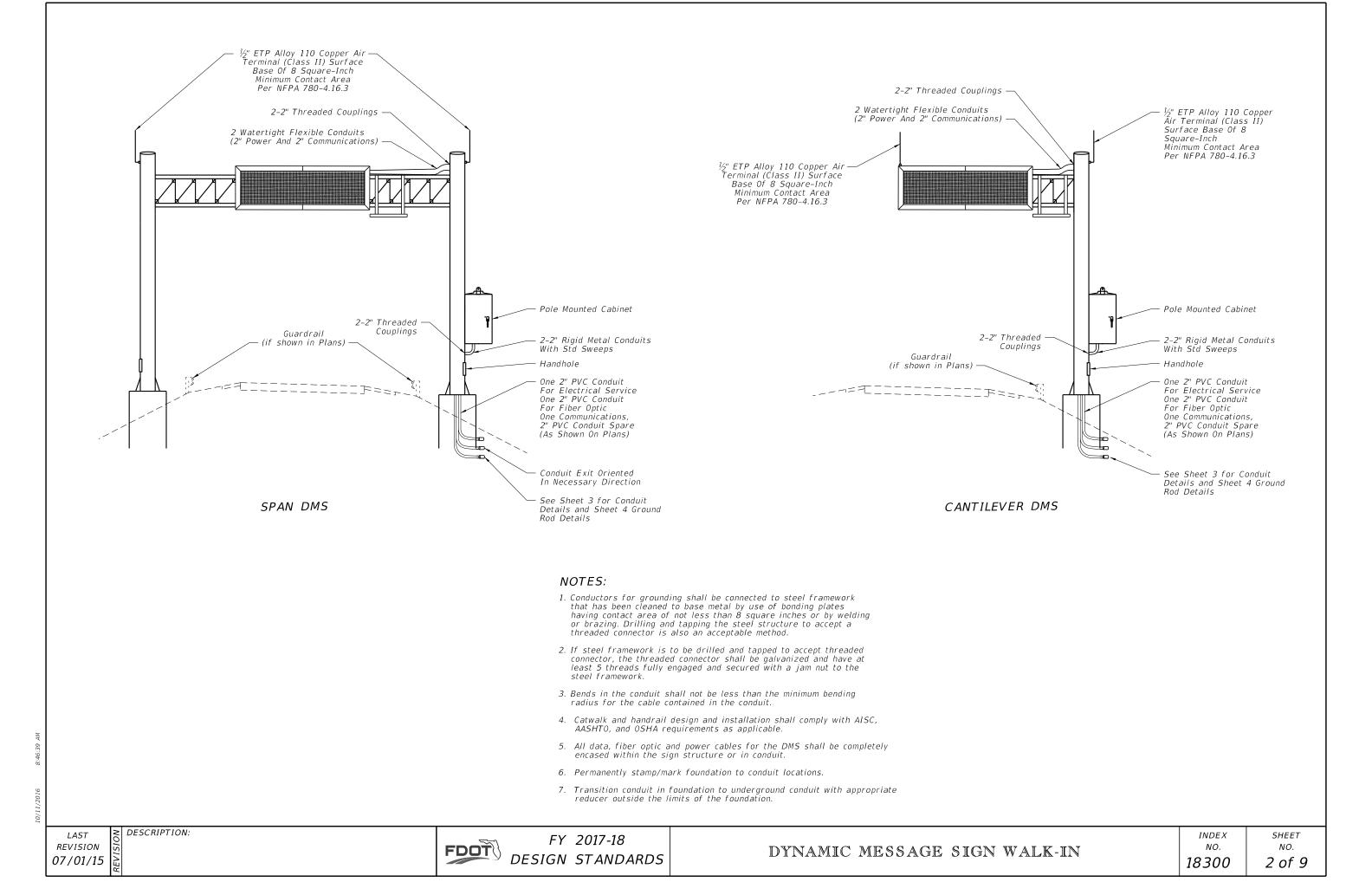
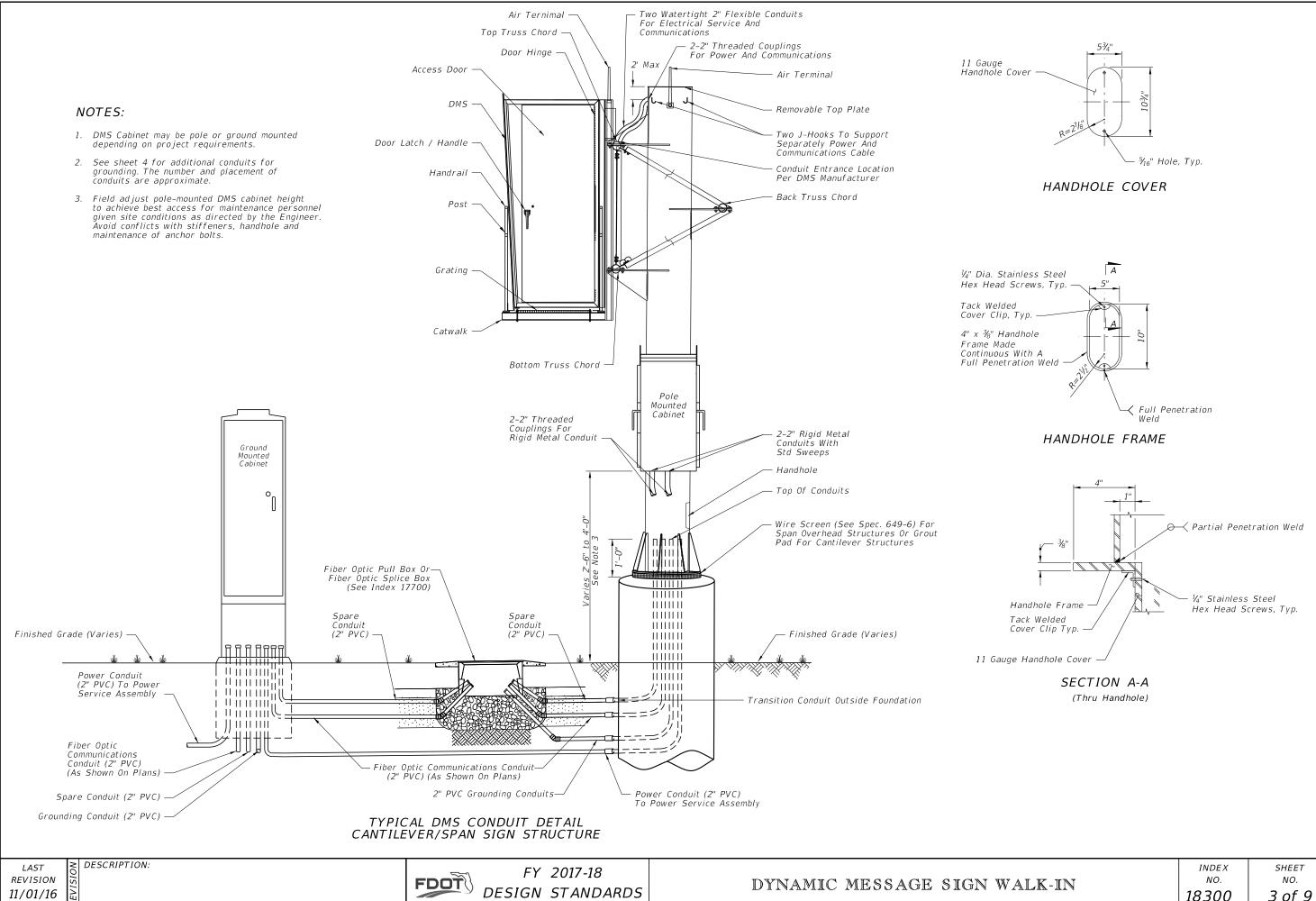
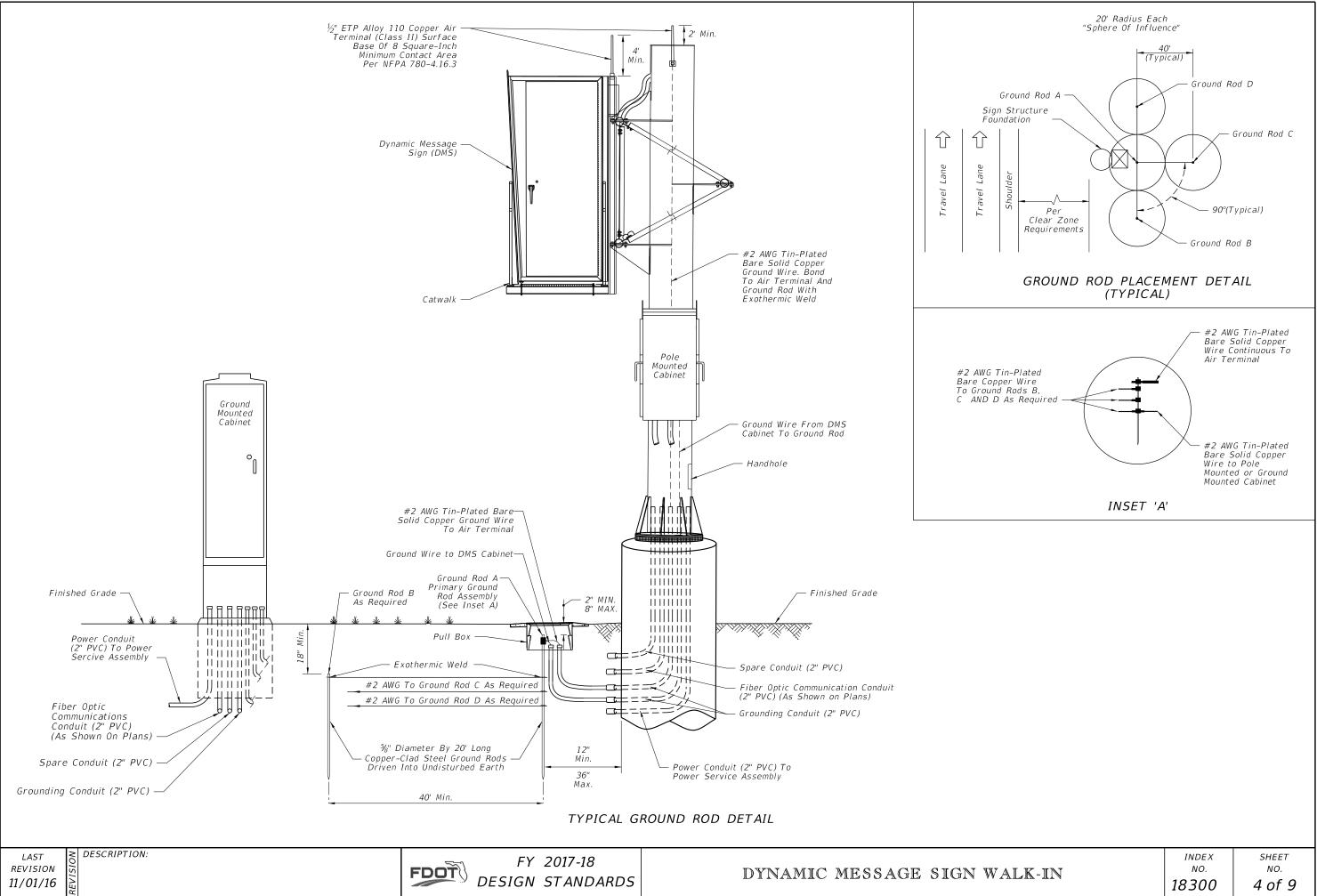


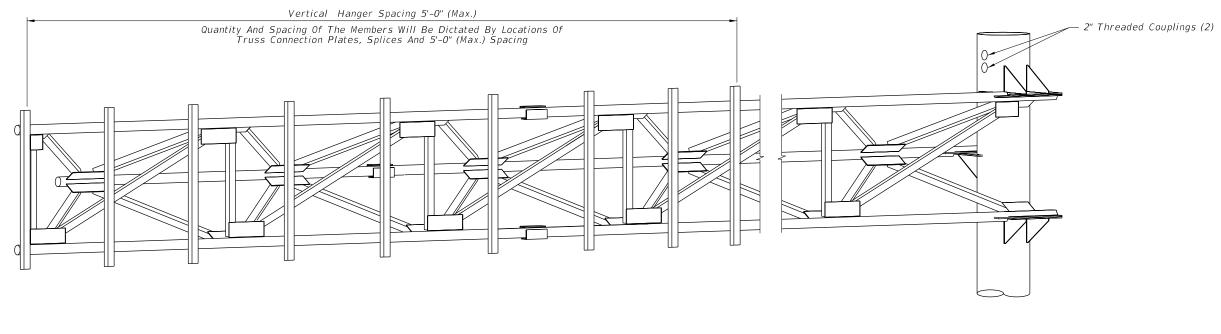
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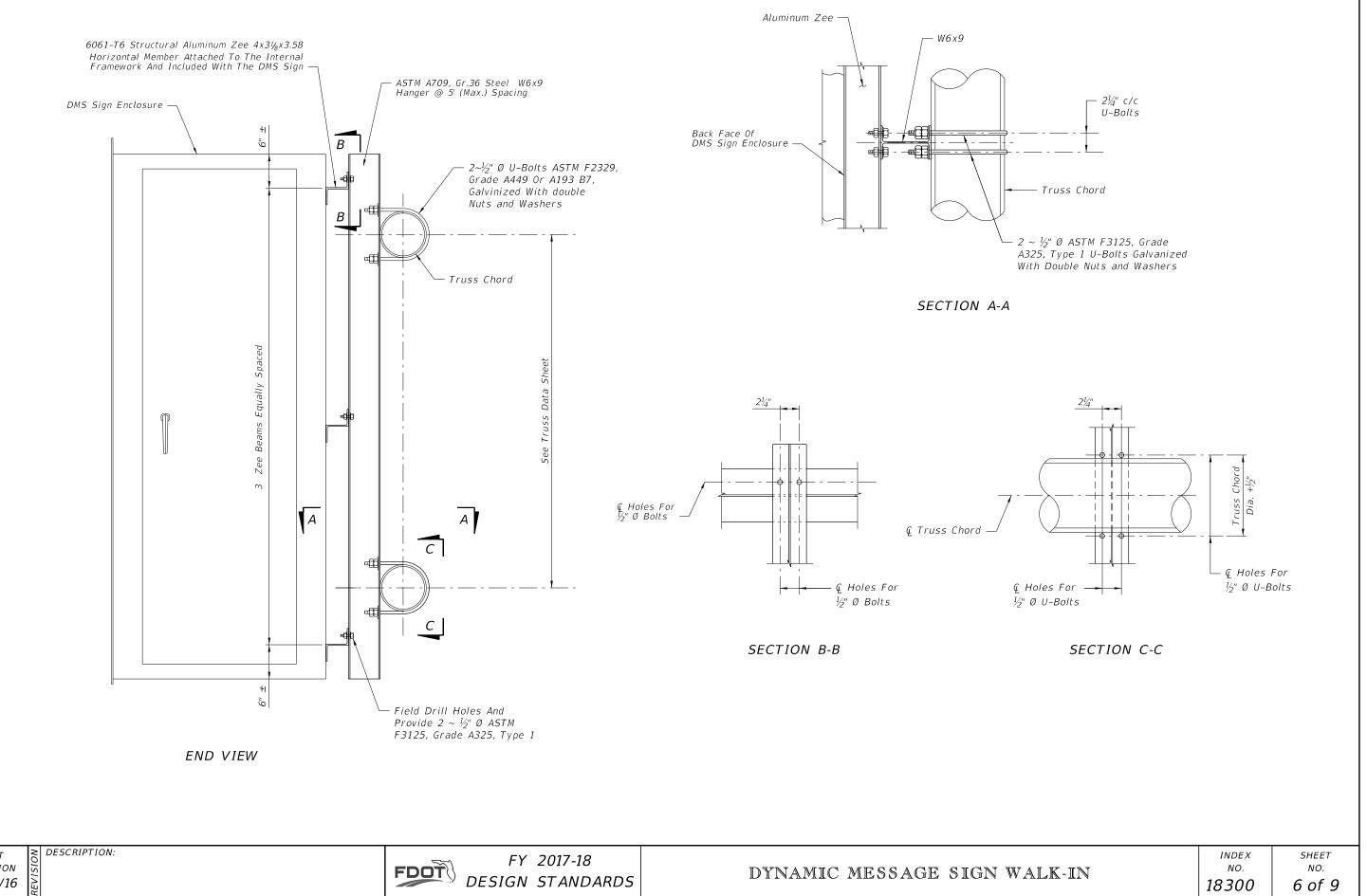
HANGER LOCATION DETAIL

(Cantilever Sign Structure Shown, Span Sign Structure Similar)

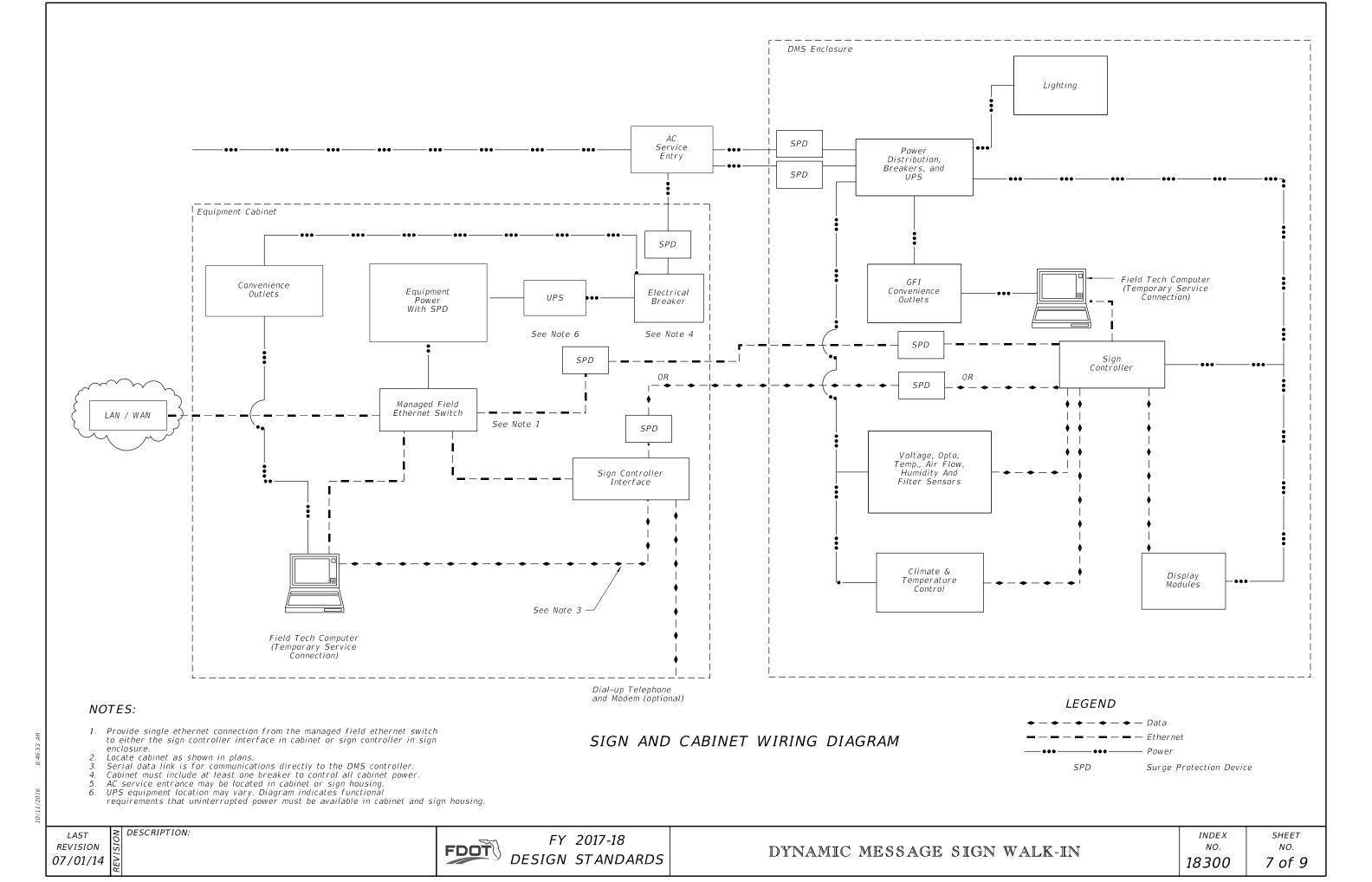
NOTES

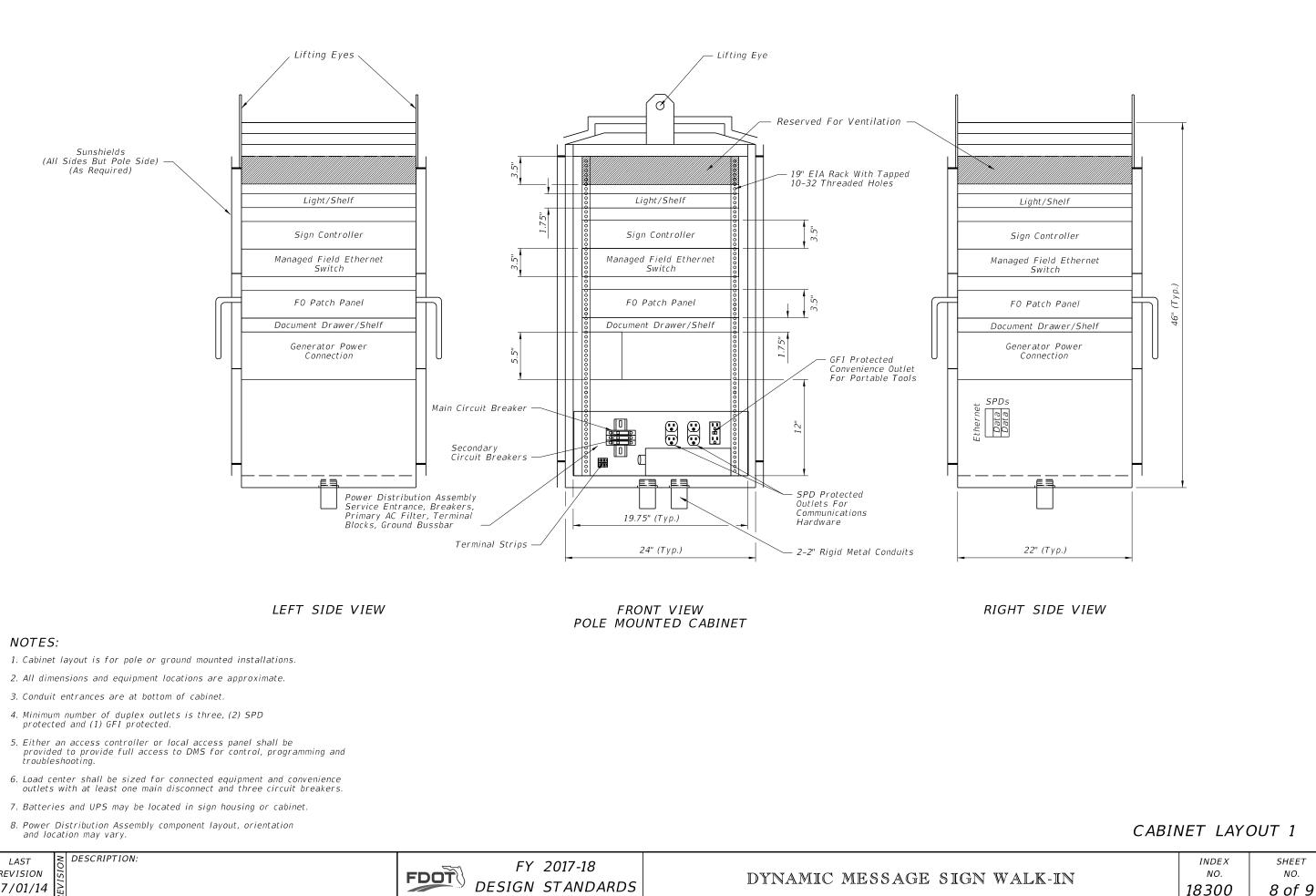
- Design Specifications: FDOT Structures Manual (current edition) and AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals.
- 2. DMS and Hanger Design Wind Speed: 150 miles per hour. Maximum DMS weight for design: 4500 lb.
- 3. Support Structure Design Wind Speed: See Structures Manual.
- 4. Shop drawings including the DMS connection are required and fabrication shall not begin until these shop drawings are approved.
- 5. Locate the sign horizontal on the structure as shown in the plans. Vertically center the sign enclosure with the centerline of the truss.
- 6. Before erection, after both the delivery of the DMS and the steel truss, the contractor shall carefully measure the exact locations for field drilling the b" bolt holes in the vertical hangers and horizontal mounting member attached to the sign enclosure. Field locate holes to allow vertical hanger placement as shown on the plans with no conflicts with gusset or splice plates.
- 7. All steel items shall be galvanized as follows: All nuts, bolts and washers ASTM F2329 All other steel items ASTM A123
- 8. All bolt holes shall be equal to the bolt diameter plus $\frac{1}{16}$ ", prior to galvanizing.
- 9. Cost of the installation of the DMS on truss including the vertical hanger, associated members, and hardware shall be incidental to the cost of the sign structure.
- 10. Threaded couplings shall be located on sign side of column above the sign truss.

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