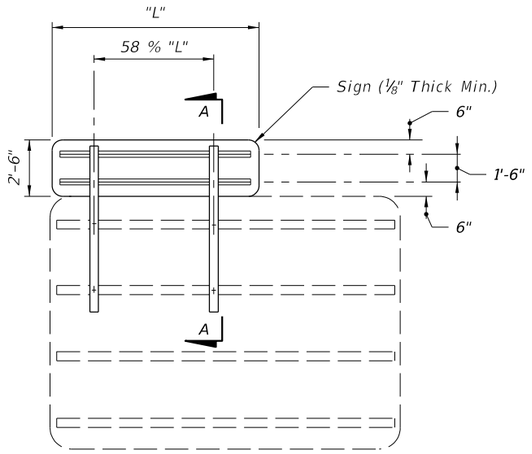
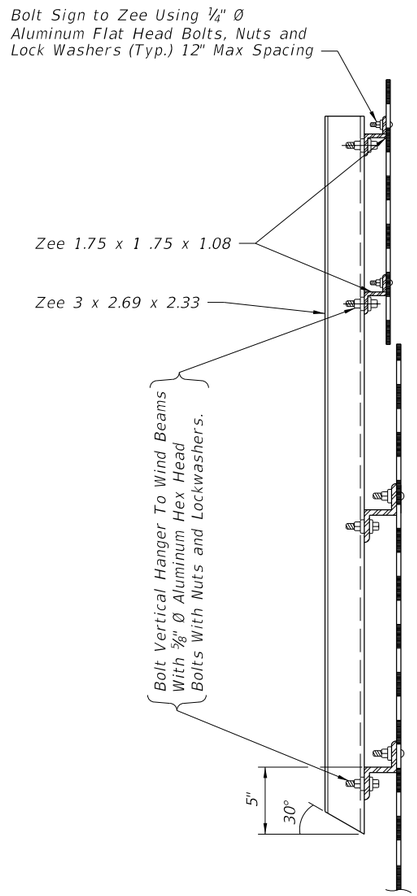


NOTE: Exit numbering panel shall be located to the right side for right exit and to the left for left exit.

Mounting of Exit Numbering Panels To Highway Signs

ELEVATION



SECTION AA

GENERAL NOTES

MATERIALS:
All aluminum materials shall meet the requirements of the Aluminum Association Alloy 6061-T6 and also the following ASTM specifications for the following: Sheets and plates B209; extruded shapes B221 and standard structural shapes B308.

ALUMINUM BOLTS, NUTS & LOCK WASHERS:
Aluminum bolts shall meet the requirements of the Aluminum Association Alloy 2024-T4 (ASTM F468). The bolts shall have an anodic coating of at least .0002" thick and be chromate sealed. Lockwashers shall meet the requirement of Aluminum Association Alloy 7075-T6 (ASTM B221). Nuts shall meet the requirement of Aluminum Association Alloy 6262-T9 (ASTM F467) or 6061-T6.

SIGN FACE:
All sign face corners shall be rounded. See sign layout sheet for dimension "L" and sign face details. For mounting details refer to Index No. 11300.

10/14/2016 8:17:21 AM

LAST REVISION	REVISION	DESCRIPTION:			INDEX NO.	SHEET NO.
10/09/14			FDOT FY 2017-18 DESIGN STANDARDS	MOUNTING EXIT NUMBER PANELS TO HIGHWAY SIGNS	13417	1 of 1