Work this Standard with Index Nos. 21610, 21620, 21630 and 21640.

# STRUCTURAL STEEL:

Steel Plates and Rolled Sections shall be ASTM A709 Grade 36. Pipe piles shall be ASTM A252 Grade 2, Fy = 35 ksi.

#### BOLTS, LAG SCREWS AND THREADED BOLT STOCK:

Furnish high strength bolts in accordance with ASTM A325. Furnish Threaded Stock in accordance with ASTM A36. Furnish Lag Screws in accordance with ASTM A307. Furnish steel washers and nuts compatible with Bolts, Threaded Stock and Lag Screws.

## TIMBER AND LAGGING:

Timber and Lagging shall be No. 1 Southern Yellow Pine.

#### BACKWALL BENT PILES:

#### Timber Piles:

10' Minimum Embedment into compacted backfill or into soil having a blow count greater than 6 (N>6). Ultimate Capacity greater than 18 tons. Splices are not allowed on any timber piles.

12' Minimum Embedment into compacted backfill or into soil having a blow count greater than 6 (N>6). Ultimate Capacity greater than 18 tons.

Shims admissible between backwall pile and cap. Test piles are not required for backwall piles.

## **EXPANSION BEARINGS:**

Inspect the PTFE (Teflon) layer and stainless steel plate prior to installation. Do not use bearings that have a severely damaged or unbonded PTFE layer. Clean PTFE of all grit and grime prior to installation. Clean Stainless steel plate of all grit and grime prior to installation and finish to a smooth buffed surface.

# DISTRIBUTING BEAMS:

Longitudinal stops restraining the distributing beams may be lengthened or shortened to center the distributing beam bearing on the cap beam. The longitudinal stops are to bear on the distributing beam end frame.

# **EXPANSION JOINT SETTINGS:**

Install the expansion joint considering the total continuous bridge length, location of fixed bearings and ambient temperature at the time of installation, assume a 1" expansion joint opening at 70 degrees F.

## STORAGE FACILITY:

Contact FDOT Statewide Aluminum Shop 2590 Camp Rd. Oviedo, Fl. 407-977-6520

For shipping weights and dimensions of Temporary Bridge elements.

## SHIPPING WEIGHTS AND DIMENSIONS:

#### Decking Sizes:

Type	Length	Width	Weight (lbs.)
Curb	5'	6'-9"	800
Curb	1 O'	6'-9"	1420
Curb	15'	6'-9"	2200
Curb	20'	6'-9"	2800
NonCurb	5'	5'-3''	650
NonCurb	10'	5'-3''	1000
NonCurb	15'	5'-3''	1600
NonCurb	20'	5'-3"	2100

Shipping weights and dimensions of other bridge components can be referenced in "Acrow Panel Bridging, Series 300, Technical Handbook".

# TRAFFIC RAILING NOTES:

See Index 400 for component details, geometric layouts and associated notes not fully detailed herein.

CONCRETE: Concrete for Transition Blocks shall be Class II (Bridge Deck).

THRIE-BEAM PANEL: Steel Thrie-Beam Elements shall meet the requirements of AASHTO M180, Type II (Zinc coated).

BOLTS, NUTS AND WASHERS: Bolts, nuts and round washers shall be in accordance with AASHTO M180. Plate Washers shall be in accordance with ASTM A36 or ASTM A709 Grade 36. Do not drill Temporary Bridge components to attach Guardrail. Guardrail Bolts shall be placed between Truss members as shown in Index 21640.

COATINGS: All Nuts, Bolts, Anchors, Washers and Backer Plates shall be hot-dip galvanized in accordance with the Specifications.

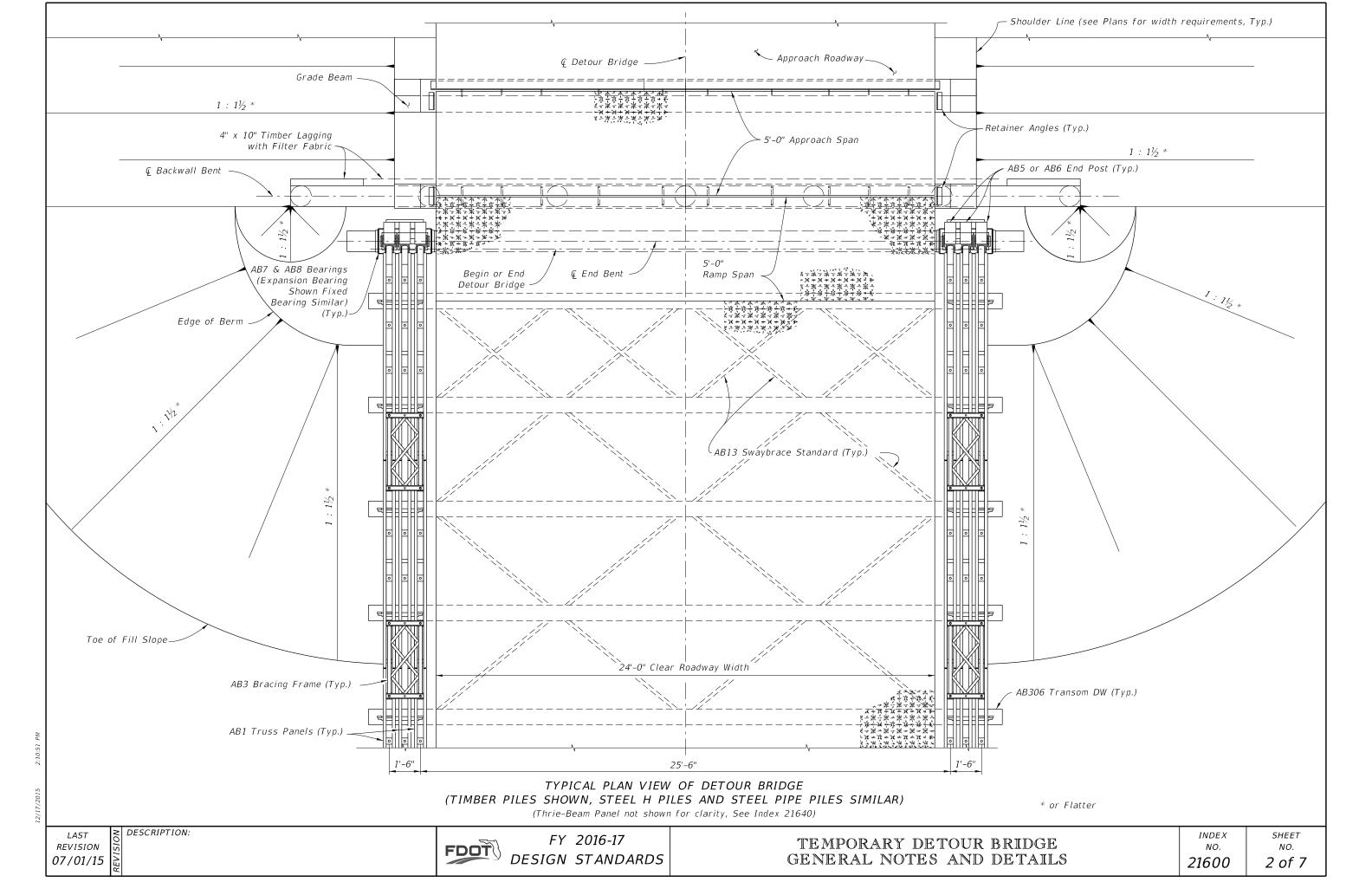
WOOD BLOCKS: All wood blocks, including required wedge shaped blocks shall be Pressure Treated Lumber in accordance with Specifications Section 955. Bolt holes in blocks to be centered  $(\pm 1/4")$ .

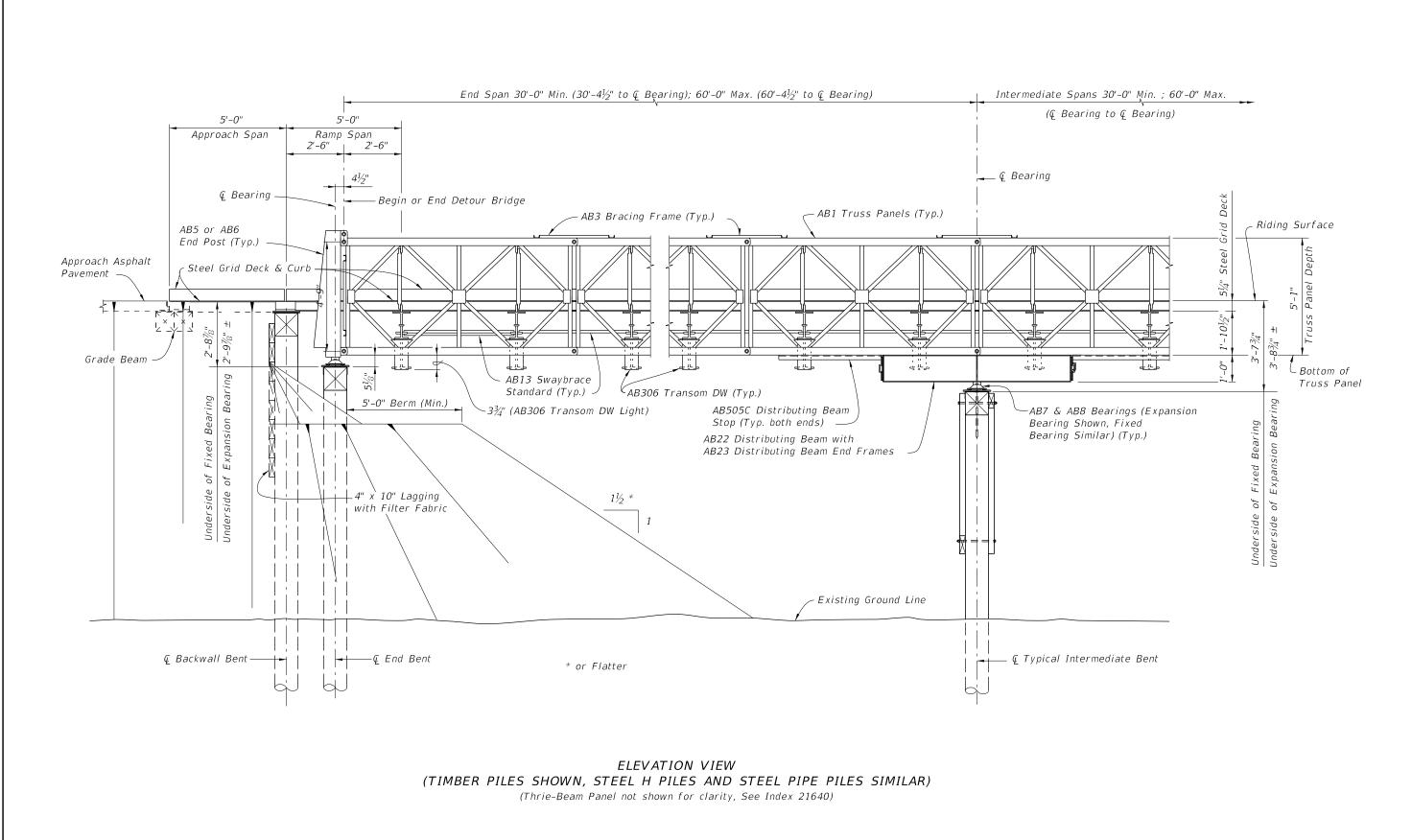
# PAYMENT:

Temporary Detour Bridge is to be paid for under Contract Unit Price for Special Detour. If a temporary bridge system other than that shown herein is used, the Contractor is responsible for renting or purchasing their own system. Payment for Temporary Guardrail work and Transition Block will be made under Pay Item Temporary Guardrail, LF.

Furnish and install Bridge Thrie-Beam Panels and all associated hardware as shown. Payment will be made with the Temporary Detour Bridge under the Pay Item Special Detour, LS. Turn over Bridge Thrie-Beam Panels and all associated hardware to the Department with the Detour Bridge components per Specifications Section 102-6.

DESCRIPTION:





REVISION 07/01/15

DESCRIPTION:

FDOT

FY 2016-17 DESIGN STANDARDS

GENERAL NOTES AND DETAILS

INDEX NO. 21600

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