

DESCRIPTION:

**REVISION** 

07/01/15

## **GENERAL NOTES:**

- 1. Refer to FDOT Design Standards Index No. 11860 for additional notes, assembly of base connection and material specifications not given in this Index.
- 2. Sleeve Bolts: ASTM A-307, 1/2" Ø galvanized steel bolt (with lock nuts) or ASTM B-211 Alloy 2024-T4 or 6061-T6.
- 3. Place galvanized steel shims between the Sleeve and Post to obtain a tight fit between the Post and Sleeve.
- 4. Wind Beam and Vertical Brace: Aluminum Z 3" x  $2^{11}$ / $_{16}$ " x 3.38. Install Vertical Brace on 7'-0" to 8'-0" signs only.
- 5. Provide 2- 0.0149" Thick (28 guage) and 2- 0.0329" Thick (21 guage) Brass Shims Per Post. Used brass shims to plumb the post.

COLUMN SELECTION AND FOOTING SIZE TABLE							
Sign Size Height x Length	Column Size Diameter x Thickness	Sleeve Size Diameter x Thickness	U-bolt Diameter	Base Bolt Diameter x Length	Torque Ibs./in	Base Plate Thickness	Footing Depth
4'-0" x 5'-0" 4'-0" x 6'-0"	4.5" x 0.337" (Schedule 80)	5.563" x 0.5" (Schedule 120)	1/2"	5½" x 3½"	270 ½ 45	1"	6'-0"
4'-0" x 7'-0" 4'-0" x 8'-0"	5.563" x 0.375" (Schedule 80)	6.625" x 0.432" (Schedule 80)	5/8"	³⁄₄" × 4"	<i>445 ½ 75</i>	11/8"	6'-6" 7'-0"

SINGLE COLUMN CANTILEVER

GROUND MOUNTED SIGN

INDEX

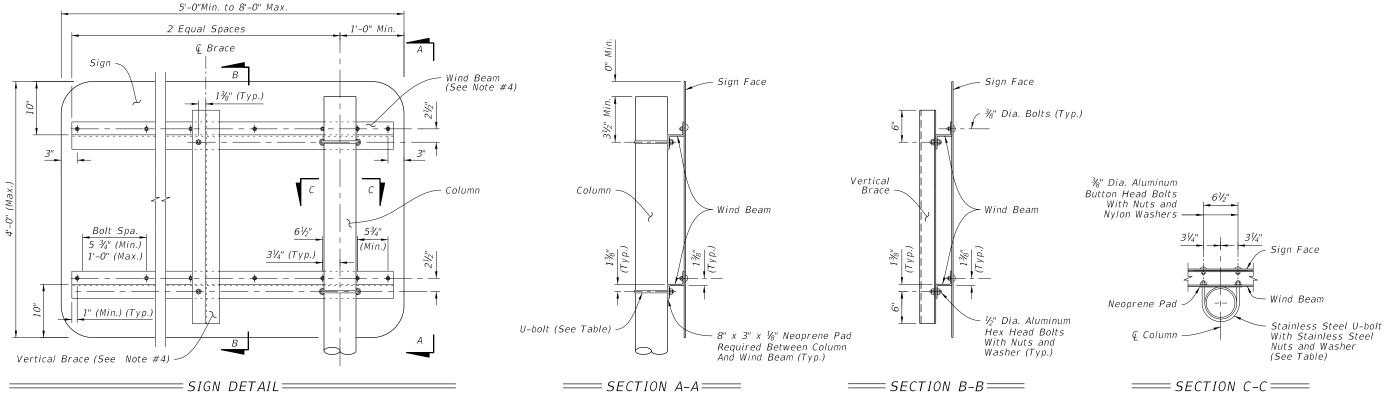
NO.

11861

SHEET

NO.

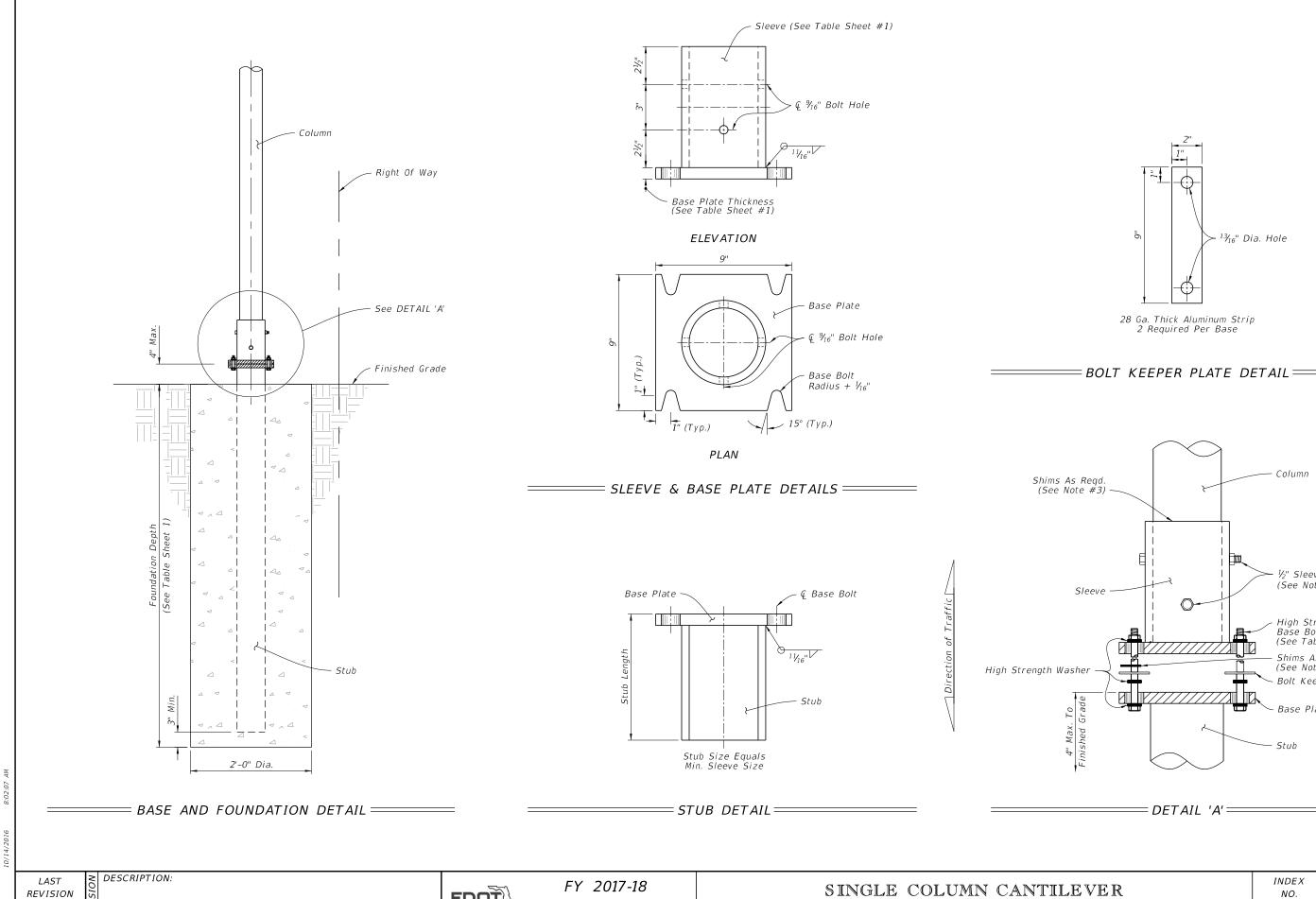
1 of 2



FY 2017-18

**DESIGN STANDARDS** 

FDOT



07/01/15

FDOT

Column

½" Sleeve Bolt (See Note #2)

- Shims As Reqd. (See Note #5)

∼ Base Plate (Typ.)

- High Strength Base Bolt (Typ.) (See Table Sheet #1)

∼ Bolt Keeper Plate (Typ.)

SHEET