TABLE 1 - MINIMUM BAR SPLICE LENGTHS FOR LONGITUDINAL REINFORCING

<table>
<thead>
<tr>
<th>BAR SIZE</th>
<th>SPLICE (CLASS II)</th>
<th>SPLICE (CLASS III)</th>
<th>SPLICE (CLASS IV)</th>
</tr>
</thead>
<tbody>
<tr>
<td>#3</td>
<td>1'-0&quot; 1'-4&quot;</td>
<td>1'-4&quot; 1'-8&quot;</td>
<td>2'-0&quot; 2'-4&quot;</td>
</tr>
<tr>
<td>#4</td>
<td>1'-4&quot; 1'-8&quot;</td>
<td>2'-0&quot; 2'-4&quot;</td>
<td></td>
</tr>
<tr>
<td>#5</td>
<td>2'-2&quot; 2'-6&quot;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#6</td>
<td>2'-6&quot; 3'-0&quot;</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

TABLE 1 NOTE: Splice lengths are based on an AASHTO Class B tension lap splice for the Specification Section 346 concrete class shown.

GENERAL NOTES:

LIVE LOAD: HL-93.

CONSTRUCTION LOADING: It is the construction Contractor's responsibility to provide for supporting construction loads that exceed AASHTO HL-93, and any construction load applied prior to 2 feet of compacted fill placed above the top slab.

SURFACE FINISH: All concrete surfaces shall receive a general surface finish.

SKewed CONSTRUCTION JOINTS: Construction joints in barrels of culverts with skewed wingwalls may be placed parallel to the headwalls and the reinforcing steel, and the slabs may be cut provided that the cut reinforcing steel extends beyond the construction joint enough for splices to be made in accordance with Table 1 on this sheet. The cost of construction joints and additional reinforcing shall be at the expense of the Contractor.

CULVERT EXTENSIONS: For cut backs and ties into existing concrete box culverts see Sheet 6 at 7.

REINFORCEMENT STEEL: See the "Box Culvert Data Tables" in the Contract Plans for grade and bar spacing. See the Reinforcing Bar List in the Contract Plans for bar sizes and bar bending details.

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TYPICAL SECTION THRU SINGLE BARREL CULVERT

CULVERT BARREL NOTES:
1. Space Bars 110 and 112 with a bar in each corner, and at the ½ of interior walls (for multiple barrel culverts only), and the remaining bars placed at equal spacing shown in the Contract Plans. Adjust last bar spacing when required.
2. Place Bars 113 and 114 at spacing shown in the Contract Plans evenly between Bars 109 and 111.
3. Locate the first transverse bar from the ends of the culvert at one half the bar spacing, but provide the minimum reinforcement cover and not greater than 4" clear.

WINGWALL ELEVATION - Variable Height
(Left End shown - other corners similar)

WINGWALL NOTES:
1. Align construction joint perpendicular to wingwall.
2. In the vicinity of the construction joint, field bend reinforcement as necessary to maintain minimum reinforcement cover.
3. For constant height wingwalls, variable length Bars 403, 405 & 408 are not required, and as such the limits of Bars 401 & 407 extend the full length of the wingwall, and the limits of Bars 402 & 404 extend to the full height of the wingwall.
NOTES:
2. WP = Working Point, used for wingwall layout and location of construction joint. See Detail "C" (Sheet 5).

PARTIAL PLAN TOP SLAB
(Left Side, Left Skew)

SINGLE BARREL BOX CULVERT
(Skewed Culvert With Parallel Wingwalls Shown)

PARTIAL PLAN BOTTOM SLAB
(Right Side, Right Skew)

LONGITUDINAL SECTION THRU CULVERT
(Transverse Top & Bottom Slab Reinforcing Not Shown For Clarity)
NOTES:
2. WP = Working Point, used for wingwall layout and location of construction joint. See Detail C (Sheet 5).
NOTES:
1. For small angles, the Contractor may elect to fill the area between the box and the wingwall footing with unreinforced concrete. For wingwall skew angles less than 90 degrees, field bend wingwall reinforcement as necessary while maintaining cover. No additional payment will be made for this work.
2. Location of construction joint determined by WP at theoretical intersection of: - Soil side face of Headwall and outside face of Box Exterior Wall, for SW < 90°; - Outside face of Wingwall and outside face of Box Exterior Wall, for SW > 90°.
3. Provide 6" chamfer when angle 'A' is greater than 45°. Maintain minimum wall thickness. Field adjust reinforcing to maintain cover.
4. Wingwall skew angles (SW) are measured from the adjacent box exterior wall to the wingwall.
5. Turn or extend wingwall cutoff wall as necessary to meet box cutoff wall.
6. Provide additional reinforcement in the top of the top slab below traffic railings to ensure a minimum area of 0.80 sq. in./ft. transverse reinforcing.
NOTES:
1. The Box Culvert Data Tables and Reinforcing Bar List do not include the additional quantities needed for dowel connections or transitions from double walls of existing concrete box culverts, the cost for additional reinforcement and the thickened concrete wall in the transitional area shall be included in the costs for concrete and steel in the culvert extension.
2. Cost for removal and disposal of material from existing headwalls, wingwalls and box, and cost of cleaning, straightening and extending or doweling longitudinal reinforcing steel shall be included in the cost for concrete and steel of the culvert extension.
3. Remove existing concrete while avoiding damage to existing reinforcement. Clean and straighten existing reinforcement, lap and tie onto extension reinforcement.
4. Dowel in #4 Bars @ 1'-0" max. spacing into wall/slab when there is a single mat of existing reinforcing steel, otherwise splice 1'-6" as shown for inside reinforcement. Use an Adhesive Bonding Material System in accordance with Specifications Section 416 & 937.
5. Provide additional transverse bars for top and bottom slab, parallel and full width of any skewed joint connection when shown in the Plans.
6. See Box Culvert Data Table notes in Plans for Connection Types allowed.

DETAIL "L" - TRANSITION FOR EXTERIOR WALL/SLAB EXTENSION
(Interior Single Walls Similar)

DETAIL "M" - TRANSITION FOR INTERIOR DOUBLE WALLS OF BOX CULVERTS

SECTION A-A
OUTSIDE WALLS OF BOXES
FLARED WINGWALL

SECTION B-B
OUTSIDE WALLS OF BOXES
STRAIGHT WINGWALL

SECTION C-C
INTERIOR DOUBLE WALLS OF BOXES

DETAIL "L" - TRANSITION FOR EXTERIOR WALL/SLAB EXTENSION
(Interior Single Walls Similar)
Remove Portions of Wingwalls Sufficient to Construct Culvert Extension
Cut back Concrete and Reinforcing to Face of Culvert (See Note 3)

OUTSIDE WALLS OF BOXES

SECTION A-A

FLARED WINGWALL

- 2'-0" Straight Transition (See Detail "L")
- 2'-0" Tapered Transition (See Detail "L")

- Face of Footing Cut off Wall
  (Location varies)

EXISTING SIDE SHAPE

Proposed Side Slope

EXISTING WINGWALL

Remove Portion of Wingwall
and/or Headwalls less than 1'-0" below Proposed Side Slope Surfaces

EXISTING BOX CULVERT

Length for Estimated Quantities

SECTION C-C

INFERIOR DOUBLE WALLS OF BOXES

OUTSIDE WALLS OF BOXES

SECTION B-B

STRAIGHT WINGWALL

NOTES:
1. The Box Culvert Data Tables and Reinforcing Bar List do not include the additional quantities needed for dowel connections or transitions from double walls of existing concrete box culverts; the cost for additional reinforcement and the thickened concrete wall in the transitional area shall be included in the costs for concrete and steel in the culvert extension.
2. Cost for roughening and cleaning existing headwalls, wingwalls, and box, and cost of doweling longitudinal reinforcing steel shall be included in the cost for concrete and steel of the culvert extension.
3. Remove existing concrete and reinforcing back to edge of any chamfers exceeding 1". Roughen and clean existing or exposed surface and coat with a Type A epoxy bonding compound in accordance with the manufacturer's recommendations.
4. Dowel in #5 bars @ 1'-0" max. spacing horizontally into center of wall/slab. Provide vertical dowels in footing to match size, alignment and spacing of outside vertical dowels in footing to match size, alignment and spacing of outside vertical dowel reinforcing. Use an Adhesive Bonding Material System in accordance with Specifications Section 416 & 937.
5. Provide additional transverse bars for top and bottom slab, parallel and full width of any skewed joint connection when shown in the Plans.
6. Remove top of existing headwall when necessary to provide 1'-0" clearance below finished grade. Saw cut full width and seal with Type F-2 epoxy compound to protect exposed reinforcing.
7. See Box Culvert Data Table notes in Plans for Connection Types allowed.

DETAIL "L" - TRANSITION FOR EXTERIOR WALL/SLAB EXTENSION

(Interior Single Walls Similar)

DETAIL "M" - TRANSITION FOR INTERIOR DOUBLE WALLS OF BOX CULVERTS

(Adhesive Dowel to Existing Concrete)

CONCRETE BOX CULVERT FEATURES (LRFD)

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NO.

7 of 8
Concrete Box Culvert
Filter Fabric (both sides)
2'-0" 1'-0"
Coarse Aggregate
Bottom of Base
Use Extra Base When This Dimension is Less Than 12"
10'-0"
The cost of furnishing and installing extra friable base material shall be included in the cost of the Box Culvert.
Concrete Box Culvert
Friable Base Material
Bottom of Base
Use Extra Base When This Dimension is Less Than 12"
10'-0"
Concrete Box Culvert
Filter Fabric (both sides)
Coarse Aggregate
Bottom of Base
Concrete Box Culvert
Extra Base for Box Culverts Crossing under Flexible Pavement
Use Extra Base When This Dimension is Less Than 12"
10'-0"
FRIABLE BASE
PLAN
INLET TYPE A GRATE
NOTES:
1. Cost of Steel Grating to be included in cost of Box Culvert.
2. All reinforcing shall be 2" clear for Slightly and Moderately Aggressive Environments, and 3" clear for Extremely Aggressive Environments.

INLET IN TOP OF BOX CULVERT
Location of Number
Black Plastic Figures 3" in height as approved by the Engineer may be used in lieu of numbers formed by 3/8" V-Grooves. V-Grooves shall be formed by preformed figures.

SECTION THRU RECESSED V-GROOVE TO FORM INSCRIBED FIGURES
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TOP VIEW OF HEADWALL
BRIDGE CULVERT NUMBER LOCATION
The number is to be placed in the center of the top surface of all bridge culvert headwalls. For Bridge Number see Plan Profile sheet(s).

INLET TYPE B GRATE
PLAN
SECTION A-A
SECTION B-B
PLAN
INLET TYPE B GRATE
NOTES:
1. Cost of Steel Grating to be included in cost of Box Culvert.
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TOP VIEW OF HEADWALL
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