STRUCTURES

STANDARDS

JANUARY 1980

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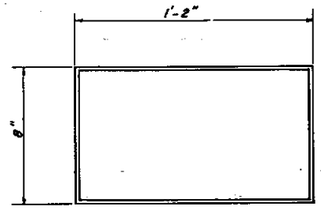
NOTE : Numbers in parenthes in block with Index Number, When Shown, Indicates revision number.

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

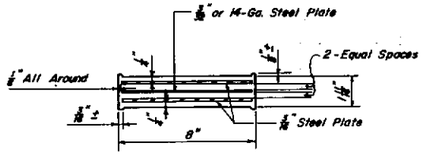
BRIDGE DESIGN STANDARDS

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			

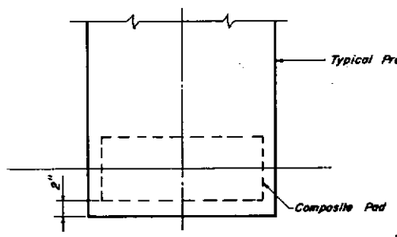


PLAN

COMPOSITE PAD
For Type II Beams



TYPICAL SECTION



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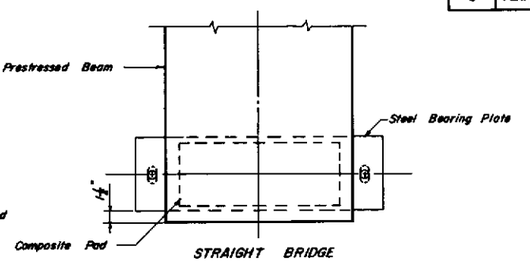

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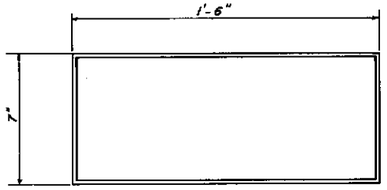
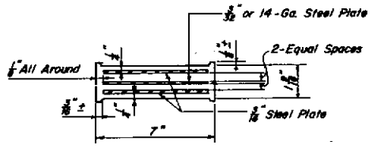
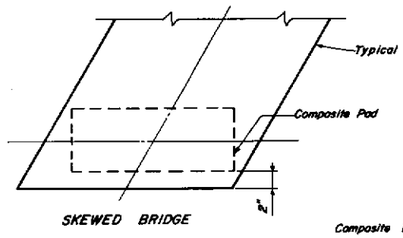


PLAN

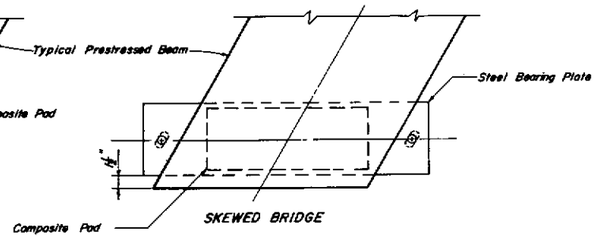
COMPOSITE PAD
For Type III Beams



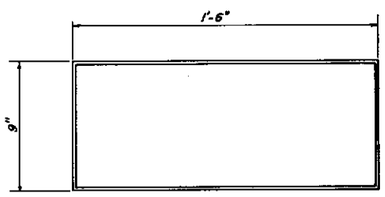
TYPICAL SECTION



SKEWED BRIDGE

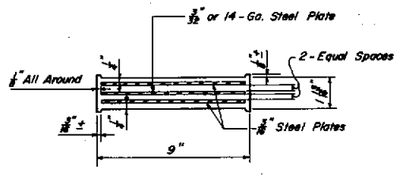


SKEWED BRIDGE



PLAN

COMPOSITE PAD
For Type IV Beams



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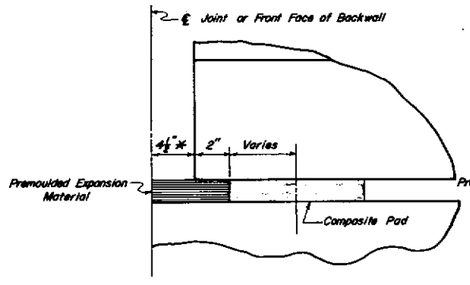
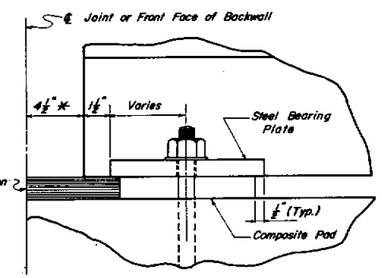
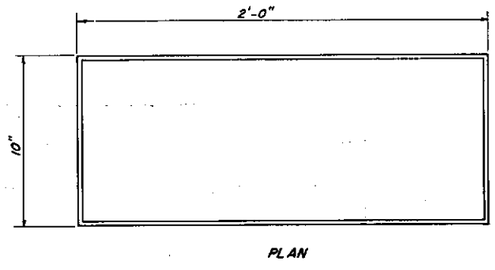


TYPICAL PAD DETAIL
INTERIOR BEAM



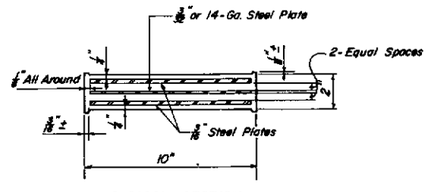
TYPICAL PAD DETAIL
EXTERIOR BEAM

* Unless otherwise noted on Beam Sheets.



PLAN

COMPOSITE PAD
For Type V & VI Beams



TYPICAL SECTION

GENERAL NOTES

Neoprene in all Bearing Pads shall have a Grade 50 durometer hardness.

Steel plates in composite pads shall conform to A.S.T.M. A-36 or A-245 Grade C or D, or A-570 Grade C or SAE 1010, SAE 1020.
Variations in pad dimensions will be allowed provided revised pads will meet the current specifications and are approved by the Engineer.

Bearing seat shall be finished parallel to the bottom of Beam.

Steel Bearing Plates, Anchor Bolts, Nuts and Washers shall be hot dip galvanized in accordance with A.S.T.M. Specification A-123. Payment for steel bearing plate assemblies shall be included in the Contract Unit Price for Prestressed Beams or Structural Steel. For location and details of Bearing Plates see Beam sheets.

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

COMPOSITE NEOPRENE BEARING PADS

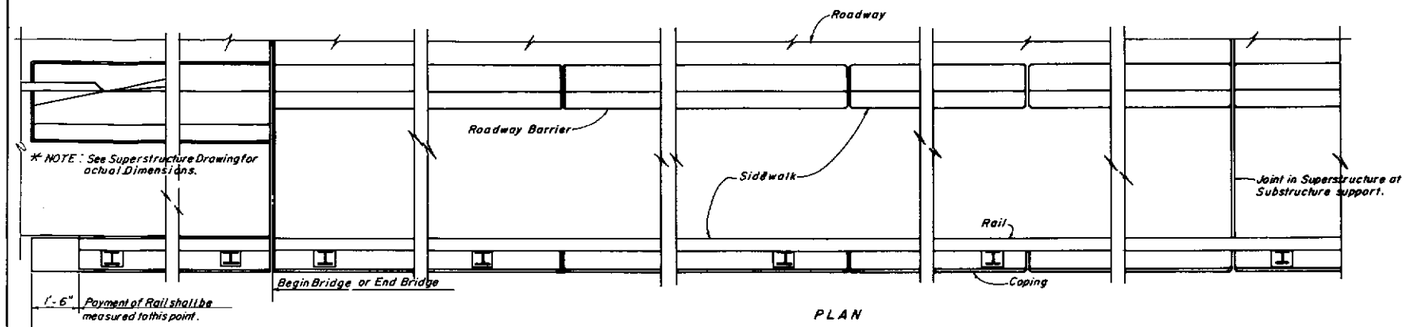
REVISIONS		ROAD NO.	COUNTY	PROJECT NO.
Dates	Descriptions			

	Names	Dates
Designed by	W E H	9-76
Checked by	D E K	9-76
Quantities by		
Checked by		
Supervised by	S H N	

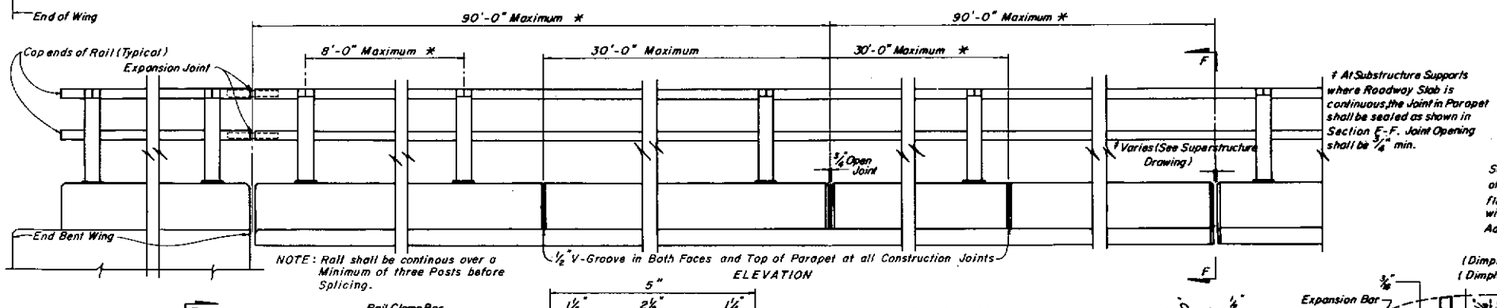
APPROVED BY
T. Ball
Deputy Design Engineer, Structures

Drawing No.	Index No.
1 of 1	12037

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			



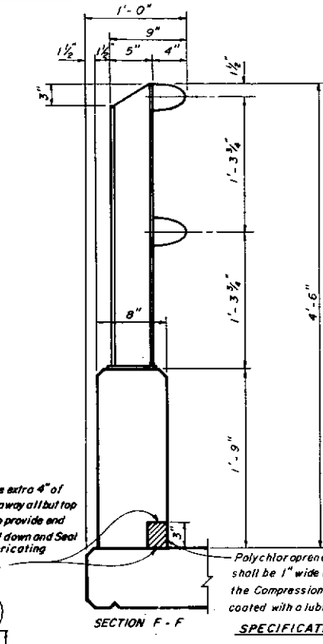
PLAN



NOTE: Rail shall be continous over a Minimum of three Posts before Splicing.

½" V-Groove in Both Faces and Top of Parapet at all Construction Joints

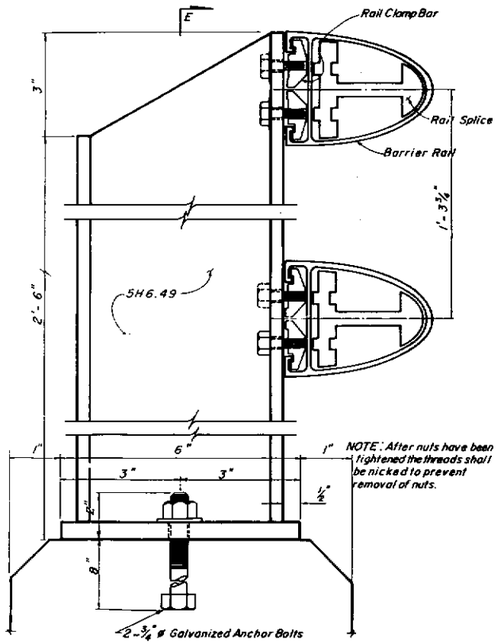
ELEVATION



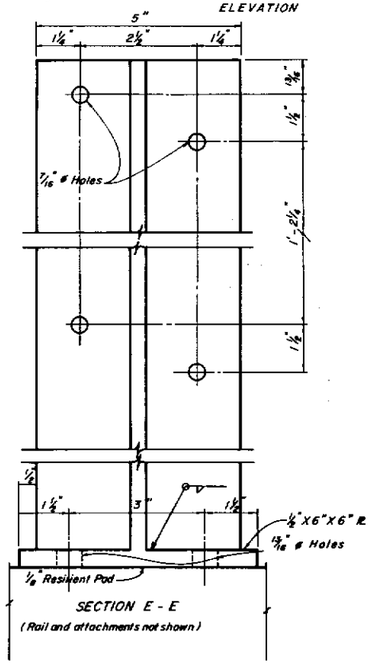
SECTION F - F

GENERAL NOTES

1. The cost of all materials in Parapet shall be included in Concrete (Superstructure) and Reinforcing Steel (Superstructure).
2. Aluminum Rail shall be paid for per linear foot and shall be measured along the centerline of the top surface of the Rail. Payment includes Anchor Bolts, Nuts, Resilient Pads, all incidental materials and labor required to complete the installation.
3. For details of Rail Alignment and Post Spacing see Superstructure and End Bent Details.



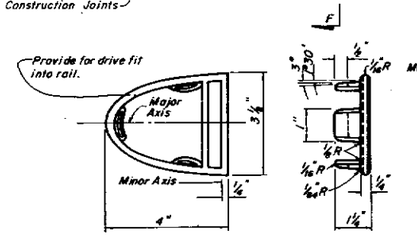
SECTION THRU RAIL



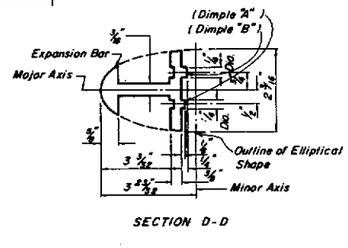
SECTION E - E

(Rail and attachments not shown)

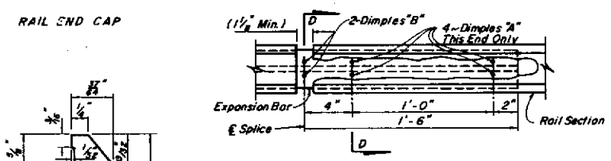
NOTE: Where Aluminum comes in contact with Concrete or other metals, contacting surfaces shall be thoroughly coated with Aluminum impregnated caulking compound.



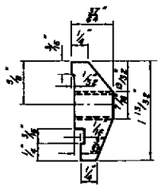
RAIL END CAP



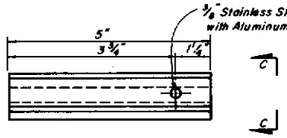
SECTION D-D



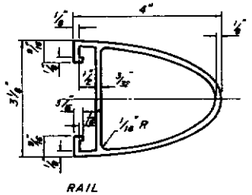
RAIL SPLICE AND EXPANSION JOINT



VIEW C-C



RAIL CLAMP BAR



RAIL

SPECIFICATIONS FOR BRIDGE RAIL

POST: Aluminum A.S.T.M. B221, alloy 6061-T6 or alloy 6351-T5 with welding using filler wire 4043.

RAIL & RAIL SPLICE: Aluminum; A.S.T.M. B221, alloy 6061-T6 or alloy 6351-T5.

RAIL CLAMP BAR: Aluminum; A.S.T.M. B221, alloy 6061-T6 or alloy 6351-T5.

ANCHOR BOLTS: Anchor Bolts shall be in accordance with A.S.T.M. A-36 or A-307. Anchor Bolts, nuts and washers shall be hot-dip galvanized in accordance with A.S.T.M. Designation A-153.

RAIL END CAP: A.S.T.M. B 26 sand cast aluminum alloy, S G 70A-F (Alum Assoc. alloy designation A-356-F).

RAIL INSTALLATION: Rail Post shall be normal to Profile Grade. Posts shall be seated on ⅛" thick resilient pads in accordance with Article 932-2.1. The dimension shall be the same as the post base. Rail expansion joints shall occur in the panel between post on either side of Bridge expansion joints. Rail expansion joints shall be similar to rail splices with provision for movement equal to 1.5 times the bridge joint opening.

SHOP DRAWINGS: Complete details and description of materials of the proposed bridge rail shall be submitted by the contractor for the Engineers approval prior to fabrication.

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

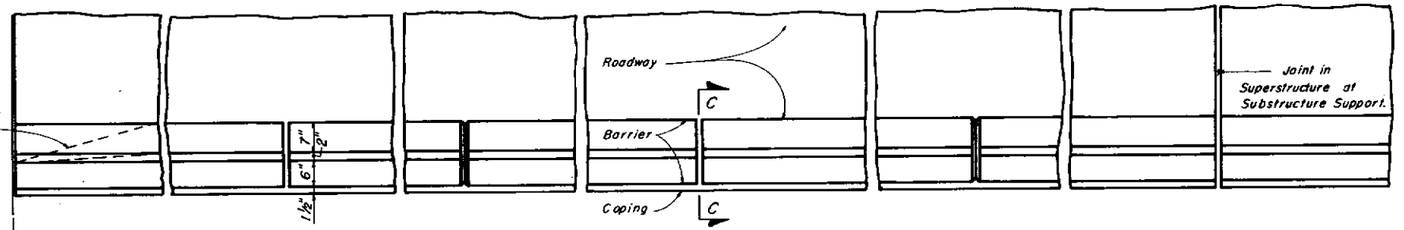
ALUMINUM HANDRAIL (SIDEWALK)

REVISIONS		ROAD NO.	COUNTY	PROJECT NO.
Dates	Descriptions			
1-4-79	Change Curb from 9" to 1'-9".			

	Names	Dates	APPROVED BY
Designed by	W.L.D./J.F.L.	9/76	
Checked by	R.D.S.	9/76	Deputy Design Engineer, Structures
Quantities by			Drawing No. / Index No.
Checked by			
Supervised by	P. BYRD		1 of 1 / 12,087

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			

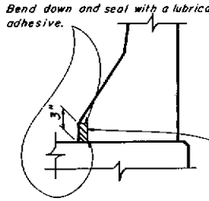
NOTE: For Barrier Transition at End Bents see Details below, this Sheet.



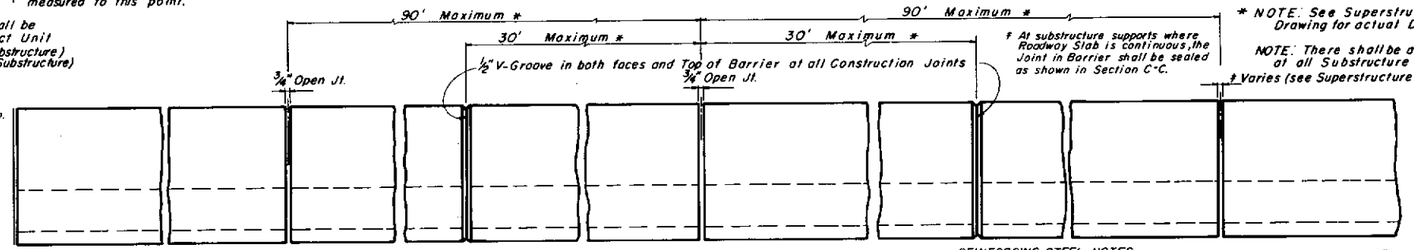
PLAN

NOTE: Concrete Wing Post shall be paid for at the Contract Unit Price for Concrete (Substructure) and Reinforcing Steel (Substructure)

Provide extra 4" of Seal. Cut away all but top of Shell to provide end flap. Bend down and seal with a lubricating adhesive.



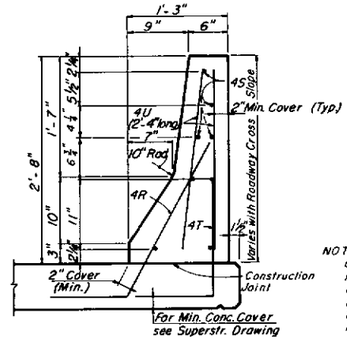
SECTION C-C



ELEVATION

REINFORCING STEEL NOTES

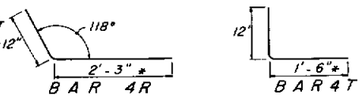
All Reinforcing Steel in Barrier shall be No. 4's. Bars 4R, 4T & 4U to be spaced at 8" c.c. At all open joints bars 4R, 4T, 4U and the ends of bars 4S shall have 2" min. cover. At all construction joints bars 4S may be either continuous or spliced. All splices in bars 4S shall be 1'-4" minimum.



TYPICAL SECTION THRU BARRIER

BENDING DIAGRAMS

* For Slab Type Superstructure. Adjust length of Bars 4R & 4T to compensate for thicker slab. See Superstr. drawing.

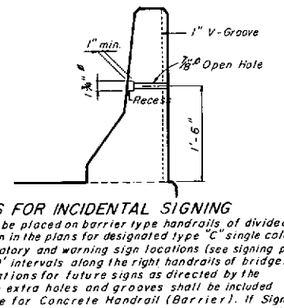


NOTE: All bar dimensions are out-to-out.

QUANTITIES: Class II Concrete = 0.07594 Cu. Yds. per linear ft. of Barrier (Based on Roadway Cross Slope of .02"/ft.). REINFORCING STEEL = 15.782 lbs. per linear ft. of Barrier.

GENERAL NOTES

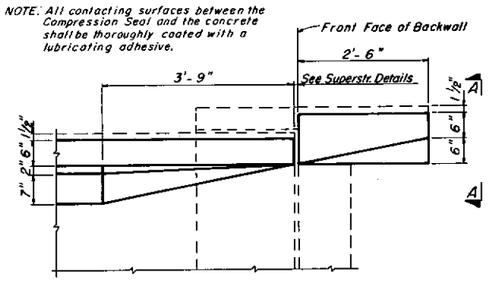
CONCRETE: Class II Concrete shall be used in Barrier.
REINFORCING STEEL: Reinforcing Steel shall be Grade 60.
PAYMENT: Barrier shall be paid for per linear foot, which shall include all Concrete and Reinforcing Steel. Barrier shall be measured along the center line of the top surface of the Barrier.
CYLINDER STRENGTH: The Cylinder Strength of the Concrete shall be 3,400 p.s.i. minimum at 28 days.
MARKERS: Markers recording the Elevation shall be placed on top of the Barrier at End Bents. On Bridges longer than 100 ft. one marker shall be placed at each end of the Bridge. On Bridges less than 100 ft. long, one marker shall be placed at one end of the Bridge only. Markers are to be furnished by the Department of Transportation and installed by the Contractor. The Cost of installing the Markers shall be included in the Contract Unit Price for Concrete Barrier.
ANCHOR BOLTS: Anchor Bolts, Nuts, and Washers shall be hot dip galvanized in accordance with A.S.T.M. A-123.



HOLES FOR INCIDENTAL SIGNING

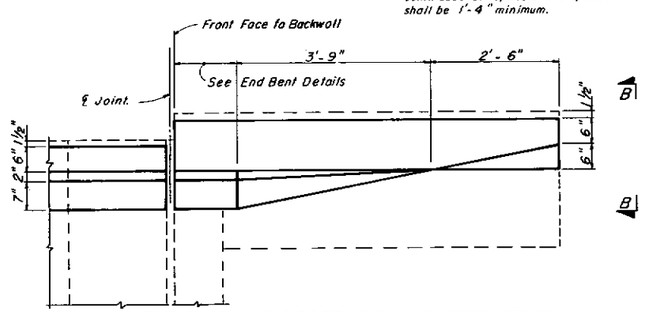
NOTE: Holes and grooves shall be placed on barrier type handrails of divided and undivided bridges as shown in the plans for designated type "C" single column, informational, guide, regulatory and warning sign locations (see signing plans) and at approximately 500' intervals along the right handrails of bridges between designated locations for future signs as directed by the Engineer. The cost of the extra holes and grooves shall be included in the contract unit price for Concrete Handrail (Barrier). If Signing Plans are not available the Project Engineer should secure necessary information from the District Maintenance or Traffic Operations Office.

NOTE: All contacting surfaces between the Compression Seal and the concrete shall be thoroughly coated with a lubricating adhesive.

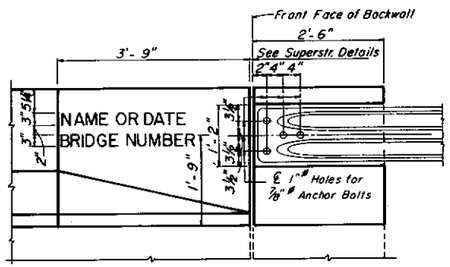


PLAN OF WING FOR SLAB TYPE SUPERSTRUCTURE

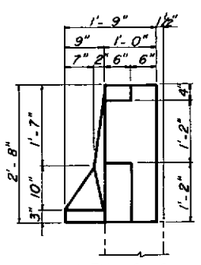
NOTE: For Reinforcing Steel in Transition Area on Slab Type Superstructure adjust and field bend as required for minimum cover.



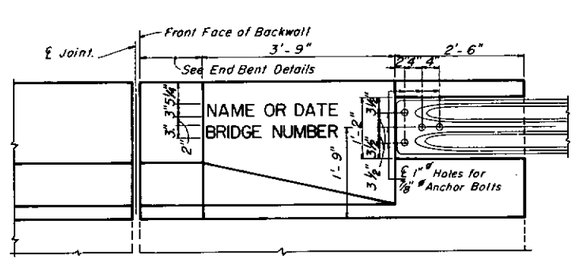
PLAN OF WING FOR SLAB AND GIRDER TYPE SUPERSTRUCTURE



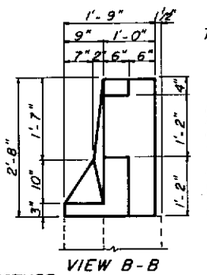
ELEVATION OF WING FOR SLAB TYPE SUPERSTRUCTURE



VIEW A-A



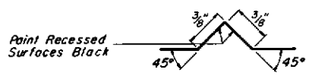
ELEVATION OF WING FOR SLAB AND GIRDER TYPE SUPERSTRUCTURE



VIEW B-B

DETAILS OF GUARDRAIL ATTACHMENT AT WING POSTS

NOTE: For Guardrail Shoe See Standard Drawing in Roadway Plans.



SECTION THRU RECESSED "V" GROOVE TO FORM INSCRIBED LETTERS AND FIGURES

NOTES

The Name and Bridge Number to be placed on the Barrier shall be seen on the drivers right when approaching Bridge. The Date to be placed on the drivers left when approaching Bridge. The Date shall be the Year the Bridge is constructed.
Black Plastic Letters and Figures 3" in height as approved by the Engineer may be used in lieu of Letters and Figures formed by ⅜" "V" Grooves. "V" Grooves shall be formed by preformed Letters and Figures.

ANCHOR BOLT DETAIL

NOTE: Cost of Anchor Bolts to be included in the Contract Unit Price for Guardrail.

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

CONCRETE HANDRAIL BARRIER

REVISIONS		ROAD NO.	COUNTY	PROJECT NO.
Dates	Descriptions			
10-12-77	Change Anchor Bolt Detail			
1-6-78	Hex Head on Anchor Bolt			
9-22-78	Revised Steel. Revised & Deleted Reference to 1975 Supplement			

	Names	Dates
Designed by	O.O.D.	3/78
Checked by	P.B.	3/78
Quantities by		
Checked by		
Supervised by	P.B.	

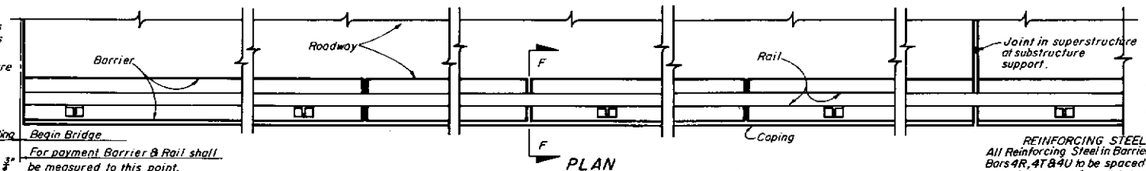
APPROVED BY
Deputy Design Engineer, Structures

Drawing No.	Index No.
1 of 1	11407

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			

NOTE: For Barrier Transition at End Bents see Details below, this sheet.

* NOTE: See Superstructure Drawing for actual Dimensions.

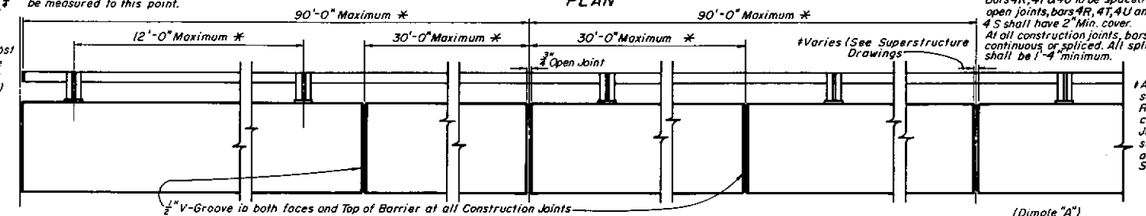


PLAN

NOTE: There shall be a $\frac{3}{4}$" Min. Open Joint at all Substructure Supports.

NOTE: Concrete Wing Post shall be paid for at the Contract Unit Price for Concrete (Substructure) and Reinforcing Steel (Substructure).

NOTE: Rail shall be continuous over a minimum of 3 Posts before splicing.



ELEVATION

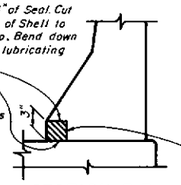
REINFORCING STEEL NOTES

All Reinforcing Steel in Barrier shall be No.4's. Bars 4R, 4T & 4U to be spaced at 8" c.c. At all open joints, bars 4R, 4T, 4U and the ends of bars 4 S shall have 2" Min. cover. At all construction joints, bars 4S may be either continuous or spliced. All splices in bars 4 S shall be 1'-4" minimum.

† At substructure supports where Roadway Slab is continuous, the Joint in Barrier shall be sealed as shown in Section F-F.

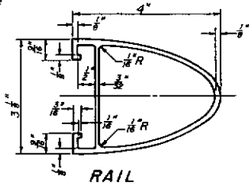
NOTE: All contacting surfaces between the Compression Seal and the concrete shall be thoroughly coated with a lubricating adhesive.

Provide extra 4" of Seal. Cut away all but top of Shell to provide end flap. Bend down and seal with a lubricating adhesive.

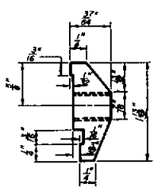


SECTION F-F

Polychloroprene Compression Seals used in $\frac{3}{4}$" Open Joints shall be 1" wide minimum.

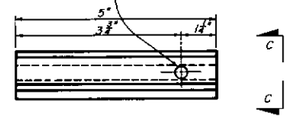


RAIL

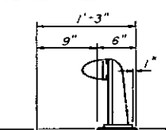


VIEW C-C

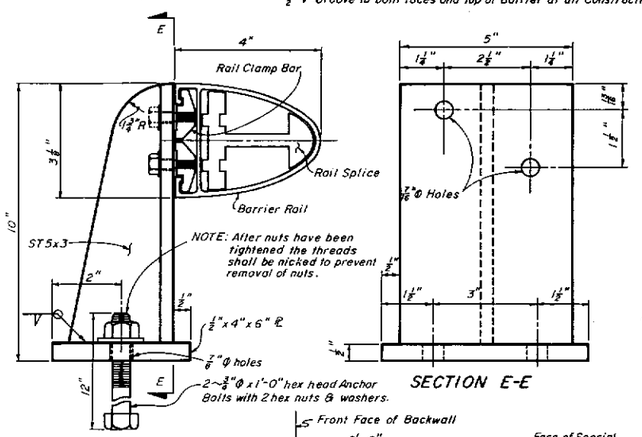
$\frac{3}{8}$"-Stainless Steel Hex Cap Screw with Aluminum Washer.



RAIL CLAMP BAR

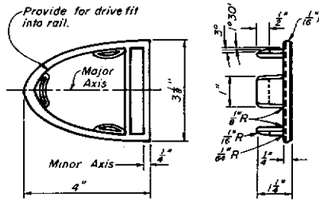


TYPICAL SECTION THRU BARRIER

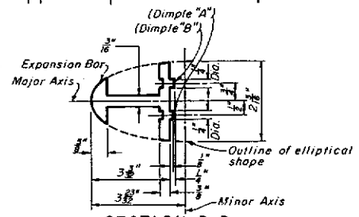


SECTION THRU RAIL

SECTION E-E

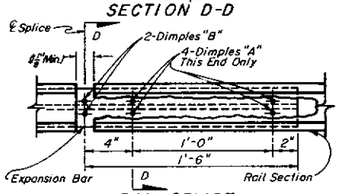


RAIL END CAP



SECTION D-D

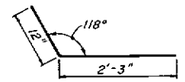
NOTE: At the option of the contractor, the bottom nut shown in "Section Thru Rail" may be used in conjunction with top nut to secure Anchor Bolt to form work during pour.



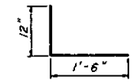
RAIL SPLICE

BENDING DIAGRAM

NOTE: All bar dimensions are out-to-out.



BAR 4R



BAR 4 T

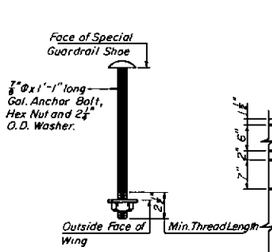
QUANTITIES: Class II Concrete = 0.07594 Cu. Yds. per linear ft. of Barrier (Based on Roadway Cross Slope of .02"/ft.).
REINFORCING STEEL = 15.782 lbs. per linear ft. of Barrier.

GENERAL NOTES

CONCRETE: Class II Concrete shall be used in Barrier.
REINFORCING STEEL: Reinforcing Steel shall be Grade 60.
PAYMENT: Barrier shall be paid for per linear foot, which shall include all Rail, Concrete and Reinforcing Steel. Barrier shall be measured along the centerline of the top surface of the Barrier.
CYLINDER STRENGTH: The Cylinder Strength of the Concrete shall be 3,400 p.s.i. minimum at 28 days.
MARKERS: Markers recording the Elevation shall be placed on top of the Barrier at End Bents. On Bridges longer than 100 ft. one marker shall be placed at each end of the Bridge. On Bridges less than 100 ft. long, one marker shall be placed at one end of the Bridge only. Markers are to be furnished by the Department of Transportation and installed by the Contractor. The Cost of installing the Markers shall be included in the Contract Unit Price for Concrete Barrier.
ANCHOR BOLTS: Anchor Bolts, Nuts and Washers shall be hot dip galvanized in accordance with A.S.T.M. A-123.

SPECIFICATIONS FOR BRIDGE RAIL

POST: Fabricated wrought aluminum A.S.T.M. B221, alloy 6061-T6 or alloy 6351-T5 with welding using filler wire 4043.
RAIL & RAIL SPLICE: Aluminum; A.S.T.M. B221, alloy 6061-T6 or alloy 6351-T5.
RAIL CLAMP BAR: Aluminum; A.S.T.M. B221, alloy 6061-T6 or alloy 6351-T5.
ANCHOR BOLTS: Anchor Bolts shall be in accordance with A.S.T.M. A-36 or A-307. Anchor Bolts, nuts and washers shall be hot-dip galvanized in accordance with A.S.T.M. Designation A-153.
RAIL END CAP: A.S.T.M. B 26 sand cast aluminum alloy, S G 70A-F (Alum. Assoc. alloy designation A-356-F).
RAIL INSTALLATION: Rail Post shall be normal to Profile Grade. Posts shall be seated on $\frac{1}{8}$" thick resilient pads in accordance with Article 932-2.1. The dimension shall be the same as the post base. Rail expansion joints shall occur in the panel between posts on either side of Bridge expansion joints. Rail expansion joints shall be similar to rail splices with provision for movement equal to 1.5 times the bridge joint opening.
SHOP DRAWINGS: Complete details and description of materials of the proposed bridge rail shall be submitted by the contractor for the Engineers approval prior to fabrication.

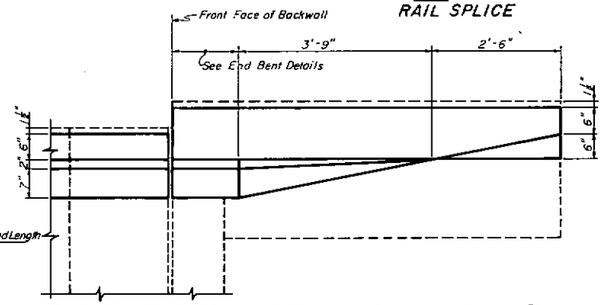


PLAN OF WING FOR SLAB TYPE SUPERSTRUCTURE

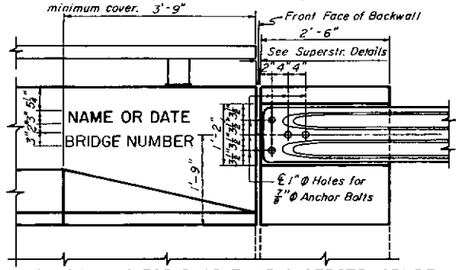
NOTE: For Reinforcing Steel in Transition Area on Slab Type Superstructure adjust and field bend as required for minimum cover.

ANCHOR BOLT DETAIL

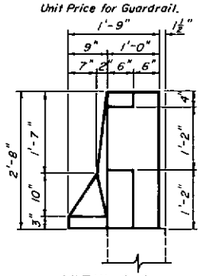
NOTE: Cost of Anchor Bolts to be included in the Contract Unit Price for Guardrail.



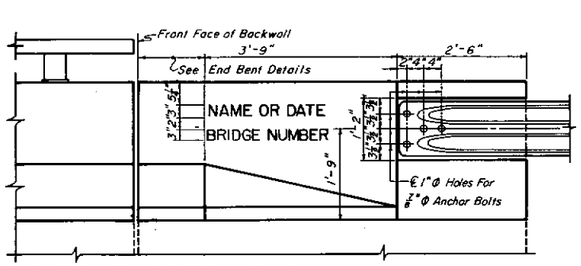
PLAN OF WING FOR SLAB AND GIRDER TYPE SUPERSTRUCTURE



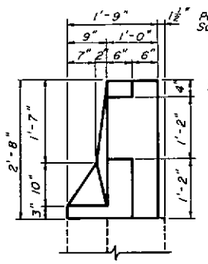
ELEVATION OF WING FOR SLAB TYPE SUPERSTRUCTURE



VIEW A-A



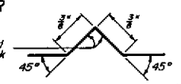
ELEVATION OF WING FOR SLAB AND GIRDER TYPE SUPERSTRUCTURE



VIEW B-B

DETAILS OF GUARDRAIL ATTACHMENT AT WING POSTS

NOTE: For Guardrail Shoe See Standard Drawing in Roadway Plans



Paint Recessed Surfaces Black

SECTION THRU RECESSED "V" GROOVE TO FORM INSCRIBED LETTERS AND FIGURES

Block Plastic Letters and Figures 3" in height as approved by the Engineer may be used in lieu of Letters and Figures formed by $\frac{3}{8}$" "V" Grooves. "V" Grooves shall be formed by preformed Letters and Figures.

The Name and Bridge Number to be placed on the Barrier shall be seen on the drivers right when approaching Bridge. The date to be placed on the drivers left when approaching Bridge. The date shall be the Year the Bridge is constructed.

REVISIONS	
Dates	Descriptions
9-30-75	In reference to 1975 Supplement.
10-29-75	Bridge Number added to Wingwall
10-12-77 & 9-23-78	Change Anchor Bolt Detail & Deleted Panel Steel Revised to Reference to 1975 Supplement

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

SIDEWALK BARRIER

ROAD NO.	COUNTY	PROJECT NO.

	Names	Dates
Designed by	WHD	5-74
Checked by	JLM	5-74
Quantities by		
Checked by		
Supervised by	PB	

APPROVED BY: T. Allen Jr.
Deputy Design Engineer, Structures

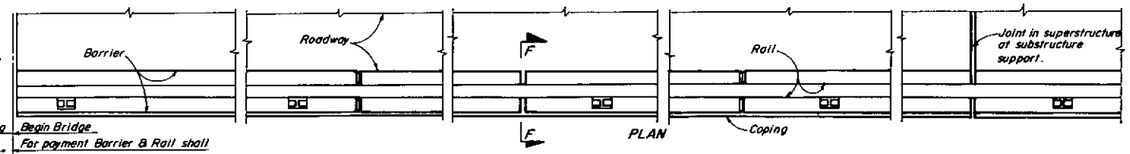
Drawing No.	Index No.
1 of 1	11,460

ORIGINAL

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			

NOTE: For Barrier Transition at End Bents see Details below, this sheet

* NOTE: See Superstructure drawing for actual dimensions.



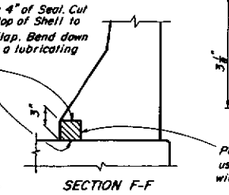
NOTE: There shall be a 3/4" Min. Open Joint at all Substructure Supports.

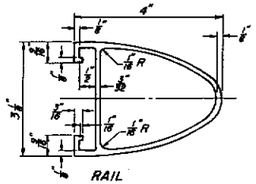
NOTE: Concrete Wing post shall be paid for at the Contract Unit Price for Concrete (Substructure) and Reinforcing Steel (Substructure)

NOTE: Rail shall be continuous over a minimum of 3 posts before splicing.

* At substructure supports where Roadway Slab is continuous, the joint in Barrier shall be sealed as shown in Section F-F.

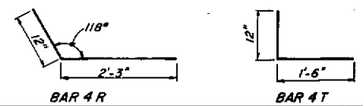
NOTE: All contacting surfaces between the Compression Seal and the concrete shall be thoroughly coated with a lubricating adhesive.





BENDING DIAGRAM

NOTE: All bar dimensions are out-to-out.



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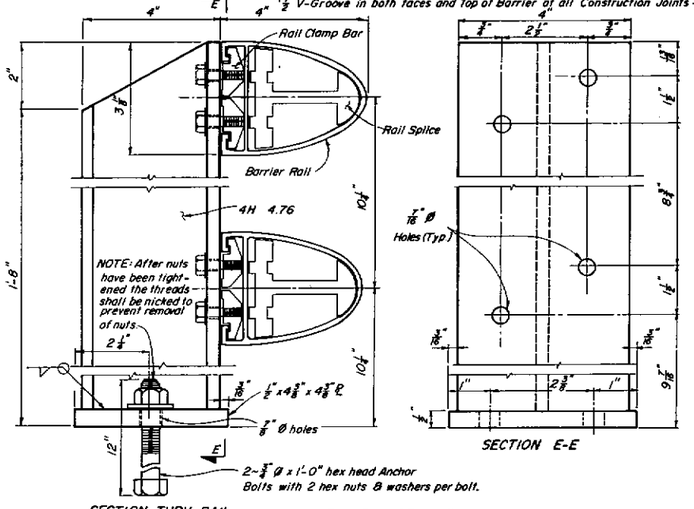
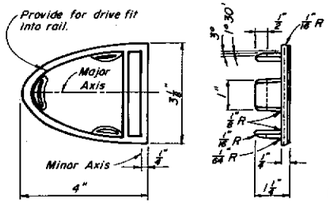
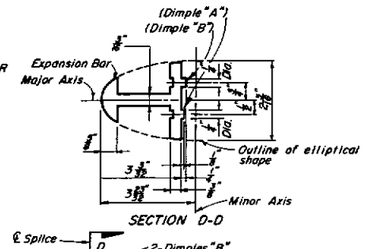
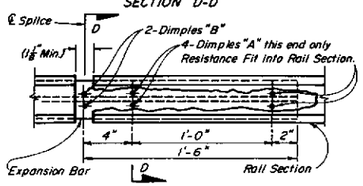
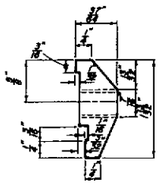




NOTE: At the option of the Contractor, the bottom nut shown in "Section Thru Rail" may be used in conjunction with top nut to secure Anchor Bolt to form work during pour.







REINFORCING STEEL NOTES

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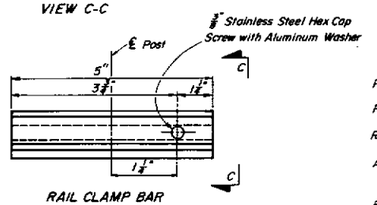

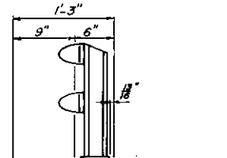

GENERAL NOTES

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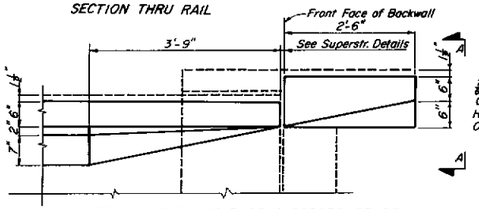
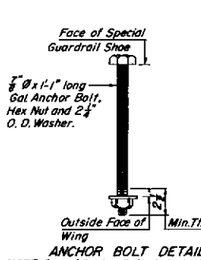
CYLINDER STRENGTH: The Cylinder Strength of the Concrete shall be 3,400 p.s.i. minimum at 28 days.
MARKERS: Markers recording the Elevation shall be placed on top of the barrier at End Bents. On Bridges longer than 100 ft. one marker shall be placed at each end of the Bridge. On Bridges less than 100 ft. long, one marker shall be placed at one end of the Bridge only. Markers are to be furnished by the Department of Transportation and installed by the Contractor. The Cost of installing the markers shall be included in the Contract Unit Price for Concrete Barrier.

SPECIFICATIONS FOR BRIDGE RAIL

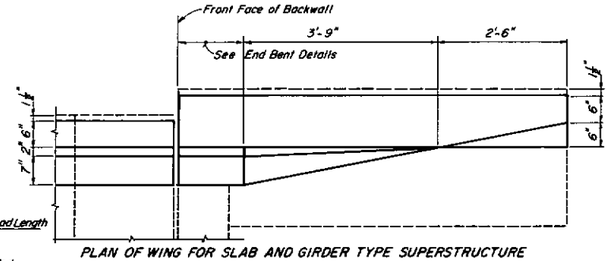
POST: Fabricated wrought aluminum A.S.T.M. B221, alloy 6061-T6 or alloy 6351-T5 with welding using filler wire 4043.
RAIL & RAIL SPLICE: Aluminum; A.S.T.M. B221, alloy 6061-T6 or alloy 6351-T5
RAIL CLAMP BAR: Aluminum; A.S.T.M. B221, alloy 6061-T6 or alloy 6351-T5
ANCHOR BOLTS: Anchor Bolts shall be in accordance with A.S.T.M. A-36 or A-307. Anchor Bolts, nuts and washers shall be hot-dip galvanized in accordance with A.S.T.M. Designation A-153.
RAIL END CAP: A.S.T.M. B 26 sand cast aluminum alloy, S G 70A-F (Alum. Assoc. alloy designation A-356-F).
RAIL INSTALLATION: Rail Post shall be normal to Profile Grade. Posts shall be seated on 3/8" thick resilient pads in accordance with Article 932-2.1. The dimension shall be the same as the post base. Rail expansion joints shall occur in the panel between posts on either side of Bridge expansion joints. Rail expansion joints shall be similar to rail splices with provision for movement equal to 1.5 times the bridge joint opening.
SHOP DRAWINGS: Complete details and description of materials of the proposed bridge rail shall be submitted by the contractor for the Engineers approval prior to fabrication.

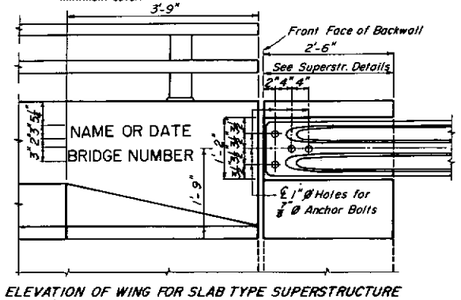


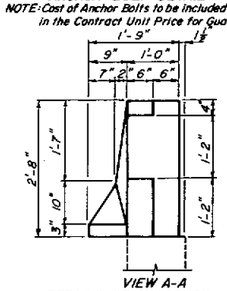
NOTE: For Reinforcing Steel in Transition Area on Slab Type Superstructure adjust and field bend as required for minimum cover.



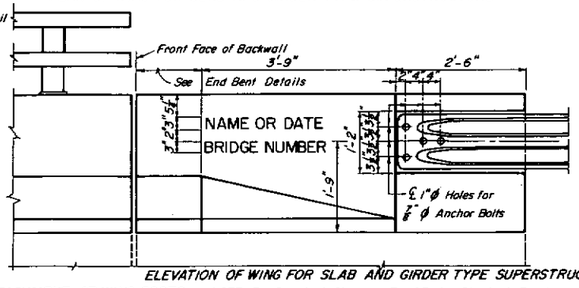
NOTE: Cost of Anchor Bolts to be included in the Contract Unit Price for Guardrail

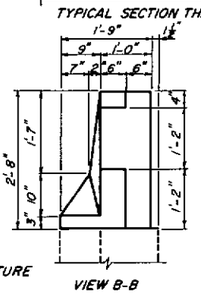


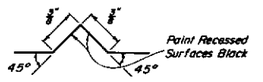




DETAILS OF GUARDRAIL ATTACHMENT AT WING POSTS NOTE: For Guardrail Shoe see Road Design Standards Booklet.







SECTION THRU RECESSED "V" GROOVE TO FORM INSCRIBED LETTERS AND FIGURES

Black Plastic Letters and Figures 3" in height as approved by the Engineer may be used in lieu of Letters and Figures formed by 3/8" "V" Grooves. "V" Grooves shall be formed by preformed Letters and Figures.

The Name and Bridge Number to be placed on the Barrier shall be seen on the drivers right when approaching Bridge. The date to be placed on the drivers left when approaching Bridge. The date shall be the Year the Bridge is constructed.

REVISIONS	
Dates	Descriptions

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

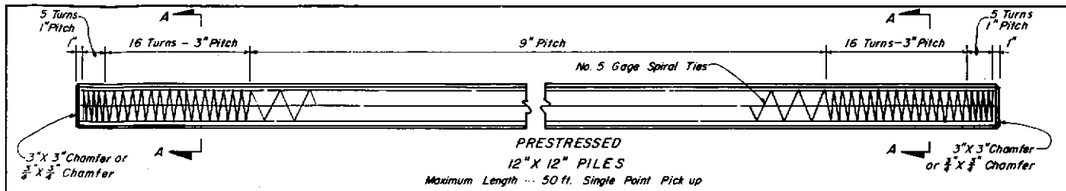
BICYCLE BARRIER

ROAD NO.	COUNTY	PROJECT NO.

	Names	Dates
Designed by	CAC	1-79
Checked by	DEK	1-79
Quantities by		
Checked by		
Supervised by	SHN	

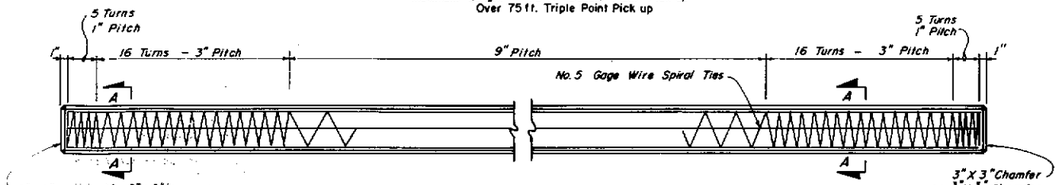
APPROVED BY
Deputy Design Engineer, Structures

Drawing No.	Index No.
1 of 1	12931

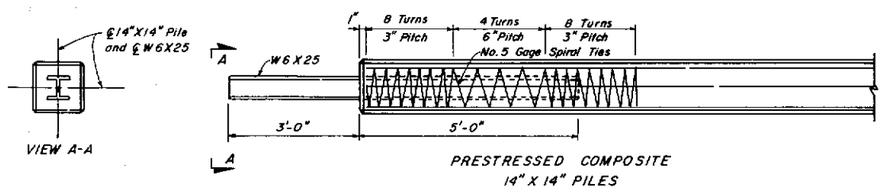


PRESTRESSED
12"X 12" PILES

Maximum Length ··· 50 ft. Single Point Pick up
Maximum Length ··· 75 ft Double Point Pick up
Over 75 ft. Triple Point Pick up



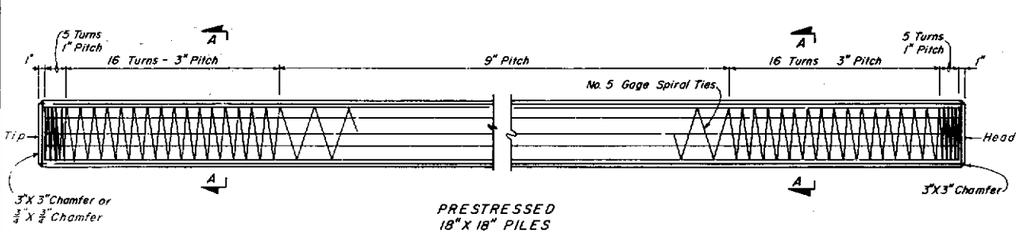
PRESTRESSED
14"X 14" PILES



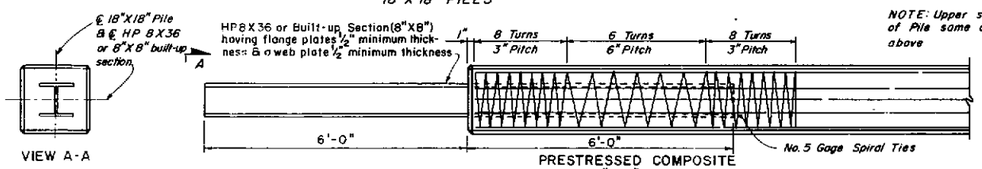
NOTE: Upper Section of pile same as above

PRESTRESSED COMPOSITE
14" X 14" PILES

Maximum Length ··· 60 ft. Single Point Pick up
Maximum Length ··· 85 ft. Double Point Pick up
Over 85 ft. Triple Point Pick up



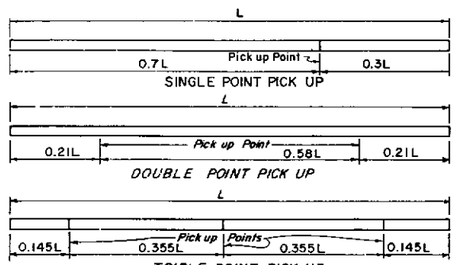
PRESTRESSED
18"X 18" PILES



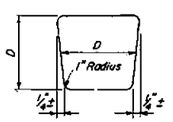
NOTE: Upper section of Pile same as above

PRESTRESSED COMPOSITE
18"x 18"

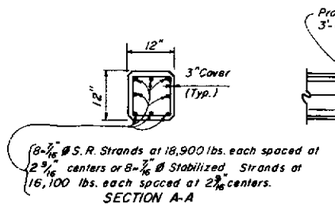
Maximum Length ···· 70ft. Single Point Pick up
Maximum Length ···· 95 ft. Double Point Pick up
Over 95 ft. Triple Point Pick up



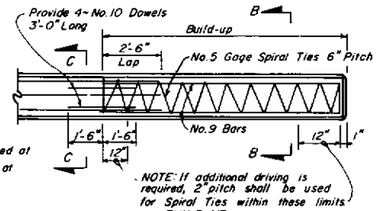
NOTE: Piles shall be marked at pick up points to indicate proper points for attaching handling lines.



TYPICAL PILE SHAPE
FOR MOLD FORMS

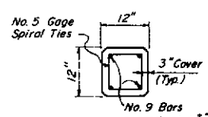


SECTION A-A

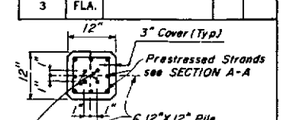


NOTE: If additional driving is required, 2" pitch shall be used for Spiral Ties within these limits

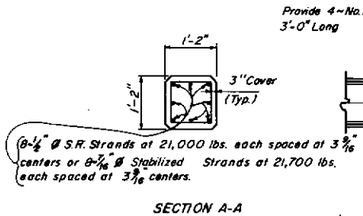
BUILD-UP



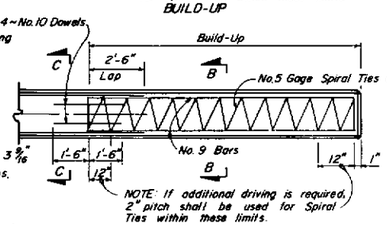
SECTION B-B



SECTION C-C

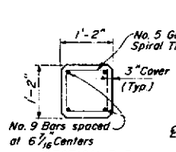


SECTION A-A

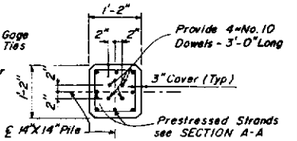


NOTE: If additional driving is required, 2" pitch shall be used for Spiral Ties within these limits.

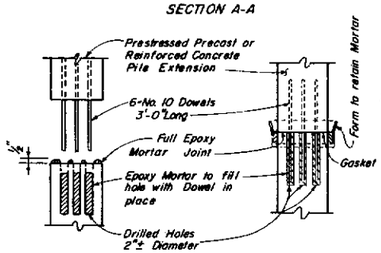
BUILD-UP



SECTION B-B

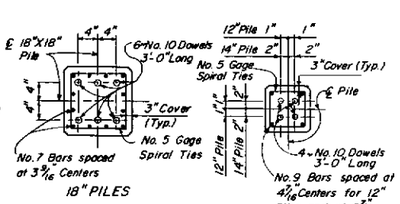


SECTION C-C



BEFORE BONDING AFTER BONDING

TYPICAL BONDING DETAILS FOR 18" PILE

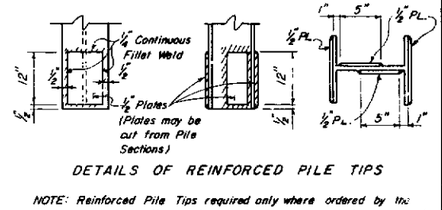


18" PILES

NOTE: Spliced Piles may be driven after Splice is two days old.

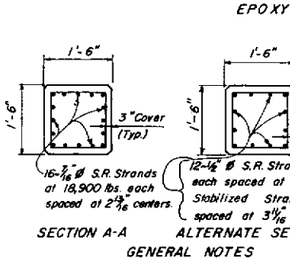
12" & 14" PILES

EPOXY BONDED SPLICE

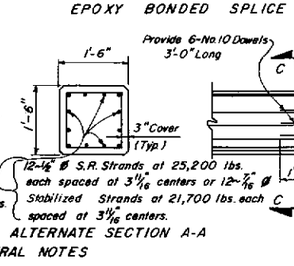


DETAILS OF REINFORCED PILE TIPS

NOTE: Reinforced Pile Tips required only where ordered by the Engineer. At the option of the Contractor and with the approval of the Engineer Commercial Tips may be used in lieu of the Reinforced Pile Tips shown.

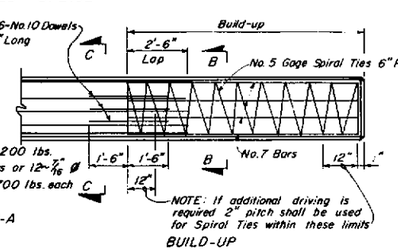


SECTION A-A



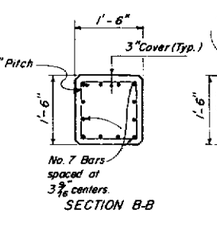
ALTERNATE SECTION A-A

GENERAL NOTES

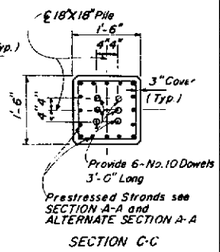


NOTE: If additional driving is required 2" pitch shall be used for Spiral Ties within these limits

BUILD-UP



SECTION B-B



SECTION C-C

OCTAGONAL PILES: Prestressed Octagonal Piles of equivalent strength may be substituted for square piles. Details of Pile shall be submitted to the Engineer for approval.

SPIRAL TIES: Each wrap of spiral shall be tied to at least two corner strands.

MATERIAL FOR SPIRAL TIES: Spirals may be manufactured from stock meeting requirements of any grade of reinforcing steel or hard drawn steel.

PILE CUTOFFS: In cutting off Concrete Piles an abrasive saw shall be used to score the Concrete at cut off elevation to the approximate depth of Reinforcing Steel.

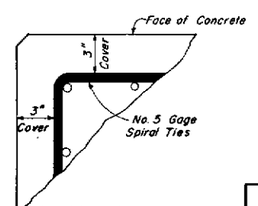
CONCRETE STRENGTH: For Class III Concrete the Cylinder Strength shall be 5,000 p.s.i. minimum at 28 days and 4,000 p.s.i. minimum at transfer of the Prestressing Force.

WEBS: Webs of Wide Flange sections shall be in a vertical position when Composite Pile is cast.

NOTE: All Reinforcing Steel shall be Grade 40 or 60.

APPROVAL: Prior Approval in Writing By the Engineer is Required for Reinforced Concrete Build-Up in Excess of 2'-0". This will not be approved for piles in a coastal environment.

DUNNAGE: Place Dunnage under pick up points shown for double pick up. Where Pile Length exceeds that requiring double point pick up, place dunnage at pickup points called for in Triple Point Pick up.



TYPICAL DETAIL
SHOWING COVER DIMENSION

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

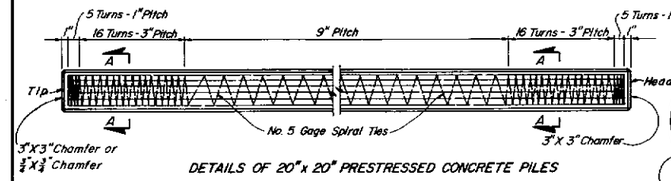
12", 14" AND 18" PRESTRESSED CONCRETE PILES

REVISIONS		ROAD NO.	COUNTY	PROJECT NO.
Dates	Descriptions			
5-5-75	Retraced			
7-22-75	Change Chamfer			
7-29-75	Change Approval Note			
10-8-75	ADD TRIPLE POINT PICK UP			
9-21-76	Change Lo&-Stress Strands to Stabilized Strands			
8-21-78	Removed Head & Tip from 12"& 14" Piles; Added Chamfer			

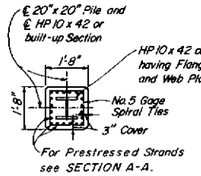
	Names	Dates	APPROVED BY
Designed by	S.A.B.	5-75	
Checked by	L.A.L.	5-75	
Quantities by			
Checked by			
Supervised by			

Deputy Design Engineer, Structures

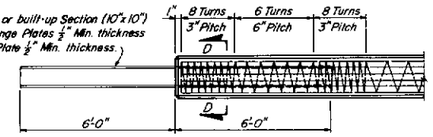
Drawing No.	Index No.
1 of 1	3400



DETAILS OF 20"x 20" PRESTRESSED CONCRETE PILES

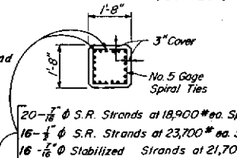


SECTION D-D

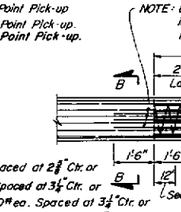


PRESTRESSED COMPOSITE 20"x 20" PILES

Maximum Length - 80 ft - Single Point Pick-up
Maximum Length - 110 ft. - Double Point Pick-up
Over 110 ft. Triple Point Pick-up
(20"x 20")



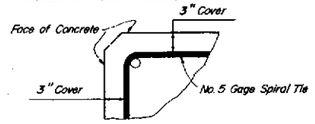
SECTION B-B



SECTION C-C

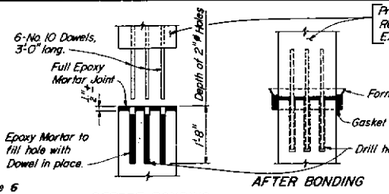
NOTE: Dowel Bars installed in pile top shall be in accordance with the Epoxy Splice Detail. Provide 6 - No. 10 Dowels 3'-0" long.

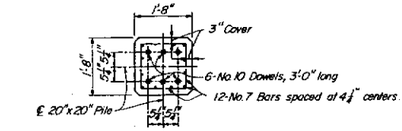
BUILD UP (20" PILES)



TYPICAL DETAIL SHOWING COVER DIMENSION

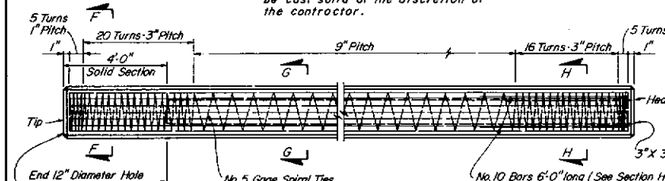
DETAILS FOR 20"x 20" PILES



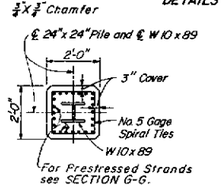


EPOXY BONDING SPLICE DETAILS FOR 20" PILES (REINFORCED CONCRETE)

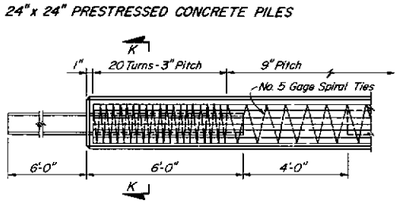
NOTE: 24"sq. voided concrete piles may be cast solid at the discretion of the contractor.



DETAILS OF 24"x 24" PRESTRESSED CONCRETE PILES

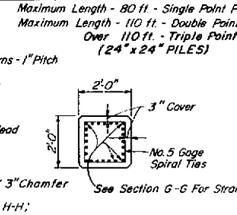


SECTION K-K



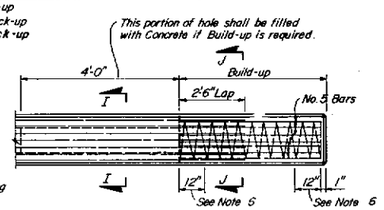
PRESTRESSED COMPOSITE 24"x 24" PILES

Maximum Length - 80 ft - Single Point Pick-up
Maximum Length - 110 ft. - Double Point Pick-up
Over 110 ft. - Triple Point Pick-up
(24"x 24" PILES)

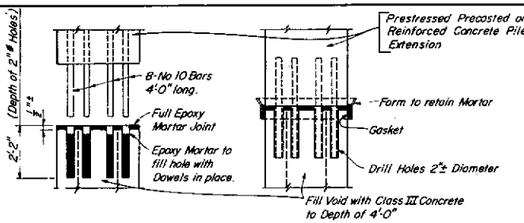


SECTION F-F

This portion of hole shall be filled with Concrete if Build-up is required.

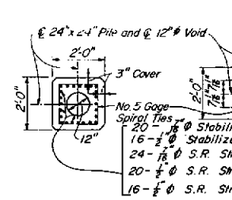


BUILD UP (24" PILES)

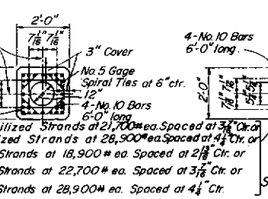


SECTION K-K

PRESTRESSED COMPOSITE 24"x 24" PILES

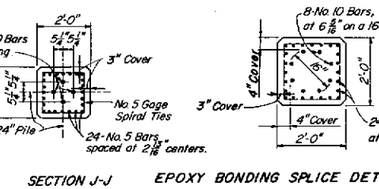


SECTION G-G



SECTION H-H

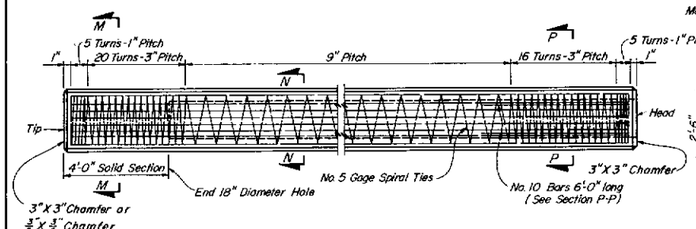
SECTION I-I



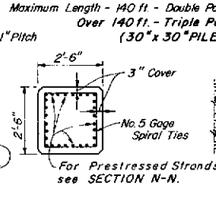
DETAILS FOR 24"x 24" PILES

EPOXY BONDING SPLICE DETAILS FOR 24" PILES (REINFORCED CONCRETE)

Maximum Length - 100 ft - Single Point Pick-up
Maximum Length - 140 ft. - Double Point Pick-up
Over 140 ft. - Triple Point Pick-up
(30"x 30" PILES)

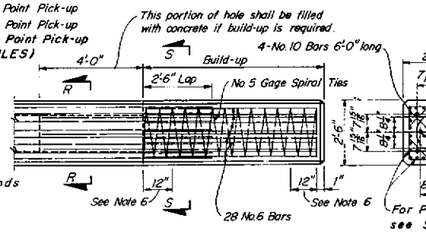


30"x 30" PRESTRESSED CONCRETE PILES

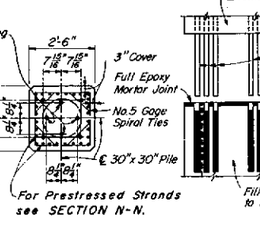


SECTION M-M

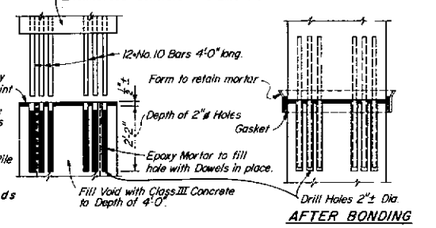
This portion of hole shall be filled with concrete if build-up is required.



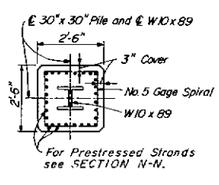
BUILD UP (30" PILES)



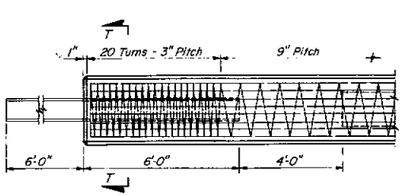
SECTION R-R



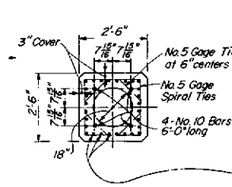
NOTE: Place Dunnage under pick up points shown for double pick up and at pickup points called for in Triple Point Pick up.



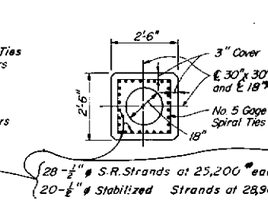
SECTION T-T



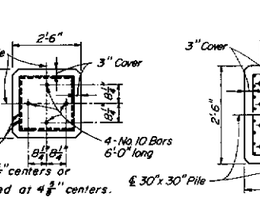
PRESTRESSED COMPOSITE 30"x 30" PILES



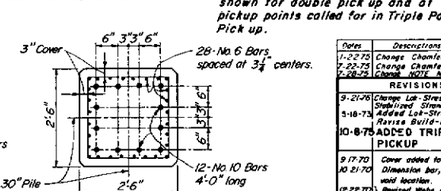
SECTION P-P



SECTION N-N



SECTION S-S



EPOXY BONDING SPLICE DETAILS FOR 30" PILES (REINFORCED CONCRETE)

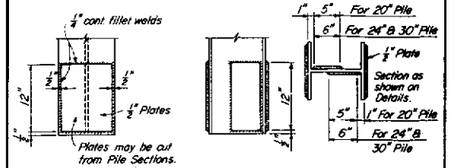
DETAILS FOR 30"x 30" PILES

Dates	Descriptions
1-23-75	Change Chamfer
7-22-75	Change Diameter
7-28-75	Change NOTE No. 1

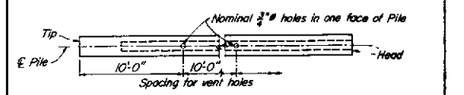
REVISIONS

9-21-70	Change Lot-Stress Strands to Stabilized Strands.
5-18-73	Added Lot-Stress Strands & Revise Build-up Title.
10-8-75	ADDED TRIPLE POINT PICKUP
9-17-70	Cover added to General Notes.
10-21-70	Dimension bar, strands and weld location.
12-22-70	Revised Webs of Wide Flange
1-28-71	sections.
11-17-71	Added Note No. 13.
5-15-72	Revised Pile Cover to 3" Min.
8-18-72	Revised Build-Ups & added Nails & Revised Strands
5-3-73	Revised cream of concrete & Removed caisson note

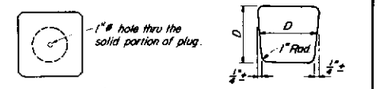
FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			

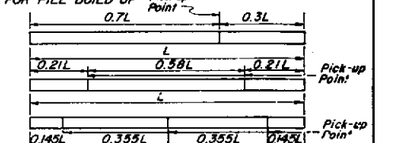


DETAILS OF REINFORCED PILE TIPS



DETAILS SHOWING VENT HOLES IN PILES CAST WITH VOIDS





GENERAL NOTES

1. Prior Approval in Writing By the Engineer is Required for Reinforced Concrete Build-Ups in Excess of 2'-0" This will not be approved for piles in a coastal environment.
2. SPIRAL TIES: Each wrap of spirals shall be tied to at least two corner strands.
3. MATERIAL FOR SPIRAL TIES: Spirals may be manufactured from stock meeting requirements of any grade of reinforcing steel, or hard drawn steel.
4. PILE CUT OFF: In cutting off concrete piles an abrasive saw shall be used to score the concrete at the cut off elevation to the approximate depth of the reinforcing steel.
5. CONCRETE STRENGTH: For Class III Concrete the Cylinder Strength shall be 5,000 p.s.i. minimum at 28 days and 4,000 p.s.i. minimum at transfer of the Prestressing Force.
6. ADDITIONAL DRIVING: If additional driving is required, 2" Pitch shall be used for spiral ties within these limits.
7. SPLICED PILES: Spliced piles may be driven after splice is two days old.
8. BUILD-UPS: All build-ups shall be made with Class III Concrete.
9. PICK-UP POINTS: Piles shall be marked at Pick-up Points to indicate proper points for attaching handling lines.
10. REINFORCED STEEL PILE TIPS: Reinforced Pile Tips required only where ordered by the Engineer. At the option of the Contractor and with the approval of the Engineer, Commercial Tips may be used in lieu of the Reinforced Pile Tips shown.
11. VOIDS: Form material used to form the hollow cores may be left in place at the option of the Contractor. The form material shall be neutral with respect to the generation of products harmful to the physical and structural properties of the piles. The contractor shall retain responsibility for any detrimental effects resulting from the presence of the form material within the pile.
12. WEBS: Webs of Wide Flange sections shall be in a vertical position when Composite Pile is cast.
13. REINFORCING STEEL: All Reinforcing Steel shall be Grade 40 or 60

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

20", 24" AND 30" PRESTRESSED CONCRETE PILES

ROAD NO.	COUNTY	PROJECT NO.

	Names	Dates
Designed by	HHJ	12-69
Checked by	PB	12-69
Quantities by		
Checked by		
Supervised by		

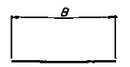
APPROVED BY: T. Alb... Deputy Design Engineer, Structures

Drawing No. 1 of 1

Index No. 10289 F

FEDERAL AID

KAE ORLANDO, FLA. 19-1213 6-71 4760



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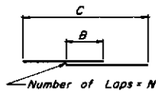

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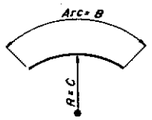

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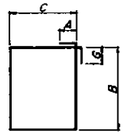

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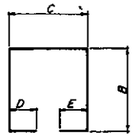

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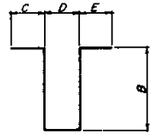

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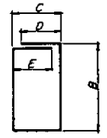

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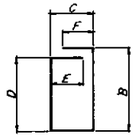

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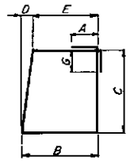

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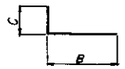

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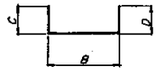

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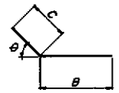

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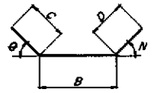

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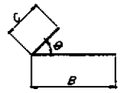

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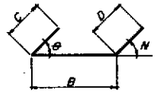

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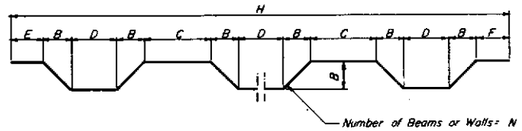

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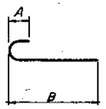
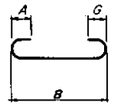
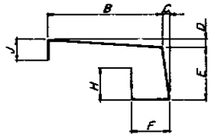


TYPE 17

NOTE: Type 17 bars used in superstructures shall be lifted to obtain minimum Cover.



TYPE 18



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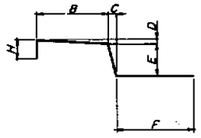
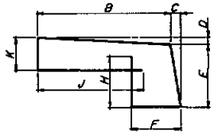


TYPE 20



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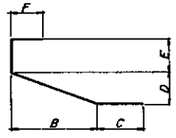

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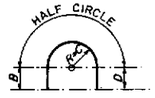

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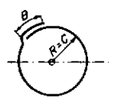

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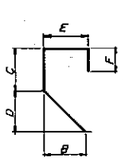

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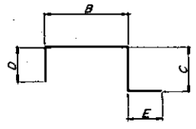

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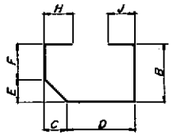

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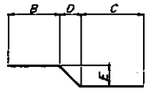

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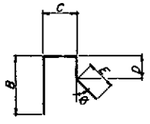

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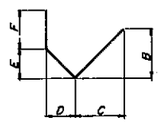

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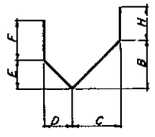

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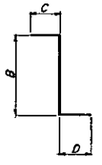

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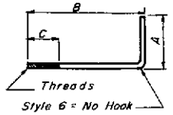

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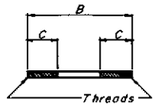

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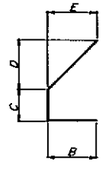

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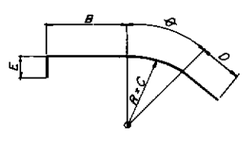

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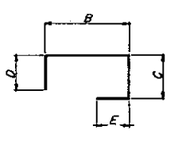

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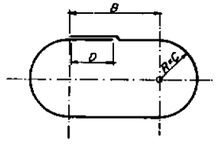

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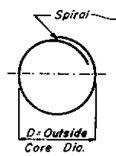
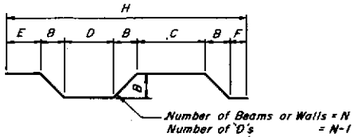


TYPE 39

C = Pitch
B = Overall Height
θ = Spiral shall be made of Grade 60 Billet Steel Using either Plain or Deformed Bars. A.S.T.M. Designation A-615 or Cold Drawn Steel Wire A.S.T.M. Designation A-82.
N = Total Number of closed Turns at Top and Bottom of columns.
Splices may be Accomplished by Lapping and Welding 1½ Turns.
Cost of Channel Spacers and Splices Shall be Included in contract Unit Price for Reinforcing Steel (Substructure).



TYPE 40

TYPE 41

TYPE 42

TYPE 43

NOTE: For Bar Dimensions see Reinforcing Bar List Sheet

REVISIONS	
Dates	Descriptions
6-71 12-71	Hook Dimensions from CRSI Second Printing
6-72 4-77	Note added to Type 17 Bar Spiral Bar Note.

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			

HOOK DETAILS

RECOMMENDED END HOOKS

All Grades
D = 6d for #3 through #8
D = 8d for #9, #10, and #11
D = 10d for #14 and #18

Bar Size	180° HOOKS		90° HOOKS
	A or G	J	A or G
#3	5	3	6
#4	6	4	8
#5	7	5	10
#6	8	6	1-0
#7	10	7	1-2
#8	11	8	1-4
#9	1-3	11¼	1-7
#10	1-5	1-0¾	1-10
#11	1-7	1-2¼	2-0
#14	2-2	1-8½	2-7
#18	2-11	2-3	3-5
STYLE	1		3

STIRRUPS
(TIES SIMILAR)

RECOMMENDED STIRRUP & TIE HOOK DIMENSIONS

Bar Size	D (in.)	90° HOOK	135° HOOK	
		HOOK A or G	HOOK A or G	Approx. H
# 3	1½	4	4	2½
# 4	2	4½	4½	3
# 5	2½	6	5½	3¾
# 6	3	6½	6½	4½
STYLE		4	5	

STYLE 6 = NO HOOK

Hook Styles Detailed on this Sheet are for Illustration Only Actual Hook Style for any Particular Bar will be Shown Under A or G Heading on Reinforcing Bar List Sheet.
All Dimensions are Out To Out.

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

STANDARD BAR BENDING DETAILS

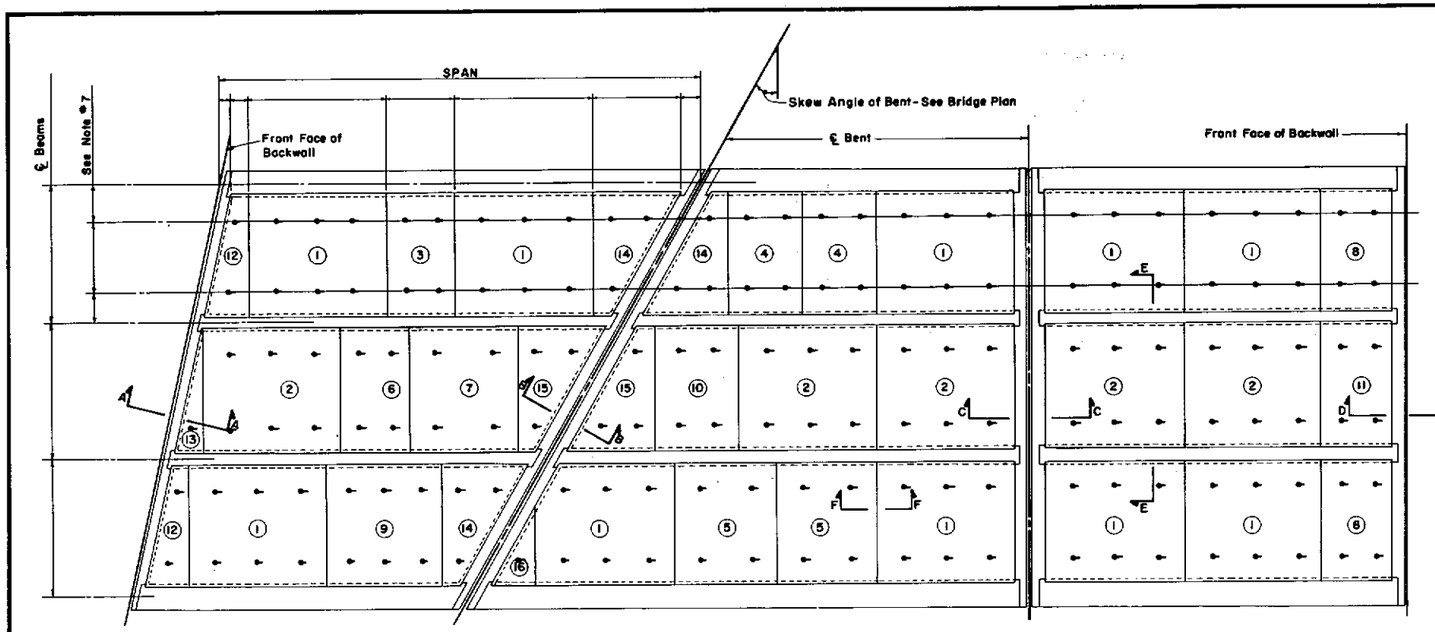
ROAD NO.	COUNTY	PROJECT NO.

	Names	Dates
Designed by	M.B.	9-70
Checked by	C.M.B.	10-70
Quantities by		
Checked by		
Supervised by	L.B. Allen	

APPROVED BY: T. Allen, Deputy Design Engineer, Structures

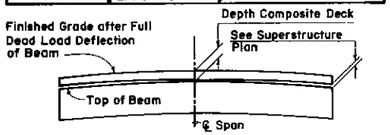
Drawing No.	Index No.
1 of 1	10587

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			



PLAN OF DECK PANELS
(SEE TABLE "A")

TABLE "A"	
PANEL NO.	REMARKS
① ②	Fabricators Standard Width Panel
③	Filler Panel, 2'-0" Minimum Width
④ ⑤	Filler Panels of Equal Width Both 2'-0" or Wider
⑥ ⑦	Filler Panels - One 2'-0" (Min. Width) Unit, Other Panel Width as Required.
⑧ ⑨ ⑩ ⑪	Filler Panels - Width as Required > 2'-0"
⑫ ⑭ ⑬ ⑮	End Panels at Skewed Bents Saw Cut from Rectangular Panel Bear Skewed Edge 1" on Support
⑯	Permissable Only Where Required by Extreme Skew Angle of Bent.



SKETCH SHOWING RELATIONSHIP
OF BEAM AND DECK SLAB

GENERAL NOTES

1- All Changes in the Contract Drawing Deck Slab Design to Accommodate the Use of Precast Prestressed Panels shall be the Responsibility of the Contractor, Who shall Submit Complete Detailed Plans of the Redesigned Deck Slab for the Approval of the Engineer. The Top Reinforcing shall be the same as Shown on the Contract Drawings. When Truss Bars are Required in the Contract Drawings, Full Length Straight Bars Equal in Cross Sectional Area shall be Substituted in Their Place.

Also, Shop Drawings Showing Precast Panel Details, Sizes and Installation Details are to be Submitted for Approval.

2- End Diaphragms Shown in Sections are not Dimensioned in Width, See Bridge Plan for Sizes. Add One (1) Inch to Width of Diaphragms at Skewed Bents to Provide Bearing for Precast Panels. Reinforcing Steel in End Diaphragms will not Change.

3- The Erected Precast Panels shall Bear Uniformly on Continuous Layers of an Approved Material Such as Mastic, Felt, Fiberboard and/or Grout that will Provide a Mortar Tight Uniform Bearing. The Bearing Material [1" Min. Width, 1½" Max. Width and ¼" Min. Thickness] Shall be Placed Along the Outer Edges of Each Beam and the Inside Edge of the End Diaphragms at Skewed Bents.

4- Precast Panels in their Final Position shall be Mortar Tight at Both the Outer Edges and the Mating Surfaces. The Top Surface of the Precast Panels Must be Free of Any Foreign Material to Insure Full Bond with the Cast-In-Place Concrete. Immediately Prior to Placing the Cast-In-Place Concrete the Precast Panels shall be Saturated with Fresh Water.

5- When Precast Prestressed Panels are Substituted, Payment shall be made at the Contract Unit Prices for Concrete and Steel. The Quantities to be Paid for will be those Quantities which would be Paid for if Conventional Construction was Utilized. The Contract Unit Price for Concrete shall include the Cost of All Bearing Materials.

6- Producers of Concrete Beams shall Provide a 3" Wide Smooth Finish at the Outside Edges of the Top Flange for Precast Panel Bearing and Grout Seal.

7- The Transverse Spacing of The Mechanical Interlock Reinforcing Shall Clear the Longitudinal Distribution Steel of the Poured in Place Concrete and the Transverse Spacing Shall Be Constant Thru-Out Spans of Equal Beam Spacing.

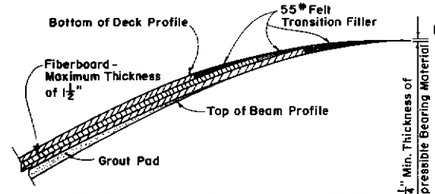
8- When Precast Prestressed Panels are Used on a Bridge Structure at the Option of the Contractor, It shall be the Sole Responsibility of the Contractor to Increase the Finished Grade Elevations ¾" and to make all Adjustments Required by this Increase.

9- Before Any Precast Prestressed Panels are Placed in Position in Any Span, the Contractor shall Establish the Finished Grade Elevations and make the Required Camber Adjustments in a minimum of Two Spans Ahead of the Span To be Set.

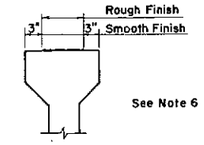
10- Panels With Longitudinal Cracks (Parallel To Strands) Can be Accepted Providing Cracks are 2" from the Center Line of A Prestressing Strand.

PROFILE - DECK AND SUPPORT

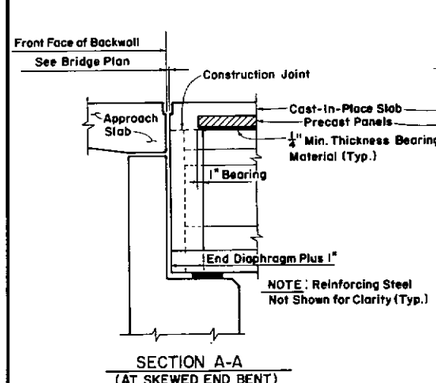
Where beam camber differs from that shown in the Plans, adjust thickness of bearing material. Maximum thickness of fiberboard to be 1½". When necessary to achieve a thickness greater than 1½", fiberboard may be set on an approved grout pad so that the Deck thickness conforms to the Plan dimension. Transitions in bearing thickness shall be accomplished by using layers of 55# roofing felt, fiberboard and grout pads so placed as to control the bottom of the Panel Profile so that it is Parallel to the finished grade profile, and the Plan Deck Thickness is Maintained. Adequate measures shall be taken to ensure the sealing of all contact surfaces between Precast, Prestressed Panels and Supporting Units. (See Enlarged Schematic)



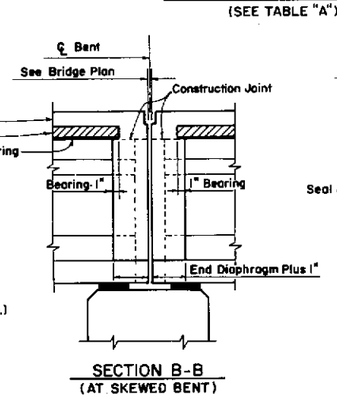
SCHEMATIC - CAMBER ADJUSTMENT



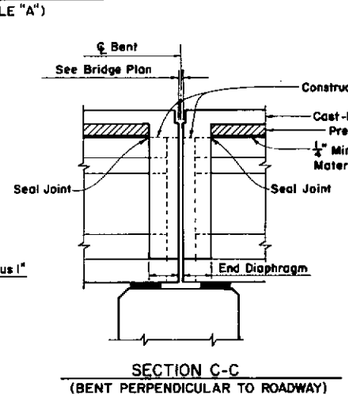
REQUIRED FINISH OF TOP FLANGE OF CONCRETE BEAM



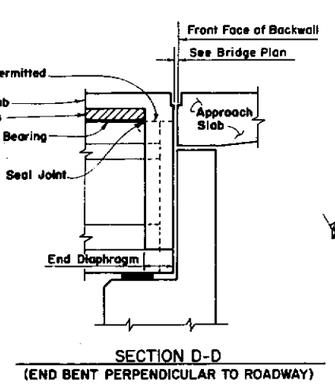
SECTION A-A
(AT SKEWED END BENT)



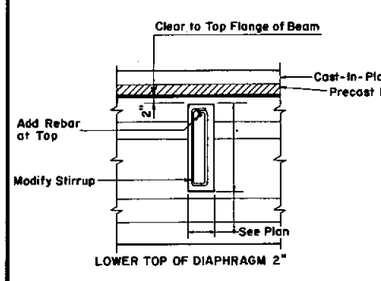
SECTION B-B
(AT SKEWED BENT)



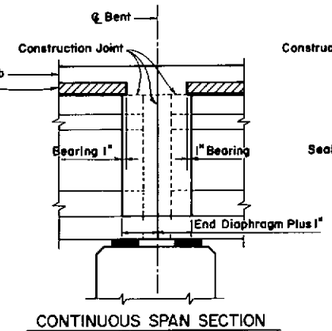
SECTION C-C
(BENT PERPENDICULAR TO ROADWAY)



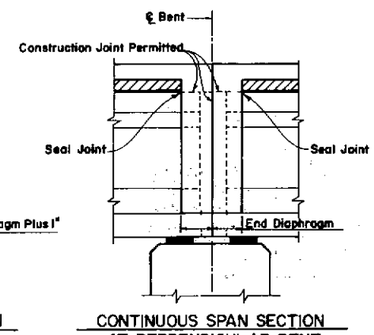
SECTION D-D
(END BENT PERPENDICULAR TO ROADWAY)



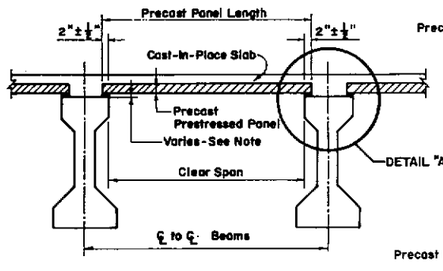
SECTION AT
INTERMEDIATE DIAPHRAGMS



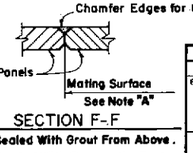
CONTINUOUS SPAN SECTION
AT SKEWED BENT



CONTINUOUS SPAN SECTION
AT PERPENDICULAR BENT

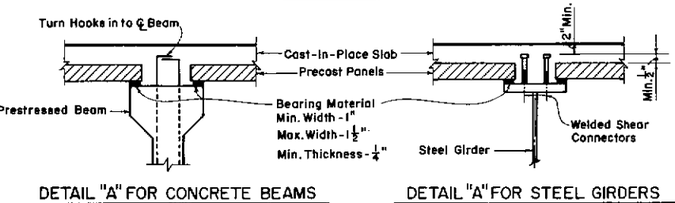


SECTION E-E



SECTION F-F

NOTE "A" - A Crack up to ⅛" Wide Can be Sealed With Grout From Above. Any Crack Over ⅛" to 1½" Max. Shall Be Sealed With Tape on the Bottom Side of the Precast Panel and the Entire Crack Filled With Grout.



DETAIL "A" FOR CONCRETE BEAMS

DETAIL "A" FOR STEEL GIRDERS

FHWA APPROVED: 9-79

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

PRECAST PRESTRESSED PANELS
FOR COMPOSITE CONCRETE DECK

REVISIONS	
Dates	Descriptions
8-79	Added Tolerances & Revised Design

ROAD NO.	COUNTY	PROJECT NO.

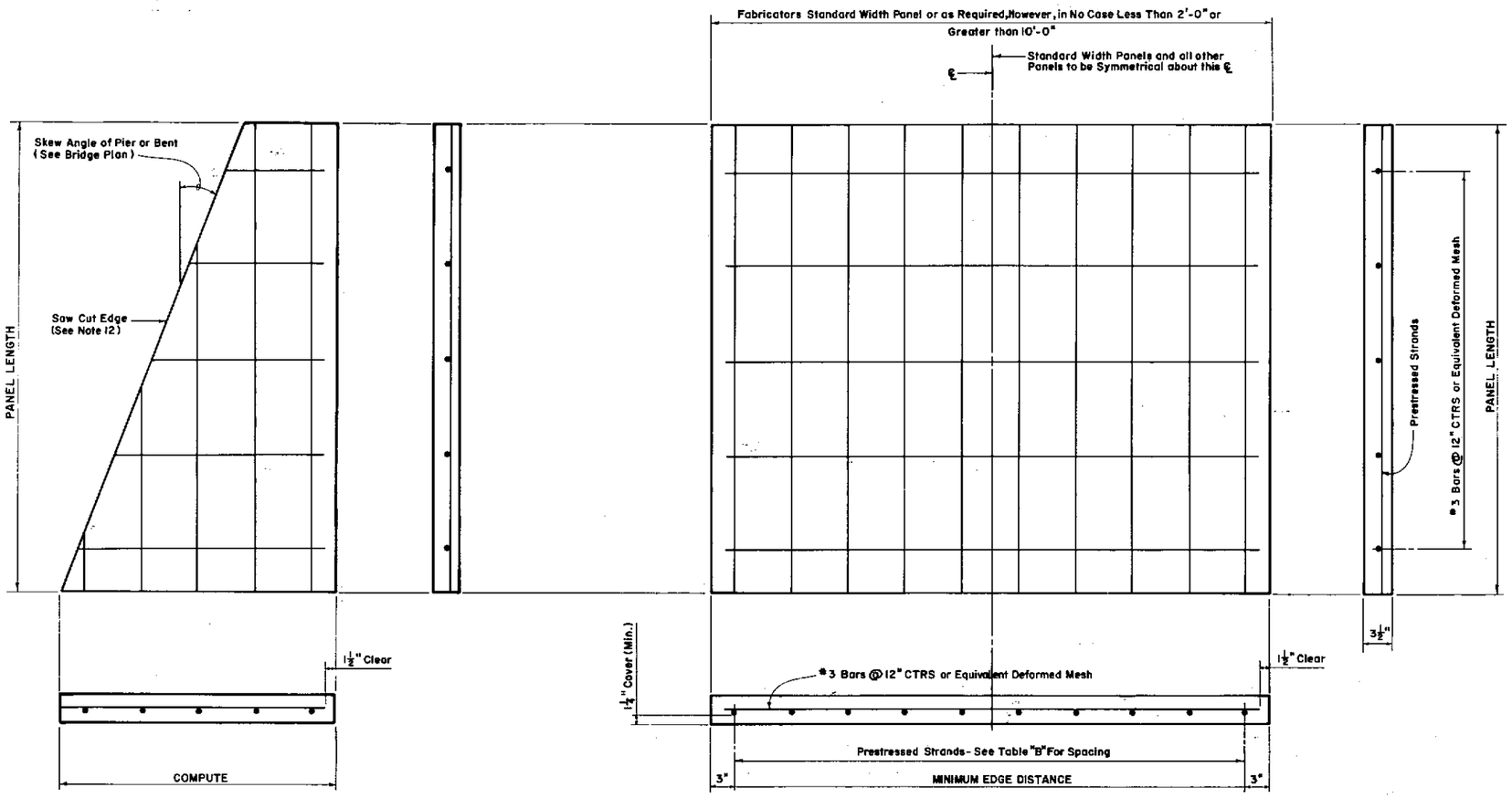
	Names	Dates
Designed by	CK	5-78
Checked by	CWB	5-78
Quantities by		
Checked by		
Supervised by	AJH	

APPROVED BY
Deputy Design Engineer, Structures

Drawing No.	Index No.
1 of 3	12641

FRESH

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			



DETAIL - TRAPEZOIDAL SHAPED PANELS AT SKEWED BENT
(SAW CUT FROM PRECAST PRESTRESSED RECTANGULAR PANEL)

DETAIL - PRECAST PRESTRESSED PANELS - RECTANGULAR

GENERAL NOTES FOR PRECAST PANELS

1- Shop Drawings shall be Submitted, Showing Complete Shop Details for the Precast Prestressed Panels. Details shall Include Mechanical Interlock Reinforcing, Lifting Devices, Panel Dimensions, Clearances, Reinforcing Steel, Prestress Strand Size, Type and Pull, Material Specifications and a Detensioning Schedule that will be Symmetrical about the Vertical Centerline of the Panel. Method of Placement and Method of Consolidation of Concrete Around Mechanical Interlock Reinforcing.

2- MATERIALS:

a- Concrete shall be Class III ($f'c$=5,000 p.s.i.) No Prestressing Strand shall be Released Until the Concrete has Reached a Minimum Compressive Strength of 4,000 p.s.i. Concrete shall meet the Requirements of Standard Specification Section 345.

b- Prestressing Strands shall be $\frac{3}{8}$" ∅ or $\frac{7}{16}$" ∅ 250 K Seven Wire Stress Relieved Strands that Conform to the Requirements of A.S.T.M. A 416. See Table.

c- All Other Metal Reinforcement shall Conform to the Requirements of Section 931. All Reinforcing Steel shall be Grade 40 or Grade 60.

d- Coarse Aggregate for Precast Panel Concrete shall be Grade 89, 7 and 57 and shall meet all other Requirements of Section 901.

e- The Prestressing Strands shall be Supported as Required by Either Reinforcing Steel Bar Supports (Stainless Steel - Class E) or Mortar Blocks, In Accordance with Section 415, Paragraph 415-5.10 and 415-5.13.

3- Precast Prestressed Panels shall be Constructed Meeting all Applicable Requirements of Section 400 and Section 450.

4- Mechanical Interlock Reinforcing of 0.60 Square Inches of Reinforcing Steel Per Ten (10) Sq. Ft. of Panel Surface shall be Provided. Alternate Designs will be Premitted, Subject to the Approval of the Engineer. Shop Drawings shall show Location of all Mechanical Interlock Reinforcing.

5- Lifting Hooks or Devices will be Permitted but will be the Sole Responsibility of the Contractor. Any Hook or Device that Pulls Out of the Panel During Handling will be Cause for Rejection of the Panel. Lifting Devices shall not be Attached to or Hooked Under the Panel Reinforcing Steel or Prestressing Strands. Lifting Devices shall be shown on the Shop Drawings for the Approval of the Engineer.

6- Prestressing Strands shall be Symmetrical and Uniformly Spaced about the Vertical Center Line of the Rectangular Panels.

7- The Top Surface of the Precast Panels shall be Roughened at the Approximate time of Initial Set by Brushing, Brooming, Burlap Drag or Other Approved Method. This Surface shall be Kept Free of all Contaminants Such as Oil. (Particularly Bond-Breaking Substances)

8- Membrane Curing Compound Will Not be Used on the Top of the Precast Panels.

9- Precast Prestressed Concrete Panels shall be Produced within the Following Tolerances.
Depth (Thickness of Panels) $+\frac{1}{4}$" to $-\frac{1}{8}$" *; Length of Panel ± 1"
Position of Strands $+\frac{1}{8}$", -0" Vertically *
± ½" Horizontally
*Measured from Bottom of Panel.

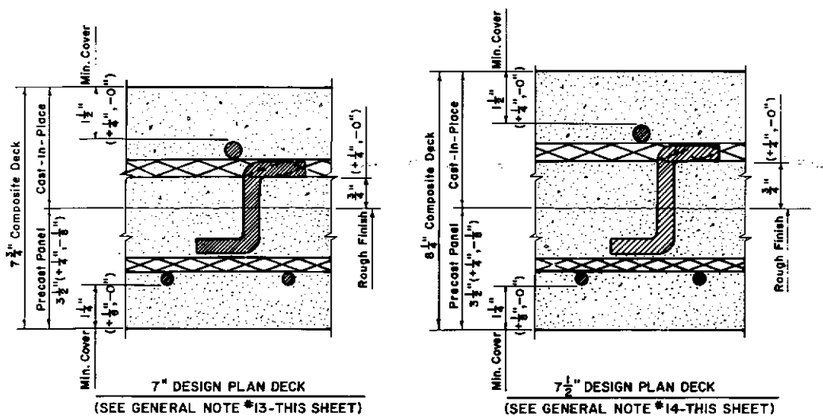
10- Precast Panel Lengths May be Set and Achieved by Using Headers in the Form or by Sawing to Length.

11- Precast Panels shall be Properly Handled and Stored to Prevent Breakage. Any Damage Due to Handling and Shipping Will Be Cause For Rejection.

12- Saw Cut Edges, With Exposed Distribution Steel, Must Be Placed In Bearing On Top of the End Diaphragm In The Span. At No Other Place Within The Span Will A Saw Cut Edge With Exposed Distribution Steel Be Permitted.

13- To Allow for all Tolerances In Fabricating the Precast Panels and Placing the Reinforcing Steel In The Cast-In-Place Portion, This 7" Design Plan Deck will be Poured 7¾" Thick in all cases in the field at No Additional Increase in Contract Price.

14- To Allow for all Tolerances In Fabricating the Precast Panels and Placing the Reinforcing Steel in The Cast-In-Place Portion, This 7½" Design Plan Deck will be Poured 8¼" Thick in all cases in the field at No Additional Increase in Contract Price.



7" DESIGN PLAN DECK
(SEE GENERAL NOTE *13-THIS SHEET)

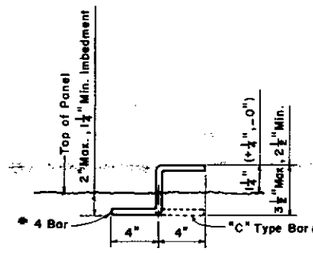
7½" DESIGN PLAN DECK
(SEE GENERAL NOTE *14-THIS SHEET)

MINIMUM COVERAGE DETAILS

DESIGN TABLE "B" - 3½" FLAT PANELS

DESIGN SPAN		DESIGN DECK SLAB THICKNESS	STRANDS	STRAND SPACING	STRANDS	STRAND SPACING
MINIMUM LENGTH	40"	7"	⅜"∅ 250K	9.5"	7/16"∅ 250K	13"
UP TO AND INCLUDING	50"			9"		12"
	60"			8"		11"
	70"			7"		10"
	80"			6"		9"
	90"			5.5"		8"
	91"	7½"		6"		8"
	100"			5.5"		7"
↓	110"	↓	↓	4.75"	↓	6"

Prestressing Pull for ⅜"∅ 250 K Strands = 14,000 lbs. Each.
Prestressing Pull for 7/16"∅ 250 K Strands = 18,900 lbs. Each.



MECHANICAL INTERLOCK REINFORCING

(NOTE: Bottom Leg of * 4 Bar shall have a Minimum Imbedment of 1¼" in Precast Panel and shall have a Minimum Cover of 1½" (+⅛", -0") from the Bottom of the Panel. However the Top of the Bar shall not be Higher than 1½" (1¼", +¼", -0") Above the Top of the Panel.

FHWA APPROVED: 9-79

FLAT PRECAST PANELS

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

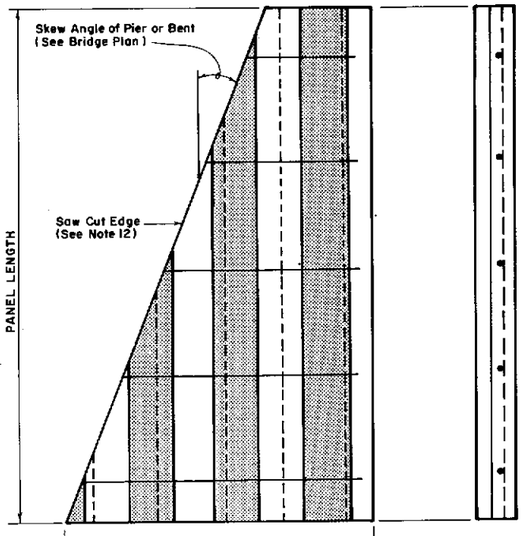
PRECAST PANELS FOR 7" AND 7½" COMPOSITE DECK
1¼" CLEAR AT BOTTOM - 1½" CLEAR AT TOP

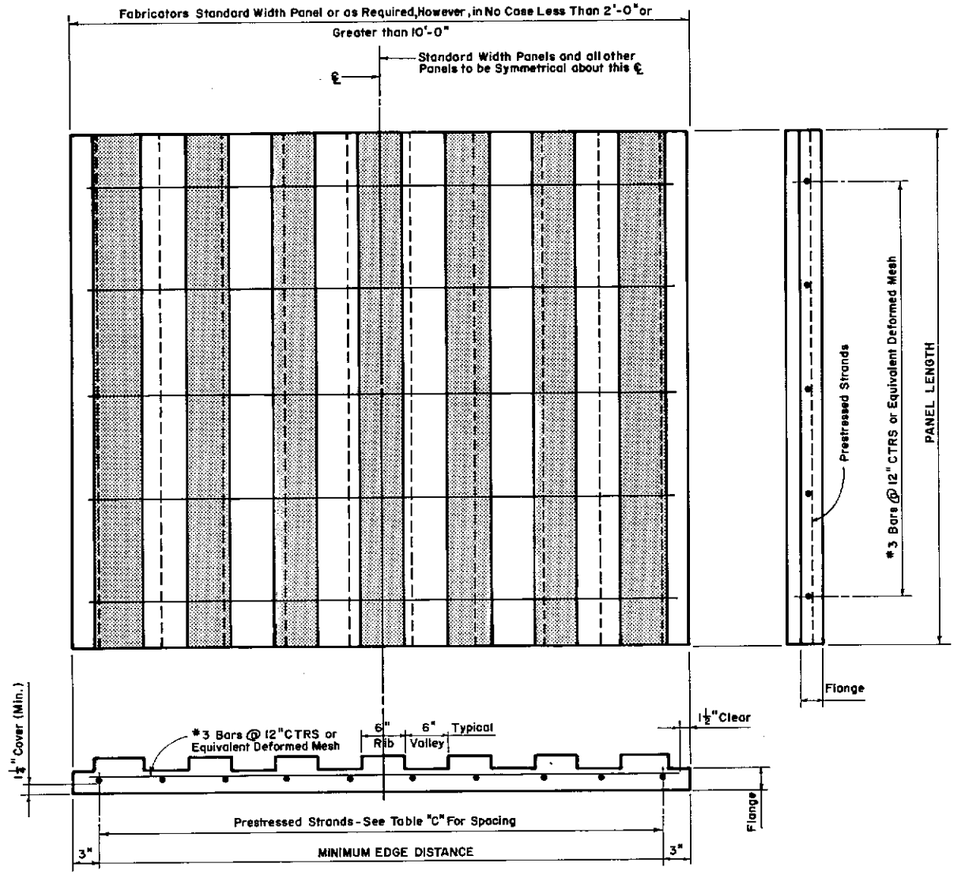
REVISIONS		ROAD NO.	COUNTY	PROJECT NO.
Dates	Descriptions			
6-79	Added Tolerances & Revised Design			

	Names	Dates
Designed by	CK	5-78
Checked by	CWB	6-78
Quantities by		
Checked by		
Supervised by	AJH	

APPROVED BY
Deputy Design Engineer, Structures
Drawing No. 2 of 3
Index No. 12641

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			





GENERAL NOTES FOR PRECAST PANELS

1- Shop Drawings shall be Submitted, Showing Complete Shop Details for the Precast Prestressed Panels. Details shall Include Mechanical Interlock Reinforcing, Lifting Devices, Panel Dimensions, Clearances, Reinforcing Steel, Prestress Strand Size, Type and Pull, Material Specifications and a Detensioning Schedule that will be Symmetrical about the Vertical Centerline of the Panel. Method of Placement and Method of Consolidation of Concrete Around Mechanical Interlock Reinforcing.

2- MATERIALS:

a-Concrete shall be Class III (f'_c=5,000 p.s.i.) No Prestressing Strand shall be Released Until the Concrete has Reached a Minimum Compressive Strength of 4,000 p.s.i. Concrete shall meet the Requirements of Standard Specification Section 345.

b-Prestressing Strands shall be $\frac{3}{8}$"ϕ or $\frac{7}{16}$"ϕ 250K Seven Wire Stress Relieved Strands that Conform to the Requirements of A.S.T.M. A 416. See Table.

c-All Other Metal Reinforcement shall Conform to the Requirements of Section 931. All Reinforcing Steel shall be Grade 40 or Grade 60.

d-Coarse Aggregate for Precast Panel Concrete shall be Grade 89, 7 and 57 and shall meet all other Requirements of Section 901.

e-The Prestressing Strands shall be Supported as Required by Either Reinforcing Steel Bar Supports (Stainless Steel-Class E) or Mortar Blocks, In Accordance with Section 415, Paragraph 415-5.10 and 415-5.13.

3- Precast Prestressed Panels shall be Constructed Meeting all Applicable Requirements of Section 400 and Section 450.

4- Mechanical Interlock Reinforcing of 0.60 Square Inches of Reinforcing Steel Per Ten (10) Sq. Ft. of Panel Surface shall be Provided. Alternate Designs will be Premitted, Subject to the Approval of the Engineer. Shop Drawings shall show Location of all Mechanical Interlock Reinforcing.

5- Lifting Hooks or Devices will be Permitted But will be the Sole Responsibility of the Contractor. Any Hook or Device that Pulls Out of the Panel During Handling will be Cause for Rejection of the Panel. Lifting Devices shall not be Attached to or Hooked Under the Panel Reinforcing Steel or Prestressing Strands. Lifting Devices shall be shown on the Shop Drawings for the Approval of the Engineer.

6- Prestressing Strands shall be Symmetrical and Uniformly Spaced about the Vertical Center Line of the Rectangular Panels.

7- The Top Surface of the Precast Panels shall be Roughened at the Approximate time of Initial Set by Brushing, Brooming, Burlap Drag or Other Approved Method. This Surface shall be Kept Free of all Contaminants Such as Oil. (Particularly Bond-Breaking Substances)

8- Membrane Curing Compound Will Not be Used on the Top of the Precast Panels.

9- Precast Prestressed Concrete Panels shall be Produced within the Following Tolerances.
Depth (Thickness of Panels) $+\frac{1}{4}$" to $-\frac{1}{8}$" ✱; Length of Panel ±1"
Position of Strands $+\frac{1}{8}$", -0" Vertically ✱
$\pm\frac{1}{2}$" Horizontally
✱Measured from Bottom of Panel.

10- Precast Panel Lengths May be Set and Achieved by Using Headers in the Form or by Sawing to Length.

11- Precast Panels shall be Properly Handled and Stored to Prevent Breakage. Any Damage Due to Handling and Shipping Will Be Cause For Rejection.

12- Saw Cut Edges, With Exposed Distribution Steel, Must Be Placed In Bearing On Top of the End Diaphragm In The Span. At No Other Place Within The Span Will A Saw Cut Edge With Exposed Distribution Steel Be Permitted.

13- To Allow for all Tolerances In Fabricating the Precast Panels and Placing the Reinforcing Steel In The Cast-In-Place Portion, This 7" Design Plan Deck will be Poured 7¾" Thick in all cases in the field at No Additional Increase In Contract Price.

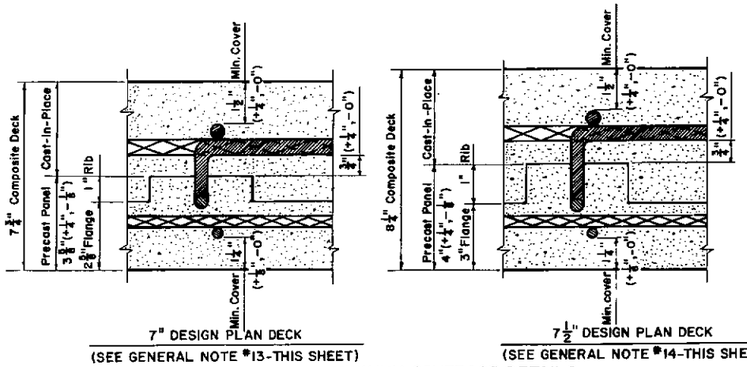
14- To Allow for all Tolerances In Fabricating the Precast Panels and Placing the Reinforcing Steel In The Cast-In-Place Portion, This 7½" Design Plan Deck will be Poured 8¼" Thick in all cases in the field at No Additional Increase In Contract Price.

15- The Fabricator May Elect to Fill One Valley on Each Side of the Center Line Symmetrically to Provide Coverage so that He Can Use A "Z", "C" or other Type of Mechanical Interlock Bar. See Sheet 2 of 3 for Details.

DETAIL-TRAPEZOIDAL SHAPED PANELS AT SKEWED BENT
(SAW CUT FROM PRECAST PRESTRESSED RECTANGULAR PANEL)

DETAIL RIBBED-PRECAST PRESTRESSED PANELS-RECTANGULAR

NOTE: Prestressing Strands Shown as Heavy Dashed Line in Plan and Side View for Clarity Prestressing Strands May Be Placed Under Ribs Only In A Symmetrical Pattern About The Center Line.



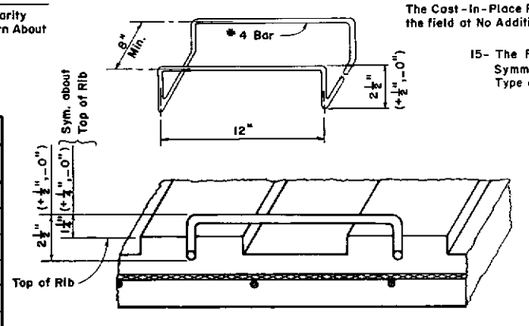
7" DESIGN PLAN DECK
(SEE GENERAL NOTE ✱13-THIS SHEET)

7½" DESIGN PLAN DECK
(SEE GENERAL NOTE ✱14-THIS SHEET)

MINIMUM COVERAGE DETAILS

DESIGN TABLE "C"-RIBBED PANELS						
DESIGN SPAN		DESIGN DECK SLAB THICKNESS	STRANDS	STRAND SPACING	STRANDS	STRAND SPACING
MINIMUM LENGTH	40"	7"	⅜"ϕ250K	9.5"	7/16"ϕ250K	13"
UP TO AND INCLUDING	50"			9"		12"
	60"			8"		11"
	70"			7"		10"
	80"			6"		9"
	90"	↓		5.5"		8"
	91"	7½"		6"		8"
	100"			5.5"		7"
↓	110"		↓	4.75"	↓	6"

Prestressing Pull for ⅜"ϕ250K Strands = 14,000 lbs. Each.
Prestressing Pull for 7/16"ϕ250K Strands = 18,900 lbs. Each.



MECHANICAL INTERLOCK REINFORCING

(NOTE: Bottom Leg of ✱4 Bar shall have a Minimum Imbedment of 1¼" in Precast Panel and shall have a Minimum Cover of 1¼"(+⅛",-0") from the Bottom of the Panel. However the Top of the Bar shall not be Higher than 1½"(1¼",+¼",-0") Above the Top of the Panel.

FHWA APPROVED: 9-79

RIBBED PRECAST PANELS

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION STRUCTURES

PRECAST PANELS FOR 7" AND 7½" COMPOSITE DECK
1½" CLEAR AT BOTTOM 1½" CLEAR AT TOP

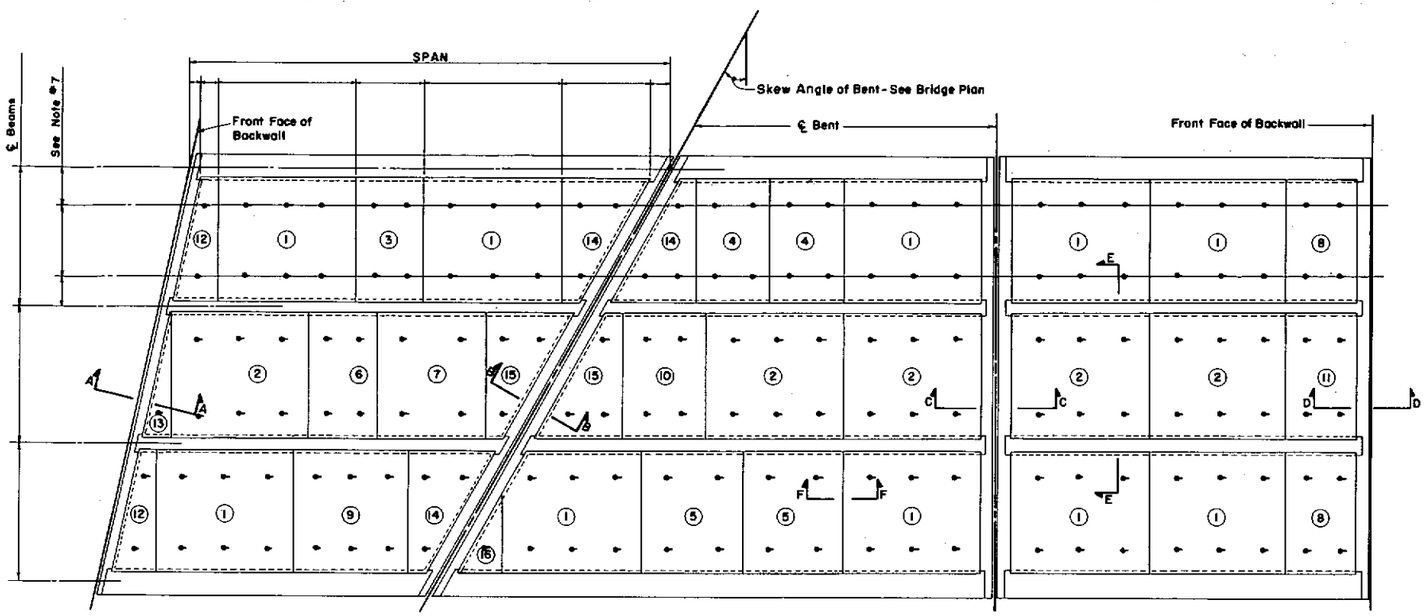
REVISIONS		ROAD NO.	COUNTY	PROJECT NO.
Dates	Descriptions			
8-79	Added Tolerances & Revised Design			

	Names	Dates
Designed by	JMG	5-78
Checked by	CK	6-78
Quantities by		
Checked by		
Supervised by	AJH	

APPROVED BY
Deputy Design Engineer, Structures

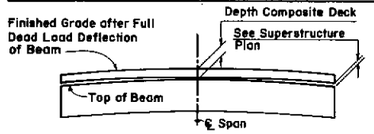
Drawing No. 3 of 3
Index No. 12641

DIETZGEN CORP. 18-H3



PLAN OF DECK PANELS
(SEE TABLE "A")

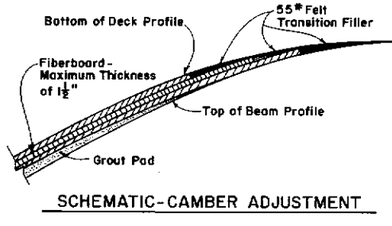
TABLE "A"	
PANEL NO.	REMARKS
① ②	Fabricators Standard Width Panel
③	Filler Panel, 2'-0" Minimum Width
④ ⑤	Filler Panels of Equal Width Both 2'-0" or Wider
⑥ ⑦	Filler Panels - One 2'-0" (Min. Width) Unit, Other Panel Width as Required.
⑧ ⑨ ⑩ ⑪	Filler Panels - Width as Required > 2'-0"
⑫ ⑭	End Panels at Skewed Bents
⑬ ⑮	Saw Cut from Rectangular Panel Bear Skewed Edge 1" on Support
⑯	Permissable Only Where Required by Extreme Skew Angle of Bent.



SKETCH SHOWING RELATIONSHIP
OF BEAM AND DECK SLAB

PROFILE – DECK AND SUPPORT

Where beam camber differs from that shown in the Plans, adjust thickness of bearing material. Maximum thickness of fiberboard to be 1½". When necessary to achieve a thickness greater than 1½", fiberboard may be set on an approved grout pad so that the Deck thickness conforms to the Plan dimension. Transitions in bearing thickness shall be accomplished by using layers of 55# roofing felt, fiberboard and grout pads so placed as to control the bottom of the Panel Profile so that it is Parallel to the finished grade profile, and the Plan Deck Thickness is Maintained. Adequate measures shall be taken to ensure the sealing of all contact surfaces between Precast, Prestressed Panels and Supporting Units. (See Enlarged Schematic)



SCHEMATIC - CAMBER ADJUSTMENT

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			

GENERAL NOTES

1- All Changes in the Contract Drawing Deck Slab Design to Accommodate the Use of Precast Prestressed Panels shall be the Responsibility of the Contractor, Who shall Submit Complete Detailed Plans of the Redesigned Deck Slab for the Approval of the Engineer. The Top Reinforcing shall be the same as Shown on the Contract Drawings. When Truss Bars are Required in the Contract Drawings, Full Length Straight Bars Equal in Cross Sectional Area shall be Substituted in Their Place.
Also, Shop Drawings Showing Precast Panel Details, Sizes and Installation Details are to be Submitted for Approval.

2- End Diaphragms Shown in Sections are not Dimensioned in Width, See Bridge Plan for Sizes. Add One (1) Inch to Width of Diaphragms at Skewed Bents to Provide Bearing for Precast Panels. Reinforcing Steel in End Diaphragms will not Change.

3- The Erected Precast Panels shall Bear Uniformly on Continuous Layers of an Approved Material Such as Mastic, Felt, Fiberboard and /or Grout that will Provide a Mortar Tight Uniform Bearing. The Bearing Material [1" Min. Width, 1½" Max. Width and ¼" Min. Thickness] Shall be Placed Along the Outer Edges of Each Beam and the Inside Edge of the End Diaphragms at Skewed Bents.

4- Precast Panels in their Final Position shall be Mortar Tight at Both the Outer Edges and the Mating Surfaces. The Top Surface of the Precast Panels Must be Free of Any Foreign Material to Insure Full Bond with the Cast-In-Place Concrete. Immediately Prior to Placing the Cast-In-Place Concrete the Precast Panels shall be Saturated with Fresh Water.

5- When Precast Prestressed Panels are Substituted, Payment shall be made at the Contract Unit Prices for Concrete and Steel. The Quantities to be Paid for will be those Quantities which would be Paid for If Conventional Construction was Utilized. The Contract Unit Price for Concrete shall Include the Cost of All Bearing Materials.

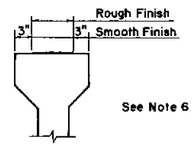
6- Producers of Concrete Beams shall Provide a 3" Wide Smooth Finish at the Outside Edges of the Top Flange for Precast Panel Bearing and Grout Seal.

7- The Transverse Spacing of The Mechanical Interlock Reinforcing Shall Clear the Longitudinal Distribution Steel of the Poured in Place Concrete and the Transverse Spacing Shall Be Constant Thru-Out Spans of Equal Beam Spacing.

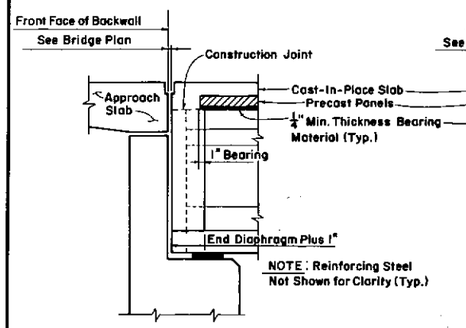
8- When Precast Prestressed Panels are Used on a Bridge Structure at the Option of the Contractor, It shall be the Sole Responsibility of the Contractor to Increase the Finished Grade Elevations ¾" and to make all Adjustments Required by this Increase.

9- Before Any Precast Prestressed Panels are Placed in Position in Any Span, the Contractor shall Establish the Finished Grade Elevations and make the Required Camber Adjustments in a minimum of Two Spans Ahead of the Span To be Set.

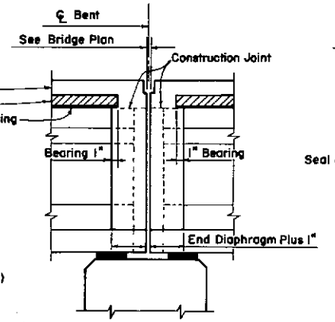
10- Panels With Longitudinal Cracks (Parallel To Strands) Can be Accepted Providing Cracks are 2" from the Center Line of A Prestressing Strand.



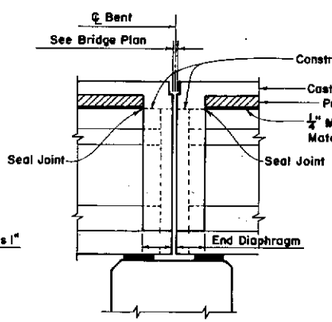
REQUIRED FINISH OF TOP FLANGE OF CONCRETE BEAM



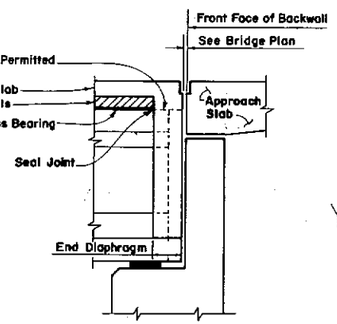
SECTION A-A
(AT SKEWED END BENT)



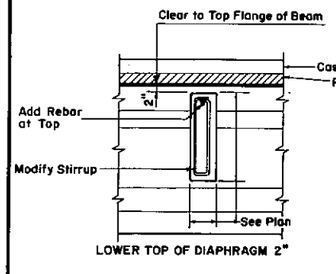
SECTION B-B
(AT SKEWED BENT)



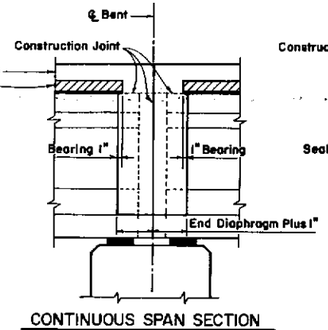
SECTION C-C
(BENT PERPENDICULAR TO ROADWAY)



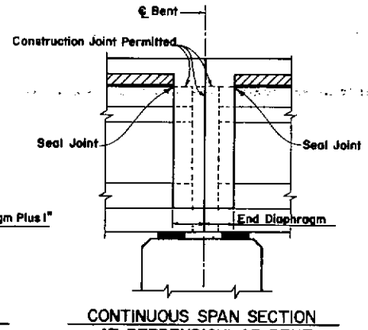
SECTION D-D
(END BENT PERPENDICULAR TO ROADWAY)



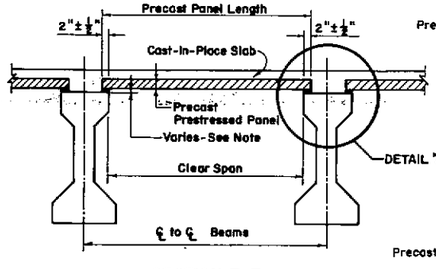
SECTION AT
INTERMEDIATE DIAPHRAGMS



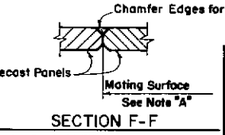
CONTINUOUS SPAN SECTION
AT SKEWED BENT



CONTINUOUS SPAN SECTION
AT PERPENDICULAR BENT

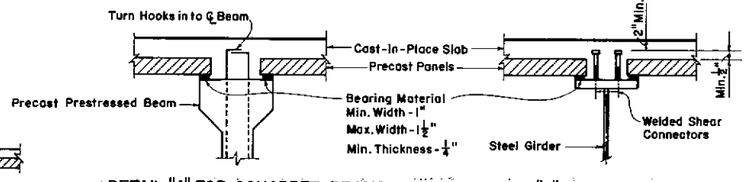


SECTION E-E



SECTION F-F

NOTE "A": A Crack up to ⅜" Wide Can be Sealed With Grout From Above. Any Crack Over ⅜" to 1½" Max. Shall Be Sealed With Tape on the Bottom Side of the Precast Panel and the Entire Crack Filled With Grout.



DETAIL "A" FOR CONCRETE BEAMS

DETAIL "A" FOR STEEL GIRDERS

FHWA APPROVED: 9-79

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

PRECAST PRESTRESSED PANELS
FOR COMPOSITE CONCRETE DECK

REVISIONS	
Dates	Descriptions
8-79	Added Tolerances & Revised Design

ROAD NO.	COUNTY	PROJECT NO.

	Names	Dates
Designed by	CK	5-78
Checked by	CWB	5-78
Quantities by		
Checked by		
Supervised by	AJH	

APPROVED BY
Deputy Design Engineer, Structures

Drawing No.	Index No.
1 of 3	12642

3RLT

...DED DESIGN TABLE FOR PRECAST PRESTRESSED PANELS FOR COMPOSITE CONCRETE DECKS
...(Table Corrected Into Revised Standard Index 12341 at Next Issue Date) F.D.O.T. 7/80

DESIGN TABLE "B"-3½" FLAT PANELS

CLEAR SPAN		DESIGN DECK SLAB THICKNESS	STRANDS	STRAND SPACING	STRANDS	STRAND SPACING
...IMUM ...GTH	40"	7"	⅜"ø 250K	9.5"	7/16"ø 250K	13"
...TO AND ...LUDING	50"			9"		12"
	60"			8"		11"
	70"			7"		10"
	80"			6"		9"
	90"			5.5"		8"
	100"			5"		7"
	110"			4.5"		6"
	60"	7½"		9.0"		12"
	70"			8"		10"
	80"			7"		9"
	90"			6"		8"
	100"			5.5"		7"
	110"			4.75"		6"
	120"			4"		5"

FRESH

DESIGN TABLE "C"-RIBBED PANELS

CLEAR SPAN		DESIGN DECK SLAB THICKNESS	STRANDS	STRAND SPACING	STRANDS	STRAND SPACING
MINIMUM LENGTH	40"	7"	⅜"ø 250K	9.5"	7/16"ø 250K	13"
UP TO AND INCLUDING	50"			9"		12"
	60"			8"		11"
	70"			7"		10"
	80"			6"		9"
	90"			5.5"		8"
	100"			5"		7"
	110"			4.5"		6"
	60"	7½"		9.0"		12"
	70"			8"		10"
	80"			7"		9"
	90"			6"		8"
	100"			5.5"		7"
	110"			4.75"		6"
	120"			4"		5"

FRESH

(SAMPLE DESIGN TABLE FOR PRECAST PRESTRESSED PANELS FOR COMPOSITE CONCRETE DECKS
To Be Incorporated into Revised Standard Index 12642 at Next Issue Date)
F.D.O.T. 7/80

DESIGN TABLE "B" - $3\frac{1}{2}$" AND 4" FLAT PANELS

CLEAR SPAN		DESIGN DECK SLAB THICKNESS	STRANDS	STRAND SPACING	STRANDS	STRAND SPACING
MINIMUM LENGTH	40"	$7\frac{1}{2}$"	$\frac{3}{8}$"ø 250K	9.5"	$\frac{7}{16}$"ø 250K	13"
UP TO AND INCLUDING	50"		$\frac{3}{8}$"ø 270K	8.75"		10"
	60"			6"		7.5"
	70"			5"		5.5"
	80"			4"		4.5"
	90"			3"		3.75"
	100"			2.5"		3"
	70"	8"		7"		8.25"
	80"			6"		7"
	90"			5"		5.75"
	100"			4.5"		5.25"
	110"			4"		4.5"
	120"			3.5"		4"
	130"			3"		3.5"

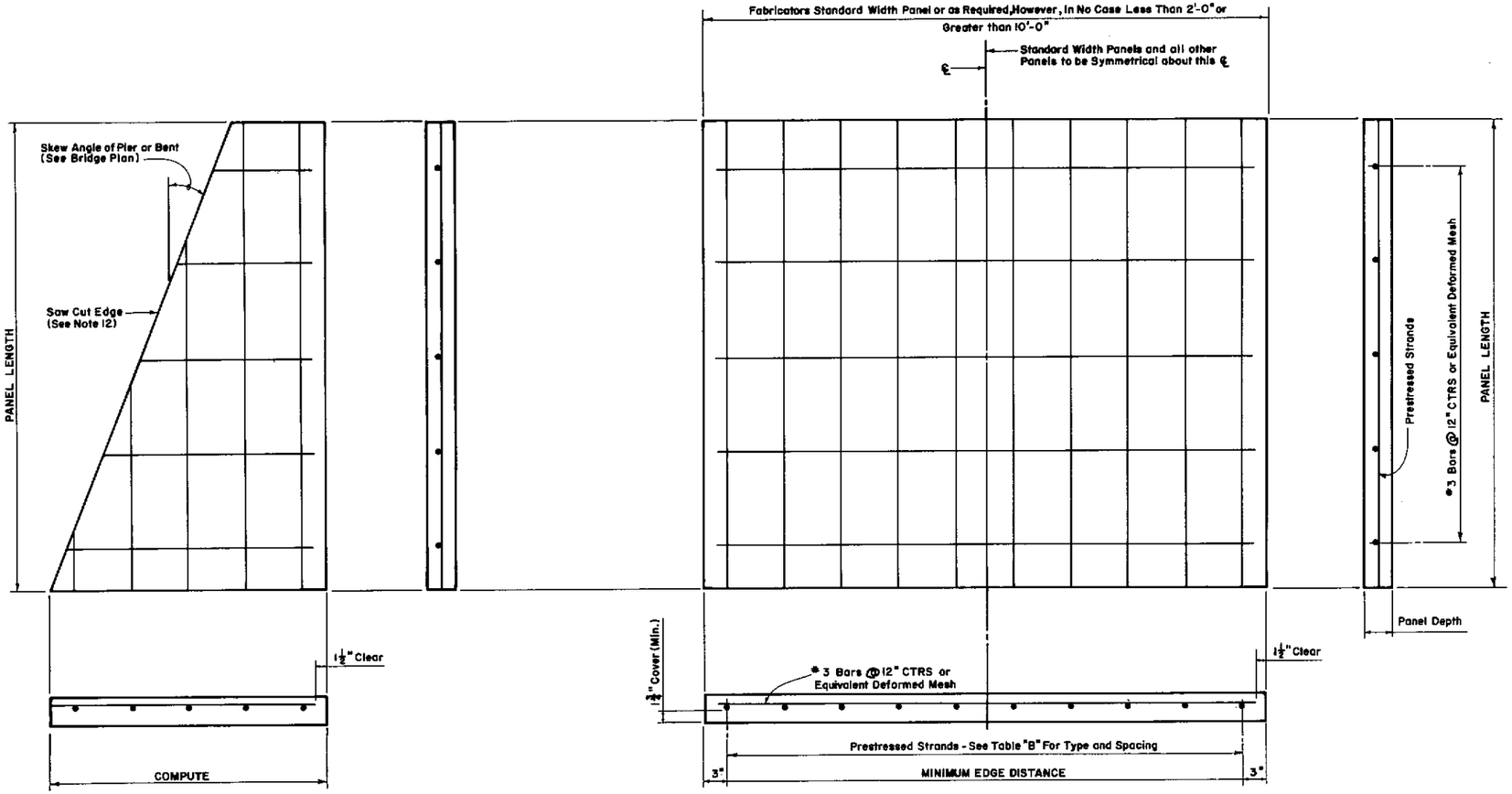
SALT

DESIGN TABLE "C" - RIBBED PANELS

CLEAR SPAN		DESIGN DECK SLAB THICKNESS	STRANDS	STRAND SPACING	STRANDS	STRAND SPACING
MINIMUM LENGTH	40"	$7\frac{1}{2}$"	$\frac{3}{8}$"ø 250K	9.5"	$\frac{7}{16}$"ø 250K	13"
UP TO AND INCLUDING	50"		$\frac{3}{8}$"ø 270K	8.75"		10"
	60"			6"		7.5"
	70"			5"		5.5"
	80"			4"		4.5"
	90"			3"		3.75"
	100"			2.5"		3"
	70"	8"		7"		8.25"
	80"			6"		7"
	90"			5"		5.75"
	100"			4.5"		5.25"
	110"			4"		4.5"
	120"			3.5"		4"
	130"			3"		3.5"

SALT

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			



GENERAL NOTES FOR PRECAST PANELS

1- Shop Drawings shall be Submitted, Showing Complete Shop Details for the Precast Prestressed Panels. Details shall include Mechanical Interlock Reinforcing, Lifting Devices, Panel Dimensions, Clearances, Reinforcing Steel, Prestress Strand Size, Type and Pull, Material Specifications and a Detensioning Schedule that will be Symmetrical about the Vertical Centerline of the Panel. Method of Placement and Method of Consolidation of Concrete Around Mechanical Interlock Reinforcing.

2- MATERIALS:

a-Concrete shall be Class IV (f'_c=5,000 p.s.i.) No Prestressing Strand shall be Released Until the Concrete has Reached a Minimum Compressive Strength of 4,000 p.s.i. Concrete shall meet the Requirements of Standard Specification Section 345.

b-Prestressing Strands shall be $\frac{3}{8}$"ϕ or $\frac{7}{16}$"ϕ 250 K or 270 K Seven Wire Stress Relieved Strands that Conform to the Requirements of A.S.T.M. A416. See Table.

c-All Other Metal Reinforcement shall Conform to the Requirements of Section 931. All Reinforcing Steel shall be Grade 40 or Grade 60.

d-Coarse Aggregate for Precast Panel Concrete shall be Grade 89, 7 and 57 and shall meet all other Requirements of Section 901.

e-The Prestressing Strands shall be Supported as Required by Either Reinforcing Steel Bar Supports (Stainless Steel-Class E) or Mortar Blocks, In Accordance with Section 415, Paragraph 415-5.10 and 415-5.13.

3- Precast Prestressed Panels shall be Constructed Meeting all Applicable Requirements of Section 400 and Section 450.

4- Mechanical Interlock Reinforcing of 0.60 Square Inches of Reinforcing Steel Per Ten (10) Sq. Ft. of Panel Surface shall be Provided. Alternate Designs will be Premitted, Subject to the Approval of the Engineer. Shop Drawings shall show Location of all Mechanical Interlock Reinforcing.

5- Lifting Hooks or Devices will be Permitted But will be the Sole Responsibility of the Contractor. Any Hook or Device that Pulls Out of the Panel During Handling will be Cause for Rejection of the Panel. Lifting Devices shall not be Attached to or Hooked Under the Panel Reinforcing Steel or Prestressing Strands. Lifting Devices shall be shown on the Shop Drawings for the Approval of the Engineer.

6- Prestressing Strands shall be Symmetrical and Uniformly Spaced about the Vertical Center Line of the Rectangular Panels.

7- The Top Surface of the Precast Panels shall be Roughened at the Approximate time of Initial Set by Brushing, Brooming, Burlap Drag or Other Approved Method. This Surface shall be Kept Free of all Contaminants Such as Oil. (Particularly Bond-Breaking Substances)

8- Membrane Curing Compound Will Not be Used on the Top of the Precast Panels.

9- Precast Prestressed Concrete Panels shall be Produced within the Following Tolerances.
Depth (Thickness of Panels) $+\frac{1}{4}$" to $-\frac{1}{8}$" ✱; Length of Panel ± 1"
Position of Strands $+\frac{1}{8}$", -0" Vertically ✱
$\pm\frac{1}{2}$" Horizontally
✱Measured from Bottom of Panel.

10- Precast Panel Lengths May be Set and Achieved by Using Headers in the Form or by Sawing to Length.

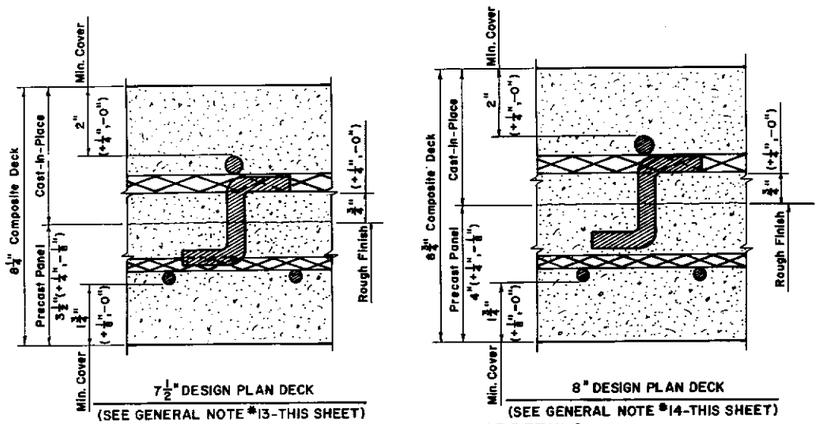
11- Precast Panels shall be Properly Handled and Stored to Prevent Breakage. Any Damage Due to Handling and Shipping Will Be Cause For Rejection.

12- Saw Cut Edges, With Exposed Distribution Steel, Must be Placed In Bearing On Top of the End Diaphragm In The Span. At No Other Place Within The Span Will A Saw Cut Edge With Exposed Distribution Steel Be Permitted.

13- To Allow for all Tolerances In Fabricating the Precast Panels and Placing the Reinforcing Steel In The Cast-In-Place Portion, This 7½" Design Plan Deck will be Poured 8¼" Thick In all cases in the field at No Additional Increase In Contract Price.

14- To Allow for all Tolerances In Fabricating the Precast Panels and Placing the Reinforcing Steel In The Cast-In-Place Portion, This 8" Design Plan Deck will be Poured 8¾" Thick In all cases in the field at No Additional Increase In Contract Price.

DETAIL-TRAPEZOIDAL SHAPED PANELS AT SKEWED BENT
(SAW CUT FROM PRECAST PRESTRESSED RECTANGULAR PANEL)



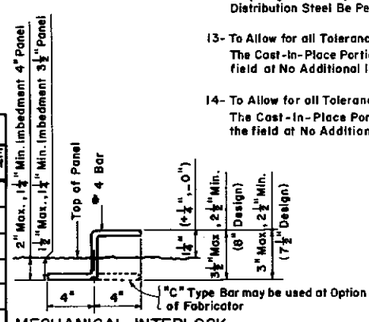
MINIMUM COVERAGE DETAILS

DETAIL-PRECAST PRESTRESSED PANELS-RECTANGULAR

DESIGN TABLE "B"-3½" AND 4" FLAT PANELS

DESIGN SPAN		DESIGN DECK SLAB THICKNESS	PANEL THICKNESS	STRAND SIZE & TYPE	STRAND SPACING	STRAND SIZE & TYPE	STRAND SPACING	CONCRETE STRENGTH f'_c
MINIMUM LENGTH	40"	7½"	3½"	⅜"ϕ 250K	9.5"	7/16"ϕ 250K	13"	5,000
UP TO AND INCLUDING	50"			⅜"ϕ 270K	8.75"		10"	
	60"				6"		7.5"	
	70"				5"		5.5"	
	80"				4"		4.5"	
	90"				3"		3.75"	
	100"	8"	4"		5"		6"	
	110"	8"	4"		4"		5"	

Prestressing Pull for ⅜"ϕ 250 K Strands = 14,000 lbs. Each
Prestressing Pull for ⅜"ϕ 270 K Strands = 16,100 lbs. Each
Prestressing Pull for 7/16"ϕ 250K Strands = 18,900 lbs. Each



MECHANICAL INTERLOCK REINFORCING

(NOTE: Bottom Leg of ✱4 Bar shall have a Minimum Imbedment of 1¼" in Precast Panel and shall have a Minimum Cover of (1⅜"(+¼", -0") from the Bottom of the Panel. However the Top of the Bar shall not be Higher than 1½"(1¼", +¼", -0") above the Top of the Panel.

FHWA APPROVED: 9-79

FLAT PRECAST PANELS

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

PRECAST PANELS FOR 7½" AND 8" COMPOSITE DECK
1¾" CLEAR AT BOTTOM - 2" CLEAR AT TOP

REVISIONS	
Dates	Descriptions
8-79	Added Tolerances & Revised Design

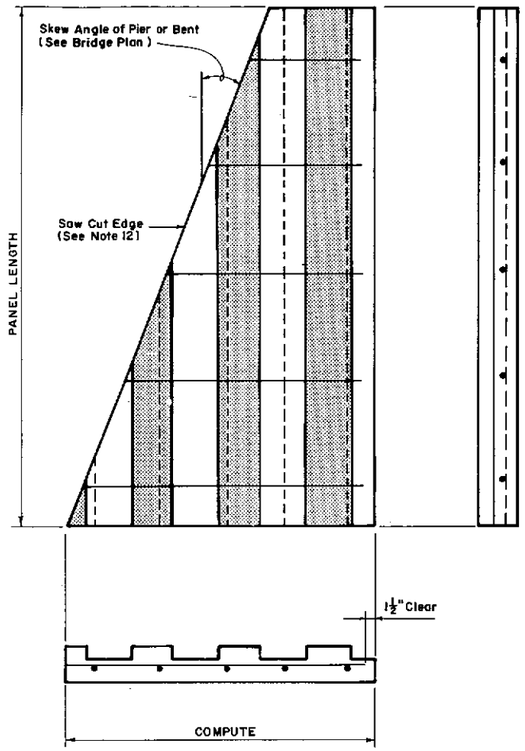
ROAD NO.	COUNTY	PROJECT NO.

	Names	Dates
Designed by	CK	5-78
Checked by	CWB	6-78
Quantities by		
Checked by		
Supervised by	AJH	

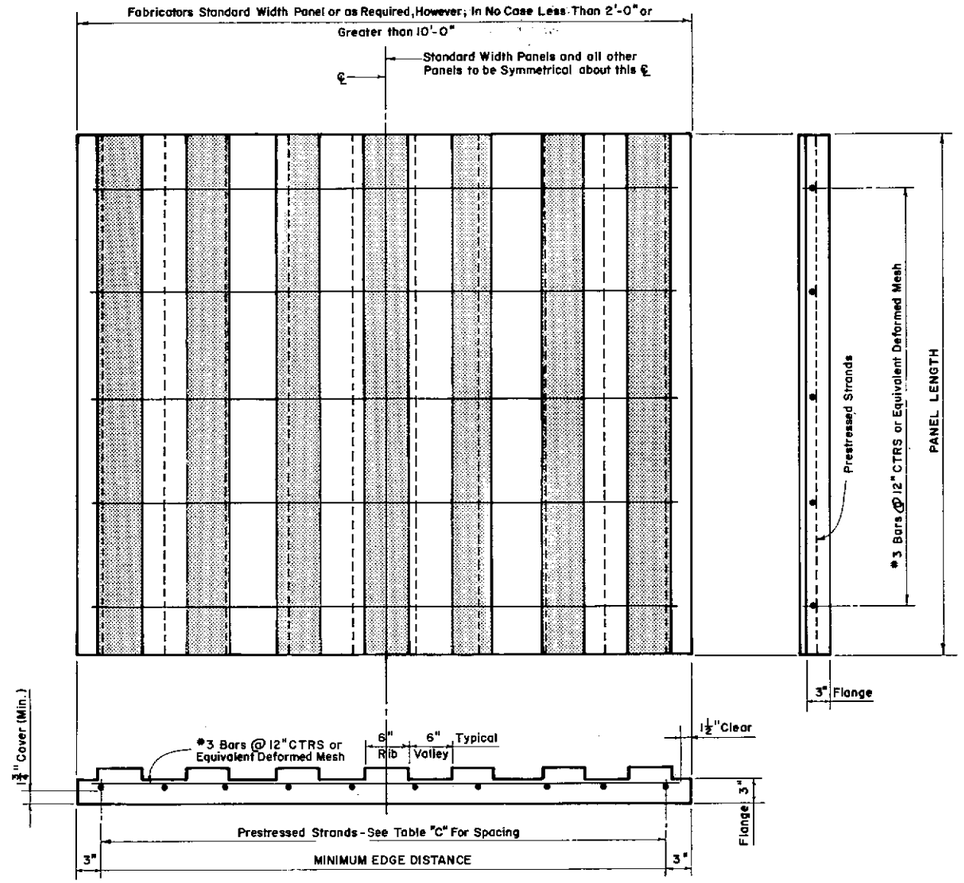
APPROVED BY: T. Allen Sta
Deputy Design Engineer, Structures

Drawing No. 2 of 3 | Index No. 12642

FED. ROAD DIV. NO.	STATE	PROJECT NO.	FISCAL YEAR	SHEET NO.
3	FLA.			

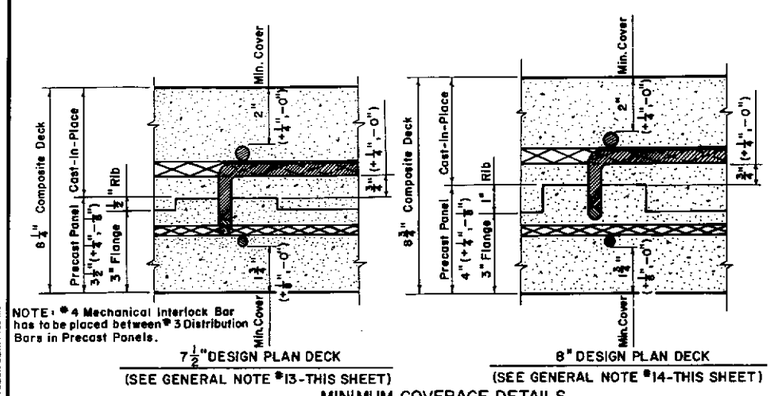


DETAIL-TRAPEZOIDAL SHAPED PANELS AT SKEWED BENT
(SAW CUT FROM PRECAST PRESTRESSED RECTANGULAR PANEL)



DETAIL RIBBED-PRECAST PRESTRESSED PANELS-RECTANGULAR

NOTE: Prestressing Strands Shown as Heavy Dashed Line in Plan and Side View for Clarity Prestressing Strands May Be Placed Under Ribs Only In A Symmetrical Pattern About The Center Line.



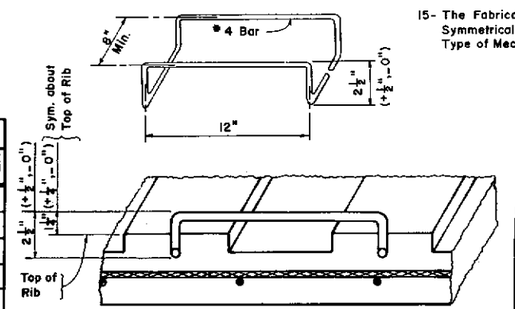
NOTE: *4 Mechanical Interlock Bar has to be placed between *3 Distribution Bars in Precast Panels.

MINIMUM COVERAGE DETAILS

DESIGN TABLE "C" - RIBBED PANELS

DESIGN SPAN		DESIGN DECK SLAB THICKNESS	STRAND SIZE & TYPE	STRAND SPACING	STRAND SIZE & TYPE	STRAND SPACING	CONCRETE STRENGTH f'c
MINIMUM LENGTH	40"	7½"	⅜"ϕ 250K	9.5"	7/16"ϕ 250K	13"	5,000
UP TO AND INCLUDING	50"			8.75"		10"	
	60"		⅜"ϕ 270K	6"		7.5"	
	70"			5"		5.5"	
	80"			4"		4.5"	
	90"			3"		3.75"	
	100"	8"		5"		6"	
	110"	8"		4"		5"	

Prestressing Pull for ⅜"ϕ 250 K Strands = 14,000 lbs. Each
Prestressing Pull for ⅜"ϕ 270 K Strands = 16,100 lbs. Each
Prestressing Pull for 7/16"ϕ 250 K Strands = 18,900 lbs. Each



MECHANICAL INTERLOCK REINFORCING

(NOTE: Bottom Leg of *4 Bar shall have a Minimum Imbedment of 1¼" in Precast Panel and shall have a Minimum Cover of 1¾" (+⅛", -0") from the Bottom of the Panel. However the Top of the Bar shall not be Higher than 1½" (1¼", +¼", -0") Above the Top of the Panel.

GENERAL NOTES FOR PRECAST PANELS

1- Shop Drawings shall be Submitted, Showing Complete Shop Details for the Precast Prestressed Panels. Details shall Include Mechanical Interlock Reinforcing, Lifting Devices, Panel Dimensions, Clearances, Reinforcing Steel, Prestress Strand Size, Type and Pull, Material Specifications and a Detensioning Schedule that will be Symmetrical about the Vertical Centerline of the Panel. Method of Placement and Method of Consolidation of Concrete Around Mechanical Interlock Reinforcing.

2- MATERIALS:
a- Concrete shall be Class IV (f'_c=5,000 p.s.i.) No Prestressing Strand shall be Released Until the Concrete has Reached a Minimum Compressive Strength of 4,000 p.s.i. Concrete shall meet the Requirements of Standard Specification Section 345.

b- Prestressing Strands shall be ⅜"ϕ or 7/16"ϕ 250 K or 270 K Seven Wire Stress Relieved Strands that Conform to the Requirements of A.S.T.M. A 416. See Table.

c- All Other Metal Reinforcement shall Conform to the Requirements of Section 931. All Reinforcing Steel shall be Grade 40 or Grade 60.

d- Coarse Aggregate for Precast Panel Concrete shall be Grade 89, 7 and 57 and shall meet all other Requirements of Section 901.

e- The Prestressing Strands shall be Supported as Required by Either Reinforcing Steel Bar Supports (Stainless Steel - Class E) or Mortar Blocks, In Accordance with Section 415, Paragraph 415-5.10 and 415-5.13.

3- Precast Prestressed Panels shall be Constructed Meeting all Applicable Requirements of Section 400 and Section 450.

4- Mechanical Interlock Reinforcing of 0.60 Square Inches of Reinforcing Steel Per Ten (10) Sq. Ft. of Panel Surface shall be Provided. Alternate Designs will be Permitted, Subject to the Approval of the Engineer. Shop Drawings shall show Location of all Mechanical Interlock Reinforcing.

5- Lifting Hooks or Devices will be Permitted But will be the Sole Responsibility of the Contractor. Any Hook or Device that Pulls Out of the Panel During Handling will be Cause for Rejection of the Panel. Lifting Devices shall not be Attached to or Hooked Under the Panel Reinforcing Steel or Prestressing Strands. Lifting Devices shall be shown on the Shop Drawings for the Approval of the Engineer.

6- Prestressing Strands shall be Symmetrical and Uniformly Spaced about the Vertical Center Line of the Rectangular Panels.

7- The Top Surface of the Precast Panels shall be Roughened at the Approximate time of Initial Set by Brushing, Brooming, Burlap Drag or Other Approved Method. This Surface shall be Kept Free of all Contaminants Such as Oil. (Particularly Bond-Breaking Substances)

8- Membrane Curing Compound Will Not be Used on the Top of the Precast Panels.

9- Precast Prestressed Concrete Panels shall be Produced within the Following Tolerances.
Depth (Thickness of Panels) +¼" to -⅛" *; Length of Panel ± 1"
Position of Strands + ⅛", -0" Vertically *
± ½" Horizontally
*Measured from Bottom of Panel.

10- Precast Panel Lengths May be Set and Achieved by Using Headers in the Form or by Sawing to Length.

11- Precast Panels shall be Properly Handled and Stored to Prevent Breakage. Any Damage Due to Handling and Shipping Will Be Cause For Rejection.

12- Saw Cut Edges, With Exposed Distribution Steel, Must be Placed In Bearing On Top of the End Diaphragm In The Span. At No Other Place Within The Span Will A Saw Cut Edge With Exposed Distribution Steel Be Permitted.

13- To Allow for all Tolerances In Fabricating the Precast Panels and Placing the Reinforcing Steel In The Cast-In-Place Portion, This 7½" Design Plan Deck will be Poured 8¼" Thick in all cases in the field at No Additional Increase In Contract Price.

14- To Allow for all Tolerances In Fabricating the Precast Panels and Placing the Reinforcing Steel in The Cast-In-Place Portion, This 8" Design Plan Deck will be Poured 8¾" Thick in all cases in the field at No Additional Increase In Contract Price.

15- The Fabricator May Elect to Fill One Valley on Each Side of the Center Line Symmetrically to Provide Coverage so that He Can Use A "Z", "C" or other Type of Mechanical Interlock Bar. See Sheet 2 of 3 for Details.

FHWA APPROVED: 9-79

RIBBED PRECAST PANELS

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION
STRUCTURES

PRECAST PANELS FOR 7½" AND 8" COMPOSITE DECK
1¾" CLEAR AT BOTTOM - 2" CLEAR AT TOP

REVISIONS	
Dates	Descriptions
8-79	Added Tolerances & Revised Design

ROAD NO.	COUNTY	PROJECT NO.

	Names	Dates
Designed by	JMG	5-78
Checked by	CK	6-78
Quantities by		
Checked by		
Supervised by	AJH	

APPROVED BY: T. A. Hall Jr.
Deputy Design Engineer, Structures

Drawing No. 3 of 3
Index No. 12642

DIETZGEN CORP. 138-M3