officer (HR). Complete documentation that complies with the TTC plan must be included

in the calculations sub-directory of the project directory. The final determination of manhours are accomplished at the same time that construction days are set.

Modification for Non-Conventional Projects:

Delete the last three sentences of the above paragraph.

Speed and Law Enforcement Officer

Pay for Speed and Law Enforcement Officer under pay item 999-102-A - Speed and Law Enforcement Officer (Do Not Bid) (HR). Show the Speed and Law Enforcement Officer pay item in the Summary of Pay Item sheet only. Do not make any other reference to these services in the plans. Although the Speed and Law Enforcement Officer is not shown on <u>Standard Plans</u>, *Index 102-670*, include the Speed and Law Enforcement Officer (DO NOT BID) pay item when using this Index.

Modification for Non-Conventional Projects:

Delete the above paragraph.

240.9.7 Motorist Awareness System

The purpose of a Motorist Awareness System (MAS) is to increase the motorist awareness of the presence of active work zones and provide emphasis on reduced speed limits. A MAS is created by using a combination of several different traffic control devices to draw attention to the regulatory speed and inform the motorist of his vehicle speed.

A MAS is required when all of the following conditions exist:

- (1) Multilane facility, and
- (2) Regulatory speed limit is 55 mph or greater, and
- (3) A lane closure is required for more than 5 days (consecutive or not), and
- (4) Workers are present and not protected by barrier.

<u>Standard Plans</u>, *Index 102-670*, provides requirements and details on Motorist Awareness System (MAS) devices. Include the Speed and Law Enforcement Officer (DO NOT BID) pay item when using this Index.

240.9.7.1 Portable Regulatory Signs

The purpose of portable regulatory signs (PRS) is to highlight the regulatory speed for the work zone. A portable regulatory sign is a portable trailer that has the regulatory speed sign mounted with flashing lights on each side of the sign. The lights are used to draw the driver's attention to the regulatory speed.

240.9.7.2 Radar Speed Display Unit

The purpose of radar speed display unit (RSDU) is to display the motorist's work zone speed. A radar speed display unit is a portable trailer that displays the speed of approaching motorists on a LED display panel. The radar mounted on the unit detects the speed. A regulatory sign with the posted speed is mounted above the LED display panel.

241 Lane Closure Analysis

241.1 General

See *FDM 240.4.2.7* for requirements and criteria concerning lane closures.

Lane closure analysis is a process used to calculate the peak hour traffic volume and the restricted capacity for open road and signalized intersections. The analysis will determine if a lane closure should be allowed and the time period a lane closure could occur without excessive travel delay.

Many roadways have directional peak hour traffic volumes, with inbound morning traffic, and outbound afternoon traffic. Doing a composite lane closure analysis would in many cases require night work or create very short allowable lane closure periods. If a separate lane closure analysis is calculated for inbound and outbound separately, night work may be avoided and longer lane closure periods may be allowed.

241.2 Lane Closure Excel Program

An Excel file is available to assist in the preparation of the Lane Closure Worksheet. The program can be found at the Department's TTC Resources web page: <u>TTC Resource</u> <u>Download Library</u>. The Excel worksheet is based on the methods presented in this chapter; Districts may require alternate methods.

The Excel worksheet also illustrates two examples: a widening project and a resurfacing project.

241.3 Lane Closure Symbols and Definitions

The following symbols and definitions provide detail and guidance on the variables to be entered into the Input Data Sheets. The number provided in the circle corresponds to the circled number found on the Lane Closure Worksheet in *FDM 241.5*.

- Actual Traffic Counts. Use current traffic counts. Traffic counts can be obtained from the Office of Planning, or you may need to get traffic counts done. The designer needs hourly traffic volumes with a total traffic volume for a 24-hour period (see *Figure 241.7.1*).
- P/D Peak Traffic to Daily Traffic Ratio. Highest hourly volume divided by the total 24-hour volume. Convert the percentage to a decimal on the Lane Closure Worksheet (see *Figure 241.7.1*).

- Directional Distribution of peak hour traffic on multilane roads. This factor does not apply to a two-lane roadway converted to two-way, one-lane. The directional distribution can be obtained from the Office of Planning.
- PSCF Peak Season Conversion Factor. Many counties in Florida have a significant variance in seasonal traffic. Use the PSCF for the week in which the actual traffic count was conducted. The <u>Transportation Statistics Office</u> has tables showing Peak Season Conversion Factors for every county in Florida. These tables are found in the <u>Florida Traffic Online</u> mapping application by selecting "Traffic Reports" from the toolbar on the right side of the screen.
- Remaining Traffic Factor is the percentage of traffic that will not be diverted onto other facilities during a lane closure. Convert the percentage to a decimal on the Lane Closure Worksheet. This is an estimate that the designer must make on his own, or with help from the Office of Planning. Range: 0% for all traffic diverted to 100% for none diverted.
- **6** G/C Ratio of Green to Cycle Time. This factor is to be applied when lane closure is through or within 600 ft. of a signalized intersection. The Office of Traffic Engineering has timing cycles for all traffic signals.
- Peak Hour Traffic Volume. The designer calculates the peak hour traffic volume by multiplying the actual traffic count, times peak to daily traffic ratio, times directional factor, times peak seasonal factor, times remaining traffic factor. This calculation will give the designer the expected traffic volume of a roadway at the anticipated time of a lane closure.
- (8) C Capacity of a 2L, 4L 6L, or 8L roadway with one lane closed, and the remaining lane(s) unrestricted by lateral obstructions. The capacity of a 4L, 6L, or 8L roadway is based on lane closure in only one direction.
- Restricting Capacity of the above facilities by site specific limitations detailed in the Temporary Traffic Control plans which apply to travel lane width, lateral clearance and the work zone factor. The work zone factor only applies to two lane roadways (see the tables in *FDM 241.6* to obtain the Obstruction Factor and Work Zone Factor).
- Obstruction Factor which reduces the capacity of the remaining travel lane(s) by restricting one or both of the following components: Travel lane width less than 12 ft. and lateral clearance less than 6 ft. (see Obstruction Factor Table in *FDM 241.6*).

- (11) WZF
- Work Zone Factor (WZF) is directly proportional to the work zone length (WZL). The capacity is reduced by restricting traffic movement to a single lane while opposing traffic queues. The WZF and WZL only apply to a two lane roadway converted to two way, one lane (see the Work Zone Factor Table in *FDM 241.6*).
- Travel Lane Width is used to determine the obstruction factor (see the Obstruction Factor Table in *FDM 241.6*).
- Lateral Clearance is the distance from the edge of the travel lane to the obstruction. The lateral clearance is used to determine the obstruction factor (see the Obstruction Factor Table in *FDM 241.6*).

241.4 Lane Closure Worksheet Instructions

General Instructions are as follows:

- (1) **Lane Closure Symbols and Definitions** (see **FDM 241.3**) provide guidance on where to find the necessary information to fill out the lane closure worksheets.
- (2) Fill out the top part of the lane closure worksheet and complete the formulas to calculate the hourly percentage of traffic at which a lane closure will be permitted.
- (3) Transfer the calculated percentages to the graph on the *Lane Closures 24 Hour Counts* (see *Figure 241.7.1*).
- (4) Draw a line across the graph representing the percentage for both open road and signalized intersections (see *Figure 241.7.1*).
- (5) Plot the hourly percentages (hourly volume divided by total volume) on the graph. Any hourly percentage extending above the restricted capacity percentage lines for open road or signalized intersections indicates the potential for excessive delays.
- (6) Lane closures should be prohibited during the time periods shown to have a potential for excessive delays.

241.5 Lane Closure Worksheet

DATE:	
FINANCIAL PROJECT ID:	FEDERAL AID PROJECT NO.:
COUNTY:	DESIGNER:
NO. EXISTING LANES:	LOCATION:
SCOPE OF WORK:	
Calculate the peak l	hour traffic volume (V)
V=ATC 1 X P/D 2 X D 3	X PSCF 4 X RTF 5 = 7
Capacity (C) of an Existing 4-Lane – Capacity (C) of an Existing 6-Lane – Capacity (C) of an Existing 8-Lane – Capacity (C) of an Existing 8-Lane – Capacity (C)	Converted to 2-Way, 1-Lane = 1400 VPH Converted to 1-Way, 1-Lane = 1800 VPH Converted to 1-Way, 2-Lane = 3600 VPH Converted to 1-Way, 3-Lane = 5400 VPH
	icting Capacity: WZLG/C
8L Capacity (C) from the Table above by the Obstruthe Lane Closure is through or within 600 ft. of a sign	Closure Site by multiplying the appropriate 2L, 4L, 6L, or ction Factor (OF) and the Work Zone Factor (WZF). If alized intersection, multiply the RC by the G/C Ratio. $F = 10 \times \text{WZF} = 9$
RC (Signalized) = RC (Open Road	d) 9 X G/C 6 = 9
	estriction on Lane Closure f ADT at which Lane Closure will be permitted
RC (Open F	Road) 9 = %
(ATC <u>1)</u> X D <u>3</u> X	(PSCF <u>4</u> X RTF <u>5</u>)
Signalized % = Open Road %	X G/C <u>6</u> =%
Plot 24 hour traffic to determine when Lar	ne Closure permitted. (See <i>Figure 241.7.1</i>)
NOTE: For Existing 2-L	ane Roadways, D = 1.00.
Work Zone Factor (WZF) арр	olies only to 2-Lane Roadways.
For RTF < 1.00, briefly describe alternate route	

241.6 Lane Closure Input Data

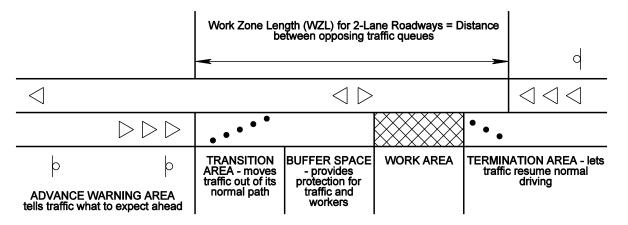
Table 241.6.1 Obstruction Factors (OF)

Lateral Clearance (LC)	Travel Lane Width (TLW) (feet)			
(feet)	12	11	10	9
6	1.00	0.96	0.90	0.80
4	0.98	0.94	0.87	0.77
2	0.94	0.90	0.83	0.72
0.0	0.86	0.82	0.75	0.65

Table 241.6.2 Work Zone Factors (WZF)

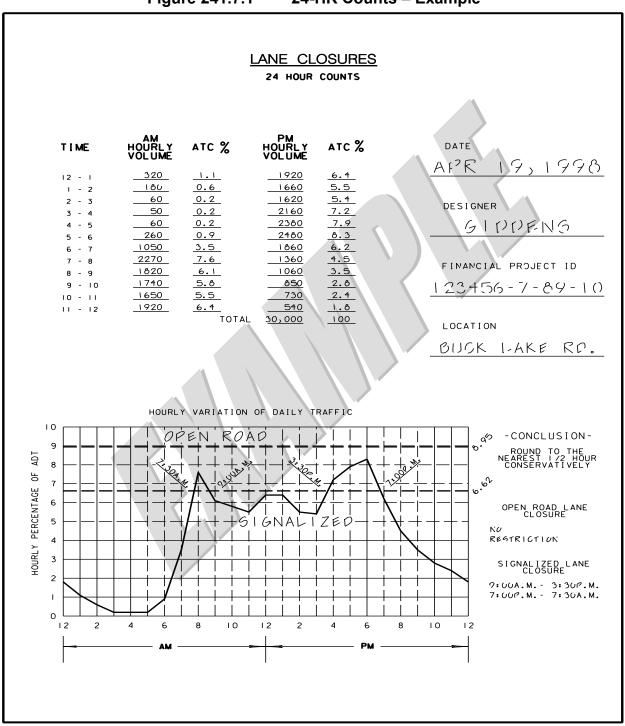
WZL (ft.)	WZF	WZL (ft.)	WZF	WZL (ft.)	WZF
200	0.99	2200	0.87	4200	0.78
400	0.97	2400	0.86	4400	0.77
600	0.96	2600	0.85	4600	0.77
800	0.95	2800	0.84	4800	0.76
1000	0.93	3000	0.83	5000	0.75
1200	0.92	3200	0.82	5200	0.75
1400	0.91	3400	0.81	5400	0.74
1600	0.90	3600	0.80	5600	0.73
1800	0.89	3800	0.80	5800	0.73
2000	0.88	4000	0.79	6000	0.72

Figure 241.6.1 Work Zone Length (WZL)



241.7 24-Hour Counts

Figure 241.7.1 24-HR Counts – Example



242 Traffic Pacing Design

242.1 General

See FDM 240.4.2.8 for requirements and criteria concerning traffic pacing.

<u>Standard Plans</u>, *Index 102-655* provides a basis for the traffic pacing operation and the development of the Traffic Control Plan.

A traffic pacing design is prepared to provide adequate work time for overhead construction on limited access highways. Based on the required work time and other inputs such as traffic volumes, posted speed limit, and pacing speed, prepare a temporary traffic control (TTC) plan that defines the allowable pacing hours, pacing distance, location of warning signs, interchange ramp closures and other critical information.

242.2 Traffic Pacing Excel Program

An Excel file is available to assist in the preparation of the Traffic Pacing Report. The program can be found at the Departments TTC Resources web page: <u>TTC Resource Download Library</u>. The Excel worksheet is based on the methods presented in this chapter; Districts may require alternate methods.

The Excel file also illustrates an example of a bridge beam replacement.

242.3 Traffic Pacing Symbols and Definitions

The following symbols and definitions provide detail and guidance on the variables to be entered into the Input Data Sheets.

- AADT Annual Average Daily Traffic. In lieu of actual traffic counts, use AADT provided by the Office of Planning. Adjust the AADT to peak season hourly traffic by applying the model correction factor and the hourly distribution factors.
- ATC Actual Traffic Counts. Traffic counts can be obtained from the Office of Planning or collected on the project site. The designer needs hourly traffic volumes for a 24 hour period.
- C Capacity. The capacity of the roadway under free flow conditions in passenger cars per hour per lane

C = 2,400 pc/h/ln for 70 mph regulatory speed

C = 2,300 pc/h/ln for 65 mph regulatory speed

C = 2,250 pc/h/ln for 60 mph regulatory speed

C = 2,220 pc/h/ln for 55 mph regulatory speed

C = 2,150 pc/h/ln for 50 mph regulatory speed

DENSITY_A Free Flow Density in vehicles / mile. The traffic density under free flow

conditions.

DENSITY_B Forced Flow Density in vehicles per mile. The traffic density under forced

flow conditions.

DENSITY_C Congested Flow Density in vehicles per mile. The traffic density under

congested flow conditions.

FHV Heavy-vehicle adjustment factor. This factor is used to convert hourly traffic

to equivalent passenger cars. Heavy vehicles include trucks, busses and

recreational vehicles.

FLOW_A Traffic Demand Flow Rate in passenger cars per hour per lane. This is the

traffic flow rate approaching the pacing operation from the upstream

direction.

FLOW_B Forced Traffic Flow Rate in passenger cars per hour per lane. This is the

traffic flow rate within the queue.

FLOW_c Congested Traffic Flow Rate in passenger cars per hour per lane. This is

the traffic flow rate of the vehicles escaping the queue.

HDF Hourly Distribution Factors. Multiply the AADT by the HDT to obtain the

traffic volume for a particular hour. The Office of Planning publishes hourly

distribution factors for regions of the state.

HTD Hourly Traffic Demand in vehicles / hour. Hourly traffic volumes will be

required for each hour in the analysis period. Hourly traffic volumes may be obtained from the Project Traffic Report, the Office of Planning or from

field data collection. Use the most recent values available.

L Total Pacing Distance in miles. This is the total distance that the pacing

vehicles are traveling at the pacing speed. It includes the distance required to clear traffic past the work area, and the distance required to provide the

work duration. This distance is measured upstream from the work area.

MOCF Model Correction Factor. The MOCF converts AADT to peak season traffic.

Number of Lanes

Pc/h/In Passenger cars per hour per lane. Pc/h/In represents the traffic volume or capacity of one lane adjusted for heavy vehicles.

PSCF Peak Season Conversion Factor. The Office of Planning publishes tables with the PSCF for each county in Florida. Each county table has a PSCF for the week that the traffic counts were collected. The factor converts the ATC to Peak Season Traffic representing the highest daily traffic for the year.

Pt Percent Trucks (%).

QDR Queue Dissipation Rate in MPH. The rate that the queue dissipates after the pace cars exit the roadway.

Q_{max} Maximum queue length. The maximum queue length occurs when the pacing vehicles reach the work zone.

QGR Queue Growth Rate in MPH. The rate that the queue grows from the time the pacing operation begins until the pace cars exit the roadway.

Speedc Average operating speed of passenger cars when the roadway reaches capacity.

Speed_C = 53mph (for 70 mph posted speed limit)

Speed_C = 50mph (for 50-65 mph posted speed limit)

S_p Pacing Speed in MPH. This is the speed that the pacing vehicles travel and is usually 10, 15 or 20 MPH.

S_r Regulatory Speed in MPH. This is the posted speed limit on the roadway segment.

SW_A Speed of Shockwave 'A' in MPH. The speed of the shockwave at the boundary between traffic 'FLOWA' and traffic 'FLOWB'.

SW_B Speed of Shockwave 'B' in MPH. The speed of the shockwave at the boundary between traffic 'FLOWB' and traffic 'FLOWC'.

Time to dissipate the queue in minutes. TD is the amount of time beginning at the point when the pacing vehicles leave the roadway until the traffic returns to normal operating conditions.

Ttotal Total time to conduct the pacing operation. The time from when the pace cars enter the roadway until the queue has dissipated and normal traffic flow is restored.

tw Work Duration in minutes. This is the work time allotted for overhead construction. This value is usually between 10 and 30 minutes, and input in 5 minute increments.

242.4 Traffic Pacing Input Data

FINANCIAL PROJECT ID: <u>123456-7-89-10</u> FEDERAL AID PROJECT NO: <u>NA</u>

COUNTY: <u>Tropic</u> DESIGNER: <u>John Smith</u>

STATE ROAD / LOCAL ROAD NAME: 1-4 @ Lee Road

SCOPE OF WORK: Replace Overhead Sign

SECTION NO: 75280 MILE POST LIMITS: 2.300

DIRECTION OF TRAVEL (NB, SB, EB or WB): East Bound

Project Inputs:

(1) Regulatory Speed (S_r) = <u>65 MPH</u> (posted speed limit)

(2) Pacing Speed $(S_p) = 20 \text{ MPH}$

(3) Work Duration $(t_w) = 25 \text{ minutes}$

(4) Number of Lanes (N) = $\underline{3}$

(5) Percent Trucks (P_t) = $\underline{6.71}$

(6) Peak Season Conversion Factor (PSCF) = 1.04

(7) 24-hour Traffic Volumes:

Hour	AM Traffic Volume	Hour	PM Traffic Volume
24 - 1	1406	12-13	6118
1 - 2	772	13-14	6390
2 - 3	599	14-15	6771
3 - 4	591	15-16	6675
4 - 5	942	16-17	6607
5 - 6	2116	17-18	5989
6 - 7	5666	18-19	5810
7 - 8	7302	19-20	5078
8 - 9	7173	20-21	4139
9 - 10	6719	21-22	3563
10-11	6275	22-23	3008
11-12	6067	23-24	2276

242.5 Traffic Pacing Calculations

STEP 1: Calculate the hourly percentage of peak season traffic for each hour of the day (in pcphpl) and plot the 24 hour traffic percentages.

A. Calculate the Heavy Vehicle Adjustment Factor,

$$F_{HV} = 1 + \left(\frac{P_t}{100}\right)0.5 = 1 + \left(\frac{6.71}{100}\right)0.5 = 1.034$$

B. Using actual traffic counts calculate the hourly traffic demand (*Hour 1 shown*)

$$HTD_i = \frac{(ATC_i)(PSCF)(F_{HV})}{N}$$

$$HTD_1 = \frac{(1406)(1.04)(1.034)}{3} = 504 \ pcphpl$$

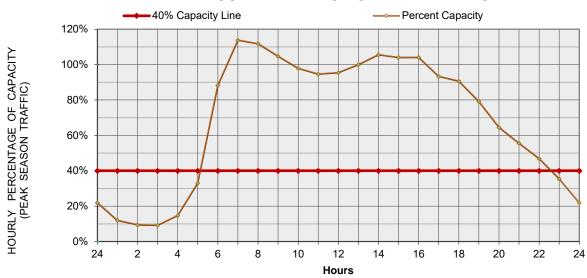
C. Calculate the percent capacity, $%C = \frac{HTD_1}{C} \times 100$ where:

C = 2,300 pc/h/ln for 65 mph regulatory speed (Hour 1 shown)

$$\%C = \frac{HTD_1}{C} \times 100 = \frac{504}{2300} \times 100 = 21.9\%$$

Hour	AM Hourly Traffic Demand	Percent Capacity	Hour	PM Hourly Traffic Demand	Percent Capacity
24 - 1	504	21.90%	12-13	2193	95.40%
1 - 2	277	12.00%	13-14	2290	99.90%
2 - 3	215	9.40%	14-15	2427	105.50%
3 - 4	212	9.20%	15-16	2393	104.00%
4 - 5	338	14.70%	16-17	2368	104.00%
5 - 6	758	33.00%	17-18	2147	93.30%
6 - 7	2031	88.30%	18-19	2083	90.60%
7 - 8	2617	113.80%	19-20	1820	79.10%
8 - 9	2571	111.80%	20-21	1484	64.50%
9 -10	2408	104.70%	21-22	1277	55.50%
10-11	2249	97.80%	22-23	1078	46.90%
11-12	2174	94.60%	23-24	816	35.50%

HOURLY VARIATION OF DAILY TRAFFIC



STEP 2: Calculate the Pacing Length, L.

$$L = S_p \left(\frac{t_w}{60}\right) \left(\frac{S_p}{S_r - S_p} + 1\right) = 20 \left(\frac{25}{60}\right) \left(\frac{20}{65 - 20} + 1\right) = 12.04 \text{ miles}$$

STEP 3: Calculate the Maximum Queue Length, Q_{max} , for hour 5 (4am to 5am).

$$FLOW_A = HTD_5 = 338$$

$$DENSITY_A = \frac{FLOW_A}{S_{cr}} = \frac{338}{65} = 5.20 \frac{pc}{mi}/l$$

 $FLOW_B = 1,800 pcphpl$ (based on a 2.0 sec headway)

$$DENSITY_B = \frac{FLOW_B}{S_P} = \frac{1800}{20} = 90 \frac{pc}{mi} / l$$

$$SW_A = \frac{FLOW_B - FLOW_A}{DENSITY_B - DENSITY_A} = \frac{1800 - 338}{90 - 5.20} = 17.24 \text{ mph}$$

$$QGR = S_p - SW_A = 20 - 17.24 = 2.76 \, mph$$

$$Q_{max} = QGR\left(\frac{L}{S_p}\right) = 2.76\left(\frac{12.04}{20}\right) = 1.66 \text{ miles}$$

STEP 4: Calculate the Time to Dissipate the Queue, T_D.

$$FLOW_C = 2,400$$
 pcphpl (assumed capacity value)

$$DENSITY_C = \left(\frac{FLOW_C}{Speed_C}\right)$$
 where:

 $Speed_{C} = 50mph (for 50 - 65 mph regulatory speed)$

$$DENSITY_C = \left(\frac{FLOW_C}{Speed_C}\right) = \left(\frac{2400}{50}\right) = 48\frac{pc}{mile}$$

$$SW_B = \left(\frac{FLOW_C - FLOW_B}{DENSITY_C - DENSITY_B}\right) = \left(\frac{2400 - 1800}{48 - 90}\right) = -14.29$$

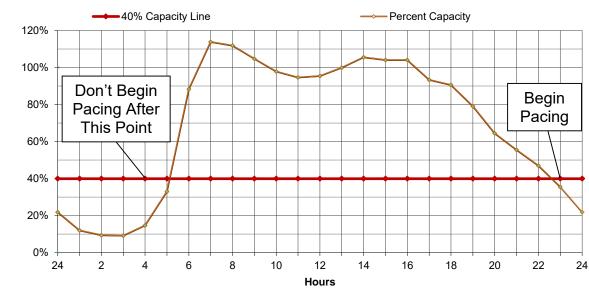
$$QDR = SW_A - SW_B = 17.24 - (-14.29) = 31.53 \text{ mph}$$

$$T_D = \left(\frac{Q_{max}}{QDR}\right) 60 = \left(\frac{1.66 \, mi}{31.53 \, mph}\right) 60 = 3.16 \, min$$

STEP 5: Calculate the Total Time to Conduct the Pacing Operation, Ttotal.

$$T_{total} = \left(\frac{L}{S_p}\right) 60 + T_D = \left(\frac{12.04}{20}\right) 60 + 3.16 = 39.3 \ min$$

HOURLY VARIATION OF DAILY TRAFFIC



HOURLY PERCENTAGE OF CAPACITY (PEAK SEASON TRAFFIC)

242.6 Traffic Pacing Report

Traffic Pacing Report

I-4 at Lee Road (Section 75280 EB) Sign Replacement at mile post 2.300

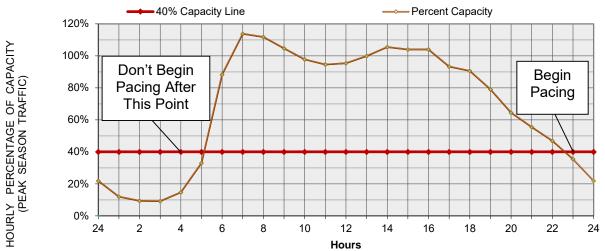
Regulatory Speed = 65 mph Number of Lanes = 3

Pacing Speed = 20 mph Percent Trucks = 6.71

Work Duration = 25 min Traffic Demand:

Hour	AM Hourly Traffic Demand	Percent Capacity	Hour	PM Hourly Traffic Demand	Percent Capacity
24 -1	504	21.90%	12-13	2193	95.40%
1 - 2	277	12.00%	13-14	2290	99.90%
2 - 3	215	9.40%	14-15	2427	105.50%
3 - 4	212	9.20%	15-16	2393	104.00%
4 - 5	338	14.70%	16-17	2368	104.00%
5 - 6	758	33.00%	17-18	2147	93.30%
6 - 7	2031	88.30%	18-19	2083	90.60%
7 - 8	2617	113.80%	19-20	1820	79.10%
8 - 9	2571	111.80%	20-21	1484	64.50%
9 -10	2408	104.70%	21-22	1277	55.50%
10-11	2249	97.80%	22-23	1078	46.90%
11-12	2174	94.60%	23-24	816	35.50%

HOURLY VARIATION OF DAILY TRAFFIC



243 Portable Changeable Message Signs

243.1 General

See **FDM 240.9.2.2** for additional information concerning the use of portable changeable message signs (PCMS).

Messages must be simple, with a minimum number of words and lines and must include no more than two displays of no more than three lines each with 8 characters per line. The TTC plan must include the location and messages to be displayed.

243.2 PCMS Placement

The message displayed must be visible and legible to a motorist at the following minimum distances:

- (1) 900 feet on approach to construction work areas to allow for two message cycles.
- (2) 500 to 800 feet in advance of potential traffic problems
- (3) 0.5 to 2 miles in advance of complex traffic control schemes that require new or unusual traffic patterns.

A PCMS is required for night time work that takes place within 4 feet of traveled way.

243.3 PCMS Messages

PCMS messages must be considered under the following conditions:

- (1) Road closures
- (2) Ramp closures
- (3) Delays created by:
 - (a) Congestion
 - (b) Crashes
 - (c) Lane closures
 - (d) Two-way traffic on divided highway
 - (e) Multiple lane closures
 - (f) Unexpected shifts in alignment

243.3.1 Message Selection

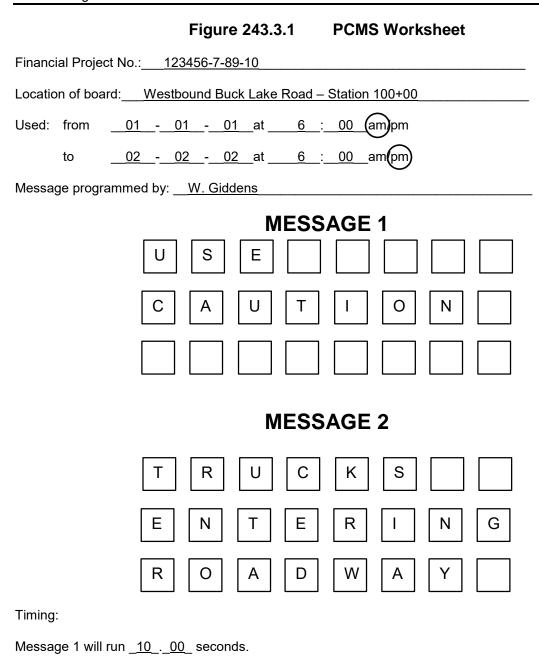
Programmed messages must provide appropriate information for the conditions likely to be encountered. Place the programmed messages in the TTC plan. Consider the following items in the development of a message:

- (1) Message elements
 - (a) Problem statement (where?)
 - (b) Effect statement (what?)
 - (c) Attention statement (who?)
 - (d) Action statement (do?)
- (2) Message format
 - (a) Will vary depending on content
 - (b) "Where" or "what" will generally lead
 - (c) "Who" and "do" follow in that order
 - (d) "Who" often understood from "where"
- (3) Display format
 - (a) Discrete, with entire message displayed at once is most desirable
 - (b) Sequential is OK, 2 parts maximum
 - (c) Run-on moving displays prohibited
 - (d) One abbreviation per panel display desirable, two abbreviations are the maximum. Route designation is considered as one abbreviation and one word. Guidelines for abbreviations are provided on the following pages. Refer to the *Traffic Engineering Manual* for approved messages.

243.3.2 PCMS Worksheet

See *Figure 243.3.1* for an illustration on the development of a PCMS Worksheet.

See Form 243-A (located in FDM 103) and FDM 321 for instruction on showing the worksheet information in the plans set.



243-Portable Changeable Message Signs

Message 2 will run 12 . 50 seconds.

STANDARD ABBREVIATIONS FOR USE ON PCMS

Standard abbreviations easily understood are:

<u>WORD</u>	ABBREV.	<u>WORD</u>	ABBREV.
Boulevard	BLVD	Normal	NORM
Center	CNTR	Parking	PKING
Emergency	EMER	Road	RD
Entrance, Enter	ENT	Service	SERV
Expressway	EXPWY	Shoulder	SHLDR
Freeway	FRWY, FWY	Slippery	SLIP
Highway	HWY	Speed	SPD
Information	INFO	Traffic	TRAF
Left	LFT	Travelers	TRVLRS
Maintenance	MAINT	Warning	WARN

Other abbreviations are easily understood whenever they appear in conjunction with a particular word commonly associated with it. These words and abbreviations are as follows:

WORD Access Ahead Blocked Bridge Chemical Construction Exit Express Hazardous Interstate Major Mile Minor Minute(s) Oversized Prepare Pavement Quality Pouts	ABBREV. ACCS AHD BLKD BRDG CHEM CONST EX, EXT EXP HAZ I MAJ MI MNR MIN OVRSZ PREP PVMT QLTY	PROMPT Road Fog* Lane* [Name]* Spill Ahead Next* Lane Driving [Number] Accident [Number]* Accident [Number]* Load To Stop Wet* Air*
Pavement	PVMT	Wet*

^{* =} Prompt word given first

The following abbreviations are understood with a prompt word by about 75% of the drivers. These abbreviations may require some public education prior to usage.

WORD	ABBREV.	<u>PROMPT</u>
Condition	COND	Traffic*
Congested	CONG	Traffic
Downtown	DWNTN	Traffic
Frontage	FRNTG	Road
Local	LOC	Traffic
Northbound	N-BND	Traffic
Roadwork	RDWK	Ahead [Distance]
Temporary	TEMP	Route
Township	TWNNSHP	Limits

^{* =} Prompt word given first

Certain abbreviations are prone to inviting confusion because another word is abbreviated or could be abbreviated in the same way. Do not use these abbreviations:

ABBREV.	INTENDED WORD	WORD ERRONEOUSLY GIVEN
WRNG	Warning	Wrong
ACC	Accident	Access (Road)
DLY	Delay	Daily
LT	Light (Traffic)	Left
STAD	Stadium	Standard
L	Left	Lane (Merge)
PARK	Parking	Park
RED	Reduce	Red
POLL	Pollution (Index)	Poll
FDR	Feeder	Federal
LOC	Local	Location
TEMP	Temporary	Temperature
CLRS	Clears	Color

250 Hydraulic Data and Agency Permits

250.1 General

A Bridge Hydraulic Report (BHR) includes the following, as applicable:

- Bridge Hydraulics Recommendation Sheet,
- Bridge hydraulic calculations, and
- Scour calculations (prepared as specified in Chapter 4 of the <u>Drainage Manual</u>, Topic No. 625-040-002).

250.1.1 Bridge Hydraulic Recommendation Sheet (BHRS)

Prepare the Bridge Hydraulic Recommendation Sheet (BHRS) for new structures and widenings as specified in *Chapter 4* of the *Drainage Manual*.

250.2 Scour Calculations

Scour calculations are required for new structures and for major widening of an existing bridge structure. See the <u>Structures Design Guidelines</u> for classification of major and minor widening.

Scour calculations for the widening of an existing structure will be considered by the Department on an individual basis.

Modification for Non-Conventional Projects:

Delete the above paragraph and see RFP for requirements.

Develop scour estimates using a multi-disciplinary approach involving the Hydraulics Engineer, the Geotechnical Engineer, and the Structures Design Engineer. Design bridges and bridge culverts to withstand the design flood without damage and to withstand the 500-year flood (super flood) without failure. Refer to the <u>Structures Design Guidelines</u> for specific foundation design steps and the <u>Drainage Manual</u> for policy on scour computations.

The 100-year and 500-year scour elevations are required for the design of all bridges over watercourses. In addition, the Long-Term Scour Elevation must be established for bridge structures required to meet the extreme event vessel collision load. For more information on these scour elevations see the **Drainage Manual**.

250.2.1 Scour Design Process

Scour problems should be resolved early in the design process. The Bridge Development Report (BDR), or 30% structures plans submittal when a BDR is not required, is a means of addressing and resolving all major design issues early in the design process. The BDR (or 30% structures plans) should also define the need for scour considerations, establish the scour parameters, and arrive at possible solutions. The eight step process is illustrated in *Figure 250.2.1* and described as follows:

Modification for Non-Conventional Projects:

Delete the above paragraph and replace with the following:

Submit the scour calculations as part of the 90% foundation component plan submittal.

- (1) The Drainage Design Engineer evaluates stream stability and scour potential based on all available data, assumed soil conditions, structure positioning, and foundation designs. The Drainage Design Engineer's assumptions (hydraulic, geotechnical, and structural) and design parameters should be discussed with both the Geotechnical and Structures Design Engineers. When evaluating stream stability and scour potential, the recommendations developed from FHWA's *Hydraulic Engineering Circular (HEC)* should be followed as well as the design requirements provided in *Chapter 4* of the *Drainage Manual*. This work should be initiated during the PD&E study where changes in the alignment could affect the severity of general scour.
- (2) The Geotechnical Engineer will then consider the possible alignments based on the scour potential and subsoil conditions. It may be necessary to conduct exploratory work if variability of subsoil conditions are suspected but not sufficiently defined. The results of exploratory investigations should be discussed with both the Hydraulics and Structures Design Engineer, and any previous scour assumption verified or modified.
- (3) The Structures Design Engineer should provide approximate span ranges, pier configurations, and pier locations for the different alternates. In addition, possible foundation types and approximate sizes should be developed such that the

Drainage Design Engineer can estimate local scour potentials. Conditions to be considered are:

- (a) The extent and severity of scour along the alignment must be developed. For example, for bridges over a wide body of water, general scour could vary in extent and severity. It may be reasonable, therefore, to consider fewer foundations in the most severe areas (i.e., span the problem), or take appropriate steps to assure the structural integrity of the foundation in those locations.
- (b) The pile driving resistance, which must be overcome at the time of construction, may be greater than the ultimate pile capacity at a later date due to subsequent scour activity.
- (c) Likewise, design drilled shaft capacity must account for the possibility that ultimate capacity will be reduced as a result of future scour activity.
- (4) The Drainage, Geotechnical, and Structures Design Engineers must develop the scour potential and rate each location and furnish the results to the District Environmental Management Office for consideration in establishing the recommended alignment(s).
- (5) The preferred alignment is established by others.
- (6) The Structures Design Engineer develops more detailed calculations showing possible span arrangements and types and sizes of foundations.
- (7) The Drainage, Geotechnical, and Structures Design Engineers review the proposed configuration to assure that scour has been properly addressed. The Drainage Design Engineer reviews both the general and local scour potential and recommends continuation or changes.
- (8) The Structures Design Engineer finalizes the configuration and proceeds with a more detailed analysis of the foundation including the anticipated pile tip elevations. The Drainage, Geotechnical, and Structures Design Engineers must review and concur. The final results are then incorporated into the BDR or 30% structures plans as applicable.

Modification for Non-Conventional Projects:

Delete the third sentence of item 8, above and replace with the following:

Submit the final results as part of the 90% foundation component plan submittal.

Figure 250.2.1 Structural Plans Development
Sheet 1 of 2

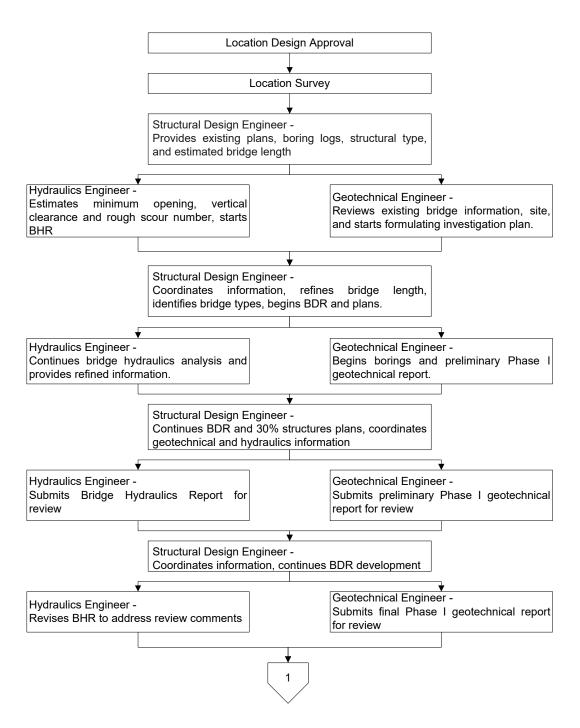
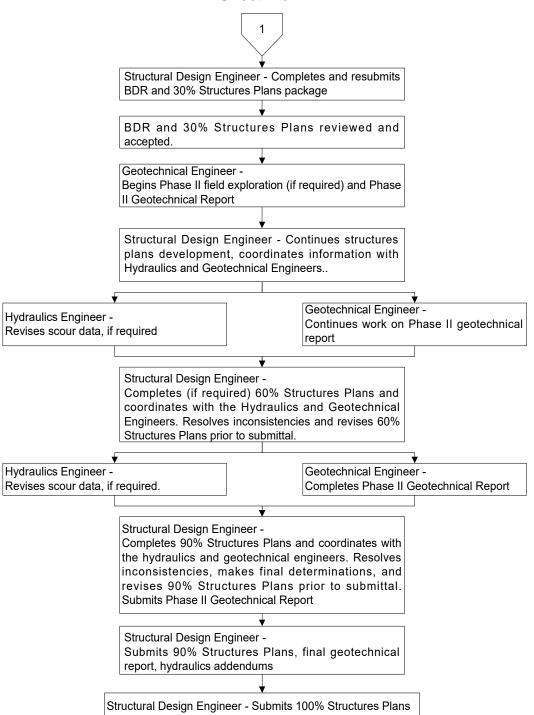


Figure 250.2.1 Structural Plans Development
Sheet 2 of 2



250.2.2 Bridge Foundation Design Process

This is a multi-discipline effort involving Geotechnical, Structures, and Hydraulics/Coastal Engineers. The process described below will often require several iterations. The foundation design must address the various scour conditions, and furnish sufficient information for the Contractor to provide adequate equipment and construction procedures. These three engineering disciplines have specific responsibilities in considering scour as a step in the foundation design process.

(1) The Structures Engineer determines the preliminary design configuration of a bridge structure utilizing geotechnical and hydraulic data. The Structure Engineer also performs lateral stability evaluations for the applicable loadings described in the <u>Structures Design Guidelines</u>, Section 2.12 (Substructure Limit States), (do not impose arbitrary deflection limits except on movable bridges). A preliminary lateral stability analysis generally will occur during the BDR phase of the project, and a final evaluation will occur subsequent to the selection of the final configurations. The Structures Engineer must apply sound engineering judgment in comparing results obtained from scour computations with available hydrological, hydraulic, and geotechnical data to achieve a reasonable and prudent design.

Modification for Non-Conventional Projects:

Delete the third sentence of item 1, above and replace with the following:

A preliminary lateral stability analysis will occur during the preparation of the Technical Proposal of the project, and a final evaluation will occur subsequent to the selection of the final configurations.

- (2) The Hydraulics Engineer provides the predicted scour elevation through a 100-year flood event (100-Year Scour), a 500-year flood event (500-Year Scour), and for "Long-Term Scour". "Long Term Scour" is defined and described in *Chapter 4* of the *Drainage Manual*.
- (3) The Geotechnical Engineer provides the nominal axial (compression and tension) capacity curves, mechanical properties of the soil, and foundation recommendations based on construction methods, pile availability, similar nearby projects, and site access.

250.2.3 Submittal Requirements

During the 30% and 90% structures plans reviews, the EOR must coordinate the reviews of the design of both the Drainage and Geotechnical Engineers to assure compliance with

the results of the scour calculations. The EOR must consult with the District Structures Maintenance Engineer for scour inspection reports on existing bridges.

Modification for Non-Conventional Projects:

Delete the first sentence of the above paragraph and replace with the following:

During the 90% foundation component plans submittal, the EOR must coordinate the reviews of the design of both the Drainage and Geotechnical Engineers to assure compliance with the results of the scour calculations.

250.3 Debris Accumulation

Debris accumulation on the upstream side of substructure units can significantly affect the flow of water and cause significant scour. Evaluate the type of vegetation upstream from the bridge and consider the probability of debris accumulation in establishing types and locations of substructure units. Special consideration must be given to mitigating debris accumulation on substructure units.

Debris clearance criteria are specified in *FDM 210.12.3.1*.

250.4 Agency Permits

Most projects will require several permits from Federal, State and local agencies. For examples of the types of permits that may be required, see *Part 1, Chapter 12* of the *Project Development and Environment Manual* (*PD&E Manual*).

Modification for Non-Conventional Projects:

Delete **FDM 250.4** and see RFP for requirements concerning Agency Permits.

251 Stormwater Pollution Prevention Plan (SWPPP) Development

251.1 General

A Stormwater Pollution Prevention Plan (SWPPP) must be developed and implemented for each FDOT construction project that disturbs one or more acres of total land area and discharges to waters of the United States. The State of Florida Department of Environmental Protection Generic Permit for Stormwater Discharges from Large and Small Construction Activities, herein referred to as the DEP Generic Permit, applies to projects where multiple, separate, and distinct construction activities may be taking place at different times and at different schedules under one contract plan. In these situations, if the combined total area of disturbed land is equal to or greater than one acre, the requirements of the DEP Generic Permit will apply.

The site specific SWPPP is a requirement of the DEP Generic Permit. In order to use this permit:

The Engineer of Record must prepare a plan that assures compliance with the terms and conditions of the DEP Generic Permit. This includes obtaining a state stormwater quality permit, if appropriate.

The Contractor must file a Notice of Intent (NOI) and submit payment of permit fee to the DEP.

Distribution of the NOI, SWPPP, and signed certification statements will be in accordance with the requirements of the DEP Generic Permit.

The objectives of the SWPPP are to:

- (1) Prevent erosion where construction activities are occurring
- (2) Prevent pollutants from mixing with stormwater
- (3) Prevent pollutants from being discharged by trapping them on-site, before they can affect the receiving waters

For the purpose of preparing a SWPPP, a pollutant is anything that could cause or contribute to a violation of state water quality standards.

A complete SWPPP includes:

- (1) Signed and sealed SWPPP sheets,
- (2) Other plan sheets and documents referenced in the SWPPP sheets,
- (3) Contractor's approved Erosion Control Plan in accordance with <u>Standard</u> <u>Specifications</u>, Section 104,
- (4) Inspection reports, and
- (5) Documentation of field changes that were made to better address the objectives.

Preparing and implementing a SWPPP involves evaluating the site, selecting and describing control measures to address the objectives, and implementing, installing, inspecting, and maintaining the controls.

Evaluating the site and selecting and describing the controls are done during the design phase and are documented in the SWPPP sheets. The SWPPP sheets should be prepared in consultation with Drainage, Construction and Environmental personnel. The SWPPP sheets must be placed in the Roadway Plans, or other lead component. Refer to *FDM 320* for guidelines for preparing the SWPPP sheets.

Implementing, installing, inspecting, and maintaining the controls are the responsibility of the Contractor. The Contractor is also responsible for adjusting the SWPPP Plan to match the actual site conditions.

260 Bridge Structures

260.1 General

The design criteria presented in this chapter apply to bridge structures on arterials, collectors, and Limited Access Facilities. Criteria regarding lanes, medians, and shoulders for bridges are illustrated in *FDM 260.1.1*. Subsequent sections of this chapter contain specific information and criteria regarding these typical section elements, as well as geometric features.

260.1.1 Partial Bridge Sections

Criteria regarding lanes, medians, and shoulders are illustrated in the following partial bridge sections, *Figures 260.1.1* – *260.1.4*. These figures show sections through the bridge deck. Sections through the approach slab and permanent retaining wall are similar.

Figure 260.1.1 Partial Bridge Sections for Limited Access Facilities and Divided Arterials (4 or More Lanes)

Design Speed 50 mph and Greater

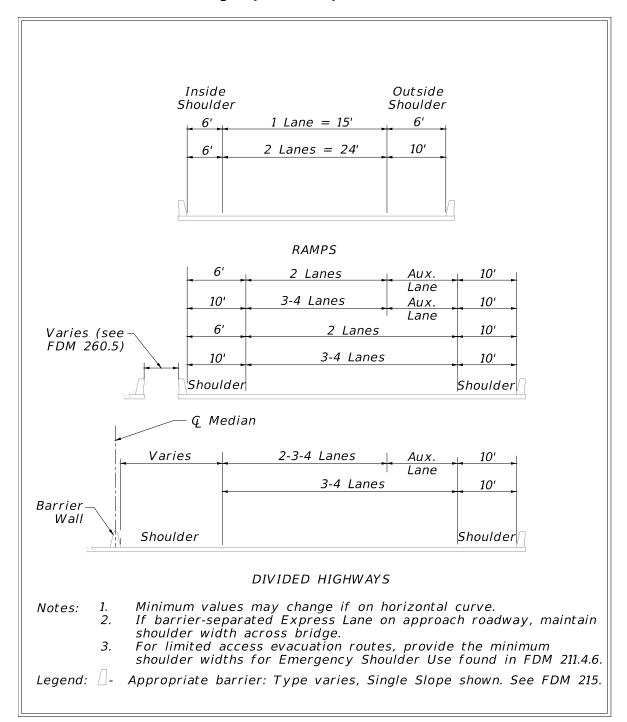


Figure 260.1.2 Bridge Section for Undivided Arterials and Collectors

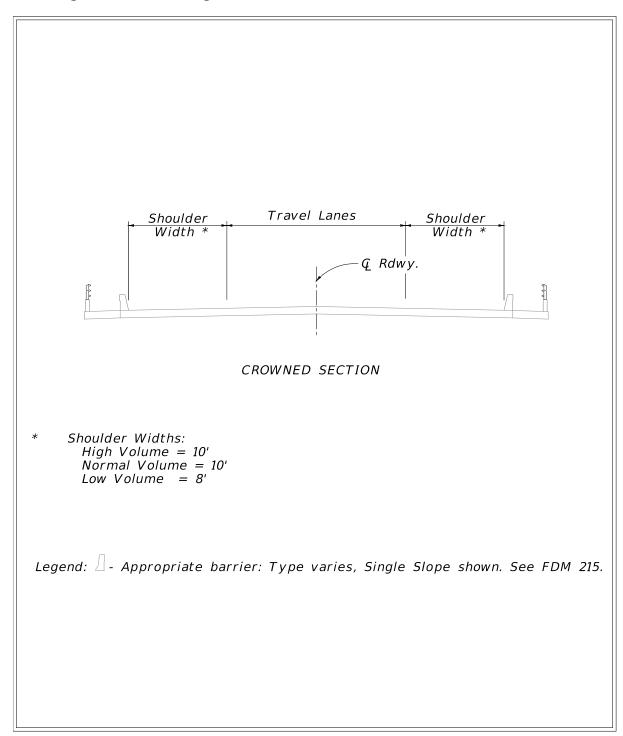


Figure 260.1.3 Partial Bridge Sections for Curbed Arterials and Collectors

Design Speed 45 mph and Less

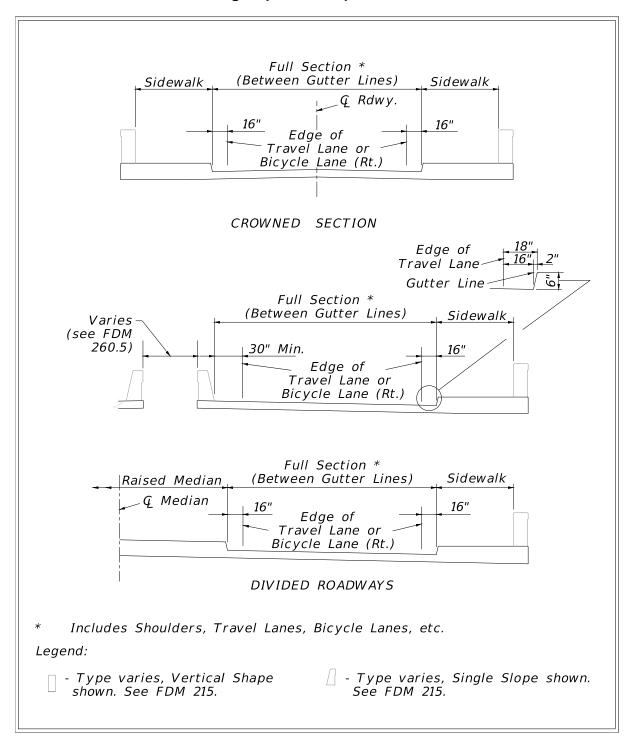
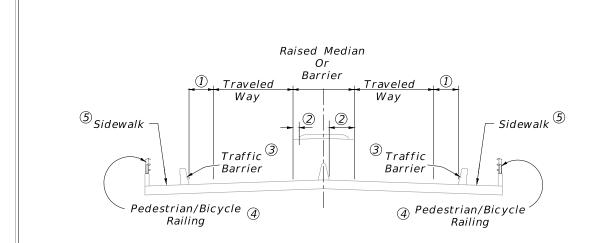


Figure 260.1.4 Bridge Section for Divided Arterials and Collectors



① Outside shoulders:

Curbing on approach roadway:

Use 2.5' minimum, 7' with bike lane, 8' minimum for bridges 500' or longer or high-level bridges.

Flush shoulder on approach roadway:

Use 10' minimum.

② Median shoulders:

Raised median on bridge:

Use same offset to median as used on the approach roadway.

Median barrier on bridge:

Raised median on approach roadway:

Use 2.5' minimum, and for bridges 500' or longer or high-level bridges use 6' minimum for 2 lanes and 8' minimum for 3 or more lanes.

Flush shoulder on approach roadway:

Use 6' minimum for 2 lanes and 10' minimum for 3 or more lanes.

- ③ Use traffic barrier between traveled way and sidewalk and separate pedestrian railing at back of sidewalk if heavy pedestrian traffic is anticipated or facility is near a school, or design speeds on the bridge are 50 mph or greater.
- 4 Provide pedestrian/bicycle railing as required per FDM 222.4
- ⑤ See FDM 260.2.2 for sidewalk width requirements.

260.2 Lanes

Lane widths are to match the approach roadway lane widths.

260.2.1 Bicycle Lanes

Continue bicycle lanes on the approach roadway across the structure.

260.2.2 Sidewalk and Shared Use Paths

Continue width of sidewalk or shared use path on the approach roadway across the structure. Bridge sidewalk width may be less than the approach roadway for long bridges (greater than 100 feet), but not less than 5 feet for C1 and C2 context classification or 6 feet for all other context classifications.

Provide sidewalk on new bridges where sidewalk or shared use path is not present along the roadway, but may be included with a future project.

Modification for Non-Conventional Projects:

Delete FDM 260.2.2 and see RFP for requirements.

260.3 Shoulders

Figures 260.1.1 – 260.1.4 provide criteria for shoulder widths on various bridge sections. Where these widths differ from those required for roadways or ramps, decisions about the final values chosen for the project are to be coordinated between the District Roadway Design and Structures Design Offices.

On roadway alignments having 12-foot shoulders with continuous barrier walls and closely spaced bridges, a 12-foot bridge shoulder width may be considered. Bridges are considered to be closely spaced when the required length of shoulder transition (between standard width roadway and bridge shoulders) is greater than the distance between the bridges. The decision to use 12-foot bridge shoulder widths should be coordinated with the District Design Engineer.

Modification for Non-Conventional Projects:

Delete the above paragraph and see RFP for bridge shoulder width requirements.

260.4 Bridge Cross Slopes

Bridge cross slope is typically 0.02 for non-superelevated bridge deck sections. Bridges with one-way traffic have a uniform cross slope applied over all travel lanes and required shoulders. Bridges with two-way traffic may be designed with a crowned bridge deck section. This cross slope criteria applies to all bridge decks whether of cast-in-place concrete, precast concrete, or open steel decking.

Use transitions to adjust for differences in cross slope between the approach roadway section and the required straight-line slope for bridge decks.

260.5 Bridge Median

For divided highways, the District will determine the desired distance between structures based in the following:

- (1) Provide separate structures if the open space between the bridges would be 20 ft. or more.
- (2) Provide single structure if the open space between the bridges would be less than 10 feet.
- (3) A single structure is recommended when the open space between the bridges would be between 10 and 20 feet.

Consult with the District Structures Maintenance Engineer when the open space between the bridges would be less than 20 feet.

The inspection and maintenance capabilities of each District Office's personnel and equipment will provide the basis for deciding on a single structure deck or twin bridges. If the total width for a single structure exceeds the capacity of district maintenance equipment, typically a 60-foot reach, twin structures may be specified and the open distance between structures determined by the practical capability of the maintenance and inspection equipment. This is particularly important for girder superstructures because those areas that cannot be reached by topside equipment might require catwalks, ladders or other access features. Such features are to be accounted for in the initial selection of alternates as they will add to the cost of superstructures.

Design bridge railings and separators in accordance with the **Structures Design Guidelines**. For more information regarding bridge traffic railings, refer to **FDM 215**.

260.6 Vertical Clearance

For roadway, pedestrian, or railroad bridge over roadway, the minimum vertical clearance is the least distance measured between the lowest bridge superstructure element and the traveled way or shoulder directly below the element.

For roadway or pedestrian bridge over railroad, the minimum vertical clearance is the least distance measured between the bottom of the superstructure and the top of the highest rail utilized.

For roadway or pedestrian bridge over High Speed Rail Systems, see the latest version of *American Railway Engineering and Maintenance-of-Way Association* (AREMA) guidelines, or contact the design office of the high speed rail line of interest.

For roadway or pedestrian bridge over electrified railroad, see FDOT's **South Florida Rail Corridor Clearance Policy for 25 KV service (Topic No. 000-725-003)**. This provision also applies to tracks identified as candidates for future electrification.

FDOT minimum vertical clearances for new construction and RRR projects are given in *Table 260.6.1*. New construction criteria is also illustrated in *Figures 260.6.1* through 260.6.5.

Table 260.6.1 Minimum Vertical Clearances for Bridges

	Minimum Vertical Clearance (feet)				
Type of Crossing	New Construction				
	New Bridge	Construction Affecting Existing Bridge	RRR		
Roadway or Railroad bridge over Limited Access Roadway	16.5	16.0	16.0		
Roadway or Railroad bridge over Arterial or Collector Roadway	10.5		14.5		
Pedestrian bridge over Roadways	17.5				
Roadway or Pedestrian bridge over Railroad	23.5				
Roadway or Pedestrian bridge over Electrified Railroad	24.25				

⁽¹⁾ For construction affecting an existing bridge (e.g., bridge widenings or resurfacing), if the proposed minimum design vertical clearance is between 16 feet and 16 feet 2 inches, place a note in the plans as shown in *FDM 311*.

Roadway or Railroad bridge over Arterial or Collector Roadway

- (1) Contact the District Structures Design Engineer for further guidance if any sway bracing members over the bridge deck have a clearance of less than 14 feet.
- (2) Contact the District Structures Design Engineer for further guidance when an existing bridge has a vertical clearance less than 14.5 feet. See *Traffic Engineering Manual, Section 2.6* for information on required signing and warning features.

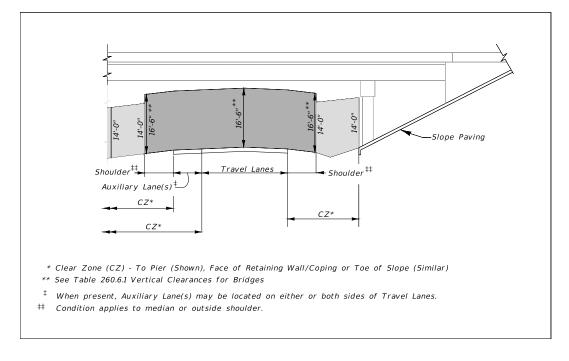
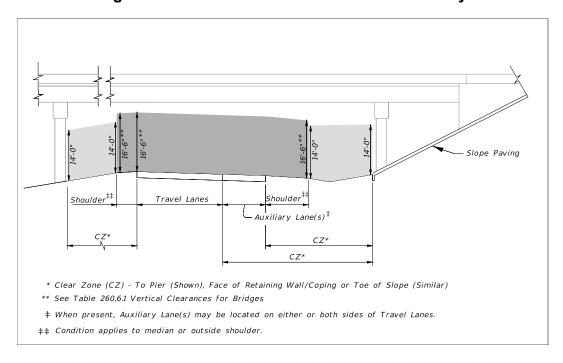


Figure 260.6.1 Flush Shoulder Roadway

Figure 260.6.2 Flush Shoulder Divided Roadway



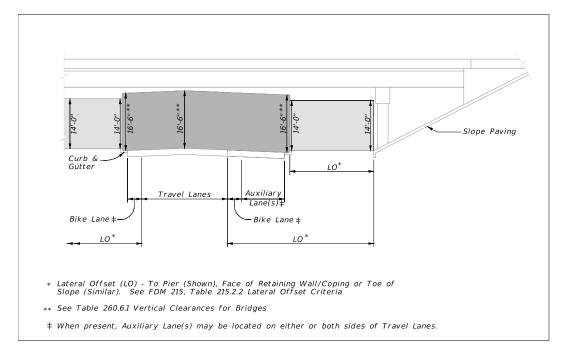
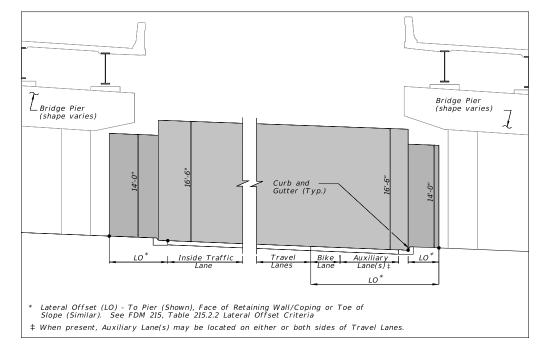


Figure 260.6.3 Curbed Roadway ≤ 45 mph

Figure 260.6.4 Curbed Roadway ≤ 45 mph – Section through Bridge



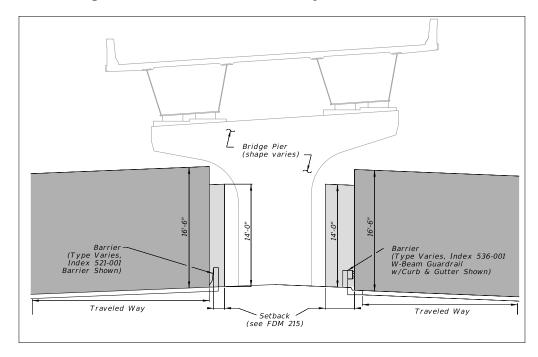


Figure 260.6.5 Curbed Roadway with Traffic Barrier

260.7 Typical Paving Under Bridge

A 10-foot paved outside shoulder under overpass bridges is recommended. In addition, miscellaneous asphalt within the median area and from the paved shoulder to the bridge slope pavement should be placed. This pavement will provide additional safety, enhance drainage, reduce maintenance and improve appearance. Typical paving under bridges is illustrated in *Figure 260.7.1*.

OUTSIDE EDGE OF BRIDGE SLOPE PAVEMENT MISC. ASPHALT TRAVELED WAY 10' SHOULDER PAVEMENT-UNLESS OTHER WIDTH MEDIAN PAVING CALLED FOR IN PLANS (MISC. ASPH.) STANDARD WIDTH A SHOULDER PAVEMENT MEDIAN UNLESS OTHER WIDTH CALLED FOR IN PLANS Clear Zone Shoulder Travel Lanes Shoulder 15 6 Slope Pavement To Pier, Face of Retaining Wall/Coping or Toe of Slope (Shown) Misc. Asph. Limits of Misc. Asph. Shoulder Pavement SECTION A-A

Figure 260.7.1 Typical Paving Under Bridge

Limited Access Equilities

FACILITY

Limited Access Facilities	12'
Flush Shoulder Arterials & Collectors Design Speed 50 mph or greater	8'
Flush Shoulder Arterials & Collectors Design Speed 45 mph or less	6'

260 - Bridge Structures

260.8 Bridges Over Waterways

260.8.1 Vertical Clearance

The following criteria applies to the minimum vertical bridge clearance over water:

Environment:

Minimum vertical clearance is 12 feet above Mean High Water (MHW) for concrete superstructures classified as moderately aggressive or extremely aggressive due to chloride content.

Minimum vertical clearance is obtained from the District Bridge Maintenance Engineer for steel superstructures, but is not to be less than those specified above for the concrete superstructures.

Modification for Non-Conventional Projects:

Delete the above paragraph and replace with the following:

For steel superstructures, the minimum vertical clearance is not to be less than those specified above for the concrete superstructures or as specified in the RFP.

Drainage:

The minimum vertical clearance between the design flood stage and the low member of a bridge is 2 feet. This clearance is necessary to allow the majority of debris to pass without causing damage to the structure. This requirement does not apply to culverts and bridge-culverts.

Navigation:

Provide the following minimum vertical clearance for navigational purposes:

- (1) 6 feet above the Mean High Water for tidewater bays and streams
- (2) 6 feet above the Normal High Water for freshwater rivers, streams, non-regulated/controlled canals, and lakes
- (3) 6 feet above the control elevation for regulated/controlled lakes and canals

For bridges without a designated navigation channel, minimum vertical clearance for navigation purposes is measured from the low point of the superstructure to the water

surface anywhere along the length of the bridge over the navigable water. For bridges with a designated navigation channel, minimum vertical clearance for navigation purposes is measured from the low point of the superstructure to the water surface at the edges of the designated navigation channel. Navigation lights are not considered in the vertical clearance.

Coastal Bridges:

A minimum vertical clearance of 1 foot above the 100-year design wave crest elevation including the storm surge elevation and wind setup is required for the superstructure. For bridge designs where this criterion cannot practically be met, refer to the **FDOT Drainage Manual**, Section 4.9.5.

Information on the Normal High Water, control water elevation, or Mean High Water can be obtained from the appropriate Drainage Design Engineer.

Widening of existing structures which do not meet the minimum vertical clearance criteria stated above (either before or after the widening) may be justified hydraulically or economically. However, encroachment of vertical clearance criteria may be limited and is required to be approved by the agency having jurisdiction over the navigable waterway.

260.8.2 Horizontal Clearance

Provide the following minimum horizontal clearance:

- (1) 10 feet for crossings subject to boat traffic.
- (2) Consistent with debris conveyance needs and structure economy where no boat traffic is anticipated.

Horizontal clearance is defined as the unobstructed clear distance between piers, fender systems, culvert walls, etc. projected by the bridge normal to the flow.

260.8.3 Regulatory Agency Requirements

Vertical and horizontal clearances will also be subject to the requirements of the Coast Guard, Corps of Engineers, Water Management District, and any other regulatory agency having appropriate statutory jurisdiction or authority. Such regulatory agency requirements may exceed Department requirements.

260.9 Evaluation of Existing Bridge Structures

Each project will require a determination on the most appropriate action regarding existing structures; i.e., should bridge remain as is, be rehabilitated, or be replaced. This determination should be made as early as practical due to the potential impact to the work program. Pavement resurfacing funds can only be used for minor bridge improvements such as rail retrofits and ADA improvements. Bridges that require major improvements or replacement must be programmed with appropriate bridge program funds.

The determination of bridge improvement needs is to be supported by an engineering analysis and report. The determination is to be based on an assessment of the bridge's structural and functional adequacy. The engineering report is to include the following:

- (1) Project description
- (2) Operational impact evaluation
- (3) Safety impact evaluation that includes a detailed review of crash history, severity, contributing factors, etc.
- (4) Benefit/cost analysis

If the engineering analysis determines it is not feasible to bring the bridge into full compliance with minimum criteria, a Design Exception or Design Variation addressing the feature(s) not meeting criteria must be processed in accordance with **FDM 122**. The engineering analysis and report should be used to support the Design Exception or Design Variation.

Review the Department's work program to see if a structure is scheduled for replacement, before determining short term improvements. Consider short term improvements that enhance safety, but may not bring the bridge into compliance, such as:

- Upgrading of connecting guardrail systems
- Approach roadway or shoulder widening
- "Narrow Bridge Ahead" signing and shoulder warning (see *FDM 210.4.5*)

If a bridge is functionally obsolete but structurally sound, complete replacement is usually not warranted. For these structures a full range of possible improvements should be considered to bring the structure into compliance with minimal criteria. Widening of the structure or rail retrofits are primary options. If a roadway is being programmed or considered for improvements or widening (adding lanes), consider the needs of the future structure(s).

When evaluating bridge replacement or widening, the following should be considered:

- (1) Cost of replacing the existing bridge with a wider bridge designed to new bridge criteria.
- (2) Cost of widening the existing bridge (if widening is practical), including life cycle costs of maintaining a widened bridge.
- (3) The number of crashes that would be eliminated by replacement or widening.
- (4) The hydraulic sufficiency and the risk of failure due to scour and/or ship impact as well as the consequences of failure.

260.9.1 Bridge Width

Required bridge widths for new bridge structures are illustrated in the partial bridge sections, *Figures 260.1.1 – 260.1.4*.

Minimum existing bridge widths for arterials and collectors are provided in *Table 260.9.1*.

See **FDM 210.4.5** for information concerning narrow bridge shoulder warning devices.

Bridge widening is to be in accordance with the *Structures Design Guidelines* and meet the geometric requirements for new construction.

Table 260.9.1 Minimum Widths for Existing Bridges

	Minimum Width			
Bridge Median Treatment	Travalad Way Width	Shoulder Width (ft)		
	Traveled Way Width	Median	Outside	
Undivided (AADT < 750)	Total Width of Approach Lanes	n/a	2.0	
Undivided (AADT ≥ 750)	Total Width of Approach Lanes	n/a	4.0	
Divided (Median Separator)	Total Width of Approach Lanes	1.5	4.0	
Divided (Median Barrier Wall)	Total Width of Approach Lanes	2.5	4.0	
One Way Bridges	Total Width of Approach Lanes	2.5	4.0	

260 – Bridge Structures

260.9.1.1 Interstate, Freeways and Expressways

For resurfacing projects, existing 4-lane (2-lanes in one direction) mainline bridges may remain in place without a Design Exception or Variation when all the following requirements are met:

- (1) Minimum 12-foot lane widths, and
- (2) Minimum 3-foot left shoulder, and
- (3) Minimum 10-foot right shoulder on bridges ≤ 200 feet in length, or minimum 3-foot right shoulder on bridges > 200 feet in length.

260.9.2 Bridge Loading

See *FDM 121.17* for load rating requirements.

260.9.3 Pier Protection, Bridge Railing and Roadside Safety Hardware

See FDM 215 for requirements.

261 Structural Supports for Signs, Signals, Lighting, and ITS

261.1 General

The criteria for the structural design of sign, signal, lighting, and ITS support structures (aka Ancillary Structures) must be in accordance with AASHTO's *LRFD Specifications* for *Structural Supports for Highway Signs, Luminaires, and Traffic Signals*, as modified by the *Structures Manual*, *Volume 3*. Include structural details in the Plans for all sign, signal and lighting structures. Use the *Standard Plans* for sign, signal and lighting support structures, unless site conditions or other considerations require a custom design.

When a custom support structure is required, or otherwise specifically designated in the contract documents, the Engineer of Record (EOR) is responsible for the structural design including foundations and the review of the Shop Drawings. Details for supports attached to bridge structures must be coordinated with the bridge structural engineer and included in the plans. See <u>Structures Design Guidelines</u>, **Section 1.9** for details and restrictions related to making attachments to bridges.

Sign and signal structure span length are limited to the following:

- Standard Plans, Index 700-041, Span Sign Structure: 220 feet
- Index 700-040, Cantilever Sign Structure: 50 feet
- Indexes 700-040 and 700-041, Cantilever & Span Sign Structure Truss Depth: 9.5 feet
- Indexes 649-030 and 649-031, Standard Mast Arm Assemblies: 78 feet
- Indexes 649-010 or 641-010, Steel or Concrete Strain Pole with Signal Cable: 250 feet

These limits were chosen based on past practice and practical experience. See the <u>Standard Plans Instructions</u> (**SPI**) to obtain the applicable <u>Standard Plans</u> and additional information on sign and signal structures.

See FDOT Modifications to LRFD Specifications For Structural Supports For Highway Signs, Luminaires And Traffic Signals (LRFDLTS-1), Structures Manual Volume 3, Section 2.6 for limitations on the use of bridge mounted signs.

261.2 Sign Support Structures

Use the applicable **Standard Plans** for the following sign support structures:

- Index 700-010 Single Column Ground Sign
- Index 700-011 Single Column Cantilever Ground Mounted Sign
- Index 700-012 Single Post Bridge Mounted Sign Support
- Index 700-013 Single Post Median Barrier Mounted Sign Support
- Index 700-020 Multi-Column Ground Sign
- *Index 700-040* Cantilever Sign Structures (Overhead)
- *Index 700-041* Span Sign Structures (Overhead)

Refer to the corresponding **Standard Plan Instruction** (SPI) for design information.

For <u>Standard Plans</u>, *Index 700-010* Single Column Ground Signs, the contactor selects the appropriate pole size using the sign dimensions given in the plans and the four-step process given the standard.

Where the distance between the curb and the sidewalk restricts the use of **Standard Plans, Index 700-020**; **Index 700-011** may be used.

The EOR is responsible for the design of all multi-column ground signs and overhead sign structures (including bridge mounted signs). This responsibility is for the entire sign structure, including the supports and foundations, as well as all details necessary to fabricate and erect the sign structures. The EOR is also responsible for the shop drawing review in accordance with *FDM 267* when sign structure shop drawings are required by the Contract Documents.

FDOT assigns identification numbers to overhead sign structures. See the <u>Structures</u> <u>Detailing Manual</u>, Chapter 2, for instructions. If a custom sign support structure is required, include a brief written justification with the 30% plans submittal.

Modification for Non-Conventional Projects:

Delete the sentence above and replace with the following:

If a custom design is required, include a brief written justification with the 90% component plans submittal.

261.3 Lighting Support Structures

Use the applicable **Standard Plans** for the following lighting support structures:

- Index 715-010 High Mast Lighting,
- Index 715-002 Standard Aluminum Lighting.

Refer to the corresponding <u>SPI</u> for design information.

261.4 Traffic Signal Support Structures

Use the applicable <u>Standard Plans</u> for the following traffic signal support structures:

- Index 649-010 Steel Strain Poles.
- Index 641-010 Concrete Poles,
- Indexes 649-030, and 649-031 Mast Arm Assemblies.

Refer to the corresponding **SPI** for design information.

See **FDM 232** for determining which locations require mast arms.

Design all structures assuming traffic signal assemblies have backplates in accordance with *FDM 232.1.5*

Span wire systems have two strain pole options, rectangular prestressed concrete and round steel. Round steel poles are typically used on longer spans where prestressed concrete poles have exceeded their capacity.

For attaching Free-Swinging, Internally-Illuminated Street Sign Assemblies, see **Standard Plans Index 700-050**.

Mast Arm Assemblies may be Standard Mast Arm Signal Structures, Standard Mast Arms for Site-Specific Loadings or Custom Designs. Use the Flowchart in *Figure* **261.4.1** to determine which type of Mast Arm design is suitable for the particular application. See <u>Standard Plans</u>, *Indexes* **649-030** and **649-031**, and their <u>SPI</u>.

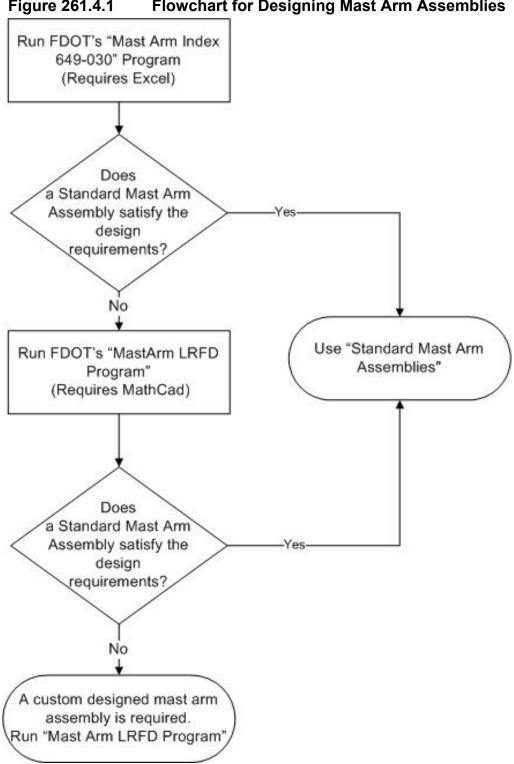


Figure 261.4.1 Flowchart for Designing Mast Arm Assemblies

261-Structural Supports for Signs, Signals, Lighting, and ITS

261.5 ITS Support Structures

Use the applicable **Standard Plans** for the following ITS support structures:

- Index 649-020 Steel CCTV Poles,
- Index 641-020 Concrete CCTV Poles,
- Indexes 700-040 and 700-041 Cantilever and Span Sign Supports to support Dynamic Message Signs (DMS). For additional DMS details, see Standard Plans, Index 700-090 Dynamic Message Sign Walk-In.

Refer to the corresponding **SPI** for design information.

Refer to the <u>Structures Manual</u>, **Volume 3** for Dynamic Message Sign Structure design requirements.

261.6 Foundations

Unique site circumstances may require the foundation variables to be modified from the foundations shown in the <u>Standard Plans</u>. If custom designs are required, the Geotechnical Engineer must provide the soil information to be used by the Structures Design Engineer during the design phase of the project.

The foundation design and drawings where special foundations are required are the responsibility of the Structures' EOR. The Geotechnical Engineer must provide the EOR the following soils information (this information may be derived from the borings of other nearby structures or from roadway borings):

- (1) Soil Type
- (2) Effective Unit Weight of the Soil
- (3) Seasonal High Water Table Elevation
- (4) Effective Friction Angle of the Soil (if applicable)
- (5) Cohesion Value (if applicable)
- (6) Coefficient of Horizontal Subgrade Reaction
- (7) Factored Bearing Resistance (if applicable)

Include the above soils information in the plans. Additionally, Soil Boring Data Sheets must be included in the plans, except for strain poles. This will provide the Contractor with

the conditions for which the foundations were designed as compared to actual on-site conditions and establish criteria for any future analysis of the foundations.

261.7 Evaluating Existing Sign, Signal, Lighting and ITS Support Structures

For the purposes of this section, existing sign, signal, lighting and ITS support structures are referred to as Ancillary Structures and are classified into one of the following categories:

Category 1: Existing Ancillary Structures without Proposed Additional Loading -

Existing support structures left in place or existing support structures modified with equivalent (or smaller) components.

<u>Category 2</u>: Existing Ancillary Structures with Proposed Additional Loading or Relocated Ancillary Structures –

Existing support structures modified with additional components, existing support structures modified with larger components, existing support structures whose proposed attachments produce loads on any component greater than the design loading and/or existing support structures relocated to another location.

Additionally, there are two types of evaluations that are conducted on ancillary structures as follows:

Condition Evaluation:

A physical and functional assessment based on inspection data that includes damage, deterioration, or other potential defects that may cause a reduction in service life or design capacity.

Analytical Evaluation:

A structural capacity analysis ranging from the review of structural plans, design calculations and shop drawings (if available) to a detailed structural analysis. Contact the District Structures Design Office for guidance on the extent of analysis required and for guidance on analyzing existing ancillary structures without plans, shop drawings, foundation depths, or design calculations.

Submit an Ancillary Structures Evaluation as required by the District Structures Design Office (DSDO). The report is to contain the following information:

- (1) Listing of ancillary structures within the project including the proposed disposition (remain in place, relocated, replaced)
- (2) Condition Evaluation for ancillary structures within the project
- (3) Analytical Evaluation of ancillary structures within the project that are proposed with additional loading and/or relocated

Recommendations in the Ancillary Structures Evaluation require concurrence from the District Structures Design Office.

261.7.1 Category 1 Analytical Evaluation

If a detailed Analytical Evaluation is required, evaluate the as-built capacity (no allowances for future loads) in accordance with the <u>Structures Manual</u>, **Volume 3**, **Section 18.2**. Report the Demand/Capacity (D/C) ratios, Combined Stress Ratios (CSRs), and Combined Force Interactions (CFIs). If all D/C ratios, CSRs, and CFIs are less than one, the structure meets FDOT structural requirements for existing structures. If any D/C ratios or CSRs are greater than one, strengthening or replacement is required unless a Design Variation is approved.

Category 1 ancillary structures typically do not require analysis for fatigue (welds) or foundations; however, welding details and foundations should be checked in the Analytical Evaluation in situations where there is evidence of distress, instability, or the capacity of the structure is in doubt.

261.7.2 Category 2 Analytical Evaluation

Provide a detailed Analytical Evaluation of the existing structure with proposed additional loading with new structure criteria in accordance with the <u>Structures Manual</u> Volume 3, **Section 18.3**. Report the D/C ratios, CSRs, and CFIs. If all D/C ratios, CSRs, and CFIs are less than 1.0, the structure meets FDOT structural requirements for new structures. If any D/C ratios, CSRs, or CFIs are greater than one, strengthening or replacement is required unless a Design Variation or Design Exception is approved as described below.

An approved Design Variation is required if the proposed structure fails to meet the structure requirements in the <u>Structures Manual</u> Volume 3, Section 18.3 but does meet the criteria in **Structures Manual Volume 3**, **Section 18.2**. An approved Design Exception is required if the proposed structure fails to meet the requirements in the **Structures Manual Volume 3**, **Sections 18.2** and **18.3**.

262 Retaining Walls

262.1 General

This chapter describes the procedure to be used in the development of retaining wall plans. This chapter should be used in conjunction with the <u>Structures Design</u> <u>Guidelines (SDG)</u>, <u>Structures Detailing Manual (SDM)</u> and the applicable <u>Standard Plans Instructions (SPI)</u>.

See **FDM 215** for guidance on roadside barrier requirements and <u>SDG</u>, **Chapter 6** for retaining wall mounted traffic railing requirements. See **FDM 222** for pedestrian and bicycle rail requirements. See <u>SDG</u>, **Section 1.4.5** for the policy on retaining wall surface finishes.

Precast walls other than Mechanically Stabilized Earth (MSE) walls should be considered as an alternate when sufficient room for soil reinforcement is not available.

<u>Standard Plans</u>, *Index 400 Series, 455 Series, 548 Series*, and *Indexes 521-600* through *521-640*, contain general notes and common details for retaining walls. See the applicable <u>SPI</u> for information on the use of these standards.

Using the site-specific geotechnical information, the structures Engineer of Record (EOR), in cooperation with the Geotechnical Engineer, will determine the appropriate wall type and its requirements. See the <u>SDG</u>, **Section 3.12** for the Permanent Retaining Wall Selection Process.

The following sections refer to the structures plans submittal procedure. For projects where there are no bridges, the roadway EOR must adjust the procedure as required for the roadway project.

262.2 Retaining Wall Plans Submittal Procedures

On projects with retaining wall types not listed on the APL (C-I-P wall systems, permanent concrete and steel sheet pile walls, soldier pile walls, non-proprietary precast wall systems, complex wall systems, or project specific designs), the complete wall design and details are included in the plans by the EOR.

On projects with proprietary retaining wall systems listed on the <u>APL</u>, the EOR provides the Wall Control Drawings and the appropriate wall systems Data Tables in the plans. The EOR selects which FDOT Wall Type (see the <u>SDG</u>, **Section 3.12**) is appropriate for the project and places this information in the notes associated with the Data Tables. The

Contractor then selects the <u>APL</u> listed retaining wall system to build based on the allowable wall types shown in the notes associated with the Data Tables and on the <u>Standard Plans</u>. Proprietary retaining walls require shop drawings in accordance with **FDM 267**.

Proprietary retaining wall design plans are not required in the contract plans for normal uncomplicated wall projects (see *FDM 262.3.2*). If the proprietary walls are Two-phased, experimental, exceed 40 ft. in height, are subject to unusual geometric or topographic features, if spatial limitations require project specific details, or, by the geotechnical report, will be subjected to excessive settlement, or environmental conditions, they are required to have fully detailed design plans in the contract set (see *FDM 262.3.3*).

Prior to construction on projects utilizing proprietary wall systems, the contractor will submit, for approval by the EOR, shop drawings that are based on an <u>APL</u> listed wall system that is shown in the plans. Site-specific details for the wall construction will be included in these shop drawings.

The success of these methods for producing wall plans is highly dependent on complete, accurate and informative Control Plans. The importance of the Geotechnical Engineer's role in this scheme cannot be emphasized enough and is detailed in the <u>Soils and Foundation Handbook</u>, **Chapters 3, 8, and 9**.

The Geotechnical Engineer's wall type recommendation must be presented in a report together with the results of field and laboratory testing and the reasoning for the recommendation. For Proprietary Walls, also include the following: external stability analyses, minimum soil reinforcement length vs. wall height for external stability, recommended soil reinforcement type limitations if any (e.g., synthetic vs. steel), maximum bearing pressure for each wall height and soil reinforcement length for each different wall height (2-foot increments).

The normal failure modes to be investigated are shown in **SDG**, **Chapter 3**.

Procedures for developing retaining wall plans follow.

262.2.1 Non-Proprietary Retaining Walls

(1) Bridge Development Report (BDR) / 30% Plans:

The BDR must discuss and justify the use/non-use of non-proprietary retaining walls. If the use of these retaining walls is applicable to the site and economically justified, it may be the only design required or it may be an alternate to a proprietary design. Include Wall Control Drawings (as specified in the <u>SDM</u>, **Chapter 19**), cross sections, details and general notes in the 30% Plans submittal. Denote the location

of drainage inlets, utilities, sign structures, lights and barrier joints in the plans. See the <u>SDM</u>, **Chapter 19** for more information.

(2) 30% Plans:

The 30% Plans must be submitted for approval and development of the plans continued towards the 90% Plans submittal.

(3) 90% Plans:

The 90% Plans submittal must be further developed to include, in addition to the information required for the 30% Plans, information listed in the <u>SDM</u>, *Chapter 19*.

Modification for Non-Conventional Projects:

Delete **FDM 262.2.1** and replace with the following:

262.2.1 Non-Proprietary Retaining Walls

See <u>SDG</u>, **Section 3.12** for wall selection requirements. Include Wall Control Drawings (as specified in the <u>SDM</u>, **Chapter 19**), cross sections, complete wall details and general notes in the Component Plans submittal. Denote the location of drainage inlets, utilities, sign structures, lights and barrier joints in the plans. See the <u>SDM</u>, **Chapter 19** for more information.

262.2.2 Proprietary Wall Systems Where Full Design Details Are Not Required In Contract Plans

Preapproved Vendor Drawings for proprietary wall systems are listed on the <u>APL</u> and are categorized in accordance with the applicable FDOT Wall Type(s). Utilize these drawings with the applicable standard(s) and Data Tables. Do not include the Vendor Drawings in the plans.

Use the following procedure in preparing plans for wall projects.

(1) BDR/30% Plans:

Discuss and justify the use of proprietary retaining walls and FDOT Wall Types (see <u>SDG</u>, Section 3.12) in the BDR. Provide documentation of all the site-specific geotechnical information and wall system considerations in the Retaining Wall Justification portion of the BDR. Include the Retaining Wall System Data Tables and Preliminary Wall Control Drawings with the information shown in <u>SDM</u>, Chapter 19 for the Plan and Elevation Sheets.

(2) 90% Plans:

Include the completed Control Plans and Data Tables in the 90% Plans submittal.

Modification for Non-Conventional Projects:

Delete **FDM 262.2.2** and replace with the following:

262.2.2 Proprietary Wall Systems Where Full Design Details Are Not Required In Contract Plans

Preapproved Vendor Drawings for proprietary wall systems are listed on the <u>APL</u> and are categorized in accordance with the applicable FDOT Wall Type(s). Utilize these drawings with the applicable standard(s) and Data Tables. Do not include the Vendor Drawings in the plans.

Using site-specific geotechnical information, the EOR, in cooperation with the geotechnical engineer, will determine all wall system requirements. See <u>SDG</u> 3.12 to determine appropriate FDOT Wall Type. Include Wall Control Drawings and Data Tables in the Component Plans submittal, as specified in the <u>SDM</u>, Chapter 19. Denote the location of drainage inlets, utilities, sign structures, lights and barrier joints in the plans. See the <u>SDM</u>, Chapter 19 for more information.

262.2.3 Proprietary Wall Systems Where Full Design Details Are Required In Contract Plans

The following procedure for plans preparation should be followed if the walls are required to be fully detailed in the contract plans.

(1) BDR/30% Plans:

The BDR must discuss and justify the use of proprietary retaining walls. Include Wall Control Drawings in the 30% Plans. It will not be necessary for these Plans to contain pay items; however, they must include, but not be limited to, the information listed in the <u>SDM</u>, **Chapter 19**.

(2) Control Plans/Invitation Package:

The Control Plans must be reviewed by the Department and, upon approval, sent to all the appropriate wall companies. Provide a set of control plans, roadway plans and foundation report to the wall companies no later than by the 60% Plans submittal. A copy of the transmittals to the wall companies must be sent to the DSDO or SDO as appropriate. The proprietary companies must acknowledge

receipt of the invitation package. If they choose to participate they must provide design plans for the retaining walls and submit the plans for review as prescribed in the invitation letter.

(3) 90% Plans:

Upon receipt of the proprietary design plans, the designer must review the design and incorporate the wall plans into the contract set. The plans from the wall companies, control plans and wall company standard drawings must constitute the 90% Plans.

Modification for Non-Conventional Projects:

Delete **FDM 262.2.3** and replace with the following:

262.2.3 Proprietary Wall Systems Where Full Design Details Are Required In Contract Plans

Using site-specific geotechnical information, the EOR, in cooperation with the geotechnical engineer, will determine wall system requirements. See <u>SDG</u> 3.12 to determine appropriate FDOT Wall Type. The Design-Build EOR must coordinate with one of the Preapproved Vendors to prepare fully detailed project specific proprietary drawings for inclusion into the Component Plans. Include Wall Control Drawings and Data Tables (in accordance with <u>SDM</u>, **Chapter 19**) in the Component Plans submittal. Denote the location of drainage inlets, utilities, sign structures, lights and barrier joints in the plans. See the <u>SDM</u>, **Chapter 19** for more information.

262.2.4 Critical Temporary Walls

A critical temporary wall is a temporary wall that is necessary to maintain the safety of the traveling public, or structural integrity of nearby structures or utilities during construction. Traffic lanes located either above or below a grade separation and within the limits shown in <u>SDM</u>, **Chapter 19**, will require the design of a critical temporary wall.

On bridge projects, discuss the use of, and selected type of, critical temporary walls in the BDR.

Modification for Non-Conventional Projects:

Delete the above sentence.

Typically, critical temporary walls are either proprietary MSE walls or steel sheet pile walls. Concrete sheet piles, soldier pile walls and precast or cast-in-place concrete walls may also be used as critical temporary walls.

Critical temporary proprietary MSE walls must comply with <u>Standard Plans</u>, *Index 548-030* (and the applicable <u>SPI</u>) and require generic design details in the contract plans. The plans format must be in accordance with *FDM 262.2.2* and *FDM262.2.3*. Include control drawings and the completed Temporary Retaining Wall System Data Tables. Submit the final design details in the shop drawings.

If critical temporary steel sheet pile walls are used, complete the associated Data Table and include it in the plans. See the <u>Structures Detailing Manual</u> for more information including critical temporary wall definitions.

If other types of critical temporary walls are used, prepare the necessary details and include them in the plans.

263 Geosynthetic Design

263.1 General

This chapter provides design guidance for geosynthetic reinforced soil slopes and geosynthetic reinforced foundations over soft soils. "Geosynthetic" is a generic term for all synthetic materials used in Geotechnical engineering applications and includes geotextiles and geogrids.

Reinforced soil slopes should be utilized only when unreinforced slopes are not appropriate and retaining walls are not economical or are undesirable. *FDM 215* contains design criteria for the use of roadside slopes.

Reinforced foundations over soft soils should be utilized when the existing soils are too weak to support the anticipated loading without soil failure, and when excavation and replacement (or other ground modification methods) are not economical solutions.

Approved geosynthetic products are included in the <u>Approved Products List (APL)</u>.

263.2 Contract Plans Content

Provide the geosynthetic application type and specific requirements to ensure the geosynthetic selected from the <u>APL</u> will be suitable. Refer to <u>Standard Specification</u> **985** to determine which test values will be available for selecting the products for each application from the <u>APL</u>.

Control drawings are required which depict the geometrics (plan and elevation view) of the area being reinforced. These designs are generic and are not based upon any one specific product or supplier; the product brand names are not shown on the plans. Design reinforced slopes using the maximum reinforcement spacing allowed. For soft soils, design the reinforcement and provide the minimum total strength required.

Include the following information in the plans:

- Required reinforcement strength based on the maximum allowed vertical spacing of these materials.
- The extent and the number of layers of geosynthetic reinforcement,
- Vertical spacing of geosynthetic reinforcement,

- Orientation of geosynthetic,
- Facing details,
- Details at special structures or obstructions,
- Typical construction sequence,
- Top and bottom elevations of the geosynthetic reinforcement layers,
- Surface treatments, and
- Any other required design parameters or limitations.

263.3 Shop Drawings and Redesigns

The contractor can choose to construct the reinforced soil structures either by: (1) using geosynthetic materials approved for the intended application in the <u>APL</u> meeting or exceeding the strength required in the plans and placed at or less than the spacing(s) shown in the plans, or (2) submitting an alternate design (redesign) which optimizes the use of a specific material and revises the material spacing within the limits contained in the design methodology in **FDM 263.4**. Redesigns may be optimized for backfill specific material properties verified prior to the redesign, or based on generic properties which must be verified prior to backfill placement. All designs must meet the design methodology requirements contained in **FDM 263.4**.

Modification for Non-Conventional Projects:

Delete the first sentence of the above paragraph and replace with the following:

Construct the reinforced soil structures using geosynthetic materials approved for the intended application in the <u>APL</u> meeting or exceeding the strength required in the plans and placed at or less than the spacing(s) shown on the Plans.

The shop drawing reviewer must be familiar with the requirements, design and detailing of these systems. The review must consist of but not limited to the following items:

- (1) Verify horizontal and vertical geometry with the contract plans.
- (2) The soil reinforcement must be approved for the intended application in the APL.
- (3) The soil reinforcement design values do not exceed the values in the <u>APL</u>.

- (4) Verify that the material strengths and number of layers of the product selected meets or exceeds the design shown in the contract plans.
- (5) Soil properties for the fill material chosen by the contractor must meet or exceed those used in the design shown in the Contract Plans.
- (6) If a redesign is proposed, verify the design meets the requirements of *FDM 263.4* and the Contract Plans, and the soil properties for the fill material chosen by the contractor meets or exceeds those used in the redesign.

See <u>Standard Specifications</u> **Section 145** for requirements associated with Contractor initiated redesigns.

263.4 Geosynthetic Reinforcement Design Considerations

Only those geosynthetic products approved for usage on reinforced soil slopes in the <u>APL</u> are eligible for use on FDOT projects. Design the geosynthetic reinforced systems using comprehensive stability analyses methods that address both internal and external stability considerations by a Florida licensed Professional Engineer who specializes in Geotechnical engineering.

263.5 Geosynthetic Reinforcement Design Requirements

Use the following design guidelines and requirements for the analyses and design of geosynthetic reinforcement:

- (1) Performance: The design resistance factors must cover all uncertainties in the assumptions for the design limit state. The resistance factors must not exceed the following:
 - (a) 0.65 against pullout failure.
 - (b) 0.65 against sliding of the reinforced mass.
 - (c) 0.75 against external, deep-seated failure.
 - (d) 0.65 against external, deep-seated failure when supporting a structure.
 - (e) 0.75 against compound failure; i.e., failure through the reinforcement.
 - (f) 0.75 against internal failure.
 - (g) 0.75 against local bearing failure (lateral squeeze).

(2) **Nominal Tension Resistance of Reinforcement:** The maximum long term reinforcement tensile resistance of the geosynthetic must be:

$$T_a = \frac{T_{ult}}{RF_c RF_d CRF}$$

Where:

T_a = The nominal long term reinforcement tensile resistance.

T_{ult} = The ultimate strength of a geosynthetic in accordance with **ASTM D** 6637 for the reinforcement oriented normal to the slope.

RF_c = Reduction factor for installation damage during construction for the appropriate fill material (sand or limerock).

RF_d = Reduction factor for durability (due to Chemical or Biological degradation).

CRF = Creep reduction factor. (Tult/Tcreep)

T_{creep} = Serviceability state reinforcement tensile load based on minimum 10,000 hour creep tests.

These reinforcement specific parameters can be found in the APL.

For applications involving reinforcing slopes with geosynthetic, the minimum design life is 75 years.

(3) **Soil Reinforcement Interaction:** Friction reduction factors are presented as Soil-Geosynthetic Friction values in the *APL* for each approved geosynthetic product.

263.6 Geosynthetic Reinforcement Design Guidelines

These design guidelines are excerpted from the FHWA Publications (a) *FHWA GEC 011* (<u>FHWA-NHI-10-024</u> & <u>FHWA-NHI-10-025</u>), "Design and Construction of Mechanically Stabilized Earth Walls and Reinforced Soil Slopes-Volumes 1 & 2", and (b) No. FHWA <u>HI-95-038</u>, "Geosynthetic Design and Construction Guidelines". Designers should refer to these publications for further details.

- (1) Reinforced Slope see reference (a) FHWA GEC 011.
 - Step 1. Establish the geometry and loading see *Figure 263.6.1*.
 - Step 2. Determine the engineering properties of the in-situ soils.

Step 3. Determine the properties of the reinforced fill and the retained fill.

Use the following default values for fill soil within the reinforced volume when the fill material source is not known:

For sand fill: $\phi = 30^{\circ}$, $\gamma = 105$ pcf, c = 0;

For crushed limerock fill: $\varphi = 34^{\circ}$, y = 115 pcf, c = 0.

- Step 4. Evaluate design parameters for the reinforcement.
- Step 5. Check unreinforced slope stability.
- Step 6. Design reinforcement to provide a stable slope.
- Step 7. Check external stability and service limit state deformations.
- Step 8. Evaluate requirements for subsurface and surface water runoff control.
- (2) Reinforced Foundation over Soft Soils see reference (b) FHWA HI-95-038.
 - Step 1. Define embankment dimensions and loading conditions see *Figure* **263.6.2**.
 - Step 2. Establish the soil profile and determine the engineering properties of the foundation soil.
 - Step 3. Obtain engineering properties of embankment fill materials.
 - Step 4. Establish appropriate resistance factors and operational settlement criteria for the embankment.

The resistance factors must not exceed the following:

- (a) 0.65 against bearing failure of subsoil
- (b) 0.65 against pullout failure in select soil
- (c) 0.50 against pullout failure in plastic soil
- (d) 0.65 against lateral spreading (sliding) of the embankment
- (e) 0.75 against external, deep-seated failure at the end of construction

- (f) 0.65 against external, deep-seated failure at the end of construction, when supporting a structure.
- (g) 0.65 against tensile failure of the reinforcement

Settlement criteria: depends upon project requirements

- Step 5. Check bearing capacity, global stability (both short and long term), and lateral spreading stability.
- Step 6. The geosynthetic reinforcement should be designed for strain compatibility with the weak in-situ soil.

Based on the type of weak in-situ soil, the maximum design strain in the geosynthetic ($\varepsilon_{geosynthetic}$) is as follows:

Cohesionless soil: $\varepsilon_{\text{geosynthetic}} = 5\%^*$

Cohesive soils: $\varepsilon_{geosynthetic} = 5\%^*$

Peat: $\varepsilon_{\text{geosynthetic}} = 10\%^*$

- Step 7. Establish geosynthetic strength requirements in the geosynthetic's longitudinal direction.
- Step 8. Establish geosynthetic properties.
- Step 9. Estimate magnitude and rate of embankment settlement.
- Step 10. Establish construction sequence and procedures.

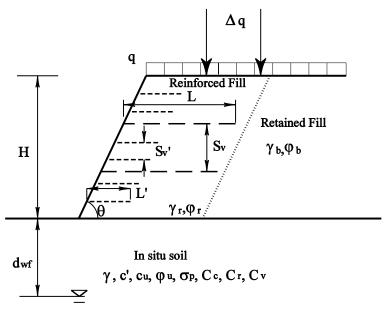
Include all stages of construction. Base the analysis of each stage on the estimated strength of the subsoils at the end of the previous construction stage.

Step 11. Establish construction observation requirements.

Use instrumentation such as settlement plates, piezometers, and/or inclinometers to monitor the performance of the construction. Establish the monitoring criteria, such as the maximum rate of piezometric and/or settlement change that must occur before the next stage of construction can proceed.

^{*} For all cases, limit εgeosynthetic to the strain at failure minus 2.5%

Figure 263.6.1 Geosynthetic Reinforced Soil Slopes



Notations: H = slope height

 θ = slope angle

L = length of primary reinforcement

L' = length of secondary reinforcement, 4' minimum

 S_{v} = vertical spacing between primary reinforcements, 4' maximum

 $S_{v'}$ = vertical spacing between secondary reinforcements, 1' maximum

q = surcharge load

 $\Delta q = temporary live load$

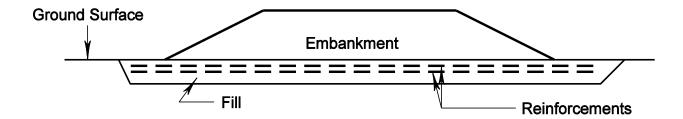
 d_{wf} = depth to groundwater table in foundation

 γ_r , γ_b , γ = unit weights of soils in reinforced, retained and foundation, respectively

 ϕ_r, ϕ_b, ϕ = friction angles of soils in reinforced, retained and foundation, respectively

 $c', c_u = cohesion strength parameters of foundation soil$

Figure 263.6.2 Geosynthetic Reinforced Foundations over Soft Soils



- (1) The spacing between any two reinforcements must be 6 to 12 inches.
- (2) Extend the reinforcement layer(s) below the embankment to 3 feet beyond the toe of slope or the development length required to resist pullout, whichever is longer.
- (3) Additional layers of reinforcement may be added below or within the embankment.

264 Noise Walls and Perimeter Walls

264.1 General

Noise abatement measures identified as reasonable and feasible during the PD&E phase are re-evaluated during final design based on detailed design data and the public involvement process. This chapter contains the process for the final noise wall analysis, reasonableness and feasibility determinations, design and public involvement concerning noise abatement during the development of the contract plans.

This chapter also contains the process for the consideration, design and incorporation of perimeter walls in the contract plans.

264.2 Noise Walls

Chapter 23 of the Code of Federal Regulations, Part 772 (23 CFR 772) entitled "Procedures for Abatement of Highway Traffic Noise and Construction Noise" contains the federal regulations for the assessment of traffic noise impacts and abatement on federal aid projects. Section 335.17 of the Florida Statutes (F.S.) requires the use of 23 CFR 772 for traffic noise impact assessment on highway projects, regardless of funding type. The policy for abatement of traffic noise on Department projects and the requirements for assessing the noise impacts and abatement commitments are detailed in FDOT's Noise Policy (Part 2, Chapter 18 of the Project Development and Environment Manual (PD&E Manual) (Topic No. 650-000-001). The initial evaluation of noise impacts is made during the PD&E phase of a project. A commitment to perform a detailed noise analysis during final design to support the need for reasonable and feasible noise abatement measures on a project are included in the Noise Study Report (NSR) and summarized in the Environmental Document. Review the Environmental Document and any subsequent re-evaluations to identify all preliminary noise abatement commitments.

Noise abatement commitments made during the PD&E phase are subject to design changes made during final design, such as:

- (1) Roadway profiles and horizontal alignments
- (2) Typical section elements
- (3) Land use changes
- (4) Proposed ground elevation at noise wall locations.

PD&E assumptions are appropriate for preliminary reasonableness and feasibility assessment; however, the final determinations concerning noise abatement are based on the contract plans developed during final design. Coordinate with the District Noise Specialist in the District Environmental Management Office to ensure proper analysis and public involvement occurs. Final top of noise wall elevations should be based on modeled heights and coordinated with the District Noise Specialist.

Modification for Non-Conventional Projects:

Delete the above two paragraphs and replace with the following:

See the RFP for noise wall requirements. If an Alternative Technical Concept proposes changes to the horizontal or vertical alignments depicted in the Concept Plans, any associated required changes to the noise wall locations must also be addressed. Any modifications or additions to noise wall location and height requirements depicted in the RFP must be approved by the Department based on the information from a Noise Study Report Addendum (NSR Addendum) provided by the Design-Build Firm. The Design-Build Firm must coordinate with the noise specialist in the District Environmental Management Office to ensure proper public involvement occurs during final design. Changes will trigger a re-evaluation, which must be approved by the Department.

If no feasible and reasonable noise abatement is identified in the Environmental Document or any subsequent environmental re-evaluations, no further effort is required during final design unless design changes are made that may affect noise impacts. However, it is still necessary to evaluate construction noise and vibration impacts and develop any Special Provisions to be included in the plans.

Modification for Non-Conventional Projects:

Delete the above paragraph and replace with the following:

If noise walls are not specified in the RFP, no further effort is required during final design. If design changes are proposed, a reevaluation of traffic noise and abatement reasonableness and feasibility shall be performed. Evaluate construction noise and vibration impacts and develop the necessary Special Provisions to be included in the plans.

Consider all noise receptors identified in the Environmental Document and NSR in the final design re-evaluation. Noise receptors resulting from development completed after the approval date of the Environmental Document (Date of Public Knowledge) are not to

be considered, as the Department is not responsible for providing noise abatement at these sites.

During final design:

- (1) Re-evaluate noise abatement identified as reasonable and feasible during the PD&E phase based on detailed design data or changes made during the development of final plans.
- (2) Evaluate locations where significant design changes are likely to affect noise impacts and require consideration of additional noise abatement.

Document the final noise abatement measures for the project in a Noise Study Report Addendum (NSR Addendum).

Modification for Non-Conventional Projects:

Delete the above two paragraphs and replace with the following:

If an Alternative Technical Concept is proposed to change the horizontal or vertical alignments depicted in the Concept Plans, any associated required changes to the noise wall locations must also be addressed. Any modifications/additions to noise wall location and height requirements depicted in the RFP must be evaluated for approval by the Department .

See RFP for requirements.

See Structures Design Guidelines (SDG), Section 1.4.5 for the policy on noise wall surface finishes.

264.2.1 Noise Study Report Addendum

The re-evaluation of preliminary noise abatement commitments during final design is documented in an NSR Addendum. The re-evaluation must be based on the final roadway geometry and the proposed noise abatement design, including noise wall type, location, dimensions and estimated costs. The final design re-evaluation should be conducted using the latest version of the FHWA's Traffic Noise Model (TNM).

Noise abatement measures are considered when noise levels at a receptor(s) approach or exceed the noise abatement criteria or substantially exceed existing noise levels. The noise abatement criteria are listed in *Table 264.2.1*. Approaching the criteria means within 1 dB(A) of the noise abatement criteria. A predicted increase of 15 dB(A) or more

is considered substantial. Noise abatement is considered only for Activity Categories A, B, C, D and E.

The NSR Addendum should contain a description of the methodology for selecting final noise wall dimensions including any evaluation matrix used.

264.2.2 Noise Abatement Criteria

A noise wall should be both reasonable and feasible to be provided on the project.

264.2.2.1 Feasibility

Factors for noise abatement measures include both acoustic (noise reduction) and engineering considerations. The noise wall must attain a minimum acoustic insertion loss of 5 dB(A) to at least two impacted receptors. The insertion loss is defined as the level of noise reduction because of abatement.

Engineering factors to consider is the constructability of the noise wall; e.g., lane closures, sight distance, terrain changes, utilities, bridges, overpasses, access, maintenance, and drainage. Consideration should also be given to whether a noise wall can be constructed using standard construction methods and techniques.

264.2.2.2 Reasonableness

A noise wall is considered reasonable if it provides an insertion loss design goal of 7 dB(A) to at least one benefited receptor at a reasonable cost of \$42,000 per benefited receptor or less. A benefited receptor is a receptor that receives a noise reduction at or above the minimum threshold of 5 dB(A) (whether impacted or not).

The cost reasonableness is calculated by multiplying the statewide average unit cost (per square foot) by the square footage of the noise wall and dividing it by the number of benefited receptors. The statewide average unit cost of noise wall to be used in determining cost reasonableness is established by the Office of Environmental Management. The statewide average unit cost of noise walls to be used in the calculation of the cost/benefited receptor is \$30.00/ft². Refer to the <u>PD&E Manual</u> for the latest unit cost update.

Additional costs such as required right of way, special drainage features, special bridge support and special foundations associated with the installation of a noise wall should be added to the unit cost. If these additional costs increase the cost per benefited receptor

above the \$42,000 limit, a determination to provide noise abatement must be made in consultation with the District Environmental Management Office, and the Office of Environmental Management (OEM), pursuant to *Title 23 United States Code (U.S.C.)*, *Chapter 3, Section 327* and *Memorandum of Understanding (MOU)* dated December 14, 2016. Any decision to eliminate a noise wall from consideration based on the inclusion of these additional costs will require clear demonstration that the additional costs are associated only with the noise wall and cannot be mitigated by other considerations.

Do not exceed the following heights:

- (1) For ground mounted noise walls use a maximum height of 22 feet. Shield non-crash tested noise walls within the clear zone.
- (2) For noise walls on bridge and retaining wall structures use a maximum height of 8 feet. Walls taller than 8 feet require approval by the State Structures Design Engineer.

Modification for Non-Conventional Projects:

Delete condition (2) above and replace with the following:

- (2) For noise walls on bridge and retaining wall structures use a maximum height of 8 feet unless otherwise specified in the RFP.
- (3) For ground mounted Traffic Railing/Noise Wall combinations use a maximum height of 14 feet.

Noise wall heights greater than those specified above require a Design Variation and project specific designs. Justification for a variation should include, as a minimum, a description of site conditions requiring the increased height and a comparison to the standard height of both insertion loss and cost per benefited receptor.

Refer to the NSR prepared during the PD&E phase for the analytical results used to evaluate noise wall heights necessary to achieve minimum, desired and optimum insertion loss. The optimum noise wall height is the most cost effective in consideration of noise reduction benefits per unit cost of the noise wall. Perform a comparative analysis to evaluate an appropriate range of noise wall configurations (height, length and roadway offset). Determine the number of benefited receptors and calculate the cost per benefited receptor for each configuration evaluated. Select a noise wall configuration that can provide the insertion loss design goal (7 dB(A)) at a reasonable cost (less than \$42,000 per benefited receptor). If this is not achievable, select a noise wall configuration that optimizes insertion loss per impacted receptor and cost per benefited receptor.

The height of the noise wall is measured from the ground elevation to the top of the noise wall. Tall noise walls are seldom necessary at the top of roadway embankments or berms since the elevation of the embankment contributes to the effective height of the noise wall. In addition, changes in the vertical grade of the top of the noise wall should be gradual and abrupt changes in wall heights should be avoided. Natural ground elevations at the base of the noise wall fluctuate, even in flat terrain. Therefore, provide plan details that make clear to the contractor the final top of wall elevations, post spacing and foundation step locations. See the **Standard Plans Instructions, Index 534-200**, and **Indexes 521-510** thru **521-515** for additional design requirements. See **LRFD Section 15** and **SDG**, **Sections 3.16** and **3.18** for the Noise Wall design criteria.

When an otherwise continuous noise wall is broken resulting in a horizontal separation between the wall sections, it is often necessary to overlap the wall sections to reduce insertion loss degradation. Examples of horizontal separation include:

- When the mainline noise wall is located at the right of way line, but is moved to the shoulder break at a bridge location.
- When transitioning from the mainline to a ramp at interchanges.

The overlap distance of noise walls is generally equal to four times the separation; however, an analysis by the Noise Specialist is necessary to determine the optimum overlap. Review the need or effectiveness of a noise wall in the infield area of an interchange during final design. The attenuation of ramp traffic may provide adequate insertion loss when considering the intersecting roadway's noise contribution. When selecting wall termini details, consider maintenance access, clear zone and line of sight.

Table 264.2.1 Noise Abatement Criteria

Noise Abatement Criteria [Hourly A-Weighted Sound Level-decibels (dB(A))] **Activity Leg(h) Evaluation Activity Description of activity category** Category location **FHWA FDOT** Lands on which serenity and quiet are of extraordinary significance and serve an important public need and 57 56 Exterior Α where the preservation of those qualities is essential if the area is to continue to serve its intended purpose. В 67 66 Exterior Residential Active sports areas, amphitheaters, auditoriums, campgrounds, cemeteries, day care centers, hospitals, libraries, medical facilities, parks, picnic areas, places of worship, playgrounds, public meeting rooms, public or C 67 66 Exterior nonprofit institutional structures, radio studios, recording studios, recreational areas, Section 4(f) sites, schools, television studios, trails, and trail crossings. Auditoriums, day care centers, hospitals, libraries, medical facilities, places of worship, public meeting rooms, public or D 52 51 Interior nonprofit institutional structures, radio studios, recording studios, schools, and television studios. Hotels, motels, offices, restaurants/bars, and other E 72 71 Exterior developed lands, properties or activities not included in A-D or F. Agriculture, airports, bus yards, emergency services, industrial, logging, maintenance facilities, manufacturing, F mining, rail yards, retail facilities, shipyards, utilities (water resources, water treatment, electrical), and warehousing. G Undeveloped lands that are not permitted.

- (1) Based on Table 1 of 23 CFR Part 772)
- (2) Activity Leq(h) criteria values are for impact determination only, and are not design standards for noise abatement measures.
- (3) Activity Category B, C and E include undeveloped lands permitted for these activities.
- (4) FDOT defines that a substantial noise increase occurs when the existing noise level is predicted to be exceeded by 15 decibels or more as a result of the transportation improvement project. When this occurs, the requirement for abatement consideration will be followed.

264.2.3 Final Noise Abatement Measures

Document the final noise abatement measures in the environmental re-evaluation and the NSR Addendum prior to construction advertisement. Refer to **Part 2, Chapter 18** of the **PD&E Manual** for required documentation in the NSR Addendum.

Modification for Non-Conventional Projects:

Replace the above paragraph with the following:

Any modifications to noise abatement locations, noise wall types, lengths and heights must be documented in the NSR Addendum for approval by the Department prior to beginning noise wall construction.

The District Noise Specialist will verify that the noise walls shown in the contract plans comply with the final noise abatement measures included in the NSR Addendum.

The District Environmental Management Office will ensure that the final noise abatement measures are reflected in the re-evaluation of the Environmental Document and will obtain concurrence from OEM, if appropriate.

264.3 Perimeter Walls

Modification for Non-Conventional Projects:

Delete **FDM 264.3** and replace with the following:

See the RFP for perimeter wall requirements. If an Alternative Technical Concept is proposed that changes the horizontal or vertical alignments depicted in the Concept Plans, any associated required changes to the perimeter wall locations must also be addressed. Any modifications/additions to perimeter wall location requirements depicted in the RFP must be assessed by the Department based on the information provided by the Design-Build Firm and are subject to Department approval. The Design-Build Firm must coordinate with the District Environmental Management Office to ensure proper public involvement occurs during final design.

Perimeter walls provide a barrier between a highway and adjacent properties; however, they are not intended to provide any measurable noise reduction. Benefits of perimeter walls include:

- (1) Minimizing visual impacts,
- (2) Providing a visual screen when existing vegetation is
- (3) Removed, providing a physical separation,
- (4) Maintaining access control restrictions.

The initial assessment for the use of a perimeter wall would typically be performed during the PD&E phase and documented in a Perimeter Wall Justification Report (PWJR). The final decision for the use of a perimeter wall is made during final design when the conditions and cost are available for consideration. Add decisions made during final design to the PWJR by addendum. See the **Standard Plans Instructions, Index 521-550** thru **521-515** design requirements. See **LRFD Section 15** and **SDG**, **Sections 3.16** and **3.18** for the design criteria

264.3.1 Consideration of Perimeter Walls

Perimeter walls may be considered:

- (1) On new construction and reconstruction projects when requested by a local municipality or group of directly affected property owners. The distance from the edge of the proposed travel lane to the closest portion of the adjacent structure should be less than 150 feet; and when one or more of the following are met:
 - The capacity of an existing highway is expanded by adding lanes to the outside.
 - Horizontal and/or vertical alignment of an existing highway is significantly altered as defined in the <u>PD&E Manual</u> (Part 2, Chapter 18, Section 18.1.3.1 Type I Projects).
 - The highway project is proposed on a new alignment or location.
 - Existing vegetation or other visual barriers are removed.
- (2) Around Department facilities (e.g., rest areas, weigh stations), to separate the facility from adjacent land uses.

Consider the following factors when determining if a requested perimeter wall would provide a benefit:

(1) Functional Classification: Perimeter walls will not be recommended on arterial roadways where multiple openings would be required to maintain access.

- (2) Context Classification; e.g., dense residential, educational facilities, recreation areas. Land on which the structure is located should be immediately adjacent to the R/W.
- (3) Highway traffic is visible from the adjacent properties.
- (4) No new Right of Way is required to construct the wall (further consideration will be made if Department is granted an easement from adjacent properties).
- (5) Constructability, safety, cost, access, drainage and utility conflicts.
- (6) Cost of perimeter wall must not exceed \$25,000 for each adjacent property, including the cost of utility relocation.

To assure consistent application of these guidelines, partial or complete funding from third party sources will not be accepted and no custom designs are allowed.

See <u>SDG</u>, **Section 3.18** for additional limitations on where perimeter walls may be located.

264.3.2 Restrictions on Consideration of Perimeter Walls

Perimeter walls are not considered on the following conditions unless an exception is granted by the Assistant Secretary of Engineering and Operations:

- (1) Retrofitting existing conditions where highway improvements are not proposed,
- (2) Mitigation of environmental impacts,
- (3) Building(s) that received a building permit after the Date of Public Knowledge.

264.3.3 Local Municipality Concurrence

The Department will approach the local government during the design phase of the project to seek concurrence on the inclusion of proposed perimeter wall; including location and aesthetics. The local government will be responsible for obtaining support from the majority (simple majority) of the adjacent residents/property owners prior to construction of a perimeter wall. The local government or land owner assumes responsibility for maintenance and structural repairs of perimeter walls located on non-FDOT owned lands.

The local government or land owner will provide formal concurrence with the recommendation (resolution or letter) and a Maintenance Agreement for the perimeter wall, if applicable. Include these documents in the PWJR Addendum.

264.4 Public Involvement

Public coordination is often necessary to finalize wall locations, length and heights, color, textures and other aesthetic features. Coordinate required public involvement activities with the District Public Involvement or Community Liaison Coordinator.

264.4.1 Noise Walls

Conduct a written survey to establish that a simple majority of the benefited receptors are in favor of the construction of the noise wall. If the public is not in favor, the Department may elect not to build the wall. The Department will make the final determination on the use of noise walls if consensus cannot be reached by a neighborhood. This survey is typically conducted during final design, but may have occurred during the PD&E phase. Coordinate survey issues with the District Environmental Management Office.

Noise walls located on arterial roadways can potentially impact access. The ability to construct an effective noise wall can depend on an individual property owner's willingness to sign a right of way indenture allowing access to be cut off or modified. For these conditions, it is a general practice to obtain a written statement from each affected property owner demonstrating support for the noise wall. If an adjacent property owner declines to sign the indenture, evaluate alternative noise wall layouts to determine the effectiveness of noise abatement on the project segment. Document in the NSR Addendum that the noise wall is not feasible if the insertion loss criteria cannot be met.

264.4.2 Perimeter Walls

Coordination with the local government for the identification and design of perimeter walls may require public involvement. Public involvement may be necessary to finalize wall locations and aesthetic features, especially if there are substantial changes to conditions or previously requested needs. Coordinate required public involvement activities with the District Public Involvement or Community Liaison Coordinator.

Perimeter walls located on arterial roadways can potentially impact access. The ability to construct perimeter wall(s) can depend on an individual property owner's willingness to sign a right of way indenture allowing access to be cut off or modified. For these type projects, it is a general practice to obtain a written statement from each affected property owner demonstrating support for the perimeter wall. If an adjacent property owner(s) declines to sign the indenture the Department may elect not to build the perimeter wall. Document the final determination in the PWJR Addendum if the perimeter wall is not feasible.

264.4.3 Outdoor Advertising Signs

<u>Section 479.25, F.S.</u> "Erection of noise-attenuation barrier blocking view of sign; procedures; application", provides procedures and requirements for allowing permitted, conforming, lawfully erected outdoor advertising signs to be increased in height if visibility is blocked due to construction of noise walls (or "noise attenuation barriers" as referred to in the statute). The statute also provides procedures that address various coordination requirements (e.g., notification requirements, survey requirements, public hearing requirements, and approval requirements) for the involved parties. The involved parties include the Department, the local government or local jurisdiction, and the benefited receptors (or "impacted property owners" as referred to in the statute). Refer to Part 1, Chapter 11 Public Involvement, of the <u>PD&E Manual</u> for additional details about meeting notification requirements.

265 Reinforced Concrete Box and Three-Sided Culverts

265.1 General

The Department recognizes three types of culverts;

- Round and elliptical reinforced concrete pipe,
- Concrete box culverts (four-sided), and
- Three-sided concrete culverts.

This chapter presents the minimum requirements for concrete box culverts and three-sided concrete culverts, both of which are classified as Category 1 structures in accordance with *FDM 121*. It is not possible to provide prescriptive requirements for all conditions so guidance provided in this chapter is for typical designs. Each location will usually have some unique character (e.g., floods, scour, surroundings, salt water, historic character). Unique environments need to be thoroughly evaluated and all environmental requirements satisfied.

The procedure for the hydraulic analysis of culverts differs based on whether the culvert is located at a riverine or tidal crossing. Refer to *Chapter 4* of the *Drainage Manual* for the appropriate hydraulic analysis and documentation requirements.

Definitions of terms used in this chapter include the following:

Culverts are structures under the roadway with a clear opening of less than 20 feet measured along the centerline of the roadway from face-to-face (inside) of the extreme abutments or sidewalls. Culverts can be single or multiple-span construction. Those with interior widths greater than or equal to 20 feet are known as bridge-size culverts.

Concrete box culverts (four-sided) typically have rectangular cross sections. An arch or arch-topped culvert is considered a box culvert if the "sidewalls" are built monolithic with the bottom (invert) slab. Two-piece (four-sided) box culverts are permitted with a simply supported top slab, which is keyed into a monolithic three-sided bottom section. Concrete box culverts are typically used where the streambed is earth or granular soil and rock is not close enough to the streambed to directly support the structure.

Three-sided concrete culverts may be rectangular in shape or a frame with varying wall and slab thickness or an arched or arch-topped structure. These structures have separate foundations with spread footings supported by earth, rock or piles. The largest culverts are typically not boxes; rather they are frames or arches. Use of three-sided concrete culverts where rock is not at or near the streambed requires pile support for the footings or some other form of positive scour protection. Three-sided concrete culverts

on spread footings may be used for railroads, wildlife crossings, bicycle/pedestrian/equestrian/golf cart paths, and other uses that do not convey water or have scour vulnerability.

Clear span is the perpendicular distance between the inside face of the sidewalls. The maximum clear span recommended for a concrete box culvert is 24 feet.

Design span for non-skewed culverts is the perpendicular distance between the centerline of the sidewalls. For culvert units with skewed ends, the design span of end sections is the distance between the centerlines of the sidewalls measured parallel to the skewed end.

265.2 Structure Type Selection

Determine the most appropriate type of short-span structure. The basic choices are a corrugated metal structure, concrete box culvert, concrete frame or arch, and a short-span bridge. While the site conditions are the primary deciding factor for structure selection, aesthetics, constructability and economics are also very important.

Proper selection of the feasible structure alternatives is based on site and project-specific parameters, including but not limited to:

- (1) Vertical and horizontal clearance requirements
- (2) Available "beam" (top slab) depth
- (3) Maintenance and protection of traffic requirements (e.g., phase construction)
- (4) Construction constraints (e.g., water diversion requirements)
- (5) Foundation requirements
- (6) Environmental concerns (e.g., natural streambed)
- (7) Desired aesthetic treatments (e.g., arch appearance)
- (8) Geometric limitations (e.g., skew angle, right of way restrictions, utilities)

Concrete culverts are usually more expensive in initial cost than corrugated metal structures. However, concrete culverts are the preferred alternative when considering suitability to the site and life-cycle cost estimates. The advantages of concrete culverts are superior durability for most environmental conditions, greater resistance to corrosion and damage due to debris, greater hydraulic efficiency, and typically longer service life.

Concrete culverts are typically the least expensive option at sites with limited headroom. Smaller corrugated metal structures typically require a minimum height of soil cover of 2

feet and for some structures the soil cover increases to 4 feet or more depending on size and shape. Concrete culverts, frames, and arches can have the least amount of cover by placing a minimum of 3 inches of asphalt pavement directly on the top slab. Corrugated metal structures will also typically require taller structures than concrete box culverts, to provide adequate waterway area below design high water due to their arched shapes. If a corrugated metal structure is a viable option, an engineering evaluation and cost analysis should be performed in consultation with the District Drainage Engineer.

Single-cell and multi-cell concrete box culverts with barrel spans less than 15 feet, are often the most cost effective structural solution where debris collection and aesthetics are not a major concern. Three-sided culverts may be appropriate for single spans exceeding 20 feet where scour is not a concern.

The use of a short-span bridge should be investigated before a final determination is made to use a large concrete culvert. Possible advantages of a bridge may be minimized work in the stream, speed of erection, minimized interference with the existing structure foundation, and easier phased construction. See *FDM 121* for procedural steps on planning short-span bridges.

265.2.1 Precast Concrete Culverts

Precasting permits efficient mass production of concrete units. The advantages often offset the cost of handling and transporting the units to the site. Precast units are often limited to certain sizes and skews due to forms, transportation and handling concerns. Skewed units typically need more reinforcement and thicker slabs and/or sidewalls. The use of skewed units will increase the cost of the culvert due to increased fabrication costs.

Skewed end units are sometimes required to satisfy right of way constraints and/or phased construction requirements for skewed alignments. In the event they are necessary, skewed precast culvert units must be designed for the skewed-end design span. Precast manufacturers should be contacted for information on maximum skews available.

Precast culverts may occasionally need to be placed on moderate or steep grades. No maximum slope is recommended for box culverts because of the need to match the slope of the streambed. Three-sided box culverts and the frames and arches should be limited to a maximum slope of 2%. Precast manufacturers should be contacted for the maximum grade that can be fabricated if a grade larger than 2% is proposed. If matching a steeper slope is necessary, the ends of the precast units must be beveled to create vertical joints and the footings may be stepped or the length of the sidewall varied.

Provide a 2 to 4 inch gap between the walls of adjacent cells when two or more single-cell, precast concrete culverts are placed side-by-side. Fill this gap with Class I (non-structural) concrete, non-excavatable, flowable fill or non-shrink grout.

All manufacturers must have approved precast drainage product facilities in accordance with **Section 6.3** of the **Materials Manual**.

265.2.2 Concrete Box Culverts

A cast-in-place culvert must be designed and detailed in the contract plans when a concrete box culvert is selected as the appropriate structure for the site. A precast concrete box culvert alternative is permitted during construction unless specifically excluded in the contract plans. Speed of erection, maintenance of traffic, stream diversion problems, and site constraints can be minimized when utilizing precast culverts.

265.2.3 Three-Sided Concrete Culverts

There are various types of proprietary, precast concrete frames, arch topped units, and arches available. These units are typically used when larger culverts (spans \geq 20 feet) are required. They can only be considered when scour protection is adequately provided or aesthetics are a consideration. They may be placed on spread footings with an invert slab, footings on rock, or pile-supported footings. The advantages of the precast concrete arches and frames are the same as for the precast concrete box culverts, except that longer spans (up to 48 feet) are possible.

A precast culvert should be the preferred option when a three-sided concrete culvert is selected as the appropriate structure for the site. A cast-in-place reinforced concrete foundation and the channel lining must be designed and detailed in the contract plans. The final design of the precast three-sided culvert structure and any necessary foundation modifications must be completed by the Contractor's Engineer of Record (usually the manufacturer).

Sizes of precast units that are common to more than one manufacturer should be selected. Dimensions of the sidewalls and top slab, reinforcement size and spacing should not be shown on the plans, unless necessary. If sidewall or top slab dimensions are dictated by site conditions, only show the affected dimensions and indicate if they are minimums, maximums, or specifically required dimensions. The assumed top slab dimension used to determine fill limits should be shown in the contract plans.

Include a note in the contract plans requiring the Contractor to provide all design details not included in the contract plans. This method should result in the most economical culvert design.

265.2.3.1 Precast Arch and Arch-Topped Units

Consider the following when selecting a precast arch or arch-topped culvert:

- (1) Aesthetics concerns may make the use of arch-shaped units desirable. The use of arch-shaped facade panels is not recommended, especially for hydraulic openings due to snagging of debris.
- (2) The amount of skew that can be fabricated varies. Some manufacturers prefer to produce only 0° skew units. The maximum skew at which a precast unit should be fabricated is 45°. The culvert orientation to the centerline of the highway may be at a skew greater than 45°.
- (3) An arch unit is preferable for a grade separation for highway vehicles or railroads, when a dry conveyance environment is necessary. The arch shape eliminates any ponding problems above the culvert without special fabrication or field adjustments that would be required for flat-topped culverts.
- (4) Arch units are preferred in cases where fills above the precast units exceed 20 feet.
- (5) Precast arch-topped units are currently available in spans up to 48 feet.
- (6) Arched units have been used as liners for old masonry or concrete arches in other States. After the construction of a pedestal wall at the base, the units are slid into place. The void between the existing arch and the liner is filled with grout installed through fittings cast into the liner units.
- (7) Large arch units may be shipped in two pieces and assembled on site. Three-piece units are not permitted.

265.2.3.2 Precast Frame Units

Consider the following when selecting a precast frame (rectangular) culvert:

- (1) Many of precast frame-type units can be fabricated with skew angles up to 45°. This characteristic is useful when phased construction is proposed. When used for phased construction with shallow highway pavements, no temporary shoring is needed at the phase construction joint to support the fill or pavement.
- (2) Frame units provide a simpler traffic railing/headwall connection than arch-topped units.

- (3) Frame units provide a hydraulic opening greater than arches of equivalent clear span when flowing full.
- (4) Precast frame units can be fabricated by some manufacturers with any increment of span length up to 40 feet, although typical span length increments are 2 feet.
- (5) Maximum rise of the units is normally limited to 10 feet due to shipping and handling considerations. Investigate the need for a pedestal wall when a larger rise is necessary.

265.3 Foundation Design

All structures discussed in this chapter, regardless of span and height of fill, are considered buried structures in regard to foundation design. There is no requirement for seismic analysis; however, this may change in the future as more research is completed.

For culverts with spans greater than or equal to 20 feet, foundation recommendations are provided in the Bridge Geotechnical Report (Phase I) and included in the Bridge Development Report (BDR). Foundation design parameters for culverts with spans less than 20 feet are provided by the District Geotechnical Engineer or the Department's Geotechnical Engineering consultant. Foundation recommendations and design parameters must include factored bearing resistance, predicted total and differential settlements, and any required excavation and replacement to ensure proper behavior of the foundation.

The District Geotechnical Engineer or the District Structures Design Office should be consulted to determine the proper foundation treatment.

Modification for Non-Conventional Projects:

Delete FDM 265.3 above and replace with the following:

265.3 Foundation Design

All structures discussed in this chapter, regardless of span and height of fill, are considered buried structures in regard to foundation design. There is no requirement for seismic analysis. The EOR will coordinate the foundation recommendations with the geotechnical engineer for the project. Foundation design parameters must be shown in the contract plan set and will include factored bearing resistance, predicted total and differential settlements, and any required excavation and replacement to ensure proper behavior of the foundation.

265.3.1 Rock Foundations

In the unusual case where sound rock is at or near the surface of a streambed, an invert slab is not required and a three-sided culvert would generally be the appropriate structure selected. Concrete footings are either keyed or doweled into rock based on consultation with an Engineering Geologist and the District Geotechnical Engineer.

The wall height should be constant and the footing height varied when the elevation of the rock surface varies by 2 feet or less. If the variation in rock surface elevation exceeds 2 feet, the height of the culvert wall may be varied at a construction joint or at a precast segment joint. In some cases, it may be necessary to use walls of unequal heights in the same segment, but this should generally be avoided.

265.3.2 Earth or Granular Soil Foundations

In most cases a concrete culvert will not be founded on rock, so a box culvert (four-sided) with an integral invert slab should be the preferred foundation treatment. In areas of compact soil and low stream velocities, three-sided concrete culverts may be used if they have positive scour protection such as piles or channel lining with concrete-filled mattresses, gabions or riprap rubble, and spread footings founded below the calculated scour depth. Three-sided concrete culverts located in stream beds, with spans equal to or exceeding 20 feet, must have pile supported footings when the structure is not founded on sound rock.

Concrete box culverts should never be founded partially on rock and partially on earth to avoid differential settlement. If rock is encountered in a limited area, it should be removed to a minimum depth of 12 inches below the bottom of the bottom slab and backfilled with either select granular material or crushed stone. Concrete culverts are rigid frames and do not perform well when subjected to significant differential settlement due to a redistribution of moments. All concrete box culverts should have a designed undercut and backfill. Consult the District Geotechnical Engineer to determine the depth of the undercut and type of backfill material required to prevent excessive differential settlement. Any required undercut and backfill must be shown on the plans.

Modification for Non-Conventional Projects:

Delete the above paragraph and replace with the following:

The EOR will coordinate the depth of undercut and type of backfill with the geotechnical engineer for the project and include the details in the contract plans.

A concrete box culvert can be considered if settlement is expected and the foundation material is fairly uniform. The culvert should be designed to accommodate additional dead load due to subsequent wearing surface(s) which may be needed to accommodate the settlement of the box. Precast culverts require mechanical connections between units when significant differential settlement is anticipated. <u>Standard Plans</u>, *Index 400-291* provides criteria for cast-in-place link slab to satisfy this requirement when joint openings are expected to exceed 1/8 inch. The District Geotechnical Engineer or the Department's Geotechnical Engineering consultant should provide the anticipated differential settlement, which should be included in the contract plans.

If the foundation material is extremely poor and it is desirable to limit settlement, coordinate with the District Geotechnical Engineer to determine the best course of action. A typical remedy might be removal of unsuitable or unstable material and replacement with suitable material. All required remedies must be shown on the plans.

265.3.3 Three-sided Culvert Foundation Design

Provide a cast-in-place footing design in the contract plans when a three-sided structure is selected for a site. There are several types of culverts that may meet the project specifications. Determine which specific type of unit would best fit that particular application and use those vertical and horizontal reactions for design of the foundations. Consider contacting known fabricators for design reactions. If no specific type of unit is determined as most appropriate, a conservative estimate of the design reactions for all types should be used and the reactions included in the contract plans.

Modification for Non-Conventional Projects:

Delete FDM 265.3.3 and replace with the following:

265.3.3 Three-sided Culvert Foundation Design

When a three-sided structure is selected for a site, the specific culvert details including the cast-in-place footing design must be included in the contract plans.

265.4 Wingwalls

A wingwall is a retaining wall placed adjacent to a culvert to retain fill and to a lesser extent direct water. Wingwalls are preferably cast-in-place, but precast wingwalls may be considered on a project by project basis. Wingwalls are generally designed as cantilevered retaining walls. Precast counterfort and binwalls may also be considered for

design of wingwalls. Cast-in-place wingwall designs are provided by the Department's standard box culvert computer program.

Wingwall alignment is highly dependent on site conditions and should be evaluated on a case-by-case basis. The angle(s) of the wall(s) on the upstream end should direct the water into the culvert. It is also desirable to have the top of the wall elevation above the design high water elevation to prevent overtopping of the wall.

Consider potential conflicts with R/W limits and utilities when precast wingwalls are permitted. The footprint of the footing and excavation, especially for bin type walls, can be extensive. Notes should be placed on the plans alerting the Contractor to these requirements when they exist. Due to skew or grade differences between the cast-in-place or precast culvert units and precast wingwalls, it is necessary to provide a cast-in-place closure pour between the culvert end unit and precast wingwalls. A closure pour is not required if cast-in-place wingwalls are used.

When precast wingwalls are permitted, the cost is included in the cost of the culvert barrel. No separate item is required but the estimated concrete and reinforcing steel quantities for a cast-in-place design should be included in the contract plans.

Modification for Non-Conventional Projects:

Delete **FDM 265.4** above and replace with the following:

265.4 Wingwalls

Precast wingwalls will only be permitted when specifically allowed in the RFP. The specific culvert details must be included in the contract plans.

265.5 Headwalls/Edge Beams

Headwalls are normally used on all culverts. In deep fills a headwall helps retain the embankment. In shallow fills the headwall may retain the roadway and provide the anchorage area for the railing system.

Headwalls should be cast-in-place and attached to precast culvert end segments in accordance with <u>Standard Plans</u>, <u>Index 400-291</u>. Headwalls one foot or less in height with no railing attachment for single barrel precast culverts may be precast. If a curb must be placed on a culvert without a sidewalk, the headwall must be cast-in-place to allow for the tie-in of the curb's anchor bar, unless the curb is also cast at the precast facility.

The typical maximum height of headwalls is 3 feet. Greater heights are attainable but are only used in special cases. Headwall heights greater than 2 feet above the top slab require an independent transverse analysis, which is not provided by the FDOT box culvert program.

Concrete culverts with skewed ends may require additional stiffening of the top and bottom slabs by what is most commonly called an "edge beam". An edge beam is similar to a headwall or cutoff wall. The headwall may be used to anchor metal traffic railing posts and traffic railings or retain earth fill, as well as stiffening the top slab of culverts that lose their rigid frame action as a result of having a skewed end.

When additional strength is required in the concrete edge beam, use the following criteria:

- (1) If there is a 1-on-2 slope to the edge beam, it will be more economical to increase the depth of the edge beam in order to meet the required design.
- (2) When the edge beam is at shoulder elevation (anchoring guard rail and traffic railing), the edge beam height should be maintained and the width of the edge beam should be increased.

265.6 Cutoff Walls

A cutoff wall is required in all culverts with invert slabs to prevent water from undermining the culvert. The cutoff wall should be a minimum 24 inches below the bottom of the invert slab or to the top of sound rock if the rock is closer. Investigate the need for deeper cutoff walls when culvert is founded on highly permeable soils or with significant hydraulic gradients. The cutoff wall may also act to stiffen the bottom slab for skewed box culverts.

Cutoff walls must always be specified at each end of the barrel. When a concrete apron is provided, show an additional cutoff wall at the end of the apron. For three-sided culverts, where the apron is made continuous with the barrel invert slab, the cutoff wall is only required at the end of the apron. The wingwall footings should have toe walls extending close to the bottom of the cutoff wall to prevent scour around the edges of the cutoff wall.

When a precast culvert is specified, the cutoff wall must be cast-in-place. The cost of the cutoff wall is included in the cost of the culvert barrel. No separate item is required but the estimated concrete and reinforcing steel quantities should be included in the contract plans.

265.7 Aprons

Box culverts can significantly increase the stream flow velocity because the concrete has a roughness coefficient significantly lower (i.e., smoother) than the streambed and banks. To dissipate this increase in energy and to prevent scour, a riprap rubble or other type of revetment apron may be required at the ends of some culverts. The District Drainage Engineer should be consulted to determine the appropriate apron requirements.

Modification for Non-Conventional Projects:

Delete the last sentence in above paragraph and see RFP for requirements.

The apron must be cast-in-place when a precast culvert is specified with a concrete apron. The cost of the apron is included in the cost of the culvert barrel. No separate item is required but the estimated concrete and reinforcing steel quantities should be included in the contract plans.

Modification for Non-Conventional Projects:

Delete the above paragraph and replace with the following:

When a precast culvert is specified with a concrete apron, the apron must be cast-in-place.

265.8 Subbase Drainage

In some situations where there is low fill (< 12 inches below the base course) <u>Standard Plans</u>, *Index 400-289* requires additional friable base or coarse aggregate material above the top and along the sides of the culvert to eliminate maintenance problems.

265.9 Joint Waterproofing

Culverts will occasionally be used to allow the passage of things other than water, including but not limited to pedestrians, bicycles, trains, golf carts, wildlife, or farm animals. In cases where it is desirable to have a dry environment, a waterproof joint wrap should be used to cover the joints between precast culvert units or to cover the construction joints in cast-in-place culverts.

Even though a joint sealer is always placed between individual precast concrete culvert units and the units are pulled tightly together, water may seep through the joint. The minimum requirement for waterproofing these joints is to provide an external sealing band in accordance with **ASTM C 877**, centered on the joints, covering the top slab, and then extending down the sidewalls to the footing. The purpose of the waterproofing membrane is to restrict seepage of water or migration of backfill material through the joints in the culverts and it is not intended to protect the concrete.

The external sealing band is mandatory for precast three-sided culverts under **Section 407** of the **Standard Specifications** but will need to be included as a note in the contract plans when required for box culverts.

265.10 Traffic Railings

For information regarding roadside barriers or traffic railings refer to *FDM 215*.

265.11 Design Requirements for Concrete Culverts

Refer to the **Chapter 3** of the **Structures Design Guidelines** for design and analysis requirements.

265.12 Design Details

Provide a complete cast-in-place design in the contract plans when a box concrete culvert is proposed for a site. Standard details for concrete box culverts are provided in the **Standard Plans**, **Index 400-289**. The contractor is usually permitted to substitute precast concrete box culverts for cast-in-place box culverts in accordance with **Section 410** of the **Standard Specifications**. The contractor may select a standard precast box culvert design in accordance with **Standard Plans**, **Index 400-292** or provide a custom design. Design and fabrication details for precast box culverts, including calculations for custom designs, must also comply with the requirements of **Standard Plans**, **Index 400-291** and be submitted to the Engineer of Record for approval.

Provide either a complete cast-in-place design or a conceptual precast barrel design with a complete foundation and wingwall design, in the contract plans when a three-sided concrete culvert is proposed for a site. The contractor is permitted to substitute precast three-sided culverts for cast-in-place three-sided culverts in accordance with **Section 407** of the **Standard Specifications**. Design and fabrication details for precast three-sided culverts, including calculations, must be submitted to the Engineer of Record for approval. Do not place wildlife shelves in hydraulic structures.

The bar designations in *Table 265.12.1* should be used for box culvert reinforcement:

Table 265.12.1 Bar Identification Schedule

BAR IDENTIFICATION SCHEDULE		
C.I.P. (LRFD) Index 400-289	Precast (LRFD) Index 400-292	Description / Bar Location
105	As1	Top Corner Bars
106	As1	Bottom Corner Bars
102	As2	Top Slab, inside face transverse bars
103	As3	Bottom Slab, inside face transverse bars
101	As1/As7	Top Slab, outside face transverse bars
104	As1/As8	Bottom Slab, outside face transverse bars
108	As4	Exterior wall, inside face vertical bars
105/106	As1	Exterior wall, outside face vertical bars
107	-	Interior wall, vertical bars both faces
110/111	As6/As9	Top Slab longitudinal bars (temperature reinf.)
109/112	As9	Bottom Slab longitudinal bars (temperature reinf.)
113/114		Exterior wall longitudinal bars (temperature reinf.)
115/ 116		Interior wall longitudinal bars (temperature reinf.)
111	As5	Top Slab inside face longitudinal bars (design distribution reinforcement)

Additional reinforcing bars and designations must be added as required. No standardized bar designations are provided for three-sided culverts.

Modification for Non-Conventional Projects:

Delete **FDM 265.12** and replace with the following:

265.12 Design Details

Provide complete details for the proposed concrete culvert in the contract plans.

265.13 Computer Design and Analysis Programs

The Department's <u>LRFD Box Culvert Program</u> (Mathcad) from the Structures Design Office website is available for LRFD designs. This program analyzes monolithic single or multi-barrel box culverts with prismatic members and integral bottom slabs only. The program requires input for all member thicknesses, material properties and reinforcing area utilizing a trial and error design methodology.

Other computer programs are available for design of reinforced concrete culverts such as BOXCAR and CANDE. Generally these other computer programs should only be used for preliminary designs or independent quality assurance checks. Consult with the State Structures Design Office before using one of these other programs in lieu of the FDOT box culvert program.

265.14 Design and Shop Drawing Approvals

The Engineer of Record for the contract plans has design and shop drawing approval authority for precast concrete box and three-sided culverts. All calculations and shop drawings require a quality assurance review for general compliance of contract requirements and for suitability of the design for the given design conditions.

Standard precast concrete box culvert designs are available in <u>Standard Plans</u>, <u>Index 400-292</u> for a limited number of box culvert sizes. Modification of FDOT standard box culverts or design of special size box or three-sided culverts is delegated to Contractor's Engineer of Record in accordance with the <u>Section 407</u> and <u>Section 410</u> of the <u>Specifications for Road and Bridge Construction</u>. The Contractor is responsible for providing all design computations and details for these units.

Modification for Non-Conventional Projects:

Delete **FDM 265.14** and replace with the following:

265.14 Design and Shop Drawing Approvals

The Engineer of Record for the contract plans has shop drawing approval authority for precast concrete box and three-sided culverts.

266 Bicycle and Pedestrian Bridges

266.1 General

A bridge, overpass, or underpass may be necessary to provide pedestrian and bicycle continuity to sidewalks, bicycle lanes and shared use paths. Provide accommodations for bicyclists on pedestrian bridges; i.e., provide an alternative to stairs.

See FDM 222, 223, and 224 for information on bicycle and pedestrian facilities.

See *Chapter 10* of the *Structures Design Guidelines* (<u>SDG</u>) for information on pedestrian bridges.

266.2 Design Criteria

Design overpasses and bridges in accordance with the following criteria:

- (1) The minimum clear width for pedestrian bridges is:
 - (a) 8 feet on a pedestrian structure,
 - (b) 12 feet on a shared use path structure, or
 - (c) If the approach sidewalk or path is wider than these minimums, match the approach width. The desirable clear width should include an additional 2-foot wide clear area on each side.
- (2) Vertical clearance criteria is found in **FDM 260.6**. Account for future widening of the roadway below when determining required lateral offset.
- (3) Bridge ramps should be provided at all separated pedestrian structures when required to maintain vertical grades <5%. Consider providing stairways in addition to ramps.
 - (a) Ramps are to comply with ADA requirements. Provide full-length pedestrian ADA handrails on both sides of pedestrian ramps. Additional information is provided on the website: Production Support Office Accessibility Issues (ADA) Website
 - (b) Design ramps with the least possible grade, but in no case more than 8.33% with a maximum 30-inch rise. Provide level landings that are 5-feet long at the top, intermediate, and bottom portions of the ramp.
- (4) Provide railing and fencing options in accordance with the **SDG**, **Chapter 10**.

- (a) See *FDM 222, Figures 222.4.6* through *222.4.8* for vehicular fencing options.
- (b) Provide full or partial screening on pedestrian bridges crossing FDOT right of way in order to reduce the likelihood of objects being dropped or thrown onto the roadway below. See *Figure 266.2.1* for example of full screening.
- (c) Pedestrian bridges on FDOT right of way but not crossing FDOT right of way are not required to be screened.
- (d) Check with local authorities for guidance on screening for FDOT pedestrian bridges crossing local rights of way.
- (e) The use of chain link fence on ramps of the pedestrian bridges will be determined on a project-by-project basis.

Modification for Non-Conventional Projects:

Add the following sentence:

(f) When fencing is required, the limits of fencing is from the beginning of the approach slab at Begin Bridge to the end of the approach slab at End Bridge, unless otherwise indicated in the RFP.

See *FDM 121* for review requirements based on pedestrian bridge structure category.

Pedestrian underpasses are generally undesirable; however, if one is provided, the geometrics and lighting requirements should be discussed with the Department Project Manager and the District Pedestrian/Bicycle Coordinator. Local law enforcement personnel may need to be consulted to assure public safety, emergency accessibility and other desirable features.

2 in. Mesh Chain Link Fence Clear Width * $1\frac{1}{2}$ in. Handrail $1\frac{1}{2}$ in. Min. Handrail Min. Min. 'n. 34 in. Min. 38 in. Max. 34 in. Min. in. Max. 12 in. 2 6 ½in. 38 * Clear width in compliance with FDM 266.2. 1. Pedestrian Handrails may be required. Handrails must be installed per the requirements of the Americans with Disabilities Act (ADA) Standards for Transportation Facilities. 2. Other Superstructure Configurations may be used provided an 8 ft. minimum headroom is maintained.

Figure 266.2.1 Pedestrian or Shared Use Path Bridge Typical Section

266-Bicycle and Pedestrian Bridges

266.3 Prefabricated Steel Truss Bridges on FDOT Projects

In many situations it makes good engineering and economic sense to utilize prefabricated steel truss bridges for pedestrian crossings. These bridges can be stand-alone structures or a hybrid structure with adjoining spans of other types (FIB, deck slab, steel I-girder, etc.). The provisions of this article apply only to the spans on a bridge that are comprised of prefabricated steel trusses. The term steel truss bridge as applied in this article refers only to stand-alone steel truss structures or to the steel truss spans of a hybrid bridge structure.

The Department may elect to use prefabricated truss bridges on FDOT projects if the following conditions are met:

- (1) The steel truss span lies within a tangent horizontal alignment.
- (2) The maximum length of the steel truss span does not exceed 200 feet.
- (3) The width of the steel truss span is constant.
- (4) The steel truss span supports have a skew angle not to exceed 20°.

When these criteria are not met provide a complete set of bridge details in the plans.

Modification for Non-Conventional Projects:

Delete **FDM 266.3** and replace with the following:

266.3 Prefabricated Steel Truss Bridges on FDOT Projects

Prefabricated steel truss bridges can be stand-alone structures or a hybrid structure with adjoining spans of other types (FIB, deck slab, steel I-girder, etc.). The provisions of this article apply only to the spans on a bridge that are comprised of prefabricated steel trusses. The term steel truss bridge as applied in this article refers only to stand-alone steel truss structures or to the steel truss spans of a hybrid bridge structure.

See RFP for requirements.

266.3.1 Qualification of Prefabricated Steel Truss Pedestrian Bridge Producers

Use prefabricated steel truss pedestrian bridges from providers included on the Department's List of Qualified Metal Fabrication Facilities. For information on the facility qualification process see *Articles 11.1.5* and *11.1.6* of the *FDOT Materials Manual*.

266.3.2 Design and Detailing Responsibilities

The project Engineer of Record (EOR) is responsible for the design and detailing of the steel truss bridge substructure and foundation including end bents, piers, and pile foundations or spread footings. The project EOR is also responsible for the design and detailing of approach structures (non-steel truss bridge spans, walls, ramps, steps, approach slabs, etc.).

The Contractor's EOR is responsible for the design and detailing of the steel truss bridge superstructure including trusses, deck, bridge railing, floor beams, bridge joints, bearing assemblies and anchor bolts.

Modification for Non-Conventional Projects:

Delete FDM 266.3.2 and replace with the following:

266.3.2 Design and Detailing Responsibilities

The Engineer of Record (EOR) is responsible for the design and detailing of the steel truss bridge foundation, substructure and superstructure. The EOR is also responsible for design and detailing of approach structures (non-steel truss bridge spans, walls, ramps, steps, approach slabs, etc.). Include the steel truss bridge superstructure including trusses, deck, bridge railing, floor beams, bridge joints, bearing assemblies and anchor bolts as part of the superstructure component submittal.

266.3.3 Plans Development

To allow equal opportunity for all qualified pedestrian bridge producers to participate, the pedestrian bridge plans should have the flexibility to accommodate multiple alternate superstructure designs. When a prefabricated steel truss pedestrian bridge is warranted, adhere to the following procedure when developing the plans:

- (1) Using *Figures 266.3.1, 266.3.2,* and *266.3.3*, coordinate with the District Project Manager to select allowable truss configurations, truss member shapes, and bridge cross sections. A box truss bridge cross-section is required for spans greater than 150 feet.
 - If project specific aesthetic requirements warrant the use of truss configurations not included in *Figure 266.3.1* the project EOR can specify additional truss configurations. However, a minimum of two steel truss pedestrian bridge producers must be capable of satisfying the aesthetic requirements.
- (2) Develop a Plan and Elevation sheet and Bridge Typical Section to be submitted with the BDR/30% plans.
- (3) After the BDR/30% plans have been approved, send out a Prefabricated Pedestrian Bridge Invitation to Participate (ITP) to all prefabricated pedestrian steel truss bridge producers on the Department's List of Qualified Fabrication Facilities. Send the ITP through registered mail with return receipt to confirm delivery. Contact information for all qualified producers can be found at the following web address:

http://www.fdot.gov/materials/quality/programs/qualitycontrol/materialslistings/pos tjuly2002.shtm

The ITP is intended to solicit qualified producers for information required to design the foundation and substructure of the steel truss pedestrian bridge. The ITP cover letter should contain the following elements with links to websites as appropriate and applicable:

- Introduction with brief project description
- Project Requirements
 - Design Specifications Requirements
 - Construction Specifications Requirements
 - Design Standards Requirements
 - Bridge Typical Section
 - Allowable Truss Options

- o Painting Requirements
- o Pedestrian Fence/Railing Requirements
- o Vehicular Loading Requirements
- Project Specific Aesthetic Requirements
- o Project Geometry including Vertical Clearance Requirements for Each Span
- Participation Requirements
- Submittal Requirements

Include the following items in the ITP package:

- Hard copy:
 - Invitation to Participate Cover Letter
 - Project Location Map
 - Plan and Elevation
 - Bridge Typical Section and Pedestrian Fence Concept
 - Pedestrian Bridge Data Sheet
- Electronic files:
 - PDF file with all of the above
 - Pedestrian Bridge Data Sheet in CADD format

For a sample Prefabricated Pedestrian Bridge ITP complete with all hard copy attachments see *Example 266.3.1*. To aid plan development CADD cells for the Pedestrian Bridge Data Sheet and Plan and Elevation sheet (2 of 2) are available in the FDOT Structures Cell Library. For the current FDOT CADD Software downloads follow the link below:

http://www.fdot.gov/cadd/downloads/software/software.shtm

- (4) Upon delivery the pedestrian bridge, producers must acknowledge receipt of the ITP package.
- (5) In order to be eligible to participate in the project the pedestrian bridge producers must provide a completed Pedestrian Bridge Data Sheet as outlined in the ITP on or before the specified due date (prior to 60% plans submittal). The completed Data Sheets must be electronically signed and sealed by the pedestrian bridge producer's EOR for inclusion in the final plan set.

The project EOR assigns a unique sheet number to each data sheet. The sheet numbers will be identified with the prefix BP (e.g., BP-1, BP-2, BP-#) and the data sheets will be placed at the end of the numbered sequence of the bridge plans. This will allow the Pedestrian Bridge Data Sheets to have independent sheet numbers as plan development progresses.

- (6) After all ITP responses are received the project EOR must design and detail the foundation and substructure to accommodate the superstructure designs of all eligible pedestrian bridge producers. The design must envelope the most extreme loading conditions and geometry of all alternates.
- (7) A Public Interest Finding is required for Federal Aid projects when only one Interest for Participation letter is received.

Include the following notes in the plans:

• Eligible Steel Truss Pedestrian Bridge Producers

Included in this plan set are Pedestrian Bridge Data Sheets submitted by bridge producers eligible to participate in this project. Producers who failed to submit a data sheet are excluded from participation. No Cost Savings Initiative Proposal will be accepted for the truss superstructure portion of the project. Contact information for the eligible producers is included in the data sheet.

Shop Drawing Submittal

Prior to fabrication the Contractor's EOR must submit signed and sealed superstructure shop drawings, technical specifications, and design calculations to the Engineer for review and approval.

(8) Include the following Pay Item note in the plans:

Prefabricated Steel Truss Pedestrian Bridge Span

Prefabricated Steel Truss Pedestrian Bridge Span will be paid for at the contract unit price per square foot of deck area under Pay Item No. 460-7 Prefabricated Steel Truss Pedestrian Bridge, SF. This pay item includes furnishing and installing the prefabricated steel truss pedestrian bridge superstructure including steel trusses, floor system, deck, bearing assemblies, deck joints, and bridge railing/fencing. Payment for this pay item is based on the plan quantity. Portions of pedestrian bridge outside the limits of the steel truss span are paid for under individual pay items.

Figure 266.3.1 Prefabricated Pedestrian Bridge Standard Truss Configurations

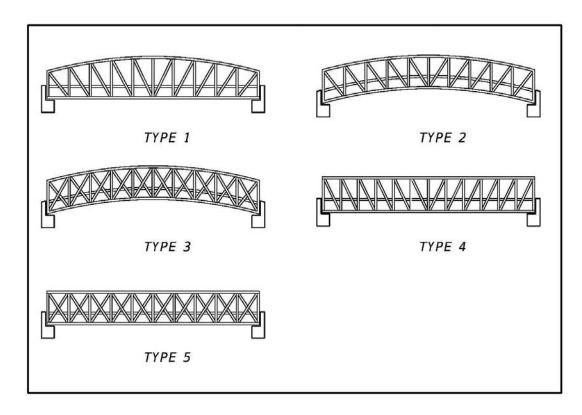


Figure 266.3.2 Prefabricated Pedestrian Bridge Standard Truss Member Shapes

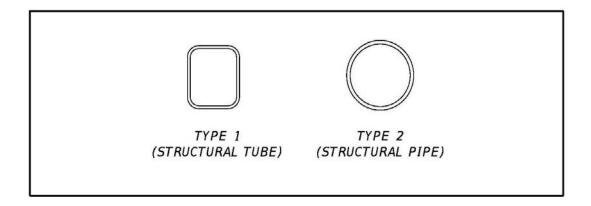
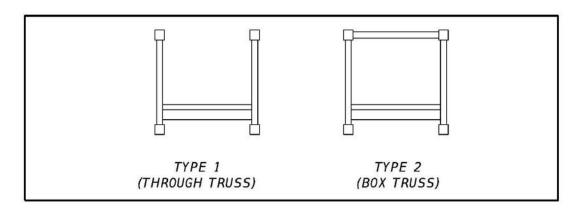


Figure 266.3.3 Prefabricated Pedestrian Standard Bridge Cross-Sections



Delete FDM 266.3.3 and see RFP for requirements.

Example 266.3.1 Sample Steel Truss Pedestrian Bridge Plans, Sheet 1 of 8

(prepare on Department letterhead)

FLORIDA DEPARTMENT OF TRANSPORTATION

DISTRICT 3

PREFABRICATED PEDESTRIAN BRIDGE

INVITATION TO PARTICIPATE

Project: CR 250 over Ruby Creek Pedestrian Bridge

Financial Project Number: 217664-1-52-01

Federal Aid Project Number(s): SF2-349-R

Date: March 15, 2011

Introduction:

The Florida Department of Transportation is currently preparing bid documents for the construction of a steel truss pedestrian bridge adjacent to County Road 250 crossing Ruby Creek in Jefferson County. The superstructure of the proposed bridge is to be provided by a steel truss pedestrian bridge producer who is prequalified to work on FDOT projects. This invitation to participate is being sent to all prequalified producers to solicit information needed by the project EOR to design the foundation and substructure of the proposed bridge. Enclosed are the following materials:

- Hard Copy
 - Project location map
 - Bridge Typical Section and Pedestrian Fence Concept
 - Plan and Elevation (P&E) (2 sheets)
 - Pedestrian Bridge Data Sheet
- Electronic
 - PDF file with all of the above
 - Pedestrian Bridge Data Sheet in CADD format

Example 266.3.1 Sample Steel Truss Pedestrian Bridge Plans, Sheet 2 of 8

Project Requirements:

- (1) Design Specifications:
 - FDOT Structures Design Guidelines (SDG) Article 10.4.
 - http://www.fdot.gov/structures/StructuresManual/CurrentRelease/StructuresManual.shtm
- (2) Construction Specifications:
 - FDOT Standard Specifications for Road and Bridge Construction http://www.fdot.gov/programmanagement/
- (3) Standard Plans:
 - FDOT Standard Plans
 - http://www.fdot.gov/design/standardplans
- (4) Allowable Truss Options: Allowable Truss options shown on P&E sheet 2 of 2 (Attached).
- (5) Paint: Paint structural steel in accordance with **Sections 560** and **975** of the **Standard Specifications**. Paint structural steel with a high performance top coat system. The color of the finish coat to be Federal Standard No. 595, Color No. 36622.
- (6) Pedestrian Fence: Bridge Fence consistent with bridge rail concept and <u>SDG</u>

 Article 10.12.
- (7) Vehicular Loading: Vehicular Loading per **AASHTO LRFD Guide Specifications** for the Design of Pedestrian Bridges is not required.
- (8) Geometry: For project geometry see attached P&E sheets.

Participation:

To be eligible to participate on this project pedestrian bridge producers must:

- Acknowledge receipt of this ITP
- Be on the FDOT List of Qualified Fabrication Facilities.
- Submit a response to this ITP on or before June 10, 2011 to the project EOR.

Submittal:

Provide completed pedestrian bridge data sheet as follows:

• Bearing Plate Dimensions Table – for each span provide bearing dimensions as shown to the nearest 1/8th inch.

Example 266.3.1 Sample Steel Truss Pedestrian Bridge Plans, Sheet 3 of 8

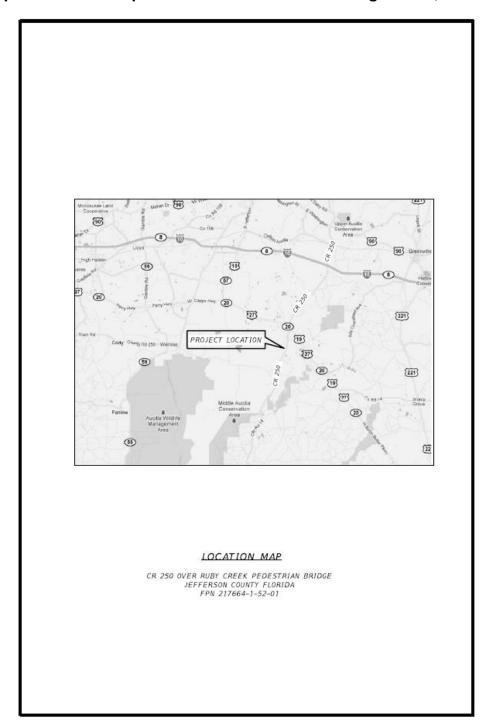
- Bearing Plate Locations & Bridge Seat Elevations Table for each substructure unit provide dimensions as shown to the nearest 1/8th inch and bridge seat elevation to the nearest 0.001 feet.
- Bridge Reactions Table for each span provide loads as indicated to the nearest 0.1 kip.
- Company Contact Information Table in the contact information block provide company name, address, contact person, phone number, and e-mail address.
- Florida PE Seal and Signature provide seal and signature of Florida PE responsible for the work.

Submit response to:

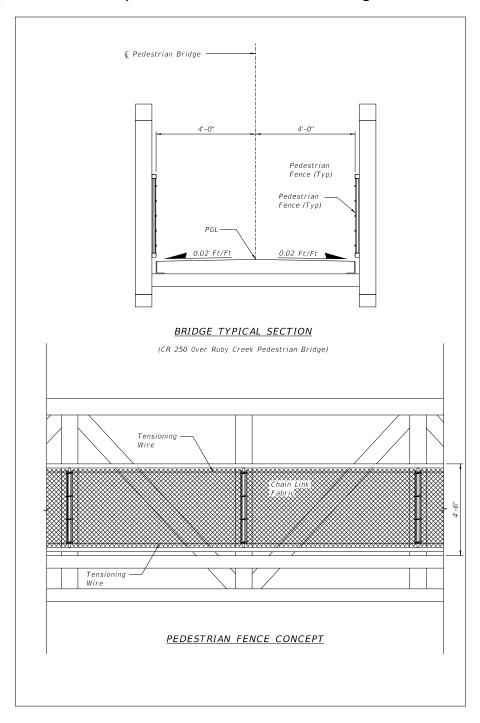
John Doe, PE XYZ Engineers, Inc. 123 East Main Street Tampa, Florida 33607

By submitting a response to this invitation to participate the pedestrian bridge producer is agreeing to satisfy all project requirements listed above if selected.

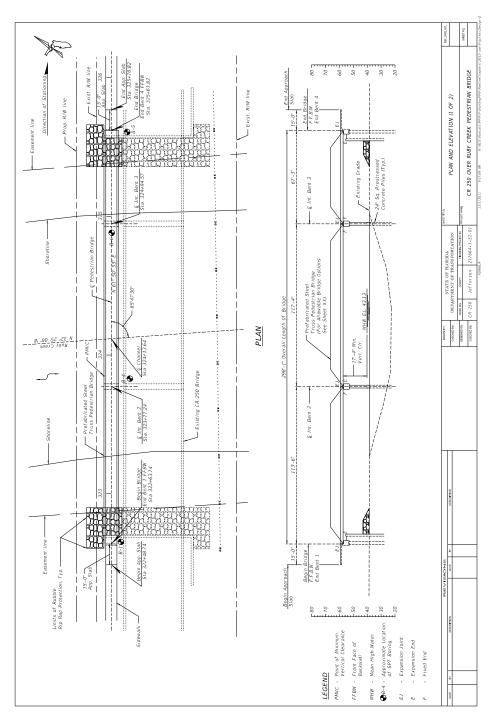
Example 266.3.1 Sample Steel Truss Pedestrian Bridge Plans, Sheet 4 of 8



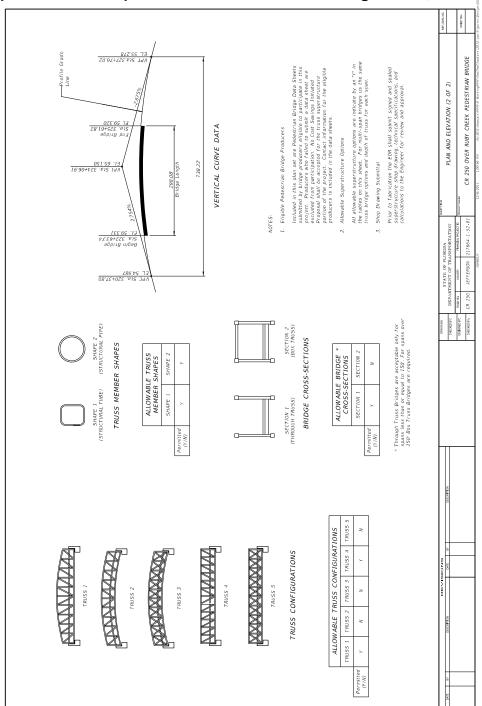
Example 266.3.1 Sample Steel Truss Pedestrian Bridge Plans, Sheet 5 of 8



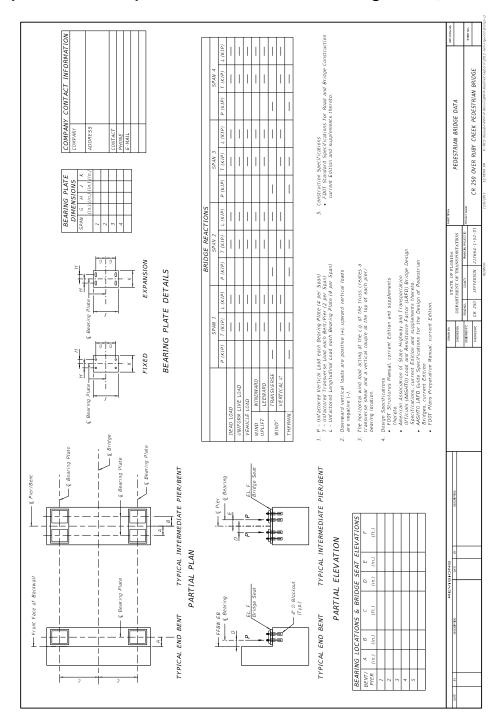
Example 266.3.1 Sample Steel Truss Pedestrian Bridge Plans, Sheet 6 of 8



Example 266.3.1 Sample Steel Truss Pedestrian Bridge Plans, Sheet 7 of 8



Example 266.3.1 Sample Steel Truss Pedestrian Bridge Plans, Sheet 8 of 8



267 Shop Drawing Submittals

267.1 Introduction

While the Contract Plans and Specifications (including Supplemental and Special Provisions) define the overall nature of the project, Shop Drawing submittal is the accepted method of approving a specific element of the work while allowing flexibility in the Contractor's means and methods. The Contract Plans and Special Provisions for the project are to identify the requirements for submittal of Shop Drawings.

Shop Drawing submittals must meet or exceed the quality level of previously approved submittals of a similar nature and be complete enough to allow for fabrication of an item without referencing any other document.

A Shop Drawing submittal for structural bridge components (e.g., steel girders, non-standard precast/prestressed beams) typically include plan and elevation views denoting the placement of a component in the structure.

Unless explicitly stated, definitions shown referencing the Standard Specifications are the same for the Design-Build Division I Specifications:

- (1) **Shop Drawings:** All working, shop and erection drawings, associated trade literature, calculations, schedules, manuals and similar documents submitted by the Contractor to define some portion of the project work. The type of work includes both permanent and temporary works as appropriate to the project.
- (2) **Engineer:** The Director, Office of Construction, acting directly or through duly authorized representatives; such representatives acting within the scope of the duties and authority assigned to them.
- (3) **Engineer of Record (EOR):** The Professional Engineer or Engineering Firm registered in the State of Florida that develops the criteria and concept for the project, performs the analysis, and is responsible for the preparation of the Plans and Specifications. The Engineer of Record may be Departmental in-house staff or a consultant retained by the Department..
- (4) Contractor's Engineer of Record: A Professional Engineer registered in the State of Florida, other than the Engineer of Record or his subcontracted consultant, who undertakes the design and drawing of components of the permanent structure as part of a redesign or Cost Savings Initiative Proposal, or for repair designs and details of the permanent work. The Contractor's Engineer of Record may also serve as the Specialty Engineer.

- (5) **Specialty Engineer:** A Professional Engineer registered in the State of Florida, other than the Engineer of Record or his subcontracted consultant, who undertakes the design and drawing preparation of components, systems, or installation methods and equipment for specific temporary portions of the project work or for special items of the permanent works not fully detailed in the Plans and required to be furnished by the Contractor; e.g., pot bearing designs, nonstandard expansion joints, MSE wall designs.
- (6) **Consultant:** The Professional Engineer or Engineering Firm, or the Architect or Architectural Firm, licensed in the State of Florida and under contract to the Department to perform professional services. The consultant may be the Engineer or Architect of Record or may provide services through and be subcontracted to the Engineer or Architect of Record.
- (7) **Architect of Record:** The Architect or Architectural Firm registered in the State of Florida that performs services for the Department in connection with the design and construction of buildings.

Delete **Architect of Record** definition and replace with the following:

- (7) **Architect of Record**: The Architect or Architectural Firm registered in the State of Florida that performs services for the Design-Build Firm in connection with the design and construction of buildings.
- (8) "Ballooning": The Contractor's use of minimum 1/16 inch wide lines to "balloon" or "cloud" (encircle) notes or details on drawings, and design calculations, in order to explicitly and prominently call out any deviations from the Contract Plans or Specifications. The EOR may also use "ballooning" to make note of any limitations to their submittal review and disposition of Shop Drawings.
- (9) **Record Shop Drawings**: The Department's official record copy of all Shop Drawings, correspondence/ transmittal files and submittal activity record (logbook).
- (10) **FDOT Shop Drawing Review Office**: The office or other Department entity responsible for performing the Department's review, record keeping, disposition and distribution of Shop Drawings to other disciplines within the district for review as well as distribution back to the project personnel. This office is normally the District Structures Design Office.
- (11) **Final Review Office**: FDOT Shop Drawing Review Office or the EOR performing the final review and making final distribution of shop drawings which have been reviewed.

Expand the list above with the following:

(12) **Design-Build Firm:** Any company, firm, partnership, corporation, association, joint venture, or other legal entity permitted by law to practice engineering, architecture, and construction contracting, as appropriate, in the State of Florida.

267.2 Shop Drawing Submittals Not Required

Material certifications, welding procedures, paint procedures and concrete mix designs are typically submitted by the Contractor to the Engineer (CEI) who forwards the certifications to the State Materials Engineer in Gainesville. These items do not need to be submitted to the FDOT Shop Drawing Review Office for review and approval. For non-standard items, the Engineer (CEI) will typically request approval by the EOR regarding applicability. Material certification for items on the Approved Product List (APL) is typically submitted by the Contractor to the Engineer (CEI).

267.3 Contractor Information Required

A Shop Drawing submittal that omits any of the minimum requirements listed in <u>Standard</u> <u>Specifications</u>, **Section 5-1.4.6.1** must be returned for resubmittal.

Modification for Non-Conventional Projects:

Delete **FDM 267.3** and replace with the following:

267.3 Contractor Information Required

The Design-Build Firm is responsible for the preparation and approval of all shop drawings and calculations. Once the shop drawings have been reviewed and approved by both the Contractor and EOR, submit Shop Drawings and calculations to the Engineer for review and approval by the Department.

When the Department requires a resubmittal, the drawings must be modified by the Contractor, resubmitted to the EOR for approval, and then resubmitted to the Engineer for review by the Department.

A Shop Drawing submittal that omits any of the minimum requirements listed in **Standard Specifications**, **Section 5-1.4.6.1** must be returned for resubmittal.

267.4 Submittals Requiring a Specialty Engineer or Contractor's Engineer of Record

When required, the Specialty Engineer or Contractor's Engineer of Record must provide a signed and sealed Shop Drawing submittal. The signed and sealed Shop Drawings will be retained by the Department as the official, Record Shop Drawing.

Signed and sealed Shop Drawing submittals by a Specialty Engineer or Contractor's Engineer of Record typically include signed and sealed drawings and calculations.

267.5 Transmittal of Submittals

Submittal of Shop Drawings must be made by the project Contractor to the designated parties, as applicable. Submittals will not be accepted from a subcontractor or fabricator. Subcontractors and fabricators are encouraged to contact the appropriate FDOT Shop Drawing Review Office for guidance.

Figures 267.11.1 thru *267.11.3* shown in *FDM 267.11* illustrate the flow of submittals during the review process. Use electronic delivery to transmit submittals between parties.

Modification for Non-Conventional Projects:

Delete the above paragraph and replace with the following:

Figure 267.11.4 shows the flow of submittals during the review process. Use electronic delivery to transmit submittals between parties.

Once the shop drawings and calculations have been reviewed and approved by both the Contractor and EOR, the Contractor submits Shop Drawings to the Engineer (CEI), or as directed in the preconstruction meeting.

The Special Provisions for the project may denote the amount of drawings to be submitted and the procedure to be followed. Furthermore, the office to which the Contractor must transmit his submittal and the procedure to be followed may also be defined during the preconstruction conference for the project.

267.5.1 Requirements for Department EOR

On projects where the EOR is Department in-house staff, transmit submittals to the FDOT Shop Drawing Review Office or as directed at the project's preconstruction conference. The FDOT Shop Drawing Review Office is the principal contact group and "clearing house" for all construction submittals and information desired by the Contractor regarding structural, mechanical or electrical items.

267.5.2 Requirements for Consultant EOR (Full Services)

267.5.2.1 Review by Engineer of Record Only

On projects where the EOR is a Consultant to the Department and has been retained by the Department to review construction items without follow-up review by the Department,

the Consultant will assume the responsibility of the owner's agent. The reviewing consultant is encouraged to communicate with fabricators, contractors, specialty engineers and the FDOT Shop Drawing Review Office to clarify concerns before returning the submittal to the Contractor. The reviewing consultant must also contact the Department's Structures Office if unsure of the Department's position on certain issues during the review. Where possible, mark all necessary requirements on the shop drawing sheet and stamp "APPROVED AS NOTED" instead of requiring a resubmittal. The Contractor will transmit the submittals directly to the Consultant (unless otherwise noted below). Upon receipt of the submittal, the Consultant must perform the review, note any comments on the sheets, indicate his disposition by stamping the sheets as described hereinafter and make distribution as described hereinafter. The original submittal forms the official Record Shop Drawing submittal and must be sent by the EOR to the Department at the end of the project.

267.5.2.2 Review by Engineer of Record and the Department

On projects where the EOR is a Consultant to the Department and has been retained by the Department to review construction items, submittals (unless otherwise noted below) must be transmitted by the Contractor directly to the Consultant. Upon receipt of the submittal, the Consultant must perform the review, note any comments on the sheets, indicate his disposition by stamping the sheets as described hereinafter, and transmit the sheets to the FDOT Shop Drawing Review Office for review and distribution. When submittals require a Specialty Engineer, the original submittal forms the official, Record Shop Drawing submittal and must be retained by the Department. Upon completion of his review, the Consultant must transfer his comments to the sealed sheets, indicate his disposition and transmit them to the Department as described above.

267.5.3 Requirements for Consultant EOR (Design Services Only)

On projects where the EOR is a Consultant to the Department but has not been retained by the Department to review construction items, the contractor will transmit submittals (unless otherwise noted below) directly to the FDOT Shop Drawing Review Office or as directed at the project's preconstruction conference.

267.5.4 Requirements for Architectural or Building Structures

Submittals related to Architectural or Building Structures, such as Rest Areas, Picnic Pavilions, Offices and Warehouses, must be made according to the requirements of the Architectural Services Group, Production Support Office, Florida Department of Transportation, 605 Suwannee Street, MS 40, Tallahassee, FL 32399-0450, Phone (850) 414-4378.

267.5.5 Requirements for Roadway Submittal Items

Distribute all submittals related to roadway plans such as attenuators and non-standard drainage structures (except bridge items such as poles and bracket arms, or as noted below) in accordance with the **Construction Project Administration Manual** for the component involved or as otherwise directed at the project's preconstruction conference. Submittals related to bridge items must be transmitted to the Department as previously described in this section.

267.5.6 Requirements for Overhead Sign Structures and Nonstandard Miscellaneous Structures

Transmit submittals concerning overhead sign structures and non-standard miscellaneous structures as previously described in this section.

267.5.7 Miscellaneous Requirements and Assistance

Items not specified above or for which questions may arise regarding submittal requirements, the Contractor should be advised to contact the appropriate FDOT Shop Drawing Review Office. Regardless of submittal type, a letter of transmittal must always accompany a submittal.

267.6 Disposition of Submittals

The approval or disapproval of submittals by the Reviewer must be indicated by one of the following designations: "APPROVED" (no further action required), "APPROVED AS NOTED" (make corrections noted - no further submittal required), "RESUBMIT" (make corrections noted and resubmit for approval), or "NOT APPROVED" (rejected - do not resubmit the concept or component as submitted).

Modification for Non-Conventional Projects:

Delete the above paragraph and replace with the following:

The approval or disapproval of submittals by the EOR must be indicated by one of the following designations: "APPROVED" (no further action required), "APPROVED AS NOTED" (make corrections noted - no further submittal required), "RESUBMIT" (make corrections noted and resubmit for approval), or "NOT APPROVED" (rejected - do not resubmit the concept or component as submitted). Only shop drawings that

have been "APPROVED", or "APPROVED AS NOTED" must be submitted to the Department for review.

The Department must stamp the drawings "RELEASE FOR CONSTRUCTION", "RELEASE FOR CONSTRUCTION AS NOTED", OR "RESUBMIT". Where possible, mark all necessary requirements on the shop drawing sheet and stamp "RELEASE FOR CONSTRUCTION AS NOTED" instead of requiring a resubmittal.

Indicate the disposition designation on each and every drawing sheet, or on the cover sheet of calculations, by the use of an electronic red-colored stamp. The electronic stamp size must not exceed 3" high by 3" wide, but 1 ½" high by 3" wide stamp is preferred. Stamps must identify the approving groups, such as the EOR-Consultant, the Department's Verification Inspection Consultant and Department personnel, and the date. All notations or corrections made on the approval prints must be consistently marked on all drawings.

All Consultants reviewing submittals must red ink stamp and initial each item as noted above with the firm's appropriate stamp. When the EOR is a Consultant, and when a Sub-consultant is retained to assist in the submittal review, the EOR must signify disposition of the submittal as noted above with the EOR's firm's appropriate stamp prior to distribution or prior to transmitting it to the Department. In this event it is the EOR's prerogative to also require a disposition stamp by the Sub-consultant.

When the EOR receives a submittal that is not in accordance with the requirements of this chapter, the Contractor will be advised to resubmit with the corrections or additions necessary.

Disposition of Shop Drawing submittals by the EOR for construction and erection equipment including beams and winches, launch gantry, erection trusses, forms, falsework, midspan and longitudinal closures, lifting devices, temporary bearing fixity devices, cranes, form travelers, segment carrying equipment and stability devices must be either "NOT APPROVED" if deemed to be unacceptable or, if acceptable, must be "APPROVED AS NOTED" with the following note included on the submittal drawings:

"Drawings are acceptable for coordination with, relationship to, and effects upon the permanent bridge; but have not been reviewed for self-adequacy. Adequacy and intended function remain the sole responsibility of the Contractor."

Unless considered as Construction Affecting Public Safety, the EOR is not responsible for accepting or reviewing calculations or drawings pertaining to construction formwork. These documents should normally be submitted to the Engineer (CEI) or, in the event they are erroneously transmitted to the EOR, should be immediately rerouted to the Engineer (CEI).

On projects when the EOR is a Consultant to the Department and the Department will also be reviewing shop drawings, the Department will perform a second confirmation review of the submittal. Upon receipt of the Consultant's reviewed submittal, the Department will stamp the submittal with the disposition as noted above. The primary purposes of the Department's review include: conformance with FDOT policy and standards; uniformity of disposition with similar submittals; accuracy and completeness of the Consultant's review; and attention to specific details or areas of work that have experienced recurring problems during fabrication or construction.

When the Specialty Engineer or Contractor's Engineer of Record is required by the Contract Plans and specifications to perform a portion of the design of the project, the EOR must confirm that:

- (1) The Specialty Engineer or Contractor's Engineer of Record is prequalified with the Department as such to design and prepare the submittal.
- (2) The Shop Drawings are correctly signed and sealed by the Specialty Engineer or Contractor's Engineer of Record.
- (3) The Specialty Engineer or Contractor's Engineer of Record understands the intent of the design and utilizes the correct specified criteria.
- (4) The configuration set forth in the submittal is consistent with that of the Contract Documents.
- (5) The Specialty Engineer or Contractor's Engineer of Record's methods, assumptions and approach to the design are in keeping with accepted engineering practices.
- (6) The Specialty Engineer or Contractor's Engineer of Record's design does not contain any gross inadequacies that would jeopardize or threaten public safety.

Figures 267.11.1 through **267.11.3** shown in **FDM 267.11** illustrate the submittal and distributional flow of a shop drawing transmittal. When the Department concurs with the Consultant's review and disposition of the submittal, the Department will stamp and distribute the submittal including a record copy for the Consultant.

Modification for Non-Conventional Projects:

Delete the above paragraph and replace with the following:

Figure 267.11.4 shows the submittal and distributional flow of a shop drawing transmittal. When the Department concurs with the Design-Build Firm's EOR review and disposition of the submittal, the Department will stamp and distribute the submittal.

267.6.1 Minor Modifications

The submittal will be processed when notations not involving design decisions are added, modified or deleted and when the disposition of the submittal remains unchanged or changed only in accordance with *Table 267.6.1*:

Table 267.6.1 FDOT Changes to Minor Modifications

From	То
Approved	Approved as Noted
Approved as Noted	Approved
Resubmit	Not Approved
Not Approved	Resubmit

In this event, the Department will notify the Consultant of the modifications, document the notification in the project's shop drawing file, process and distribute the submittal and furnish the Consultant with a copy.

Delete FDM 267.6.1 and replace with the following:

267.6.1 Minor Modifications

The submittal will be processed when notations not involving design decisions are added, modified or deleted and when the disposition of the submittal remains unchanged or changed only in accordance with the following *Table 267.6.1*:

Table 267.6.1 FDOT Changes to Minor Modifications

From	То
Approved	Released for Construction as Noted
Approved as Noted	Released for Construction

In this event, the Department will notify the Design-Build Firm of the modifications, document the notification in the project's shop drawing file, process and furnish the Design-Build Firm with a copy.

267.6.2 Major Modifications

The submittal will be returned to the Consultant for re-review when notations involving significant design decisions must be added, deleted or modified, when the submittal's review is deemed by the Department to be incomplete or require significantly more work. The Department will notify the Consultant and document the notification in accordance with *Table 267.6.2*. The submittal will be returned to the Consultant for re-review and return to the Department.

Table 267.6.2 FDOT Changes to Major Modifications

From	То
Approved or Approved as Noted	Not Approved or Resubmit
Not Approved or Resubmit	Approved or Approved as Noted

Delete **FDM 267.6.2** and replace with the following:

267.6.2 Major Modifications

The submittal will be returned to the Design-Build Firm for re-review when notations involving significant design decisions must be added, deleted or modified, when the submittal's review is deemed by the Department to be incomplete or require significantly more work. The Department will notify the Design-Build Firm and document the notification in accordance with *Table 267.6.2*. The submittal will be returned to the Design-Build Firm for re-review and return to the Department.

Table 267.6.2 FDOT Changes to Major Modifications

From	То
Approved or Approved as Noted	Resubmit

267.7 Distribution of Submittals

Figures 267.11.1 thru **267.11.3** shown in **FDM 267.11** illustrate the submittal and distributional flow of shop drawings for reviews performed by Consultant EORs without FDOT review, reviews performed by Consultant EOR with FDOT review, and reviews performed by FDOT only. In the case of reviews performed by Consultant EORs and FDOT, the Consultant must transmit Shop Drawings to the appropriate FDOT Shop Drawing Review Office.

When precast/prestressed concrete components are involved, copies of the Shop Drawings are to be submitted to the Department's District Prestress Engineer and the State Materials Office (Gainesville). When structural steel components are involved, copies of the Shop Drawings are to be submitted to the Department's Verification Inspection Consultant.

When the Department is reviewing shop drawings and a submittal is denied ("RESUBMIT" or "NOT APPROVED"), distribution of the submittal must be made to the FDOT Shop Drawing Review Office's File and the Contractor only, with a copy of the transmittal letter to the Engineer (CEI).

Delete FDM 267.7 and replace with the following.

267.7 Distribution of Submittals

Figure 267.11.4 shows the submittal and shop drawing flow diagram for design-build projects. The Contractor submits Shop Drawings to the Engineer (CEI).

When precast/prestressed concrete components are involved, copies of the Shop Drawings are submitted to the Department's District Prestress Engineer and the State Materials Office (Gainesville). When structural steel components are involved, copies of the Shop Drawings are submitted to the Department's Verification Inspection Consultant.

267.8 Review of Prequalified Joint Welding Procedures

In accordance with **Section 11.2** of the **Materials Manual**, the approval of all joint welding procedures specification (WPS) will be the responsibility of the Department's Verification Inspection Consultant. The State Materials Office maintains the list of the approved WPS which may be used on all future projects by the fabricator who developed them, until their expiration. A list of the approved WPSs will be provided with the submittal of the Shop Drawings. The EOR may elect to review these documents. Shop drawings depicting plate sizes, types of welds, weld designations, weld sizes and grades of materials will continue to be reviewed by the EOR.

267.9 Submittal Activity Record (Logbook)

The Final Review Office is responsible for maintaining a Submittal Activity Record (Logbook) on each project reviewed by the office. Update the logbook each day that any Shop Drawing submittal activity occurs. Enter the following minimum data in the logbook for each submittal:

- (1) Financial Project ID and State Project Number (if assigned).
- (2) Submittal Number.
- (3) Description of Submittal.
- (4) Number of Sheets in the Submittal.
- (5) Number of Pages of Calculations, in Reports, in Manuals.

- (6) Date Transmitted by Contractor to the EOR.
- (7) Date Transmitted by EOR (when EOR is not the final reviewer) to the Final Review Office.
- (8) Date Distributed by the Final Review Office to the Contractor.
- (9) Disposition as either "A" (Approved), "AN" (Approved as Noted), "R" (Resubmit) or "NA" (Not Approved).

The Logbook is an historical record of the activity devoted to an individual submittal as well as that for the project as a whole. It can serve as a verification of review time, to respond to inquiries of a particular submittal's status and as a record of manpower effort to aid in estimating and allocating future workload.

267.10 Archiving Record Shop Drawings

Upon completion and acceptance of a construction project by the Department (usually by receipt of a written Notice of Acceptance), the Final Review Office, within thirty (30) days, will transmit the Record Shop Drawings to the appropriate offices, as dictated by practice in the District in which the project is located. The Record Shop Drawings may include some or all of the following documents:

- (1) Shop Drawings (including all relevant data as set forth in the Specifications)
- (2) Project Files of Shop Drawing transmittal letters.
- (3) Submittal Activity Record

The Final Review Office must complete the Record Shop Drawing Transmittal (see *Form* **267-A**, located in *FDM* **103**), and transmit copies, along with the Record Shop Drawings described above, to the appropriate office. The Record Shop Drawing Transmittal describes all the Record Shop Drawing documents being transmitted.

The Submittal Activity Record (logbook) is intended to serve as the listing of all Shop Drawings transmitted. Other transmitted material such as project files and samples should be listed individually on the Transmittal shown in *Form 267-A*.

Upon receipt of the Record Shop Drawings, the offices receiving the transmittal will verify the documents and material transmitted, sign and date the Record Shop Drawing Transmittal, and return a copy to the Final Review Office.

The Final Review Office will maintain a file of Record Shop Drawing Transmittals (*Form* **267-A**) for future reference and use. Once the signed copy of the Record Shop Drawing Transmittal is received, the Final Review Office's initially retained Record Shop Drawing Transmittal may be discarded.

267.11 Shop Drawing Flow Diagrams

Figures 267.11.1 through 267.11.4 show the submittal and distributional flow of shop drawings for reviews.

Figure 267.11.1 Shop Drawing Flow Diagram for Reviews with Consultant EORs without FDOT Review

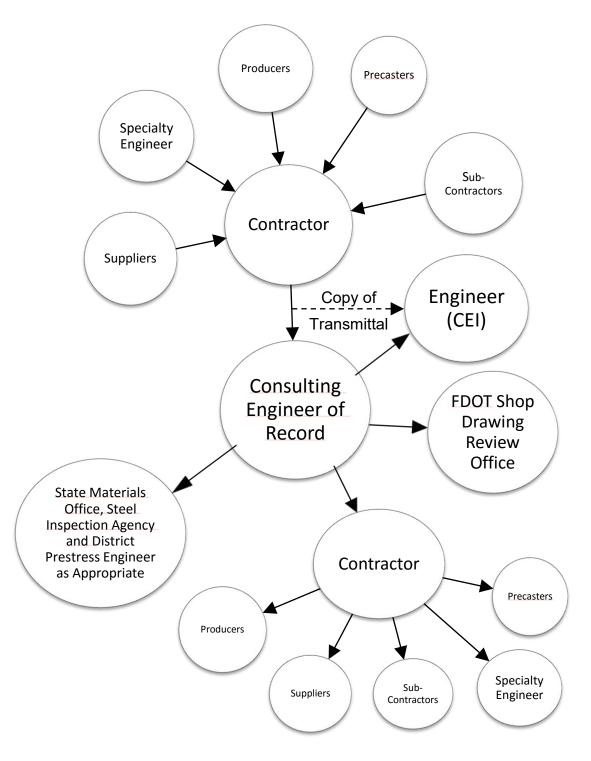


Figure 267.11.2 Shop Drawing Flow Diagram for Performed by Consultant EOR with FDOT Review

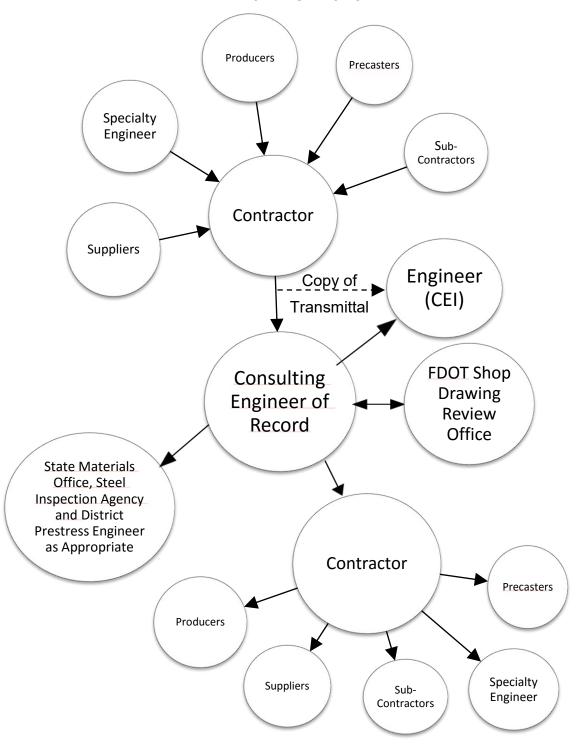
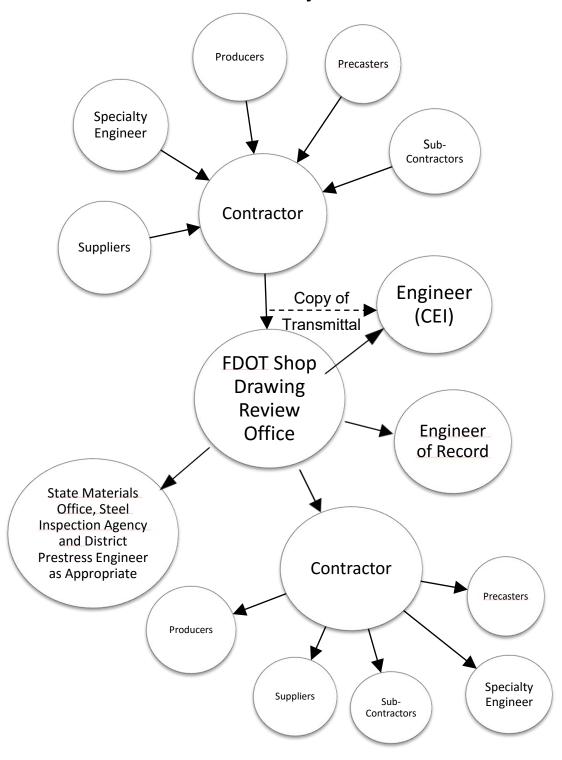
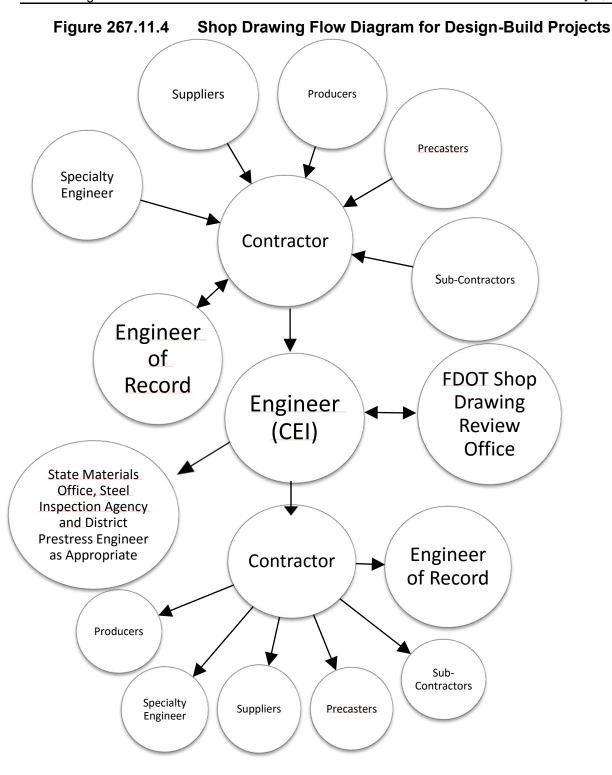


Figure 267.11.3 Shop Drawing Flow Diagram for Reviews Performed by FDOT Only





267-Shop Drawing Submittals