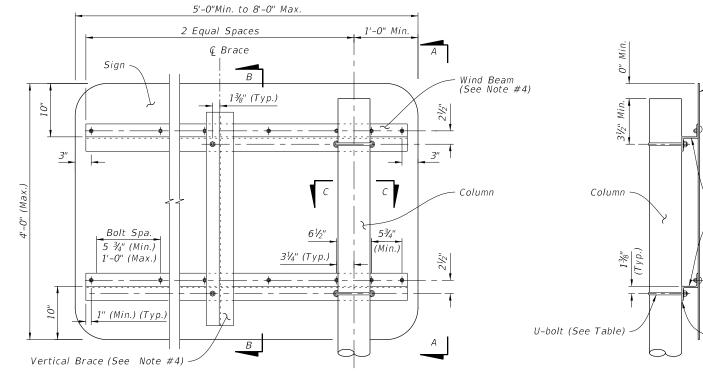


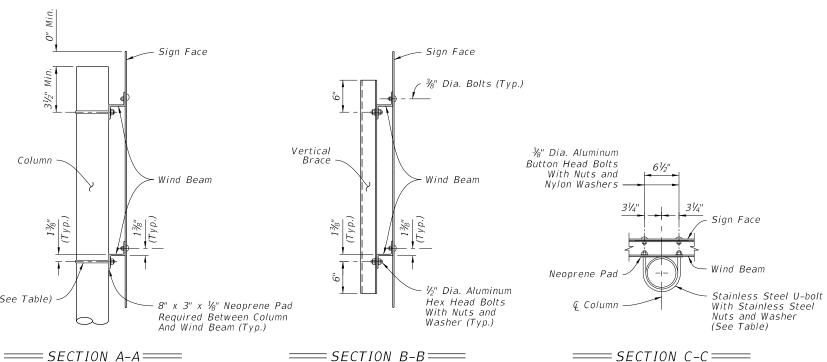
## **GENERAL NOTES:**

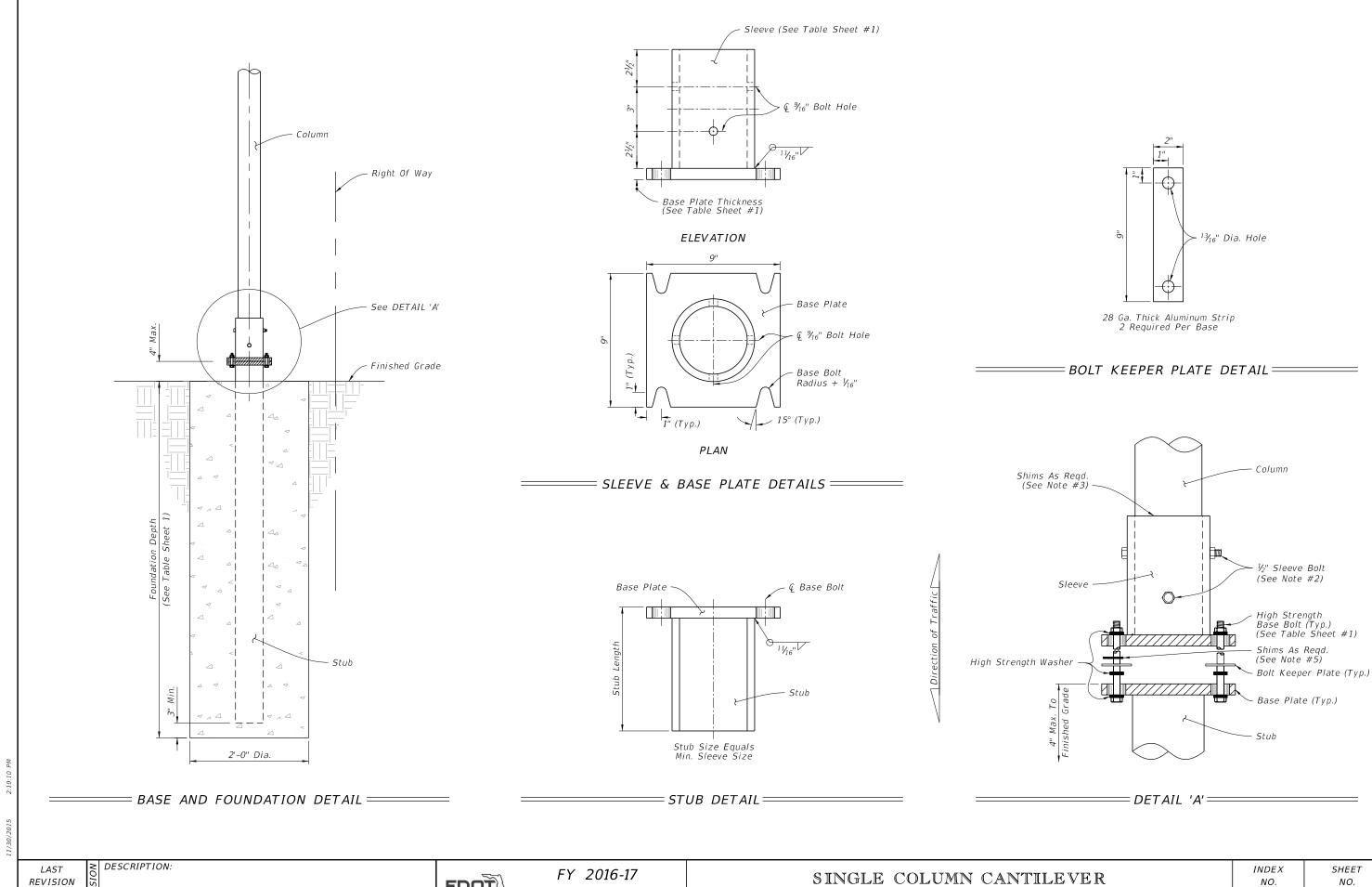
- 1. Refer to FDOT Design Standards Index No. 11860 for additional notes, assembly of base connection and material specifications not given in this Index.
- 2. Sleeve Bolts: ASTM A-307, 1/2" Ø galvanized steel bolt (with lock nuts) or ASTM B-211 Alloy 2024-T4 or 6061-T6.
- 3. Place galvanized steel shims between the Sleeve and Post to obtain a tight fit between the Post and Sleeve.
- 4. Wind Beam and Vertical Brace: Aluminum Z 3" x  $2^{11}$ / $_{16}$ " x 3.38. Install Vertical Brace on 7'-0" to 8'-0" signs only.
- 5. Provide 2- 0.0149" Thick (28 guage) and 2- 0.0329" Thick (21 guage) Brass Shims Per Post. Used brass shims to plumb the post.

| COLUMN SELECTION AND FOOTING SIZE TABLE |                                     |                                     |                    |                                |                   |                         |                  |
|---|-------------------------------------|-------------------------------------|--------------------|--------------------------------|-------------------|-------------------------|------------------|
| Sign Size<br>Height x Length            | Column Size<br>Diameter x Thickness | Sleeve Size<br>Diameter x Thickness | U-bolt<br>Diameter | Base Bolt<br>Diameter x Length | Torque<br>Ibs./in | Base Plate<br>Thickness | Footing<br>Depth |
| 4'-0" x 5'-0"<br>4'-0" x 6'-0"          | 4.5" x 0.337"<br>(Schedule 80)      | 5.563" x 0.5"<br>(Schedule 120)     | 1/2"               | 5⁄8" x 31⁄2"                   | 270 ½ 45          | 1"                      | 6'-0"            |
| 4'-0" x 7'-0"<br>4'-0" x 8'-0"          | 5.563" x 0.375"<br>(Schedule 80)    | 6.625" x 0.432"<br>(Schedule 80)    | 5/8"               | ¾" × 4"                        | <i>445 ½ 75</i>   | 11/8"                   | 6'-6"<br>7'-0"   |



= SIGN DETAIL=





07/01/15