NOTES:
1. Work this Index in conjunction with CANTILEVER SIGN STRUCTURE DATA TABLES in the Plans and Index 13800.
2. Handholes are required at pole base for DNS Structures. Refer to Index 18300 for Handhole Details.
3. Shop Drawings are required.

Obtain Shop Drawing approval prior to fabrication. Include the following:
A. Upright Pipe height ('A') and Foundation elevations. Verify dimension in the field prior to submittal to ensure minimum vertical clearances of the sign panel over the roadway.
B. Height of the Foundation above adjacent ground.
C. Anchor bolt orientation with respect to centerline of truss and the direction of traffic.
D. Chord Splices
E. Handholes at pole base (when required).

4. Materials:
   A. Sign Structure
      - Upright, and Chords (Steel Pipe): API-5L-X42, 42 ksi yield or ASTM A53, Grade B (Mn)
      - Steel Angles and Structural Plates and Bars: ASTM A709 Grade 36
      - Weld Material: E70XX
   B. Bolts, Nuts and Washers:
      - High Strength Bolts: ASTM F3125, Grade A325 Type 1
      - Nuts: ASTM A563 Grade A Heavy-Hex
      - Washers: ASTM F436 Type 1, one under turned element
   C. Anchor Bolts, Nuts and Washers
      - Anchor Bolts: ASTM F1554 Grade 55
      - Nuts: ASTM A563 Grade A Heavy-Hex (5 per bolt)
      - Plate Washers: ASTM A36 (2 per bolt)
   D. Concrete:
      - Spread footing concrete: Class IV
      - Drilled Shaft concrete: Class IV (Drilled Shaft)
   E. Reinforcing Steel: Specification Section 415

5. Fabrication:
   A. Welding: Specification Section 460-6.4
   B. Chord Splices: "SD" Panel from upright is the closest panel in which a chord splice may be used. See Plans for CANTILEVER SIGN STRUCTURE DATA TABLES. Minimum splice spacing is two truss panel lengths apart.
   C. Upright Splices: Not allowed
   D. Structural bolt hole diameters: Bolt diameter plus 1/8
   E. Anchor bolt hole diameters: Bolt diameter plus 1/4
   F. Hot Dip Galvanize after fabrication.
   G. Shop assemble the entire structure after galvanizing to validate/document alignment and clearance for bolted connections as well as contact between connecting plates. Take remedial action, if necessary, prior to shipment.
   H. Disassemble, as necessary, and secure components for shipment.

6. Coatings:
   A. Bolts, Nuts and Washers: ASTM F2329
   B. All other steel, including Plate Washers, not dip galvanize: ASTM A133

7. Construction:
   A. Construct foundation in accordance with Specification Section 455, except payment is included in the cost of the structure.
   B. Prior to erection, record the as-built anchor locations and submit to the Engineer.
   C. Place backfill above spread footings prior to installation of the sign panel(s). Do not remove or reduce backfill without prior approval of the Engineer.
   D. Tighten nuts and bolts in accordance with Specification Section 700.
   E. Install Aluminum Sign Panels as shown in Production Plans.
   F. Foundation toes and backsides of all sign structures with a fabricated height of 19' and greater shall be anchored to the in-ground concrete pedestal using 8" bolts, with a minimum of two per sign structure. Bolt diameter plus 1/4.
   G. Fabricate sign structure in accordance with this index in the Index 18300 for Handhole Details.
   H. Inspect material prior to installation to ensure quality control.
   I. Insure proper installation and sequence of submittals.

ISOMETRIC VIEW

CAMBER DIAGRAM

CANTILEVER SIGN ASSEMBLY
NOTE:

1. Wrap fillet weld around the stiffener termination on the tube wall.

2. Truss Chord Bolts:
   A. Top and Bottom, Install 'TC' hex head bolts.
   B. Back: Install 'TB' hex head bolts.
TRUSS NOTES:
1. Out-of-plane members are not shown for clarity.
2. Wrap fillet weld around plate termination on the tube wall.
3. Chord Splices not shown.

Bolt Size | EA | EB
---|---|---
1/2” | 4” | 2”
1” | 7” | 2”
3/4” | 3” | 15”
5/8” | 2” | 1”
3/8” | 2” | 1”

DETAIL 'E'

DETAIL 'D'

DETAIL 'F'

DETAIL 'G'

DETAIL 'H'

DETAL 'I'

CANTILEVER ASSEMBLY

FRONT ELEVATION

SIDE ELEVATION

CANTILEVER SIGN STRUCTURE
**SPLICE CONNECTION NOTES:**

1. Only 6 bolts are shown in detail for clarity. (One Half Each Side Of Splice)

2. Splices are not permitted for trusses less than or equal to 40', splice optional for trusses greater than 40'.

**TRUSS PLUG DETAIL**

**UPRIGHT CAP DETAIL**